

| DATE<br>REVISED | DATE<br>FILMED | DATE<br>REVISED | DATE<br>FILMED | FED. ROAD<br>DIST. NO. | STATE | FED. AID<br>PROJ. NO. | SHEET<br>NO. | TOTAL<br>SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|-------|-----------------------|--------------|-----------------|
|                 |                |                 |                | 6                      | ARK.  |                       |              |                 |
|                 |                |                 |                | JOB NO.                |       | REGIAR                |              |                 |
|                 |                |                 |                | 06813                  |       | - PLATE GIRDER UNIT - | 41501        |                 |

#### GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (1996 edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, Section and Subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (1996 edition) with current interim specifications.

LIVE LOADING: HS20 METHOD OF DESIGN: Load Factor

MATERIALS AND STRENGTHS:  
Class (S1A) Concrete (superstructure)  $f'_c = 4,000$  psi  
Reinforcing Steel (AASHTO M31 or M53, Gr. 60)  $f_y = 60,000$  psi  
Structural Steel (AASHTO M270, Gr. 50W)  $f_y = 50,000$  psi  
Structural Steel (AASHTO M270, Gr. 36)  $f_y = 36,000$  psi

CONCRETE: All concrete shall be Class (S1A) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered  $\frac{1}{4}$ " unless otherwise noted.

CONCRETE: Concrete in bridge superstructure shall be placed and consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Section 802.19 of the Standard Specifications for Class 5, Final Bridge Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead-load deflection of the rolling. Any rolling pours made before the entire slab unit has been placed must be approved by the Bridge Engineer.

REINFORCING: All reinforcing steel to be AASHTO M31 or M53, Gr. 60. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item of "Reinforcing Steel."

STRUCTURAL STEEL: All structural steel shall be AASHTO M270, Gr. 50W unless otherwise noted and shall be paid for at the unit price per pound bid for "Structural Steel in Plate Girder Spans (M270, Gr. 50W)". AASHTO M270, Gr. 50W steel shall not be painted. All exposed surfaces to be cleaned in accordance with SP Job R6048 "Unpainted Weathering Structural Steel". Structural steel completely embedded in concrete may be AASHTO M270, Gr. 36.

Girder webs may be made by shop splicing with minimum lengths of 25'-0" for sections. Flange plates longer than 50'-0" may be made by shop splicing with minimum lengths of 25'-0" for sections. No additional payment for welds for these splices will be made.

All plate girder webs and flanges are considered main load carrying members, and shall meet the longitudinal Charpy V-Notch Test specified in Section 807.05 of the Standard Specifications. This work and material are to be considered as subsidiary to the item "Structural Steel in Plate Girder Spans (M270, Gr. 50W)" and will not be paid for directly. Charpy V-Notch Test will not be required on web and flange splice plates.

Web and flange plates for main members and flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Structural steel shapes of equal or greater strength may be substituted for shapes shown if approval is obtained from the Bridge Engineer. Payment will be made on the basis of shapes shown.

Cross-frames shall be installed as girders are erected. All bolts in cross-frames and field splices shall be installed and tightened in accordance with Subsection 807.11 of the Standard Specifications prior to pouring of the floor slabs.

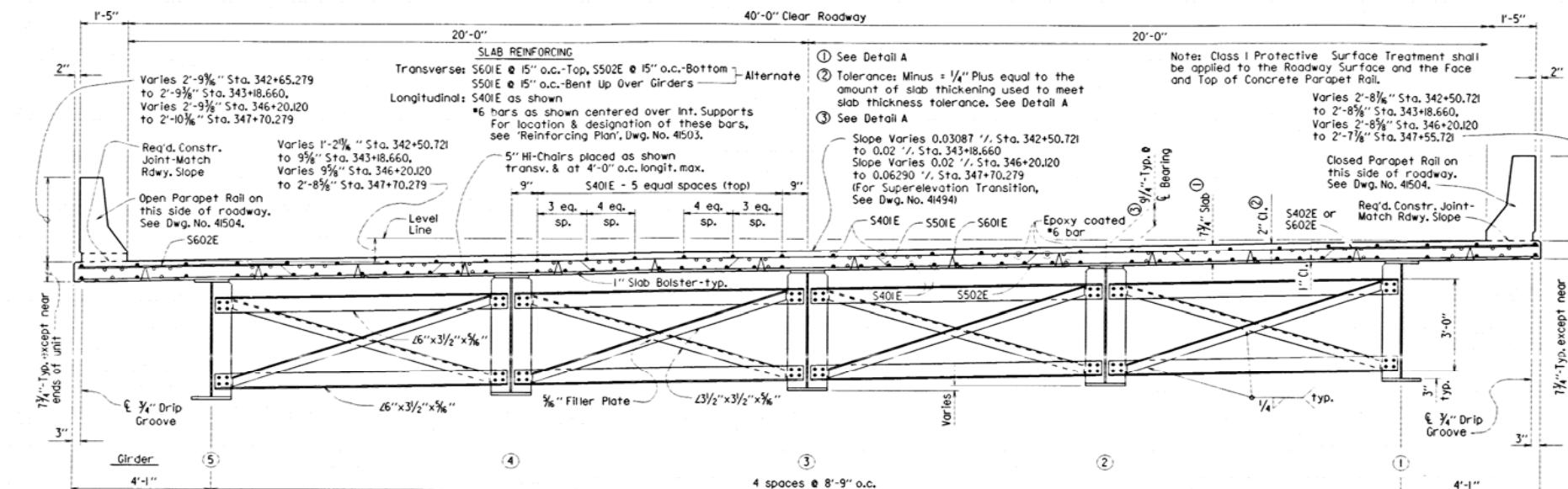
Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approved before fabrication is begun.

All girders shall be blocked in their true position in the shop with the webs horizontal in groups of a minimum of three sections. See Section 807.54(b)(2) of the Standard Specifications. The camber, length of sections, distance between bearings and opening of joints shall be measured with the girders in this position and this information shall become a part of the permanent records of this job. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All girder dimensions are based on a temperature of 60°F. A tolerance of  $\frac{1}{4}$ " is allowed for camber.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If the contractor or erector should want to make additional welds, whether temporary or permanent, he shall submit detailed drawings with a formal request to the Bridge Engineer of the Arkansas State Highway and Transportation Department for approval. All welding shall conform to Subsection 807.26 and applicable Supplemental specifications.

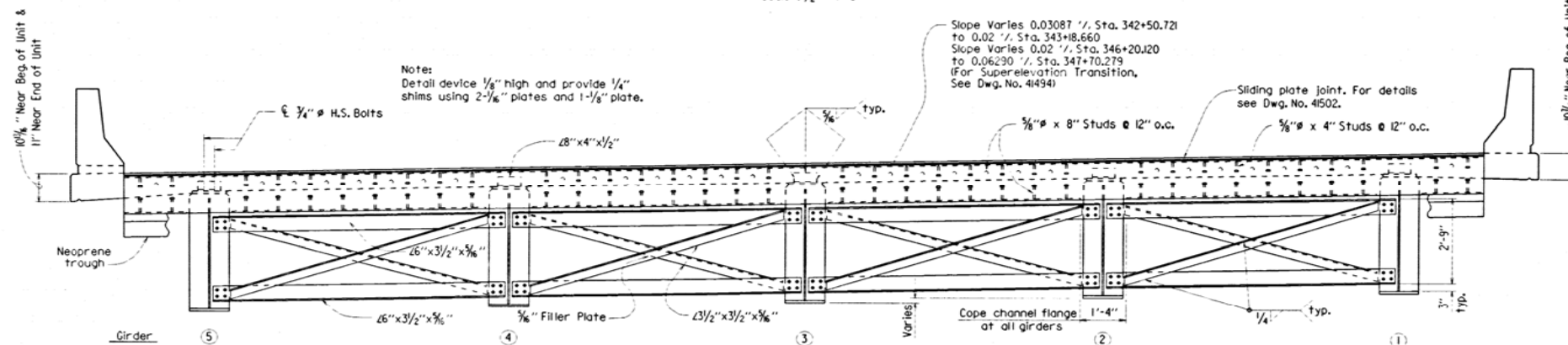
SHEET 1 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
BAYOU DES ARC  
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: LDF DATE: 7-17-00 FILENAME: BR6048.SI  
CHECKED BY: N/A DATE: 8-28-00 SCALE: As Noted  
DESIGNED BY: CAG DATE: 03-05-00  
BRIDGE NO. 06813 DRAWING NO. 41501



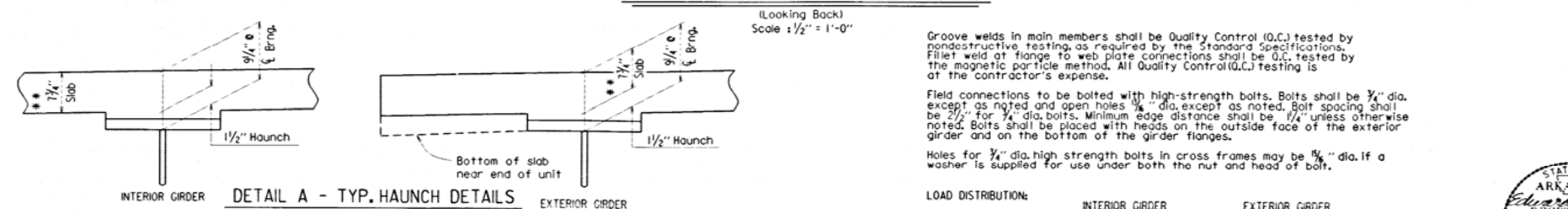
#### TYPICAL ROADWAY SECTION

(Looking Back)  
Scale: 1/2" = 1'-0"



#### SECTION THRU JOINTS AT ENDS OF UNITS

(Looking Back)  
Scale: 1/2" = 1'-0"



Haunch dimensions may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel. Maximum - top flange thickness plus  $1\frac{1}{2}$ ". No increase in concrete and structural steel quantities will be made to maintain tolerances.

\* Tolerance when removable deck forming is used is  $\pm\frac{1}{2}$ ",  $\pm\frac{1}{4}$ ". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.  
Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 14991 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

Groove welds in main members shall be Quality Control (Q.C.) tested by nondestructive testing, as required by the Standard Specifications. Fillet weld at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All Quality Control (Q.C.) testing is at the contractor's expense.

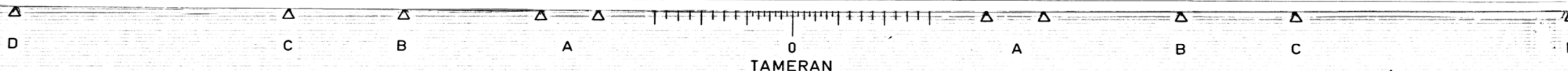
Field connections to be bolted with high-strength bolts. Bolts shall be  $\frac{3}{4}$ " dia. except as noted and open holes  $\frac{1}{4}$ " dia. except as noted. Bolt spacing shall be  $2\frac{1}{2}$ " for  $\frac{3}{4}$ " dia. bolts. Minimum edge distance shall be  $\frac{1}{4}$ " unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior girder and on the bottom of the girder flanges.

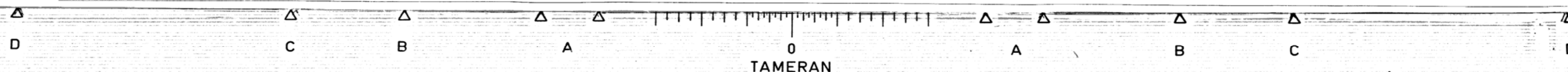
Holes for  $\frac{3}{4}$ " dia. high strength bolts in cross frames may be  $\frac{3}{4}$ " dia. if a washer is supplied for use under both the nut and head of bolt.

LOAD DISTRIBUTION:  
DEAD LOAD:  
To Girders: 848 plf + 1.3 (Wt. of Girder) 819 plf + 1.3 (Wt. of Girder)  
To Composite Girder: 337 plf. \*

\* Includes 192 plf future wearing surface  
LIVE LOAD:  
To composite girders: 1.5909 Wheels + Impact 1.4286 Wheels + Impact

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SEP 07 2000







| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. PROJ. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|----------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 06813          | ARK.  | R6048              | 4         | 494          |
|              |             |              |             | JOB NO.        |       |                    |           |              |

GENERAL NOTES  
 BENCH MARK: Standard Disk stamped RGM 1963, 57.36 feet right of C.L.  
 Sta. 347+74.05, Elev. 200.777.  
 CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (1996 edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, Section and Subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (1996 edition) with current interim specifications.  
 LIVE LOADING: HS20  
 METHOD OF DESIGN: Load Factor  
 SEISMIC PERFORMANCE CATEGORY: A

MATERIALS AND STRENGTHS:  
 Superstructure Concrete (Class S(AE))  $f'_c = 4,000$  psi  
 Substructure Concrete (Class S)  $f'_c = 3,500$  psi  
 Substructure Concrete (S(2))  $f'_c = 2,500$  psi  
 Reinforcing Steel (AASHTO M31 or M53, Gr. 60)  $f_y = 60,000$  psi  
 Structural Steel (AASHTO M270, Gr. 50W)  $f_y = 50,000$  psi  
 Structural Steel (AASHTO M270, Gr. 36)  $f_y = 36,000$  psi

STEEL PILING: Piling in Bents 1 thru 6 shall be HP 12x53 and shall be driven with an approved air, steam, or diesel hammer. Piling in Bents 1 and 6 shall be driven to a minimum safe bearing capacity of 55 tons per pile. Piling in Bents 2 thru 5 shall be driven to a minimum safe bearing capacity of 65 tons per pile. Lengths of piling shown are assumed for estimating quantities only. Actual lengths to be determined in the field. Test piles are not required at Bents 1 and 6, but may be driven for the Contractor's information in accordance with the Subsection 805.08(g). No piles will be paid for as test piles at Bents 1 and 6.

Drive piles in Bents 1 & 6 to a minimum penetration of 20' below natural ground. Piles to be driven after embankment to bottom of cap is in place.

Piling on Bent 2 shall be driven to a tip elevation of 120.0 or lower. Piling on Bents 3 & 4 shall be driven to a tip elevation of 105.0 or lower. Piling on Bent 5 shall be driven to a tip elevation of 115.0 or lower. At Bents 2 - 5, four piles in each bent designated as test piles in the bent details shall be long piles driven without a follower to determine the established tip elevation. All piling shall be driven to the established tip elevation. A follower may be used on piles which are not test piles.

Payment for test piles at bents 2 thru 5 will be based on the actual accepted length left in place. No payment will be made for cut-off or build-up of the test piles or piles.

EXISTING PILES: Decayed timber piles are visible in the vicinity of Bents 3 & 4 at low water and may be present elsewhere. The contractor shall be responsible for eliminating any interference between these piling and the construction of the new bents. No direct payment shall be made for this work; payment shall be subsidiary to other items.

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in subsection 802.9 for Class 5 Tined Bridge Roadway Surface Finish.

PROTECTIVE SURFACE TREATMENT: Class I Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet wall.

| DETAIL DRAWINGS:                    | DRAWING NO.        |
|-------------------------------------|--------------------|
| End Bents                           | 41495-41497, 41500 |
| Intermediate Bents                  | 41498, 41499       |
| 505'-0" Cont. Comp. PL Gir. Unit    | 41501-41508        |
| Steel Piling                        | 14995A             |
| Type C Bridge Name Plate            | 2389A              |
| Embankment Construction             | 1888A              |
| Computing Excavation for Structures | 1891F              |
| Dumped Riprap and Filter Blanket    | 1891F              |
| Approach Gutters                    | 41509              |

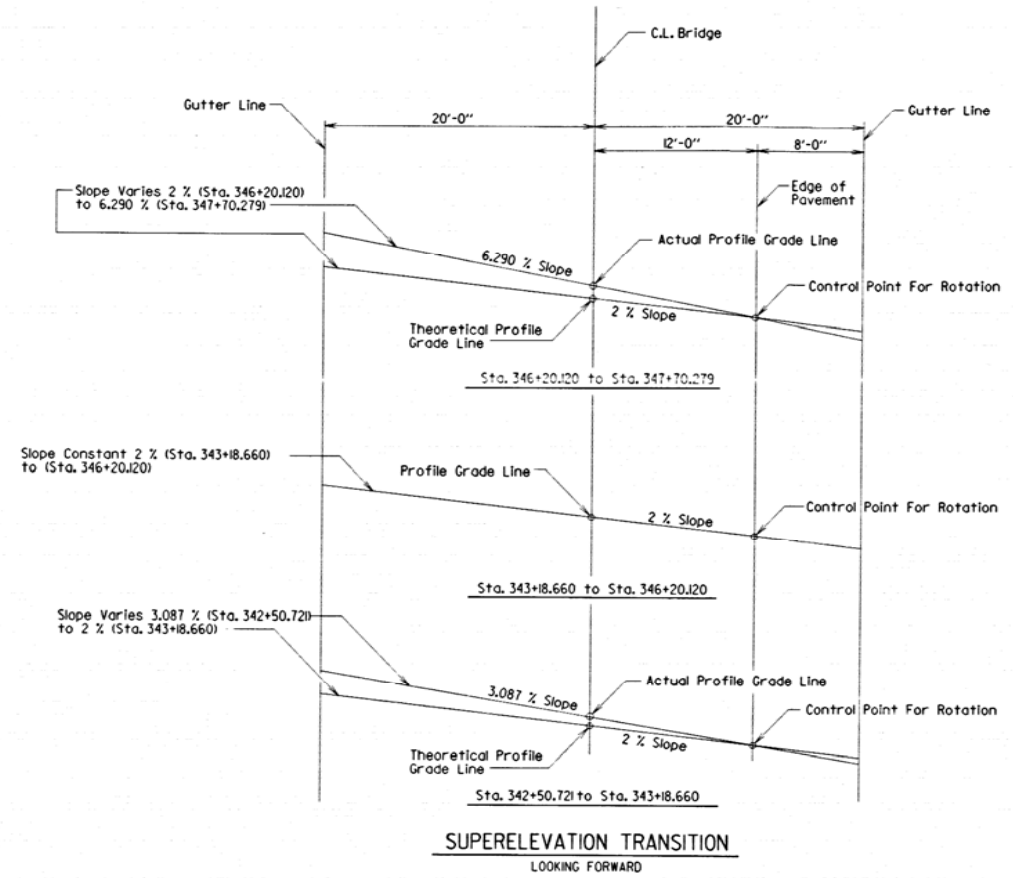
EXISTING BRIDGE: Existing Bridge No. 02548 (log mile 2.38) is 22' wide and 475' long and consists of steel multi-beam spans with concrete deck, supported by timber bent caps on timber piling, and concrete abutments. The existing bridge is located approximately 45' down stream from the proposed new bridge.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing bridge No. 02548 shall be removed in accordance with Section 205 of the Standard Specifications. All material from the existing bridge shall become the property of the Contractor.

### HYDRAULIC DATA

| Drainage area = 674 square miles. |                 |               | * NATURAL WATER SURFACE ELEVATION | WATER SURFACE ELEVATION WITH BACKWATER | WATER SURFACE ELEVATIONS OF THE WHITE RIVER AT THE CONFLUENCE OF BAYOU DES ARC ** |
|-----------------------------------|-----------------|---------------|-----------------------------------|--|---|
| FLOOD DESCRIPTION                 | FREQUENCY YEARS | DISCHARGE CFS | FEET                              | FEET                                   | FEET  |
| Design                            | 50              | 40510         | 186.0                             | 186.10                                 | 199.0   |
| Base                              | 100             | 47670         | 188.0                             | 188.12                                 | 200.0   |
| Extreme                           | 500             | 66040         | 192.5                             | 192.62                                 | N/A   |
| Overtopping                       | >500            |               |                                   |  |   |

\* Unconstricted water surface without structure or roadway approaches. Historical H.W. Elev. = 197.7 ft.  
 Low Bridge Member Elev. = 199.980 ft.  
 \*\* Bridge Deck Elevation based on White River water surface Elevations.



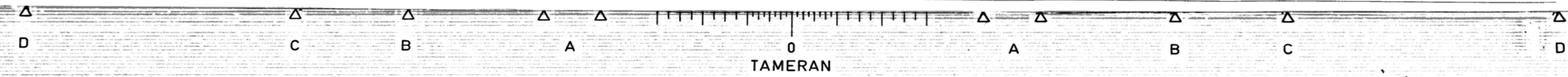
A Transverse Screed is the preferred method of finishing the new bridge deck. Use of a Longitudinal Screed must be approved by the Bridge Engineer.

