

General Info

Actions ▾

Digital ID required

 to disable Q & A notifications for this solicitation.

Deadline

09/15/2026 11:00 AM CDT

Advertised

08/27/2026 09:21 AM CDT

Business Name

Arkansas Department of Transportation - Equipment and Procurement

Location(s)

Statewide, Arkansas



Number

H-27-214K

Description

Asphalt Plant Mix
FOB: Statewide

Allows zero unit prices and labor
Yes

Allows negative unit prices and labor
Yes

Allows multiple bids per solicitation
Yes

 Solicitation Summary

AI generated | Quality may vary

This is an asphalt concrete hot mix supply contract involving production and delivery of various asphalt courses including base, binder, and surface courses. May require ARDOT Qualified Products List certification for Hot Mix Asphalt suppliers and compliance with Arkansas highway construction specifications.

Work Types

Procurement Roadway

Q & A

Deadline
Same as solicitation deadline.

Remarks

SUBMITTING MULTIPLE BIDS

How to submit multiple bids via the Bid Express® service

Contact Bid Express® for technical assistance

Contact Arkansas Department of Transportation - Equipment and Procurement with bid form questions

PLANT LOCATION



The information supplied in this component will be available to the owner-agency immediately after the bid deadline, but before the bid is opened.

Plant Location:*

ATTACHMENT LIST

CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM.pdf (157 KB)

Download, complete, and upload in the Required Document List at the bottom of t...

Standard Bid Conditions Revised 2025.pdf (150 KB)

Certificate For Boycott and Illegal Immigrant Restrictions - 2025.pdf (155 KB)

Download, complete, and upload in the Required Document List at the bottom of t...

400-5 Percent Air Voids for ACHM Mix Designs Rev 5-21-26.pdf (169 KB)

Asphalt Hot Mix Specs 2026.pdf (123 KB)

BID INVITATION

Electronic Sealed bids for furnishing the commodities and/or services described below, subject to the Standard Bid Conditions or this Bid Invitation will be publicly opened at the above-noted bid opening date and time at the ARDOT Equipment and Procurement Division located at 11302 West Baseline Road, Little Rock, AR 72209. Bids must be submitted on this form, with attachments when appropriate, or bids will be rejected.

In compliance with this Bid Invitation and subject to all the Conditions thereof, the undersigned offers and agrees to furnish any and all items upon which prices are quoted, at the price set opposite each item.

Company Name:*

Name:*

Address:***Title:*****Federal Tax ID or Social Security No:*****Phone:*****Fax:****E-mail:*****Signature:*****Asphalt Plant Mix**

The Arkansas Department of Transportation (hereafter called ARDOT) will receive bids for a Supply Contract to furnish to ARDOT requirements of various Asphalt Concrete Hot Mix Materials at pricing set forth on attached Bid Form for the period beginning **October 1, 2026 through April 30, 2027 (6 Months)**.

FOB: Statewide

All bidders should complete and return the Eligible Bidder Certification (Attachment A) and Disclosure Form (see Page 2 of Standard Bid Conditions – Item 18) and Restriction of Boycott of Israel Certification issued with this bid. A current copy of the DFA Illegal Immigrant Contractor Disclosure Certification (see Page 1 of Standard Bid Conditions – Item 17) should also be submitted with bid. These forms are kept on file and remain current for one year from date of submission. Forms do not need to be submitted again, during that time, unless there is a status change.

Bid Bond in the amount of \$500.00 required of all bidders at time of bid opening or bid will be rejected. Personal and company checks are not acceptable as Bid Bonds. See Condition 4 on page 1 of Standard Bid Conditions. Performance Bond in the amount of \$5,000.00 will be required of successful bidder prior to providing goods/services. Personal and company checks are not acceptable as Performance Bonds. See Condition 4 on page 1 of Standard Bid Conditions.

Surety Bonds may be submitted electronically through the online bidding process. If submitting a Surety Bond that is not compatible with Surety 2000 and Tinubu, your company still may do so. Other Surety Companies will still be accepted but must be received in Equipment and Procurement before the time of bid opening at 11302 West Baseline Road, Little Rock, AR 72209 prior to the designated time of the bid opening. This includes Cashier's checks, Certified checks, or Money orders submitted as bid bonds must be physically received by Equipment & Procurement.

Bids and Specifications are available on-line by going to the ARDOT Web Site – www.ardot.gov and clicking on "Commodities and Services Bids/Contracts Information". Tabulations will also be available at this site after award of bid/contract. If you have any questions, call this office at 501-569-2667.

BID FORM INSTRUCTIONS

Plant Location:*

Telephone:*

Prices shall be bid per ton - FOB State Trucks at plant location. Prices bid are subject to discount of _____%:*

for payment of invoices within (days):*

Item (9) is the price per ton per mile (excluding material price) for bidder to haul material to ARDOT designated location. Delivery time is negotiable. ARDOT reserves the right to select delivery option. Material furnished must meet the applicable requirements of ARDOT Standard Specifications of 2014 and attached Special Provision and Supplemental Specifications (Specifications are accessible on our web site at www.arkansashighways.com) as noted herein.

