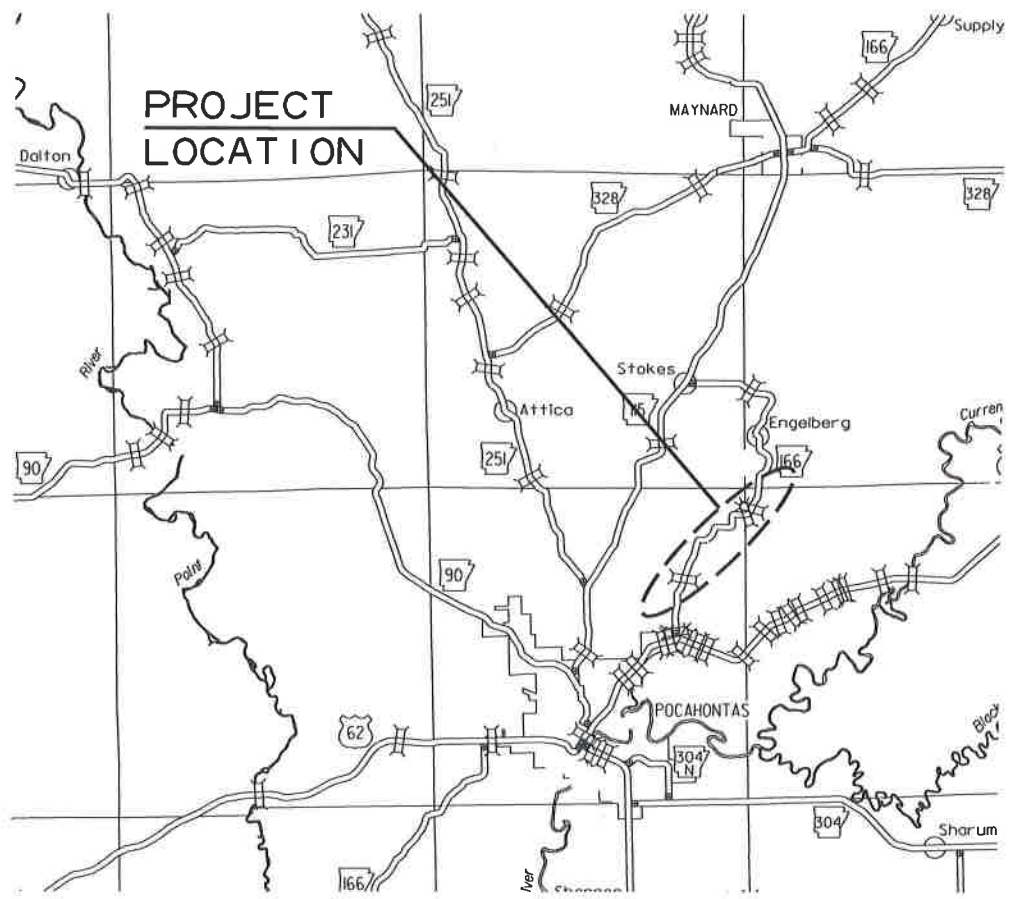


DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	1	103
HWY. 67 - ENGELBERG STRS. & APPRS. (S)						



ARKANSAS DEPARTMENT OF TRANSPORTATION  
 CONSTRUCTION PLANS FOR STATE HIGHWAY  
**HWY. 67 - ENGELBERG  
 STRS. & APPRS. (S)**  
 RANDOLPH COUNTY  
 ROUTE 166 SECTION I  
 FED. AID PROJ. STPB-006K(19)  
**JOB 100993**



ARK. HWY. DIST. NO. 10

DESIGN TRAFFIC DATA

DESIGN YEAR	2043
2023 ADT	200
2043 ADT	250
2043 DHV	28
DIRECTIONAL DISTRIBUTION	0.60
TRUCKS	5%
DESIGN SPEED (SITE 2)	40 MPH
AVG. RUNNING SPEED (SITE 1)	50 MPH

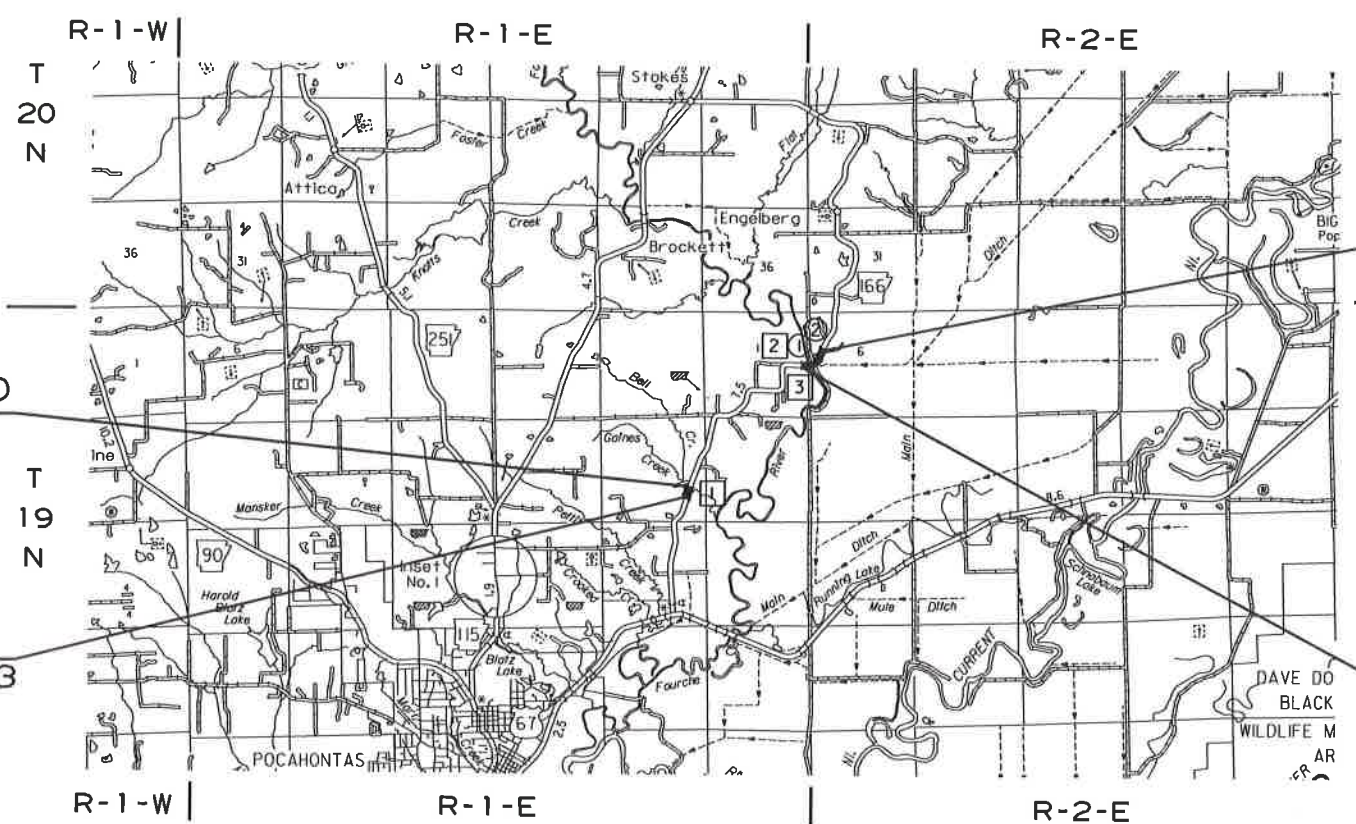
"NOT TO SCALE"

- BRIDGE DATA**
- BR. END STA. 218+63.50  
BR. NO. 07600  
28'-0" CLEAR ROADWAY WIDTH  
17'-0" TOTAL LENGTH  
170'-0" CONT. INTEGRAL W-BEAM UNIT  
(55', 60', 55')
  - BR. END STA. 220+34.50  
BR. END STA. 224+23.47  
BR. NO. 07601  
28'-0" CLEAR ROADWAY WIDTH  
233'-0 3/4" TOTAL LENGTH  
230'-0" CONT. W-BEAM UNIT  
(55', 60', 60', 55')

- STRUCTURES OVER 20'-0" SPAN**
- STA. 106+15 CONSTRUCT  
QUAD. 10' x 9' x 83' R.C. BOX CULVERT  
ON 30° RT. FWD. SKEW  
WITH 3/4 WINGS LT. & RT.  
Q25 = 1260 CFS; DA = 1.87 SO. MI.  
SPAN = 43'-7"
  - STA. 216+80 CONSTRUCT  
QUAD. 12' x 10' x 94' R.C. BOX CULVERT  
ON 30° RT. FWD. SKEW  
WITH 3/4 WINGS LT. & RT.  
SPAN = 51'-10"
  - STA. 300+77.43 CONSTRUCT  
DBL. 10' x 5' x 70' R.C. BOX CULVERT  
ON 10° LT. FWD. SKEW  
WITH 3/4 WINGS LT. & RT.  
SPAN = 21'-8"

STA. 110+05.00  
END SITE 1

STA. 102+76.04  
BEGIN JOB 100993  
BEGIN SITE 1  
LOG MILE 1.15



STA. 235+79.15  
END SITE 2  
END JOB 100993

STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

SITE 1		
BEGINNING OF PROJECT	MID POINT OF PROJECT	END OF PROJECT
LATITUDE = N 36°18'01"	LATITUDE = N 36°18'04"	LATITUDE = N 36°18'08"
LONGITUDE = W 90°56'12"	LONGITUDE = W 90°56'11"	LONGITUDE = W 90°56'09"
SITE 2		
BEGINNING OF PROJECT	MID POINT OF PROJECT	END OF PROJECT
LATITUDE = N 36°19'06"	LATITUDE = N 36°19'11"	LATITUDE = N 36°19'20"
LONGITUDE = W 90°54'59"	LONGITUDE = W 90°54'47"	LONGITUDE = W 90°54'39"

GROSS LENGTH OF PROJECT	3022.21	FEET	OR	0.572	MILES
NET " " ROADWAY	2500.06	"	"	0.473	"
NET " " BRIDGES	521.15	"	"	0.099	"
NET " " PROJECT	3022.21	"	"	0.572	"

APPROVED



CHIEF ENGINEER - PRECONSTRUCTION

SEP 21 2023

MM41715 9/7/2023  
R100993.DGN

INDEX OF SHEETS

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	2	103
INDEX OF SHEETS AND STANDARD DRAWINGS						

SHEET NO.	TITLE	BRIDGE NO.	DRWG. NO.
1	TITLE SHEET		
2	INDEX OF SHEETS AND STANDARD DRAWINGS		
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES		
4 - 6	TYPICAL SECTIONS OF IMPROVEMENT		
7 - 19	SPECIAL DETAILS		
20 - 27	TEMPORARY EROSION CONTROL DETAILS		
28 - 36	MAINTENANCE OF TRAFFIC DETAILS		
37	PERMANENT PAVEMENT MARKING DETAILS		
38 - 42	QUANTITIES		
43	SCHEDULE OF BRIDGE QUANTITIES	07600 & 07601	65871
44	SUMMARY OF QUANTITIES AND REVISIONS		
45 - 48	SURVEY CONTROL DETAILS		
49 - 54	PLAN AND PROFILE SHEETS		
55	LAYOUT OF BRIDGE HIGHWAY 166 OVER FOURCHE RIVER (SHEET 1 OF 2)	07600	65872
56	LAYOUT OF BRIDGE HIGHWAY 166 OVER FOURCHE RIVER (SHEET 2 OF 2)	07600	65873
57	DETAILS OF END BENTS	07600	65874
58	DETAILS OF INTERMEDIATE BENTS (SHEET 1 OF 2)	07600	65875
59	DETAILS OF INTERMEDIATE BENTS (SHEET 2 OF 2)	07600	65876
60	DETAILS OF 170'-0" INTEGRAL W-BEAM UNIT (SHEET 1 OF 5)	07600	65877
61	DETAILS OF 170'-0" INTEGRAL W-BEAM UNIT (SHEET 2 OF 5)	07600	65878
62	DETAILS OF 170'-0" INTEGRAL W-BEAM UNIT (SHEET 3 OF 5)	07600	65879
63	DETAILS OF 170'-0" INTEGRAL W-BEAM UNIT (SHEET 4 OF 5)	07600	65880
64	DETAILS OF 170'-0" INTEGRAL W-BEAM UNIT (SHEET 5 OF 5)	07600	65881
65	LAYOUT OF BRIDGE HIGHWAY 166 OVER FOURCHE RIVER RELIEF (SHEET 1 OF 2)	07601	65882
66	LAYOUT OF BRIDGE HIGHWAY 166 OVER FOURCHE RIVER RELIEF (SHEET 2 OF 2)	07601	65883
67	DETAILS OF END BENTS (SHEET 1 OF 4)	07601	65884
68	DETAILS OF END BENTS (SHEET 2 OF 4)	07601	65885
69	DETAILS OF END BENTS (SHEET 3 OF 4)	07601	65886
70	DETAILS OF END BENTS (SHEET 4 OF 4)	07601	65887
71	DETAILS OF INTERMEDIATE BENTS (SHEET 1 OF 2)	07601	65888
72	DETAILS OF INTERMEDIATE BENTS (SHEET 2 OF 2)	07601	65889
73	DETAILS OF 230'-0" W-BEAM UNIT (SHEET 1 OF 4)	07601	65890
74	DETAILS OF 230'-0" W-BEAM UNIT (SHEET 2 OF 4)	07601	65891
75	DETAILS OF 230'-0" W-BEAM UNIT (SHEET 3 OF 4)	07601	65892
76	DETAILS OF 230'-0" W-BEAM UNIT (SHEET 4 OF 4)	07601	65893
77	DETAILS OF SPECIAL APPROACH SLAB	07601	65894
78	DETAILS OF ELASTOMERIC BEARINGS	07600 & 07601	65895
79	DETAILS OF CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS	07600 & 07601	65896
80 - 103	CROSS SECTIONS		

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

BRIDGE STANDARD DRAWINGS

ROADWAY STANDARD DRAWINGS

DRWG. NO.	TITLE	DATE
55000	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS	02-27-14
55001	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES	02-27-14
55005	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS	03-24-16
55006	STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES	09-02-15
55007	STANDARD DETAILS FOR STEEL BRIDGE STRUCTURES	02-11-16
55008	STANDARD DETAILS FOR POURED SILICONE JOINTS	02-11-16
55010	STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE	04-14-23
55030F	STANDARD DETAILS FOR TYPE F APPROACH GUTTERS	04-08-21
55040C2	STANDARD DETAILS FOR TYPE C2 APPROACH SLAB	02-27-14
55070	STANDARD DETAILS FOR BRIDGE TRAFFIC RAIL TYPE SSTR36	09-27-22

DRWG. NO.	TITLE	DATE
CDP-1	CONCRETE DITCH PAVING	12-08-16
DR-2	DETAILS OF DRIVEWAYS & STREET TURNOUTS	05-19-22
GR-6	GUARDRAIL DETAILS	05-19-22
GR-7	GUARDRAIL DETAILS	11-07-19
GR-8	GUARDRAIL DETAILS	11-07-19
GR-9	GUARDRAIL DETAILS	11-07-19
GR-10	GUARDRAIL DETAILS	11-07-19
GR-11	GUARDRAIL DETAILS	11-07-19
GR-12	GUARDRAIL DETAILS	05-14-20
MB-1	MAILBOX DETAILS	11-18-04
PBC-1	PRECAST CONCRETE BOX CULVERTS	01-28-15
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PCP-3	PLASTIC PIPE CULVERT (POLYPROPYLENE)	02-27-20
PM-1	PAVEMENT MARKING DETAILS	02-27-20
PU-1	DETAILS OF PIPE UNDERDRAIN	12-08-16
RCB-1	REINFORCED CONCRETE BOX CULVERT DETAILS	07-26-12
RCB-2	EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS	11-20-03
SE-2	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	11-07-19
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	05-20-21
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	08-12-21
TC-4	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TC-5	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	11-07-19
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94
WF-2	WIRE FENCE WATER GAPS	04-20-79
WF-4	WIRE FENCE TYPE C AND D	08-22-02



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**GOVERNING SPECIFICATIONS**

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - TRAINING PROGRAM - JOB 100993
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
100-4	DEPARTMENT NAME CHANGE
102-2	ISSUANCE OF PROPOSALS
105-4	MAINTENANCE DURING CONSTRUCTION
107-2	RESTRAINING CONDITIONS
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
210-1	UNCLASSIFIED EXCAVATION
303-1	AGGREGATE BASE COURSE
306-1	QUALITY CONTROL AND ACCEPTANCE
307-1	CEMENT
308-1	CEMENT
400-1	TACK COATS
400-4	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
400-5	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
400-6	LIQUID ANTI-STRIP ADDITIVE
400-7	TRACKLESS TACK
404-3	DESIGN OF ASPHALT MIXTURES
409-2	ASPHALT LABORATORY FACILITY
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
410-2	DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS
410-4	EVALUATION OF ACHM SUBLOT REPLACEMENT MATERIAL
416-1	RECYCLED ASPHALT PAVEMENT
501-2	CEMENT
600-2	INCIDENTAL CONSTRUCTION
603-1	LANE CLOSURE NOTIFICATION
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-3	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH)
605-1	CONCRETE DITCH PAVING
606-1	PIPE CULVERTS FOR SIDE DRAINS
617-1	GUARDRAIL TERMINAL (TYPE 2)
617-2	GUARDRAIL DELINEATORS
620-1	MULCH COVER
800-1	STRUCTURES
802-3	CONCRETE FOR STRUCTURES
802-4	CEMENT
804-2	REINFORCING STEEL FOR STRUCTURES
807-2	STEEL STRUCTURES
808-1	INSTALLATION OF ELASTOMERIC BEARINGS
808-2	ELASTOMERIC BEARINGS
JOB 100993	AIRPORT CLEARANCE REQUIREMENTS
JOB 100993	ASSESSMENT OF WORKING DAYS - MAINTENANCE OF TRAFFIC
JOB 100993	BIDDING REQUIREMENTS AND CONDITIONS
JOB 100993	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 100993	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 100993	BUY AMERICA - CONSTRUCTION MATERIALS
JOB 100993	CARGO PREFERENCE ACT REQUIREMENTS
JOB 100993	CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE
JOB 100993	COLD MILLING - COUNTY PROPERTY
JOB 100993	CONCRETE BRIDGE DECK CURING AND SURFACE TREATMENT RESTRICTIONS
JOB 100993	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 100993	CONTACT INFORMATION FOR MOTORIST DAMAGE CLAIMS
JOB 100993	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
JOB 100993	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB 100993	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 100993	ESTABLISHING CONTRACT TIME - WORKING DAY CONTRACT
JOB 100993	EXPLORATORY HOLES
JOB 100993	FLEXIBLE BEGINNING OF WORK
JOB 100993	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 100993	LIQUIDATED DAMAGES PROCEDURE FOR BID LETTINGS
JOB 100993	MAINTENANCE OF TRAFFIC
JOB 100993	MANDATORY ELECTRONIC CONTRACT
JOB 100993	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB 100993	NESTING SITES OF MIGRATORY BIRDS
JOB 100993	OFF-SITE RESTRAINING CONDITIONS FOR INDIANA AND NORTHERN LONG-EARED BATS
JOB 100993	PARTNERING REQUIREMENTS
JOB 100993	PLASTIC PIPE
JOB 100993	PRE-BID SITE INVESTIGATION OF SOIL CONDITIONS
JOB 100993	PRICE ADJUSTMENT FOR ASPHALT BINDER
JOB 100993	PRICE ADJUSTMENT FOR FUEL
JOB 100993	PROHIBITION OF CERTAIN TELECOMMUNICATIONS AND VIDEO SURVEILLANCE SERVICES OR EQUIPMENT
JOB 100993	REMOVAL OF HISTORIC TRUSS SPAN OF BRIDGE NUMBER M2165
JOB 100993	SECTION 404 NATIONWIDE 23 PERMIT REQUIREMENTS
JOB 100993	SHORING FOR CULVERTS
JOB 100993	SOIL STABILIZATION
JOB 100993	SPECIAL CLEARING PUP SEASON REQUIREMENTS
JOB 100993	STORM WATER POLLUTION PREVENTION PLAN
JOB 100993	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 100993	TOTAL SOLAR ECLIPSE
JOB 100993	UTILITY ADJUSTMENTS
JOB 100993	VALUE ENGINEERING
JOB 100993	WARM MIX ASPHALT
JOB 100993	WOVEN GEOTEXTILE FABRIC FOR TEMPORARY SLOPES

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-9-2023		6	ARK.	100993	3	103
<b>GOVERNING SPECIFICATIONS AND GENERAL NOTES</b>						

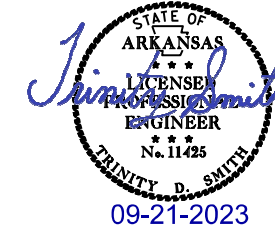


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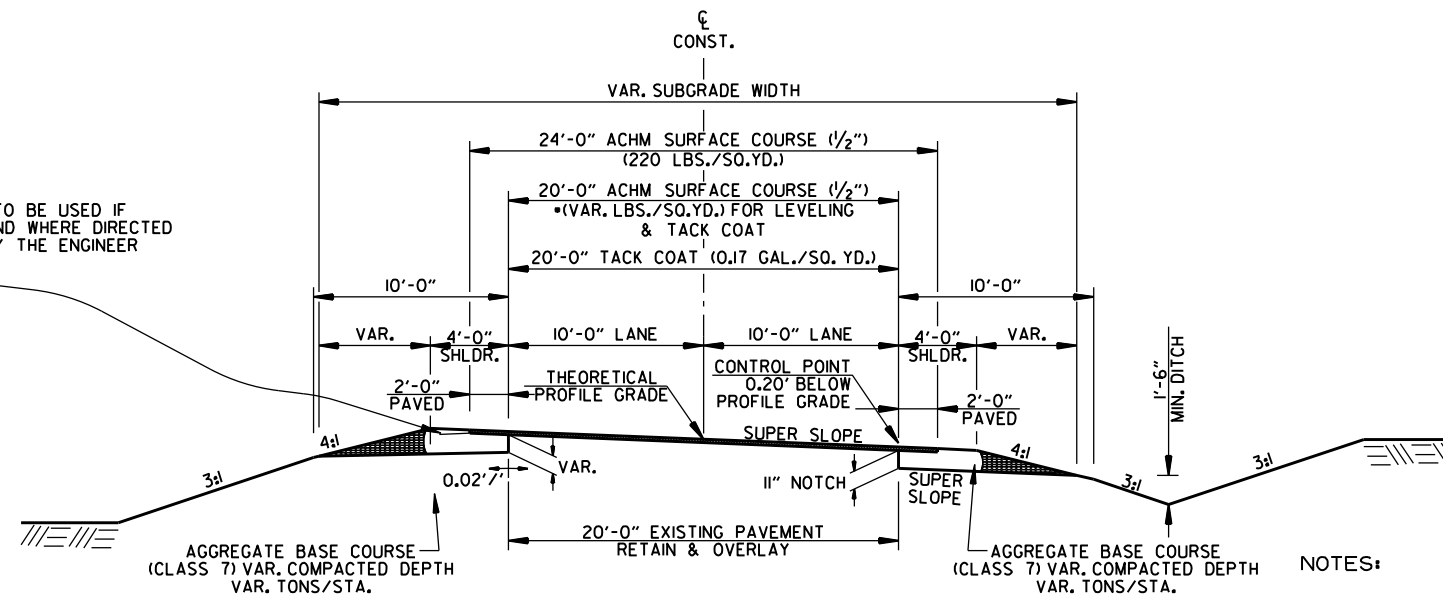
**GENERAL NOTES**

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	4	103
TYPICAL SECTIONS OF IMPROVEMENT						



NOTE: ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.  
 • TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER



SITES 1 & 2 - NOTCH, WIDEN, AND OVERLAY SECTION  
 SUPERELEVATION  
 (REVERSE FOR LT. HAND CURVE)  
 STA. 102+76.04 - STA. 104+70.00  
 STA. 107+00.00 - STA. 110+05.00  
 STA. 212+85.90 - STA. 215+10.00  
 STA. 232+80.00 - STA. 235+79.15

NOTES:

REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

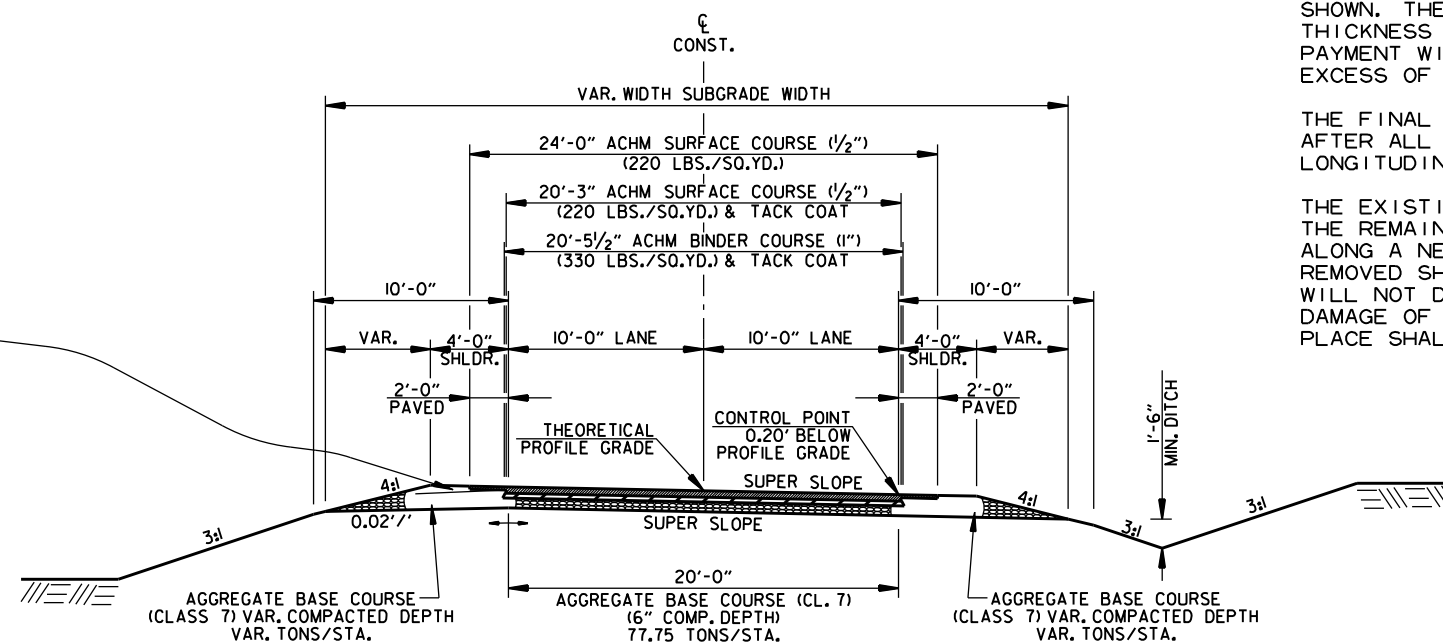
ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

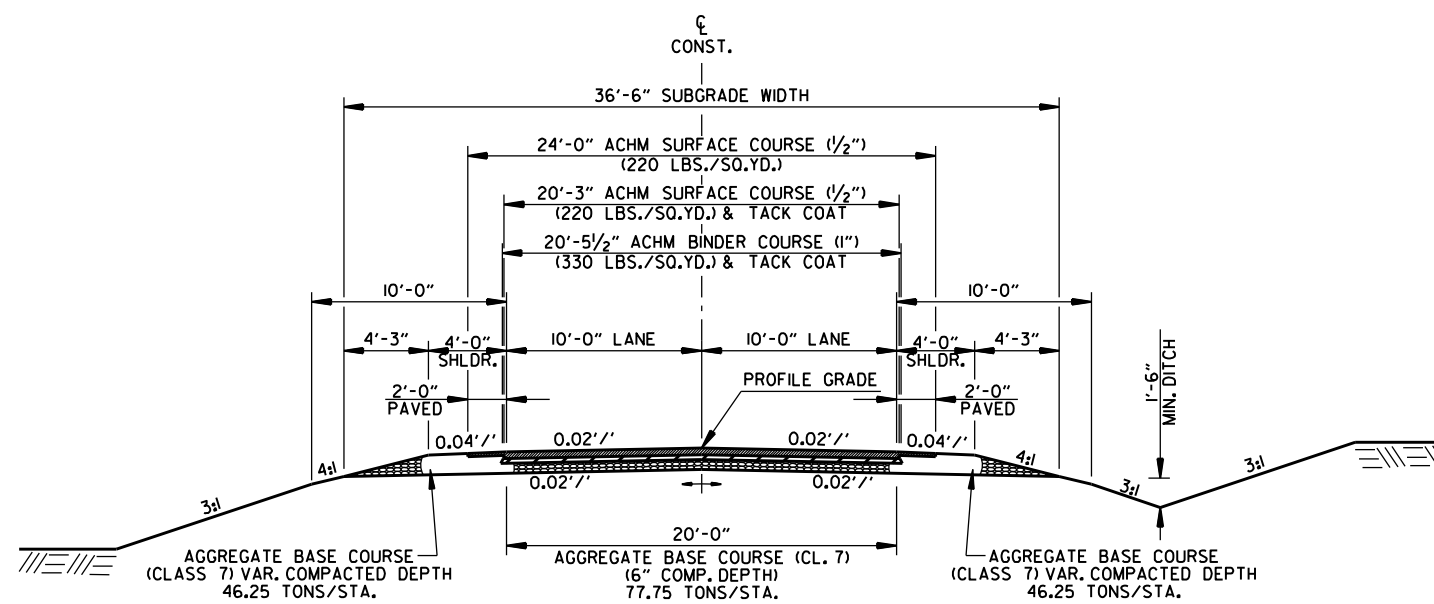
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NOTE: ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.  
 • TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER



SITES 1 & 2 - FULL DEPTH SECTION  
 SUPERELEVATION  
 (REVERSE FOR LT. HAND CURVE)  
 STA. 104+70.00 - STA. 107+00.00  
 STA. 215+10.00 - STA. 218+27.00  
 STA. 220+71.00 - STA. 223+72.97  
 STA. 230+51.75 - STA. 232+80.00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	5	103
TYPICAL SECTIONS OF IMPROVEMENT						



SITE 2 - FULL DEPTH SECTION  
STA. 227+07.03 - STA. 230+51.75

NOTES:

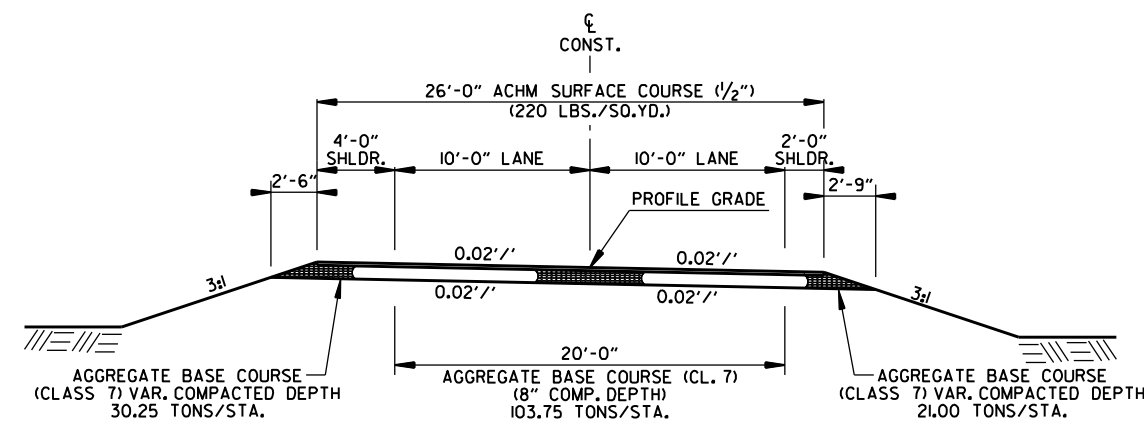
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	6	103
TYPICAL SECTIONS OF IMPROVEMENT						



DETOURS 1 & 2  
 STA. 700+00.00 - STA. 705+78.26  
 STA. 800+00.00 - STA. 807+63.02

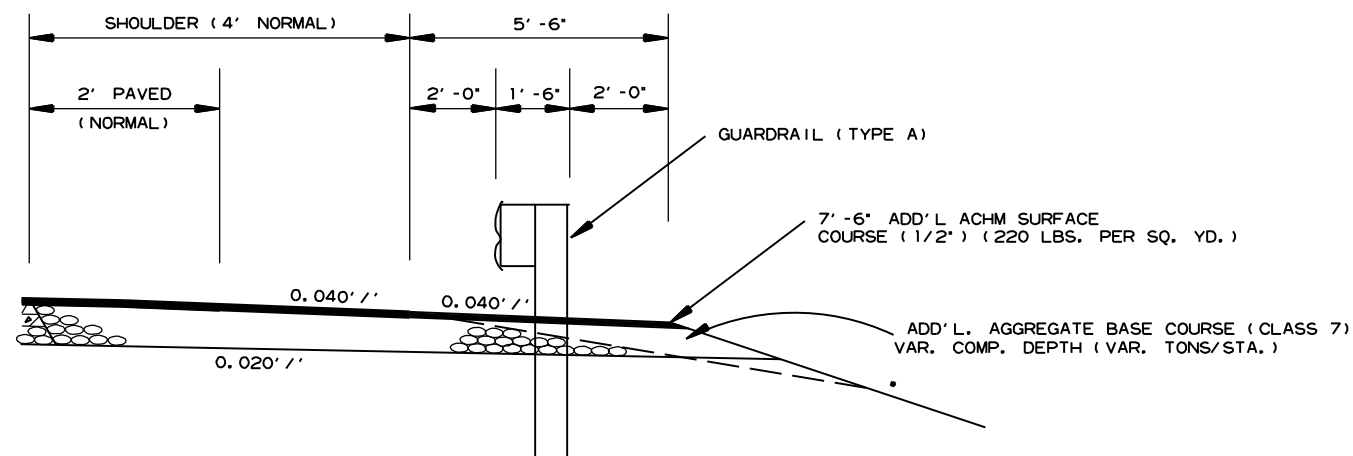
NOTES:

REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

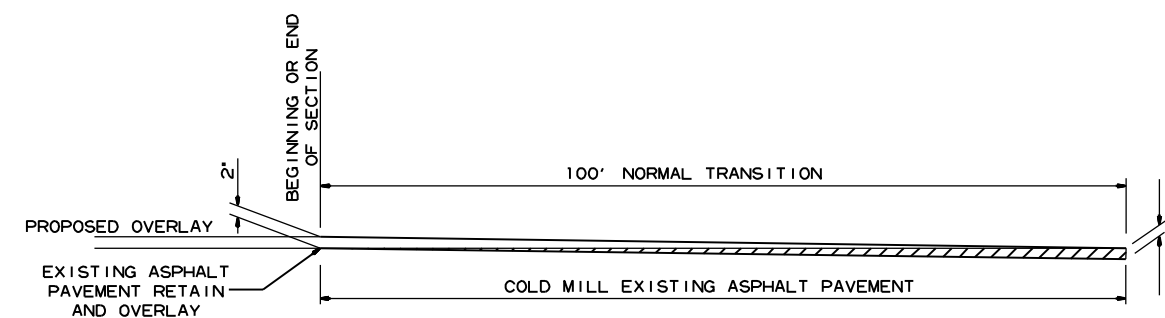
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

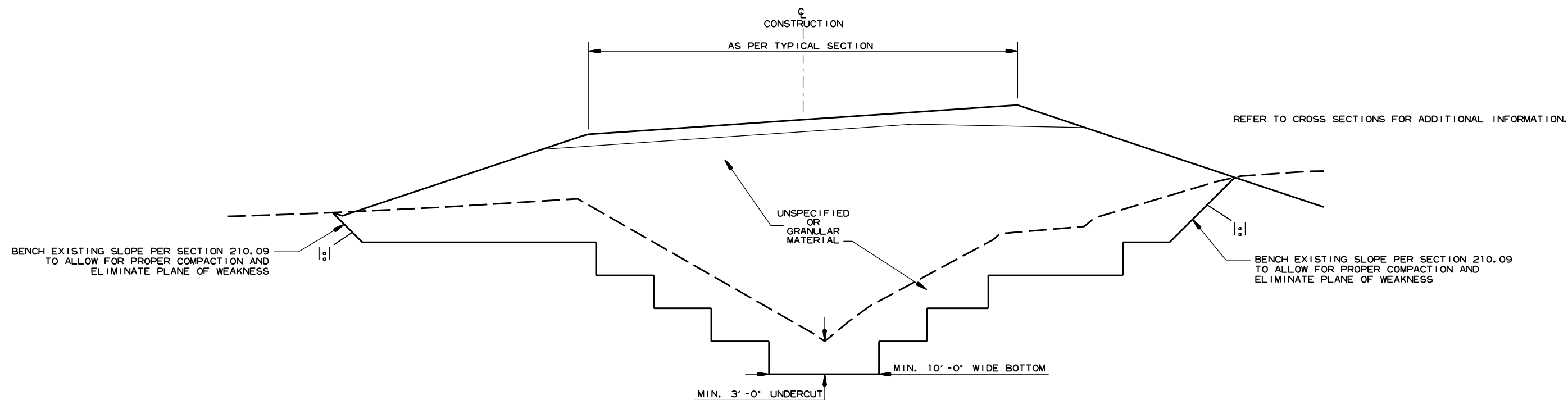
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	7	103
SPECIAL DETAILS						



WIDENING FOR GUARDRAIL



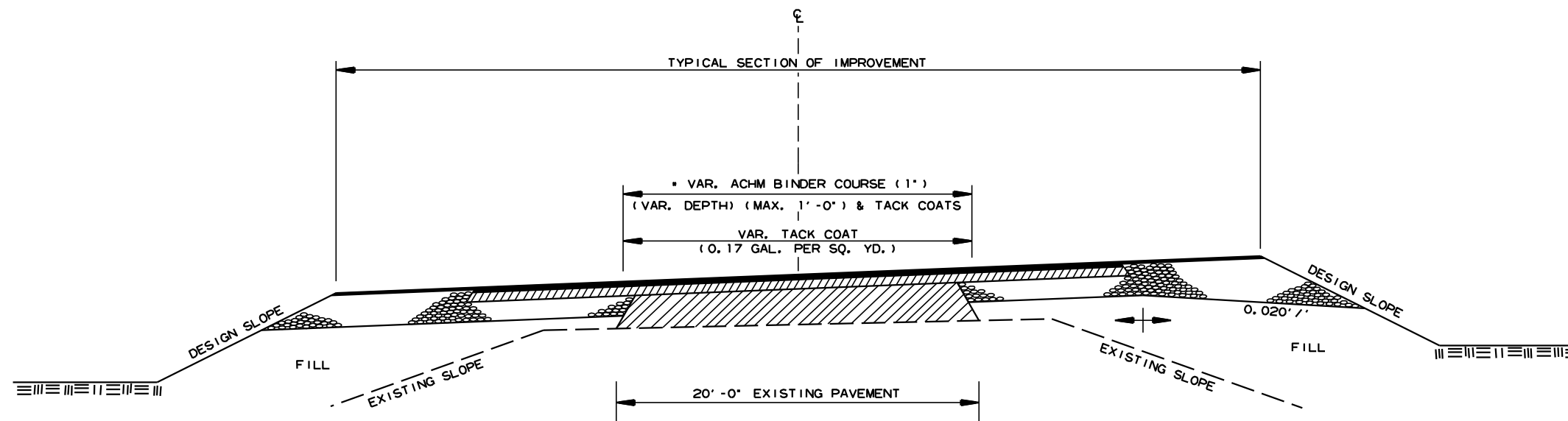
DETAIL FOR TRANSITIONS



UNDERCUT DETAIL

STA. 215+00.00 TO STA. 231+77.00 - HWY. 166

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	8	103
SPECIAL DETAILS						

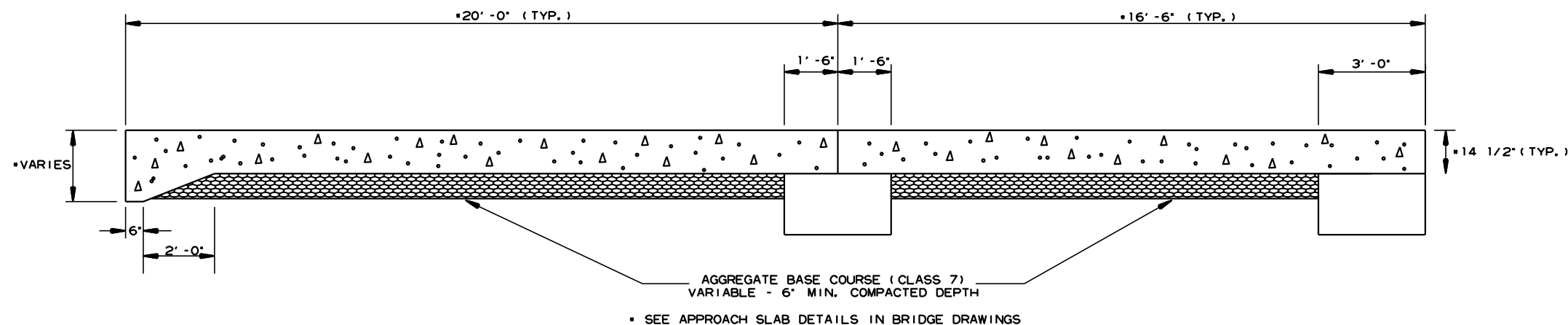


• 6" AGGREGATE BASE COURSE (CLASS 7)  
TO BE REPLACED WITH ACHM BINDER COURSE (1")

### METHOD OF RAISING GRADE

NOTES:

- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
- (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
- (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS.