SHEET 2 OF 2  
 LAYOUT OF  
 BRIDGE OVER BAYOU DES ARC  
 BAYOU DES ARC STR. & APPRS. (S)  
 PRAIRIE COUNTY

ROUTE 11 SEC. 10  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: LDF  
 CHECKED BY: J.B.  
 DESIGNED BY: CAB  
 DATE: 4-6-00  
 DATE: 07-31-00  
 DATE: 02-07-00  
 FILENAME: BR6048.1.2  
 SCALE: 1" = 30'  
 BRIDGE NO. 06813  
 DRAWING NO. 41494



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 SEP 07 2000

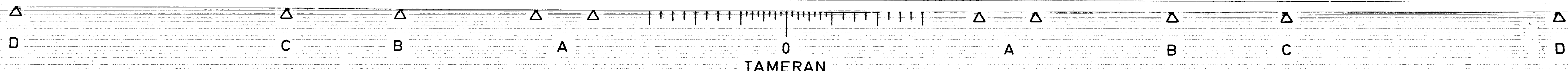




BAR LIST (WINGS A & B)

[illegible][illegible]

SHEET 2 OF 2  
DETAILS OF WING & RAIL  
BAYOU DES ARC  
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: LDF DATES: 7-14-00 FILENAME: BR60148.W2  
CHECKED BY: *AKW* DATES: *07-28-00* SCALES: As Shown  
DESIGNED BY: Cms DATES: 02-05-00  
BRIDGE NO. 06813 DRAWING NO. 41497





| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED |
|--------------|-------------|--------------|-------------|
|              |             |              |             |

| FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------------|-------|--------------------|-----------|--------------|
| 6                   | ARK.  | R60148             | 41496     |              |

**PLAN OF RAIL**  
1/8" = 1'-0"

Note: Reinforcing and dimensions are the same for Wing A and Wing B, except as noted.

**THREE DIMENSIONAL VIEW OF RAIL**  
N.T.S.

Place Type C Bridge Name Plate on right wing approx. 1'-0" from front face of backwall. (Beg. of bridge only)

For details of guard rail connection, See Std. Dwg. nos. GR-10 & GR-10A

CL Guard Rail Connection

**VIEW T-T**  
1/2" = 1'-0"

**VIEW V-V**  
1/2" = 1'-0"

**TABLE OF VARIABLES**

| Wing Location |        | Elev. "R" | "k"     |
|---------------|--------|-----------|---------|
| Bent 1        | Wing A | 204.710   | 8"      |
|               | Wing B | 206.035   | 7 1/8"  |
| Bent 6        | Wing A | 206.996   | 9 5/8"  |
|               | Wing B | 204.418   | 10 1/8" |

BRIDGE ENGINEER

SHEET 1 OF 2  
DETAILS OF WING & RAIL  
BAYOU DES ARC

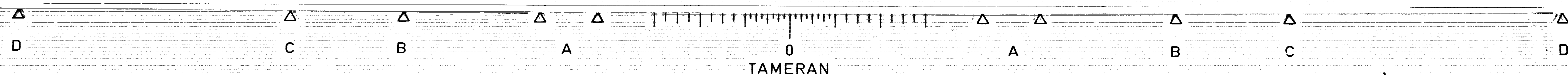
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: LDF  
 CHECKED BY: JDB  
 DESIGNED BY: CAG

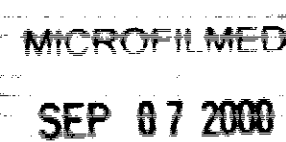
DATE: 7-11-00  
 DATE: 07-28-00  
 DATE: 03-05-00

FILENAME: BR60148.WI  
 SCALE: As Shown

BRIDGE NO. 06813      DRAWING NO. 41496









BAR LIST - ONE BENT

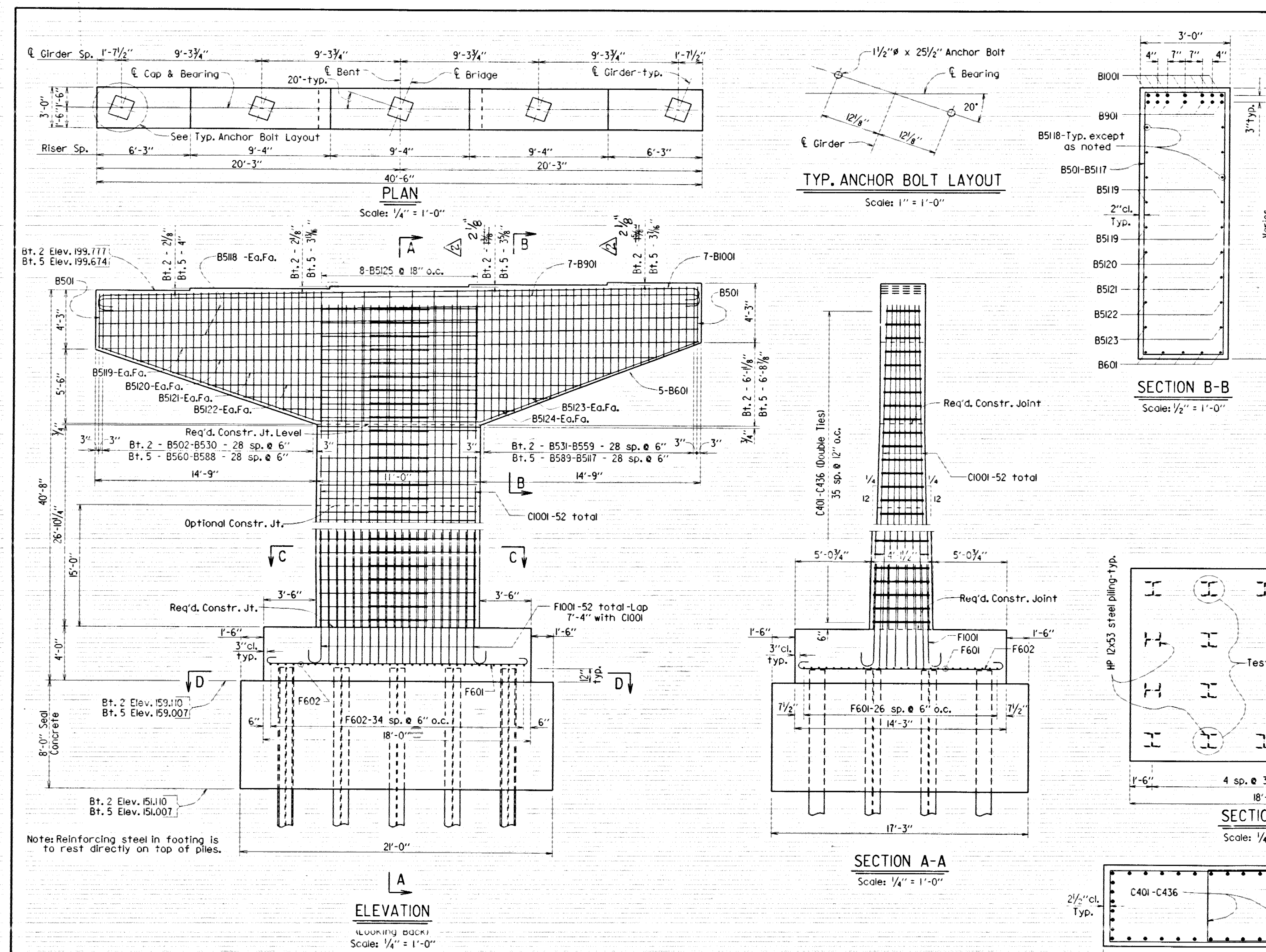
### GENERAL NOTES

For details of wings and rail see dwgs. 41496 & 41497.

STATE OF  
ARKANSAS  
*Edward T. Fain*  
REGISTERED  
PROFESSIONAL  
ENGINEER  
No. 3915  
8-9-00  
EDWARD T. FAIN  
BRIDGE ENGINEER

DRAWN BY: LOF DATE: 7-11-00 FILENAME: BR60148.B1  
 CHECKED BY: JPM DATE: 07-28-00 SCALE: 3/8" = 1'-0" or as shown  
 DESIGNED BY: CAO DATE: 03-05-00  
 BRIDGE NO. 06813 DRAWING NO. 41495





| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE             | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------------------|--------------------|-----------|--------------|
| 10-13-00     | 11-16-00    | 1-24-01      | 2-13-01     | 6                   | ARK.              |                    |           |              |
|              |             |              |             | JOB NO.             | R60148            |                    | 2         | 4            |
|              |             |              |             | 06813               | -BENT NOS. 2 & 5- |                    | 41498     |              |

| BAR LIST (EACH BENT) |            |                           |        |                               |        |  | BENDING DIAGRAMS |  |
|----------------------|------------|---------------------------|--------|-------------------------------|--------|--|------------------|--|
| MARK                 | NO. REQ'D. | LENGTH                    | 'A'    | 'B'                           | P.D.   |  |                  |  |
| B501                 | 2          | 13'-10"                   | 2'-8"  | 4'-0"                         | 2 1/2" |  |                  |  |
| B502-B530            | 1 ea.      | Var. 13'-7" to 24'-10"    | 2'-8"  | Var. 3'-10 1/2" to 9'-6"      | 2 1/2" |  |                  |  |
| B531-B559            | 1 ea.      | Var. 13'-8" to 25'-2"     | 2'-8"  | Var. 3'-11 1/4" to 9'-8"      | 2 1/2" |  |                  |  |
| B560-B588            | 1 ea.      | Var. 13'-5" to 25'-1"     | 2'-8"  | Var. 3'-9 1/2" to 9'-7 1/2"   | 2 1/2" |  |                  |  |
| B589-B517            | 1 ea.      | Var. 4'-6" to 25'-4"      | 2'-8"  | Var. 3'-10 3/4" to 10'-0 1/4" | 2 1/2" |  |                  |  |
| B518                 | 6          | 40'-4"                    |        |                               | Str.   |  |                  |  |
| B519                 | 2          | 39'-7"                    |        |                               | Str.   |  |                  |  |
| B520                 | 2          | 34'-10"                   |        |                               | Str.   |  |                  |  |
| B521                 | 2          | 30'-0"                    |        |                               | Str.   |  |                  |  |
| B522                 | 2          | 25'-3"                    |        |                               | Str.   |  |                  |  |
| B523                 | 2          | 20'-6"                    |        |                               | Str.   |  |                  |  |
| B524                 | 2          | 15'-9"                    |        |                               | Str.   |  |                  |  |
| B525                 | 8          | 21'-10"                   | 2'-8"  | 9'-8"                         | 2 1/2" |  |                  |  |
| B601                 | 5          | 42'-0"                    |        |                               | 4 1/2" |  |                  |  |
| B901                 | 7          | 42'-8"                    | 40'-2" | 10"                           | 9"     |  |                  |  |
| B1001                | 7          | 43'-0"                    | 40'-2" | 11 1/2"                       | 10"    |  |                  |  |
| C401-C436            | 2 ea.      | Var. 19'-5 1/2" to 22'-4" | 7'-4"  | Var. 2'-2 3/4" to 3'-8"       | 2"     |  |                  |  |
| C1001                | 52         | 35'-6"                    |        |                               | Str.   |  |                  |  |
| F601                 | 27         | 18'-10"                   | 17'-6" | 6"                            | 4 1/2" |  |                  |  |
| F602                 | 35         | 15'-1"                    | 13'-9" | 6"                            | 4 1/2" |  |                  |  |
| F1001                | 52         | 10'-11"                   | 9'-6"  | 11 1/2"                       | 10"    |  |                  |  |

**GENERAL NOTES**

All concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3,500$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

All piles shall be HP 12x53 and driven to a safe minimum bearing capacity of 65 tons per pile.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For anchor bolt and optional sheet metal sleeve detail, see Dwg. No. 41508.

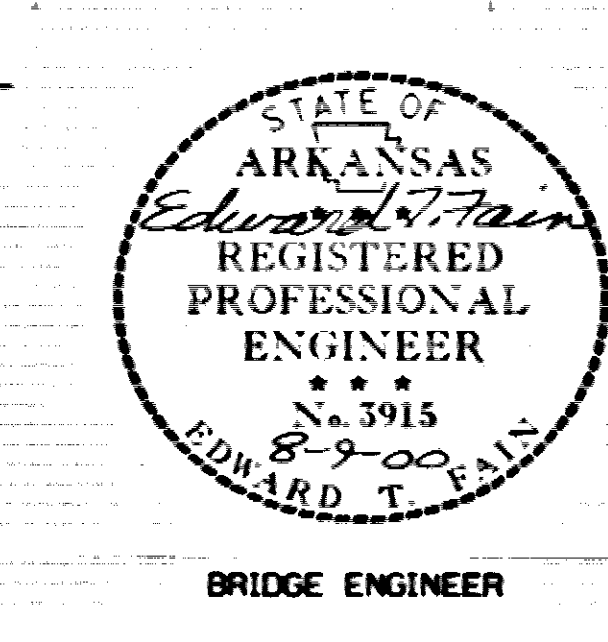
For additional information, see Layout.

For dewatering cofferdam, maximum water surface elevation is 119.8 for the seal size and pile lengths shown. However, if the piles cannot be driven to elevation 120.0 or below @ bent 2 and 115.0 or below @ bent 6, then the water surface elevation will need to be reduced as directed by the Engineer.

Revised: Changed Bar List-As Shown. 10-13-00 LDF  
Revised: Changed Bt. 2 Riser Dims.-As Shown. 1-24-01 LDF

DETAILS OF BENT NOS. 2 & 5  
BAYOU DES ARC  
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: LDF DATE: 6-30-00 FILENAME: BR60148.B3  
CHECKED BY: CAG DATE: 08-09-00 SCALE: AS NOTED  
DESIGNED BY: CAG DATE: 02-02-00  
BRIDGE NO. 06813 DRAWING NO. 41498



MICROFILMED  
SEP 07 2000

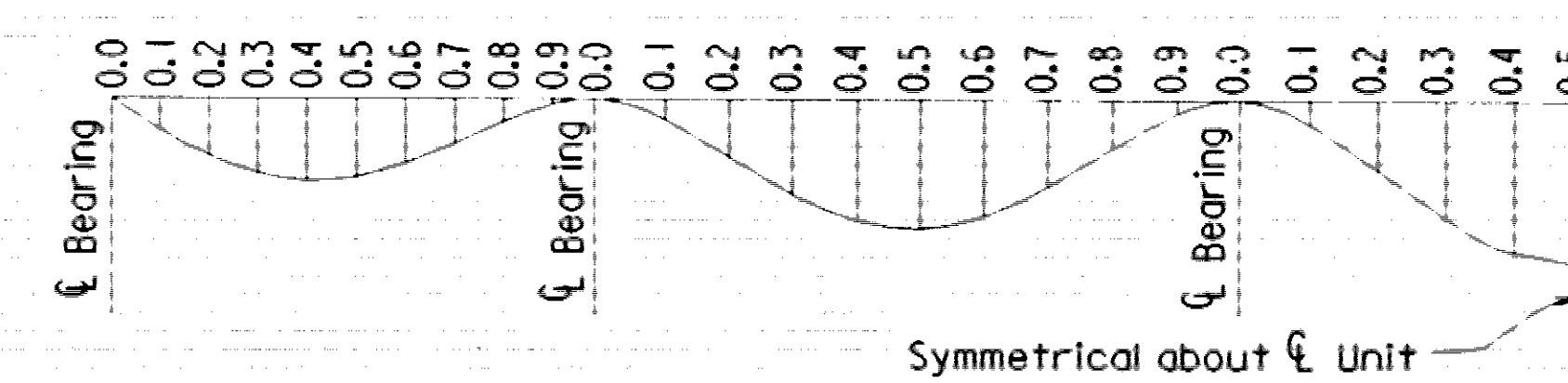


TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

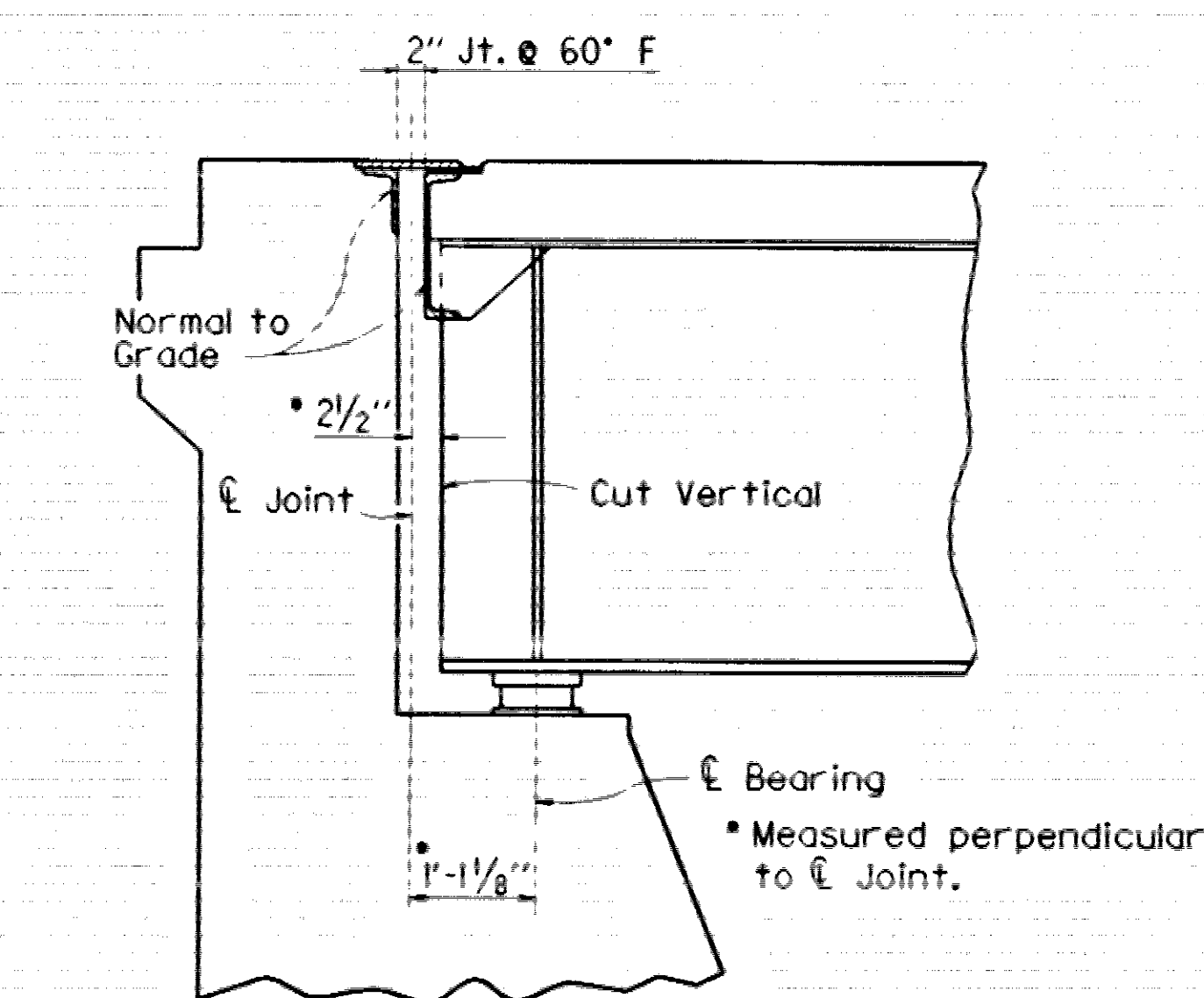
Deflections shown are off a chord from C.L. Brg. to C.L. Brg.  
Vertical curve correction not included.  
Negative sign (-) indicates point above chord.  
Camber for Dead Load Deflection plus Vertical curve  $\pm 1/4$ " tolerance.

| Span | Point of Deflection | Structural Steel |          | Structural Steel + Slab |          | Structural Steel + Slab + Parapet |          |
|------|---------------------|------------------|----------|-------------------------|----------|-----------------------------------|----------|
|      |                     | Interior         | Exterior | Interior                | Exterior | Interior                          | Exterior |
| 1    | 0                   | 0                | 0        | 0                       | 0        | 0                                 | 0        |
|      | 0.1                 | 0.056            | 0.052    | 0.273                   | 0.258    | 0.295                             | 0.281    |
|      | 0.2                 | 0.102            | 0.095    | 0.502                   | 0.474    | 0.544                             | 0.516    |
|      | 0.3                 | 0.133            | 0.124    | 0.655                   | 0.619    | 0.710                             | 0.673    |
|      | 0.4                 | 0.145            | 0.136    | 0.715                   | 0.676    | 0.775                             | 0.736    |
|      | 0.5                 | 0.138            | 0.130    | 0.681                   | 0.643    | 0.739                             | 0.701    |
|      | 0.6                 | 0.114            | 0.107    | 0.563                   | 0.532    | 0.611                             | 0.580    |
|      | 0.7                 | 0.078            | 0.074    | 0.388                   | 0.367    | 0.422                             | 0.401    |
|      | 0.8                 | 0.039            | 0.037    | 0.197                   | 0.186    | 0.214                             | 0.204    |
|      | 0.9                 | 0.009            | 0.008    | 0.045                   | 0.042    | 0.048                             | 0.046    |
| 2    | 0                   | 0                | 0        | 0                       | 0        | 0                                 | 0        |
|      | 0.1                 | 0.038            | 0.035    | 0.178                   | 0.168    | 0.197                             | 0.186    |
|      | 0.2                 | 0.104            | 0.097    | 0.501                   | 0.473    | 0.551                             | 0.523    |
|      | 0.3                 | 0.171            | 0.158    | 0.826                   | 0.778    | 0.905                             | 0.858    |
|      | 0.4                 | 0.217            | 0.202    | 1.050                   | 0.990    | 1.149                             | 1.090    |
|      | 0.5                 | 0.231            | 0.215    | 1.117                   | 1.053    | 1.222                             | 1.158    |
|      | 0.6                 | 0.209            | 0.194    | 1.009                   | 0.951    | 1.104                             | 1.047    |
|      | 0.7                 | 0.156            | 0.144    | 0.753                   | 0.710    | 0.825                             | 0.782    |
|      | 0.8                 | 0.087            | 0.080    | 0.418                   | 0.394    | 0.459                             | 0.436    |
|      | 0.9                 | 0.024            | 0.022    | 0.116                   | 0.109    | 0.128                             | 0.121    |
| 3    | 0                   | 0                | 0        | 0                       | 0        | 0                                 | 0        |
|      | 0.1                 | 0.042            | 0.040    | 0.208                   | 0.197    | 0.228                             | 0.217    |
|      | 0.2                 | 0.124            | 0.116    | 0.607                   | 0.573    | 0.661                             | 0.631    |
|      | 0.3                 | 0.209            | 0.195    | 1.019                   | 0.962    | 1.113                             | 1.057    |
|      | 0.4                 | 0.270            | 0.252    | 1.317                   | 1.244    | 1.437                             | 1.364    |
|      | 0.5                 | 0.293            | 0.273    | 1.425                   | 1.345    | 1.555                             | 1.475    |

Note: Deflections shown in table are symmetrical about centerline of unit.