NOTE: Warm Mix Asphalt (WMA) and Recycled Asphalt Shingles (RAS) may be used in accordance with the attached Special Provisions and as approved by the District.

Bid Form

Item No.	Description	W Pg64 22 Per Ton	W Pg70 22 Per Ton	W Pg76 22 Per Ton
1	ACHM Base Course Section 405			
2	ACHM Binder Course Section 406			
3	ACHM Surface Course (12.5 mm) Section 407			
4	ACHM Surface Course (9.5 mm) Section 407			
5	ACHM Surface Course (12.5 mm) Section 407 (Limestone Aggregate)			

Item No.	Description	W Pg64 22 Per Ton	W Pg70 22 Per Ton	W Pg76 22 Per Ton
6	ACHM Surface Course (9.5 mm) Section 407 (Limestone Aggregate)			

Notations

Anything you'd like for us to know?

Bid Form 3

Item No.	Description	Per Ton/Mile
8	Haul Price	

Haul Rate List

Name	Omission Terms
 Optional: Vendor is not required to complete.	
Haul Rates List Optional	No additional pricing to provide

1 Required Document

ATTACHMENT A - ELIGIBLE
BIDDER CERTIFICATION

The Bidder represents and warrants for itself, its employees and its subcontractors and certifies they:

1. Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from covered transactions by any Federal department or agency;
2. Have not within a three-year period preceding this Bid been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State, or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;
3. Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State, or local) with commission of any of the offenses enumerated in paragraph two (2) of this Certification;
4. Have not within a one-year period preceding this application/Bid had one or more public transactions (Federal, State, or local) terminated for cause or default; and

The Bidder represents, warrants and acknowledges the understanding that restrictions placed on the employment of labor or on the scale of pay for the work on a contract will be the requirements of the Fair Labor Standards Act (Federal Wage-Hour Law) of 1938, 28 USC §201 et seq., and other applicable labor laws.

The person executing this Certification further represents, warrants and affirms the truthfulness and accuracy of the contents of the statements submitted on or with this Certification and understands that the provisions of 31 USC §3801 et seq. are applicable thereto.

BIDDER NAME (Company Name):*

BY (Signature):*

TITLE:*

BID BOND

In the amount of \$500.00

Guarantee Method*

Choices...

Paper Bid Bond, Cashier's Check, Certified Check, Money Order, or an Annual Bond on File

Confirmation*

Choices...

Electronic Bid Bond

Bond ID*

Surety Agency*

Choices...

Surety State*

Principal*

ENVELOPE REQUIRED DOCUMENT LIST

Name	Omission Terms
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The information supplied in this component will be available to the owner-agency immediately after the bid deadline, but before the bid is opened.

Paper Bid Bond, Cashier's Check, Certified Check, Money Order, or an Annual Bond on File Original, wet-ink documents are required at time of bid opening or bid will be rejected.	I have opted to electronically verify my bid bond.
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1 Required Document

REQUIRED DOCUMENT LIST

Name	Omission Terms
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Contract and Grant Disclosure and Certification Form Failure to complete all of the following information may result in a delay in obtaining a contract...	
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Certificate For Boycott and Illegal Immigrant Restrictions Failure to complete all of the following information may result in a delay in obtaining a contract...	
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2 Required Documents

[Legal](#) [Releases](#) [Support](#) [Knowledge Center](#)

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CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM

Failure to complete all of the following information may result in a delay in obtaining a contract, lease, purchase agreement, or grant award with any Arkansas State Agency.

SUBCONTRACTOR: SUBCONTRACTOR NAME:
☐ Yes ☐ No

TAXPAYER ID NAME:

IS THIS FOR:
☐ Goods? ☐ Services? ☐ Both?

YOUR LAST NAME: FIRST NAME: M.I.:
ADDRESS:

CITY: STATE: ZIP CODE: COUNTY:

AS A CONDITION OF OBTAINING, EXTENDING, AMENDING, OR RENEWING A CONTRACT, LEASE, PURCHASE AGREEMENT, OR GRANT AWARD WITH ANY ARKANSAS STATE AGENCY, THE FOLLOWING INFORMATION MUST BE DISCLOSED:

FOR INDIVIDUALS*

Indicate below if: you, your spouse or the brother, sister, parent, or child of you or your spouse is a current or former: member of the General Assembly, Constitutional Officer, State Board or Commission Member, or State Employee:

Position Held	Mark (✓)		Name of Position of Job Held (senator, representative, name of board/ commission, data entry, etc.)	For How Long?		What is the person(s) name and how are they related to you? (i.e., Jane Q. Public, spouse, John Q. Public, Jr., child, etc.)	Relation
	Current	Former		From MM/YY	To MM/YY		
General Assembly							
Constitutional Officer							
State Board or Commission Member							
State Employee							

☐ None of the above applies

FOR AN ENTITY (BUSINESS)*

Indicate below if any of the following persons, current or former, hold any position of control or hold any ownership interest of 10% or greater in the entity: member of the General Assembly, Constitutional Officer, State Board or Commission Member, State Employee, or the spouse, brother, sister, parent, or child of a member of the General Assembly, Constitutional Officer, State Board or Commission Member, or State Employee. Position of control means the power to direct the purchasing policies or influence the management of the entity.