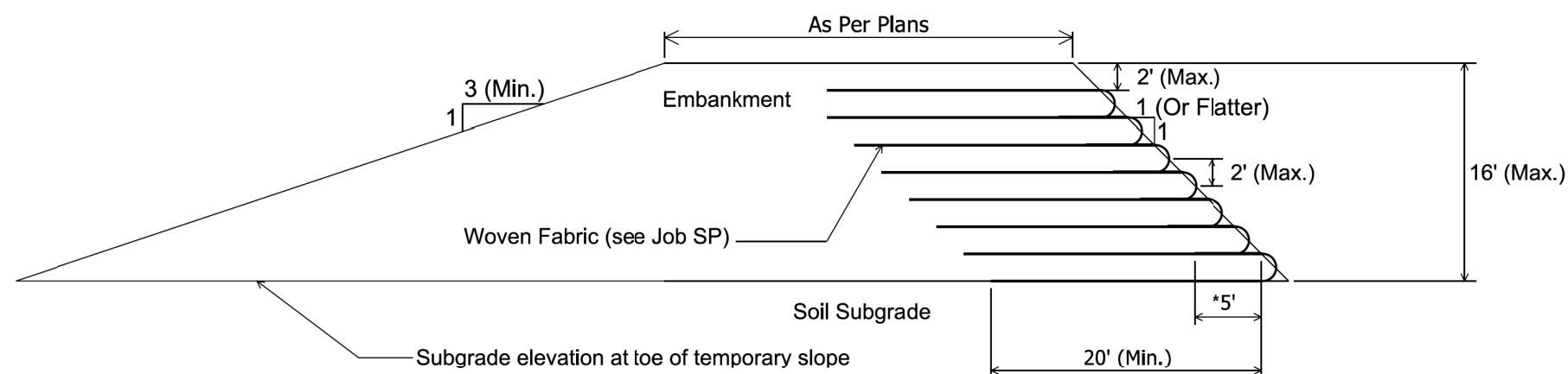
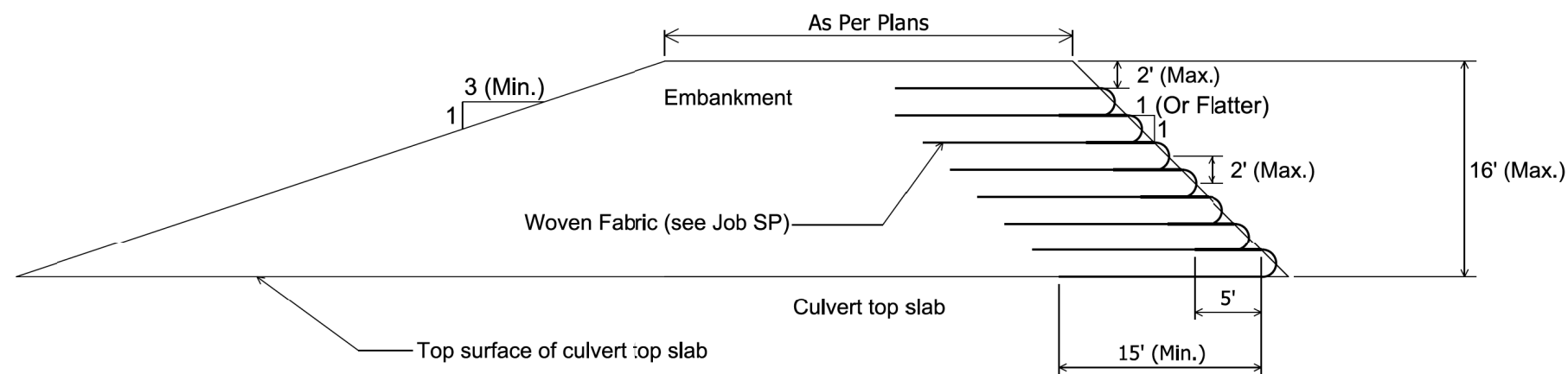
### SECTION OF APPROACH SLAB (FOR ASPHALT PAVEMENT)

• SEE APPROACH SLAB DETAILS IN BRIDGE DRAWINGS

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	9	103
SPECIAL DETAILS						



09-21-2023



Notes: Embankment shall be constructed and compacted in accordance with Sub-Sections 210.09 and 210.10 of the Standard Specifications for Highway Construction or any applicable job SP.

Reinforced slope shall be no steeper than 1:1.

Longitudinal overlap should be a minimum of 18".

\*5' minimum turnback with 3' minimum overlap.

Furnishing, installing, removing and disposing of woven fabric shall be considered subsidiary to other contract items.

Future fill placed against the reinforced soil slope shall not disturb or undermine the geotextile.

## WOVEN FABRIC REINFORCED SLOPE DETAIL

STA. 215+00.00 TO STA. 217+00.00 - HWY. 166

STA. 226+56.53 TO STA. 233+00.00 - HWY. 166

MID-SECTION

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., LBS.

INLET SLOPE SECTION(S)

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., LBS.

Table with columns: Design Fill Depth, Range of Actual Fill Depth.

Data shown for Mid-Section, Slope Section(s), and Skewed End Section is based on the design fill depth shown in the table, see PLAN AND PROFILE SHEETS for actual fill depth.

INLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE (includes HDWL), REINFORCING STEEL (GR 60) (includes HDWL), CU. YDS., LBS.

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

INLET WINGWALL TABLE

Table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, WING A, WING B, WIDTH OF WING FOOTINGS AT HDWL, FOOTING DIMENSION PARALLEL WITH HDWL, LENGTH OF WINGWALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, REINFORCING STEEL.

MID-SECTION BAR LAP TABLE

Table with columns: # of Long. Laps Req'd., SL = Section Length, REINF. STEEL QTY. PER WING (LBS).

Table with columns: Min. Bar Lap Length, #, Length.

Table with columns: Bar Pin Dia. Table, #, Length.

TABULAR DATA BY: DBS DATE: 07/15/2022 CHECKED BY: CMW DATE: 07/31/2022

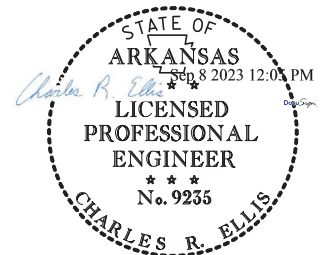


Table with columns: DATE REVISED, DATE FILMED, DATE REVISED, DATE FILMED, FED. ROAD DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., TOTAL SHEETS.



OUTLET SLOPE SECTION(S)

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60).

OUTLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60).

OUTLET WINGWALL TABLE

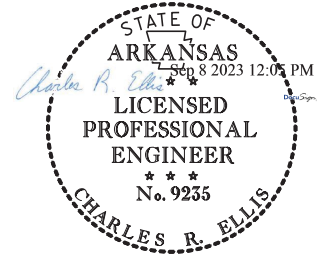
Table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, FOOTING WIDTH AT WALL END, WIDTH OF WING FOOTINGS AT HDWL, FOOTING DIMENSION PARALLEL WITH HDWL, LENGTH OF WINGWALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, REINFORCING STEEL.

Min. Bar Lap Length table with columns for bar size (#4-#8) and length (1'-9" to 4'-7").

Bar Pin Dia. Table with columns for bar size (#4-#8) and pin diameter (3" to 6").

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

DATE REVISED, DATE FILMED, FEDERAL ROAD DIST. NO., STATE, FEDERAL AID PROJ. NO., SHEET NO., TOTAL SHEETS.



TABULAR DATA BY: DBS DATE: 7/15/2022 CHECKED BY: CMW DATE: 9/7/2023



MID-SECTION

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., LBS.

INLET SLOPE SECTION(S)

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., LBS.

Table with columns: Design Fill Depth, Range of Actual Fill Depth.

Data shown for Mid-Section, Slope Section(s), and Skewed End Section is based on the design fill depth shown in the table, see PLAN AND PROFILE SHEETS for actual fill depth.

INLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE (includes HDWL), REINFORCING STEEL (GR 60) (includes HDWL).

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

INLET WINGWALL TABLE

Table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, WING A, WING B, WIDTH OF WING FOOTINGS AT HDWL, FOOTING DIMENSION PARALLEL WITH HDWL, LENGTH OF WINGWALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, REINFORCING STEEL.

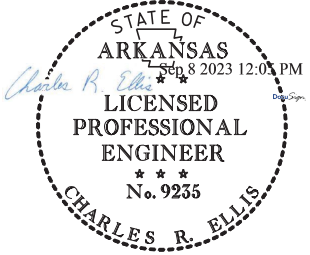
MID-SECTION BAR LAP TABLE

Table with columns: # of Long. Laps Req'd., SL = Section Length, REINFORCING STEEL QTY. PER WING (LBS).

Table with columns: Min. Bar Lap Length, #4, #5, #6, #7, #8.

Table with columns: Bar Pin Dia. Table, #4, #5, #6, #7, #8.

Table with columns: DATE REVISED, DATE FILMED, DATE REVISED, DATE FILMED, FED. ROAD DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., TOTAL SHEETS.



TABULAR DATA BY: DBS DATE: 07/15/2022 CHECKED BY: CMW DATE: 07/31/2022

This drawing to be used in conjunction with SHEET 1 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "GENERAL NOTES & LONGITUDINAL SECTION LENGTH SCHEDULE", SHEET 3 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF MULTI-BARREL R.C. BOX CULVERT", SHEET 4 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF WINGWALLS", and STANDARD DRAWING RCB-2. For additional information and outlet sections, see Sheet 2 of 2.

SHEET 1 OF 2 DETAILS OF R.C. BOX CULVERT QUADRUPLE BARREL BOX CULVERT Sta. 216+80 SPECIAL DETAILS



OUTLET WINGWALL TABLE

Table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, FOOTING DIMENSION, LENGTH OF WING WALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, and REINFORCING STEEL.

Table titled 'Min. Bar Lap Length' with columns for bar size (#4-#8) and lap length (1'-9" to 4'-7").

Table titled 'Bar Pin Dia. Table' with columns for bar size (#4-#8) and pin diameter (3" to 6").

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

TABULAR DATA BY: DBS DATE: 07/15/2022 CHECKED BY: CMW DATE: 07/31/2023

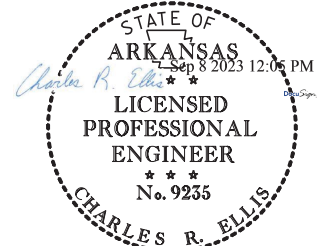


Table with columns for DATE REVISED, DATE FILMED, FEDERAL ROAD DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., and TOTAL SHEETS.

SPECIAL DETAILS

OUTLET SKEWED END SECTION

Table for OUTLET SKEWED END SECTION with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE, and REINFORCING STEEL.

OUTLET SLOPE SECTION(S)

Table for OUTLET SLOPE SECTION(S) with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE, and REINFORCING STEEL.

Table for CLASS "S" CONCRETE and REINFORCING STEEL with columns for CU. YDS. and LBS.

SHEET 2 OF 2 DETAILS OF R.C. BOX CULVERT QUADRUPLE BARREL BOX CULVERT Sta. 216+80

The required number of bars and lengths shown are for estimating purpose only. The actual number and length required shall be determined in field.

Unless otherwise noted, all dimensions are in inches.

SPECIAL DETAILS



MID-SECTION

Table with columns for R.C. BOX SECTION (DESIGN FILL DEPTH, CLEAR SPAN, etc.), TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, and REINFORCING STEEL (GR. 60).

Table with columns for CLASS "S" CONCRETE (CU. YDS.) and REINFORCING STEEL (GR. 60) (LBS.).

SHEET 1 OF 2
DETAILS OF R.C. BOX CULVERT
DOUBLE BARREL BOX CULVERT
Sta. 300+77
SPECIAL DETAILS

Table with columns for Design Fill Depth and Range of Actual Fill Depth.

Data shown for Mid-Section, Slope Section(s), and Skewed End Section is based on the design fill depth shown in the table, see PLAN AND PROFILE SHEETS for actual fill depth.

INLET SLOPE SECTION(S)

Table with columns for R.C. BOX SECTION (DESIGN FILL DEPTH, CLEAR SPAN, etc.), TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS "S" CONCRETE, and REINFORCING STEEL (GR. 60).

Table with columns for CLASS "S" CONCRETE (CU. YDS.) and REINFORCING STEEL (GR. 60) (LBS.).

INLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH (FT.), CLEAR SPAN (FT.), CLEAR HEIGHT (FT.), SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE (Includes HDWL), and REINFORCING STEEL (Includes HDWL).

INLET WINGWALL TABLE

Table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT (AT HDWL, AT WING END), WING WALL ANGLE (DEGREE), WING WALL AT FOOTING WIDTH AT WALL END, WIDTH OF WING FOOTINGS AT HDWL, FOOTING DIMENSION PARALLEL WITH HDWL, LENGTH OF WING WALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE (Includes apron), and REINFORCING STEEL (Includes apron and laps if required).

MID-SECTION BAR LAP TABLE

Table with columns for # of Long. Laps Req'd and SL = Section Length.

Table with columns for Min. Bar Lap Length (#4, #5, #6, #7, #8).

Table with columns for Bar Pin Dia. Table (#4, #5, #6, #7, #8).

This drawing to be used in conjunction with SHEET 1 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "GENERAL NOTES & LONGITUDINAL SECTION LENGTH SCHEDULE", SHEET 3 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF MULTI-BARREL R.C. BOX CULVERT", SHEET 4 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF WINGWALLS", and STANDARD DRAWING RCB-2. For additional information and outlet sections, see Sheet 2 of 2.



TABULAR DATA BY: DBS DATE: 07/15/2022
CHECKED BY: CMW DATE: 07/31/2023

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."



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OUTLET SLOPE SECTION(S)

Table for Outlet Slope Section(S) with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVERALL WIDTH, OVERALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL.

Table for Outlet Slope Section(S) with columns for CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., LBS., TOTAL.

OUTLET SKEWED END SECTION

Table for Outlet Skewed End Section with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVERALL WIDTH, OVERALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS "S" CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., LBS.

OUTLET WINGWALL TABLE

Main table for Outlet Wingwall Table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, FOOTING DIMENSION, LENGTH OF WINGWALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, REINFORCING STEEL, WING A, WING B, F1-F12, REINFORCING STEEL QTY. PER WING.

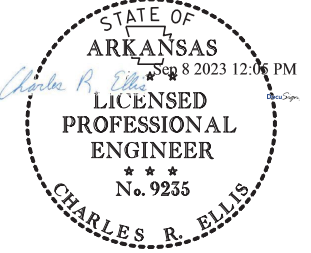
Table for Min. Bar Lap Length with columns for #4, #5, #6, #7, #8 and lengths in inches.

Table for Bar Pin Dia. Table with columns for #4, #5, #6, #7, #8 and diameters in inches.

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

Table for project details including DATE REVISED, DATE FILMED, FEDERAL ROAD DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., TOTAL SHEETS, JOB NO., 100993, 15, 103.

SPECIAL DETAILS



TABULAR DATA BY: DBS DATE: 07/15/2022 CHECKED BY: CMW DATE: 07/31/2023

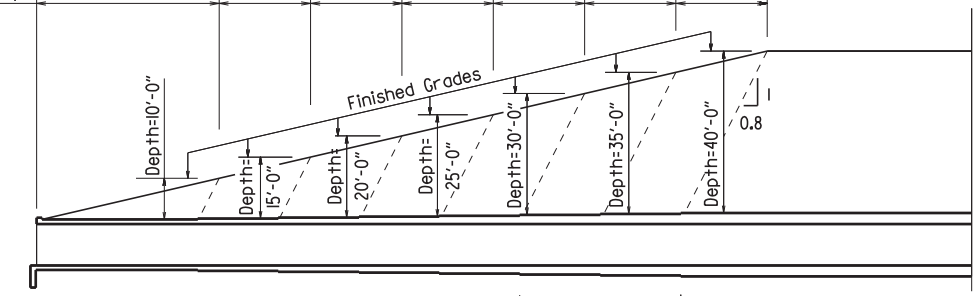
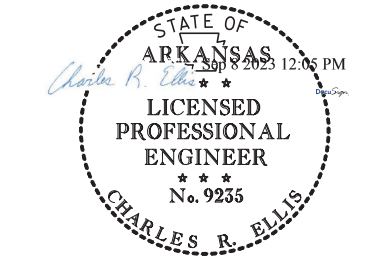


2:1 Slope	20'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"
3:1 Slope	30'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"
4:1 Slope	40'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"

Note: For fill depths 10' and under, use Mid-Section full length of box culvert.

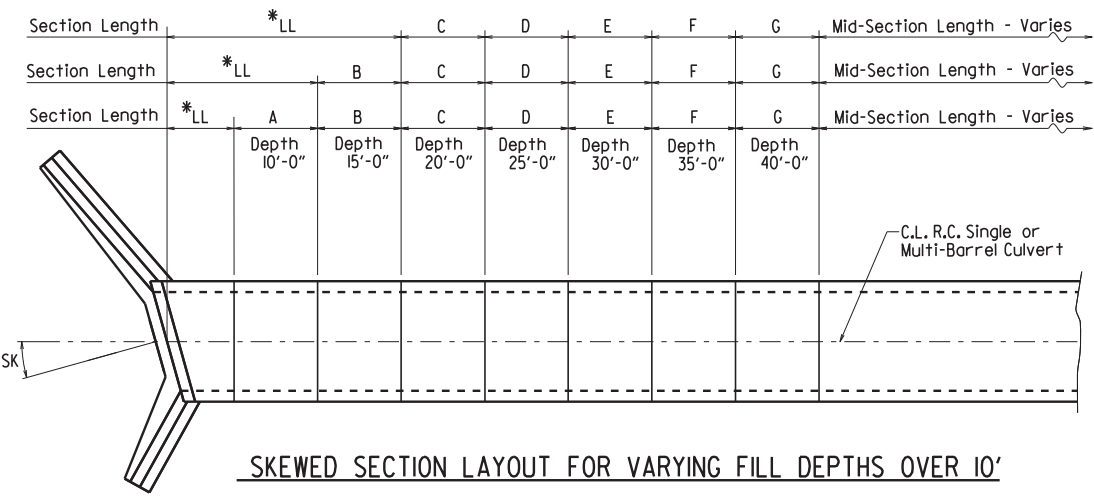
\* LL = Skewed End Section Length - See "Skewed End Section Details" Length LL varies with skew angle, overall box width and fill depth and may eliminate the need for some slope section lengths as shown.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100993	16	103



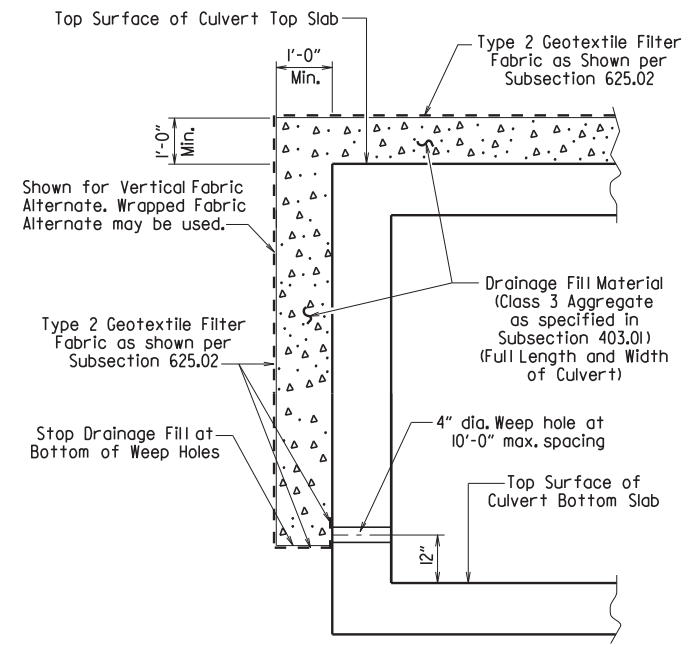
Slope Section Length @ 2:1 Slope	A=12'-0"	B=6'-0"	C=6'-0"	D=6'-0"	E=6'-0"	F=6'-0"	G=6'-0"	Mid-Section Length - Varies
Slope Section Length @ 3:1 Slope	A=22'-0"	B=11'-0"	C=11'-0"	D=11'-0"	E=11'-0"	F=11'-0"	G=11'-0"	Mid-Section Length - Varies
Slope Section Length @ 4:1 Slope	A=32'-0"	B=16'-0"	C=16'-0"	D=16'-0"	E=16'-0"	F=16'-0"	G=16'-0"	Mid-Section Length - Varies

LONGITUDINAL SECTION LENGTH SCHEDULE FOR VARYING FILL DEPTHS OVER 10'



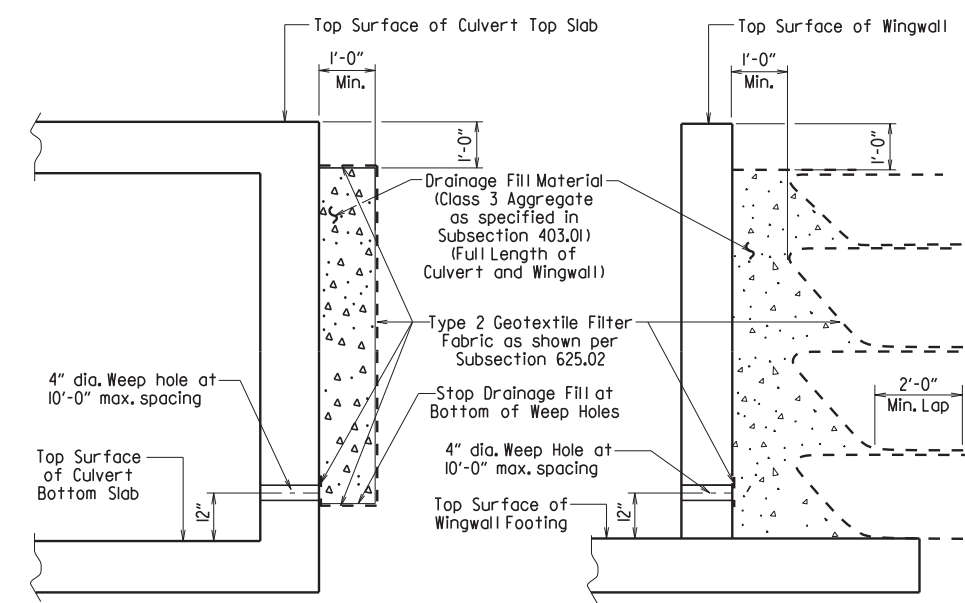
SKewed SECTION LAYOUT FOR VARYING FILL DEPTHS OVER 10'

Lengths for Non-Skewed Boxes



CULVERT DRAINAGE DETAIL FOR ROCK FILL

This detail shall be used when rock fill is specified for embankment construction.

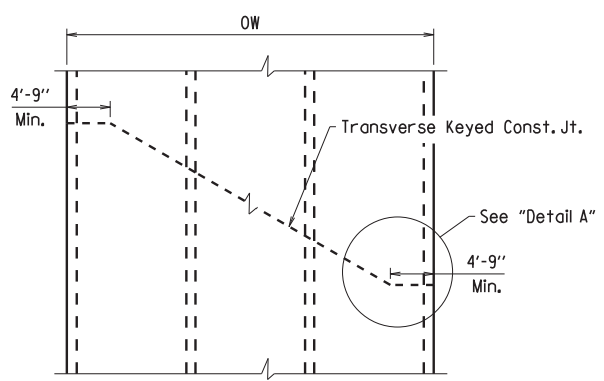


For Details of Excavation and Pay Limits, see Standard Drawing RCB-2.

VERTICAL FABRIC ALTERNATE

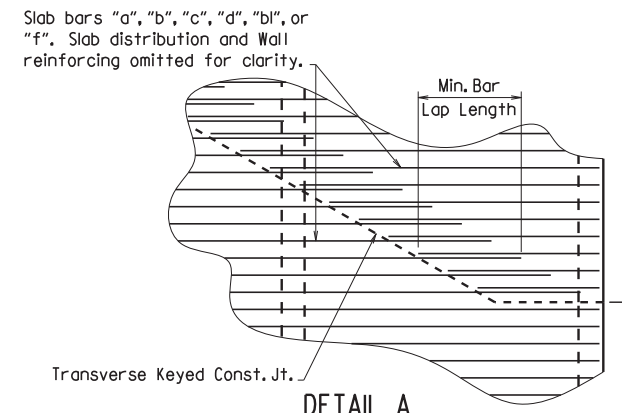
WRAPPED FABRIC ALTERNATE

WINGWALL & CULVERT DRAINAGE DETAIL



SKewed TRANSVERSE JOINT DETAIL

This detail shall be used to construct a skewed transverse joint only for Multi-Barrel Culverts and only when required by the Maintenance of Traffic Plans. Otherwise, transverse joints should be made normal to the centerline of the barrel.



DETAIL A

See Tabular Data Sheets for Minimum Bar Lap Lengths.

Shown for transverse reinforcing, longitudinal reinforcing similar.

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition (2010) with 2010 interim revisions.

LIVE LOADING: HL-93

All concrete shall be Class 5 with a minimum 28-day compressive strength of 3,500 psi and shall be poured in the dry. All exposed corners to have 3/4" chamfers.

Reinforcing Steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

Reinforcing Steel Tolerances: The tolerances for reinforcing steel shall meet those listed in 'Manual of Standard Practice' published by Concrete Reinforcing Steel Institute (CRSI) except that the tolerance for truss bars such as Figure 3 on page 7-4 of the CRSI Manual shall be minus zero to plus 1/2 inch.

Excavation and backfilling shall be in accordance with the requirements of Section 801.

Membrane Waterproofing shall conform to the requirements of Section 815. Membrane Waterproofing shall be Type C and as directed by the Engineer applied to all construction joints in the top slab and the sidewalls of R.C. Box culverts and to the construction joint between wingwalls and R.C. Box culvert walls.

Weep Holes in box culvert walls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. The drain opening shall be 4" diameter and shall be placed 12" above the top of the bottom slab.

Weep Holes in wingwalls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. There shall be a minimum of two (2) weep holes in each wingwall. The drain opening shall be 4" diameter and shall be placed 12" above the top of the wingwall footing.

The barrel components of the culvert may be constructed using continuous pours. For longer culvert construction, the Contractor may use multiple pours with transverse construction joints spaced a minimum of 50 feet apart unless superseded by stage construction or site constraints as approved by the Engineer. Construction joints between footings and walls shall be made only where shown in the Plans. Joints shall be keyed and shall be normal to the centerline of barrel except as noted. Reinforcing shall be continuous through joints unless noted otherwise. Reinforcing through stage construction joints shall provide the minimum bar lap length shown on the Tabular Data Sheets. All longitudinal construction joints shall be submitted to the Engineer for approval.

Membrane Waterproofing, Weep Holes, Geotextile Filter Fabric, and Drainage Fill Material will not be paid for directly but shall be considered subsidiary to Class 5 Concrete.

When the top slab of the box culvert serves as finished roadway surface, curing and finishing shall be in accordance with subsections 802.17 and 802.20 for bridge roadway surface and a tine finish shall be applied in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Curing and finishing shall not be paid for directly, but shall be considered incidental to the item "Class 5 Concrete-Roadway". Class 1 Protective Surface Treatment shall be applied to the roadway surface and this work shall be paid for under the unit price bid for "Class 1 Protective Surface Treatment".

When precast reinforced concrete box culverts are substituted for cast in place box culverts, they shall be manufactured according to ASTM C 1577 and meet the requirements of Section 607. When the top slab of the box culvert serves as the finished roadway surface, a precast reinforced concrete box culvert substitution is not allowed.

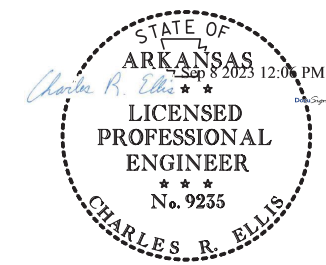
SHEET 1 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
GENERAL NOTES &  
LONGITUDINAL SECTION LENGTH SCHEDULE

SPECIAL DETAILS

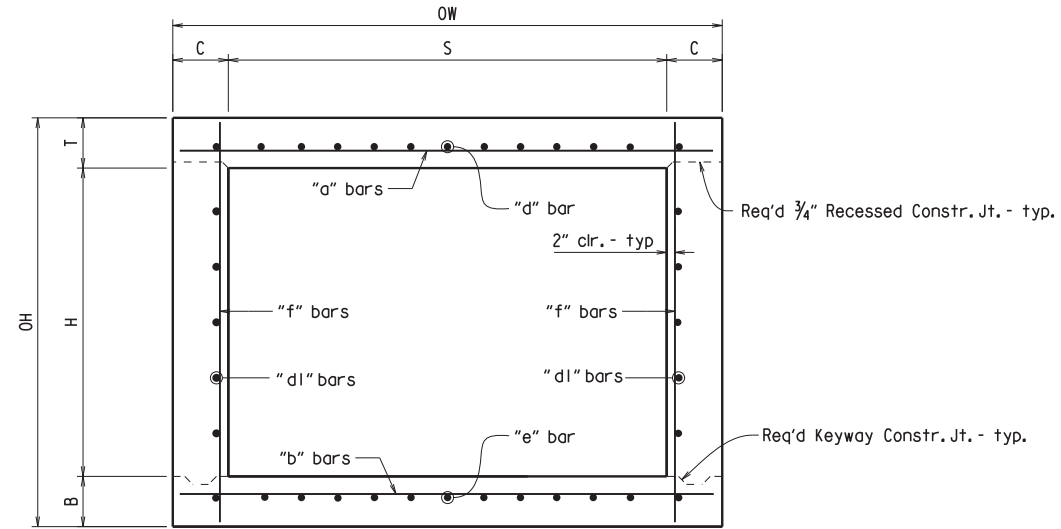


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100993	17	103

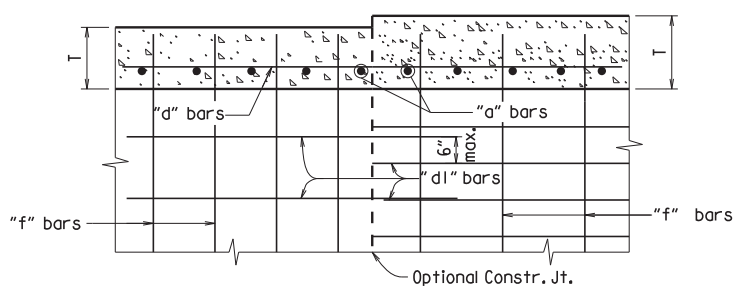
1 SPECIAL DETAILS



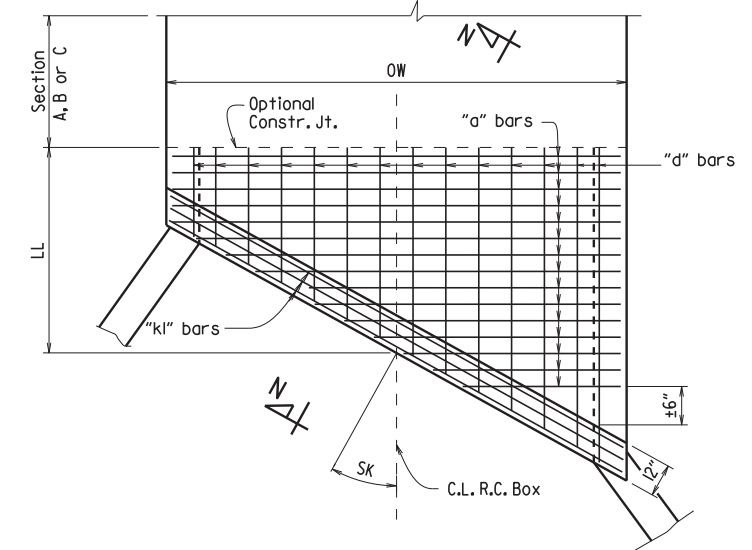
Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



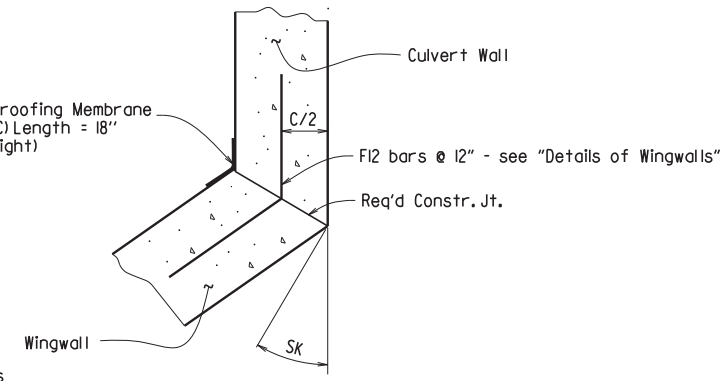
TYPICAL SECTION M-M



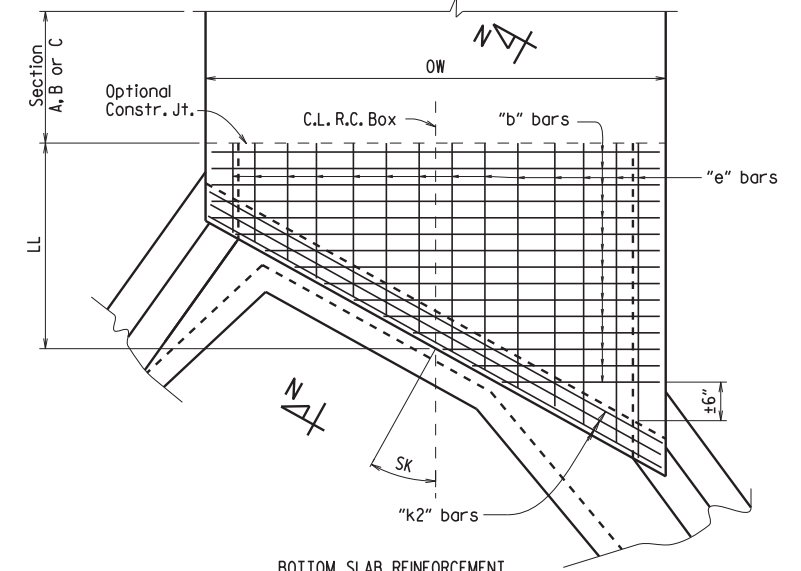
LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS  
TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



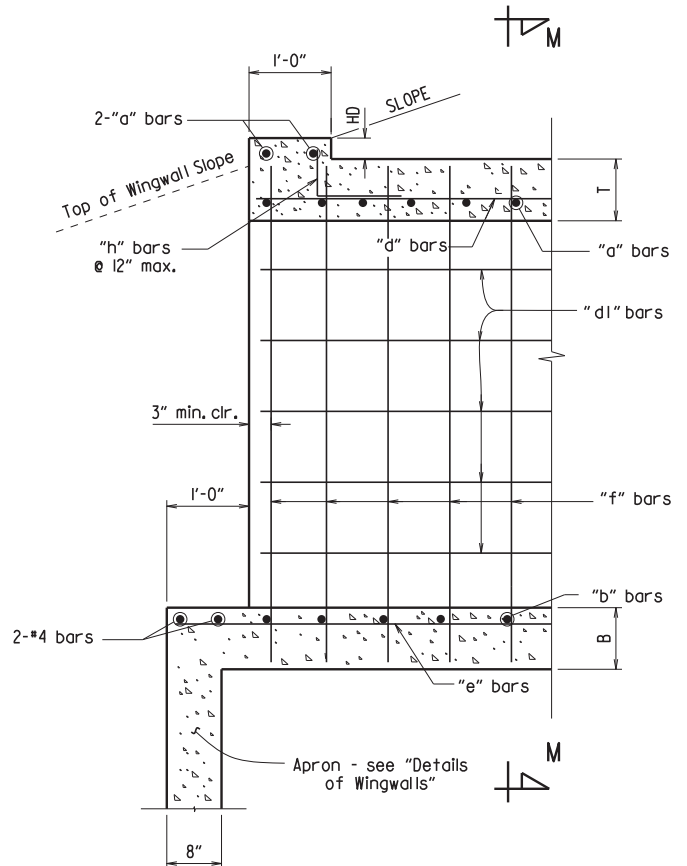
TOP SLAB REINFORCEMENT



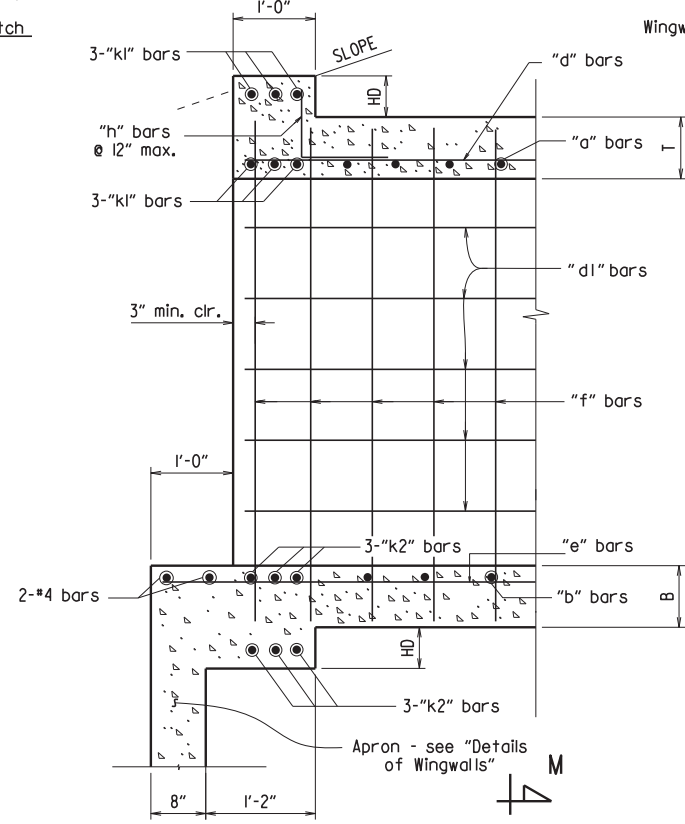
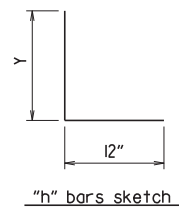
WINGWALL ATTACHMENT  
See "Details of Wingwalls" for additional information and wingwall details.



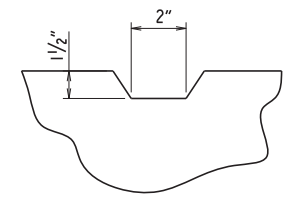
BOTTOM SLAB REINFORCEMENT  
SKEWED END SECTION DETAILS



PART LONGITUDINAL SECTION  
(Non-Skewed Ends)



PART LONGITUDINAL SECTION N-N  
(Skewed Ends)



TYPICAL KEYWAY DETAIL  
(All Construction Joints)

SHEET 2 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
DETAILS OF SINGLE BARREL  
R.C. BOX CULVERT  
SPECIAL DETAILS

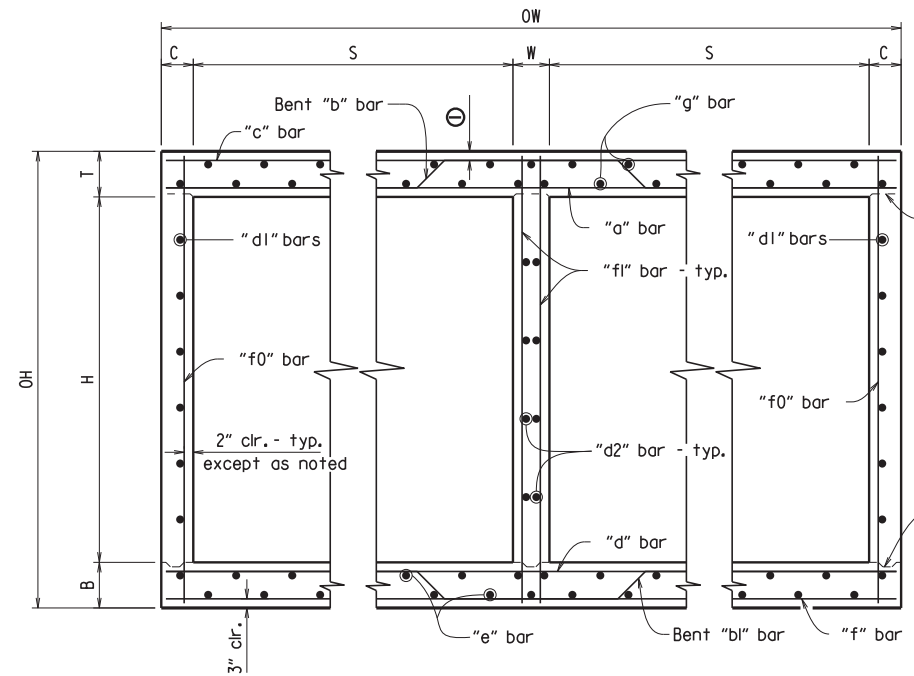
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① 2" clr. for fill depth (D) greater than 2 ft.  
 2 1/2" clr. for fill depth (D) equal to or less than 2 ft.

Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.

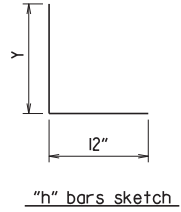
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	100993	18	103
				JOB NO.		100993	18	103



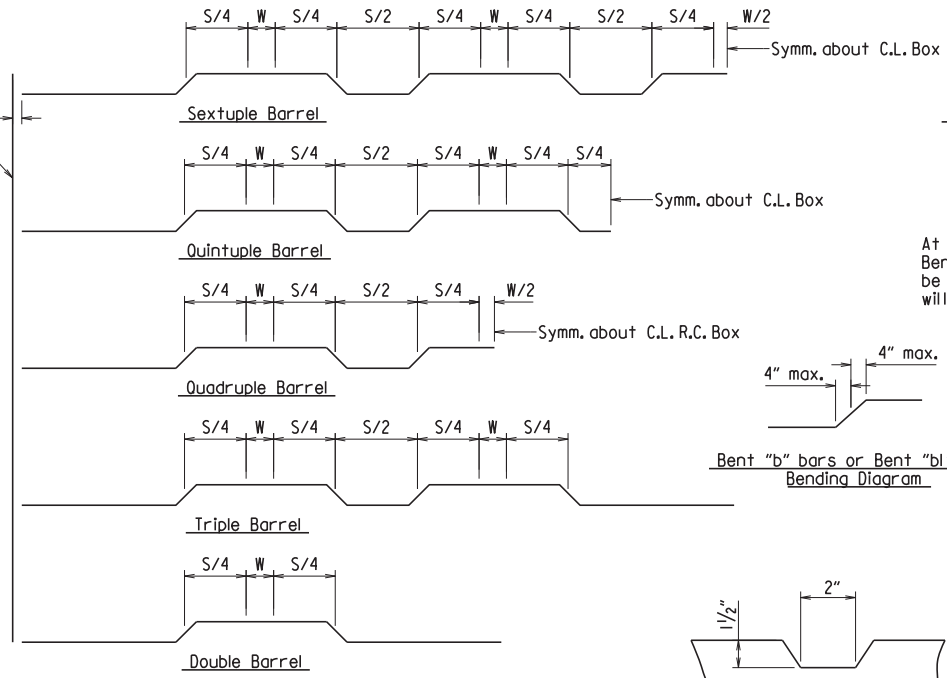
**TYPICAL SECTION M-M**

**Top Slab**  
 Straight "c" bars shall alternate with Bent "b" bars in top.  
 Straight "a" bars shall alternate with Bent "b" bars in bottom.

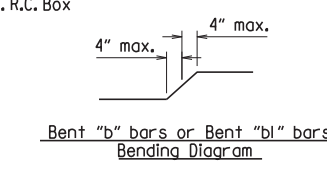
**Bottom Slab**  
 Straight "d" bars shall alternate with Bent "bl" bars in top.  
 Straight "f" bars shall alternate with Bent "bl" bars in bottom.



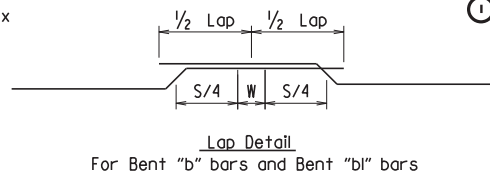
"h" bars sketch



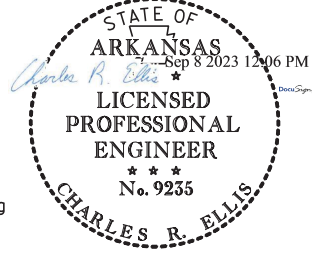
**Bent "b" bars or Bent "bl" bars sketch**



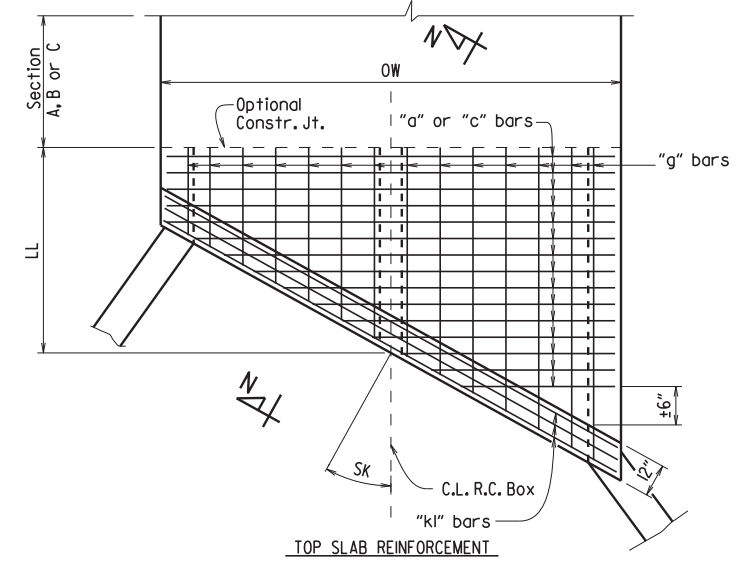
**TYPICAL KEYWAY DETAIL**  
 (All Construction Joints)



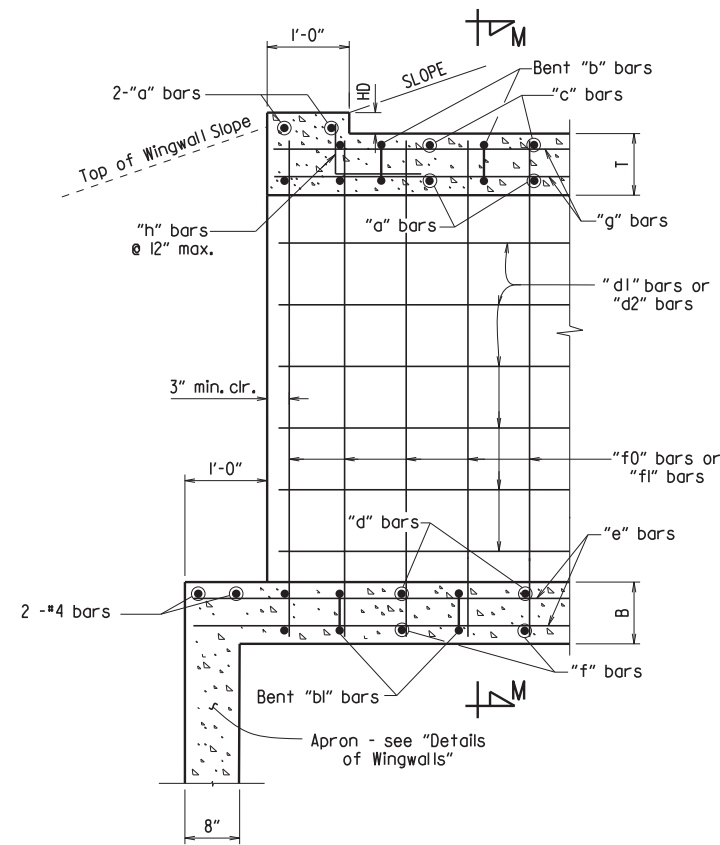
At the Contractor's option in lieu of providing Bent "b" or Bent "bl" bars, one bar top and bottom of equivalent size may be substituted for each bent bar. Payment for the reinforcing will be based on the weight of the "b" or "bl" bar.