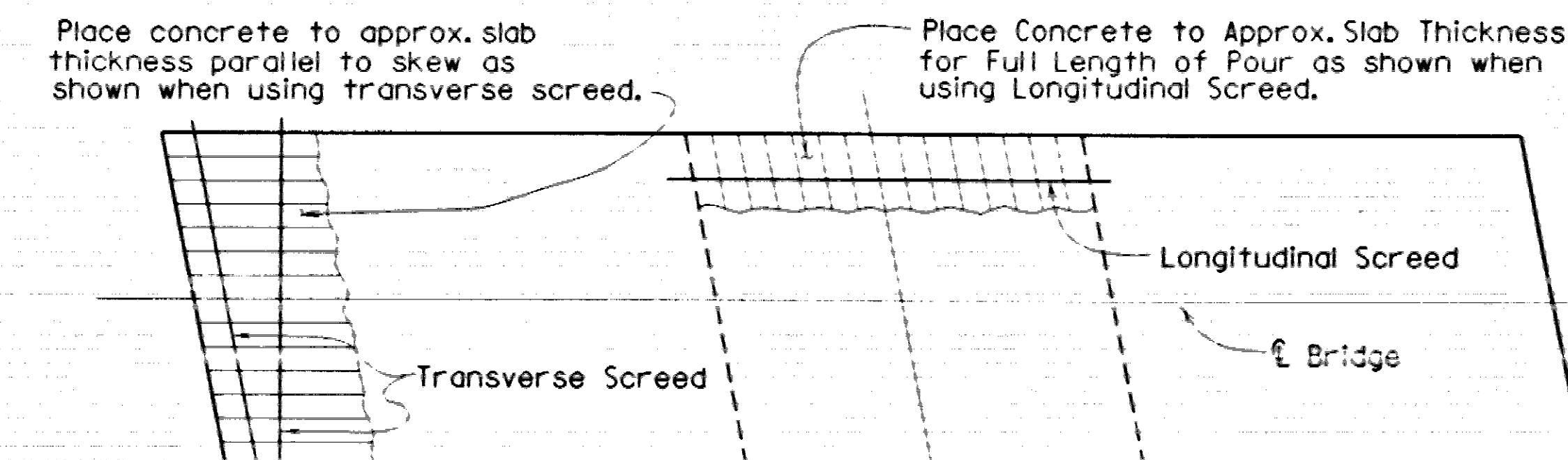
CAMBER DIAGRAM



JOINT DETAIL AT BENT 1 OR 6

No Scale

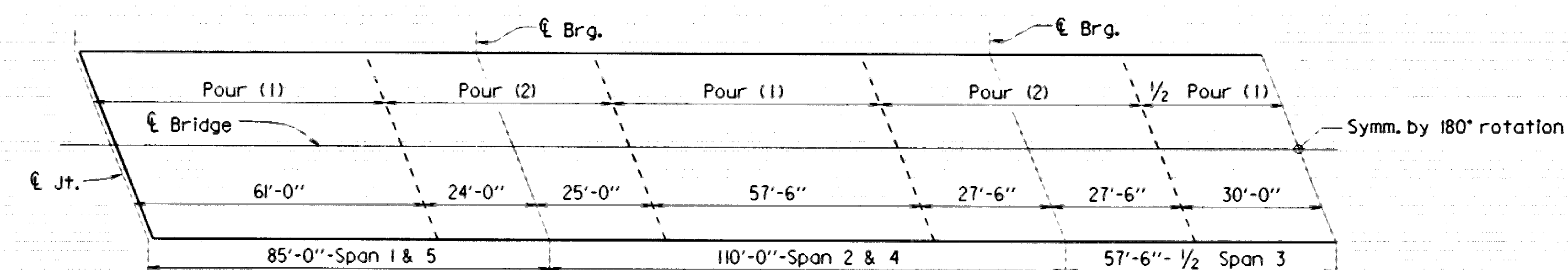
A Transverse Screed is the preferred method of finishing the new bridge deck. Use of a Longitudinal Screed must be approved by the Bridge Engineer.



Note: At the Contractor's Option, the Transverse Screed may be placed parallel to the skew or perpendicular to the Bridge.

CONCRETE PLACEMENT PROCEDURE

No Scale

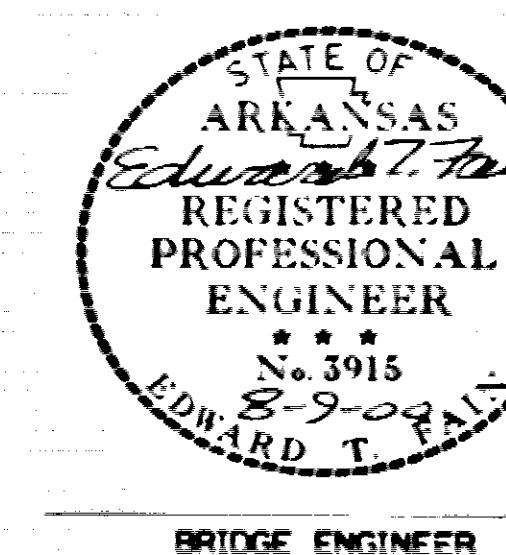


NOTE: Pours with the same number may be placed simultaneously or separately. All Pours (1) must be placed before Pours (2) can be placed. 48 hours shall elapse between pours and 72 hours shall elapse between adjacent pours. Any rolling pours made before the entire slab unit has been placed must be approved by the Bridge Engineer.

SLAB POURING SEQUENCE

No Scale

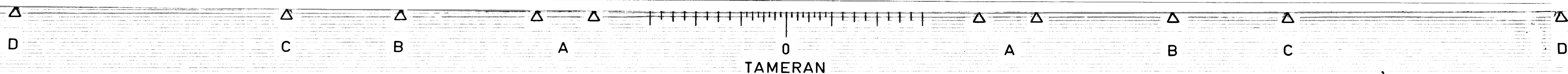
MICROFILMED  
SEP 07 2000



SHEET 6 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
BAYOU DES ARC

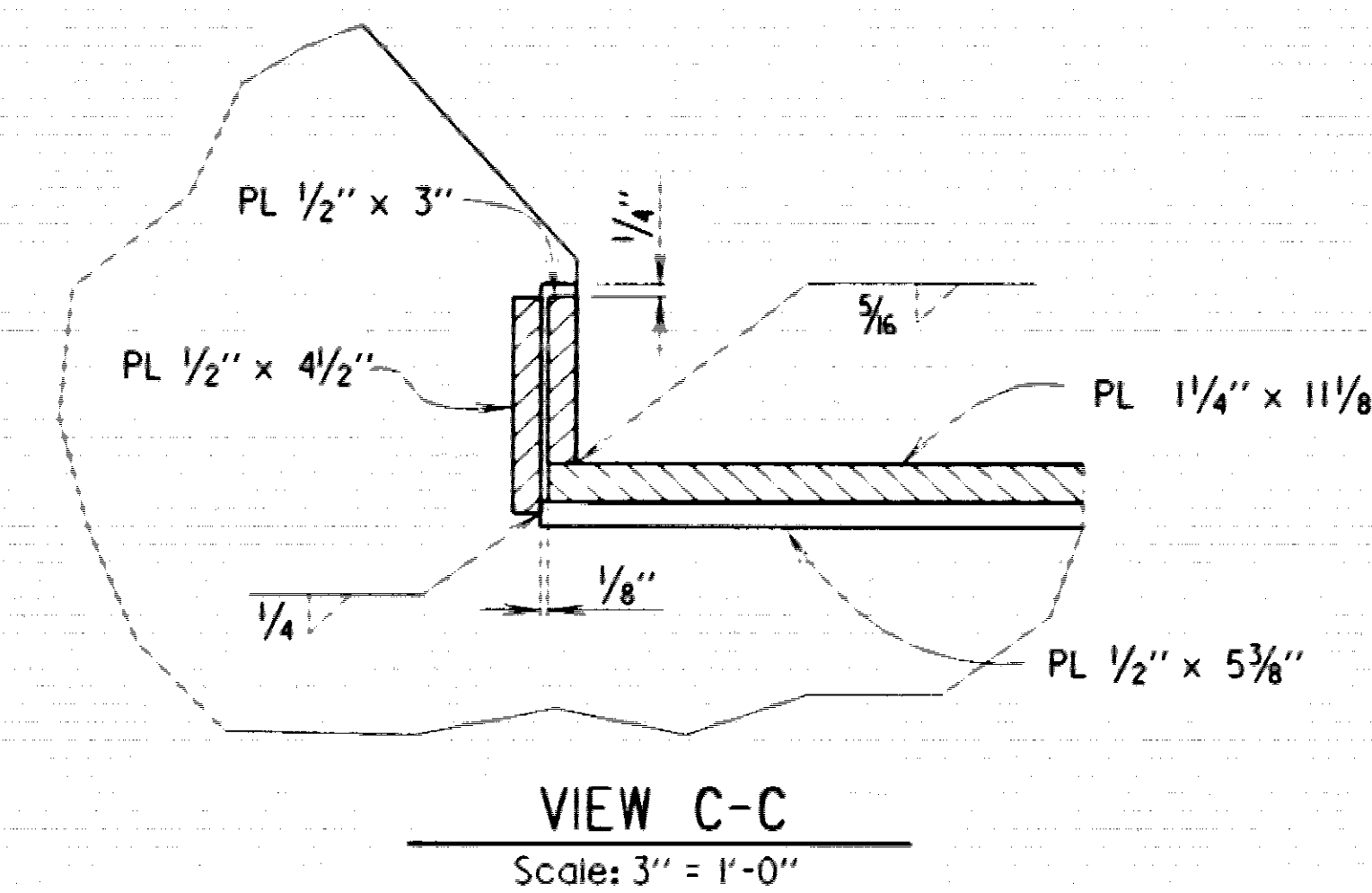
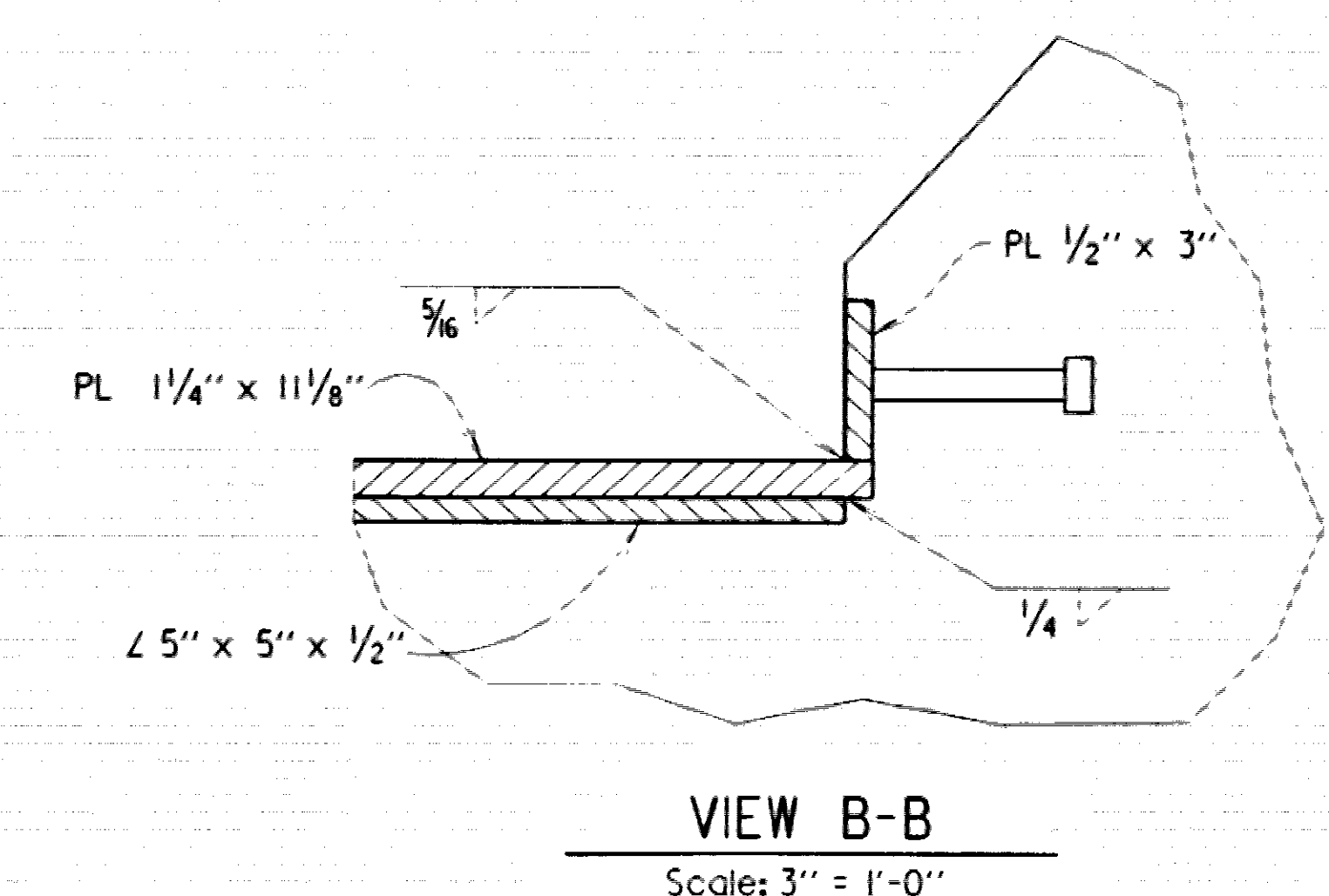
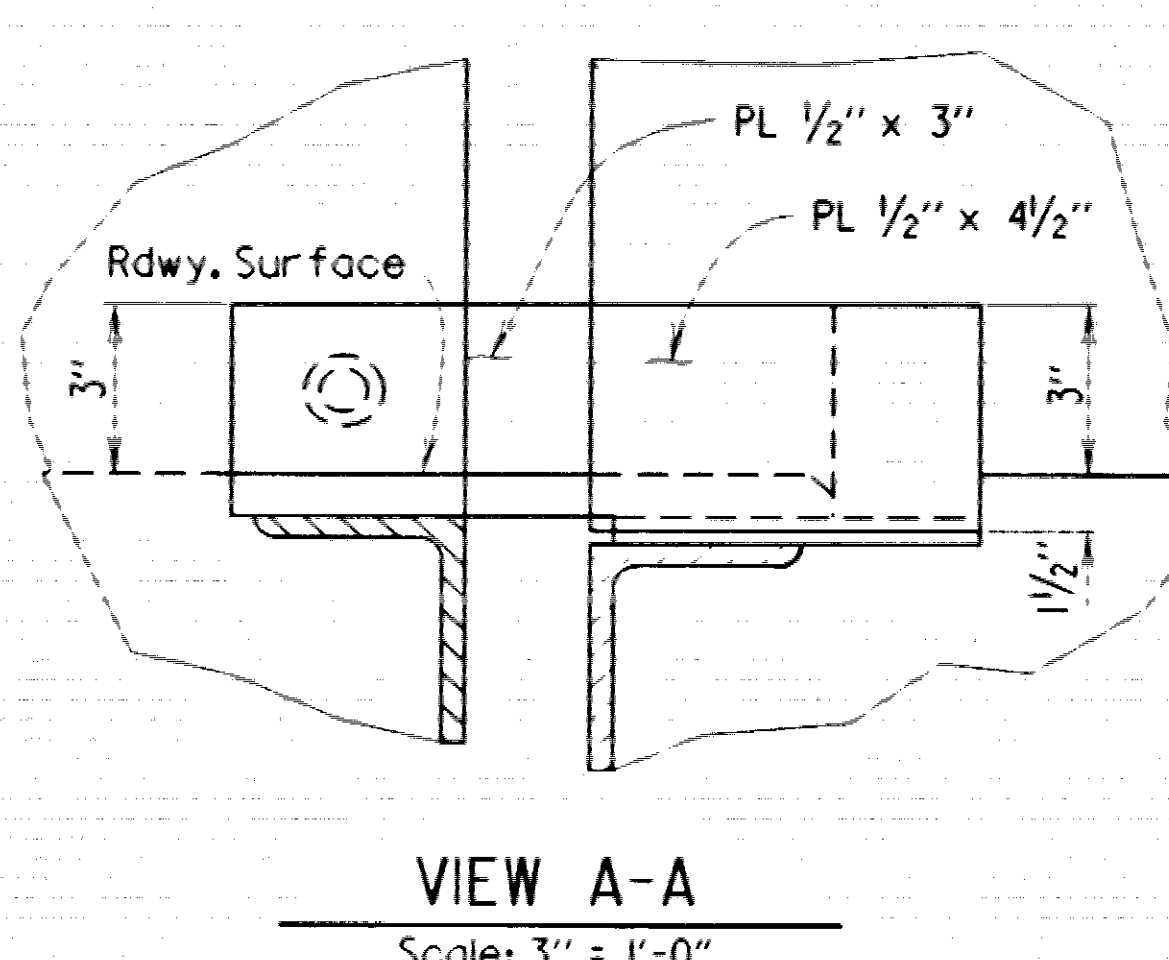
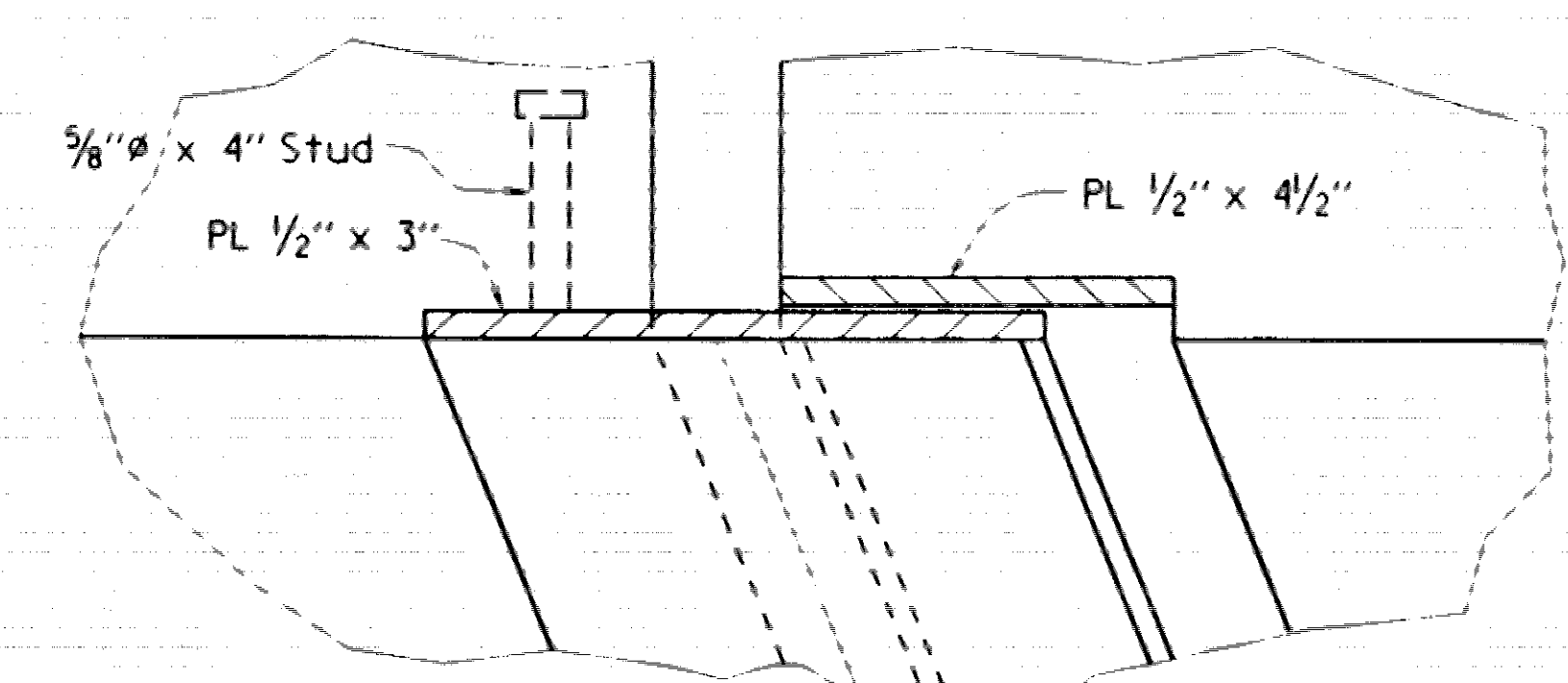
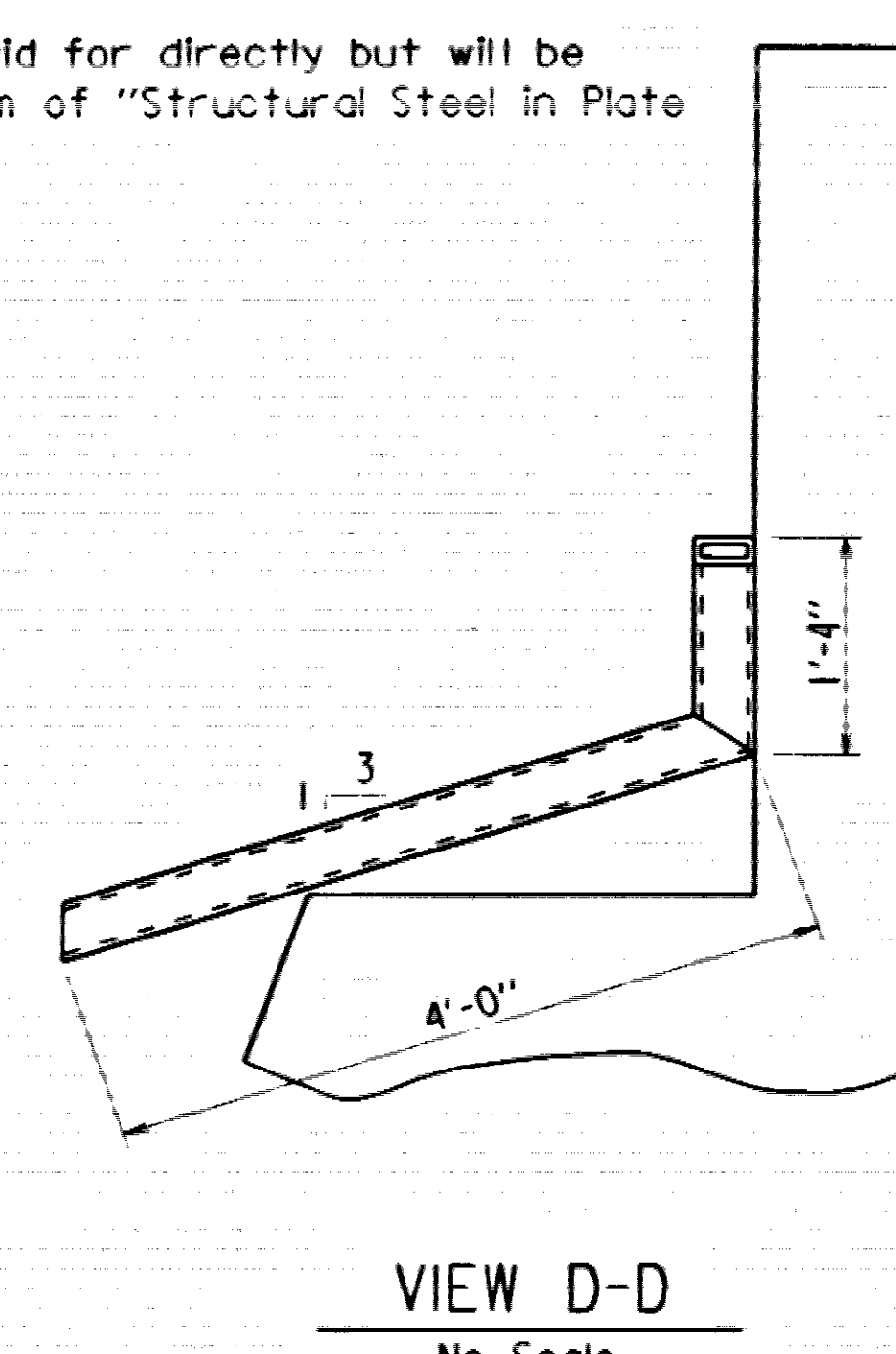
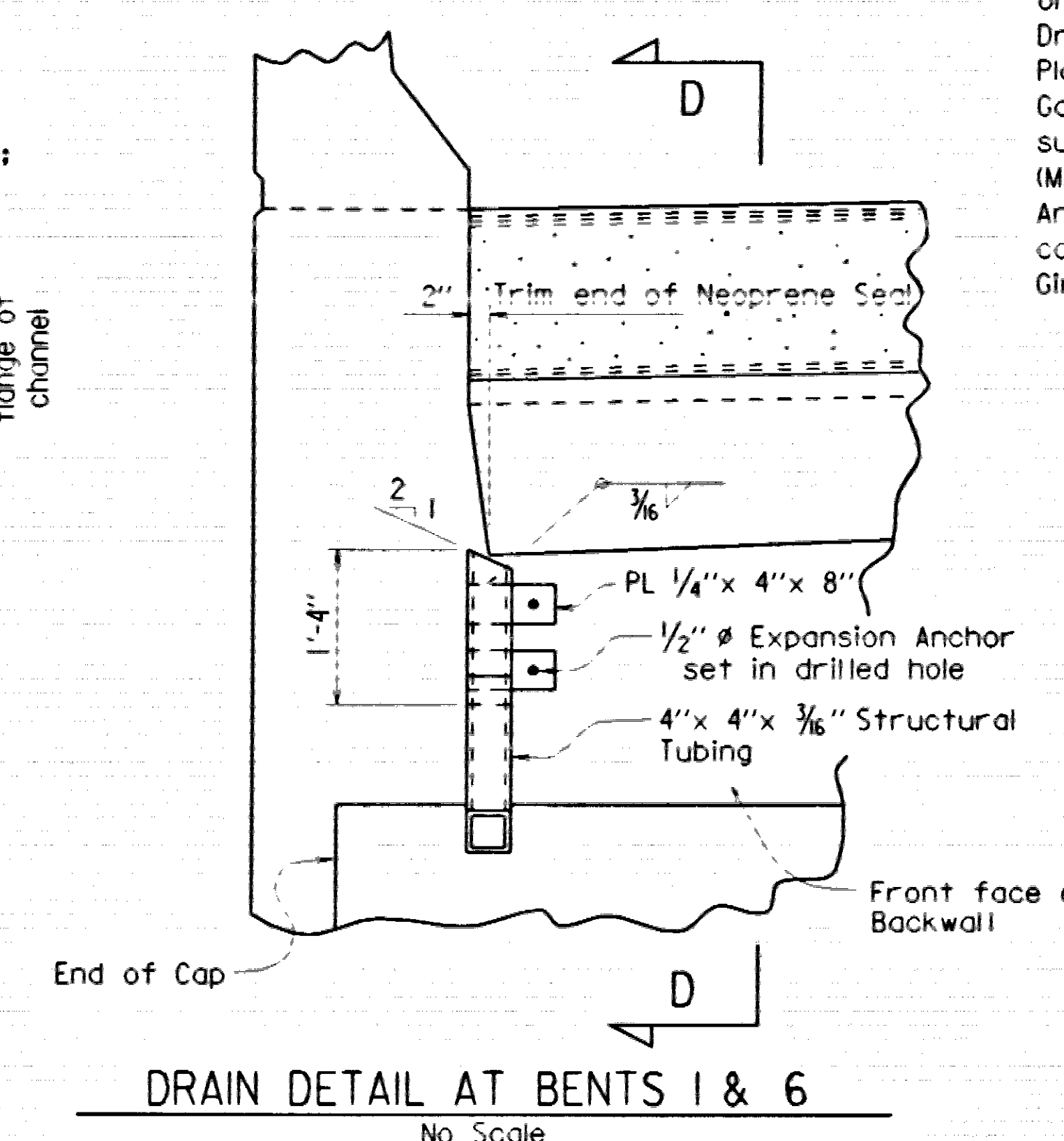
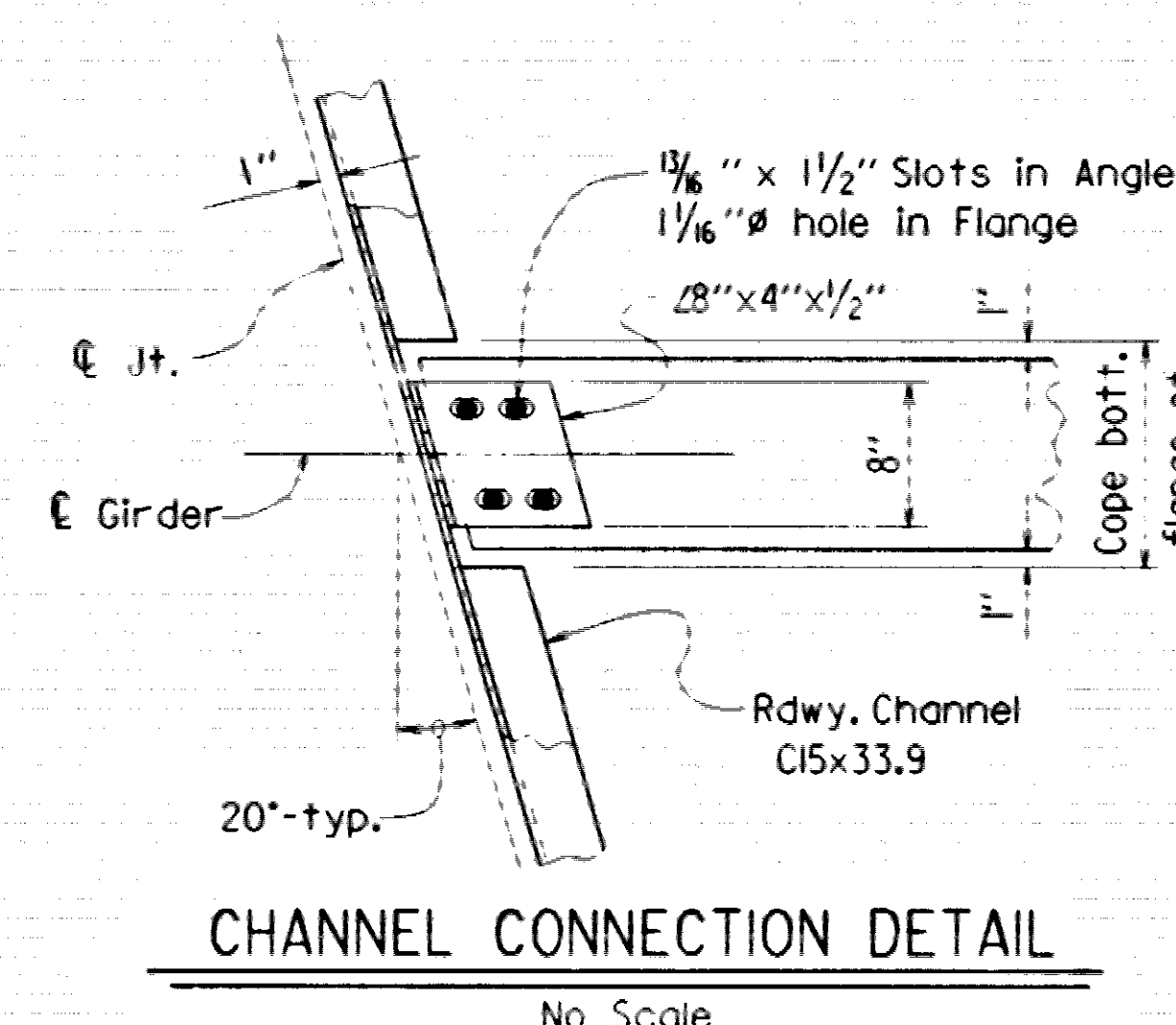
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.  
DRAWN BY: LDF DATE: 6-20-00 FILENAME: BR60148.S6  
CHECKED BY: JAS DATE: 07-28-00 SCALE: AS NOTED  
DESIGNED BY: CAS DATE: 03-05-00  
BRIDGE NO. 06813 DRAWING NO. 41506