Position Held	Mark (✓)		Name of Position of Job Held (senator, representative, name of board/ commission, data entry, etc.)	For How Long?		What is the person(s) name and what is his/her % of ownership interest and/or what is his/her position of control?	
	Current	Former		From MM/YY	To MM/YY	Person's Name(s)	Ownership Interest (%)
General Assembly							
Constitutional Officer							
State Board or Commission Member							
State Employee							

☐ None of the above applies

Contract and Grant Disclosure and Certification Form

Failure to make any disclosure required by Governor's Executive Order 98-04, or any violation of any rule, regulation, or policy adopted pursuant to that Order, shall be a material breach of the terms of this contract. Any contractor, whether an individual or entity, who fails to make the required disclosure or who violates any rule, regulation, or policy shall be subject to all legal remedies available to the agency.

As an additional condition of obtaining, extending, amending, or renewing a contract with a state agency I agree as follows:

1. Prior to entering into any agreement with any subcontractor, prior or subsequent to the contract date, I will require the subcontractor to complete a **CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM**. Subcontractor shall mean any person or entity with whom I enter an agreement whereby I assign or otherwise delegate to the person or entity, for consideration, all, or any part, of the performance required of me under the terms of my contract with the state agency.
2. I will include the following language as a part of any agreement with a subcontractor:

Failure to make any disclosure required by Governor's Executive Order 98-04, or any violation of any rule, regulation, or policy adopted pursuant to that Order, shall be a material breach of the terms of this subcontract. The party who fails to make the required disclosure or who violates any rule, regulation, or policy shall be subject to all legal remedies available to the contractor.

3. No later than ten (10) days after entering into any agreement with a subcontractor, whether prior or subsequent to the contract date, I will mail a copy of the **CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM** completed by the subcontractor and a statement containing the dollar amount of the subcontract to the state agency.

Signature _____	Title _____	Date _____
Vendor Contact Person _____	Title _____	Phone No. _____

Agency Use Only			
Agency Number _____	Agency Name _____	Agency Contact Person _____	Contact Phone No. _____
			Contract or Grant No. _____

ARDOT - STANDARD BID CONDITIONS

1. **GENERAL:** Any special terms and conditions included in the invitation for bid override these standard terms and conditions. The standard terms and conditions and any special terms and conditions become part of any contract entered into if any or all parts of the bid are accepted by the Arkansas Department of Transportation (ARDOT).
2. **ACCEPTANCE AND REJECTION:** ARDOT reserves the right to reject any or all bids, to accept bids in whole or in part (unless otherwise indicated by bidder), to waive any informalities in bids received, to accept bids on materials or equipment with variations from specifications where efficiency of operation will not be impaired, and to award bids to best serve the interest of the State.
3. **PRICES:** Unless otherwise stated in the Bid Invitation, the following will apply: (1) unit prices shall be bid, (2) prices should be stated in units of quantity specified (feet, each, lbs., etc.), (3) prices must be F.O.B. destination specified in bid, (4) prices must be firm and not subject to escalation, (5) bid must be firm for acceptance for 30 days from bid opening date. In case of errors in extension, unit prices shall govern. Discounts from bid price will not be considered in making awards.
4. **BID BONDS AND PERFORMANCE BONDS:** If required, a **Bid Bond** in the form of a cashier's check, certified check, or surety bond issued by a surety company, in an amount stated in the Bid Invitation, must accompany bid. **Personal and company checks are not acceptable as Bid Bonds.** Surety Bonds may be submitted electronically through the online bidding process. Cashier's checks, Certified checks, or Money orders submitted as bid bonds must be physically received by Equipment & Procurement located at 11302 West Baseline Road, Little Rock, AR 72209 prior to the designated time of the bid opening and should be made payable to the Arkansas Department of Transportation (ARDOT) Failure to submit a Bid Bond as required will cause a bid to be rejected. The Bid Bond will be forfeited as liquidated damages if the successful bidder fails to provide a required Performance Bond within the period stipulated by ARDOT or fails to honor their bid. When a bidder claims and can show clear and convincing evidence that a material mistake was made in the bid and was not the bid intended, the bidder may be permitted to withdraw their bid prior to award without forfeiture of bid bond. Cashier's checks and certified checks submitted as Bid Bonds will be returned to unsuccessful bidders; surety bonds will be retained. The successful bidder will be required to furnish a **Performance Bond** in an amount stated in the Bid Invitation and in the form of a cashier's check, certified check, or surety bond issued by a surety company, unless otherwise stated in the Bid Invitation, as a guarantee of delivery of goods/services in accordance with the specifications and within the time established in the bid. **Personal and company checks are not acceptable as Performance Bonds.** In some cases, a cashier's check or certified check submitted as a Bid Bond and made payable to the Arkansas Department of Transportation (ARDOT) will be held as the Performance Bond of the successful bidder. Cashier's checks or certified checks submitted as Performance Bonds will be refunded shortly after payment has been made to the successful bidder for completion of all terms of the bid; surety bonds will be retained. Surety bonds must be issued by a surety company that is authorized to do business in the State of Arkansas and that is listed on the current United States Department of the Treasury Listing of Approved Sureties. Surety bonds must be executed by a resident or non-resident agent who is licensed by the Arkansas State Insurance Commissioner to represent the surety company executing the bond, and the resident or non-resident agent shall file with the bond the power of attorney of the agent to act on behalf of the bonding company. Certain bids involving labor will require Performance Bonds in the form of surety bonds only (no checks of any kind allowed). These bonds shall not only serve to guarantee the completion of the work, but also to guarantee the excellence of both workmanship and material until the work is finally accepted and the provisions of the Plans, Specifications, and Special Provisions fulfilled. In such cases, the company issuing the surety bond must comply with all stipulations herein and must be named in the U. S. Treasury listing of companies holding Certificates of Authority as acceptable sureties on Federal Bonds and as acceptable reinsuring companies. Any excess between the face amount of the bond and the underwriting limitation of the bonding company shall be protected by reinsurance provided by an acceptable reinsuring company. Annual Bid and Performance Bonds on file with E & P Division must have sufficient unencumbered funds to meet current bonding requirements, or the bid will be rejected, unless the balance is submitted as set forth above, prior to bid opening.
5. **TAXES:** The ARDOT is not exempt from Arkansas State Sales and Use Taxes, or local option city/county sales taxes, when applicable, and bidders are responsible to the State Revenue Department for such taxes. These taxes should not be included in bid prices, but where required by law, will be paid by the ARDOT as an addition thereto, and should be added to the billing to the ARDOT. The ARDOT is exempt from Federal Excise Taxes on all commodities except motor fuels; and excise taxes should not be included in bid prices except for motor fuels. Where applicable, tax exemption certificates will be furnished by the ARDOT.
6. **"ALL OR NONE" BIDS:** Bidders who wish to bid "All or None" on two or more items shall so stipulate on the face of bid sheet; otherwise, bid may be awarded on an individual item basis.
7. **SPECIFICATIONS:** Complete specifications should be attached for any substitution or alternate offered, or where amplification is necessary. Bidder's name must be placed on all attachments to the bid.
8. **EXCEPTIONS TO SPECIFICATIONS:** Any exceptions to the bid specifications must be stated in the bid. Any exceptions to manufacturer's published literature must be stated in the bid, or it will be assumed that bidder is bidding exactly as stated in the literature.
9. **BRAND NAME REFERENCES:** All brand name references in bid specifications refer to that commodity or its equivalent, unless otherwise stated in Bid Invitation. Bidder should state brand or trade name of item being bid, if such name exists.
10. **FREIGHT:** All freight charges should be included in bid price. Any change in common carrier rates authorized by the Interstate Commerce Commission will be adjusted if such change occurs after the bid opening date. Receipted common carrier bills that reflect ICC authorized rate changes must be furnished.