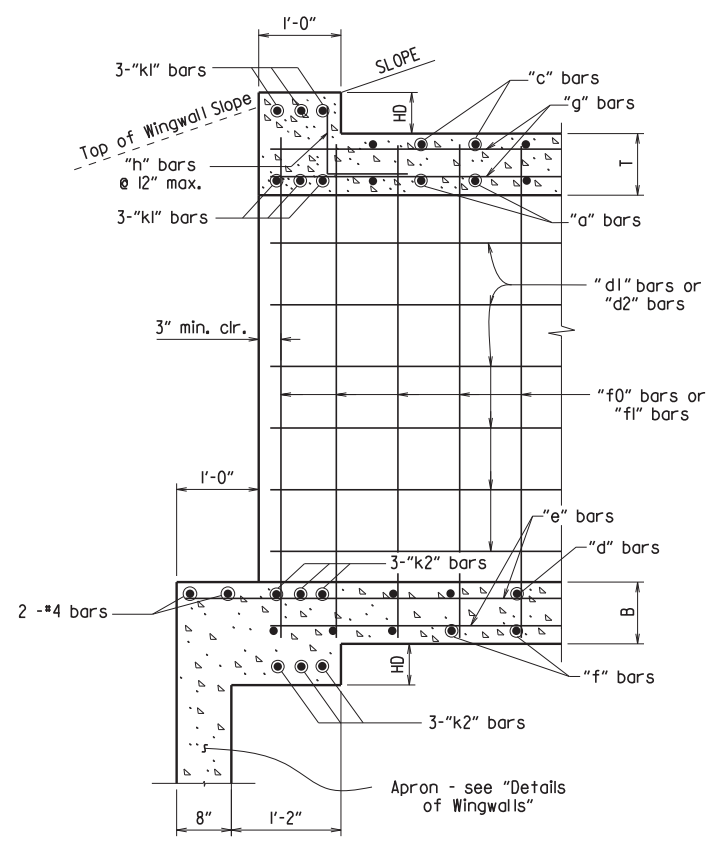
**SPECIAL DETAILS**



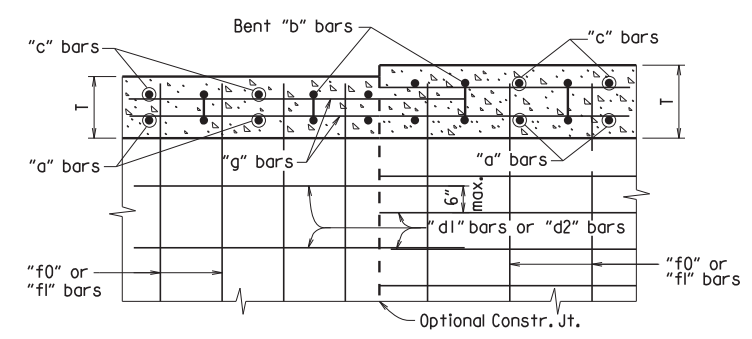
**TOP SLAB REINFORCEMENT**  
 Straight "c" bars in top.  
 Straight "a" bars in bottom.



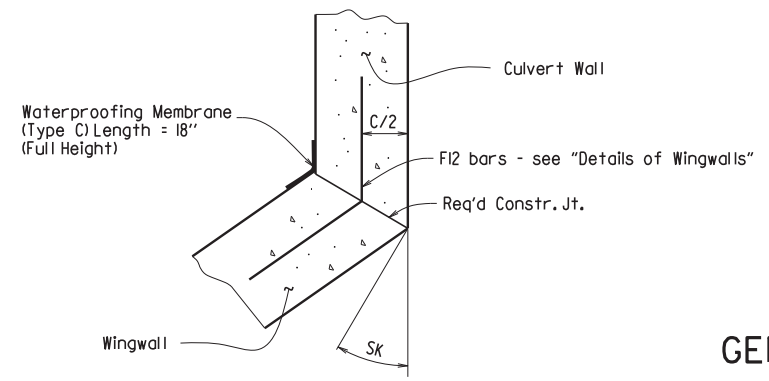
**PART LONGITUDINAL SECTION**  
 (Non-Skewed Ends)



**PART LONGITUDINAL SECTION N-N**  
 (Skewed Ends)

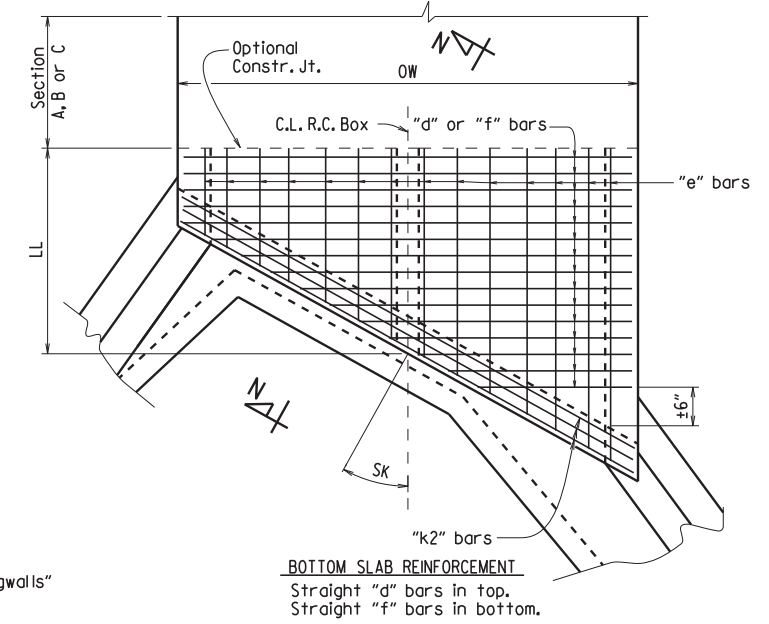


**LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS**  
 TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



**WINGWALL ATTACHMENT**

See "Details of Wingwalls" for additional information and wingwall details.



**SKewed END SECTION DETAILS**

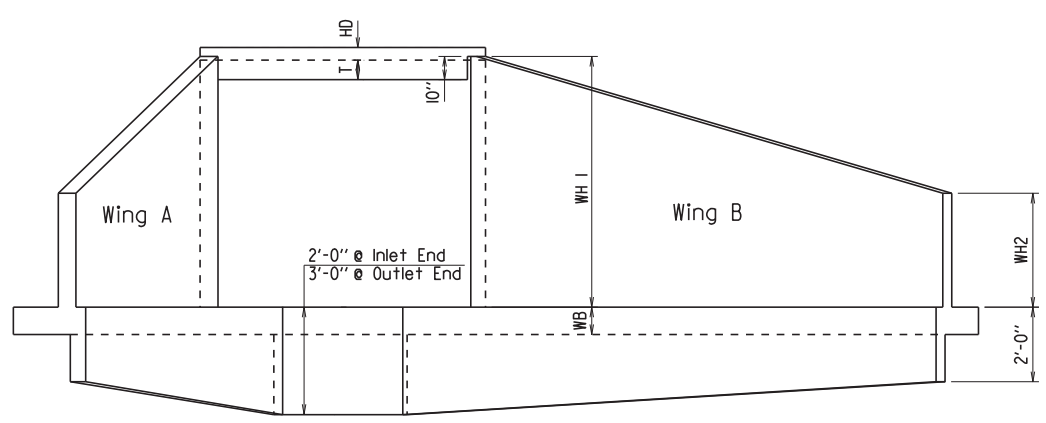
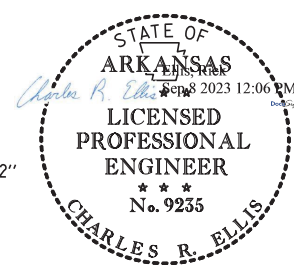
**SHEET 3 OF 4**  
**GENERAL DETAILS OF R.C. BOX CULVERT**  
**DETAILS OF MULTI-BARREL R.C. BOX CULVERT**  
**SPECIAL DETAILS**

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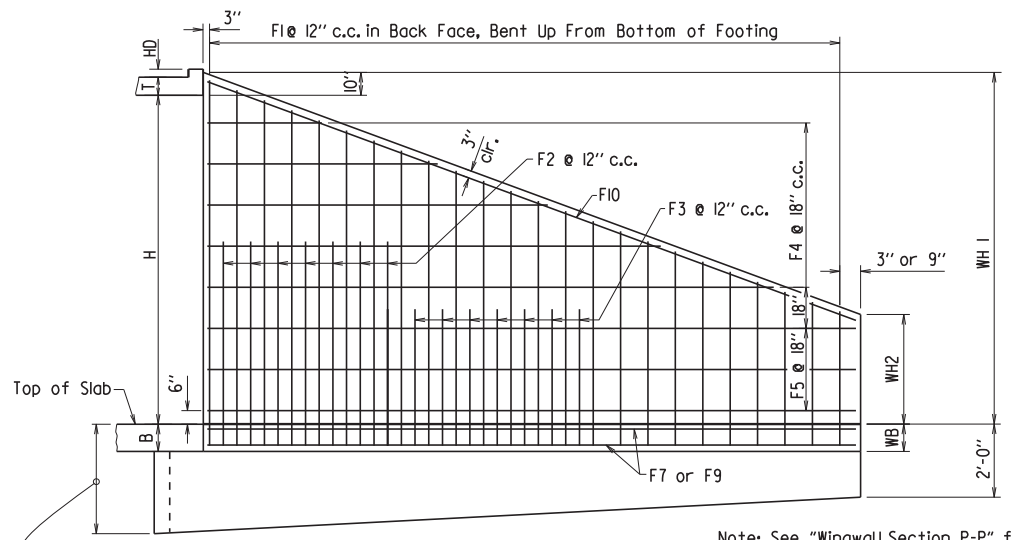


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100993	19	103

① SPECIAL DETAILS

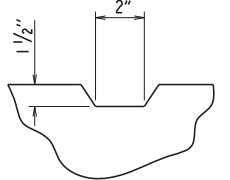


**END ELEVATION**  
Flared Wingwalls Shown

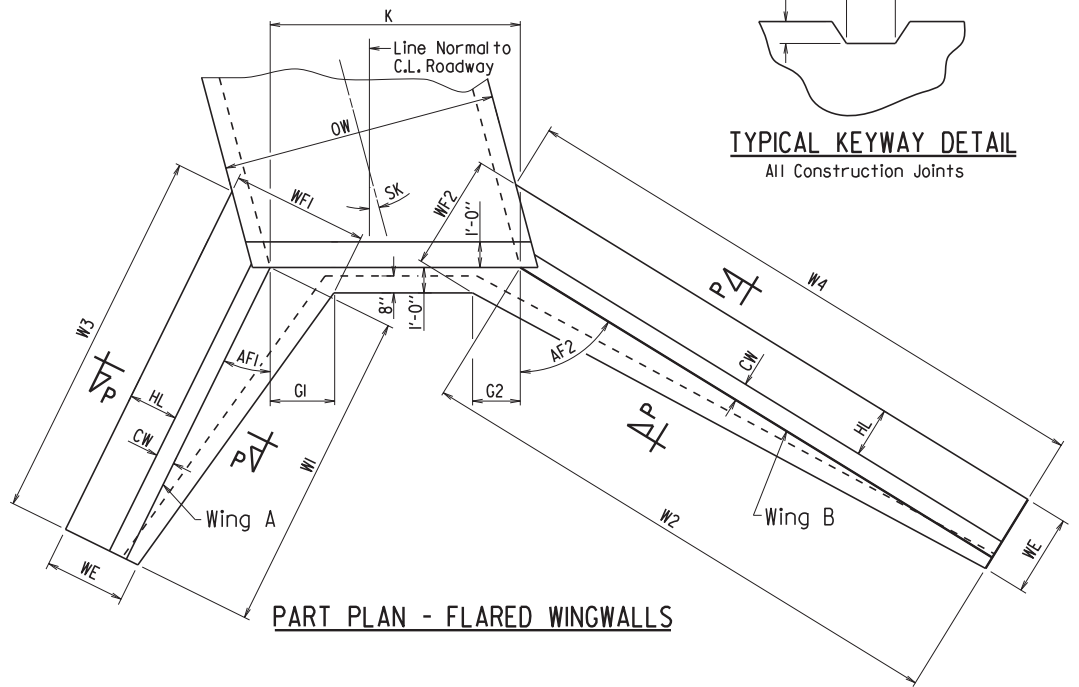


**WINGWALL ELEVATION**  
Showing Back Face Reinforcement

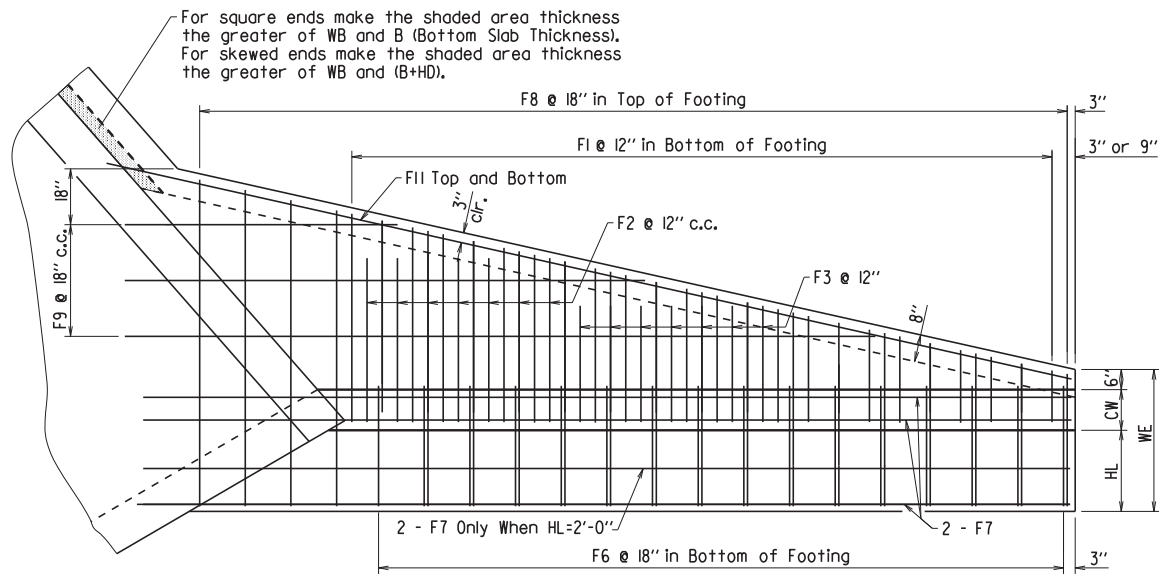
Note: See "Wingwall Section P-P" for additional details and reinforcing.



**TYPICAL KEYWAY DETAIL**  
All Construction Joints

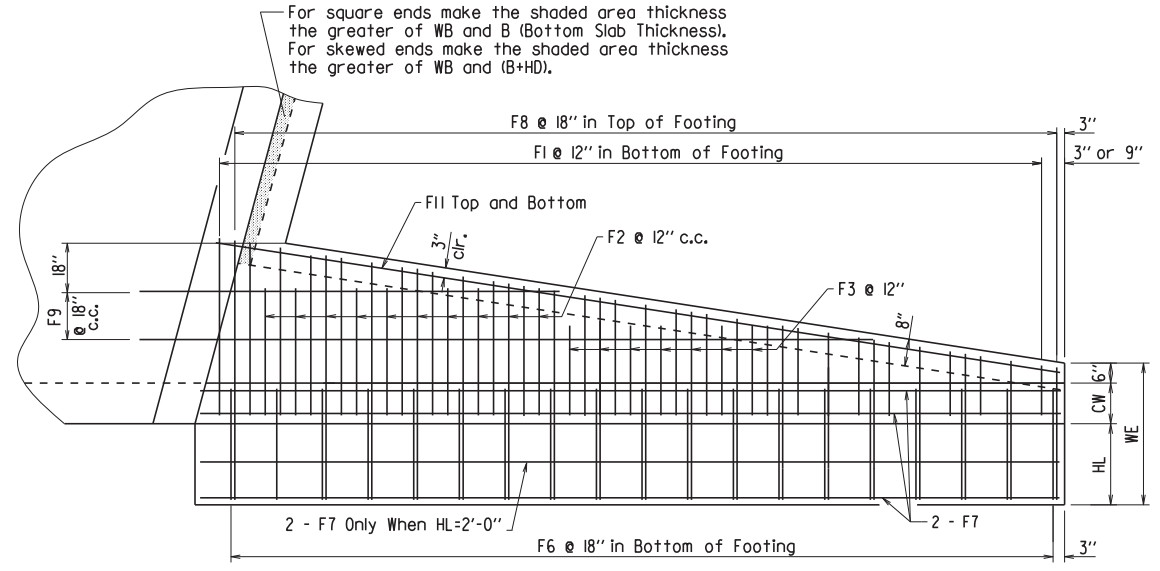


**PART PLAN - FLARED WINGWALLS**

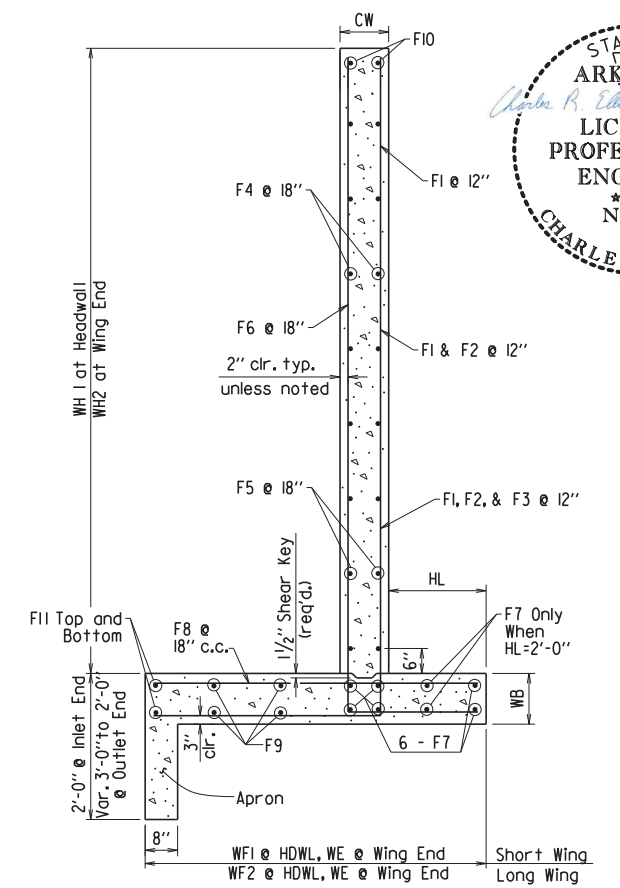


**PLAN - FLARED WINGWALLS**  
Showing Footing Reinforcement

For square ends make the shaded area thickness the greater of WB and B (Bottom Slab Thickness). For skewed ends make the shaded area thickness the greater of WB and (B+HD).



**PLAN - PARALLEL WINGWALLS**  
Showing Footing Reinforcement

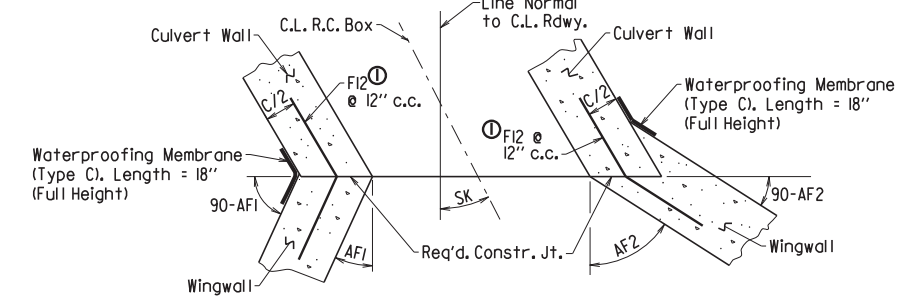


**WINGWALL SECTION P-P**

Short Wing = (AF1+SK)  
Long Wing = (AF2-SK)

**F1, F2, F3, & F6 BARS**      **F12 BAR**

① F12 is a straight bar for parallel wingwalls

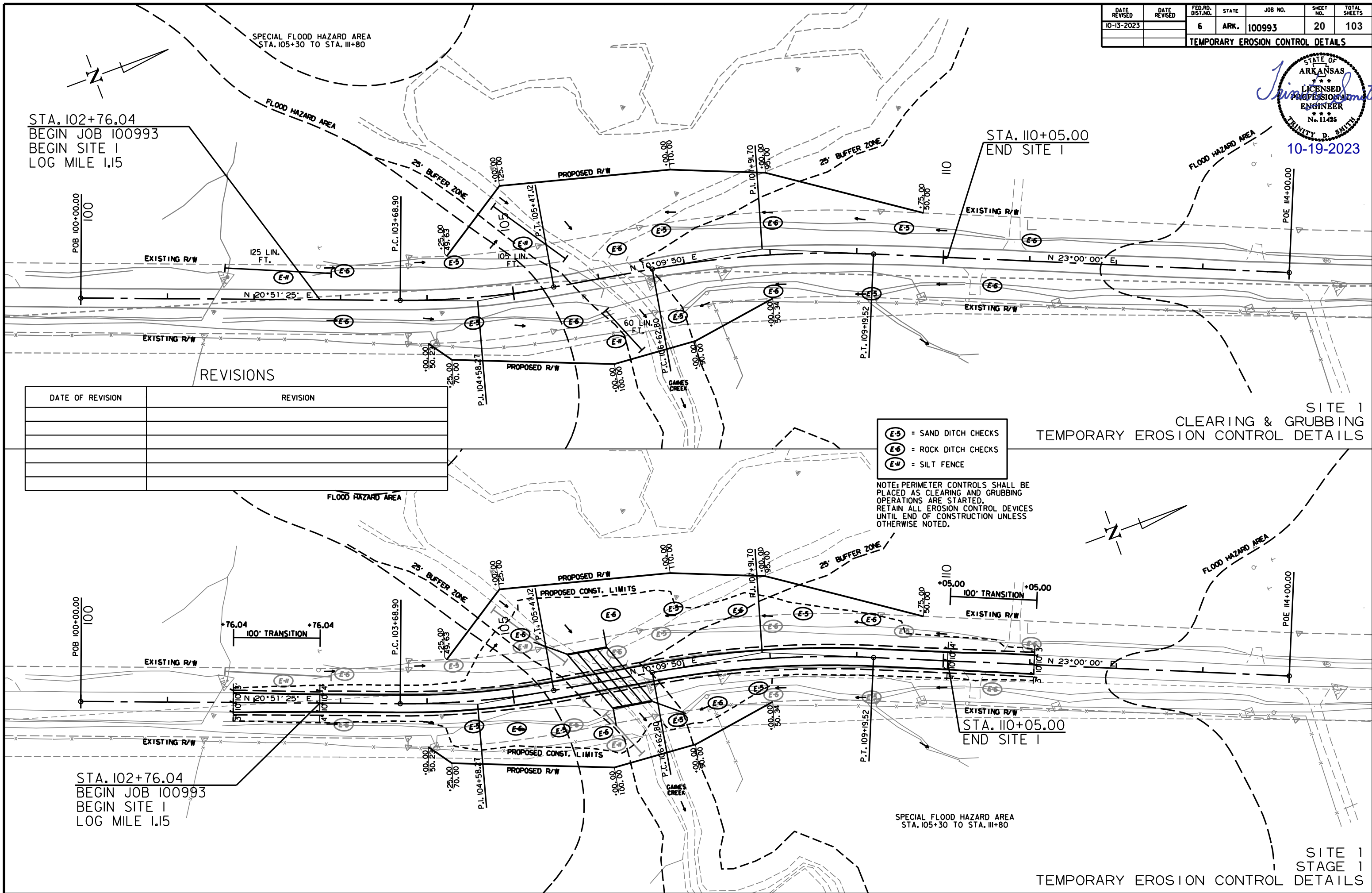
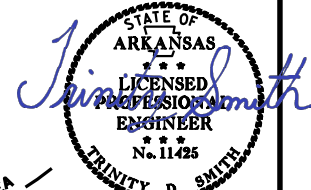


**CONSTRUCTION JOINTS**  
Flared Wingwalls Shown

**SHEET 4 OF 4**  
**GENERAL DETAILS OF R.C. BOX CULVERT**  
**DETAILS OF WINGWALLS**  
**SPECIAL DETAILS**

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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	20	103
TEMPORARY EROSION CONTROL DETAILS						



STA. 102+76.04  
 BEGIN JOB 100993  
 BEGIN SITE 1  
 LOG MILE 1.15

STA. 110+05.00  
 END SITE 1

10-19-2023

DATE OF REVISION	REVISION

- (E-5) = SAND DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED. RETAIN ALL EROSION CONTROL DEVICES UNTIL END OF CONSTRUCTION UNLESS OTHERWISE NOTED.

SITE 1  
 CLEARING & GRUBBING  
 TEMPORARY EROSION CONTROL DETAILS

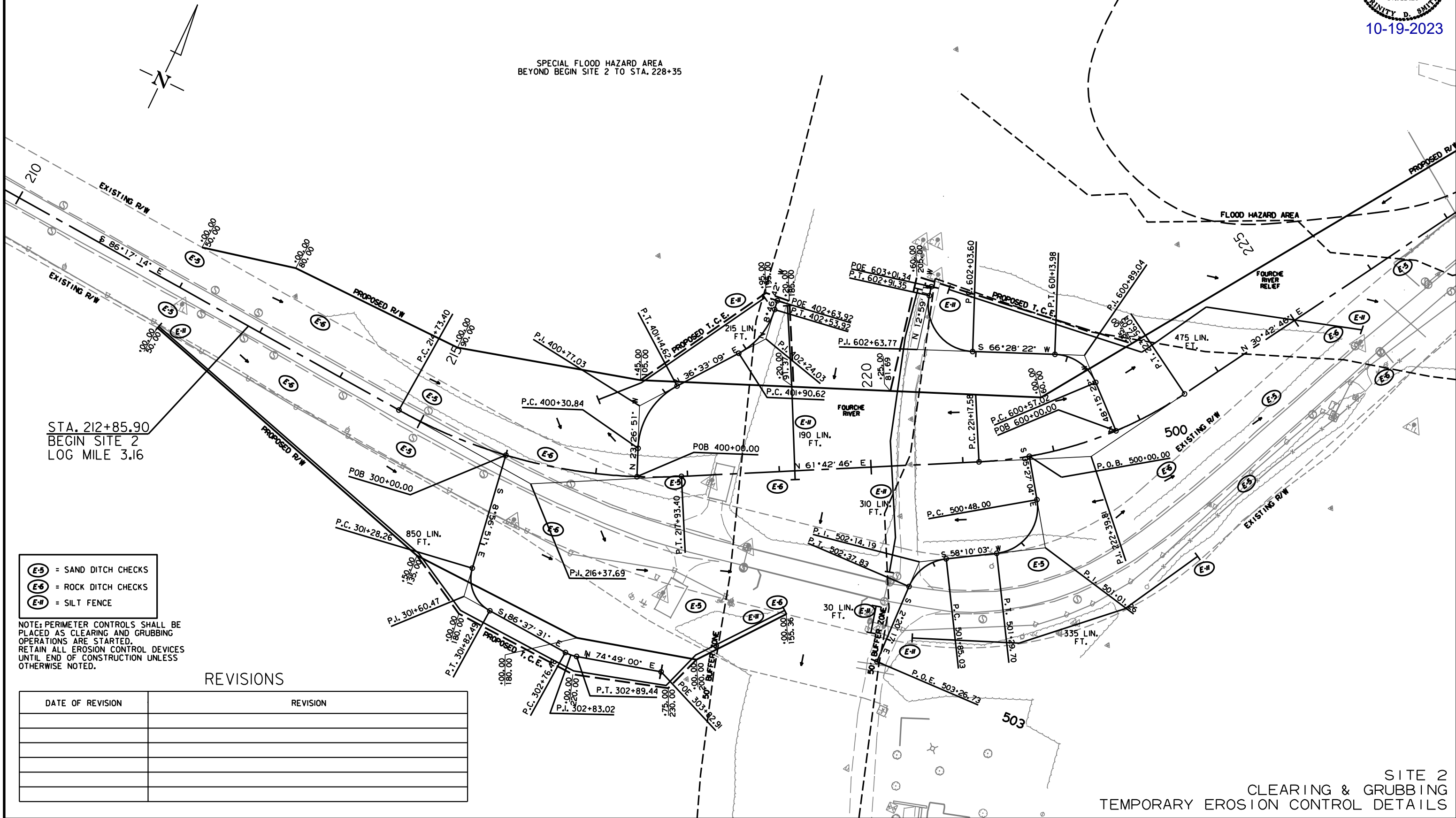
SITE 1  
 STAGE 1  
 TEMPORARY EROSION CONTROL DETAILS

MM41715 9/7/2023 R100993.DGN

DATE REVISION	DATE REVISION	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	21	103
TEMPORARY EROSION CONTROL DETAILS						

STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 10-19-2023

SPECIAL FLOOD HAZARD AREA  
BEYOND BEGIN SITE 2 TO STA. 228+35



STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

- (E-5)** = SAND DITCH CHECKS
- (E-6)** = ROCK DITCH CHECKS
- (E-N)** = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED. RETAIN ALL EROSION CONTROL DEVICES UNTIL END OF CONSTRUCTION UNLESS OTHERWISE NOTED.

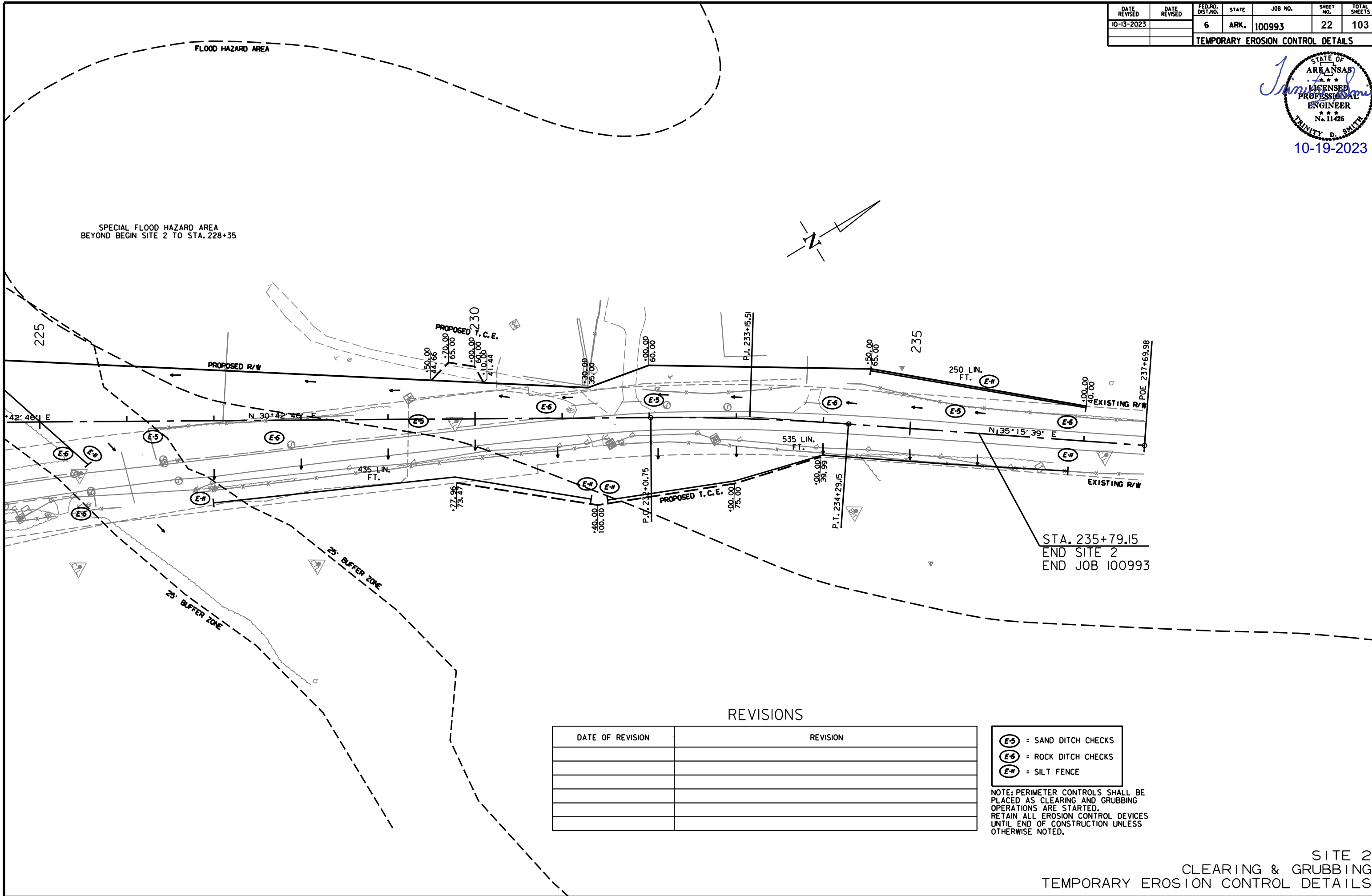
REVISIONS

DATE OF REVISION	REVISION

SITE 2  
 CLEARING & GRUBBING  
 TEMPORARY EROSION CONTROL DETAILS

MM41715 9/7/2023  
 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	22	103
TEMPORARY EROSION CONTROL DETAILS						



SPECIAL FLOOD HAZARD AREA  
BEYOND BEGIN SITE 2 TO STA. 228+35

STA. 235+79.15  
END SITE 2  
END JOB 100993

REVISIONS

DATE OF REVISION	REVISION

- (E-5) = SAND DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-N) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED. RETAIN ALL EROSION CONTROL DEVICES UNTIL END OF CONSTRUCTION UNLESS OTHERWISE NOTED.

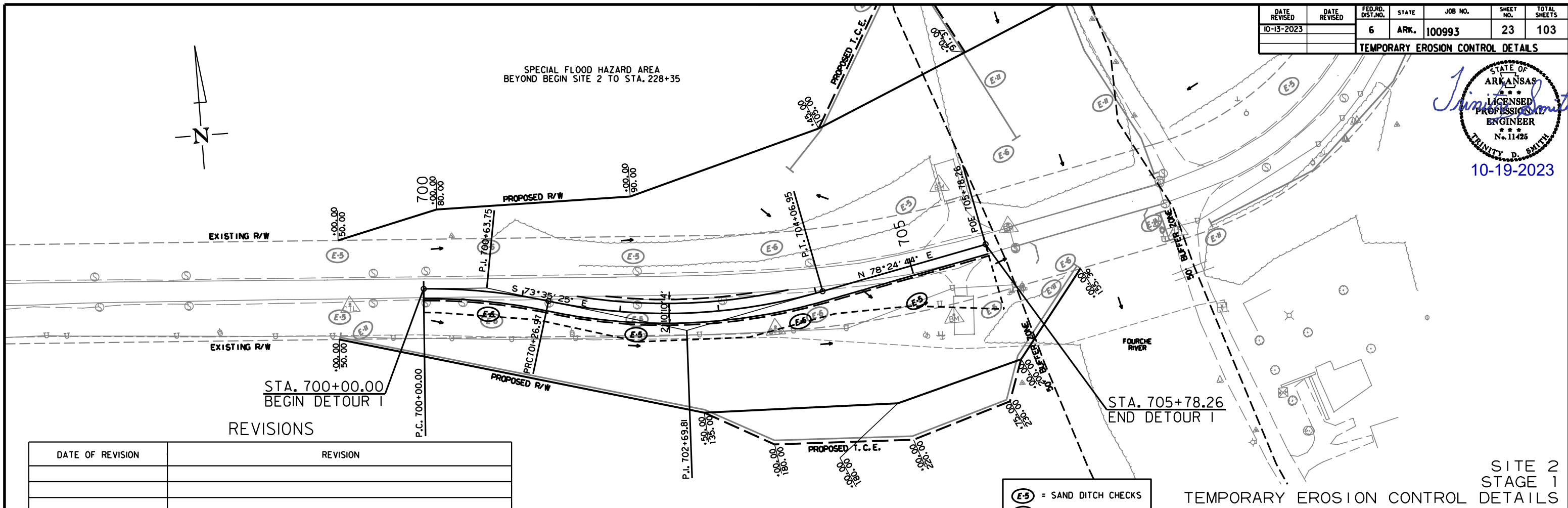
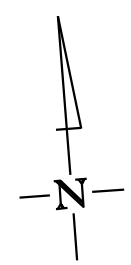
SITE 2  
CLEARING & GRUBBING  
TEMPORARY EROSION CONTROL DETAILS

MM41715 9/7/2023  
R100993.DGN

DATE REVISION	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	23	103
TEMPORARY EROSION CONTROL DETAILS						

STATE OF ARKANSAS  
 TRINITY D. SMITH  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 10-19-2023

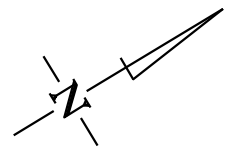
SPECIAL FLOOD HAZARD AREA  
 BEYOND BEGIN SITE 2 TO STA. 228+35



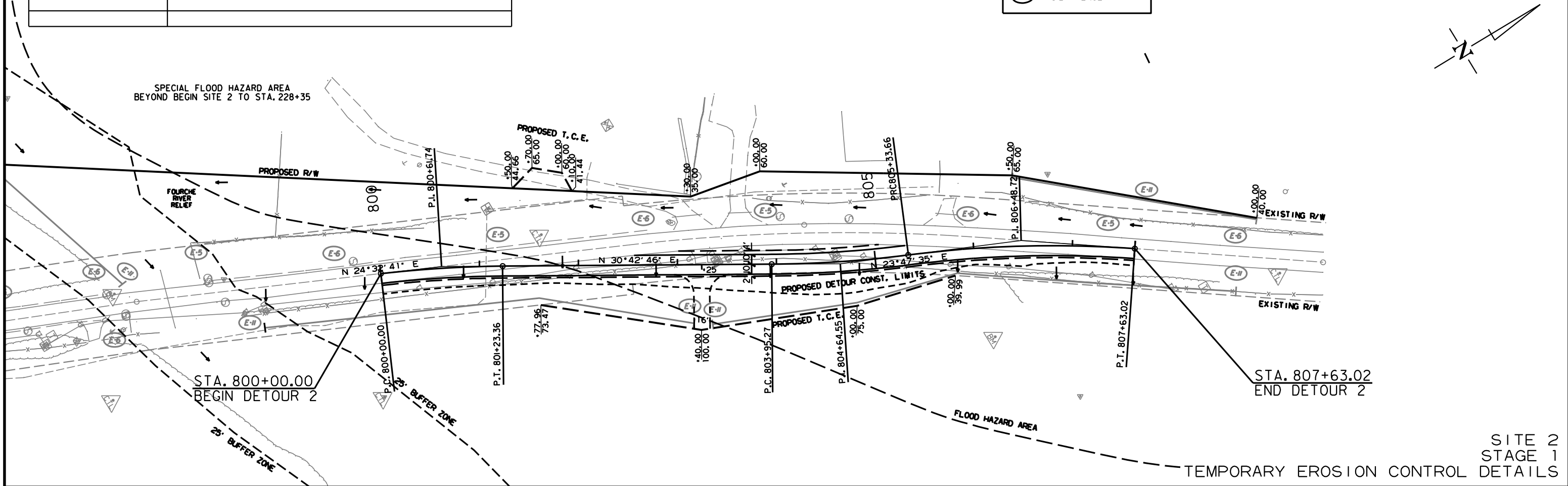
REVISIONS

DATE OF REVISION	REVISION

SITE 2  
 STAGE 1  
 TEMPORARY EROSION CONTROL DETAILS



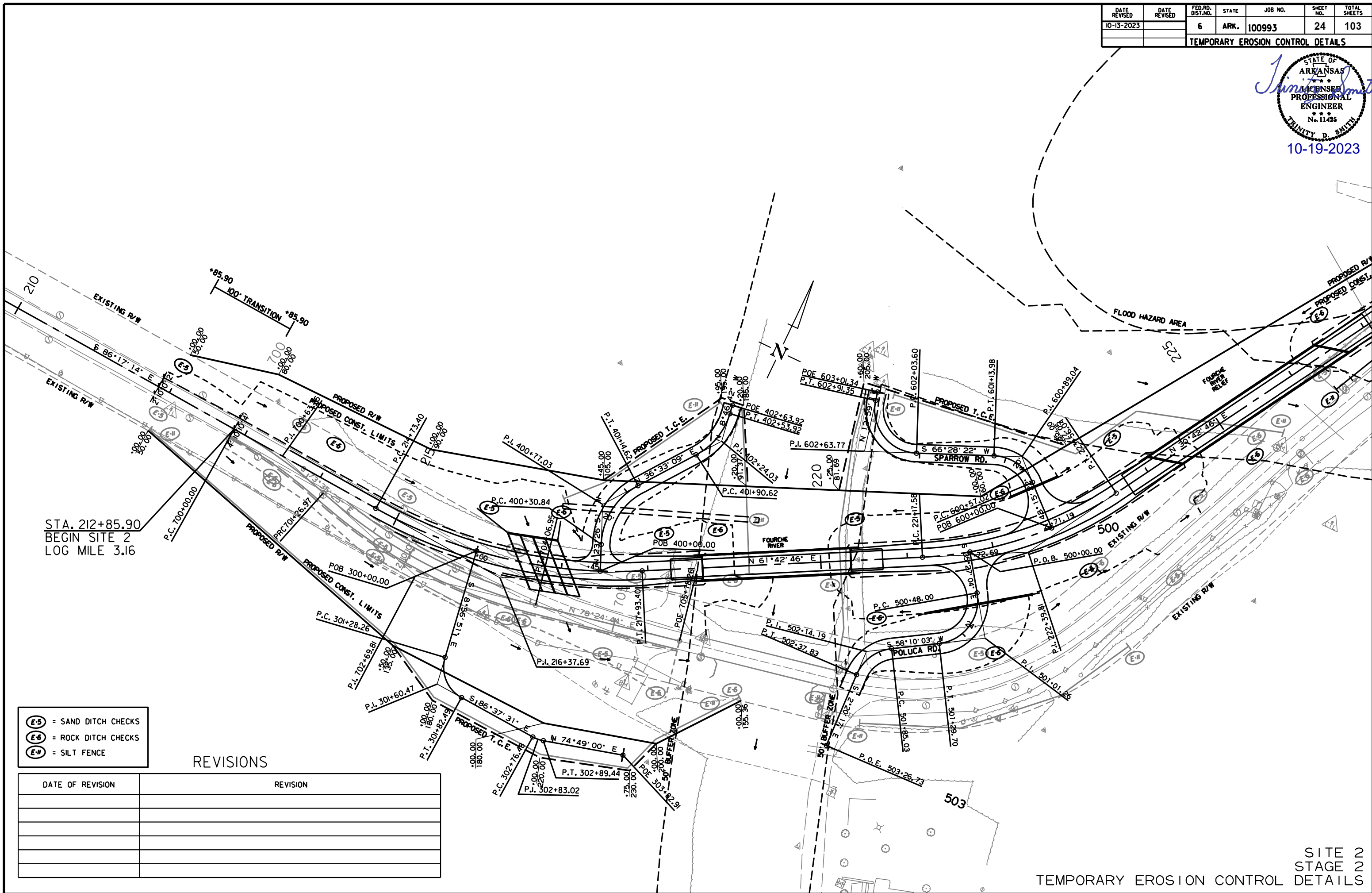
SPECIAL FLOOD HAZARD AREA  
 BEYOND BEGIN SITE 2 TO STA. 228+35



SITE 2  
 STAGE 1  
 TEMPORARY EROSION CONTROL DETAILS

DATE REVISION	DATE REVISION	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	24	103
TEMPORARY EROSION CONTROL DETAILS						