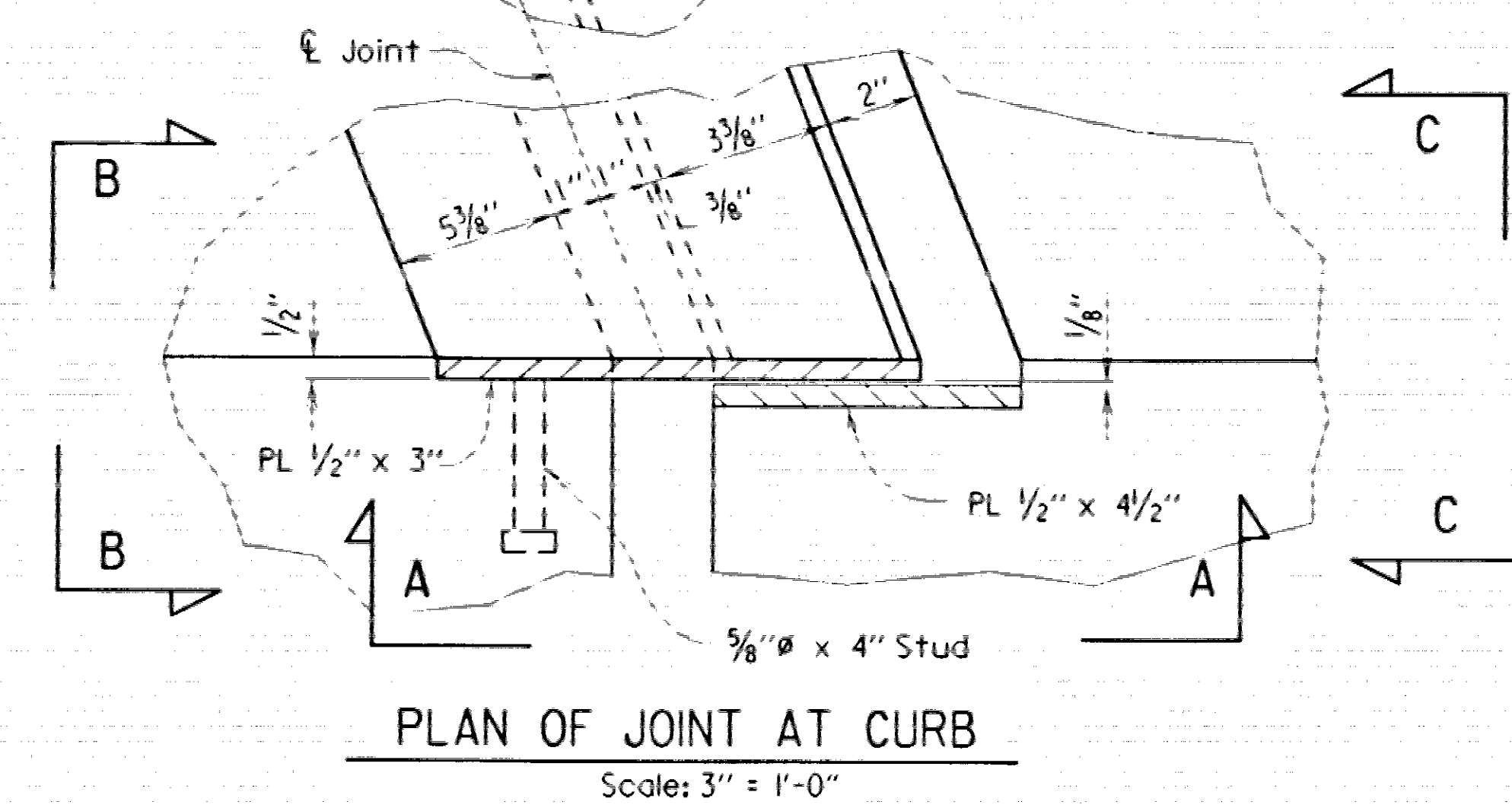




Drains are to be installed on low side of roadway at Bents 1 & 6. Drains may be M270, Gr. 36 Structural Steel and hot-dipped galvanized or fabricated in accordance with Section 807J9, or drains may be M270, Gr. 50W Structural Steel. Drains shall be measured and paid for as "Structural Steel in Plate Girder Spans (M270, Gr. 50W)". Galvanizing will not be paid for directly but will be considered subsidiary to the item of "Structural Steel in Plate Girder Spans (M270, Gr. 50W)". Anchor installation will not be paid for directly but will be considered subsidiary to the item of "Structural Steel in Plate Girder Spans (M270, Gr. 50W)".



| Temperature<br>(Bents 1 & 6) | "A"    |
|------------------------------|--------|
| 80°                          | 1 5/8" |
| 60°                          | 2"     |
| 40°                          | 2 3/4" |



## **SLIDING PLATE JOINT INSTALLATION**

After all girders are in place, the sliding plate unit shall be bolted to girders and adjusted for grade. Prior to making the deck pour, the unit half of the joint dimension "A" shall be set according to the ambient temperature as shown in Figure 10-1. This setting is made by moving the 8"x4" 1/2" slotted connection angles relative to the deck at the connection bolts. Interpolation of the temperature table may be necessary.

Prior to making the final pour for the backwall, the joint dimension "A" shall be set according to the ambient temperature. This setting is made by moving the slotted 1/4" sliding plate relative to the 1/2" plate at the erection screws. Then the 5' x 6' concrete slab shall be cast against the backwall forms. A final adjustment of the forms should be made to ensure that the 1/4" sliding plate is seated against the 1/2" plate. Also, the reinforcing in the top of the backwall should be adjusted to maintain the clearance shown on the details.

The erection screws must be removed after the final pour in the backwall has lifted 5'-0" (Figure 10-1).