11. **SAMPLES, LITERATURE, DEMONSTRATIONS:** Samples and technical literature must be provided free of any charge within 14 days of ARDOT request, and free demonstrations within 30 days, unless ARDOT extends time. Failure to provide as requested within this period may cause bid to be rejected. Samples, literature and demonstrations must be substantially the same as the item(s) being bid, unless otherwise agreed to by ARDOT. Samples that are not destroyed will be returned upon request at bidders expense. Samples from successful bidders may be retained for comparison with items actually furnished.
12. **GUARANTY:** Unless otherwise indicated in Bid Invitation, it is understood and agreed that any item offered or shipped on this bid shall be newly manufactured, latest model and design, and in first class condition; and that all containers shall be new, suitable for storage or shipment and in compliance with all applicable laws relating to construction, packaging, labeling and registration.
13. **BACKORDERS OR DELAY IN DELIVERY:** Backorders or failure to deliver within the time required may constitute default. Vendor must give written notice to the ARDOT, as soon as possible, of the reason for any delay and the expected delivery date. The ARDOT has the right to extend delivery if reasons appear valid. If reason or delivery date is not acceptable, vendor is in default.
14. **DEFAULT:** All commodities furnished will be subject to inspection and acceptance by ARDOT after delivery. Default in promised delivery or failure to meet specifications authorizes the ARDOT to cancel award or any portion of same, to reasonably purchase commodities or services elsewhere and to charge full increase, if any, in cost and handling to defaulting vendor. Applicable bonds may be forfeited.
15. **ETHICS:** *"It shall be a breach of ethical standards for a person to be retained, or to retain a person, to solicit or secure a State contract upon an agreement of understanding for a commission, percentage, brokerage, or contingent fee, except for retention of bona fide employees or bona fide established commercial selling agencies maintained by the contractor for the purpose of securing business."* (Arkansas Code, Annotated, Section 19-11-708).
16. **NOTICE OF NONDISCRIMINATION:** The Arkansas State Highway Commission, through ARDOT, complies with all civil rights provisions of federal statutes and related authorities that prohibit discrimination in programs and activities receiving federal financial assistance. Therefore, ARDOT does not discriminate on the basis of race, sex, color, age, national origin, religion (not applicable as a protected group under the Federal Motor Carrier Safety Administration Title VI Program), disability, Limited English Proficiency (LEP), or low-income status in the admission, access to and treatment in the ARDOT's programs and activities, as well as the ARDOT's hiring or employment practices. Complaints of alleged discrimination and inquiries regarding the ARDOT's nondiscrimination policies may be directed to Civil Rights Officer Joanna P. McFadden (ADA/504/Title VI Coordinator), P. O. Box 2261, Little Rock, AR 72203, (501)569-2298, (Voice/TTY 711), or the following email address: joanna.mcfadden@ardot.gov. Free language assistance for Limited English Proficient individuals is available upon request. This notice is available from the ADA/504/Title VI Coordinator in large print, on audiotape and in Braille.
17. **PROHIBITION OF EMPLOYMENT OF ILLEGAL IMMIGRANTS:** Pursuant to Arkansas Code Annotated 19-11-105, all bidders must certify prior to award of a contract that they **do not** employ or contract with any illegal immigrant(s) in its contract with the state. Bidders shall certify online at <https://www.ark.org/dfa/immigrant/index.php>.
18. **DISCLOSURE:** Failure to make any disclosure required by Governor's Executive Order 98-04, or any violation of any rule, regulation, or policy adopted pursuant to that order, **shall** be a material breach of the terms of this contract. Any contractor, whether an individual or entity, who fails to make the required disclosure or who violates any rule, regulation, or policy **shall** be subject to all legal remedies available to the agency.