  
 TRINITY D. SMITH  
 10-19-2023



STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

- E-5 = SAND DITCH CHECKS
- E-6 = ROCK DITCH CHECKS
- E-N = SILT FENCE

REVISIONS

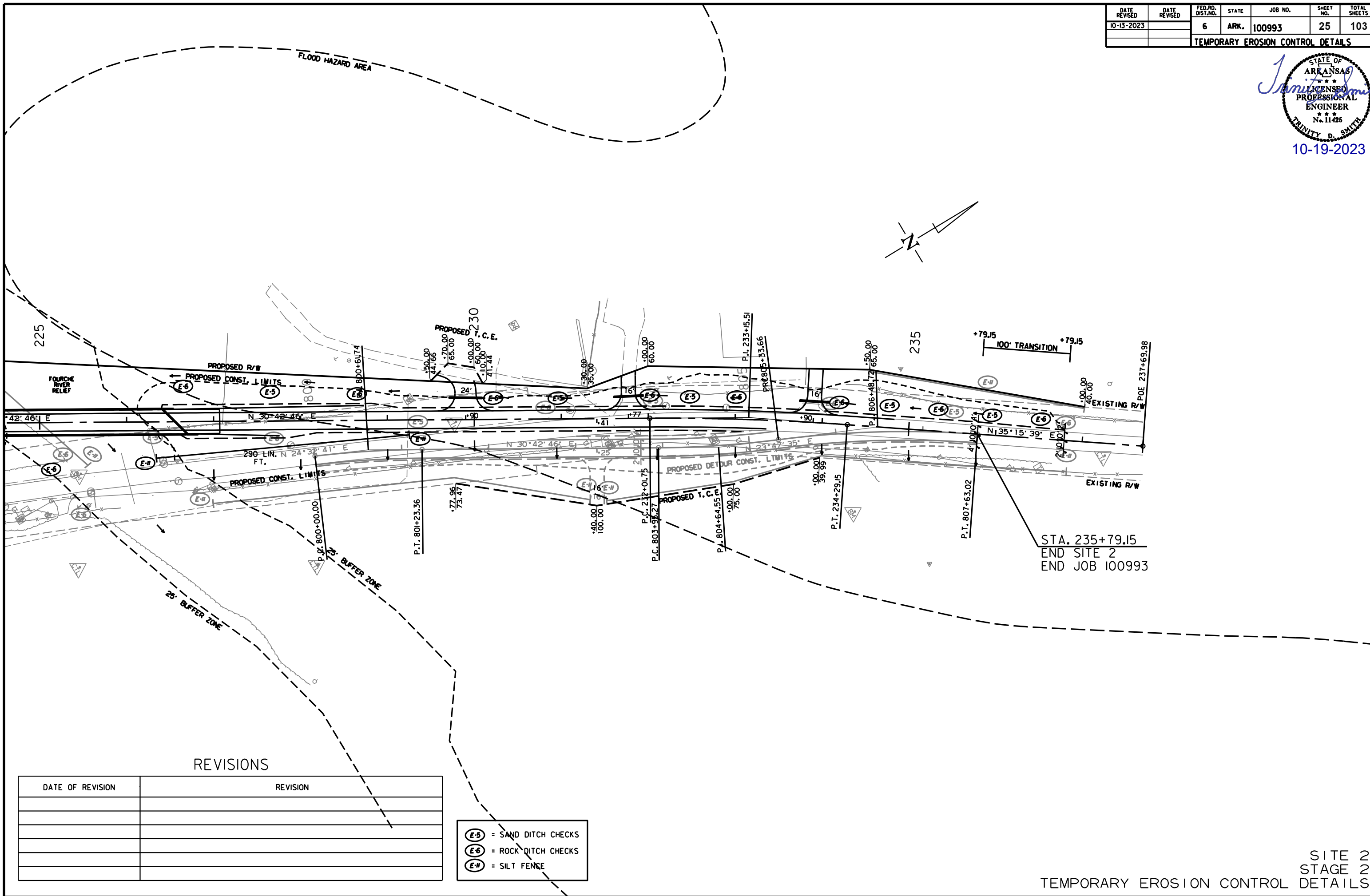
DATE OF REVISION	REVISION

SITE 2  
 STAGE 2  
 TEMPORARY EROSION CONTROL DETAILS

MM41715 9/7/2023  
 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	25	103
TEMPORARY EROSION CONTROL DETAILS						

  
 TRINITY D. SMITH  
 10-19-2023



REVISIONS

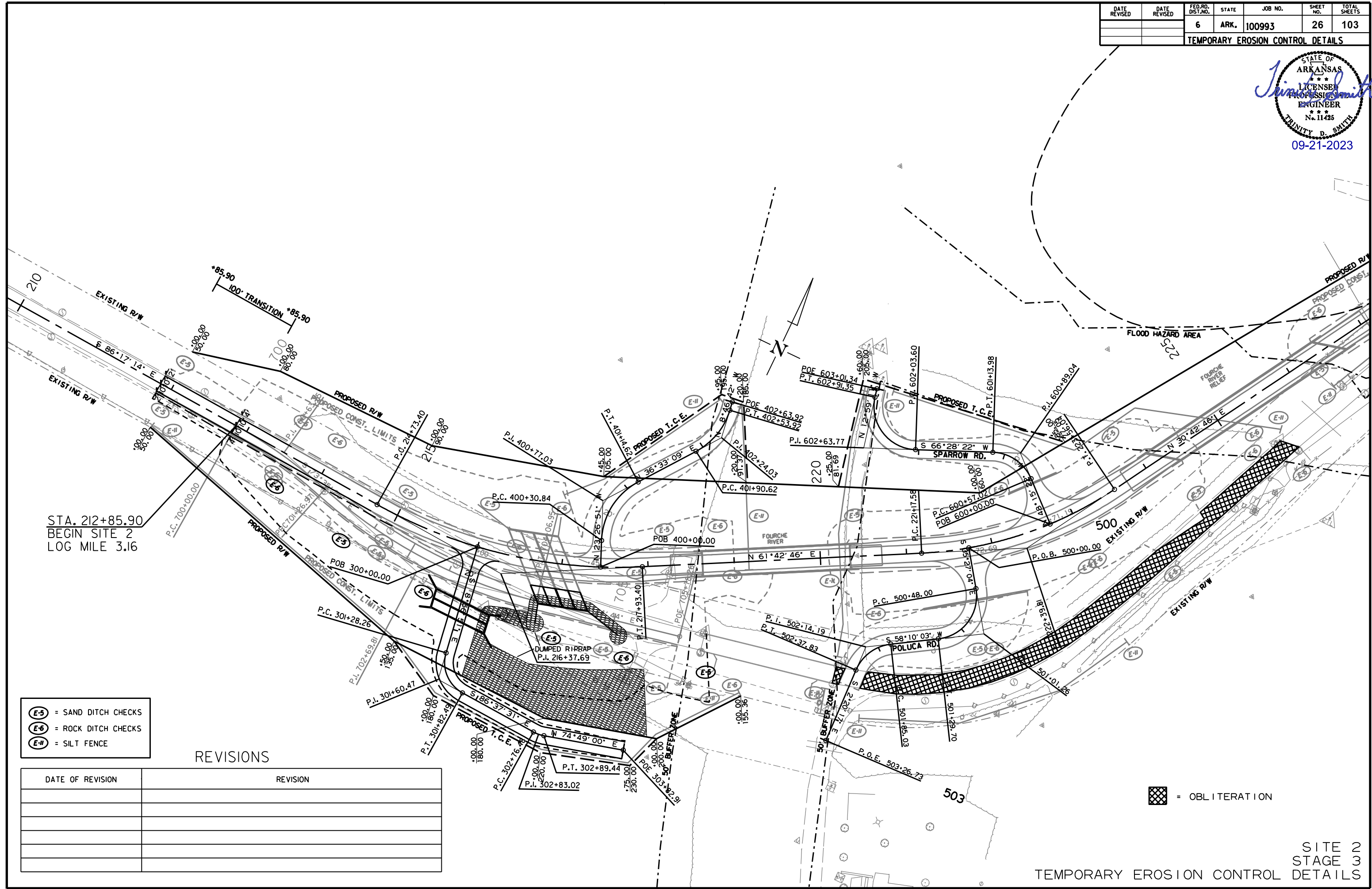
DATE OF REVISION	REVISION

- (E-5) = SAND DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-N) = SILT FENCE

SITE 2  
 STAGE 2  
 TEMPORARY EROSION CONTROL DETAILS

MM41715 9/7/2023  
 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	26	103
TEMPORARY EROSION CONTROL DETAILS						



STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

- (E-5) = SAND DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE

REVISIONS

DATE OF REVISION	REVISION

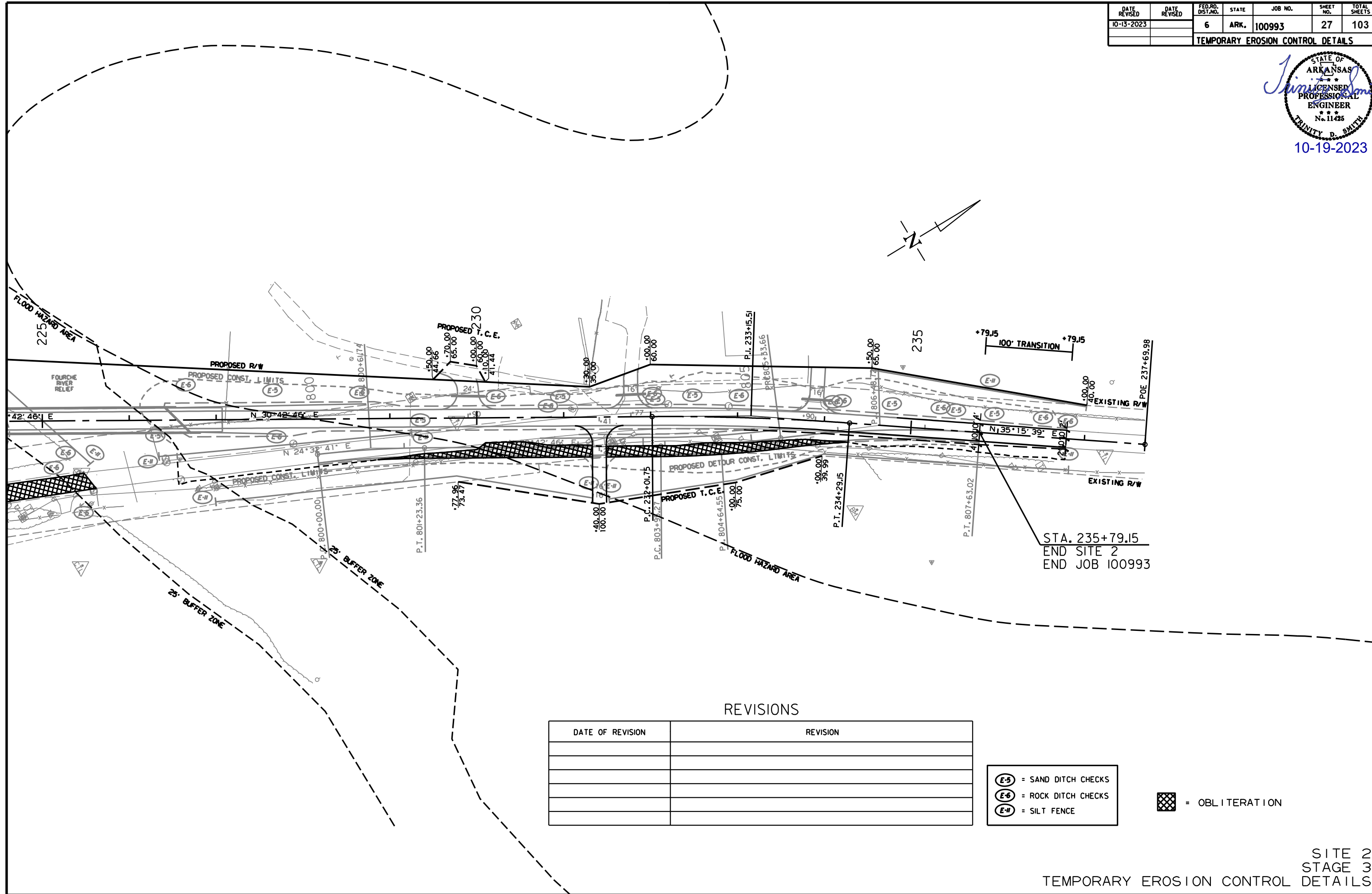
= OBLITERATION

SITE 2  
STAGE 3  
TEMPORARY EROSION CONTROL DETAILS

MM41715 9/7/2023 R100993.DGN


DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	27	103
TEMPORARY EROSION CONTROL DETAILS						

  
 Trinity D. Smith  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 10-19-2023



REVISIONS

DATE OF REVISION	REVISION

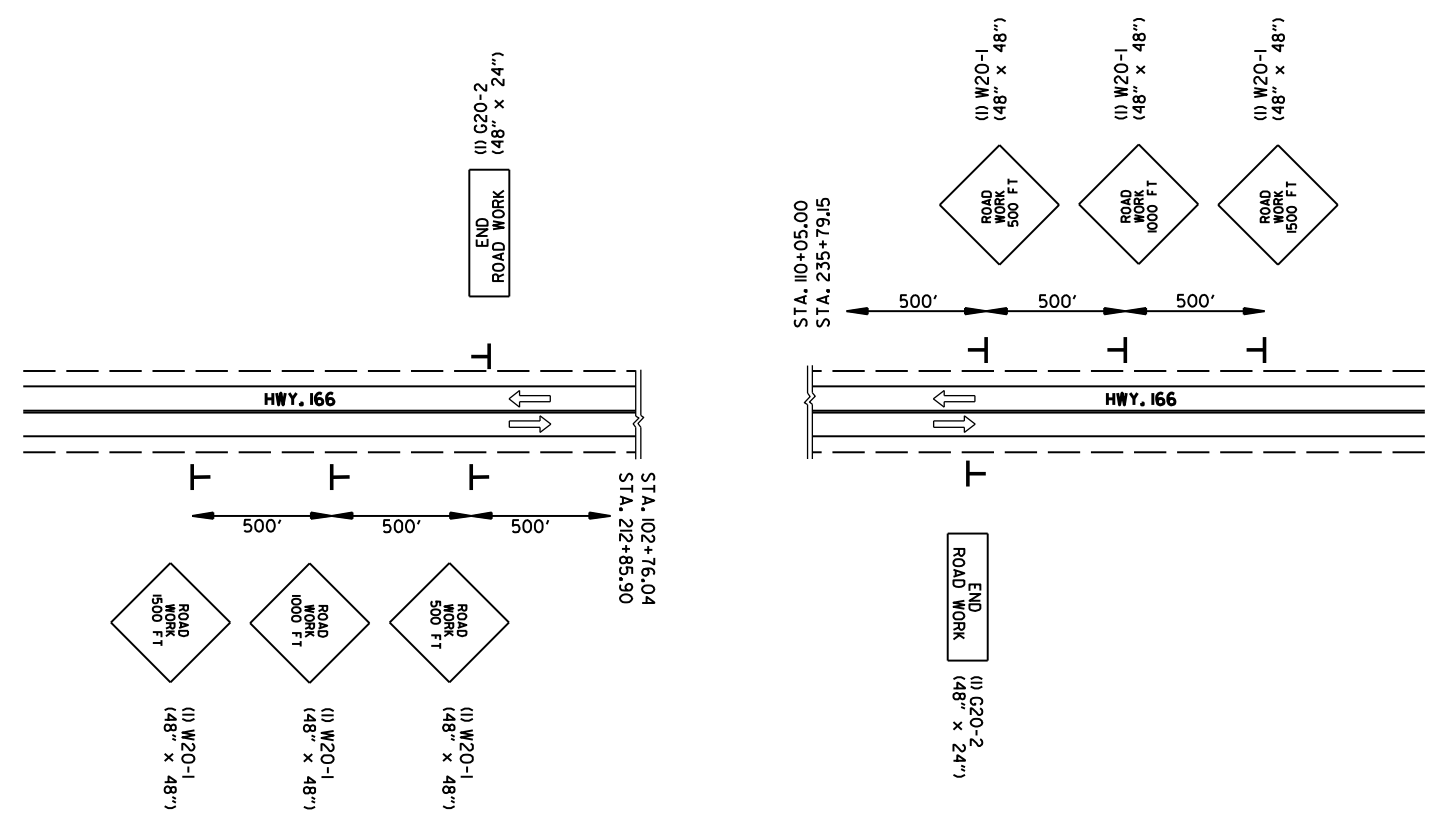
- (E-5)** = SAND DITCH CHECKS
- (E-6)** = ROCK DITCH CHECKS
- (E-N)** = SILT FENCE
-  = OBLITERATION

SITE 2  
 STAGE 3  
 TEMPORARY EROSION CONTROL DETAILS

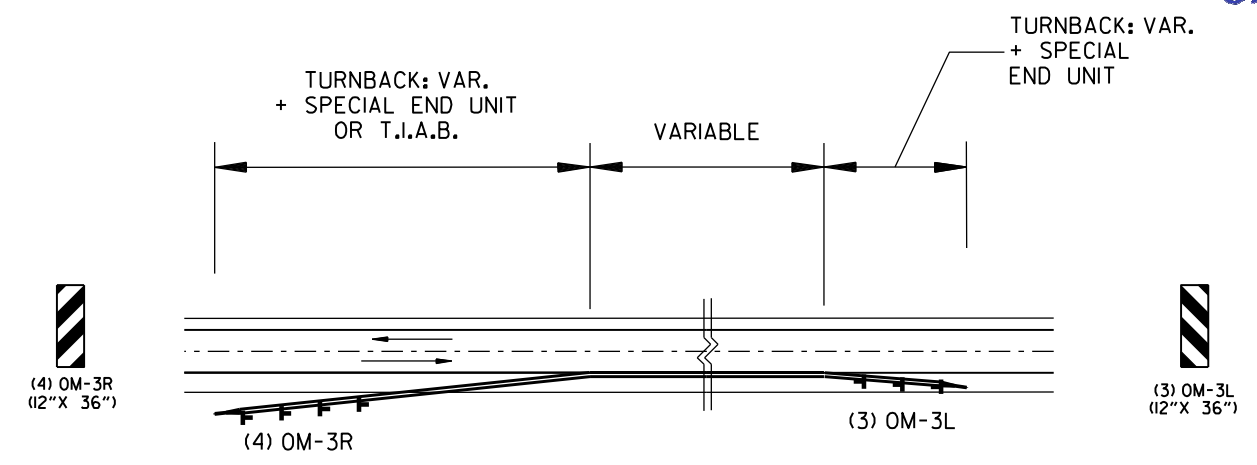
MM41715 9/7/2023  
 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	28	103
MAINTENANCE OF TRAFFIC DETAILS						

STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 09-21-2023



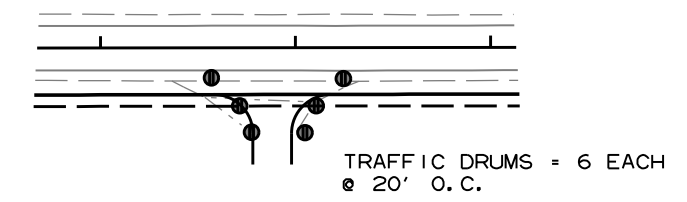
ADVANCE WARNING (ALL STAGES)



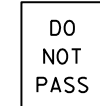


REFER ALSO TO STANDARD DRAWING TC-5 FOR DETAILS OF PLACEMENT OF PCCB TURNBACKS.

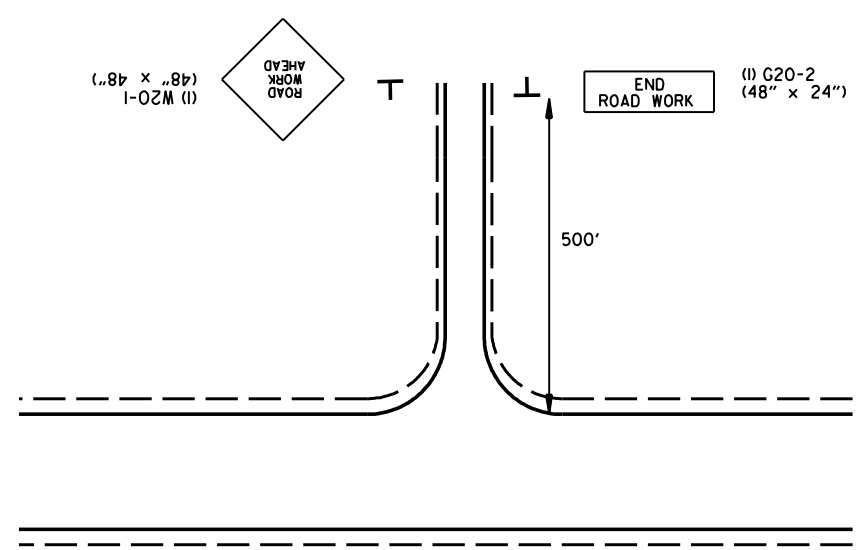
NOTE: OM-3L & OM-3R SIGNS SHALL BE EQUALLY SPACED ALONG P.C.C.B. TURNBACK.

DETAIL OF OBJECT MARKERS AT PRECAST CONCRETE BARRIER TURNBACKS



DRIVEWAY/TRAFFIC DRUM DETAIL

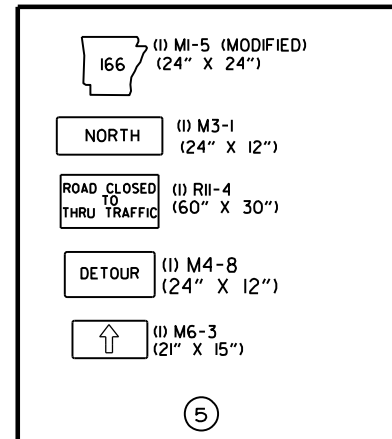
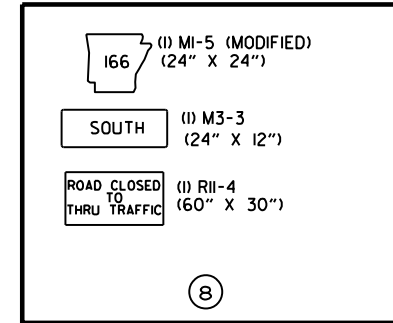
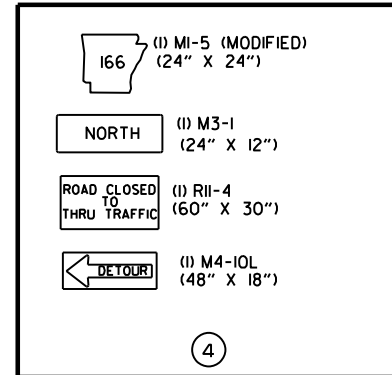
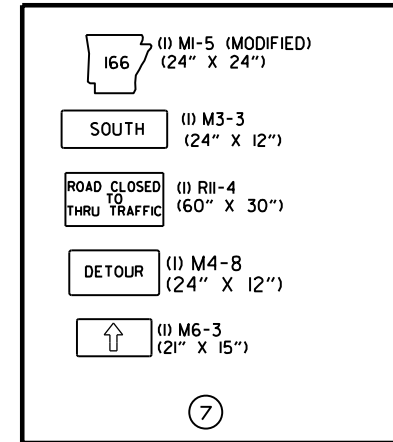
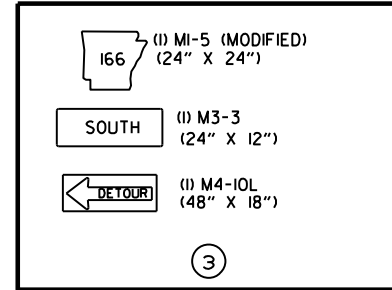
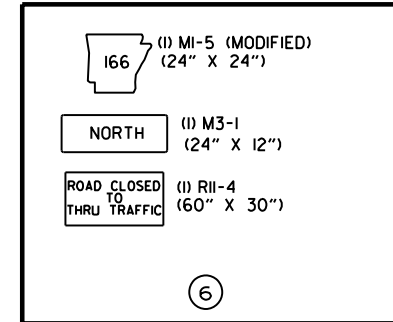
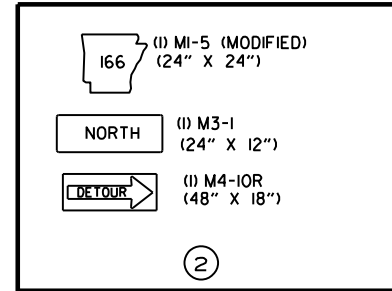
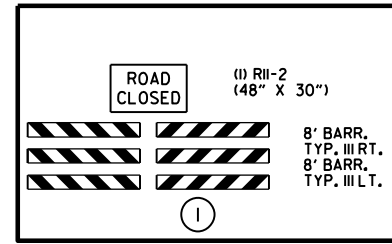
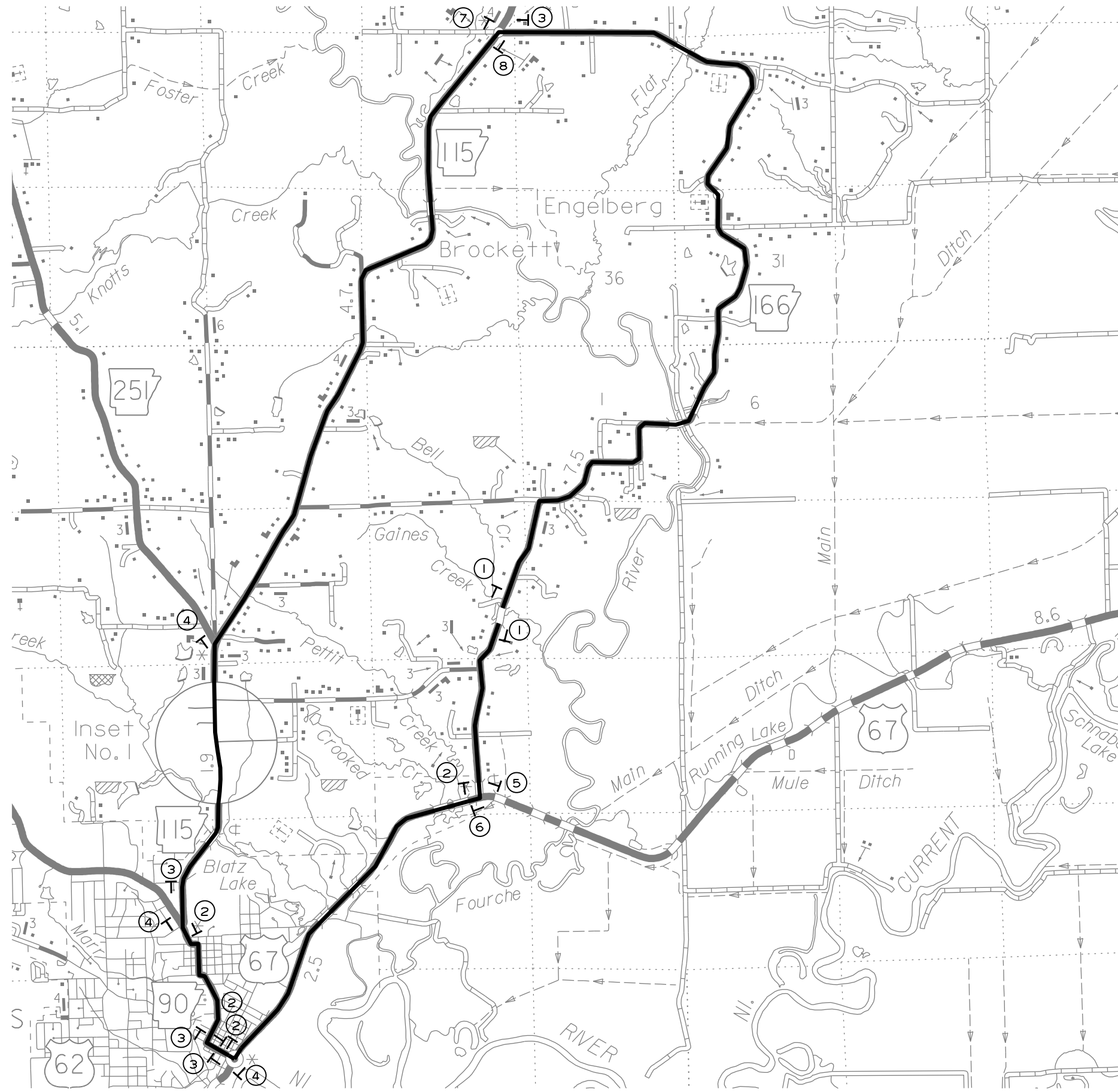
-  (2) R4-1 (24" x 30") ALL STAGES TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER
-  (2) W8-1 (30" x 30") ALL STAGES TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER
-  (2) W21-5a (36" x 36") ALL STAGES TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER



ADVANCE WARNING - SIDE ROADS (ALL STAGES)  
 STA. 221+73 RT. POLUCA RD.  
 STA. 222+71 LT. SPARROW RD.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	29	103
MAINTENANCE OF TRAFFIC DETAILS						

STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 09-21-2023



SITE 1  
 STAGE 1  
 MAINTENANCE OF TRAFFIC DETAILS

MM41715 9/7/2023  
 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	30	103
MAINTENANCE OF TRAFFIC DETAILS						



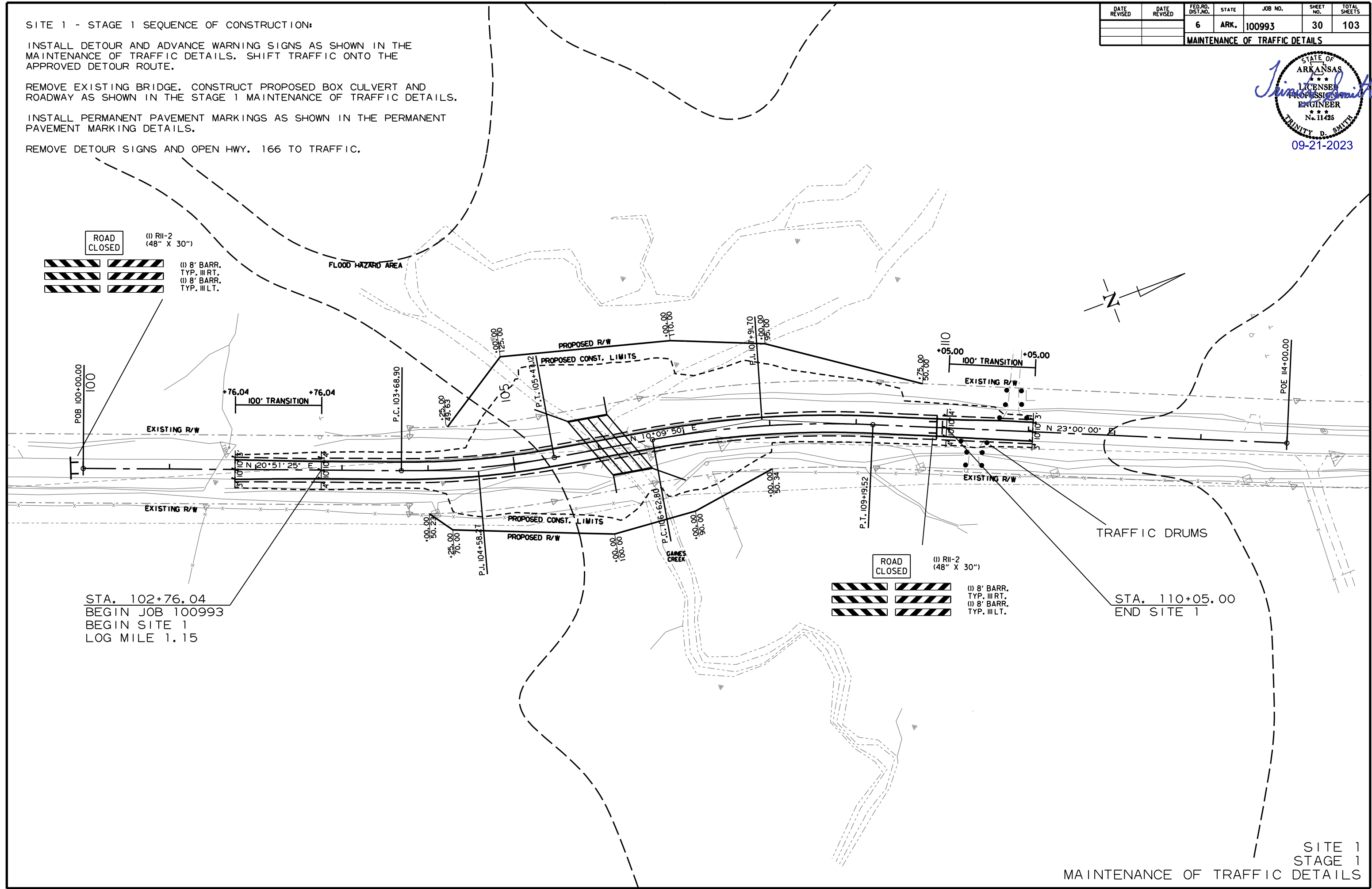
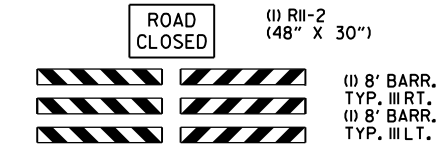
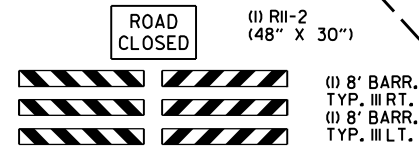
**SITE 1 - STAGE 1 SEQUENCE OF CONSTRUCTION:**

INSTALL DETOUR AND ADVANCE WARNING SIGNS AS SHOWN IN THE MAINTENANCE OF TRAFFIC DETAILS. SHIFT TRAFFIC ONTO THE APPROVED DETOUR ROUTE.

REMOVE EXISTING BRIDGE. CONSTRUCT PROPOSED BOX CULVERT AND ROADWAY AS SHOWN IN THE STAGE 1 MAINTENANCE OF TRAFFIC DETAILS.

INSTALL PERMANENT PAVEMENT MARKINGS AS SHOWN IN THE PERMANENT PAVEMENT MARKING DETAILS.

REMOVE DETOUR SIGNS AND OPEN HWY. 166 TO TRAFFIC.



STA. 102+76.04  
BEGIN JOB 100993  
BEGIN SITE 1  
LOG MILE 1.15

STA. 110+05.00  
END SITE 1

SITE 2 - STAGE 1 SEQUENCE OF CONSTRUCTION:

INSTALL ADVANCE WARNING SIGNS, END ROAD WORK SIGNS, AND INSTALL ROAD WORK AHEAD (W20-1) SIGN AS SHOWN ON THE ADVANCE WARNING MAINTENANCE OF TRAFFIC DETAIL.

USE VERTICAL PANELS SPACED 30' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

CONSTRUCT DETOUR AS SHOWN IN THE STAGE 1 MAINTENANCE OF TRAFFIC DETAILS.

APPLY LEVELING COURSE TO EXISTING LANES IF AND WHERE DIRECTED BY THE ENGINEER.

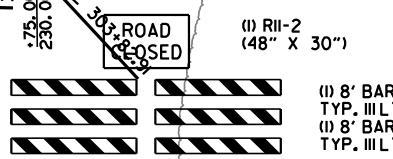
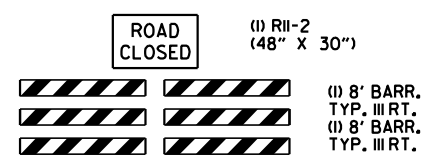
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	31	103
MAINTENANCE OF TRAFFIC DETAILS						



VERTICAL PANELS SPACED 30' O.C.

TRAFFIC DRUMS

STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16



SITE 2  
STAGE 1  
MAINTENANCE OF TRAFFIC DETAILS

MM41715 9/7/2023  
R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	32	103
MAINTENANCE OF TRAFFIC DETAILS						



**SITE 2 - STAGE 1 SEQUENCE OF CONSTRUCTION:**

INSTALL ADVANCE WARNING SIGNS, END ROAD WORK SIGNS, AND INSTALL ROAD WORK AHEAD (W20-1) SIGN AS SHOWN ON THE ADVANCE WARNING MAINTENANCE OF TRAFFIC DETAIL.

USE VERTICAL PANELS SPACED 30' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

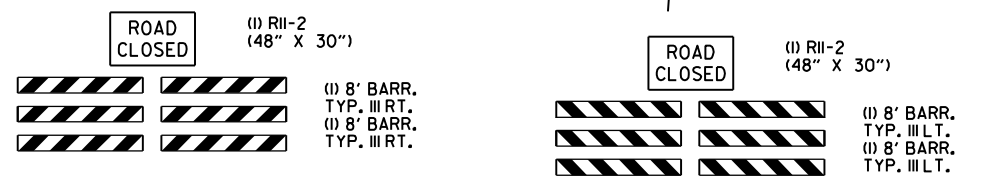
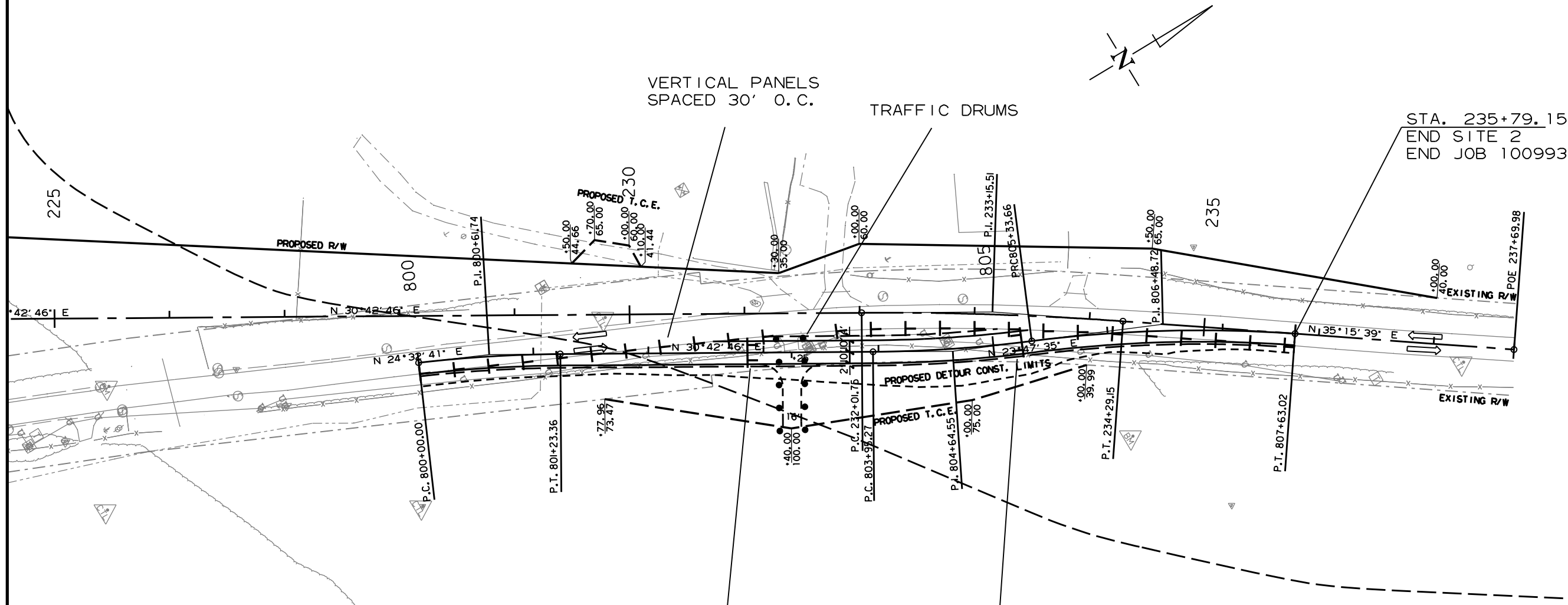
CONSTRUCT DETOURS AS SHOWN IN THE STAGE 1 MAINTENANCE OF TRAFFIC DETAILS.

APPLY LEVELING COURSE TO EXISTING LANES IF AND WHERE DIRECTED BY THE ENGINEER.

VERTICAL PANELS SPACED 30' O.C.

TRAFFIC DRUMS

STA. 235+79.15  
END SITE 2  
END JOB 100993



MM41715 9/7/2023 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	33	103

MAINTENANCE OF TRAFFIC DETAILS



**SITE 2 - STAGE 2 SEQUENCE OF CONSTRUCTION:**

INSTALL CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.  
 SHIFT TRAFFIC ONTO THE PROPOSED HWY. 166 DETOURS.  
 USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 30' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

FURNISH AND INSTALL P.C.C.B. AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

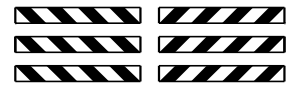
CONSTRUCT SIDE DRAIN AND DRIVEWAY AT STA. 217+45 LT., LT. WING WALLS AND BARRELS OF THE R.C. BOX CULVERT AT STA. 216+80., HWY. 166 LT. FROM STA. 211+00 TO STA. 233+50, SPARROW ROAD, AND POLUCA ROAD.

ALLOW LOCAL TRAFFIC ACCESS ON PREVIOUSLY CONSTRUCTED ROADWAYS AND CONSTRUCT BRIDGES AND REMAINDER OF ROADWAYS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

APPLY LEVELING COURSE TO EXISTING LANES AND DETOURS IF AND WHERE DIRECTED BY THE ENGINEER.

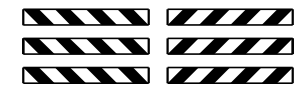
WOVEN FABRIC REINFORCED SLOPE  
215+00.00 TO 217+00.00

ROAD CLOSED (I) RII-2 (48" X 30")



(I) 8' BARR. TYP. III RT.  
(I) 8' BARR. TYP. III LT.

ROAD CLOSED (I) RII-2 (48" X 30")



(I) 8' BARR. TYP. III RT.  
(I) 8' BARR. TYP. III LT.