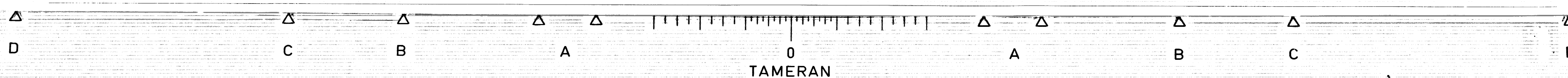
SHEET 2 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
RAYON DES ARC

ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

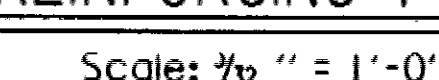
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| CHECKED BY: <i>DM</i>  | DATE: 07-28-00    | SCALE: AS NOTED      |
| DESIGNED BY: <i>C6</i> | DATE: 03-25-00    |                      |
| BRIDGE NO. 06813       | DRAWING NO. 41502 |                      |

STATE OF  
ARKANSAS  
*Edward T. Fain*  
REGISTERED  
PROFESSIONAL  
ENGINEER  
No. 5915  
8-9-00  
EDWARD T. FAIN

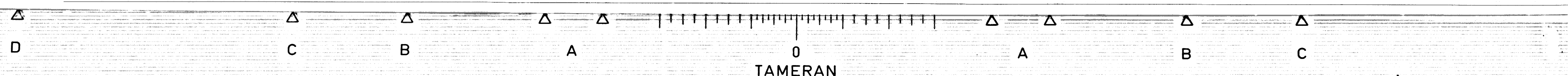




|   |       |                     |       |
|---|-------|---------------------|-------|
| ① | 06813 | -PLATE GIRDER UNIT- | 41507 |
|---|-------|---------------------|-------|



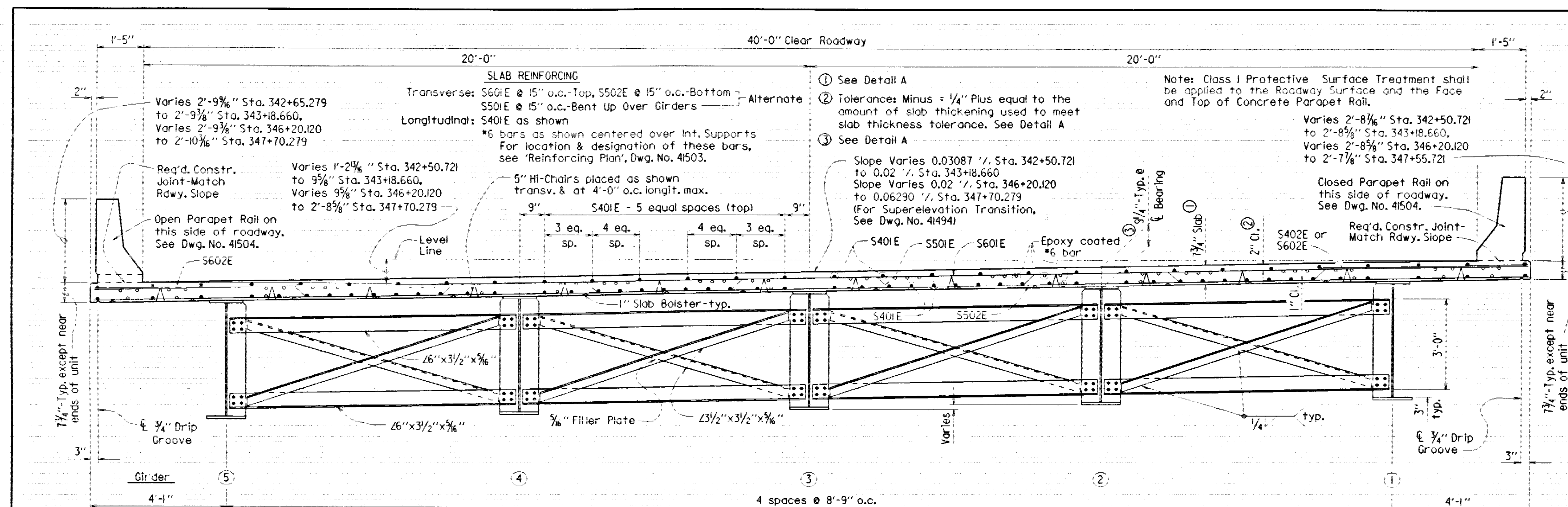
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 DESIGNED BY: CAB DATE: 03-05-00  
 BRIDGE NO. 06813 DRAWING NO. 41503





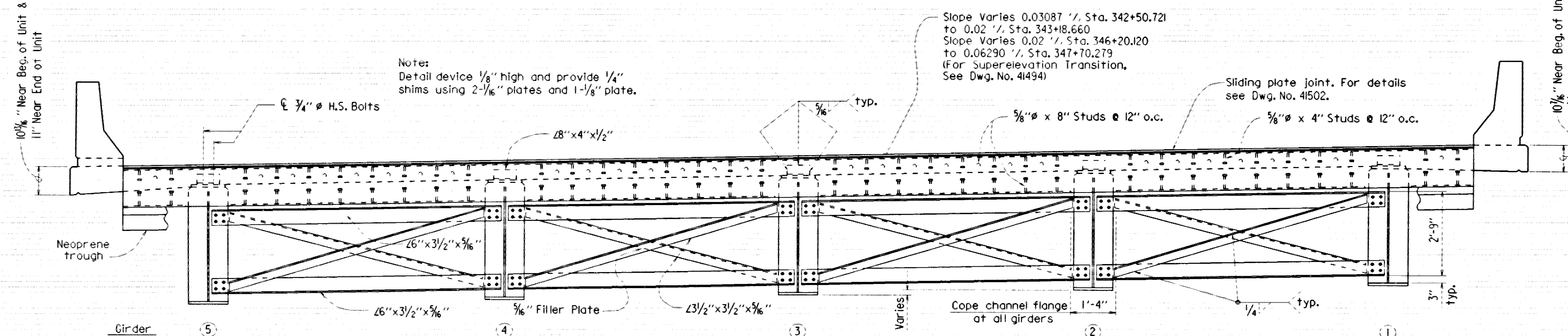






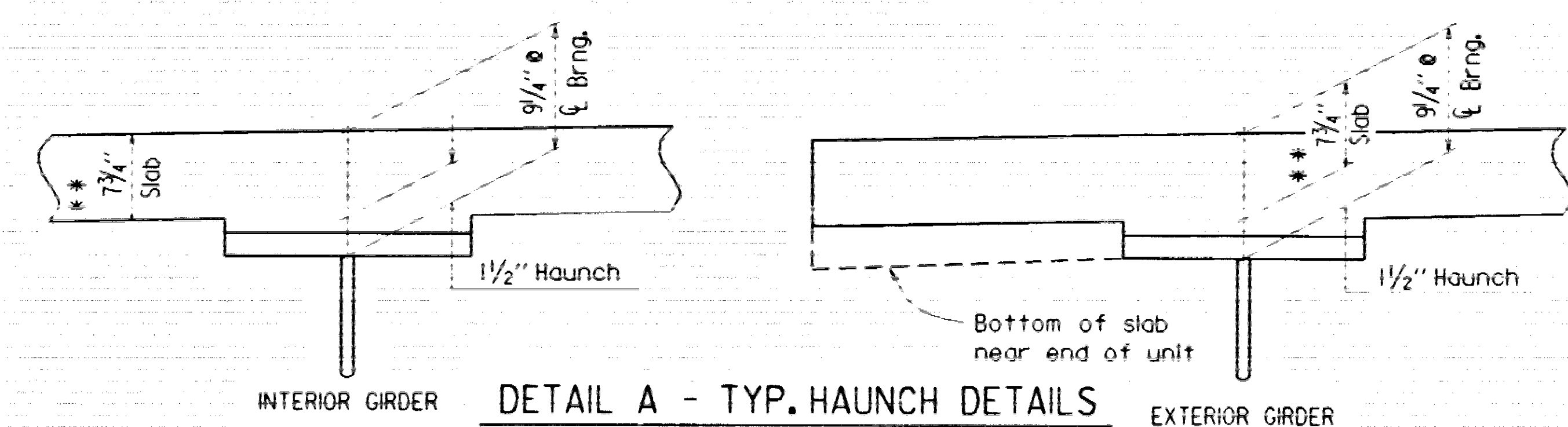
TYPICAL ROADWAY SECTION

(Looking Back)  
Scale: 1/2" = 1'-0"



SECTION THRU JOINTS AT ENDS OF UNITS

(Looking Back)  
Scale: 1/2" = 1'-0"



DETAIL A - TYP. HAUNCH DETAILS

No Scale  
Tolerance when removable deck forming is used is +1/2", -1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 4499 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

Haunch dimensions may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel. Maximum - top flange thickness plus 1 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Groove welds in main members shall be Quality Control (Q.C.) tested by nondestructive testing, as required by the Standard Specifications. Fillet weld at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All Quality Control (Q.C.) testing is at the contractor's expense.

Field connections to be bolted with high-strength bolts. Bolts shall be 3/4" dia. except as noted and open holes 5/8" dia. except as noted. Bolt spacing shall be 2 1/2" for 3/4" dia. bolts. Minimum edge distance shall be 1 1/4" unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior girder and on the bottom of the girder flanges.

Holes for 3/4" dia. high strength bolts in cross frames may be 5/8" dia. if a washer is supplied for use under both the nut and head of bolt.

| LOAD DISTRIBUTION:                        | INTERIOR GIRDER              | EXTERIOR GIRDER              |
|---|------------------------------|------------------------------|
| DEAD LOAD                                 |                              |                              |
| To Girder:                                | 848 plf + 1.3(Wt. of Girder) | 819 plf + 1.3(Wt. of Girder) |
| To Composite Girder:                      | 337 plf. *                   | 337 plf. *                   |
| * Includes 192 plf future wearing surface |                              |                              |
| LIVE LOAD                                 |                              |                              |
| To composite girder:                      | 1.5909 Wheels + Impact       | 1.4286 Wheels + Impact       |

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | R60148             |           |              |
|              |             |              |             |                     |       |                    |           | 41501        |

#### GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (1996 edition) with applicable supplemental specifications and special provisions, unless otherwise noted in the plans, Section and Subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (1996 edition) with current interim specifications.

LIVE LOADING: HS20 METHOD OF DESIGN: Load Factor

MATERIALS AND STRENGTHS:  
Class IIAB Concrete (Superstructure)  $f'_c = 4,000$  psi  
Reinforcing Steel (AASHTO M31 or M53, Gr. 60)  $f_y = 60,000$  psi  
Structural Steel (AASHTO M270, Gr. 50W)  $f_y = 50,000$  psi  
Structural Steel (AASHTO M270, Gr. 36)  $f_y = 36,000$  psi

CONCRETE: All concrete shall be placed with a minimum 28 day compressive strength  $f'_c = 4,000$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 1/4" unless otherwise noted.

CONCRETE: Concrete in bridge superstructure shall be placed and consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Section 802.19 of the Standard Specifications for Class 5, Tied Bridge Roadway Surface Finish. Movement of the concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead-load deflection of the railing. Any railing pours made before the entire slab unit has been placed must be approved by the Bridge Engineer.

REINFORCING: All reinforcing steel to be AASHTO M31 or M53, Gr. 60. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item of Reinforcing Steel.

STRUCTURAL STEEL: All structural steel shall be AASHTO M270, Gr. 50W unless otherwise noted and shall be paid for at the unit price per pound bid for Structural Steel in Plate Girder Spans (M270, Gr. 50W). AASHTO M270, Gr. 50W steel shall not be painted. All exposed surfaces to be cleaned in accordance with SP Job R60148 Unpainted Weathering Structural Steel. Structural steel completely embedded in concrete may be AASHTO M270, Gr. 36.

Girder webs may be made by shop splicing with minimum lengths of 25'-0" for sections. Flange plates longer than 50'-0" may be made by shop splicing with minimum lengths of 25'-0" for sections. No additional payment for welds for these splices will be made.

All plate girder webs and flanges are considered main load carrying members, and shall meet the longitudinal Charpy V-Notch Test specified in Section 807.05 of the Standard Specifications. This work and material are to be considered as subsidiary to the item Structural Steel in Plate Girder Spans (M270, Gr. 50W) and will not be paid for directly. Charpy V-Notch Test will not be required on web and flange splice plates.

Web and flange plates for main members and flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Structural steel shapes of equal or greater strength may be substituted for shapes shown if approval is obtained from the Bridge Engineer. Payment will be made on the basis of shapes shown.

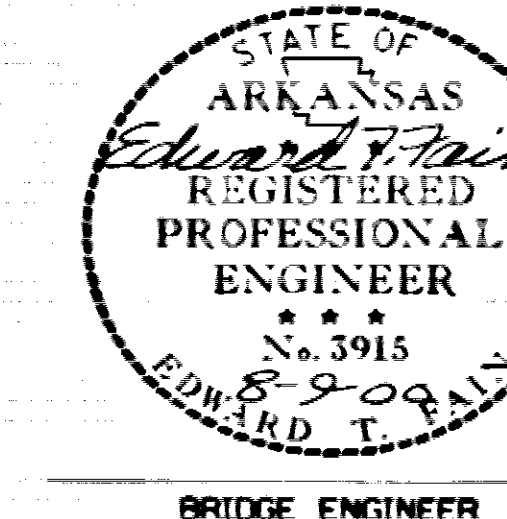
Cross-frames shall be installed as girders are erected. All bolts in cross-frames and field splices shall be installed and tightened in accordance with Subsection 807.11 of the Standard Specifications prior to pouring of the floor slabs.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approved before fabrication is begun.

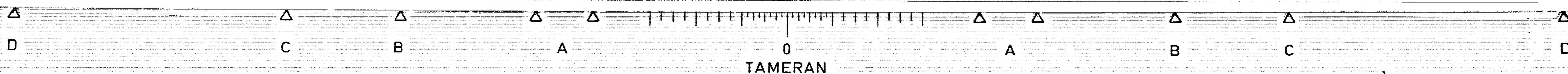
All girders shall be blocked in their true position in the shop with the webs horizontal in groups of a minimum of three sections. See Section 807.54(b)(2) of the Standard Specifications. The camber length of sections, distance between bearings and opening of joints shall be measured with the girders in this position and this information shall become a part of the permanent records of this job. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All girder dimensions are based on a temperature of 60° F. A tolerance of 1/4" is allowed for camber.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If the contractor or erector should want to make additional welds, whether temporary or permanent, he shall submit detailed drawings with a formal request to the Bridge Engineer of the Arkansas State Highway and Transportation Department for approval. All welding shall conform to Subsection 807.26 and applicable Supplemental specifications.

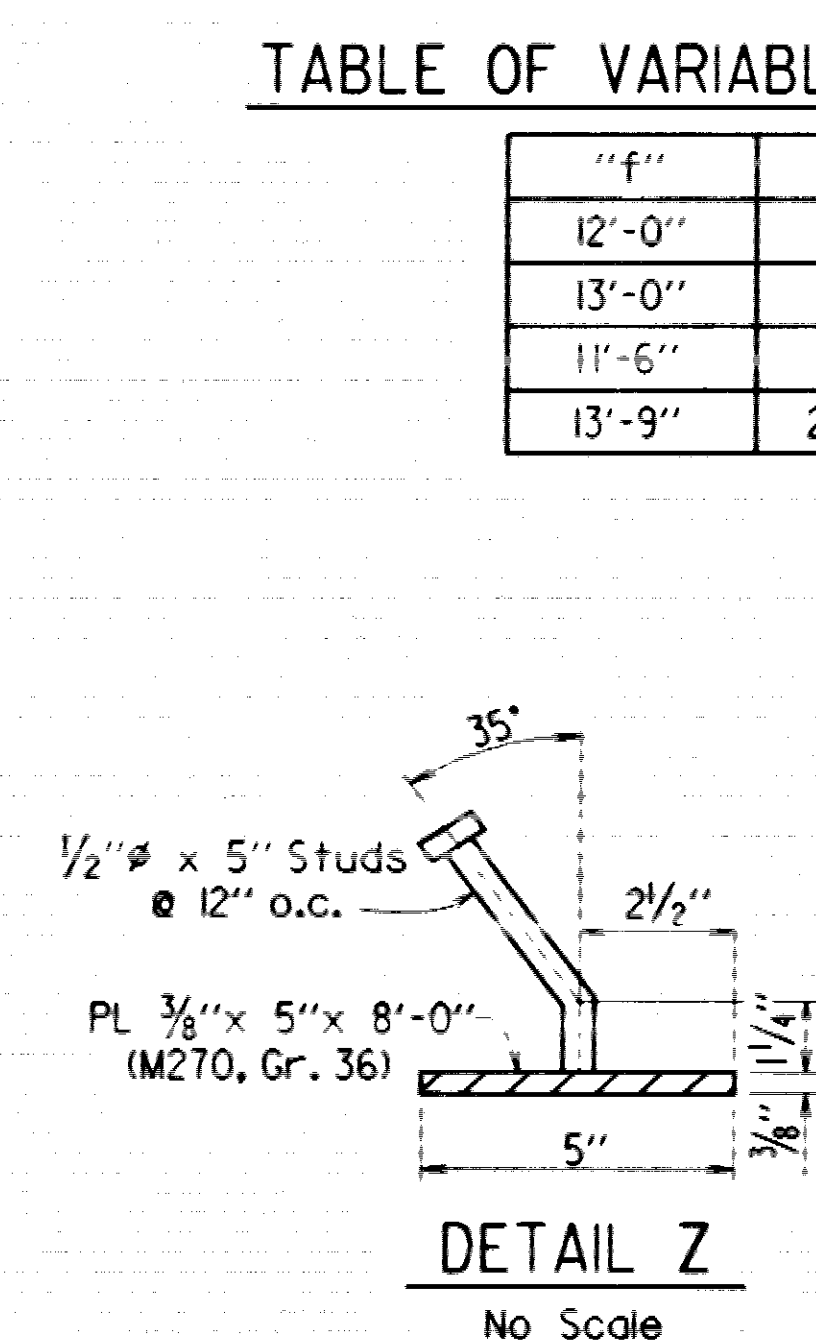
SHEET 1 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
BAYOU DES ARC  
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION



LITTLE ROCK, ARK.  
DRAWN BY: LDF DATE: 7-17-00 FILENAME: BR60148.SI  
CHECKED BY: JAM DATE: 07-28-00 SCALE: As Noted  
DESIGNED BY: CAS DATE: 03-05-00  
BRIDGE NO. 06813 DRAWING NO. 41501







| "f"    | "a"        | "b" |
|--------|------------|-----|
| 12'-0" | 2'-0"      | 3   |
| 13'-0" | 2'-6"      | 4   |
| 11'-6" | 1'-9"      | 3   |
| 13'-9" | 2'-10 1/2" | 5   |

**Notes:**  
Parquet Studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically welded to the plate. Studs and plate shall meet the requirements of Section 007. Studs and plate shall be measured and paid for as "Structural Steel in Plate Grid Spans (W210, Gr. 50W)".

The surfaces of the ¾" Plates which will not be in contact with concrete shall be painted with aluminum epoxy paint in accordance with Section 638, or as approved by the Engineer.

Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Structural Steel.



| "f"    | "m" | "n"    |
|--------|-----|--------|
| 12'-0" | 11  | 6"     |
| 13'-0" | 12  | 6"     |
| 11'-6" | 11  | 3"     |
| 13'-9" | 13  | 4 1/2" |

| DATE<br>REVISED | DATE<br>FILMED | DATE<br>REVISED | DATE<br>FILMED | FED. ROAD<br>DIST. NO. | STATE                     | FED. AID PROJ. NO. | SHEET<br>NO. | TOTAL<br>SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|---------------------------|--------------------|--------------|-----------------|
|                 |                |                 |                | 6                      | ARK.                      |                    |              |                 |
|                 |                |                 |                | JOB NO.                |                           | R60148             | 2            | 2               |
|                 |                |                 |                | ①                      | 06813 -PLATE GIRDER UNIT- |                    | 41504        |                 |

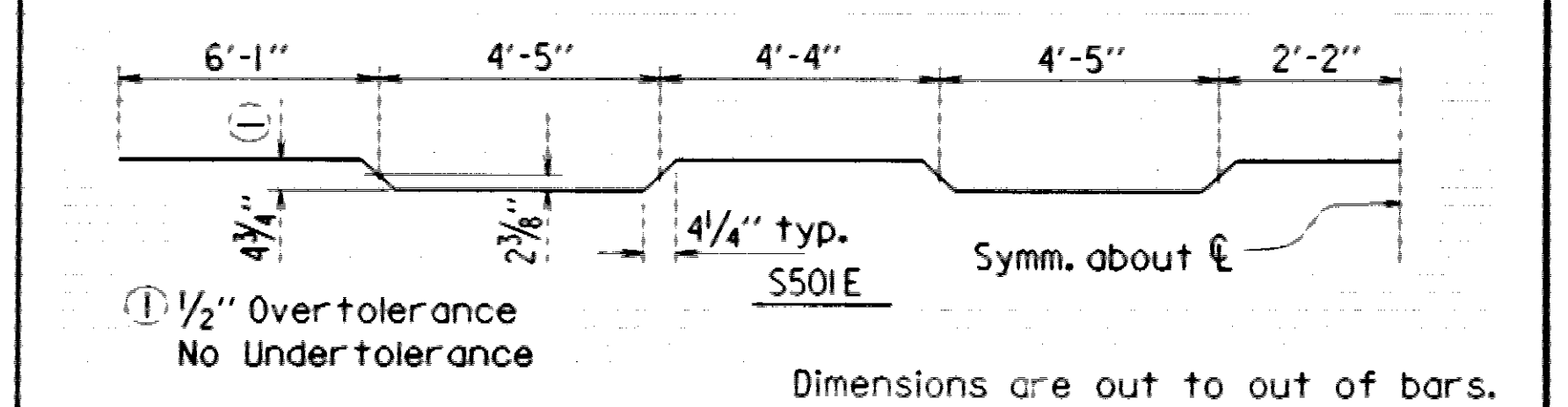
BAR LIST-PER UNIT

| MARK  | NO. REQ'D. | LENGTH                   | P.D.   |
|-------|------------|--------------------------|--------|
| S401E | 1, 120     | 38'-6"                   | Str.   |
| S402E | 795        | 5'-5"                    | Str.   |
| P401E | 910        | 6'-2"                    | 2"     |
| P402E | 910        | 5'-5"                    | 2"     |
| P403E | 248        | 3'-2"                    | 2"     |
| P404E | 218        | 5'-10"                   | 2"     |
| P405E | 88         | 13'-3"                   | Str.   |
| P406E | 44         | 12'-6"                   | Str.   |
| P407E | 198        | 11'-6"                   | Str.   |
| P408E | 100        | 11'-0"                   | Str.   |
|       |            |                          |        |
| S501E | 392        | 43'-10"                  | 3"     |
| S502E | 391        | 42'-10"                  | Str.   |
| S503E | 2 ea.      | Var. 6'-11"<br>to 41'-3" | Str.   |
| S514E | 4 ea.      | Var. 8'-8"<br>to 39'-6"  | Str.   |
| S523E |            |                          |        |
| S524E | 4          | 45'-5"                   | 3 3/4" |
|       |            |                          |        |
| S601E | 391        | 42'-10"                  | Str.   |
| S602E | 813        | 6'-2"                    | Str.   |
| S603E | 120        | 48'-8"                   | Str.   |
| S604E | 120        | 54'-8"                   | Str.   |
| S605E | 120        | 18'-6"                   | Str.   |
| S606E | 120        | 13'-0"                   | Str.   |
| S607E | 120        | 19'-0"                   | Str.   |
| S608E | 120        | 16'-6"                   | Str.   |
| S609E | 2 ea.      | Var. 6'-11"<br>to 41'-3" | Str.   |
| S610E |            |                          |        |
| S620E | 12         | 9'-6"                    | 4 1/2" |
|       |            |                          |        |
| P601E | 10         | 12'-6"                   | Str.   |
| P602E | 75         | 11'-6"                   | Str.   |
| P603E | 50         | 11'-0"                   | Str.   |
| P604E | 20         | 13'-3"                   | Str.   |

### BENDING DIAGRAMS

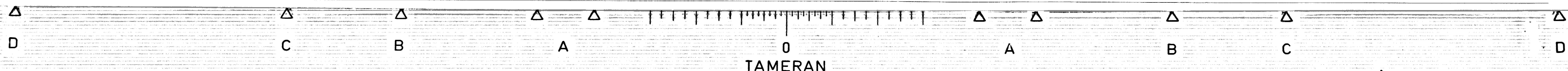
At the contractor's option, two straight #5 bars may be substituted for the bar S501E with the top & bottom bars epoxy coated. Payment for reinforcing will be based on the weight of bar S501E.