CERTIFICATION FOR BOYCOTT AND ILLEGAL IMMIGRANT RESTRICTIONS

Pursuant to Arkansas law, a vendor must submit the below certifications prior to entering into a contract with a public entity for an amount as designated by the applicable laws.

- 1. Israel Boycott Restriction:** For contracts valued at \$1,000 or greater.
A public entity shall not enter into a contract with a company unless the contract includes a written certification that the person or company is not currently engaged in a boycott of Israel. If at any time after signing this certification the contractor decides to engage in a boycott of Israel, the contractor must notify the contracting public entity in writing. See Arkansas Code Annotated § 25-1-503.
- 2. Illegal Immigrant Restriction:** For contracts exceeding \$25,000.
No state agency may enter into or renew a public contract for services with a contractor who employs or contracts with an illegal immigrant. A contractor shall certify that it does not employ, or contract with, illegal immigrants. See Arkansas Code Annotated § 19-11-105.
- 3. Energy, Fossil Fuel, Firearms, and Ammunition Industries Boycott Restriction:** For contracts valued at, or exceeding, \$75,000.
A public entity shall not enter into a contract with a company unless the contract includes a written certification that the person or company is not currently engaged in, and agrees for the duration of the contract not to engage in, a boycott of an Energy, Fossil Fuel, Firearms, or Ammunition Industry. If a company does boycott any of these industries, see Arkansas Code Annotated § 25-1-1102.
- 4. Scrutinized Company Restriction:** Required with bid or proposal submission.
A state agency shall not contract with a Scrutinized Company or a company that employs a Scrutinized Company as a subcontractor. A Scrutinized Company is a company owned in whole or with a majority ownership by the government of the People's Republic of China. A state agency shall require a company that submits a bid or proposal for a contract to certify that it is not a Scrutinized Company and does not employ a Scrutinized Company as a subcontractor. See Arkansas Code Annotated § 25-1-1203.

By signing this form, the contractor agrees and certifies that it does not, and shall not for the remaining aggregate term of the contract, participate in the activities checked below:

- ☐ Do not boycott Israel.
- ☐ Do not employ illegal immigrants.
- ☐ Do not boycott Energy, Fossil Fuel, Firearms, or Ammunition Industries.
- ☐ Do not employ a Scrutinized Company as a subcontractor.

Contract Number & Description	
Name of Public Entity	Arkansas Department of Transportation
Name of Vendor/Contractor	
AASIS Vendor Number	N/A

Contractor Signature

Date

ARKANSAS STATE HIGHWAY COMMISSION
ARDOT – SPECIAL PROVISION TO ACCOMPANY SUPPLY CONTRACT
ASPHALT CONCRETE HOT MIXES

The following Special Provision, Supplemental Specifications and Sections of the Standard Specifications for *HIGHWAY CONSTRUCTION, Edition of 2014*, shall apply. (Specifications are accessible on our web site at www.arkansashighways.com)

<u>SECTION NO.</u>	<u>TITLE</u>
105	Control of Work
109	Measurement and Payment
404	Design and Quality Control of Asphalt Mixtures
405	Asphalt Concrete Hot Mix Base Course
406	Asphalt Concrete Hot Mix Binder Course
407	Asphalt Concrete Hot Mix Surface Course
409	Materials and Equipment for Asphalt Concrete Plant Mix Courses
410	Construction Requirements and Acceptance of Asphalt Concrete Plant Mix Binder and Surface Courses

Rev. 09-14-98
04-18-00
08-08-03
08-25-26

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**ARKANSAS STATE AND HIGHWAY COMMISSION
ARDOT – SPECIAL PROVISION TO ACCOMPANY SUPPLY CONTRACT
ASPHALT CONCRETE HOT MIXES**

Sections 109, 405, 406, 407, 409, and 410 of the *Standard Specifications for HIGHWAY CONSTRUCTION, Edition of 2014*, are hereby amended as follows:

Subsections 405.06, 406.05, and 407.05, Method of Measurement are amended to provide that ACHM Base Course, ACHM Binder Course, ACHM Surface Course (12.5 mm & 9.5 mm), and ACHM Surface Course (12.5 mm & 9.5 mm, Limestone Aggregate) respectively, will be measured by the ton of mix.