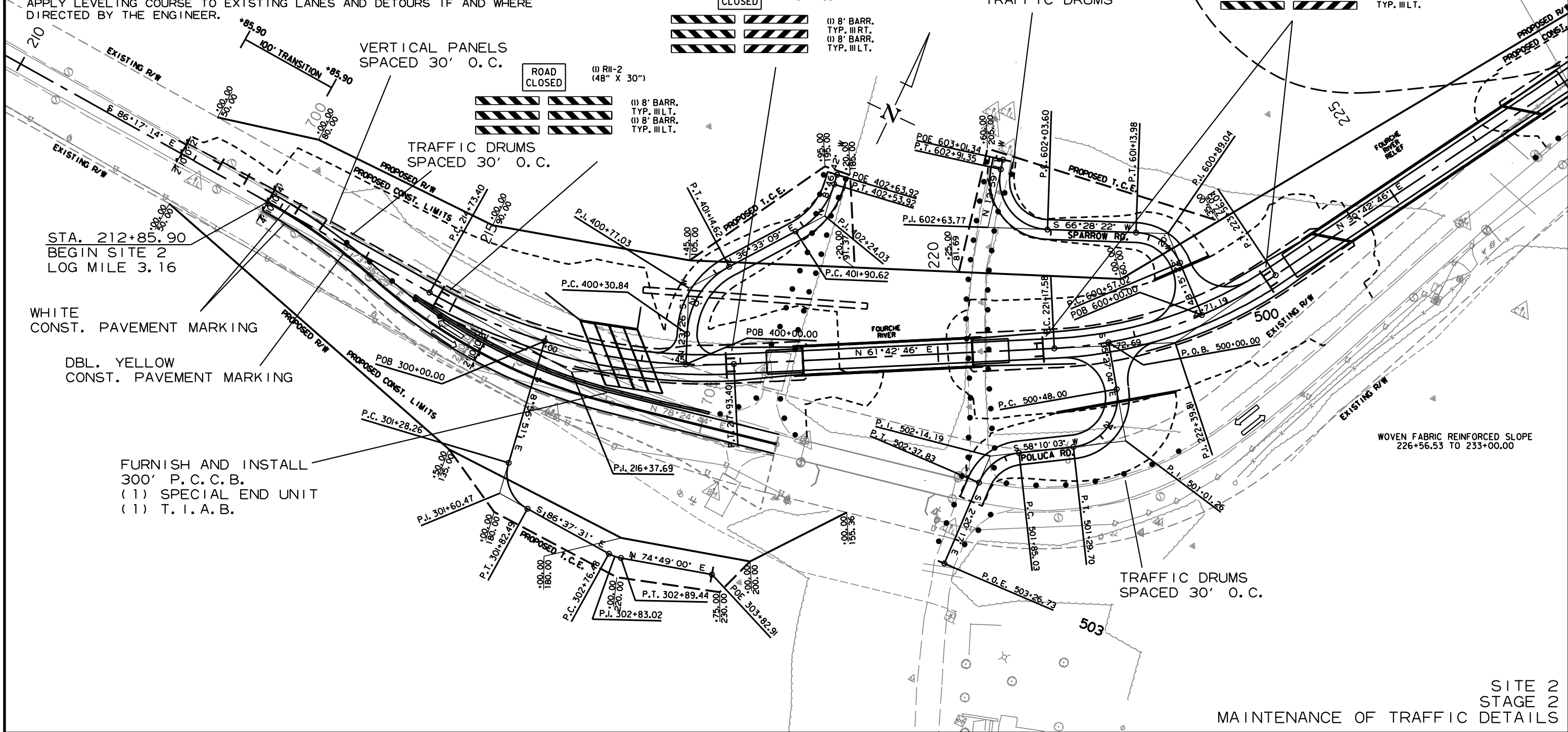
ROAD CLOSED (I) RII-2 (48" X 30")



(I) 8' BARR. TYP. III RT.  
(I) 8' BARR. TYP. III LT.

VERTICAL PANELS SPACED 30' O.C.

TRAFFIC DRUMS SPACED 30' O.C.



STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

WHITE CONST. PAVEMENT MARKING  
 DBL. YELLOW CONST. PAVEMENT MARKING

FURNISH AND INSTALL  
300' P.C.C.B.  
(1) SPECIAL END UNIT  
(1) T.I.A.B.

WOVEN FABRIC REINFORCED SLOPE  
226+56.53 TO 233+00.00

TRAFFIC DRUMS SPACED 30' O.C.

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	34	103
MAINTENANCE OF TRAFFIC DETAILS						



**SITE 2 - STAGE 2 SEQUENCE OF CONSTRUCTION:**

INSTALL CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

SHIFT TRAFFIC ONTO THE PROPOSED HWY. 166 DETOURS.

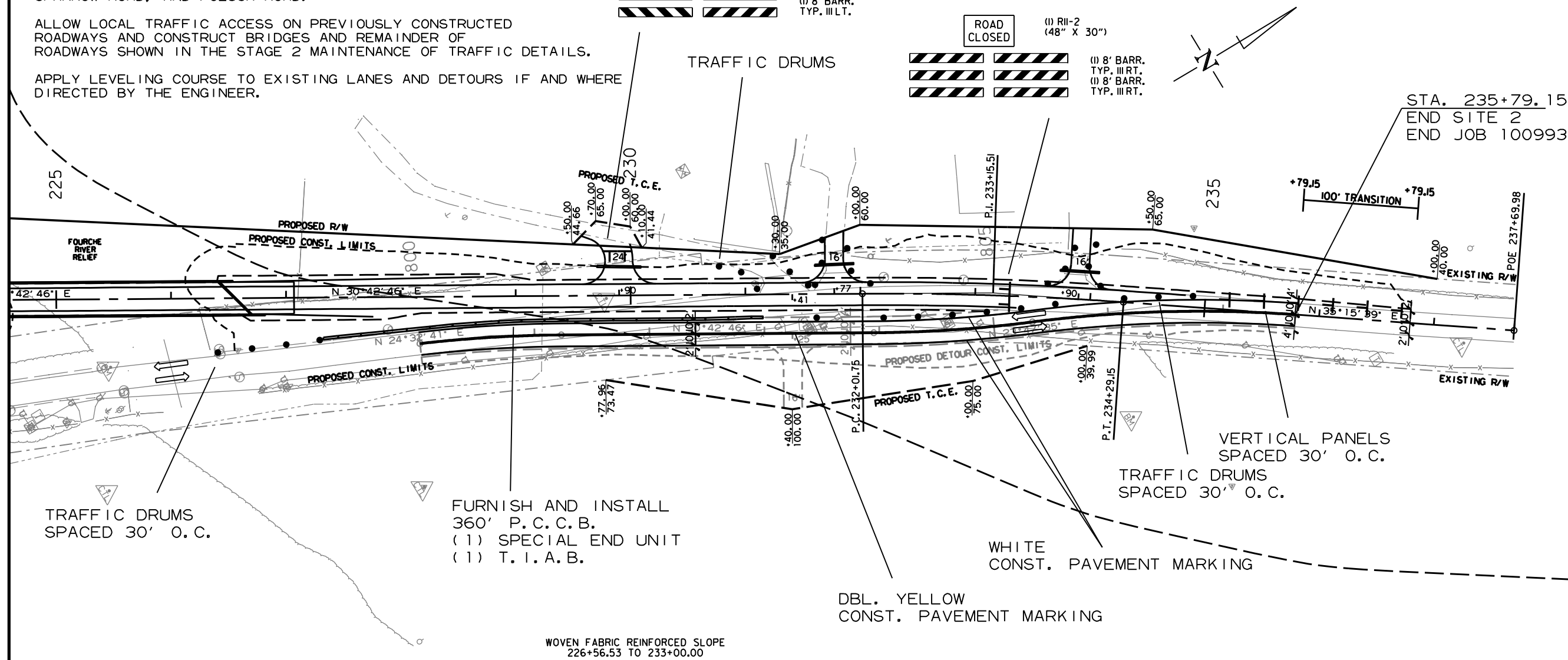
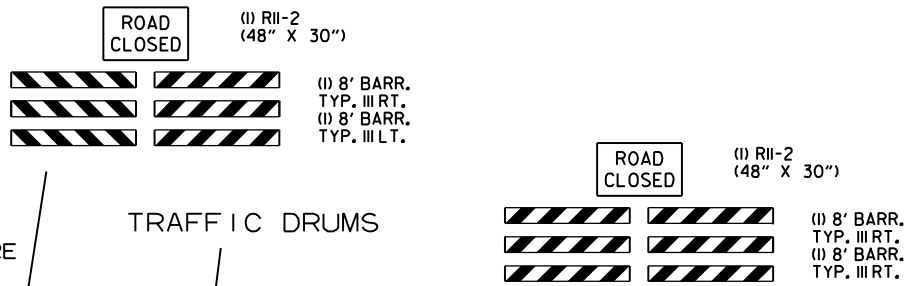
USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 30' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

FURNISH AND INSTALL P.C.C.B. AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

CONSTRUCT SIDE DRAIN AND DRIVEWAY AT STA. 217+45 LT., LT. WING WALLS AND BARRELS OF THE R.C. BOX CULVERT AT STA. 216+80., HWY. 166 LT. FROM STA. 211+00 TO STA. 233+50, SPARROW ROAD, AND POLUCA ROAD.

ALLOW LOCAL TRAFFIC ACCESS ON PREVIOUSLY CONSTRUCTED ROADWAYS AND CONSTRUCT BRIDGES AND REMAINDER OF ROADWAYS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

APPLY LEVELING COURSE TO EXISTING LANES AND DETOURS IF AND WHERE DIRECTED BY THE ENGINEER.



STA. 235+79.15  
END SITE 2  
END JOB 100993

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DATE REVISION	DATE REVISION	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	35	103
MAINTENANCE OF TRAFFIC DETAILS						

STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 10-19-2023

**SITE 2 - STAGE 3 SEQUENCE OF CONSTRUCTION:**

INSTALL CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE STAGE 3 MAINTENANCE OF TRAFFIC DETAILS.

RELOCATE P.C.C.B. AS SHOWN IN THE STAGE 3 MAINTENANCE OF TRAFFIC DETAILS.

SHIFT TRAFFIC ONTO THE PROPOSED HWY. 166 MAIN LANES.

USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 30' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

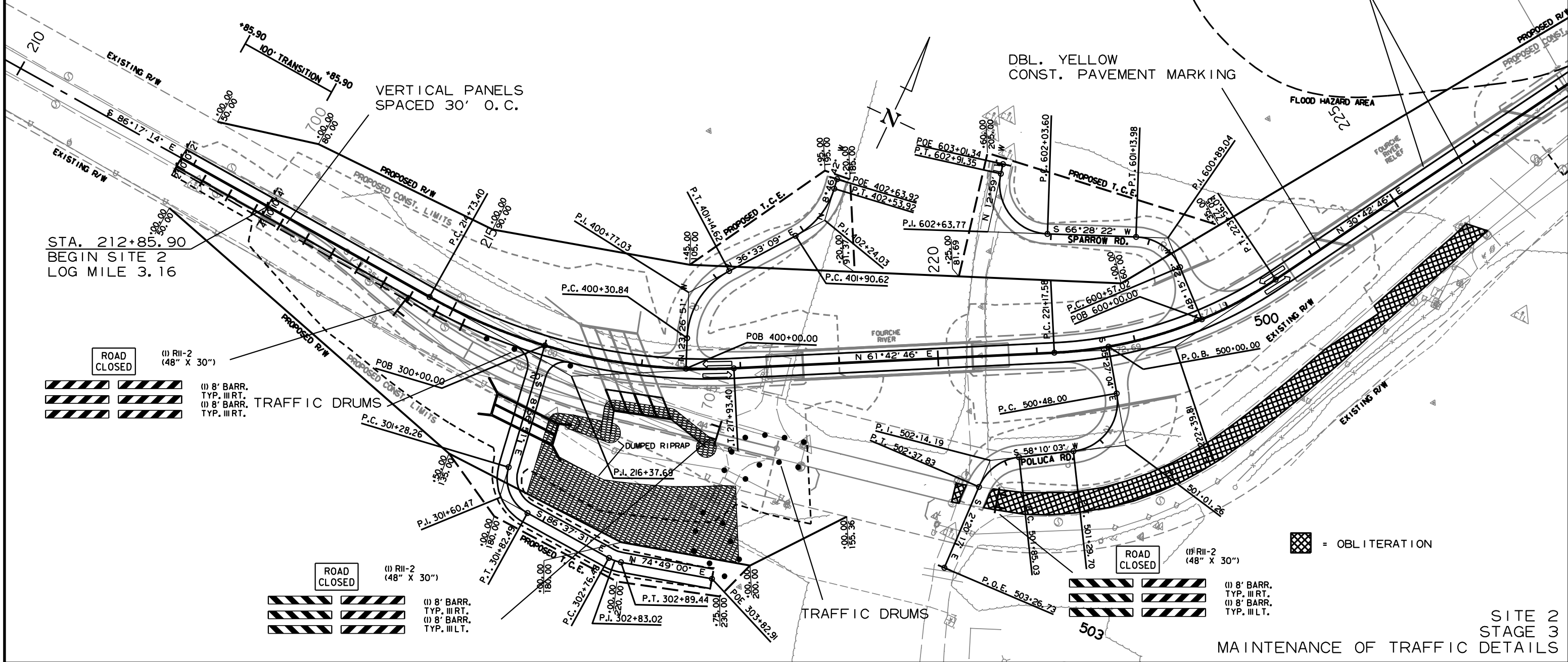
CONSTRUCT DRIVEWAY AND R.C. BOX CULVERT AT STA. 216+00 RT. AND ALLOW LOCAL TRAFFIC ACCESS.

CONSTRUCT RT. WING WALLS AND BARRELS OF THE PROPOSED BOX CULVERT CROSS DRAIN.

CONSTRUCT HWY. 166 RT. FROM STA. 211+86 TO STA. 215+00 AND STA. 233+00 TO 236+79 AS SHOWN IN THE STAGE 3 MAINTENANCE OF TRAFFIC DETAILS.

OBLITERATE EXISTING PAVEMENT AND REMOVE EXISTING BRIDGES.

APPLY FINAL 2" LIFT OF ACHM SURFACE COURSE AND INSTALL PERMANENT PAVEMENT MARKINGS AS SHOWN IN THE PERMANENT PAVEMENT MARKINGS DETAILS.



WHITE CONST. PAVEMENT MARKING

DBL. YELLOW CONST. PAVEMENT MARKING

FLOOD HAZARD AREA

VERTICAL PANELS SPACED 30' O.C.

STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

ROAD CLOSED (1) RII-2 (48" X 30")

(1) 8' BARR. TYP. III RT.  
(1) 8' BARR. TYP. III LT.

TRAFFIC DRUMS

ROAD CLOSED (1) RII-2 (48" X 30")

(1) 8' BARR. TYP. III RT.  
(1) 8' BARR. TYP. III LT.

TRAFFIC DRUMS

ROAD CLOSED (1) RII-2 (48" X 30")

(1) 8' BARR. TYP. III RT.  
(1) 8' BARR. TYP. III LT.

TRAFFIC DRUMS

[Hatched Pattern] = OBLITERATION

SITE 2  
 STAGE 3  
 MAINTENANCE OF TRAFFIC DETAILS

MM41715 9/7/2023  
 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	36	103
MAINTENANCE OF TRAFFIC DETAILS						

STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 10-19-2023

**SITE 2 - STAGE 3 SEQUENCE OF CONSTRUCTION:**

INSTALL CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE STAGE 3 MAINTENANCE OF TRAFFIC DETAILS.

RELOCATE P.C.C.B. AS SHOWN IN THE STAGE 3 MAINTENANCE OF TRAFFIC DETAILS.

SHIFT TRAFFIC ONTO THE PROPOSED HWY. 166 MAIN LANES.

USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 30' O.C. TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS.

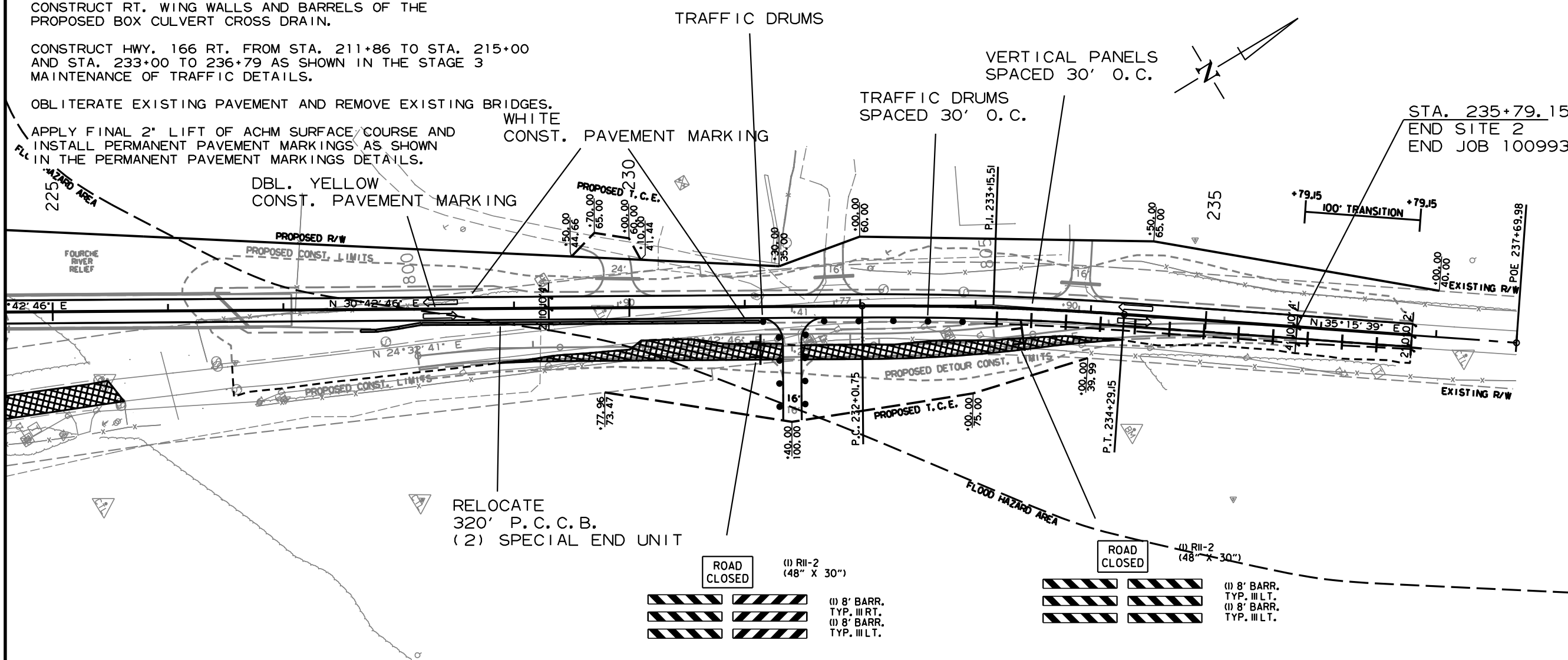
CONSTRUCT DRIVEWAY AND R.C. BOX CULVERT AT STA. 216+00 RT. AND ALLOW LOCAL TRAFFIC ACCESS.

CONSTRUCT RT. WING WALLS AND BARRELS OF THE PROPOSED BOX CULVERT CROSS DRAIN.

CONSTRUCT HWY. 166 RT. FROM STA. 211+86 TO STA. 215+00 AND STA. 233+00 TO 236+79 AS SHOWN IN THE STAGE 3 MAINTENANCE OF TRAFFIC DETAILS.

OBLITERATE EXISTING PAVEMENT AND REMOVE EXISTING BRIDGES.

APPLY FINAL 2" LIFT OF ACHM SURFACE COURSE AND INSTALL PERMANENT PAVEMENT MARKINGS AS SHOWN IN THE PERMANENT PAVEMENT MARKINGS DETAILS.



- ROAD CLOSED (1) RII-2 (48" X 30")
- (1) 8' BARR. TYP. III RT.
- (1) 8' BARR. TYP. III LT.
- ROAD CLOSED (1) RII-2 (48" X 30")
- (1) 8' BARR. TYP. III LT.
- (1) 8' BARR. TYP. III RT.

= OBLITERATION

MM41715 9/7/2023 R100993.DGN

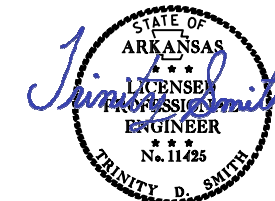
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	37	103
PERMANENT PAVEMENT MARKING DETAILS						

SITE 1  
PERMANENT PAVEMENT MARKINGS

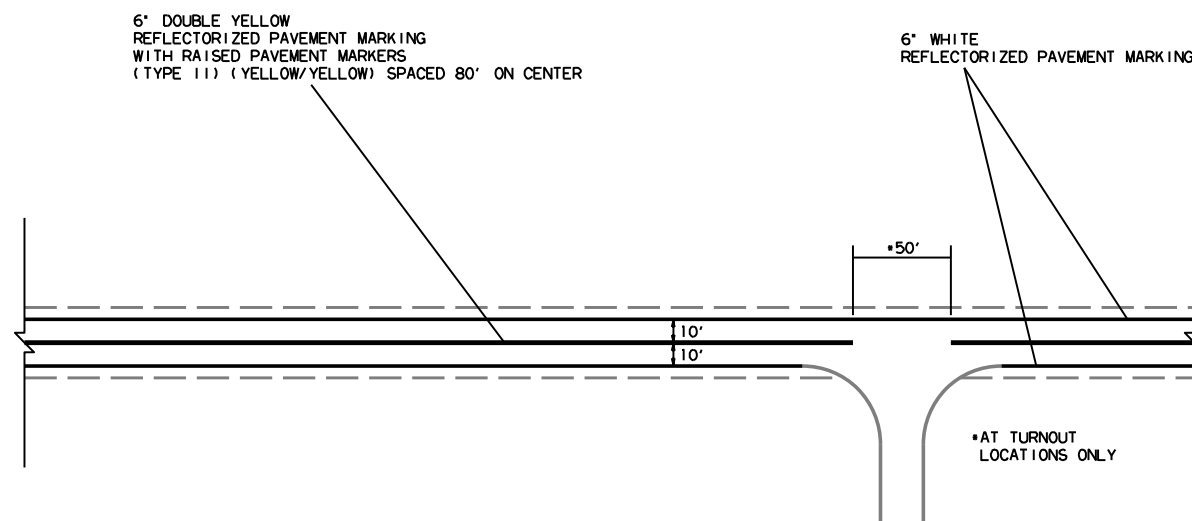
RAISED PAVEMENT MARKERS TYPE 11 (YEL/YEL) (80' O.C.) = 12 EACH  
 REFLECTORIZED PAVEMENT MARKING WHITE (6') = 1858 LIN. FT.  
 REFLECTORIZED PAVEMENT MARKING YELLOW (6') = 1858 LIN. FT.

SITE 2  
PERMANENT PAVEMENT MARKINGS

RAISED PAVEMENT MARKERS TYPE 11 (YEL/YEL) (80' O.C.) = 31 EACH  
 REFLECTORIZED PAVEMENT MARKING WHITE (6') = 4787 LIN. FT.  
 REFLECTORIZED PAVEMENT MARKING YELLOW (6') = 4787 LIN. FT.



09-21-2023



TYPICAL PERMANENT PAVEMENT MARKING LAYOUT  
ALL SITES

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



09-21-2023

**ADVANCE WARNING SIGNS AND DEVICES**

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		FURNISHING & INSTALLING PRECAST CONC. BARRIER	RELOCATING PRECAST CONCRETE BARRIER	TEMPORARY IMPACT ATTENUATION BARRIER	TEMP. IMPACT ATTEN. BARR. (REPAIR)			
							NO.	SQ. FT.			EACH	RIGHT					LEFT	LIN. FT.	EACH
W20-1	ROAD WORK 1500 FT.	48"x48"	4	2	2	4	4	64.0											
W20-1	ROAD WORK 1000 FT.	48"x48"	4	2	2	4	4	64.0											
W20-1	ROAD WORK 500 FT.	48"x48"	4	2	2	4	4	64.0											
W20-1	ROAD WORK AHEAD	48"x48"	2	2	2	2	2	32.0											
G20-2	END ROAD WORK	48"x24"	6	4	4	6	6	48.0											
R11-2	ROAD CLOSED	48"x30"	6	6	5	6	6	60.0											
R11-4	ROAD CLOSED TO THRU TRAFFIC	60"x30"	7			7	7	87.5											
OM-3L	OBJECT MARKER	12"x36"		8	3	8	8	24.0											
OM-3R	OBJECT MARKER	12"x36"		6	4	6	6	18.0											
R4-1	DO NOT PASS	24"x30"	2	2	2	2	2	10.0											
W21-5a	RIGHT SHOULDER CLOSED	36"x36"	2	2	2	2	2	18.0											
W8-1	BUMP	30"x30"	2	2	2	2	2	12.5											
M1-5	STATE HWY. 166 (MODIFIED)	24"x24"	15			15	15	60.0											
M3-1	NORTH	24"x12"	9			9	9	18.0											
M3-3	SOUTH	24"x12"	6			6	6	12.0											
M4-8	DETOUR	24"x12"	2			2	2	4.0											
M4-10L	DETOUR WITH ARROW LEFT	48"x18"	7			7	7	42.0											
M4-10R	DETOUR WITH ARROW RIGHT	48"x18"	4			4	4	24.0											
M6-3	ARROW	21"x15"	2			2	2	4.4											
	VERTICAL PANELS		42	12	25	42			42										
	TRAFFIC DRUMS		28	109	35	109			109										
	TRAFFIC CONES																		
	TYPE III BARRICADE-RT. (8')		6	7	5	7				56									
	TYPE III BARRICADE-LT. (8')		6	5	5	6					48								
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER			686		686						686							
	RELOCATING PRECAST CONCRETE BARRIER				346	346							346						
	TEMPORARY IMPACT ATTENUATION BARRIER			2		2								2					
	TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)			2		2										2			
<b>TOTALS:</b>								<b>666.4</b>	<b>42</b>	<b>109</b>	<b>56</b>	<b>48</b>	<b>686</b>	<b>346</b>	<b>2</b>	<b>2</b>			

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

**CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS**

DESCRIPTION	STAGE 2	STAGE 3	END OF JOB		CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS		REFLECTORIZED PAINT PAVEMENT MARKING	
			SITE 1	SITE 2		TYPE II (YELLOW/YELLOW) EACH	6" LIN. FT.		
							WHITE	YELLOW	
LIN. FT. - EACH			LIN. FT.						
CONSTRUCTION PAVEMENT MARKINGS	5364	9974			15338				
RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)			12	31		43			
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")			1858	4787			6645		
REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6")			1858	4787				6645	
<b>TOTALS:</b>					<b>15338</b>	<b>43</b>	<b>6645</b>	<b>6645</b>	

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

MM41715 9/7/2023 R100993.DGN

**EROSION CONTROL**

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	39	103

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL						
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SANDBAG DITCH CHECKS	ROCK DITCH CHECKS	SILT FENCE	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	(E-5) BAG	(E-6) CU.YD.	(E-11) LIN. FT.	CU. YD.
ENTIRE PROJECT		SITE 1 - CLEARING AND GRUBBING						2.32	2.32	47.3	132	24	290	25
ENTIRE PROJECT		SITE 1 - STAGE 1	1.31	2.62	1.31	133.6	1.31	2.32	2.32	47.3	88	21		11
ENTIRE PROJECT		SITE 2 - CLEARING AND GRUBBING						10.88	10.88	222.0	286	39	3625	160
ENTIRE PROJECT		SITE 2 - STAGE 1						2.03	2.03	41.4	44	6		4
ENTIRE PROJECT		SITE 2 - STAGE 2						3.40	3.40	69.4	220	45	290	36
ENTIRE PROJECT		SITE 2 - STAGE 3	4.72	9.44	4.72	481.4	4.72	5.45	5.45	111.2	66	9		6
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			1.51	3.02	1.51	154.0	1.51	6.60	6.60	134.6	220	35	1050	39
<b>TOTALS:</b>			<b>7.54</b>	<b>15.08</b>	<b>7.54</b>	<b>769.0</b>	<b>7.54</b>	<b>33.00</b>	<b>33.00</b>	<b>673.2</b>	<b>1056</b>	<b>160</b>	<b>5255</b>	<b>281</b>

**BASIS OF ESTIMATE:**

- LIME .....2 TONS / ACRE OF SEEDING
- WATER..... 102.0 M.G. / ACRE OF SEEDING
- WATER..... 20.4 M.G. / ACRE OF TEMPORARY SEEDING
- SANDBAG DITCH CHECKS.....22 BAGS / LOCATION
- ROCK DITCH CHECKS.....3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.



**SOIL LOG**

STATION	LATITUDE			LONGITUDE			LOCATION	DEPTH FEET	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
	DEG	MIN	SEC	DEG	MIN	SEC						
103+00	36	17	58.70	90	56	12.80	6' LT.	0.5	39	22	A-6	BROWN/GRAY
103+00	36	17	58.70	90	56	12.90	21' LT.	0.5	41	19	A-7-6	BROWN
109+00	36	18	8.50	90	56	8.50	6' RT.	0.5	26	6	A-4	GRAY
109+00	36	18	8.50	90	56	8.40	18' RT.	0.5	30	11	A-6	GRAY
109+00	36	18	8.50	90	56	8.30	20' RT.	0.5	32	14	A-6	BROWN
213+00	36	19	6.40	90	54	58.90	5' RT.	0.5	28	11	A-6	BROWN
213+00	36	19	6.30	90	54	58.80	18' RT.	0.5	30	23	A-6	BROWN/GRAY
220+75	36	19	7.80	90	54	50.00	CL	0.5	34	17	A-6	BROWN
220+75	36	19	7.80	90	54	50.00	CL	0.5	28	9	A-4	BROWN
233+00	36	19	17.80	90	54	41.60	5' LT.	0.25 Z	45	29	A-7-6	BROWN
233+00	36	19	17.90	90	54	41.70	18' LT.	0.5	57	34	A-7-6	BROWN

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.  
Z- AUGER REFUSAL

**REMOVAL AND DISPOSAL OF FENCE**

STATION	STATION	LOCATION	FENCE LIN. FT.
104+00	106+40	HWY. 166 RT. - SITE 1	250
107+25	108+00	HWY. 166 RT. - SITE 1	95
226+25	228+60	HWY. 166 LT. & RT. - SITE 2	273
226+75	234+00	HWY. 166 RT. - SITE 2	708
232+00	233+75	HWY. 166 LT. - SITE 2	208
234+25	236+80	HWY. 166 LT. - SITE 2	257
<b>TOTAL:</b>			<b>1791</b>

**MAILBOXES**

LOCATION	MAILBOXES	MAILBOX SUPPORTS
		(SINGLE) EACH
ENTIRE PROJECT	1	1
<b>TOTALS:</b>	<b>1</b>	<b>1</b>

**CLEARING AND GRUBBING**

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	STATION
104+00	109+00	HWY. 166 - SITE 1	5	5
211+86	236+79	HWY. 166 - SITE 2	26	26
<b>TOTALS:</b>			<b>31</b>	<b>31</b>

**EARTHWORK**

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT
			CU. YD.	CU. YD.
102+76.04	110+05.00	SITE 1 STAGE 1-MAIN LANES	3955	1505
212+85.90	235+79.15	SITE 2 STAGE 1-MAIN LANES	942	1254
212+85.90	235+79.15	SITE 2 STAGE 2-MAIN LANES	4262	24537
212+85.90	235+79.15	SITE 2 STAGE 3-MAIN LANES	12384	914
ENTIRE PROJECT		APPROACHES & TURNOUTS	20	4770
215+00.00	231+77.00	UNDERCUT AND BACKFILL	13277	13272
		SITE 2 PAVEMENT OBLITERATION	891	
		CHANNEL CHANGE - SITE 1	1010	
		CHANNEL CHANGE - SITE 2 - BR 7600	387	
		CHANNEL CHANGE - SITE 2 - BR 7601	1422	
<b>TOTALS:</b>			<b>38550</b>	<b>46252</b>

**REMOVAL OF EXISTING BRIDGE STRUCTURE**

STATION	STATION	LOCATION	LUMP SUM
105+91	106+48	BR. NO. M2164 (SITE NO. 1)	1.00
217+34	217+34	BR. NO. M3441 (SITE NO. 3)	1.00
218+39	218+39	BR. NO. UNNAMED (SITE NO. 4)	1.00

**EROSION CONTROL MATTING**

STATION	STATION	LOCATION	LENGTH	CLASS 3
			LIN. FT.	SQ. YD.
107+00.00	109+50.00	HWY. 166 - SITE 1 LT.	250.00	222.22
212+85.90	216+79.18	HWY. 166 - SITE 2 RT.	393.28	349.58
217+78.99	219+19.21	HWY. 166 - SITE 2 RT.	140.22	124.64
220+00.00	222+50.00	HWY. 166 - SITE 2 RT.	250.00	222.22
230+25.00	232+00.00	HWY. 166 - SITE 2 LT.	175.00	155.56
<b>TOTAL:</b>				<b>1074.22</b>

NOTE: AVERAGE WIDTH = 8'-0"

**STRUCTURES**

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	40	103
<b>QUANTITIES</b>						

STATION	DESCRIPTION	TEMPORARY CULVERTS	SPAN	HEIGHT	LENGTH	CLASS S CONCRETE ROADWAY	REINF. STEEL-ROADWAY (GRADE 60)	UNCL. EXC. FOR STR.-ROADWAY	SOLID SODDING	WATER	STD. DWG. NOS.
		72" LIN. FT.				CU. YD.	POUND	CU. YD.	SQ. YD.	M. GAL.	
* 400+73	HWY. 166 - SITE 2 LT.	228									PCC-1, PCM-1, PCP-1, PCP-2, PCP-3
<b>SUBTOTALS:</b>		228									
<b>STRUCTURES OVER 20' - 0" SPAN</b>											
106+15	QUAD. 10' X 9' X 83' R.C. BOX CULVERT ON 30° RT. FWD. SKEW		10	9	83	439.07	55480	158	48	0.60	PBC-1, RCB-1, RCB-2, SPECIAL DETAILS
216+80	QUAD. 12' X 10' X 94' R.C. BOX CULVERT ON 30° RT. FWD. SKEW		12	10	94	649.26	85941	239	56	0.71	PBC-1, RCB-1, RCB-2, SPECIAL DETAILS
300+77	DBL. 10' X 5' X 70' R.C. BOX CULVERT ON 10° LT. FWD. SKEW		10	5	70	139.17	23498	69	22	0.28	PBC-1, RCB-1, RCB-2, SPECIAL DETAILS
<b>SUBTOTALS:</b>						1227.50	164919	466	126	1.59	
<b>TOTALS:</b>		228				1227.50	164919	466	126	1.59	

BASIS OF ESTIMATE:

WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

\* TEMPORARY PIPE TO BE PLUGGED AND ABANDONED PER SECTION 202 OF THE STANDARD SPECIFICATIONS.

**CONCRETE DITCH PAVING**

STATION	STATION	LOCATION	LENGTH	"W"	"B"	CONC. DITCH PAVING		SOLID SODDING	WATER
						(TYPE A)	(TYPE B)		
			LIN. FT.	FEET	FEET	SQ. YD.	SQ. YD.	SQ. YD.	M. GAL.
104+00.00	106+10.92	HWY. 166 - SITE 1 RT.	210.92	6.32			148.11	93.74	1.18
104+50.00	105+14.54	HWY. 166 - SITE 1 LT.	64.54	13.82	7.50	99.10		28.68	0.36
107+12.67	108+00.00	HWY. 166 - SITE 1 RT.	87.33	6.32			61.33	38.81	0.49
216+91.72	217+21.00	HWY. 166 - SITE 2 LT.	29.28	6.32			20.56	13.01	0.16
232+00.00	233+82.00	HWY. 166 - SITE 2 LT.	182.00	6.32			127.80	80.89	1.02
233+98.00	235+79.15	HWY. 166 - SITE 2 LT.	181.15	6.32			127.21	80.51	1.01
<b>TOTALS:</b>						99.10	485.01	335.64	4.22

BASIS OF ESTIMATE:

WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING.

**GUARDRAIL**

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)
			LIN. FT.	EACH	EACH
216+34.75	218+53.50	RT. SIDE	150	1	1
217+84.75	218+53.50	LT. SIDE		1	1
220+44.50	221+38.25	RT. SIDE	25	1	1
220+44.50	222+13.25	LT. SIDE	125	1	1
222+07.13	224+25.88	RT. SIDE	150	1	1
223+04.13	223+97.88	LT. SIDE	25	1	1
226+54.12	228+72.87	LT. SIDE	150	1	1
226+82.12	227+75.87	RT. SIDE	25	1	1
<b>TOTALS:</b>			650	8	8

**4" PIPE UNDERDRAIN**

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			1500	6
<b>TOTALS:</b>			1500	6

\* NOTE: QUANTITY ESTIMATED.

SEE SECTION 104.03 OF THE STD. SPECS.

**APPROACH GUTTERS AND SLABS**

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE F)	APPROACH SLABS	REINFORCING STEEL-RDWY. (GR. 60)	AGGREGATE BASE CRS. (CLASS 7)
			CU. YD.	CU. YD.	POUND	TON
218+27.00	218+63.50	APPROACH GUTTERS LT. & RT.	8.40		420	
218+27.00	218+63.50	APPROACH SLAB		49.15	5980	34.07
220+34.50	220+71.00	APPROACH SLAB		49.15	5980	34.07
220+34.50	220+71.00	APPROACH GUTTERS LT. & RT.	8.40		420	
223+64.47	224+23.47	APPROACH GUTTER LT.	8.40		420	
223+64.47	224+23.47	APPROACH SLAB		65.15	8256	43.87
223+64.47	224+23.47	APPROACH GUTTER RT.	8.40		420	
226+56.53	227+15.53	APPROACH GUTTER LT.	8.40		420	
226+56.53	227+15.53	APPROACH SLAB		65.15	8256	43.87
226+56.53	227+15.53	APPROACH GUTTER RT.	8.40		420	
<b>TOTALS:</b>			50.40	228.60	30992	155.88

NOTE: USE T=13" FOR 4' SHOULDER.

**FENCING**

STATION	STATION	LOCATION	WIRE FENCE		* 16'-0" GATES
			(TYPE D)	(TYPE D-1)	EACH
			LIN. FT.		
104+00	106+10	HWY. 166 - SITE 1 RT.	277		1
106+95	108+00	HWY. 166 - SITE 1 RT.	111		
226+25	228+60	HWY. 166 - SITE 2 LT.	283		
226+75	231+30	HWY. 166 - SITE 2 RT.	463		
231+50	234+00	HWY. 166 - SITE 2 RT.	243		
231+90	233+75	HWY. 166 - SITE 2 LT.		189	
234+25	237+00	HWY. 166 - SITE 2 LT.	278		
<b>TOTALS:</b>			1655	189	1

\* DENOTES ALTERNATE BID ITEM.

**BENCH MARKS**

STATION	LOCATION	BENCH MARKS
		EACH
106+15	HWY. 166 - SITE 1 HDWL. OF R.C. BOX CULVERT	1
216+80	HWY. 166 - SITE 2 HDWL. OF R.C. BOX CULVERT	1
218+64	HWY. 166 - SITE 2 BRIDGE END	1
224+23	HWY. 166 - SITE 2 BRIDGE END	1
300+77	HWY. 166 - SITE 2 HDWL. OF R.C. BOX CULVERT	1
<b>TOTAL:</b>		5

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

**SELECTED PIPE BEDDING**

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	60
<b>TOTAL:</b>	60

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	41	103
<b>QUANTITIES</b>						



**DRIVEWAYS & TURNOUTS**

STATION	SIDE	LOCATION	WIDTH FEET	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7) TON	SIDE DRAINS 18" LIN. FT.	STANDARD DRAWINGS
				SQ. YD.	TON			
216+00	RT.	HWY. 166 - SITE 2	20	52.80	5.81	433.29		
217+45	LT.	HWY. 166 - SITE 2	20	52.80	5.81	229.29		
221+73	RT.	HWY. 166 - SITE 2 (POLUCA RD.)	24	784.91	86.34	320.50	122	FCC-1, PCM-1, PCP-1, PCP-2, PCP-3
222+71	LT.	HWY. 166 - SITE 2 (SPARROW RD.)	20	705.22	77.57	287.96	60	FCC-1, PCM-1, PCP-1, PCP-2, PCP-3
229+90	LT.	HWY. 166 - SITE 2	24	60.80	6.69	48.45	38	FCC-1, PCM-1, PCP-1, PCP-2, PCP-3
231+41	RT.	HWY. 166 - SITE 2	16	44.80	4.93	67.50		
231+77	LT.	HWY. 166 - SITE 2	16	44.80	4.93	35.79	34	FCC-1, PCM-1, PCP-1, PCP-2, PCP-3
233+90	LT.	HWY. 166 - SITE 2	16	44.80	4.93	27.63	34	FCC-1, PCM-1, PCP-1, PCP-2, PCP-3
803+25	RT.	DETOUR 2	16	44.80	4.93	46.29		
* ENTIRE PROJECT TEMPORARY DRIVES						90.00		
<b>TOTALS:</b>					<b>1835.73</b>	<b>201.94</b>	<b>1586.70</b>	<b>288</b>

BASIS OF ESTIMATE:  
 ACHM SURFACE COURSE (1/2").....95.0% MIN. AGGR.....5.0% ASPHALT BINDER  
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64.22

\* QUANTITY ESTIMATED  
 SEE SECTION 104.03 OF THE STD. SPECS.  
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

**COLD MILLING ASPHALT PAVEMENT**

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
101+76.04	102+76.04	HWY. 166 - SITE 1	20.00	222.22
110+05.00	111+05.00	HWY. 166 - SITE 1	20.00	222.22
211+85.90	212+85.90	HWY. 166 - SITE 2	20.00	222.22
235+79.15	236+79.15	HWY. 166 - SITE 2	20.00	222.22
<b>TOTAL:</b>				<b>888.88</b>

NOTE: COLD MILLING STOCKPILE IS LOCATED AT 1012 PETIT RD. POCAHONTAS, AR 72455

**DUMPED RIPRAP AND FILTER BLANKET**

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YD.	SQ. YD.
206+80	OUTLET OF R.C. BOX CULVERTS RT	867	1734
<b>TOTALS:</b>		<b>867</b>	<b>1734</b>

NOTE: FILTER BLANKET SHALL BE GEOTEXTILE FABRIC (TYPE 5).

**ACHM PATCHING OF EXISTING ROADWAY**

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	20
<b>TOTAL:</b>	<b>20</b>

NOTE: QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.

**ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC**

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	10	20
<b>TOTALS:</b>	<b>10</b>	<b>20</b>

BASIS OF ESTIMATE:  
 ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE  
 TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

**REMOVAL AND DISPOSAL OF CULVERTS**

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
226+00	HWY. 166 - SITE 2	1
231+25	HWY. 166 - SITE 2 LT.	1
231+77	HWY. 166 - SITE 2 LT.	1
233+90	HWY. 166 - SITE 2 LT.	1
<b>TOTAL:</b>		<b>4</b>

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

**SOIL STABILIZATION**

STATION	STATION	LOCATION / DESCRIPTION	SOIL STABILIZATION
			TON
ENTIRE PROJECT		TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100
<b>TOTAL:</b>			<b>100</b>

QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	43	103
07600 & 07601 - QUANTITIES						- 65871

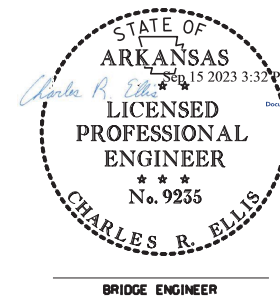
**SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 100993**

BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	SP & 205	SP, SS, & 802	SP, SS, & 802	SP & 803	SS & 804	SS & 804	SS & 805	SS & 805	SS & 805	SS & 805	SP, SS & 807	SS & 807	SS & 808	SS & 809	812	SS & 816	SS & 816	SP JOB 100993	
			ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO.)	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS 2 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL SHELL PILING (18" DIA.)	STEEL SHELL PILING (24" DIA.)	① PREBORING	PILE ENCASEMENT	STRUCTURAL STEEL IN BEAM SPANS (A709, GR. 50W)	② PAINTING STRUCTURAL STEEL	ELASTOMERIC BEARINGS	SILICONE JOINT SEALANT	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP	① EXPLORATORY HOLES	
			UNIT	LUMP SUM	CU. YD.	CU. YD.	SQ. YD.	POUND	POUND	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	TON	CU.IN.	LIN. FT.	EACH	SQ. YD.	CU. YD.	LIN. FT.	
07600	FOURCHE RIVER	BENT 1		15.00		8.2	2,330	440	220		196							1	294	165	46	
		BENT 2		16.45			2,650				240	172	88			1,315.0					46	
		BENT 3		16.45			2,650				240	180	80			1,315.0					45	
		BENT 4		15.00		8.2	2,330	440	200		176							222	131		40	
		170'-0" INTEGRAL CONTINUOUS W-BEAM UNIT				193.40	674.5		47,660						102,500	2.4						
		SITE NO. 2 (EXISTING BRIDGE NO. M2165)		1																		
		TOTALS FOR BRIDGE NO. 07600			62.90	193.40	690.9	9,960	48,540	420	480	724	168	102,500	2.4	2,630.0		1	516	296	177	
07601	FOURCHE RIVER RELIEF	BENT 1		48.72		15.9	7,490	560	260		312		830		1,287.0	40	1	281	168	31		
		BENT 2		21.91			3,360				160	135	52		1,509.0						31	
		BENT 3		21.11			3,350				160	164	56		1,509.0						31	
		BENT 4		21.31			3,350				160	136	40		1,509.0						31	
		BENT 5		49.15		15.9	7,460	560	290		362			830	1,287.0	40		226	139		37	
		230'-0" CONTINUOUS W-BEAM UNIT			228.70	906.3		61,130						147,550	4.6							
		TOTALS FOR BRIDGE NO. 07601			162.20	228.70	938.1	25,010	62,250	550	480	1,109	148	149,210	4.6	7,101.0	80	1	507	307	161	
TOTALS FOR JOB NO. 100993				225.10	422.10	1629.0	34,970	110,790	970	960	1,833	316	251,710	7.0	9,731.0	80	2	1,023	603	338		

① Quantities of Preboring and Exploratory Holes shown are for estimating and bidding purposes only. Actual quantities will be determined in the field.

② The color of paint shall be Brown equal or close to Federal Std. 595B, Color Chip No. 30070 and as approved by the Engineer.

CHRIS WILLIAMS  
DESIGN SECTION SUPERVISOR



**SCHEDULE OF BRIDGE QUANTITIES  
HYW. 67 - ENGELBERG STRS. & APPRS. (S)  
RANDOLPH COUNTY**

ROUTE 166 SEC. 1  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: NAC DATE: 11/29/2022 FILENAME: b100993\_q1.dgn  
 CHECKED BY: JAC DATE: 12/8/2022 SCALE: No Scale  
 DESIGNED BY: DATE:   
 BRIDGE NO. 07600 & 07601 DRAWING NO. 65871



SURVEY CONTROL COORDINATES

Project Name: s100993
Date: 9/12/2019
Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL, 610002 - 610002A
Units: U.S. SURVEY FOOT

Table with columns: Point Name, Northing, Easting, Elev, Feature, Description. Lists points 9 through 918 with their respective coordinates and features.

\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped
\*(standard markings common to all caps), or as indicated
(Other markings indicated in the point description of the individual point).
ALL DISTANCES ARE GROUND.
USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.

HWY. 166 - SITE 1

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8000 through 8007 for HWY. 166 - SITE 1.

HWY. 166 - SITE 2

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8008 through 8018 for HWY. 166 - SITE 2.

STA. 216+00.00 DRIVEWAY

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8019 through 8026 for STA. 216+00.00 DRIVEWAY.

STA. 217+45.00 DRIVEWAY

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8027 through 8034 for STA. 217+45.00 DRIVEWAY.

SURVEY CONTROL COORDINATES

Project Name: s100091.olg
Date: 9/18/2019
Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL, 610002 - 610002A
Units: U.S. SURVEY FOOT

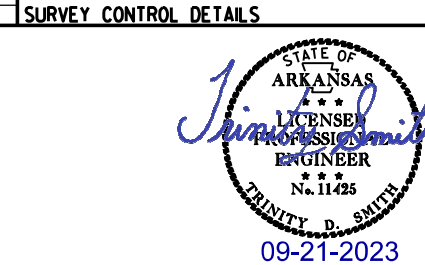
Table with columns: Point Name, Northing, Easting, Elev, Feature, Description. Lists points 1 through 1547 with their respective coordinates and features.

\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped
\*(standard markings common to all caps), or as indicated
(Other markings indicated in the point description of the individual point).
ALL DISTANCES ARE GROUND.
USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL
IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.
REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:
ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE
DETERMINED FROM GPS CONTROL POINTS: 610002 - 610002A

Table with columns: DATE REVISED, STATE, JOB NO., SHEET NO., TOTAL SHEETS. Values: 6, ARK., 100993, 45, 103.



POLUCA RD.

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8035 through 8042 for POLUCA RD.

SPARROW RD.

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8043 through 8050 for SPARROW RD.

DETOUR 1

Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8051 through 8056 for DETOUR 1.

DETOUR 2

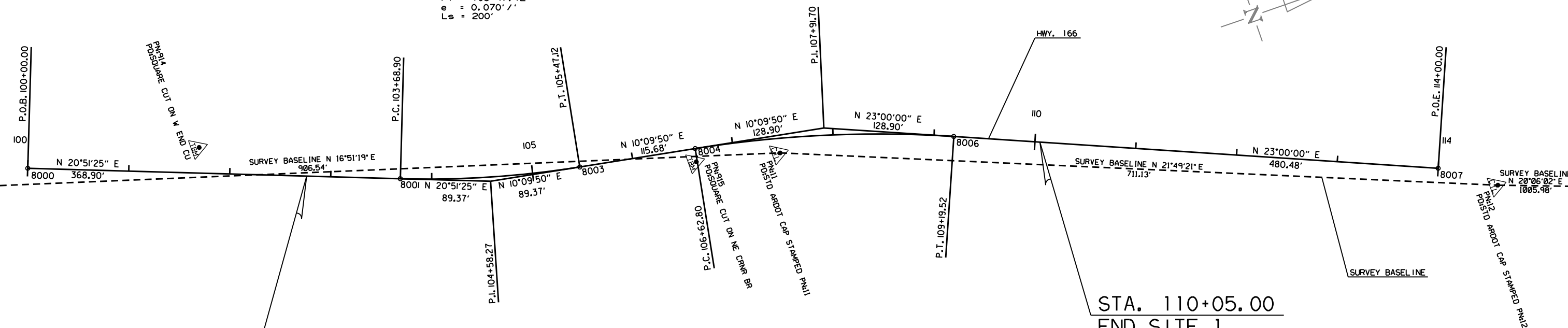
Table with columns: POINT NO., TYPE, STATION, NORTHING, EASTING. Lists points 8057 through 8064 for DETOUR 2.

MM41715 9/7/2023 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	46	103
SURVEY CONTROL DETAILS						

  
 TRINITY D. SMITH  
 09-21-2023

HWY. 166  
 PI = 104+58.27  
 $\Delta$  = 10°41'35" LT.  
 D = 6°00'00"  
 T = 89.37'  
 L = 178.22'  
 PC = 103+68.90  
 PT = 105+47.12  
 e = 0.070' /'  
 Ls = 200'

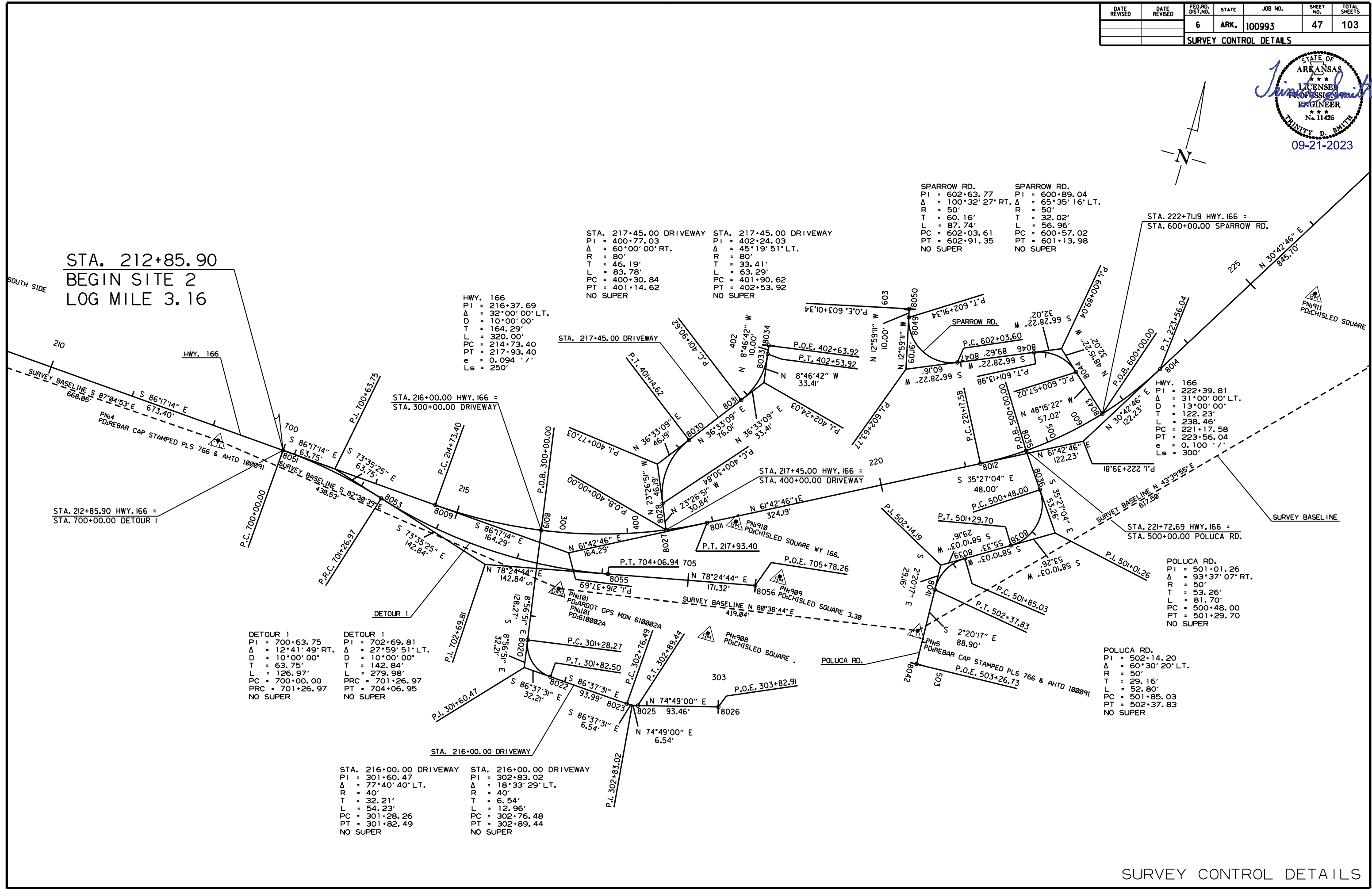
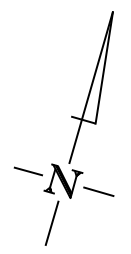


STA. 102+76.04  
 BEGIN JOB 100993  
 BEGIN SITE 1  
 LOG MILE 1.15

HWY. 166  
 PI = 107+91.70  
 $\Delta$  = 12°50'10" RT.  
 D = 5°00'00"  
 T = 128.90'  
 L = 256.72'  
 PC = 106+62.80  
 PT = 109+19.52  
 e = 0.062' /'  
 Ls = 200'

STA. 110+05.00  
 END SITE 1

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	47	103
SURVEY CONTROL DETAILS						



STA. 212+85.90  
BEGIN SITE 2  
LOG MILE 3.16

STA. 217+45.00 DRIVEWAY  
PI = 400+77.03  
Δ = 60°00'00" RT.  
R = 80'  
T = 46.19'  
L = 83.78'  
PC = 400+30.84  
PT = 401+14.62  
NO SUPER

SPARROW RD.  
PI = 602+63.77  
Δ = 100°32'27" RT.  
R = 50'  
T = 60.16'  
L = 87.74'  
PC = 602+03.61  
PT = 602+91.35  
NO SUPER

HWY. 166  
PI = 216+37.69  
Δ = 32°00'00" LT.  
D = 10°00'00"  
T = 164.29'  
L = 320.00'  
PC = 214+73.40  
PT = 217+93.40  
e = 0.094' /'  
Ls = 250'

STA. 222+71.19 HWY. 166 =  
STA. 600+00.00 SPARROW RD.

HWY. 166  
PI = 222+39.81  
Δ = 31°00'00" LT.  
D = 13°00'00"  
T = 122.23'  
L = 238.46'  
PC = 221+17.58  
PT = 223+56.04  
e = 0.100' /'  
Ls = 300'

POLUCA RD.  
PI = 501+01.26  
Δ = 93°37'07" RT.  
R = 50'  
T = 53.26'  
L = 81.70'  
PC = 500+48.00  
PT = 501+29.70  
NO SUPER

POLUCA RD.  
PI = 502+14.20  
Δ = 60°30'20" LT.  
R = 50'  
T = 29.16'  
L = 52.80'  
PC = 501+85.03  
PT = 502+37.83  
NO SUPER

DETOUR 1  
PI = 700+63.75  
Δ = 12°41'49" RT.  
D = 10°00'00"  
T = 63.75'  
L = 126.97'  
PC = 700+00.00  
PT = 701+26.97  
NO SUPER

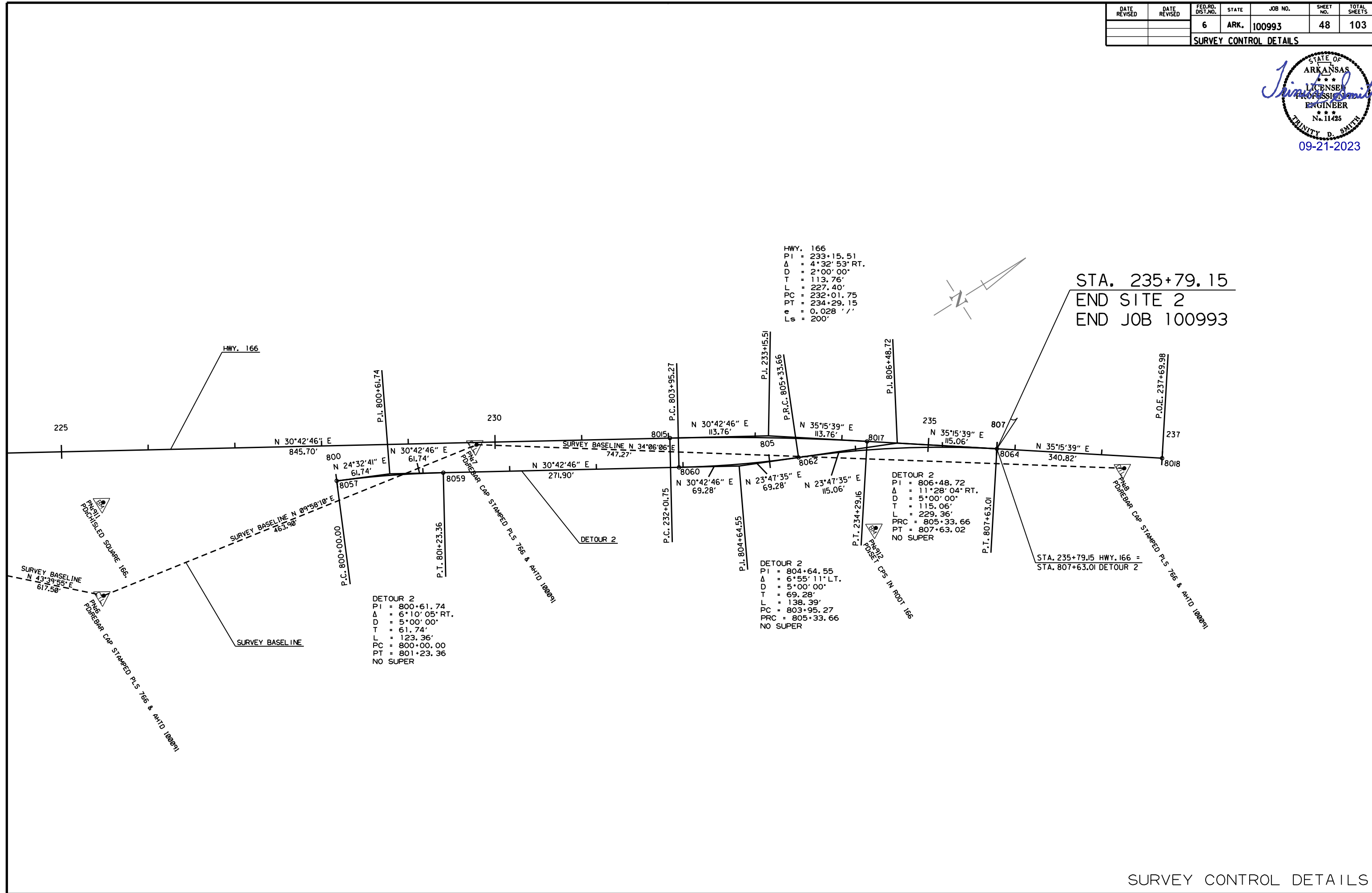
DETOUR 1  
PI = 702+69.81  
Δ = 27°59'51" LT.  
D = 10°00'00"  
T = 142.84'  
L = 279.98'  
PC = 701+26.97  
PT = 704+06.95  
NO SUPER

STA. 216+00.00 DRIVEWAY  
PI = 301+60.47  
Δ = 77°40'40" LT.  
R = 40'  
T = 32.21'  
L = 54.23'  
PC = 301+28.26  
PT = 301+82.49  
NO SUPER

STA. 216+00.00 DRIVEWAY  
PI = 302+83.02  
Δ = 18°33'29" LT.  
R = 40'  
T = 6.54'  
L = 12.96'  
PC = 302+76.48  
PT = 302+89.44  
NO SUPER

MM41715 9/7/2023 R100993.DGN

DATE REVISION	DATE REVISION	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	48	103
SURVEY CONTROL DETAILS						



HWY. 166  
 PI = 233+15.51  
 Δ = 4°32'53" RT.  
 D = 2°00'00"  
 T = 113.76'  
 L = 227.40'  
 PC = 232+01.75  
 PT = 234+29.15  
 e = 0.028 ' / '  
 Ls = 200'

STA. 235+79.15  
 END SITE 2  
 END JOB 100993

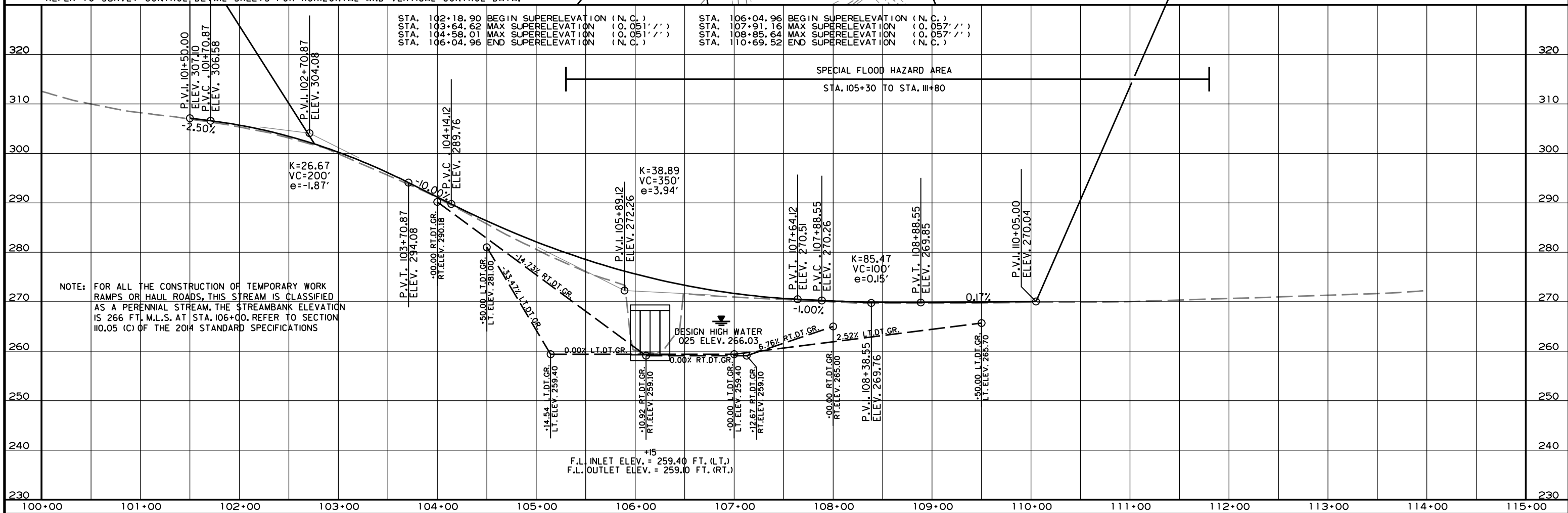
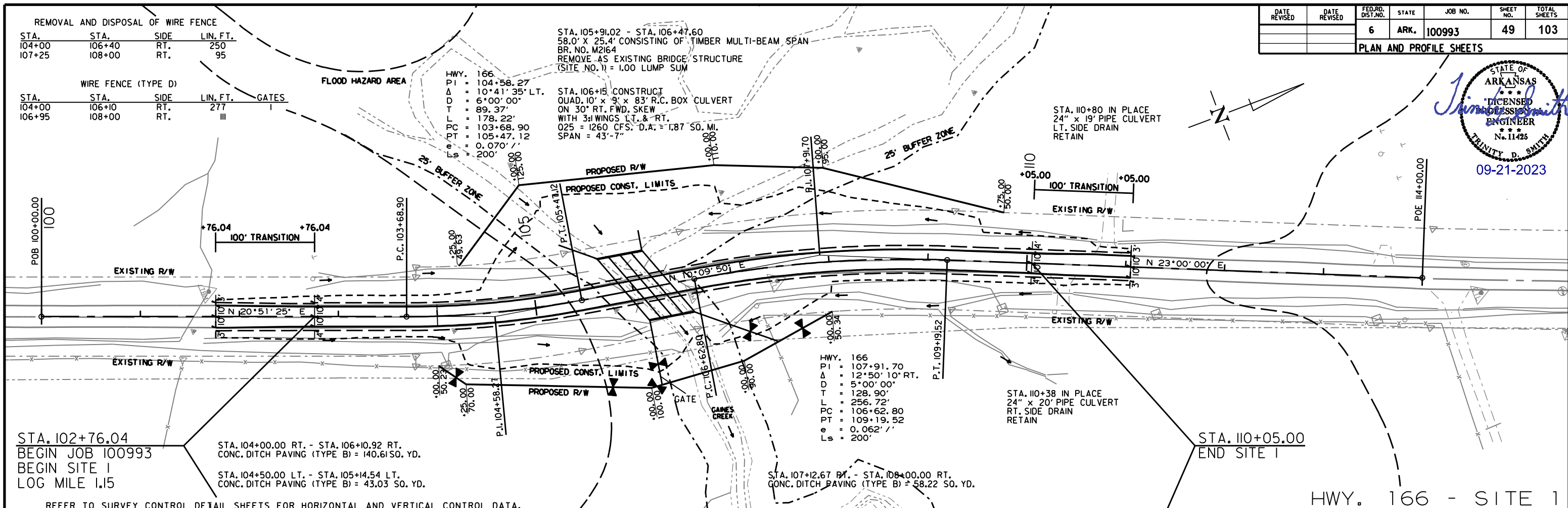
DETOUR 2  
 PI = 806+48.72  
 Δ = 11°28'04" RT.  
 D = 5°00'00"  
 T = 115.06'  
 L = 229.36'  
 PRC = 805+33.66  
 PT = 807+63.02  
 NO SUPER

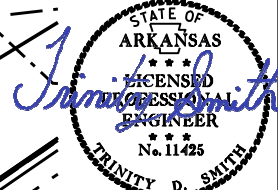
DETOUR 2  
 PI = 804+64.55  
 Δ = 6°55'11" LT.  
 D = 5°00'00"  
 T = 69.28'  
 L = 138.39'  
 PC = 803+95.27  
 PRC = 805+33.66  
 NO SUPER

DETOUR 2  
 PI = 800+61.74  
 Δ = 6°10'05" RT.  
 D = 5°00'00"  
 T = 61.74'  
 L = 123.36'  
 PC = 800+00.00  
 PT = 801+23.36  
 NO SUPER

DATE REVISION	DATE REVISION	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	49	103

PLAN AND PROFILE SHEETS

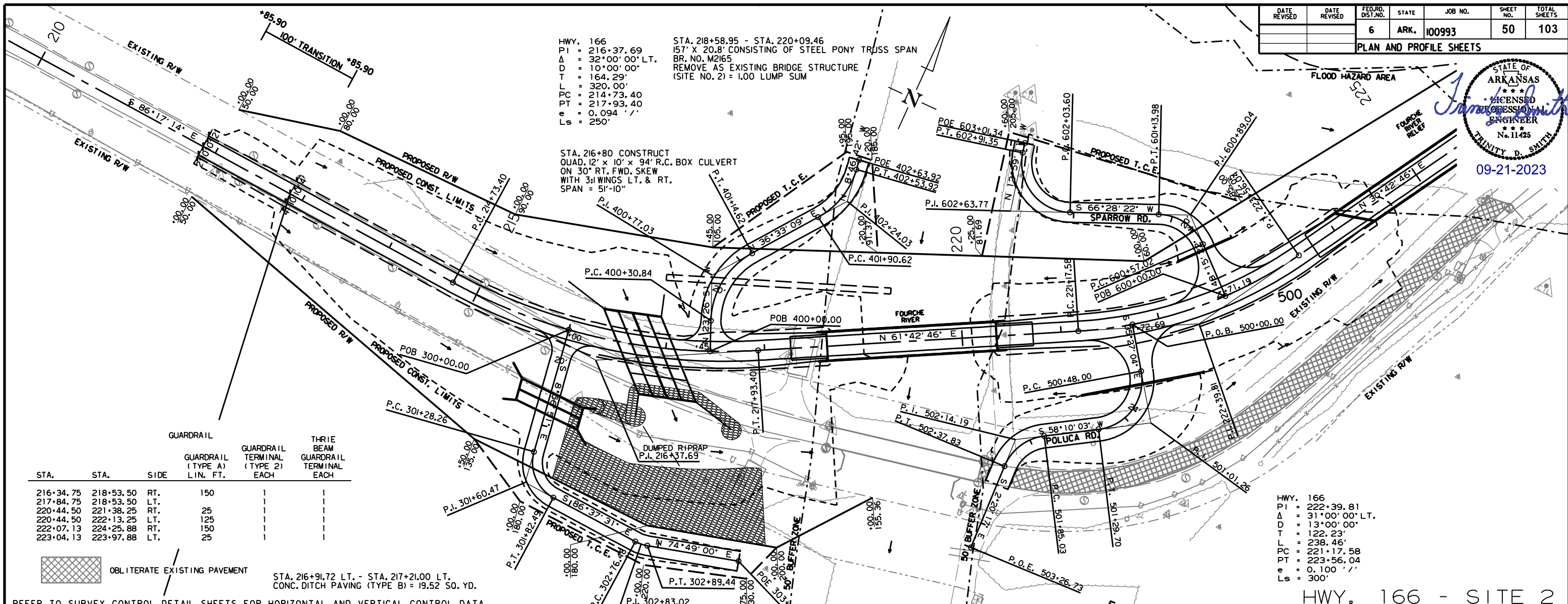




09-21-2023

HWY. 166 STA. 218+58.95 - STA. 220+09.46  
 Δ = 32°00'00" LT.  
 D = 10°00'00"  
 T = 164.29'  
 L = 320.00'  
 PC = 214+73.40  
 PT = 217+93.40  
 e = 0.094  
 Ls = 250'

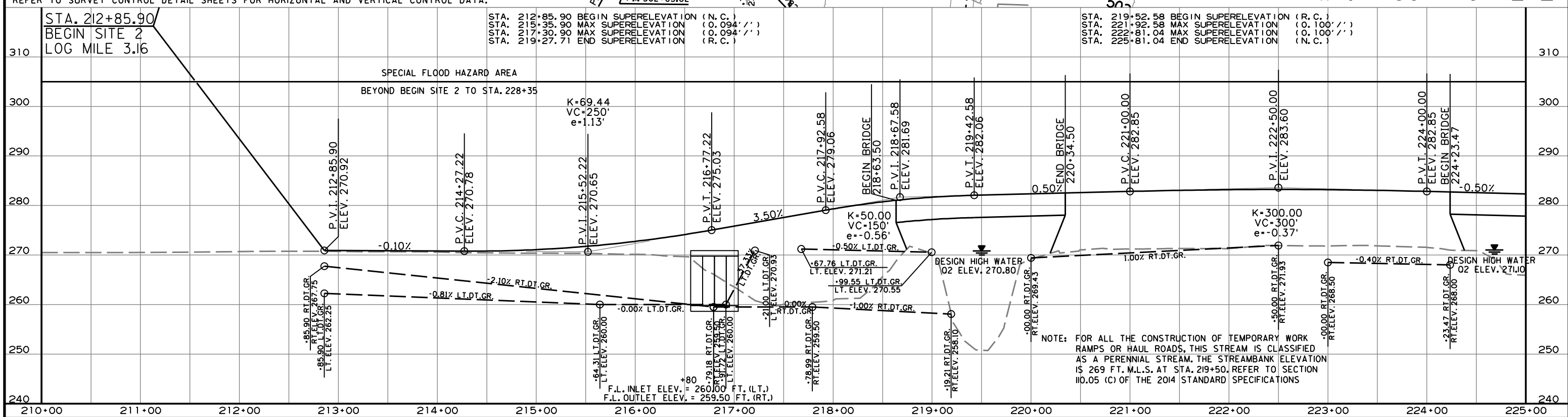
STA. 216+80 CONSTRUCT QUAD. 12' x 10' x 94' R.C. BOX CULVERT ON 30° RT. FWD. SKEW WITH 3/4 WINGS LT. & RT. SPAN = 51'-10"



STA.	STA.	SIDE	GUARDRAIL (TYPE A) LIN. FT.	GUARDRAIL TERMINAL (TYPE 2) EACH	THREE BEAM GUARDRAIL TERMINAL EACH
216+34.75	218+53.50	RT.	150		
217+84.75	218+53.50	LT.			
220+44.50	221+38.25	RT.	25		
220+44.50	222+13.25	LT.	125		
222+07.13	224+25.88	RT.	150		
223+04.13	223+97.88	LT.	25		

HWY. 166  
 Δ = 222°39.81  
 D = 31°00'00" LT.  
 T = 13°00'00"  
 L = 122.23'  
 PC = 238.46'  
 PT = 221+17.58  
 e = 0.100  
 Ls = 300'

HWY. 166 - SITE 2



NOTE: FOR ALL THE CONSTRUCTION OF TEMPORARY WORK RAMP OR HAUL ROADS, THIS STREAM IS CLASSIFIED AS A PERENNIAL STREAM. THE STREAMBANK ELEVATION IS 269 FT. M.L.S. AT STA. 219+50. REFER TO SECTION 110.05 (C) OF THE 2014 STANDARD SPECIFICATIONS

R100993.DGN 9/18/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	51	103

PLAN AND PROFILE SHEETS



REMOVAL AND DISPOSAL OF WIRE FENCE

STA.	STA.	SIDE	LIN. FT.
226+25	228+60	LT. & RT.	273
226+75	234+00	RT.	708
232+00	233+75	LT.	208
234+25	236+80	LT.	257

STA. 229+90 INSTALL  
18" X 38' PIPE CULVERT  
LT. SIDE DRAIN  
CONSTRUCT  
APPROACH ON LT. = 30 CU. YDS.

STA. 231+25 IN PLACE  
18" X 30' C.M. PIPE CULVERT  
LT. SIDE DRAIN  
REMOVE

STA. 231+77 IN PLACE  
12" X 24' C.M. PIPE CULVERT  
LT. SIDE DRAIN  
REMOVE AND INSTALL  
18" X 34' PIPE CULVERT  
LT. SIDE DRAIN  
CONSTRUCT  
APPROACH ON LT. = 45 CU. YDS.

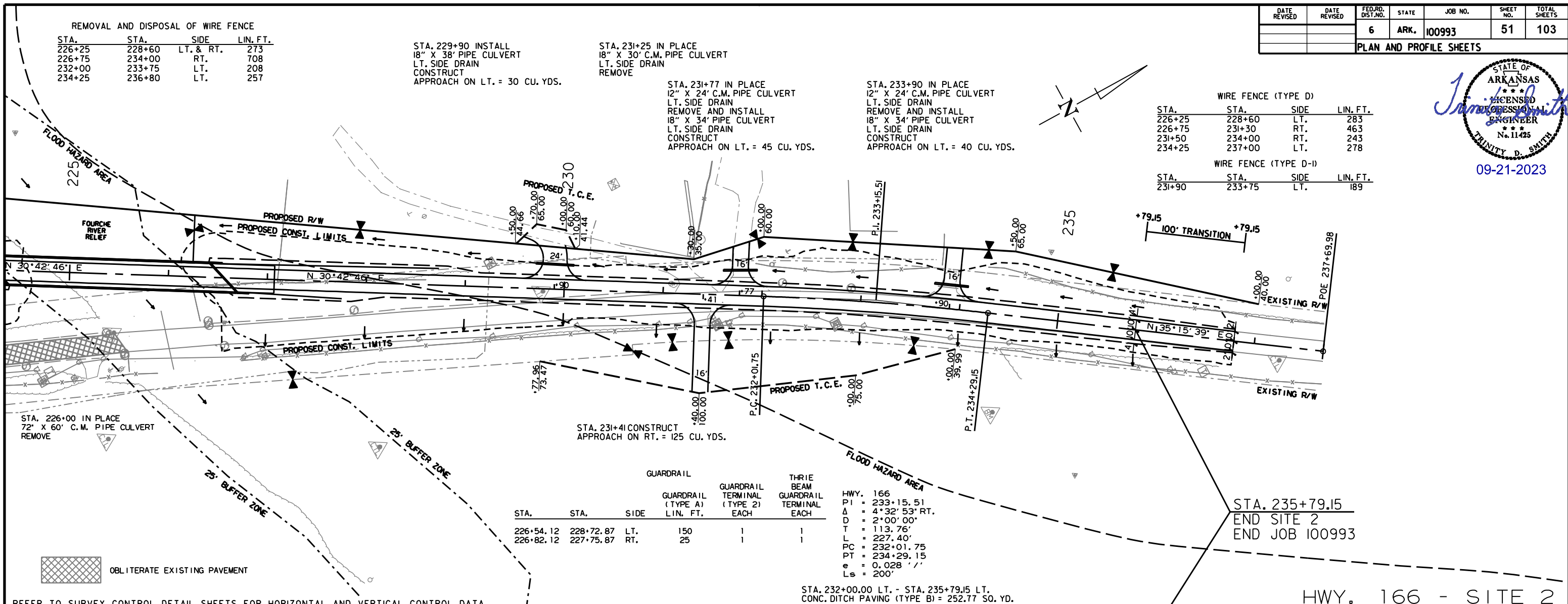
STA. 233+90 IN PLACE  
12" X 24' C.M. PIPE CULVERT  
LT. SIDE DRAIN  
REMOVE AND INSTALL  
18" X 34' PIPE CULVERT  
LT. SIDE DRAIN  
CONSTRUCT  
APPROACH ON LT. = 40 CU. YDS.

WIRE FENCE (TYPE D)

STA.	STA.	SIDE	LIN. FT.
226+25	228+60	LT.	283
226+75	231+30	RT.	463
231+50	234+00	RT.	243
234+25	237+00	LT.	278

WIRE FENCE (TYPE D-1)

STA.	STA.	SIDE	LIN. FT.
231+90	233+75	LT.	189



GUARDRAIL

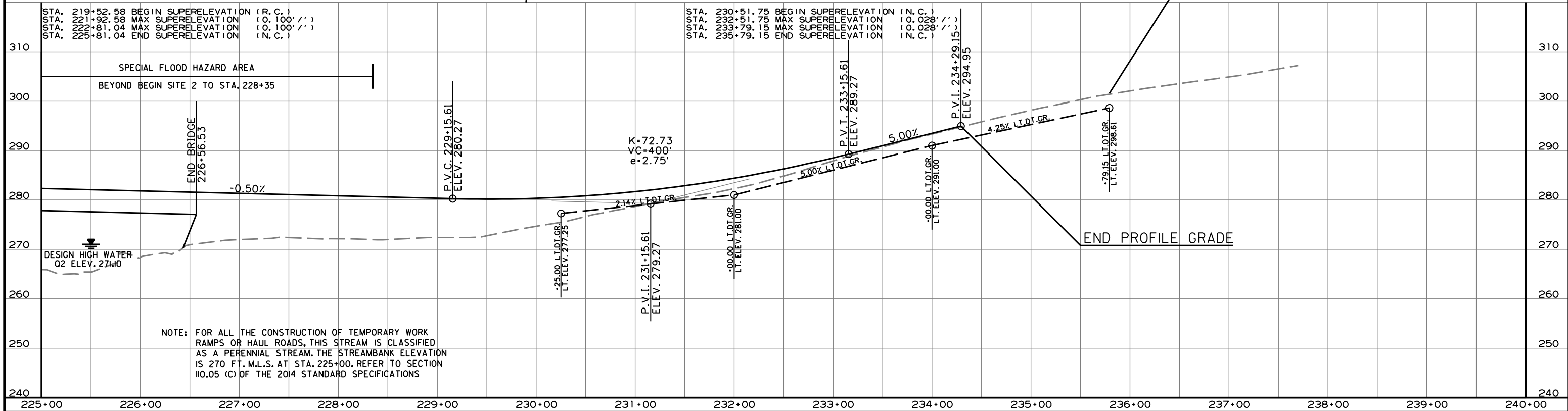
STA.	STA.	SIDE	GUARDRAIL (TYPE A) LIN. FT.	GUARDRAIL TERMINAL (TYPE 2) EACH	THREE BEAM GUARDRAIL TERMINAL EACH
226+54.12	228+72.87	LT.	150	1	1
226+82.12	227+75.87	RT.	25	1	1

HWY. 166  
 P.I. = 233+15.51  
 Δ = 4°32'53" RT.  
 D = 2°00'00"  
 T = 113.76'  
 L = 227.40'  
 PC = 232+01.75  
 PT = 234+29.15  
 e = 0.028' /'  
 Ls = 200'

STA. 235+79.15  
 END SITE 2  
 END JOB 100993

HWY. 166 - SITE 2

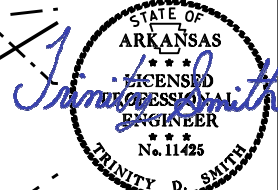
REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.