Note:  
Bar designations ending with "E" indicate Epoxy Coated Bars.



SHEET 4 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
BAYOU DES ARC  
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: LDF DATE: 6-16-00 FILENAME: BR60148.S4  
CHECKED BY: *BSM* DATE: *07-28-00* SCALE: AS NOTED  
DESIGNED BY: *CAS* DATE: *03-05-00*  
BRIDGE NO. 06813 DRAWING NO. 41504





| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.                   | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------------------------|--------------|
| 10-13-00     | 11-16-00    |              |             | 6                   | ARK.  |                    |                             |              |
|              |             |              |             | JOB NO.             |       | R60148             |                             |              |
|              |             |              |             |                     |       |                    | 06813 - PLATE GIRDER UNIT - | 41505        |

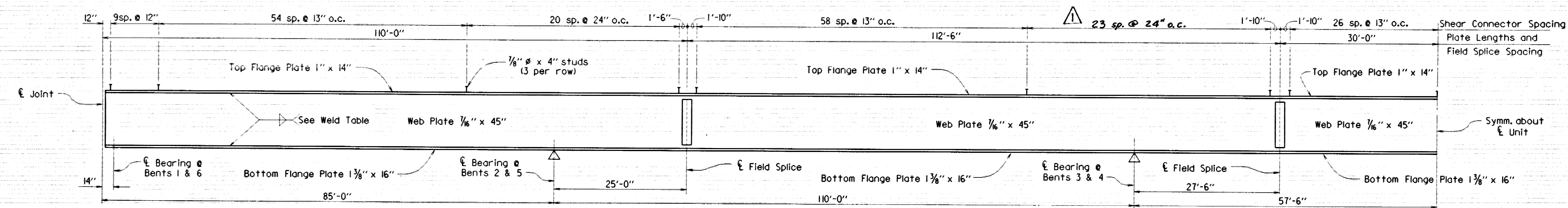
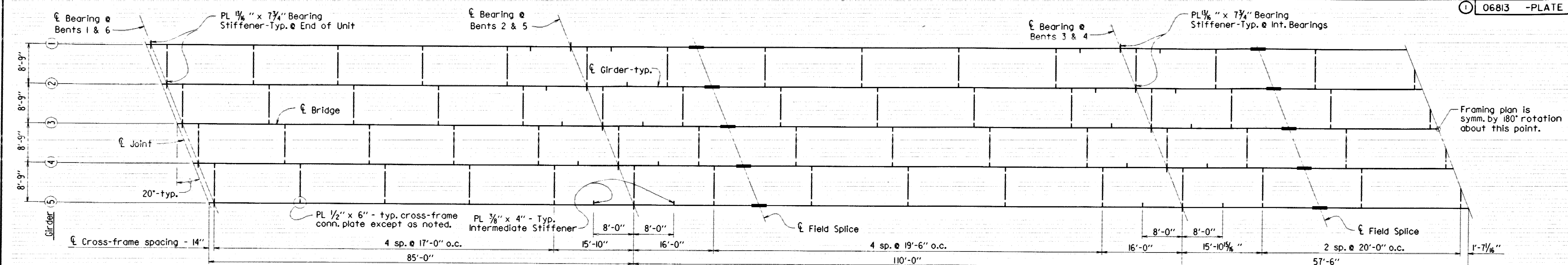
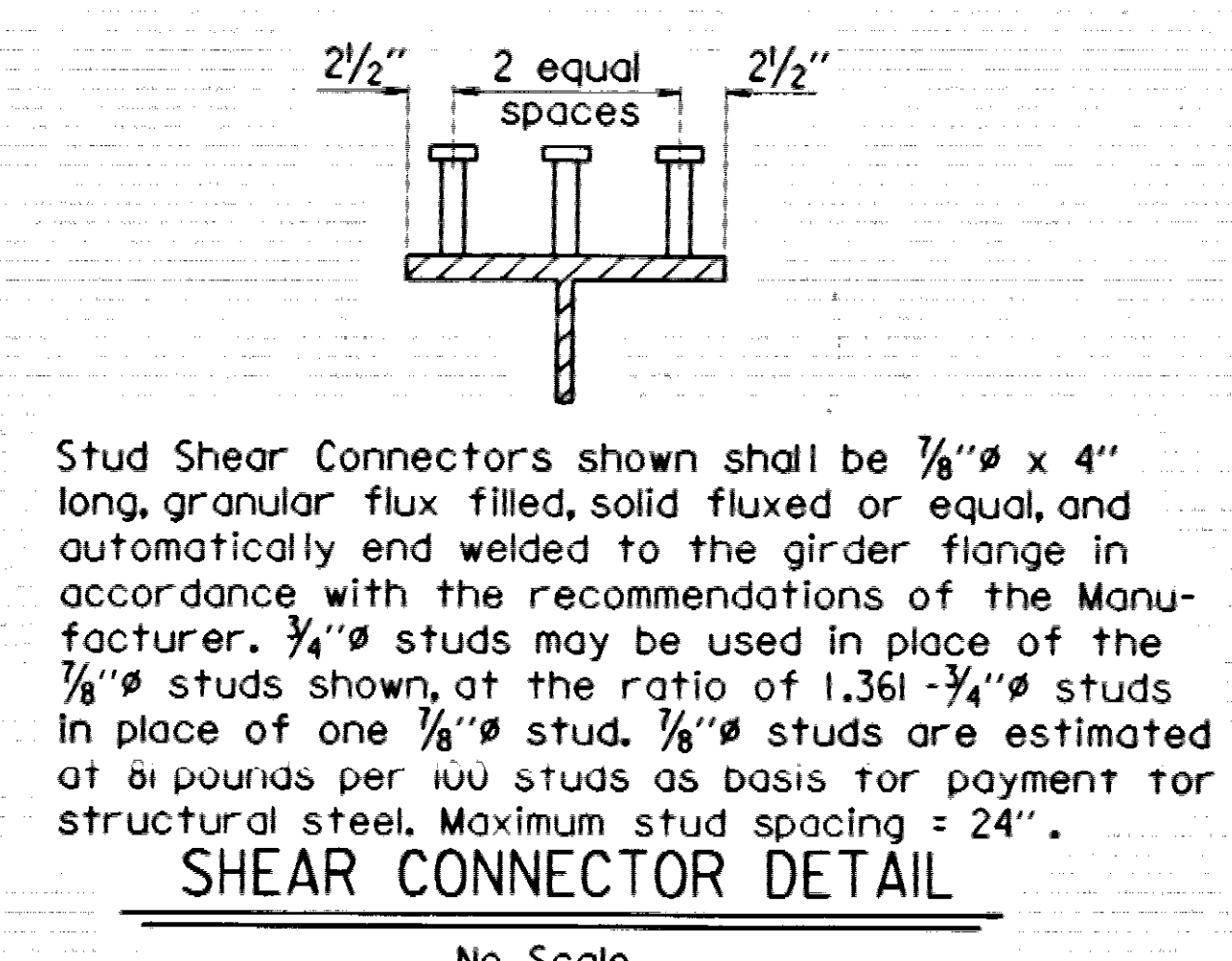
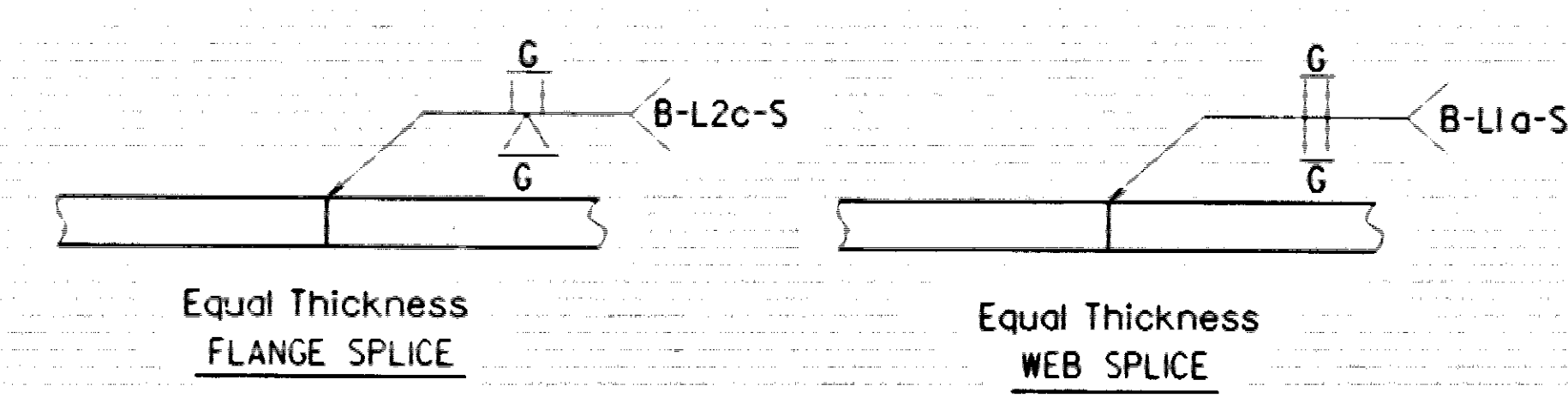


TABLE FOR WELD

| Material Thickness of Thicker Part (Inches) | Minimum Size of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|---|--------------------------------------|-------------------------------|
| To 3/4" Inclusive                           | 1/4"                                 |                               |
| Over 3/4"                                   | 5/16"                                |                               |

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

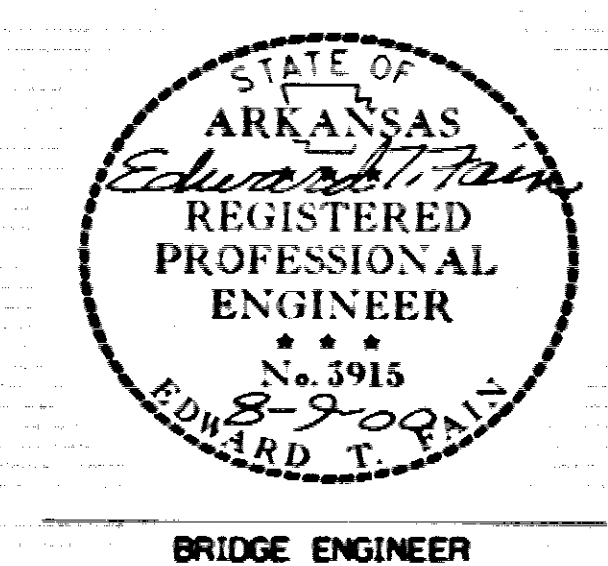


Revised: Added Shear Connector Spacing. 10-13-00 LDF

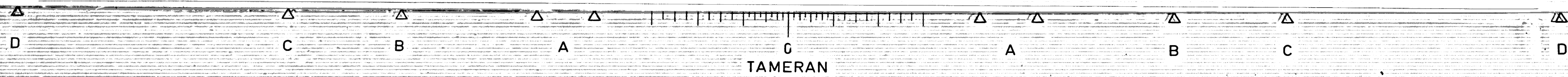
SHEET 5 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
BAYOU DES ARC

ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

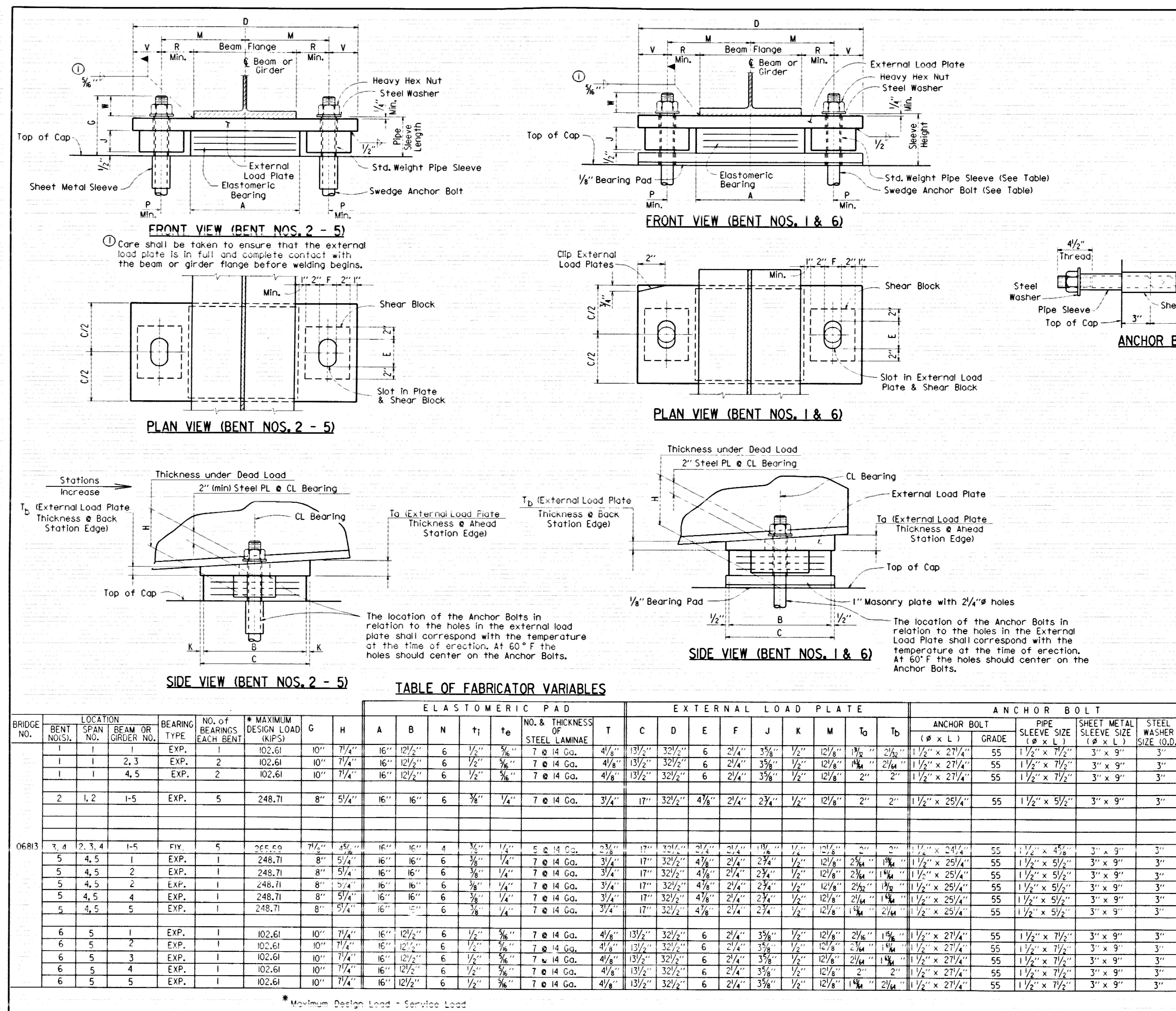
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CHECKED BY: D.M. DATE: 07-28-00 SCALE: AS NOTED  
DESIGNED BY: C.W.S. DATE: 03-25-00  
BRIDGE NO. 06813 DRAWING NO. 41505



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SEP 07 2000





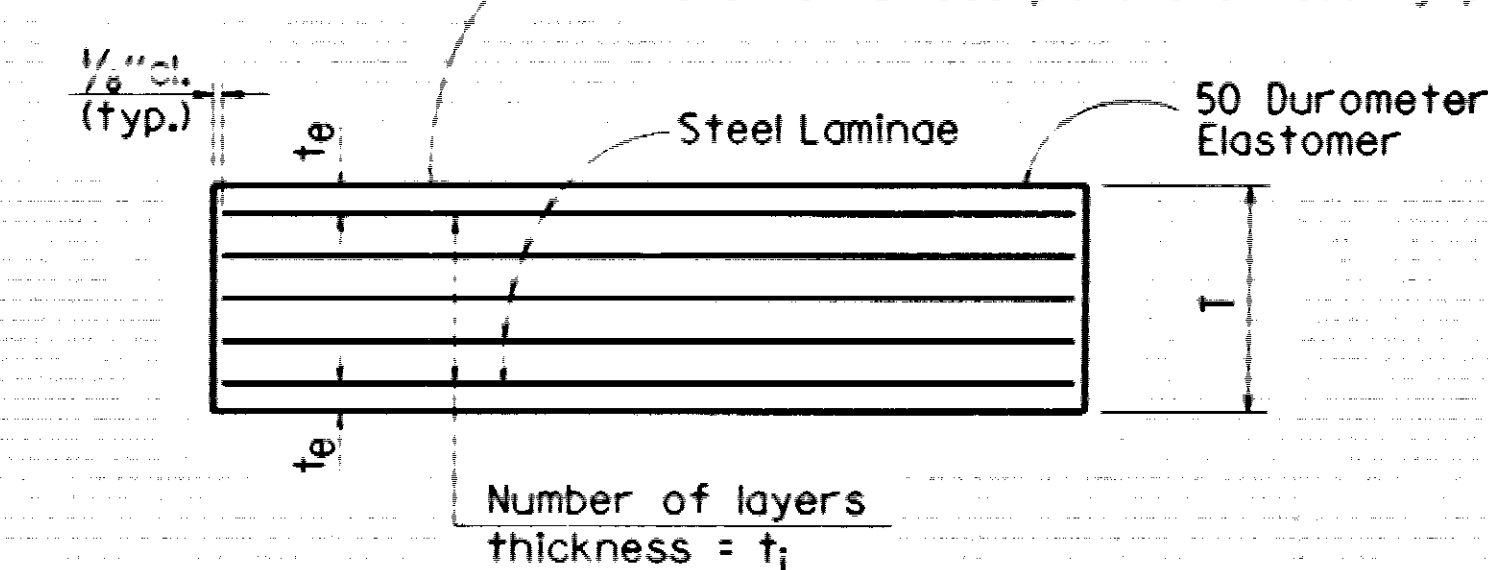


| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | R60148             |           |              |
|              |             |              |             | 06813               |       | ELASTO. BRCS.      | 41508     |              |

TABLE OF DESIGN VARIABLES

| ANCHOR BOLT DIAMETER | PIPE SLEEVE NOMINAL DIAMETER | SHEET METAL SLEEVE DIA. | STANDARD WASHER SIZE (O.D.) | MINIMUM EMBEDMENT LENGTH | SLOT WIDTH "F" | P Min. | R Min. | V      | W      |
|----------------------|------------------------------|-------------------------|-----------------------------|--------------------------|----------------|--------|--------|--------|--------|
| 1 1/2"               | 1 1/2"                       | 3"                      | 3"                          | 15"                      | 2 1/4" Ø       | 4 1/8" | 2 1/2" | 4 1/8" | 2 1/2" |

The Elastomeric Pad shall be vulcanized to the external load plate and masonry plate.



t<sub>e</sub> = thickness of elastomer cover on top and bottom of pad  
t<sub>1</sub> = thickness of elastomer between steel laminates  
N = number of elastomer layers of thickness t<sub>1</sub>

ELASTOMERIC PAD

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a GFL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)".

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and SP J08 R60148 Elastomeric Bearings and shall be paid for at the unit price bid for "Elastomeric Bearings".