The requirements of subsection 109.01(f) Measurement of Quantities will apply to this contract.

Subsection 405.07, 406.06, and 407.06, Basis of Payment are amended to provide that the following listed pay items will be paid for at the unit price bid per ton for the respective item. Payment will be made under:

Pay Item	Pay Unit
1. ACHM Base Course Section 405	Ton
2. ACHM Binder Course Section 406	Ton
3. ACHM Surface Course (12.5 mm) Section 407	Ton
4. ACHM Surface Course (9.5 mm) Section 407	Ton
5. ACHM Surface Course (12.5 mm) Section 407 (Limestone Aggregate)	Ton
6. ACHM Surface Course (9.5 mm) Section 407 (Limestone Aggregate)	Ton

Rev. 09-14-98
04-18-00
08-08-03
08-25-26

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**ARKANSAS STATE HIGHWAY COMMISSION
ARDOT SPECIAL PROVISION TO ACCOMPANY SUPPLY CONTRACT
ASPHALT CONCRETE HOT MIXES**

For the items ACHM Surface Course (12.5 mm) Limestone Aggregate) and ACHM Surface Course (9.5 mm) (Limestone Aggregate), **Subsection 409.01** is amended by deleting Wearing Surface Aggregate requirements in **Table 409-1** and **NOTE 1**.

Subsections 410.01 Description, 410.03 Preparation of Mixture, 410.06 Transporting (if applicable) will apply to this contract. **Subsections 410.02, 410.04, 410.05, 410.07, 410.08, 410.10, 410.12** will not apply to this contract.

Subsection 410.09, Acceptance of the Pavement and Adjustments in Payment is amended as follows.

The Contractor must be on ARDOT's Qualified Products List for Certified Supplier of Hot Mix Asphalt and/or Cold Mix Asphalt Producers for Maintenance Supply Contracts and furnish specification material in accordance with the Certification Agreement.

All sampling and testing for acceptance and adjustments will be performed by the Contractor with ARDOT performing sampling and testing for verification. Acceptance and adjustments of a standard lot will be based on the average of the Contractor's 4 tests performed on that lot. Acceptance of partial *lots* or sublots will be based on the Contractor's acceptance sampling and testing. Acceptance of ACHM courses will not be based on the results of tests for pavement smoothness but will be based on the results of tests for the properties listed in Table 410-1 except for density. ARDOT will perform all tests for acceptance and adjustment on material used to replace material removed by the Supplier.

Asphalt Concrete Hot mixes meeting these applicable Special Provisions and *the Arkansas Standard Specifications for HIGHWAY CONSTRUCTION, Edition of 2014*, may be furnished at the respective bid price per ton of mix for all items in this Supply Contract. Asphalt Concrete Hot Mix designs that are currently approved and that comply with the 2014 Standard Specifications may be used or transferred for use under this Supply Contract.

For the item ACHM Surface Course, **Section 407**, ACHM designs accepted by another state may be allowed for use when an Arkansas mix is not being produced provided the designs and acceptance samples exhibit properties within ARDOT specification ranges.

ARKANSAS DEPARTMENT OF TRANSPORTATION
SUPPLEMENTAL SPECIFICATION
PERCENT AIR VOIDS FOR ACHM MIX DESIGNS

Division 400 of the Standard Specifications for Highway Construction, Edition of 2014, is hereby amended as follows:

The fourth sentence of the first paragraph of **Subsection 404.01(b), Design Requirements**, is hereby deleted and the following substituted therefor:

The optimum asphalt content is the asphalt binder content at 3.5% air voids for all asphalt mixtures.

The first bullet of the first paragraph of **Subsection 404.01(b), Design Requirements**, is hereby deleted and the following substituted therefor:

- All binder grades for all asphalt mixtures will be designed using 3.5% air voids.

The second paragraph of **Subsection 404.01(b), Design Requirements**, is hereby deleted and substituted therefor:

All Asphalt Base and Binder Courses will be designed at a Ndes of 75 gyrations. All Asphalt Surface Courses will be designed at a Ndes of 60 gyrations.

The second sentence of the second paragraph of **Subsection 404.04, Quality Control of Asphalt Mixtures**, is hereby deleted and the following substituted therefor:

Adjustments to the accepted mix design to conform to actual production values without redesign of the mixture shall be based on production of the mixture at a target value of 3.5% air voids in all asphalt mixture specimens and an asphalt binder content not less than that specified in the accepted mix design.

The table in the tenth paragraph of **Subsection 404.04, Quality Control of Asphalt Mixture**, is hereby amended by deleting the test method ARDOT 449/449A, AASHTO T 308, and Note 4 for asphalt binder content determination and substituting ARDOT TM 483, "Test Method for Determination of Binder Content and Development of Binder and Aggregate Correction Factors by Ignition Method."