9/18/2023 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	52	103

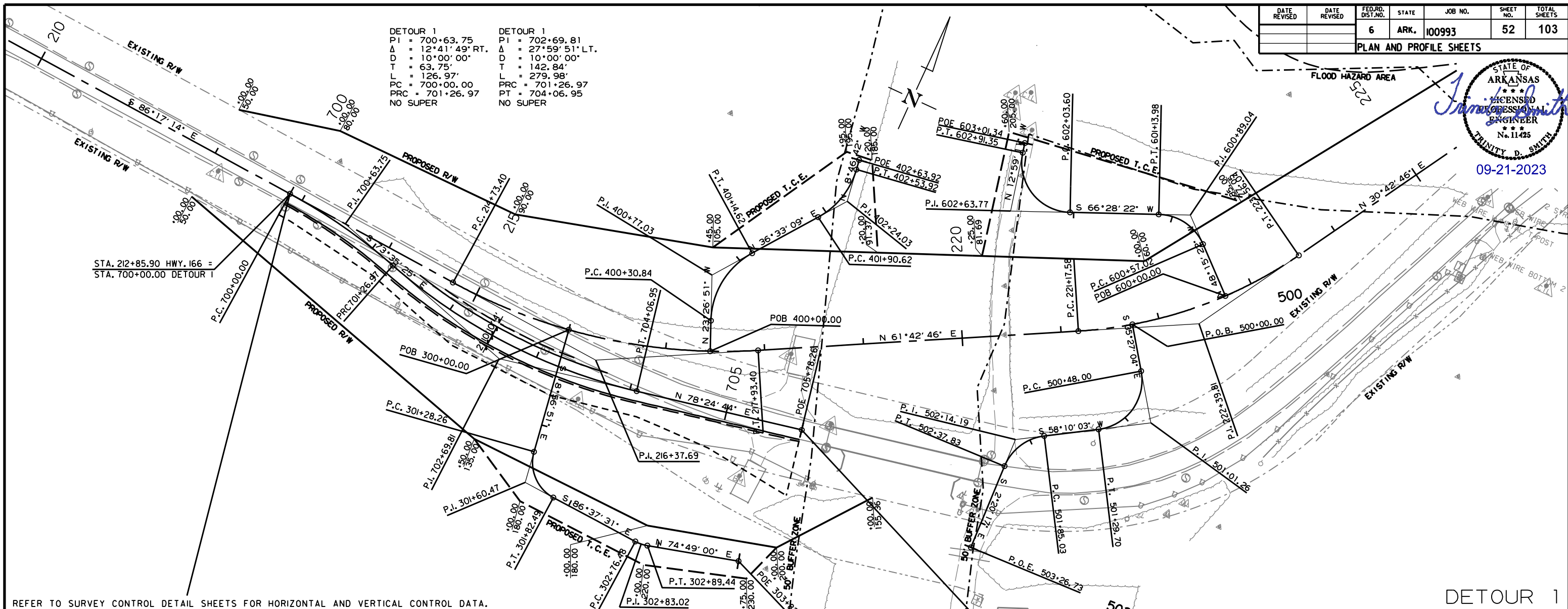
PLAN AND PROFILE SHEETS



09-21-2023

DETOUR 1  
 PI = 700+63.75  
 Δ = 12°41'49" RT.  
 D = 10°00'00"  
 T = 63.75'  
 L = 126.97'  
 PC = 700+00.00  
 PRC = 701+26.97  
 NO SUPER

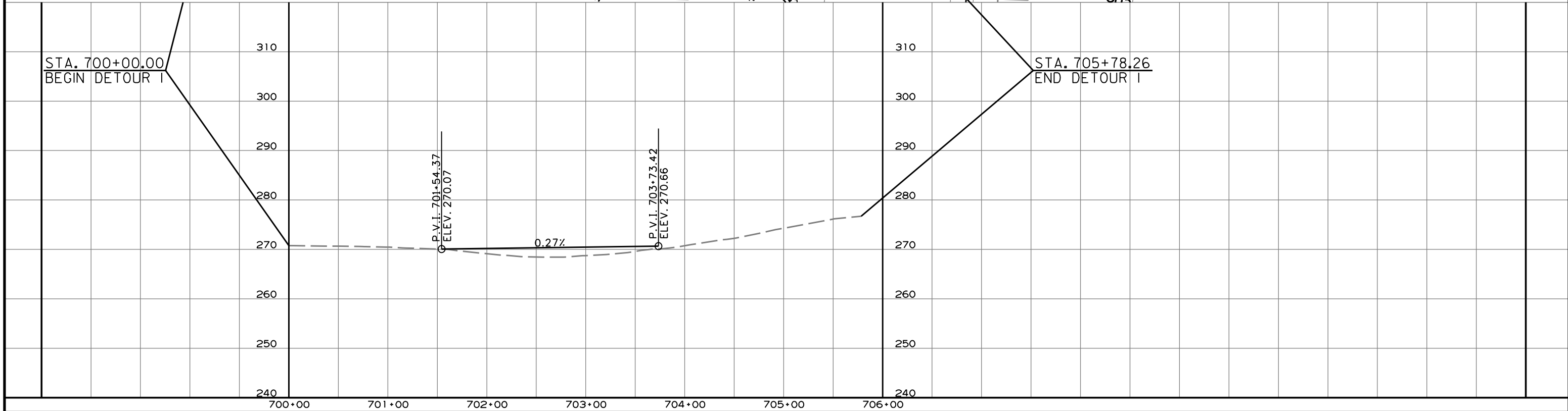
DETOUR 1  
 PI = 702+69.81  
 Δ = 27°59'51" LT.  
 D = 10°00'00"  
 T = 142.84'  
 L = 279.98'  
 PRC = 701+26.97  
 PT = 704+06.95  
 NO SUPER



STA. 212+85.90 HWY. 166 =  
 STA. 700+00.00 DETOUR 1

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

DETOUR 1



STA. 700+00.00  
 BEGIN DETOUR 1

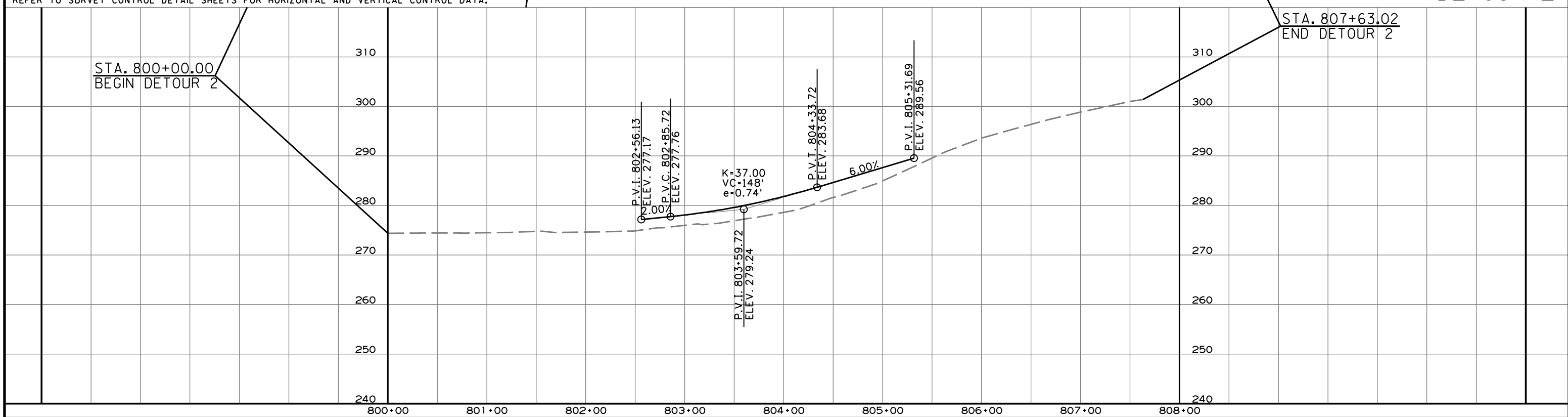
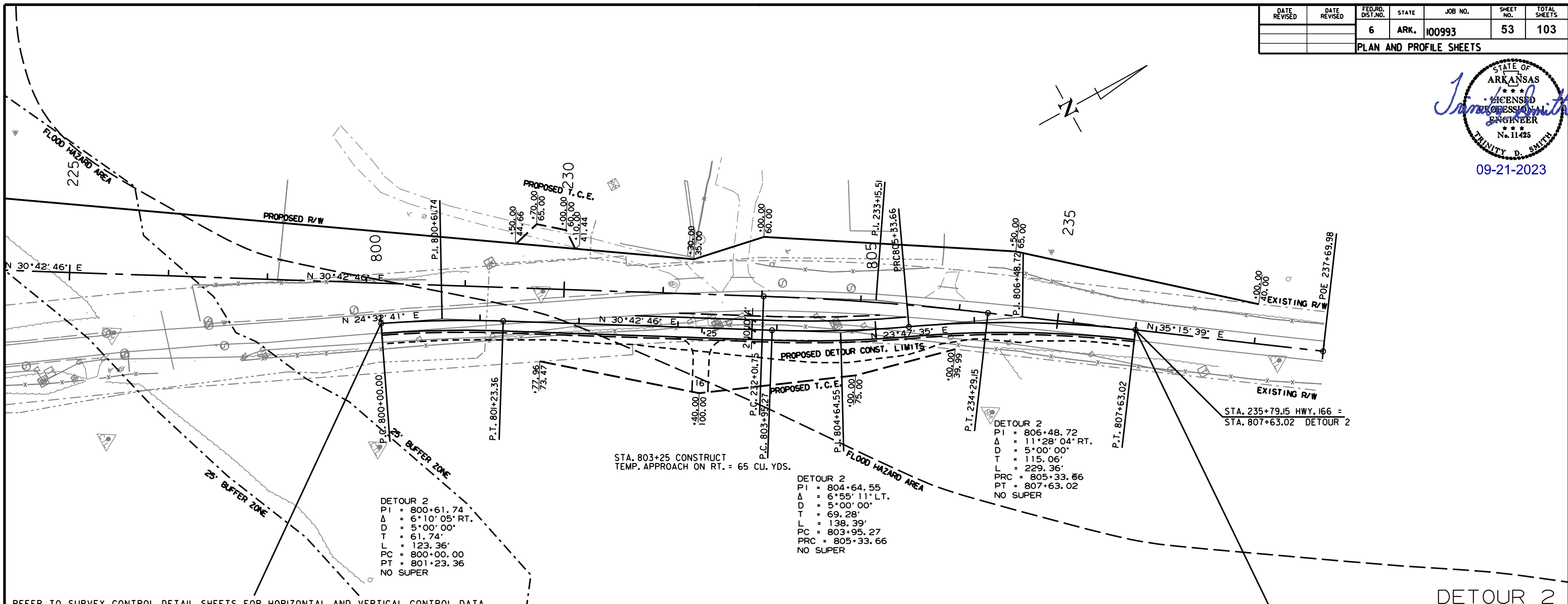
STA. 705+78.26  
 END DETOUR 1

9/18/2023 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	53	103
PLAN AND PROFILE SHEETS						



09-21-2023



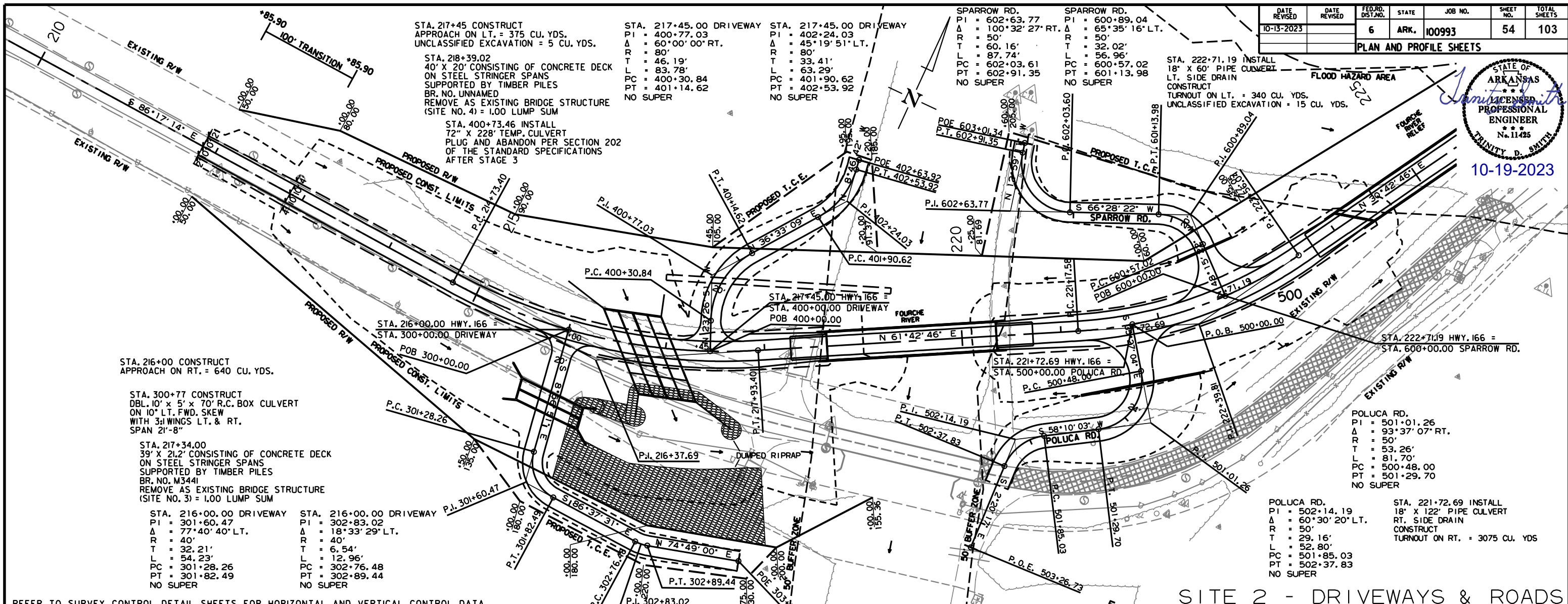
R100993.DGN 9/18/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10-13-2023		6	ARK.	100993	54	103

PLAN AND PROFILE SHEETS

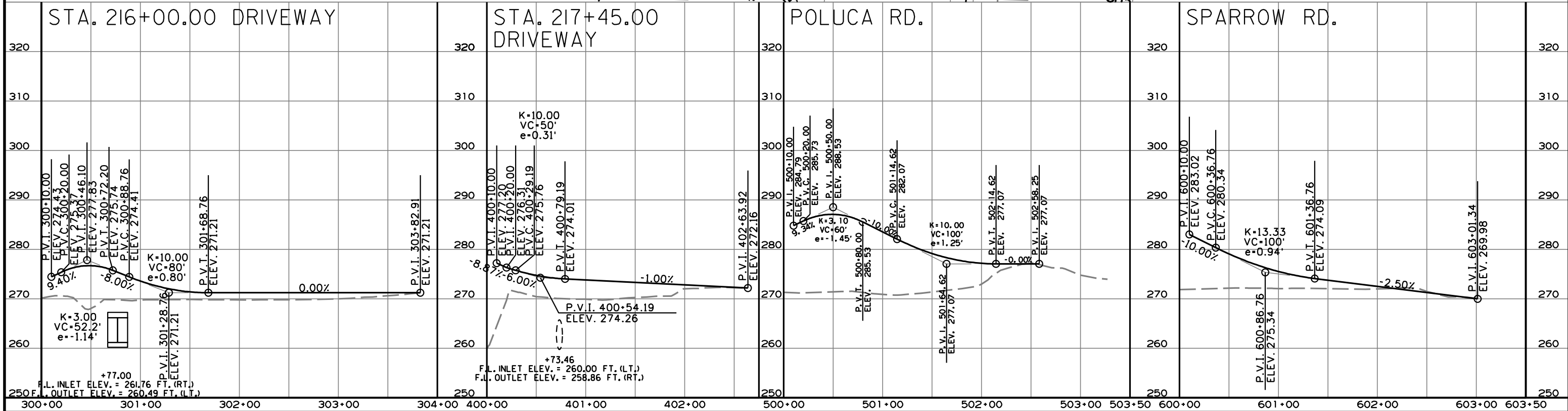


10-19-2023



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

SITE 2 - DRIVEWAYS & ROADS



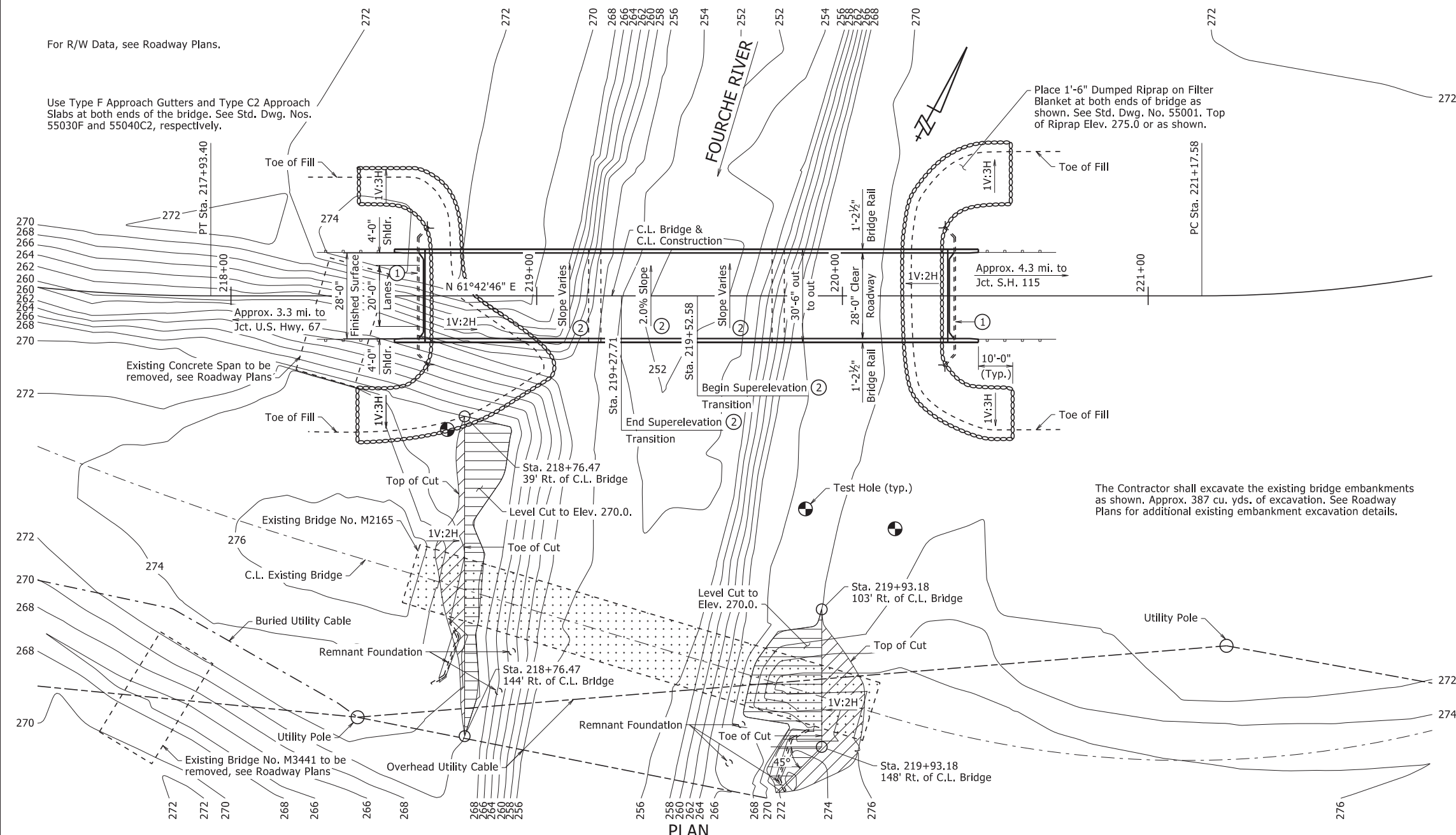
9/18/2023 R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	55	103
				07600 - LAYOUT	- 65872	

For R/W Data, see Roadway Plans.

Use Type F Approach Gutters and Type C2 Approach Slabs at both ends of the bridge. See Std. Dwg. Nos. 55030F and 55040C2, respectively.

Place 1'-6" Dumped Riprap on Filter Blanket at both ends of bridge as shown. See Std. Dwg. No. 55001. Top of Riprap Elev. 275.0 or as shown.



- ① Install 4"  $\phi$  Pipe Underdrain with Outlet Protectors at both bridge ends in accordance with Section 611 and Std. Dwg. PU-1. For additional details, see Dwg. No. 65881. Pipe Underdrains will not be paid for directly but shall be considered subsidiary to "Class S Concrete".
- ② See "SUPERELEVATION TRANSITION SKETCHES" on Dwg. No. 65873.

**HYDRAULIC DATA**

Flood Description	Frequency Years	④ Total Discharge	Discharge This Bridge	③ Natural Water Surface Elevation	Water Surface Elevation With Backwater
		CFS	CFS	FEET	FEET
Design	2	9,230	5,725	270.3	270.9
Base	100	54,500	11,977	275.8	276.1
Extreme	500	79,900	11,415	277.4	277.9
Overtopping	2	9,230	5,725	270.3	270.9

- ③ Unconstricted water surface elevation without structure or roadway approaches.
- ④ The total discharge includes flow at this bridge, flow at Relief Structure at Log Mile 3.26, flow at Fourche River Relief Bridge at Log Mile 3.45, and low roadway overtopping.  
Q100 backwater elevation for existing structure = 276.0 ft.
- ⑤ Proposed Low Bridge Chord Elev. = 277.33 ft.  
Drainage Area = 241.00 square miles  
Historical H.W. Elev. 276.8 ft.

If approach Roadway Embankment is raised above the design stage elevation in the future, additional waterway openings may be required to meet the floodplain requirements. This may be accomplished by increasing the bridge length or by adding a relief structure(s).

**TABLE OF VARIABLES**

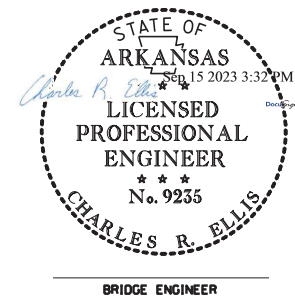
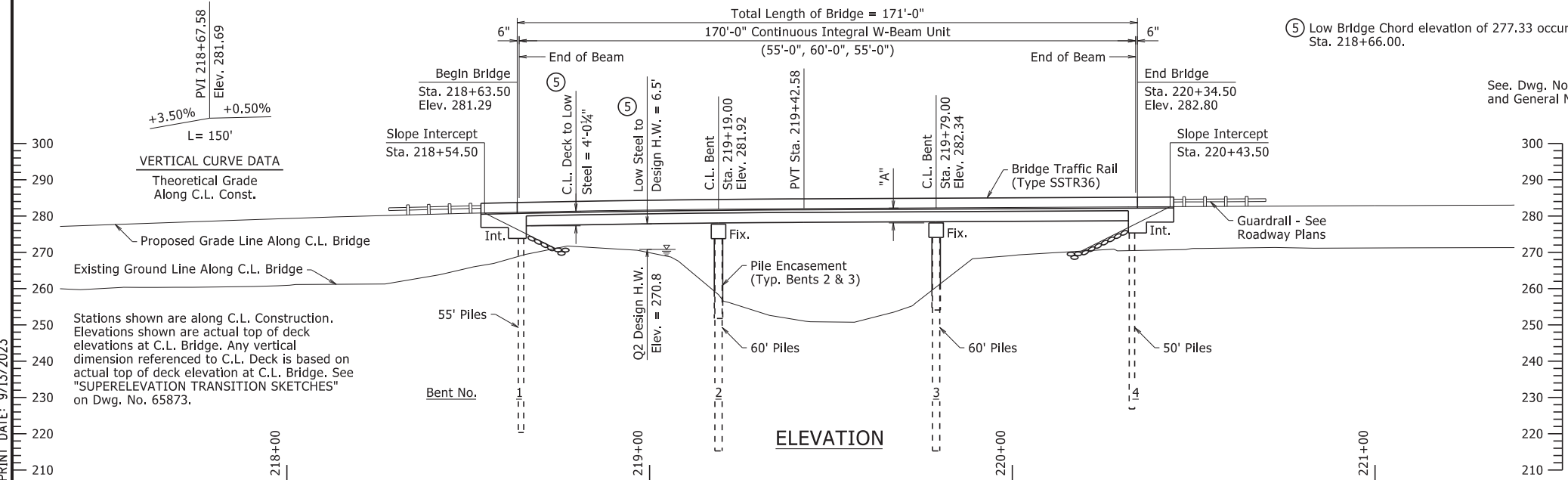
Bent No.	C.L. Deck @ C.L. Bent to Low Side top of Cap
	"A"
2	4'-7 1/16"
3	4'-8 3/4"

⑤ Low Bridge Chord elevation of 277.33 occurs at Sta. 218+66.00.

See Dwg. No. 65873 for Soil Bor and General Notes.

**PLAN**

**ELEVATION**



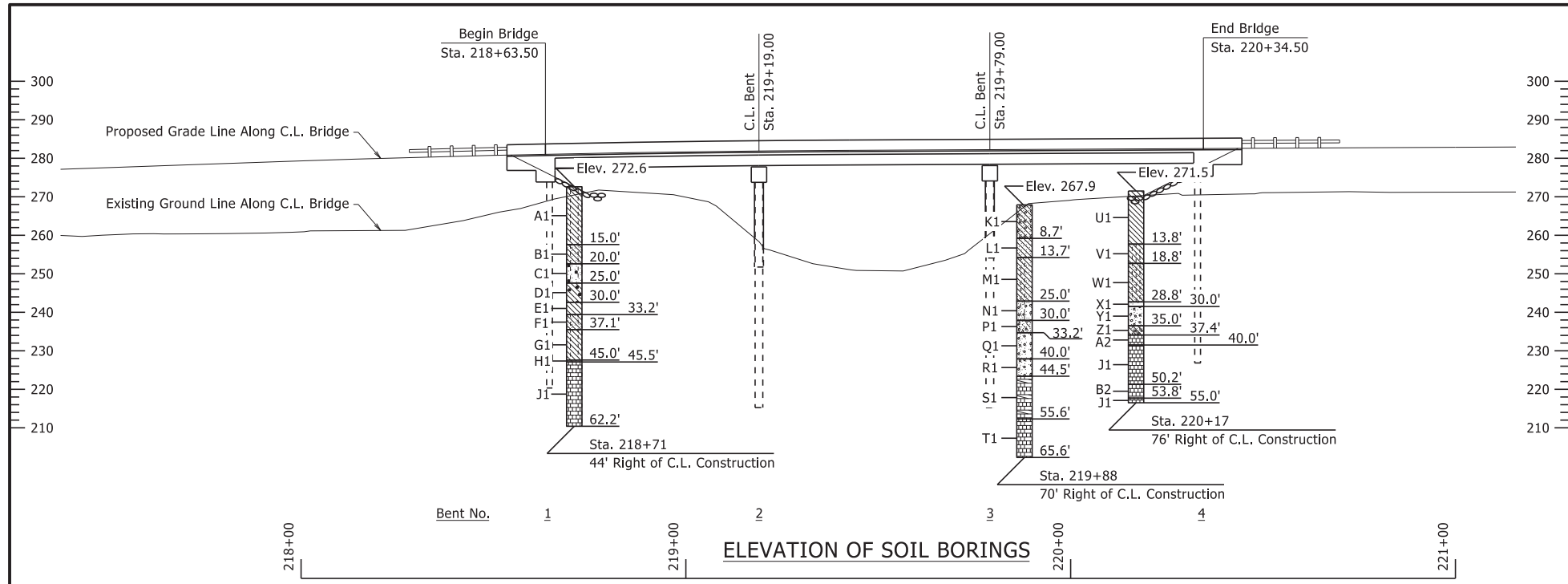
**SHEET 1 OF 2**  
**LAYOUT OF BRIDGE**  
**HIGHWAY 166 OVER FOURCHE RIVER**  
**HWY. 67 - ENGELBERG STRS. & APPRS. (S)**  
**RANDOLPH COUNTY**

ROUTE 166 SEC. 1  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: NAC DATE: 4/13/2020 FILENAME: b100993\_l1.dgn  
 CHECKED BY: DKS DATE: 8/5/2020 SCALE: 1"=20'  
 DESIGNED BY: NAC DATE: 8/2020  
 BRIDGE NO. 07600 DRAWING NO. 65872

PRINT DATE: 9/13/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	56	103
				07600 - LAYOUT	- 65873	



**BORING LEGEND**

- A1 - Moist, Medium Stiff, Brown Silty Clay
- B1 - Wet, Soft, Gray and Brown Sandy, Silty Clay
- C1 - Wet, Loose, Gray Silty Sand with Organic Matter (Wood)
- D1 - Moist, Soft, Gray and Brown Lignitic Clay
- E1 - Moist, Very Soft, Gray Clay
- F1 - Moist, Stiff, Gray Sandy, Silty Clay with Traces of Gravel
- G1 - Moist, Very Stiff to Stiff, Gray Silty Clay
- H1 - Wet, Loose, Brown Sand with Clay Seams
- J1 - Hard, Gray Dolomite
- K1 - Moist to Wet, Soft, Brown Sandy Clay with Gravel
- L1 - Moist, Medium Stiff, Mottled Brown Sandy Clay with some Organic Matter
- M1 - Wet, Soft, Brown to Gray and Brown Sandy, Silty Clay
- N1 - Wet, Medium Dense, Gray Silty Sand with Gravel and some Clay
- P1 - Wet, Loose, Gray Sand With Clay Seams and Gravel
- Q1 - Wet, Medium Dense, Gray Sand and Dolomite Fragments
- R1 - Wet, Loose, Gray Sand and Dolomite Fragments
- S1 - Hard, Gray Fractured Dolomite with Clay Seams
- T1 - Hard, Gray Dolomite with some Thin Clay Seams
- U1 - Moist, Stiff, Brown Clay with some Sand
- V1 - Moist, Medium Stiff, Brown and Gray Silty Clay
- W1 - Wet, Very Soft, Gray Sandy, Silty Clay
- X1 - Wet, Very Loose, Gray Sand
- Y1 - Wet, Very Loose, Gray Sand and Gravel
- Z1 - Wet, Very Stiff, Gray Sandy, Silty Clay with Gravel
- A2 - Hard, Gray Fractured Dolomite
- B2 - Hard, Gray Dolomite with Dark Gray Slickensided Shale Seams

**"N" VALUES**

Sta. 218+71 - 44' Right of C.L. Construction	Sta. 219+88 - 70' Right of C.L. Construction	Sta. 220+17 - 76' Right of C.L. Construction
4.4 - 5.4, N=5	4.2 - 5.2, N=4	4.3 - 5.3, N=15
9.4 - 10.4, N=7	9.2 - 10.2, N=5	9.3 - 10.3, N=13
15.5 - 16.5, N=4	14.2 - 15.2, N=3	14.3 - 15.3, N=8
20.5 - 21.5, N=5	19.2 - 20.2, N=2	19.3 - 20.3, N=1
25.5 - 26.5, N=3	25.5 - 26.5, N=16	24.3 - 25.3, N=1
30.5 - 31.5, N=1	30.5 - 31.5, N=9	30.5 - 31.5, N=4
35.5 - 36.5, N=13	37.0 - 38.0, N=24	35.5 - 36.5, N=19
40.5 - 41.5, N=9	40.5 - 41.5, N=5	
45.5 - 45.6, N=60 (1")		

**GENERAL NOTES**

**BENCH MARK:** Vertical Control Data are shown on the Survey Control Data Sheets.

**CONSTRUCTION SPECIFICATIONS:** Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection in the plans refer to the Standard Construction Specifications unless otherwise noted in the Plans.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Eighth Edition (2017).

**LIVE LOADING:** HL-93

**SEISMIC ZONE:** 2      **SITE CLASS:** C       $S_{D1} = 0.238$

**SEISMIC OPERATIONAL CLASSIFICATION:** Other

**MATERIALS AND STRENGTHS:**  
 Class S(AE) Concrete (superstructure)       $f_c = 4,000$  psi  
 Class S Concrete (substructure)       $f_c = 3,500$  psi  
 Reinforcing Steel (AASHTO M 31 or M 322, Type A)       $f_y = 60,000$  psi  
 Structural Steel (ASTM A709, Gr. 50W)       $F_y = 50,000$  psi  
 Structural Steel (ASTM A709, Gr. 36)       $F_y = 36,000$  psi

**BORING LOGS:** Boring logs may be obtained from the Construction Contract Development Section of the Program Management Division.

**STEEL SHELL PILING:** Piling in Bents 1 and 4 shall be 18" diameter concrete filled steel shell piles and shall be driven to a minimum safe bearing capacity of 155 tons per pile and to a minimum of 5' into the material designated as Dolomite on the boring legend. Minimum penetration at Bents 1 and 4 shall be 20' below bottom of cap. Piling in Bents 2 and 3 shall be 24" diameter concrete filled steel shell piles and shall be driven to a minimum safe bearing capacity of 205 tons per pile and to a minimum of 5' into the material designated as Dolomite on the boring legend. All piling shall be driven with an approved air, steam, or diesel hammer. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are assumed for estimating quantities only. Actual lengths are to be determined in the field. No additional payment will be made for cut-off or build-up. Piles shall be fitted with special rock points as shown on Dwg. No. 65896.

**PREBORING:** Preboring is required for all piling at Bents 1 thru 4. Preboring at Bents 1 and 4 shall be to a minimum depth of 5' into the material designated as Dolomite on the boring legend or to a minimum depth of 20' below the bottom of the cap, whichever depth is lower. Preboring at Bents 2 and 3 shall be to minimum depth of 5' into the material designated as Dolomite on the boring legend. Quantities listed for Preboring are for estimating purposes and actual quantities shall be determined in the field at the direction of the Engineer.

At Bents 1 and 4, Prebored holes shall have a diameter 6" greater than the diameter of the pile to the top of the Dolomite. The diameter of the prebored hole into the Dolomite shall be the least diameter adequate for pile installation. After completion of driving, the bottom 5' of the void space around the pile shall be backfilled with Class S Concrete, not to exceed an elevation within 15' of the bottom of the cap, and the remainder shall be backfilled with sand or pea gravel.

At Bents 2 and 3, Prebored holes shall have a diameter 6" greater than the diameter of the pile to the top of the Dolomite. The diameter of the prebored hole into the Dolomite shall be the least diameter adequate for pile installation. The void space around the pile after completion of driving shall be backfilled with Class S Concrete to the top of the rock and the remaining length backfilled in accordance with Subsection 805.08(a).

The Contractor shall be responsible for keeping prebored holes free of debris prior to backfilling which may require the use of temporary casings or other approved methods. Any related cost for backfilling, temporary casing, and pile templates will not be paid for directly, but shall be considered subsidiary to the item "Preboring".

**EXPLORATORY HOLES:** The Contractor shall drill one exploratory hole at each bent in accordance with Special Provision Job No. 100993 "Exploratory Holes". If rock is encountered at an elevation more than 10' above or below the elevation shown on the borings, the conditions encountered shall be provided to the Engineer for determination of preboring and pile penetration requirements. The quantities of exploratory holes listed are for bidding purposes only. The actual locations, number, and depths of exploratory holes are to be determined in the field by the Engineer.

**PILE ENCASEMENT:** Pile encasement for Bents 2 and 3 shall extend from bottom of cap to 5' below channel bottom. See Dwg. No. 65896 for additional information.

**PAINTING:** The following weathering steel surfaces shall be painted as specified in Section 807:  
 All steel surfaces within 6 feet of the beam ends, including diaphragms, connection bolts and the section encased in concrete. All three coats in accordance with Subsection 807.76 will be required.

ASTM F3125, Grade 325 Type 3 bolts shall be used within these painted zones and shall be painted.  
 Galvanized members and surfaces in contact with concrete shall not be painted unless otherwise noted above. The color of paint shall be Brown equal or close to Federal Std. 595B, Color Chip No. 30070 and as approved by the Engineer. The finish system may be applied in the shop. Any damage to the paint system occurring during transport or installation shall be corrected according to the manufacturer's recommendations at no cost to the Department.

**BRIDGE DECK:** The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

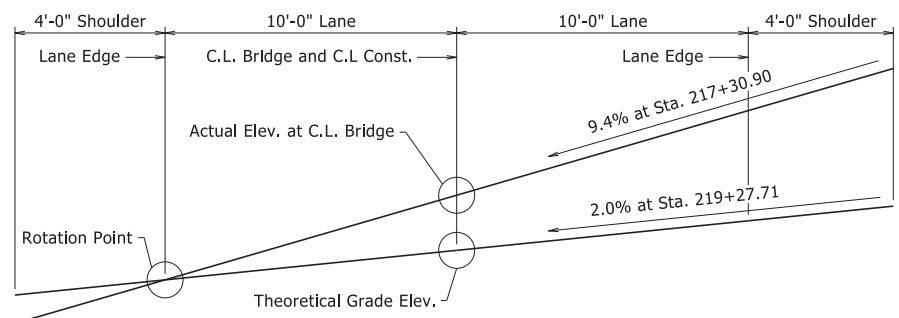
**PROTECTIVE SURFACE TREATMENT:** Class 2 Protective Surface Treatment shall be applied to the roadway surface and to the roadway face and top of the concrete bridge rail in accordance with Section 803.

DETAIL DRAWINGS:	DRAWING NO(S).
End Bents	65874
Intermediate Bents	65875-65876
Elastomeric Bearings	65895
170'-0" Continuous Integral W-Beam Unit	65877 - 65881
Concrete Filled Steel Shell Piling	65896
General Notes for Steel Bridge Structures	55006
Details For Steel Bridge Structures	55007
Bridge Traffic Rail	55070

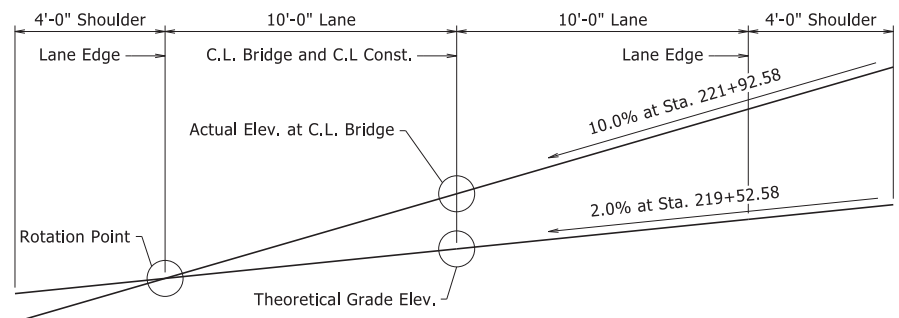
**EXISTING BRIDGE:** Existing Bridge No. M2165 (Log Mile 3.30) is 20.3' wide (19.7' clear roadway) and 157.0' long and consists of a steel thru truss, and steel I-beam approach spans, with a concrete deck supported by a timber and concrete substructure. The existing bridge is located approximately 113' downstream from the proposed new bridge. Plans of the existing structure, if available, may be obtained upon request to the Construction Contract Development Section of the Program Management Division.

**REMOVAL AND SALVAGE:** After the new bridge is open to traffic, the Contractor shall remove existing Bridge No. M2165 in accordance with Section 205 and Special Provision "Removal of Historic Truss Span of Bridge Number M2165". Additionally, remnant foundations shall be removed in accordance with Section 205. Removal of existing remnant foundations will not be paid for directly but shall be subsidiary to the item "Removal of Existing Bridge Structure (Site No. 2)". All material from the existing bridge and remnant foundations shall become the property of the Contractor except for the steel Warren pony truss span which shall be salvaged for re-erection and shall become the property of Independence County. The Contractor shall coordinate with the Engineer and Independence County Road Department for removal and delivery of salvaged material. The material shall be delivered and unloaded to an unused parking lot just north of Independence County Jail at 569 West Main Street, Batesville, Arkansas 72501. Payment for this work shall be considered incidental to "Removal of Existing Bridge Structure".

**MAINTENANCE OF TRAFFIC:** See Roadway Plans.



**STA. 217+30.90 TO STA. 219+27.71**



**STA. 219+52.58 TO STA. 221+92.58**

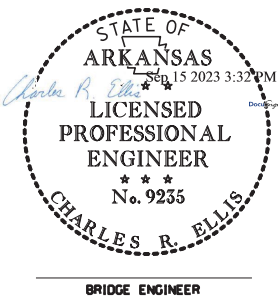
**SUPERELEVATION TRANSITION SKETCHES**

Looking Ahead  
 No Scale  
 See Roadway Plans for superelevation beyond limits shown.

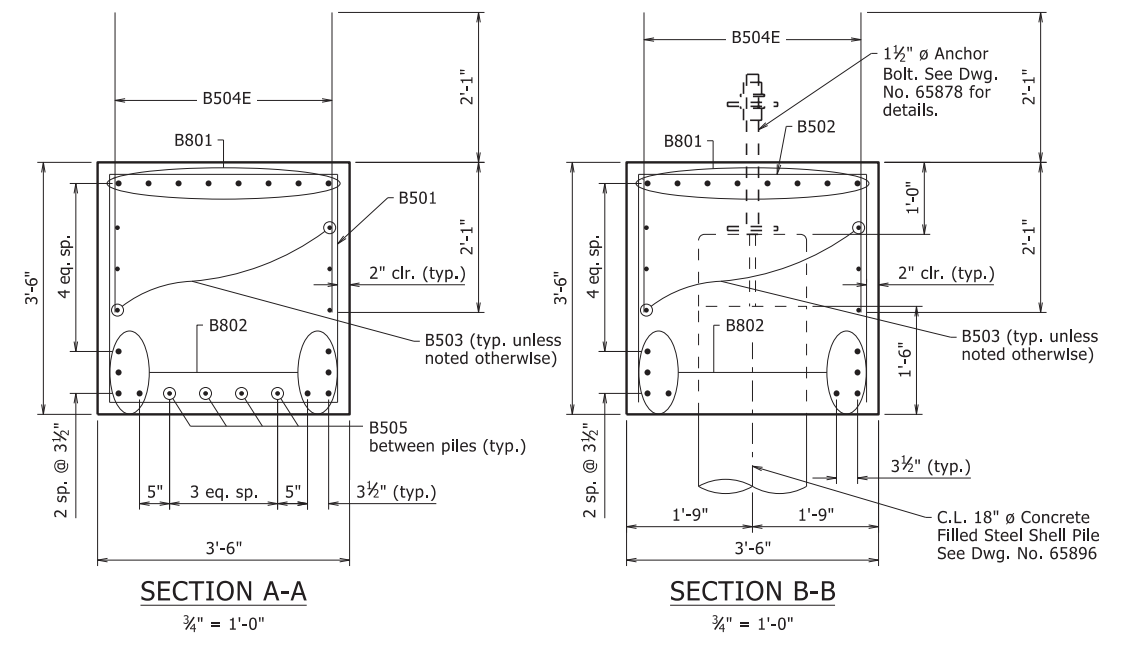
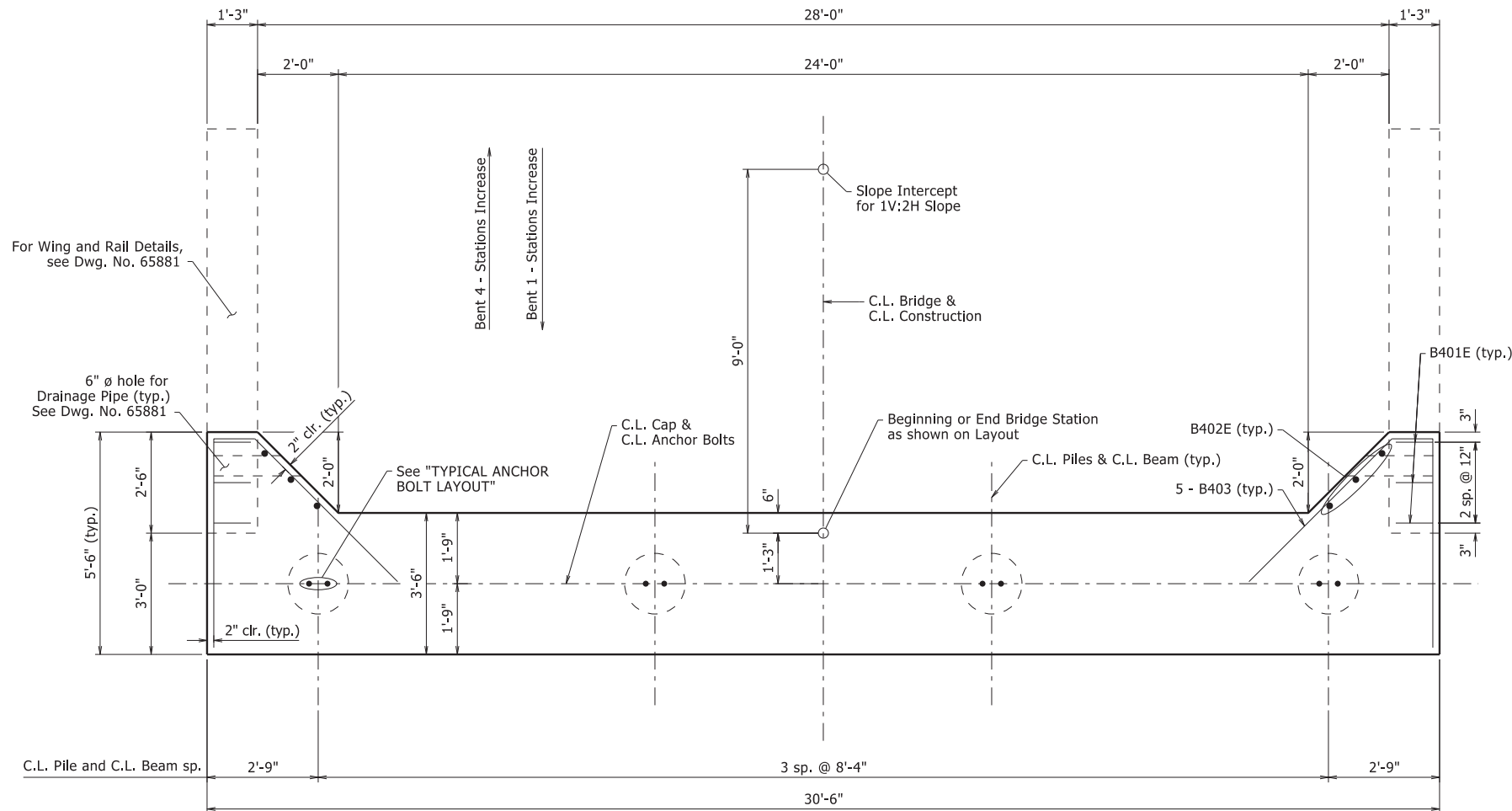
**SHEET 2 OF 2**  
**LAYOUT OF BRIDGE**  
**HIGHWAY 166 OVER FOURCHE RIVER**  
**HWY. 67 - ENGELBERG STRS. & APPRS. (S)**  
**RANDOLPH COUNTY**

**ROUTE 166 SEC. 1**  
**ARKANSAS STATE HIGHWAY COMMISSION**

**LITTLE ROCK, ARK.**  
 DRAWN BY: NAC      DATE: 4/13/2020      FILENAME: b100993\_l1.dgn  
 CHECKED BY: DKS      DATE: 8/5/2020      SCALE: 1"=20'  
 DESIGNED BY: NAC      DATE: 8/2020  
 BRIDGE NO. 07600      DRAWING NO. 65873



PRINT DATE: 9/8/2023



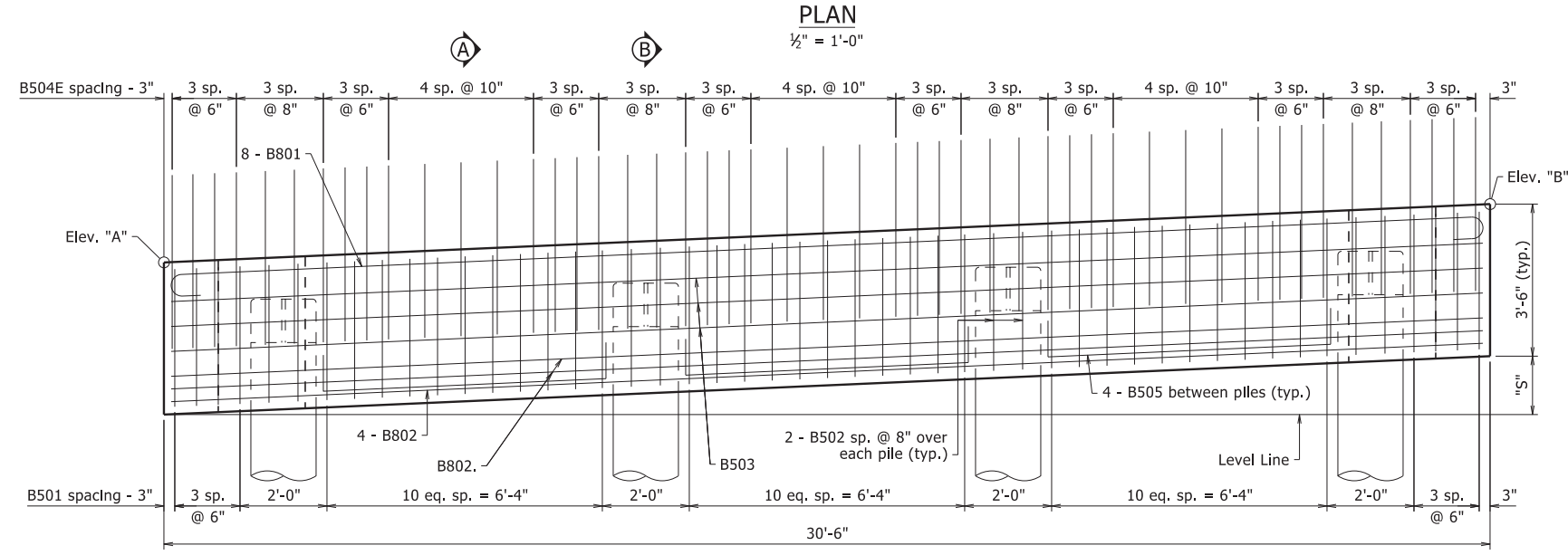
**GENERAL NOTES**

- See Std. Dwg. No. 55006 for additional notes.
- For additional information, see Layout.
- Granular backfill and pipe underdrain required behind cap. See Dwg. 65878 for details.
- See Dwg. No. 65881 for additional details of placement of B401E and B402E.
- All piling shall be ASTM A252, Grade 3 (Fy = 45 ksi). For details of concrete filled steel shell piles, see Dwg. No. 65896.