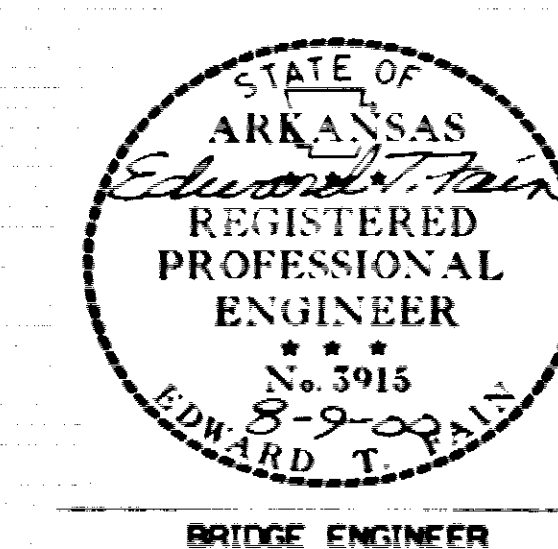
External load plates and masonry plates and shear blocks shall conform to AASHTO M270, Grade 50W and will not be paid for separately, but will be included in the unit price bid for "Elastomeric Bearings". Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or AASHTO M 298, Class 50.

External load plates with shear blocks and masonry plates shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be blast cleaned to remove rust, loose mill scale, dirt, oil, grease and other foreign substances before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be blast cleaned to the surface finish specified in subsection 808.04(b). Other surfaces shall be blast cleaned in accordance with governing specifications.

Anchor Bolts, Washers and Nuts shall conform to subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Plate Girder Spans (M270, Gr. 50W)".

Tabular Data by: LDF Date: 7-21-00  
Checked by: JDF Date: 07-28-00  
Designed by: Cda Date: 01-05-00

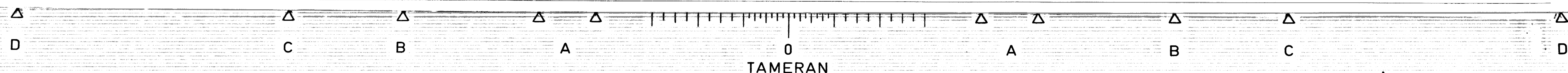


DETAILS OF ELASTOMERIC BEARINGS WITH SHEAR BLOCKS

ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: LDF DATE: 7-21-00 FILENAME: BR60148.EBI  
CHECKED BY: JDF DATE: 07-28-00 SCALE: NONE  
DESIGNED BY: Cda DATE: 01-05-00  
BRIDGE NO. 06813 DRAWING NO. 41508

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GENERAL NOTES  
BENCH MARK: Standard Disk, stamped RGW 1963, 57.36 feet right of C.L.  
Sta. 347+74.05, Elev. 200.777.  
CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (1996 edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, section and subsection refer to the Standard Construction Specifications.  
DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (1996 edition) with current interim specifications.  
LIVE LOADING: HS20 METHOD OF DESIGN: Load Factor  
SEISMIC PERFORMANCE CATEGORY: A

MATERIALS AND STRENGTHS:  
Superstructure Concrete (Class SAEI)  $f'_c = 4,000$  psi  
Substructure Concrete (Class S)  $f'_c = 3,500$  psi  
Substructure Concrete (Rat)  $f'_c = 2,800$  psi  
Reinforcing Steel (AASHTO M3) or M53, Gr. 60  $f_y = 60,000$  psi  
Structural Steel (AASHTO M270, Gr. 50W)  $f_y = 50,000$  psi  
Structural Steel (AASHTO M270, Gr. 36)  $f_y = 36,000$  psi

STEEL PILING: Piling in Bents 1 thru 6 shall be HP 12x53 and shall be driven with an approved air, steam, or diesel hammer. Piling in Bents 1 and 6 shall be driven to a minimum safe bearing capacity of 55 tons per pile. Piling in Bents 2 thru 5 shall be driven to a minimum safe bearing capacity of 65 tons per pile. Lengths of piling shown are assumed for estimating quantities only. Actual lengths to be determined in the field. Test piles are not required at Bents 1 and 6, but may be driven for the Contractor's information in accordance with the Subsection 805.08(g). No piles will be paid for as test piles at Bents 1 and 6.

Drive piles in Bents 1 & 6 to a minimum penetration of 20' below natural ground. Piles to be driven after embankment to bottom of cap is in place.

Piling on Bent 2 shall be driven to a tip elevation of 120.0 or lower.  
Piling on Bents 3 & 4 shall be driven to a tip elevation of 105.0 or lower.  
Piling on Bent 5 shall be driven to a tip elevation of 115.0 or lower.  
At Bents 2 - 5, four piles in each bent designated as test piles in the bent details shall be long piles driven without a follower to determine the established tip elevation. All piling shall be driven to the established tip elevation. A follower may be used on piles which are not test piles.

Payment for test piles at bents 2 thru 5 will be based on the actual accepted length left in place. No payment will be made for cut-off or build-up of the test piles or piles.

EXISTING PILES: Decayed timber piles are visible in the vicinity of Bents 3 & 4 at low water and may be present elsewhere. The contractor shall be responsible for eliminating any interference between these piles and the construction of the new bents. No direct payment shall be made for this work; payment shall be subsidiary to other items.

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

BRIDGE DECKS: The concrete bridge deck shall be given a fine finish as specified for final finishing in subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

PROTECTIVE SURFACE TREATMENT: Class 1 Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet rail.

DETAIL DRAWINGS:

End Bents 41495-41497, 41500  
Intermediate Bents 41498, 41499  
505'-0" Cont. Comp. PL Gir. Unit 41501-41508  
Steel Piling 14995A  
Type C Bridge Name Plate 2389A  
Embankment Construction 1888A  
Computing Excavation for Structures 1891F  
Dumped Riprap and Filter Blanket 1898F  
Approach Gutters 41509

EXISTING BRIDGE: Existing Bridge No. 02548 (log mile 2.38) is 22' wide and 475' long and consists of steel multi-beam spans with concrete deck supported by timber bent caps on timber piling and concrete abutments. The existing bridge is located approximately 45' down stream from the proposed new bridge.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing bridge No. 02548 shall be removed in accordance with Section 205 of the Standard Specifications. All material from the existing bridge shall become the property of the Contractor.

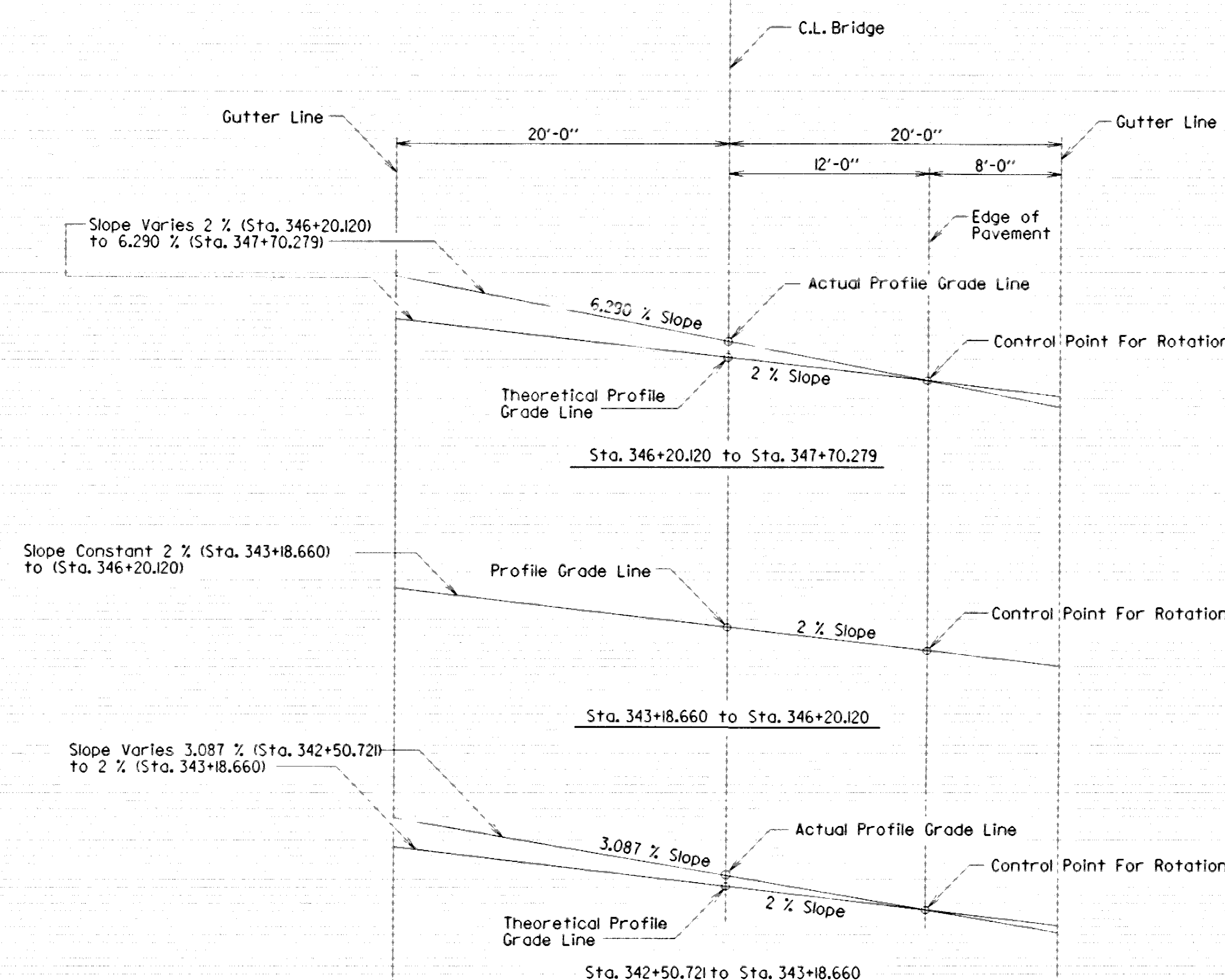
#### HYDRAULIC DATA

|                                   |           |           |  |  |   |
|-----------------------------------|-----------|-----------|--|--|---|
| Drainage area = 674 square miles. |           |           | NATURAL<br>* WATER<br>SURFACE<br>ELEVATION | WATER SURFACE<br>ELEVATION WITH<br>BACKWATER | WATER SURFACE<br>ELEVATIONS OF THE<br>WHITE RIVER AT<br>THE CONFLUENCE OF<br>BAYOU DES ARC ** |
| FLOOD                             | FREQUENCY | DISCHARGE |  | PLANS  |   |
| DESCRIPTION                       | YEARS     | CFS       | FEET                                       | FEET   | FEET  |
| Design                            | 50        | 40510     | 186.0                                      | 186.10                                       | 199.0   |
| Base                              | 100       | 47670     | 188.0                                      | 188.12                                       | 200.0   |
| Extreme                           | 500       | 66040     | 192.5                                      | 192.62                                       | N/A   |
| Overtopping                       | >500      |           |  |  |   |

\* Unconstricted water surface without structure or roadway approaches.  
Historical H.W. Elev. = 197.7 ft.

Low Bridge Member Elev. = 199.980 ft.

\*\* Bridge Deck Elevation based on White River water surface Elevations.



#### SUPERELEVATION TRANSITION LOOKING FORWARD

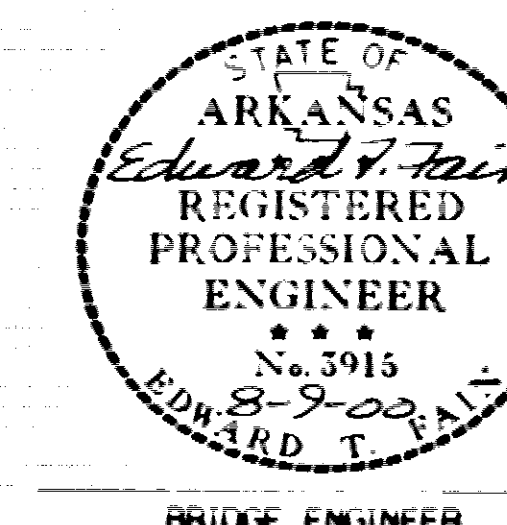
A Transverse Screed is the preferred method of finishing the new bridge deck. Use of a Longitudinal Screed must be approved by the Bridge Engineer.

| DATE<br>REVISED | DATE<br>FILMED | DATE<br>REVISED | DATE<br>FILMED | FED. ROAD<br>DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET<br>NO. | TOTAL<br>SHEETS |
|-----------------|----------------|-----------------|----------------|------------------------|-------|--------------------|--------------|-----------------|
|                 |                |                 |                | 6                      | ARK.  |                    |              |                 |
|                 |                |                 |                | JOB NO.                |       | R60148             |              |                 |
|                 |                |                 |                | 06813                  |       | - LAYOUT -         |              | 41494           |

SHEET 2 OF 2  
LAYOUT OF  
BRIDGE OVER BAYOU DES ARC  
BAYOU DES ARC STR. & APPRS. (S)  
PRAIRIE COUNTY

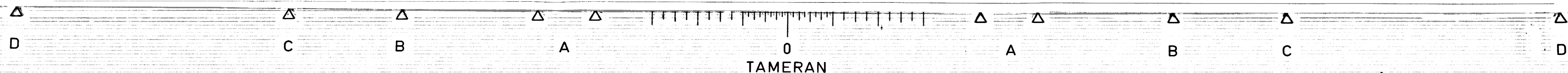
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.



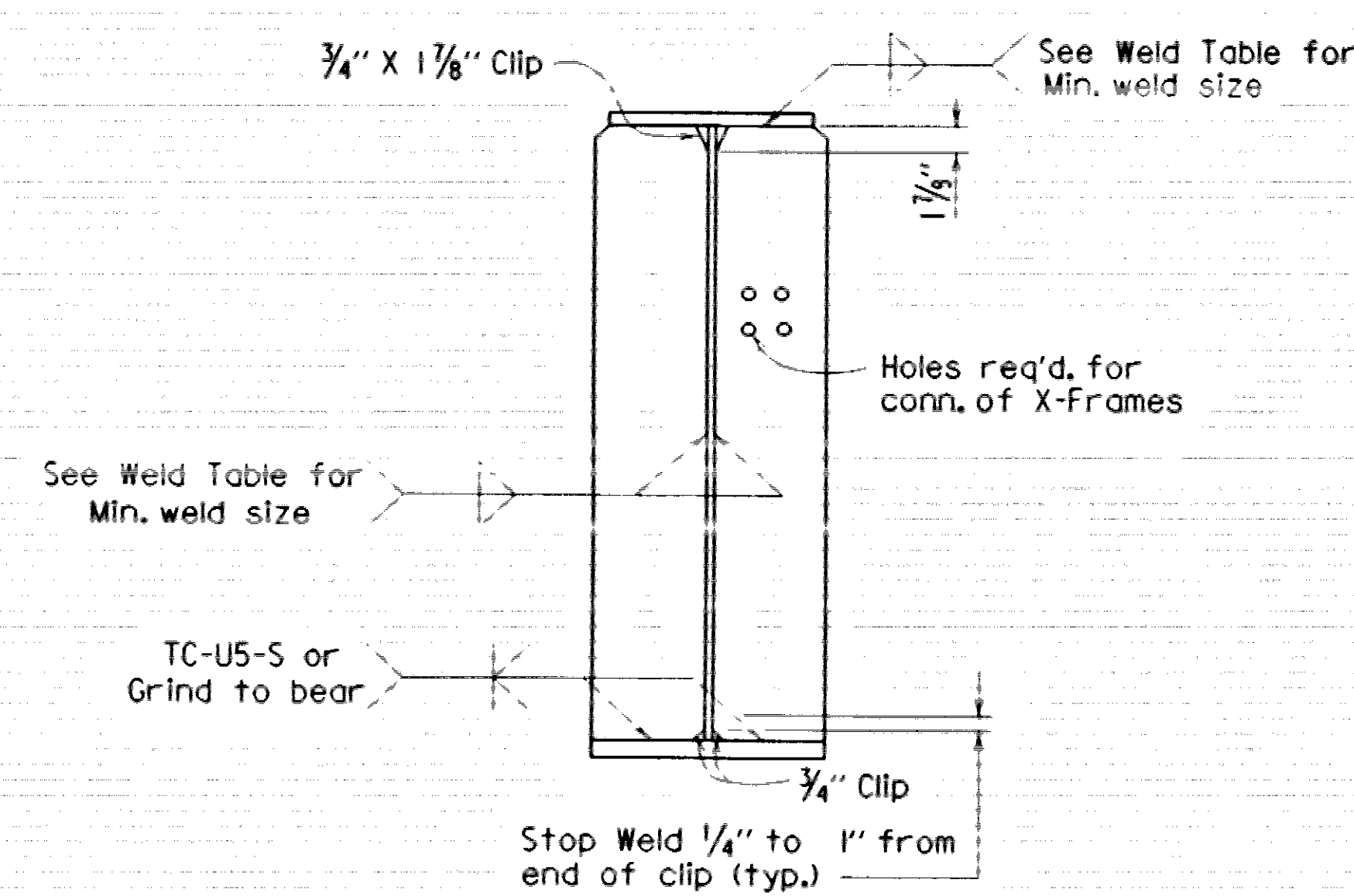
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BRIDGE NO. 06813 DRAWING NO. 41494