The following is hereby added after the tenth paragraph of **Subsection 404.04, Quality Control of Asphalt Mixtures**:

Ignition Ovens (Single, Multiple, and Replacement). A single ignition oven shall be used for all ignition-oven determinations performed for Acceptance on a project unless otherwise approved in writing by the Engineer.

Ignition oven requirements apply only to mixtures for which asphalt binder content or gradation is determined using ignition methods for Acceptance.

A correction factor for determining asphalt binder content and gradation using the ignition oven shall be established in accordance with ARDOT TM 483. A separate correction factor shall be developed for each JMF and for each ignition oven used. The correction factor shall be reestablished at a minimum frequency of once every 12 months.

Documentation of the established correction factor shall be submitted to the Engineer prior to the start of production. The Engineer shall be given the opportunity to witness the correction factor determination process.

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When the mass of a sample exceeds the capacity of the ignition oven or basket, the sample shall be reduced into multiple test portions using approved splitting procedures and tested in separate ignition-oven determinations using the same approved ignition oven. Asphalt binder content results shall be combined on a mass-weighted basis, and aggregate shall be recombined for gradation determinations.

Use of More than One Ignition Oven (Prior Approval). The use of more than one ignition oven may be approved in writing by the Engineer prior to the start of production for projects with high production rates, extended paving durations, or multiple simultaneous production operations. When more than one ignition oven is approved, the following shall apply:

1. Each ignition oven shall be identified and approved in writing by the Engineer prior to use.
2. A separate correction factor shall be established and documented for each approved ignition oven in accordance with ARDOT TM 483 prior to use for project testing.
3. Each approved ignition oven shall be assigned to a specific plant, production line, or testing stream and shall not be alternated based on test results.
4. Acceptance testing shall be performed using the assigned ignition oven for the applicable production stream.
5. Selection between approved ignition ovens based on test results shall not be permitted.
6. Changes to approved ignition oven assignments shall be made only with prior written approval from the Engineer.

Replacement Ignition Oven During Production. The use of a replacement ignition oven during production may be approved in writing by the Engineer only in the event of equipment failure or other unavoidable circumstances. When a replacement ignition oven is approved, the following shall apply:

1. Ignition-oven determinations intended for Acceptance shall be suspended until a correction factor is established for the replacement ignition oven.
2. A correction factor shall be established and documented for the replacement ignition oven in accordance with ARDOT TM 483 before results from the replacement ignition oven are used for Acceptance or for Department testing.
3. Once approved, the replacement ignition oven shall be used for the remainder of the project unless otherwise approved in writing by the Engineer.

Bulk Specific Gravity. When AASHTO T 166 is determined by the Department to be unsuitable, bulk specific gravity shall be determined using an automatic vacuum sealing system in accordance with AASHTO T 331. Use of AASHTO T 331 shall be permitted only when directed by the Department. Suitability shall be based on the ability to obtain reliable results in accordance with the applicable test method requirements. The vacuum sealing system shall be approved by the Engineer prior to use.

AASHTO T 275, Bulk Specific Gravity of Compacted Asphalt Mixtures Using Paraffin-Coated Specimens, shall not be permitted for use in mixture design or Acceptance testing.

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The Contractor shall furnish the Department with access to a compliant vacuum sealing system for testing when bulk specific gravity is required to be determined in accordance with AASHTO T 331, when specified by the Department. This requirement may be satisfied through the Contractor's primary laboratory or by providing additional approved equipment as necessary to ensure that testing is performed in accordance with the specified method. The Department may also perform testing using Department-owned or independently furnished equipment.

Table 405-1 of **Subsection 405.03, Materials** is hereby deleted and the following substituted therefor:

Table 405-1		
Design Requirements for Asphalt Concrete Hot/Warm Mix Base Course (1½")		
	Control Points	
Sieve	Percent Passing (%)	
1½"	100	
1"	90 - 100	
¾"	90 max.	
No. 4	-	
No. 8	15 - 41	
No. 16	-	
No. 30	-	
No. 50	-	
No. 200	0 - 6	
Asphalt Binder Content	Design Value	
% Air Voids	3.5	
% VMA	11.5 - 13.0	
Minimum Water Sensitivity Ratio	80	
% Anti-strip	As Required	
Fines to Asphalt Ratio*	0.6 - 1.4	
Wheel Tracking Test	<u>Design PG Grade</u>	<u>Maximum Rut</u>
(8000 cycles, 100 psi, 64°C)	64-22 or 67-22	0.315 in. (8.000 mm)
	70-22 or 76-22	0.197 in. (5.000 mm)

*Fines to asphalt ratio shall be defined as the percent materials passing the No. 200 sieve (expressed as a percent of total aggregate weight) divided by the effective asphalt binder content.