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SEP 07 2000

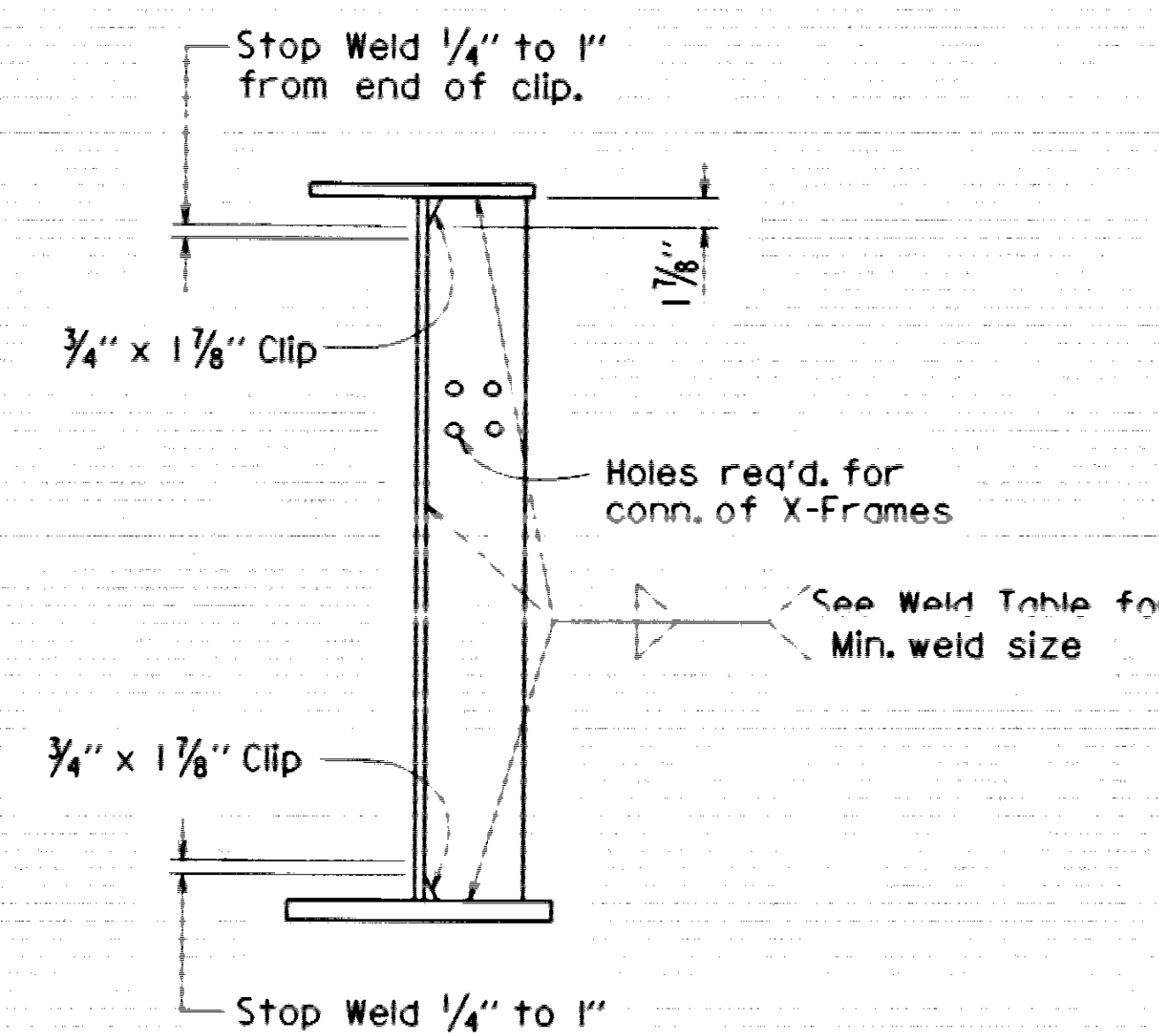




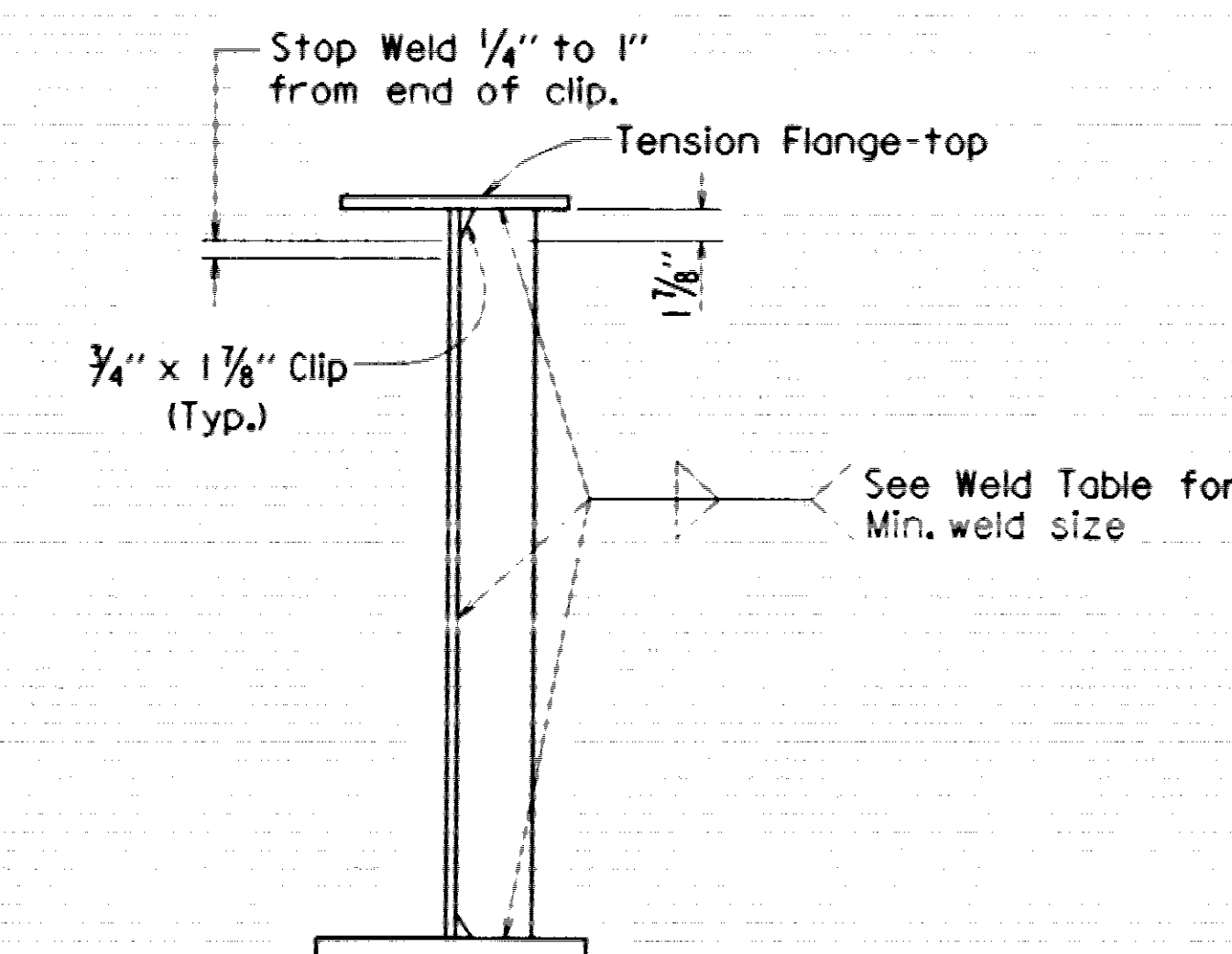
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE               | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|---------------------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.                |                    |           |              |
|              |             |              |             | JOB NO.             |                     | R60148             |           |              |
|              |             |              |             | ① 06813             | -PLATE GIRDER UNIT- |                    | 41507     |              |



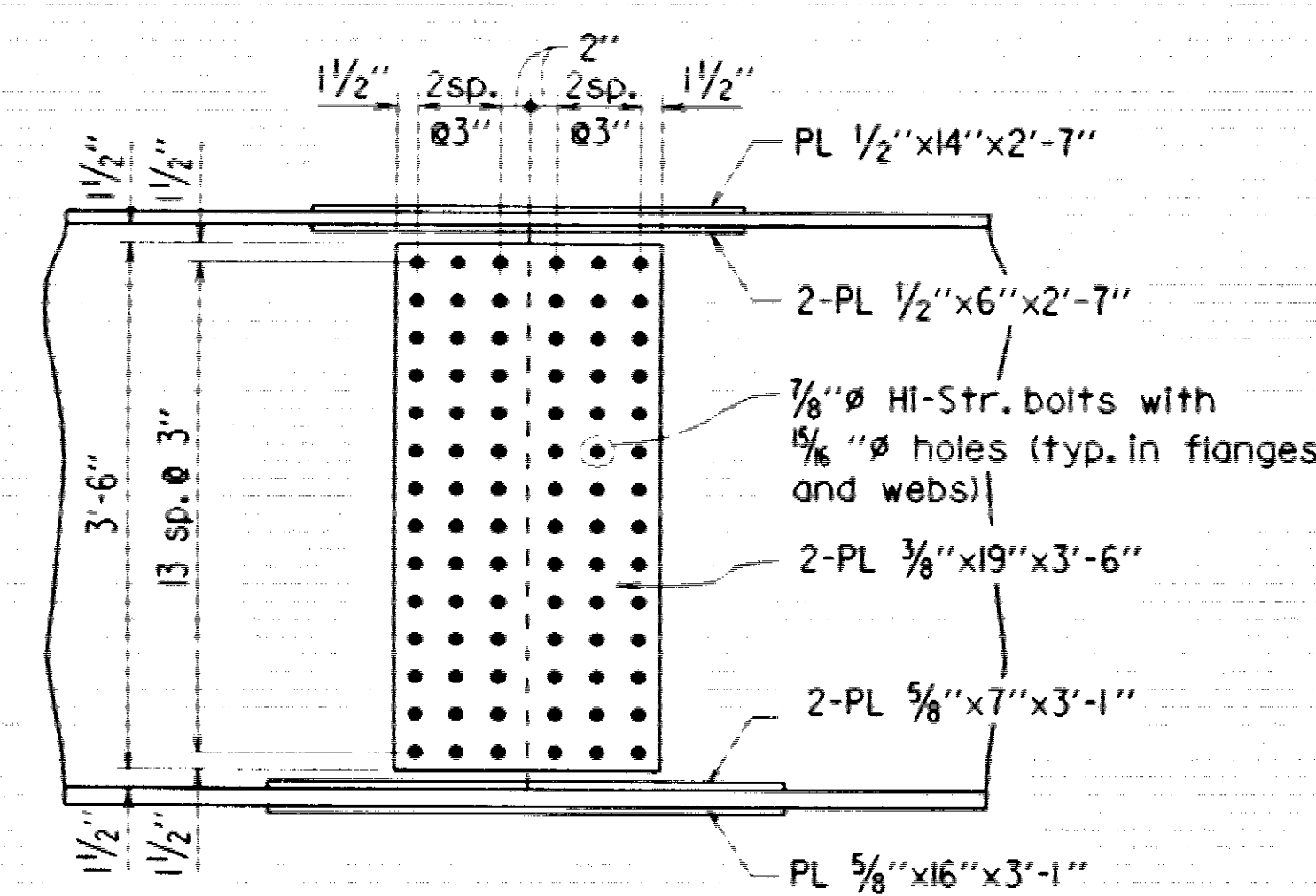
**BEARING STIFFENER DETAILS**  
No Scale



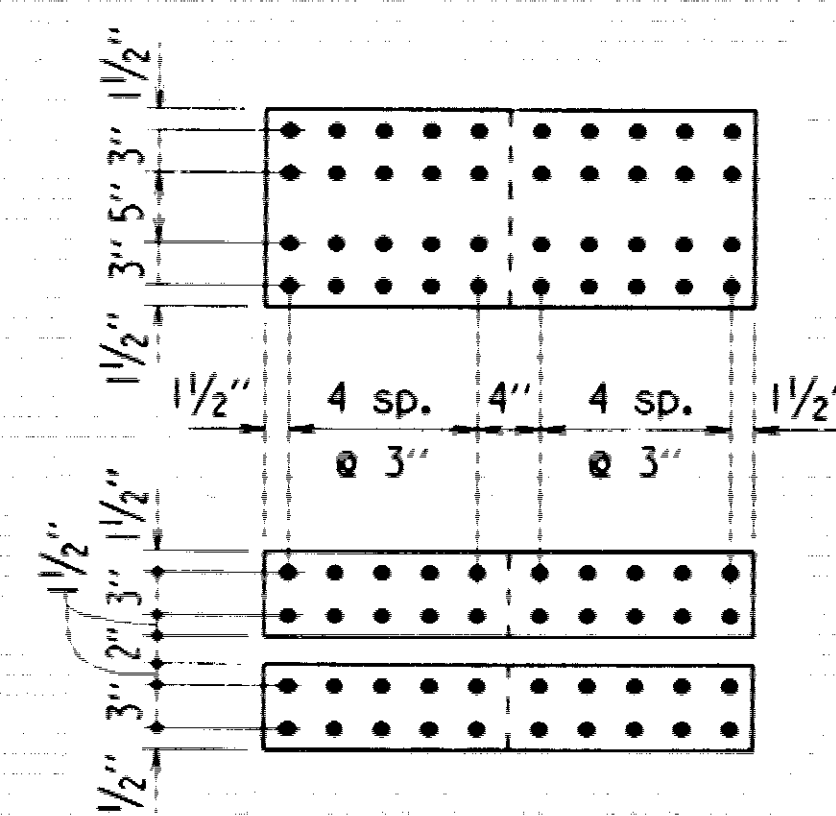
**CONNECTION PLATE AT GIRDERS**  
No Scale



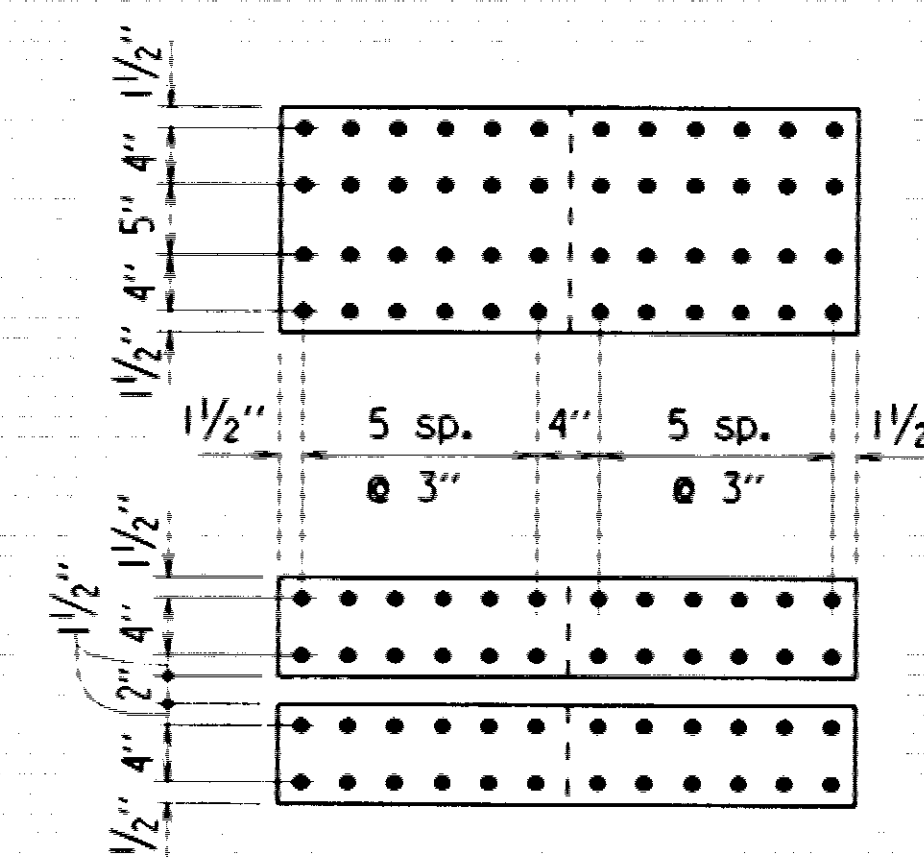
**TYP. INTERMEDIATE STIFFENER**  
No Scale



**WEB SPLICE**



**TOP FLANGE SPLICE**

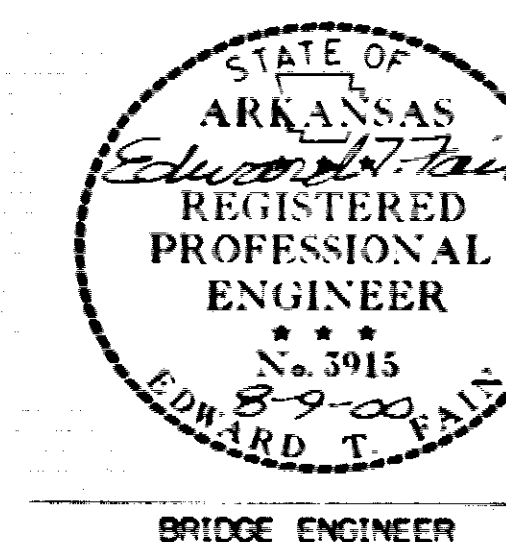


**BOTTOM FLANGE SPLICE**

**TYP. FIELD SPLICE DETAILS**

Scale: 3/4" = 1'-0"

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SEP 07 2000



SHEET 7 OF 7  
DETAILS OF 505'-0" CONTINUOUS  
COMPOSITE PLATE GIRDER UNIT  
BAYOU DES ARC

ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION

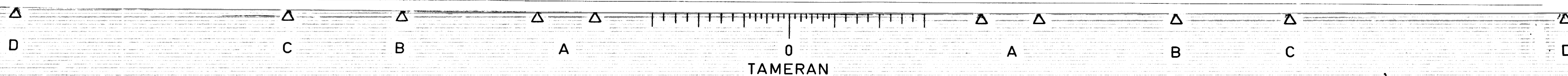
LITTLE ROCK, ARK.

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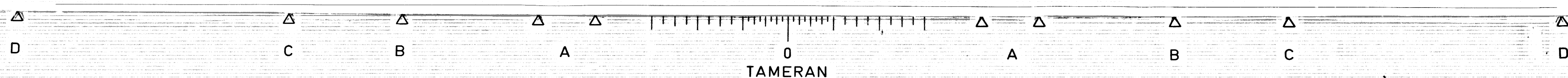
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DESIGNED BY: C. B. DATE: 03-05-00

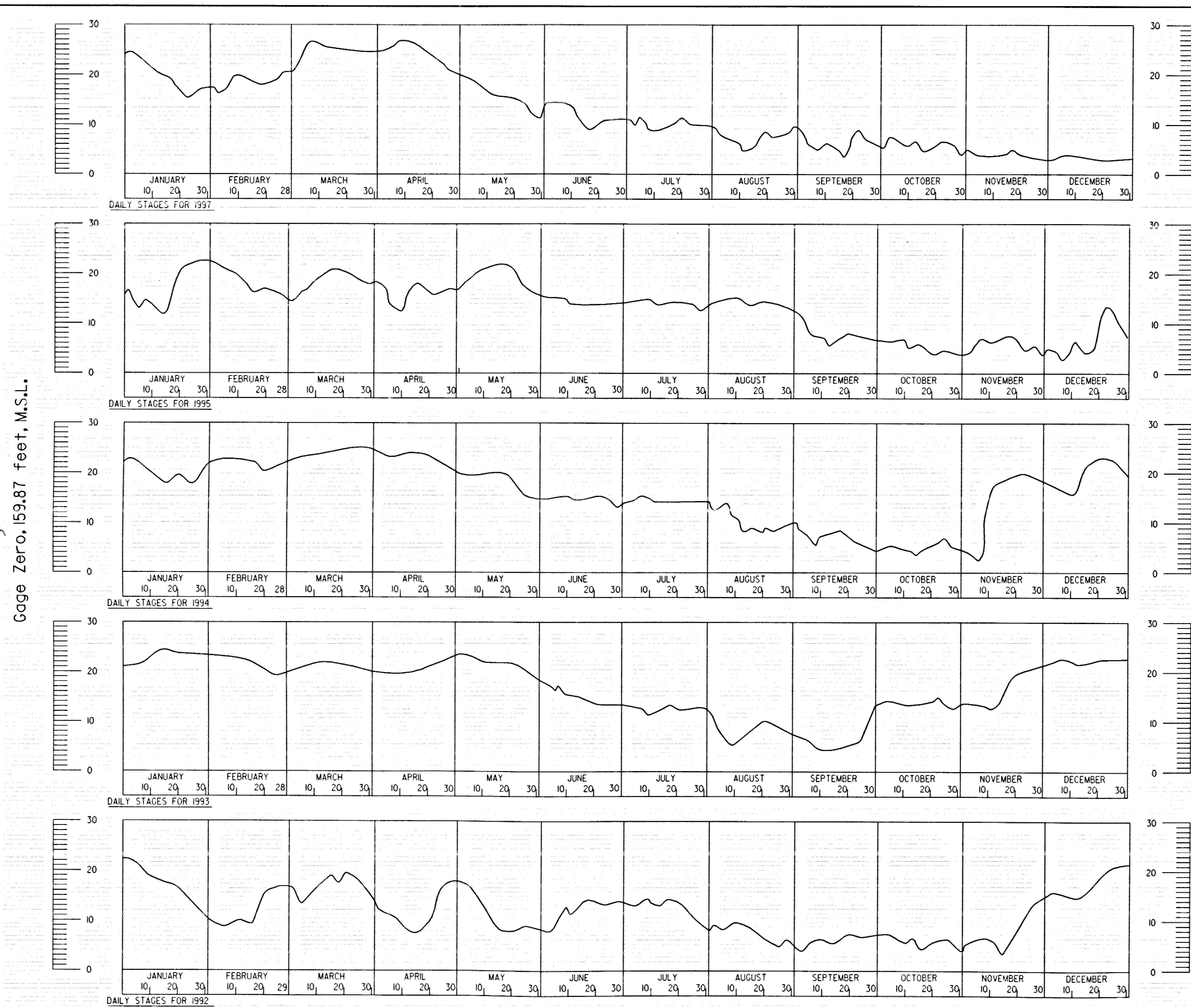
BRIDGE NO. 06813 DRAWING NO. 41507











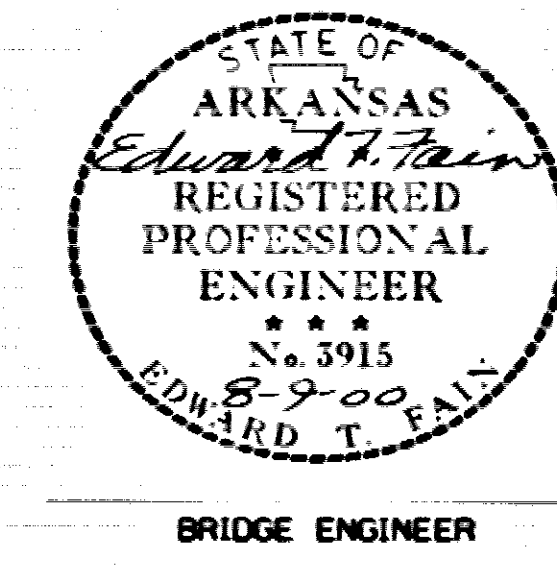
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | R60148             |           |              |
|              |             |              |             | 06813               |       | - HYDROGRAPH -     |           | 41494A       |

This Stage Hydrograph was obtained from the United States Geological Survey Division and was plotted by the Arkansas State Highway and Transportation Department.

This hydrograph is provided for information only.

Location of White River Gage: Latitude 34°58'36", Longitude 91°29'33". In SW 1/4 Sec. 36, T.5.N., R.5.W. The proposed bridge is located approximately 2.5 miles upstream of the confluence of Bayou Des Arc with the White River; gage is on the White River (river mile 143.2) approximately 2.0 miles downstream of the confluence with Bayou Des Arc.

Location of Bridge #06813: SW 1/4 Sec. 35, T.5.N., R.5.W., approx. 2.5 miles North of Des Arc on U.S. Hwy. 11.



HYDROGRAPH - WHITE RIVER  
AT DES ARC  
(BAYOU DES ARC STR. & APPRS.) (S)  
PRAIRIE COUNTY  
ROUTE 11 SEC. 10  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CAB DATE: 8-04-00 FILENAME: BR60148.HYG  
CHECKED BY: CAS DATE: 08-09-00 SCALE:  
DESIGNED BY: CAS DATE: 08-04-00  
BRIDGE NO. 06813 DRAWING NO. 41494A

SEP 07 2000