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Table 406-1 of **Subsection 406.04, Construction Requirements and Acceptance**, is hereby deleted and the following substituted therefor:

Table 406-1
Design Requirements for Asphalt Concrete Hot/Warm Mix Binder Course (1")

Control Points	
Percent Passing (%)	
Sieve	
1½"	100
1"	90 - 100
¾"	90 max.
No. 4	-
No. 8	19 - 45
No. 16	-
No. 30	-
No. 50	-
No. 200	1 - 7
Asphalt Binder Content	Design Value
% Air Voids	3.5
% VMA	12.5 - 14.0
Minimum Water Sensitivity Ratio	80
% Anti-strip	As Required
Fines to Asphalt Ratio*	0.6 - 1.4
Wheel Tracking Test	<u>Design PG Grade</u> <u>Maximum Rut</u>
(8000 cycles, 100 psi, 64°C)	64-22 or 67-22 0.315 in. (8.000 mm)
	70-22 or 76-22 0.197 in. (5.000 mm)

*Fines to asphalt ratio shall be defined as the percent materials passing the No. 200 sieve (expressed as a percent of total aggregate weight) divided by the effective asphalt binder content.

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Table 407-1 and Table 407-2 of **Subsection 407.04, Construction Requirements and Acceptance**, are hereby deleted and the following substituted therefor:

Table 407-1
Design Requirements for Asphalt Concrete Hot/Warm Mix Surface Course (1/2")

Control Points	
Sieve	Percent Passing (%)
¾"	100
½"	90 - 100
3/8"	90 max.
No. 8	28 - 58
No. 16	-
No. 30	-
No. 50	-
No. 200	3 - 7
Asphalt Binder Content	Design Value
% Air Voids	3.5
% VMA	14.5 - 16.0
Minimum Water Sensitivity Ratio	80.0
% Anti-strip	As Required
Fines to Asphalt Ratio*	0.6 - 1.2
Wheel Tracking Test	<u>Design PG Grade</u>
(8000 cycles, 100 psi, 64°C)	64-22 or 67-22
	70-22 or 76-22
	<u>Maximum Rut</u>
	0.315 in. (8.000 mm)
	0.197 in. (5.000 mm)

*Fines to asphalt ratio shall be defined as the percent materials passing the No. 200 sieve (expressed as a percent of total aggregate weight) divided by the effective asphalt binder content.

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Table 407-2
Design Requirements for Asphalt Concrete Hot Mix Surface Course (3/8")

Control Points		
Sieve	Percent Passing (%)	
1/2"	100	
3/8"	90 - 100	
No. 4	90 max.	
No. 8	32 - 67	
No. 16	-	
No. 30	-	
No. 50	-	
No. 200	3 - 7	
Asphalt Binder Content	Design Value	
% Air Voids	3.5	
% VMA	15.5 - 17.0	
Minimum Water Sensitivity Ratio	80.0	
% Anti-strip	As Required	
Fines to Asphalt Ratio*	0.6 - 1.4	
Wheel Tracking Test	<u>Design PG Grade</u>	<u>Maximum Rut</u>
(8000 cycles, 100 psi, 64°C)	64-22 or 67-22	0.315 in. (8.000 mm)
	70-22 or 76-22	0.197 in. (5.000 mm)

*Fines to asphalt ratio shall be defined as the percent materials passing the No. 200 sieve (expressed as a percent of total aggregate weight) divided by the effective asphalt binder content.

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The Table 410-1 in Subsection 410.09(b), Acceptance of the Pavement, is hereby amended as follows:

TABLE 410-1
COMPLIANCE, PRICE REDUCTION AND REJECTION LIMITS FOR ASPHALT COURSES

Property	Compliance Limits	Price Reduction Limits	Lot Rejection Limits	Sublot Rejection Limits
Asphalt Binder Content	±0.3 from mix design value	more than ±0.3 from mix design value	more than ±0.6 from mix design value	±0.8 from mix design value
Air voids (AV)	2.5% to 4.5%	1.9% to 2.4% 4.6% to 5.0%	1.8% or less 5.1% or more	1.4% or less 5.6% or more
Voids in Mineral Aggregate (VMA)*				
Asphalt Base Course (1½")	11.0% to 13.5%	10.5% to 10.9% 13.6% to 14.0%	10.4% or less 14.1% or more	9.9% or less 14.6% or more
Asphalt Binder Course (1")	12.0% to 14.5%	11.5% to 11.9% 14.6% to 15.0%	11.4% to less 15.1 or more	10.9% or less 15.6% or more
Asphalt Surface Course (1½")	14.0% to 16.5%	13.5% to 13.9% 16.6% to 17.0%	13.4% or less 17.1% or more	12.9% or less 17.6% or more
Asphalt Surface Course (3/8")	15.0% to 17.5%	14.5% to 14.9% 17.6% to 18.0%	14.4% or less 18.1% or more	13.9% or less 18.6% or more
Density (% of theoretical)	92.0% to 97.0%	91.0% to 91.9% 97.1 to 98.0%	90.9% or less 98.1% or more	89.9% or less** 99.1% or more
Density (% of theoretical) where minimum specified is 90.0%	90.0% to 97.0%	89.0% to 89.9% 97.1% to 98.0%	88.9% or less 98.1% or more	87.9% or less** 99.1% or more

*The values for VMA_(actual) shall be determined by calculating the VMA_(effective) and reducing it by the correction factor shown on the mix design.
**Subject to further evaluation, see text.