**BAR LIST - PER BENT**

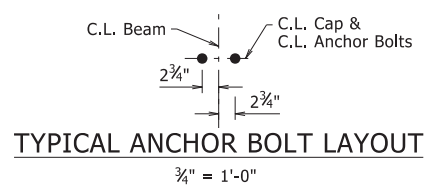
MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
B401E	6	14'-7"	2"	
B402E	6	5'-8"	Str.	
B403	10	11'-2"	2"	
B501	41	13'-2"	2 1/2"	
B502	8	9'-4"	2 1/2"	
B503	6	30'-2"	Str.	
B504E	98	4'-2"	Str.	
B505	12	7'-11"	3 3/4"	
B801	8	32'-0"	6"	
B802	8	30'-2"	Str.	

Dimensions are out to out of bars.  
Bars with an "E" suffix are to be epoxy coated.



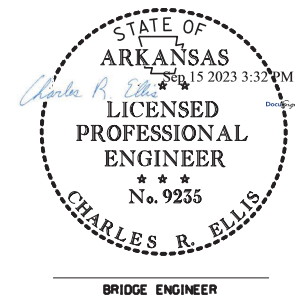
**ELEVATION**

Looking Ahead - Bent 4 Shown  
Looking Ahead - Bent 1 Similar  
1/2" = 1'-0"



**TABLE OF VARIABLES**

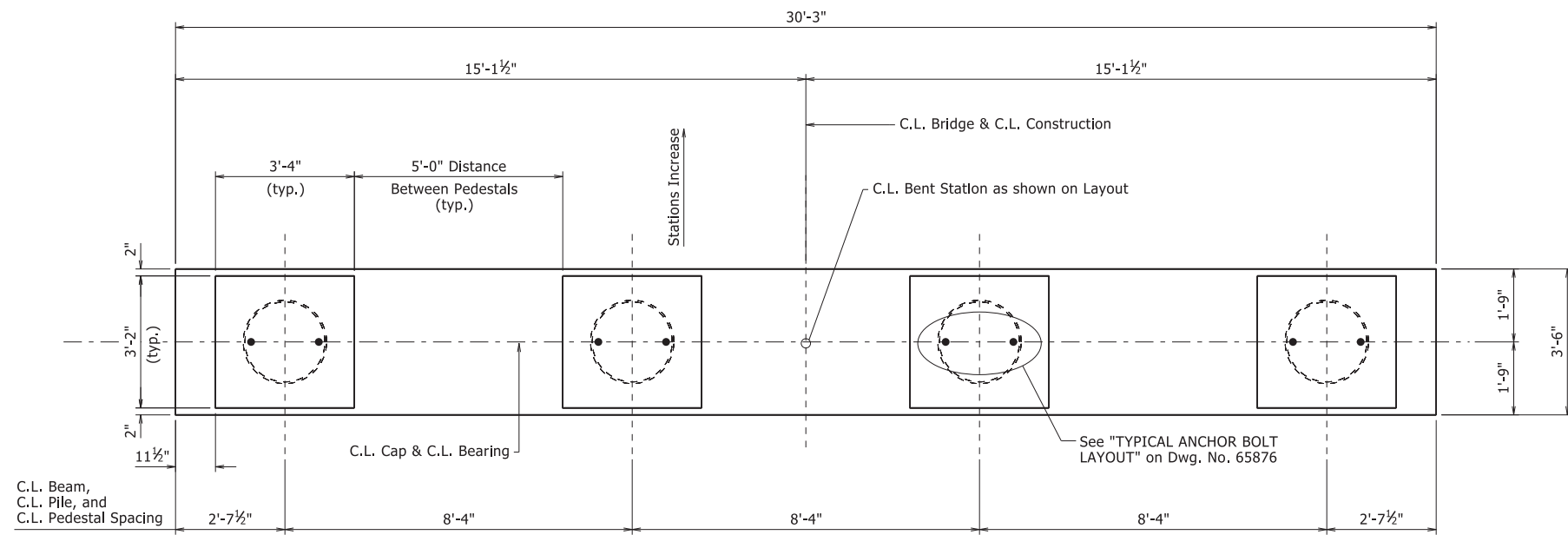
Bent	"S"	"A"	"B"
1	1'-4 3/16"	276.81	278.15
4	1'-5 1/4"	278.27	279.71



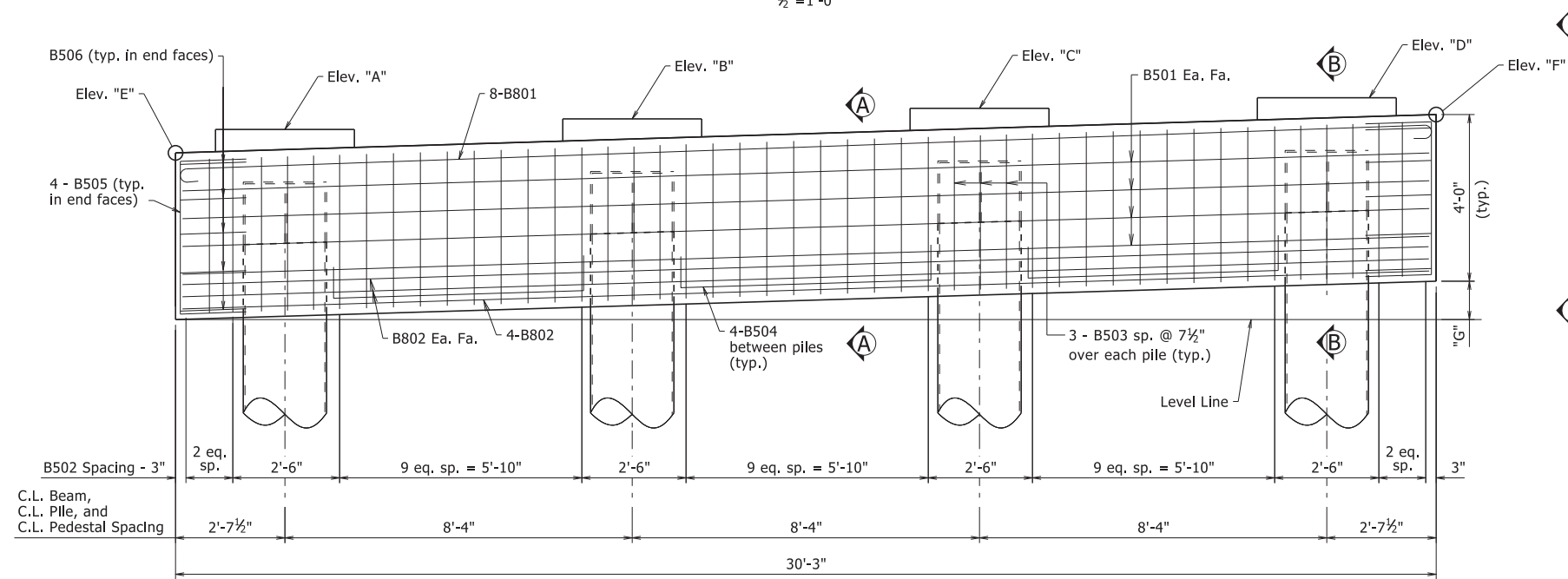
**DETAILS OF END BENTS  
FOURCHE RIVER**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: LHC DATE: 09/01/2022 FILENAME: b100993x2\_b1.dgn  
CHECKED BY: NAC DATE: 11/15/2022 SCALE: AS SHOWN  
DESIGNED BY: HY DATE: 08/23/2021  
BRIDGE NO. 07600 DRAWING NO. 65874



**PLAN**  
1/2"=1'-0"



**ELEVATION**  
Looking Ahead  
1/2"=1'-0"

**BAR LIST - PER BENT**

Mark	No. Req'd	Length	P.D.	BENDING DIAGRAMS	
B401	20	7'-2"	2"	Dimensions are out to out of bars.	
B402	20	7'-4"	2"		
B501	8	29'-11"	Str.		
B502	36	14'-2"	2 1/2"		
B503	12	10'-4"	2 1/2"		
B504	12	6'-9"	3 3/4"		
B505	8	6'-7"	3 3/4"		
B506	10	6'-5"	3 3/4"		
B801	8	31'-9"	6"		
B802	8	29'-11"	Str.		

**GENERAL NOTES**

All piling shall be ASTM A252, Grade 3 (F = 45 ksi). For details of concrete filled steel shell piles, see Dwg. No. 65896.

For additional information, see Layout.

Pedestals shall be cast level at the elevations shown.

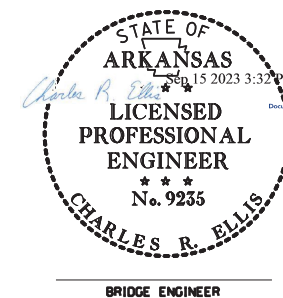
For Pedestal Details, see Dwg. No. 65876.

For "SECTION A-A", "SECTION B-B" and "VIEW C-C", See Dwg. No. 65876.

See Std. Dwg. No. 55006 for additional notes.

**TABLE OF VARIABLES**

Bent No.	"E"	"A"	"B"	"C"	"D"	"F"	"G"
2	277.28	277.84	278.04	278.23	278.43	278.99	8 1/2"
3	277.61	278.19	278.43	278.67	278.91	278.49	10 1/8"

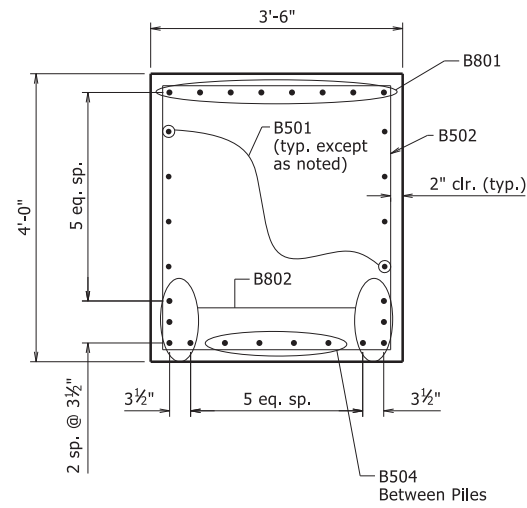


SHEET 1 OF 2  
**DETAILS OF INTERMEDIATE BENTS  
 FOURCHE RIVER**

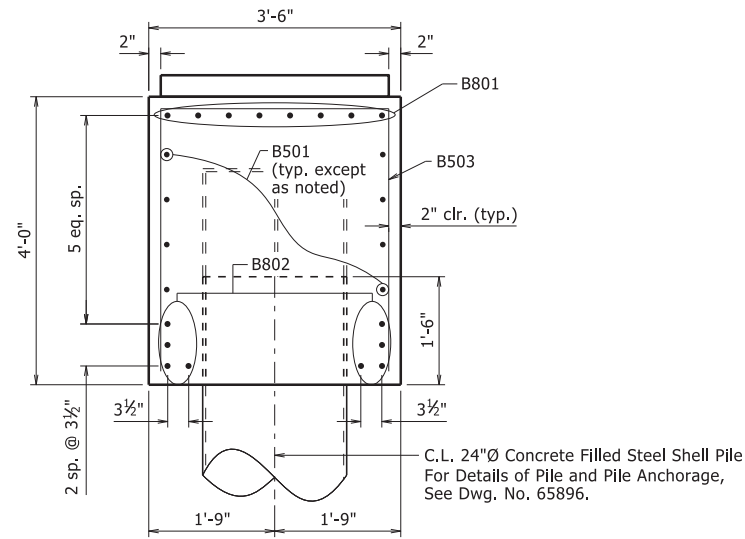
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: TNK DATE: 9/19/22 FILENAME: b100993x2\_b2.dgn  
 CHECKED BY: NAC DATE: 11/28/22 SCALE: AS NOTED  
 DESIGNED BY: HY DATE: 08/20/20  
 BRIDGE NO. 07600 DRAWING NO. 65875

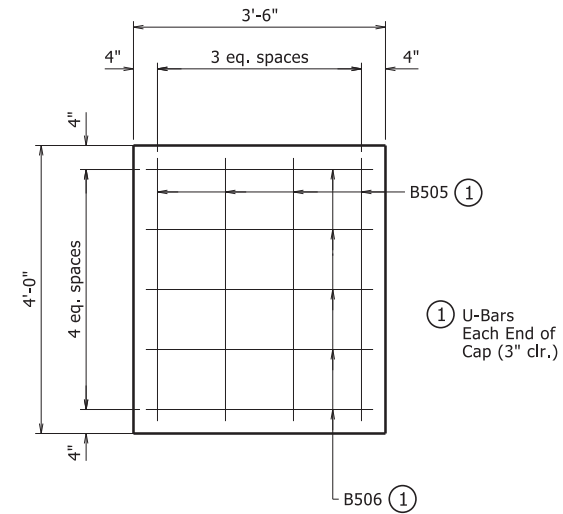
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	59	103
07600 - INT. BENTS - 65876						



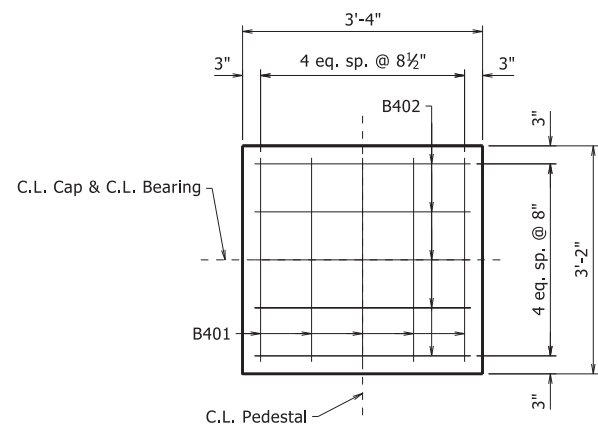
**SECTION A-A**  
3/4" = 1'-0"



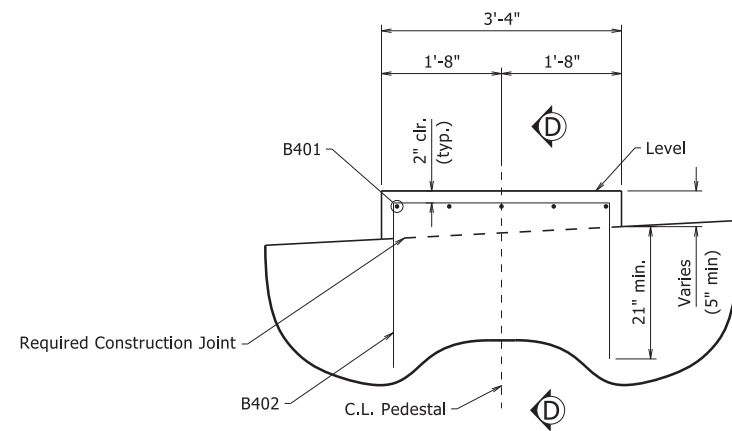
**SECTION B-B**  
3/4" = 1'-0"



**VIEW C-C**  
3/4" = 1'-0"

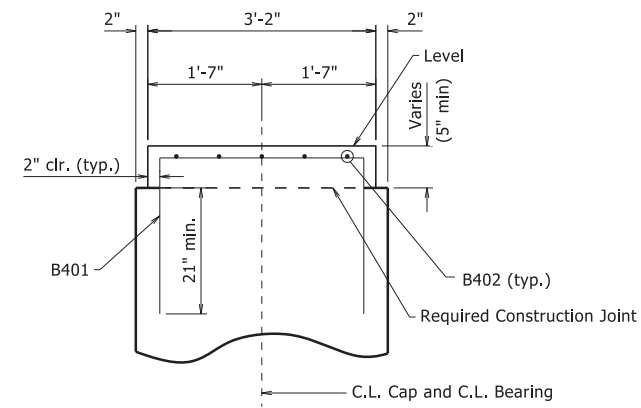


**PEDESTAL PLAN**  
3/4" = 1'-0"

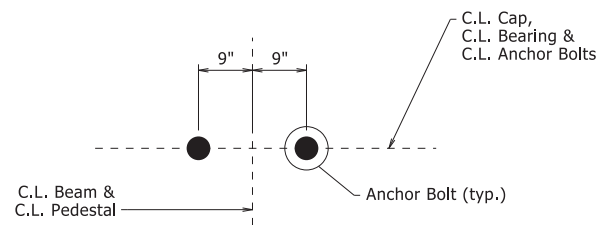


See Dwg. No. 65875 For Pedestal Elevations.

**TYPICAL PEDESTAL**  
3/4" = 1'-0"

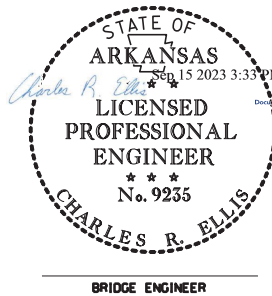


**SECTION D-D**  
3/4" = 1'-0"



For Details of Elastomeric Bearings, see Dwg. No. 65895.

**TYPICAL ANCHOR BOLT LAYOUT**  
No Scale



SHEET 2 OF 2  
DETAILS OF INTERMEDIATE BENTS  
FOURCHE RIVER

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: TNK DATE: 9/19/22 FILENAME: b100993x2\_b2.dgn  
 CHECKED BY: NAC DATE: 11/28/22 SCALE: AS NOTED  
 DESIGNED BY: HY DATE: 08/20/20  
 BRIDGE NO. 07600 DRAWING NO. 65876

**Slab Reinforcing:**

Longitudinal: S504E in top and S401E in bottom (placed as shown)  
S505E over intermediate supports and S506E placed at  
Beg. and End of bridge, See "REINFORCING PLAN AND  
SLAB POURING SEQUENCE", Dwg. No. 65880

Transverse: S501E @ 12" o.c. in top, S402E @ 12" o.c. in bottom  
S501E @ 12" o.c. in top, S502E @ 12" o.c. in bottom — Alternate  
S503E @ 6" in top of overhangs (bundled with No. 5 bars) both sides  
R403E in bridge rail. See Std. Dwg. No. 55070.

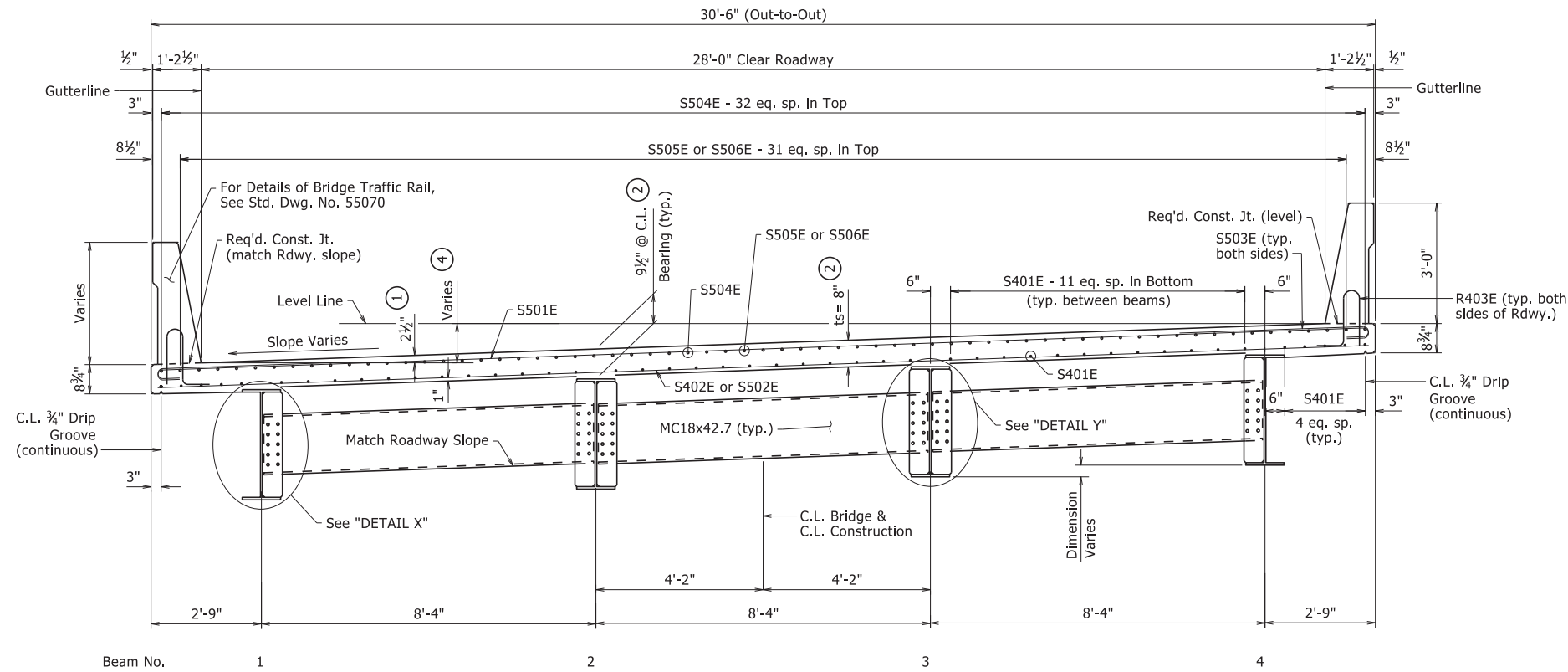
Bar positions or clearances from the forms shall be maintained by means of stays, ties, hangers or other approved devices per Subsection 804.06. Placement of slab bolsters or high-chairs with full-length lower runners on removable deck forms will not be allowed.

Class 2 Protective Surface Treatment shall be applied to the Roadway Surface and the Roadway Face and Top of Bridge Traffic Rail.

**BAR LIST**

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401E	184	44'-11"	Str.	<p>Dimensions are out to out of bars.</p>
S402E	181	30'-2"	Str.	
S403E	82	8'-6"	2"	
S501E	337	31'-4"	3 3/4"	
S502E	164	30'-2"	Str.	
S503E	658	5'-2"	3 3/4"	
S504E	132	45'-6"	Str.	
S505E	64	28'-0"	Str.	
S506E	64	7'-9"	3 3/4"	
S507E	56	5'-4"	Str.	
R400E	48	5'-3"	2 1/2"	
R401E	756	6'-4"	2 1/2"	
R402E	56	5'-6"	Str.	
R403E	676	3'-6"	3 3/4"	
R404E	64	11'-5"	Str.	
R405E	32	13'-8"	Str.	
R406E	48	15'-8"	Str.	
R407E	48	15'-8"	Str.	
R408E	32	9'-8"	Str.	
W401E	80	3'-11"	3 3/4"	
W402E	30	7'-3"	2"	
W403E	30	7'-9"	2"	
W601E	16	8'-0"	4 1/2"	
W701E	48	12'-9"	Str.	

Bars designated with an "E" suffix are epoxy coated. See Std. Dwg. 55070 for additional details



**TYPICAL ROADWAY SECTION**

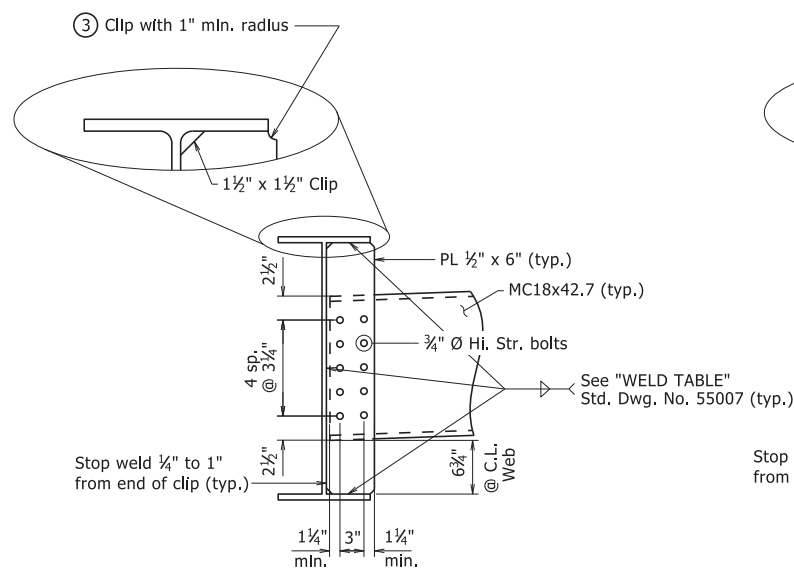
1/2" = 1'-0"

**TABLE OF VARIABLES  
BRIDGE TRAFFIC RAILING (TYPE SSTR36)**

Closed Rail Panels			Open Rail Panels					
Panel Length	"A"	R4XXE	Panel Length	"B"	"C"	"D"	"E"	R4XXE
11'-9"	23	R404E	16'-0"	8	3'-0"	11	6'-0"	R407E
14'-0"	27	R405E						
16'-0"	31	R406E						

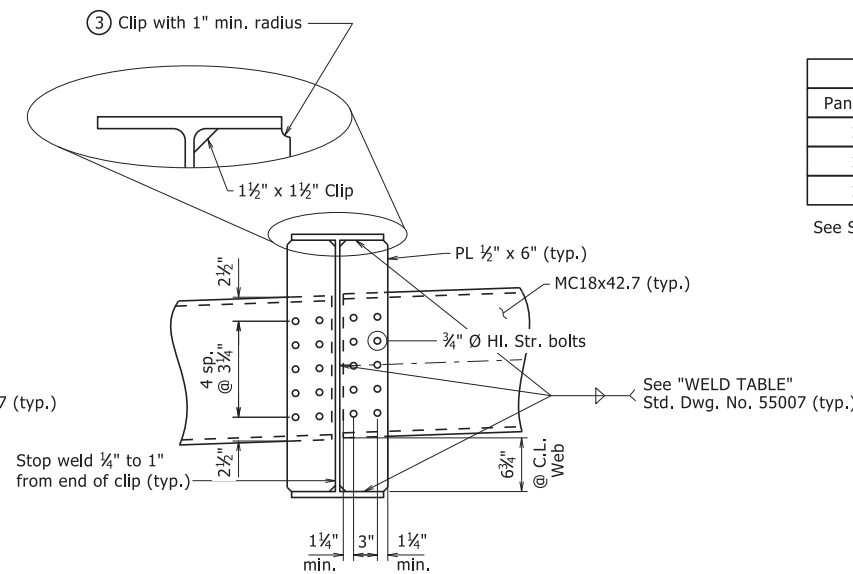
See Std. Dwg. No. 55070 for details of Rail Bars.

- ① Tolerance: Minus = 1/4"; Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Std. Dwg. No. 55007
- ② See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Std. Dwg. No. 55007
- ③ If permanent steel bridge deck forms are used, the Fabricator shall clip plates as necessary to accommodate the deck form supports.
- ④ Gutterline to Gutterline.



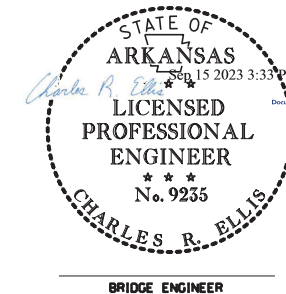
**DETAIL X**

1" = 1'-0"



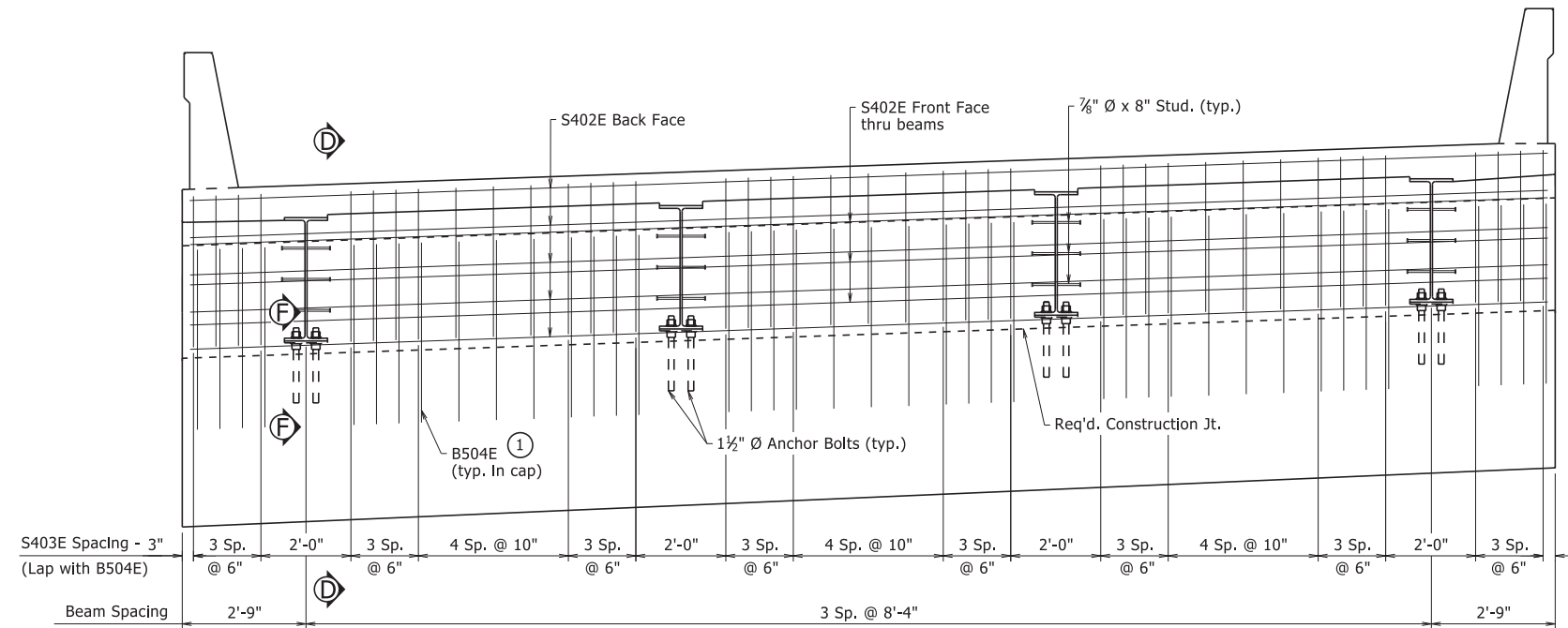
**DETAIL Y**

1" = 1'-0"



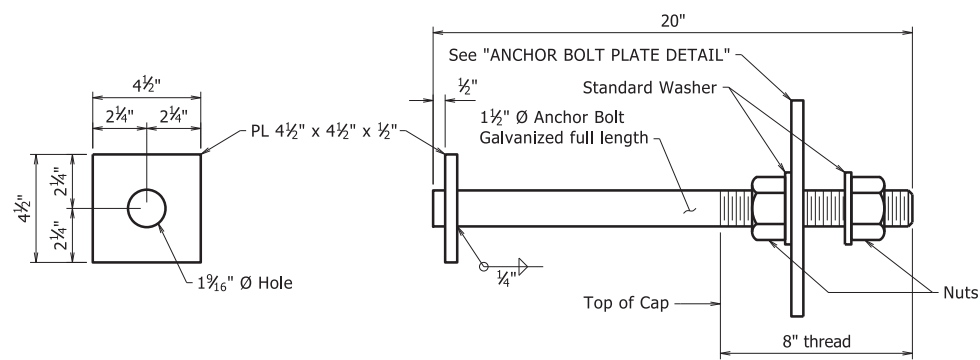
SHEET 1 OF 5  
DETAILS OF 170'-0"  
CONTINUOUS INTEGRAL W-BEAM UNIT  
FOURCHE RIVER  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 7/13/21 FILENAME: b100993x2\_s1.dgn  
CHECKED BY: NAC DATE: 11/16/22 SCALE: As Shown  
DESIGNED BY: JAC DATE: 7/13/21  
BRIDGE NO. 07600 DRAWING NO. 65877

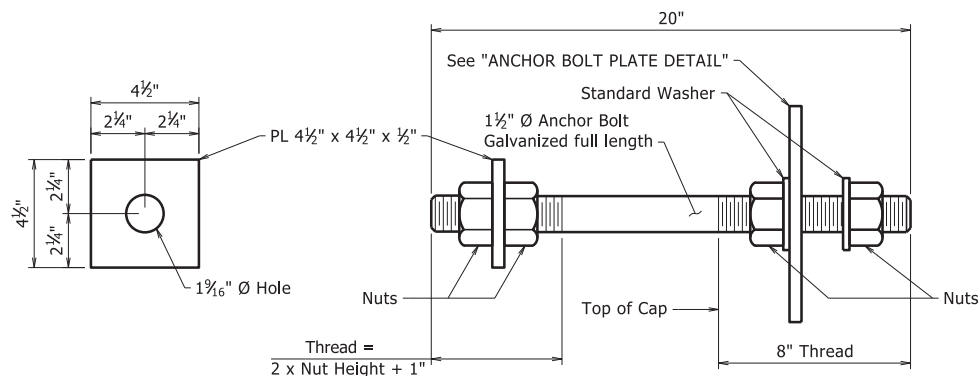


**TYPICAL ROADWAY SECTION AT END BENTS**

Looking Back - Bent 1  
Looking Ahead - Bent 4  
1/2" = 1'-0"



**ANCHOR BOLT DETAIL**  
No Scale

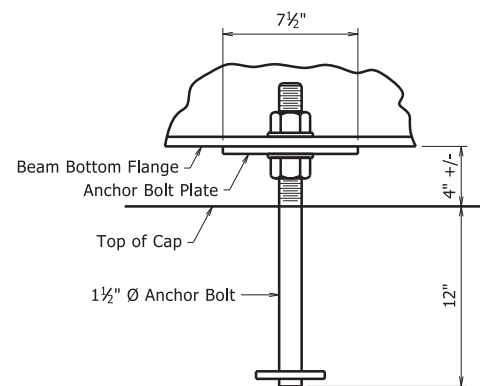


**ALTERNATE ANCHOR BOLT DETAIL**  
No Scale

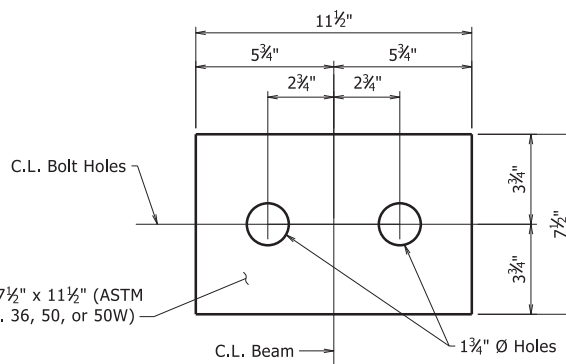
Anchor bolts shall comply with AASHTO M 314, Grade 55, with Supplementary Requirement S1, and galvanized according to Subsection 807.07. Nuts and Washers for bolts shall be as specified in Subsection 807.07.

Use lower nut and washer to adjust to grade. Snug tight top nut and washer after grade is adjusted.

Plates, bolts, nuts, and washers shall be paid for at the unit price bid for "Structural Steel in Beam Spans (A709, Gr. 50W)".

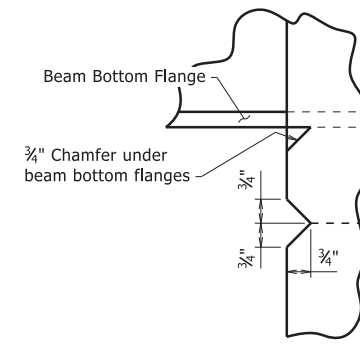


**VIEW F-F**  
No Scale

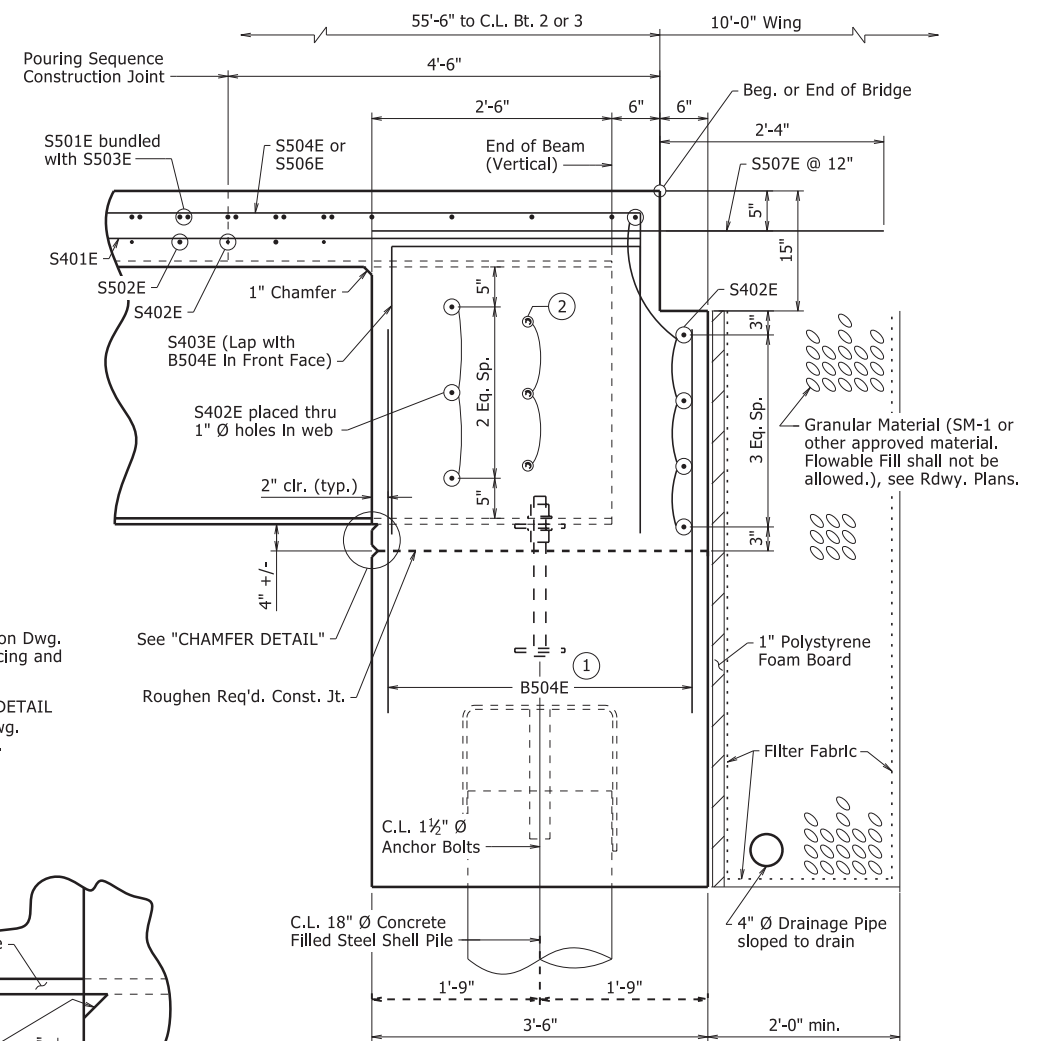


**ANCHOR BOLT PLATE DETAIL**  
3" = 1'-0"

- ① See End Bent details on Dwg. No. 65874 for reinforcing and additional details.
- ② 7/8" Ø x 8" stud. See "DETAIL OF BEAM END" on Dwg. No. 65879 for details.



**CHAMFER DETAIL**  
No Scale

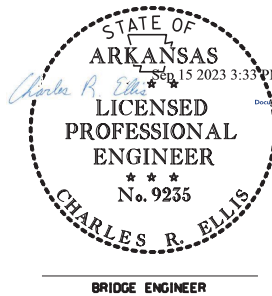


**SECTION D-D**  
1" = 1'-0"

Limits of the concrete end diaphragm shall match plan dimension of End Bent Cap.

For additional details of pipe underdrain see Std. Dwg. PU-1 and Section 611. Pipe underdrains will not be measured or paid for separately, but will be considered subsidiary to the unit price bid for "Class 5 Concrete".

1" Polystyrene Foam Board, Filter Fabric and Granular Material shall not be paid for directly, but shall be considered subsidiary to the various bid items.

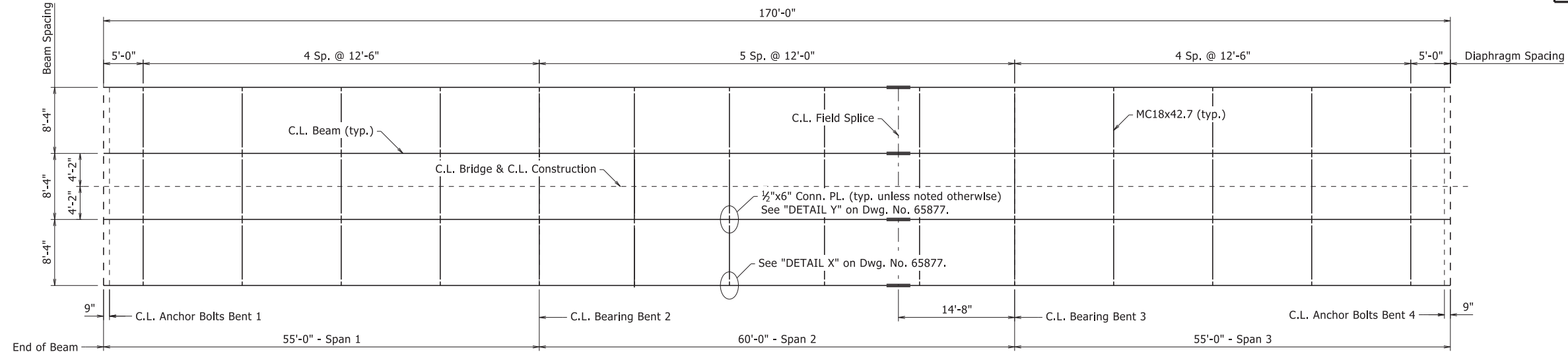


BRIDGE ENGINEER

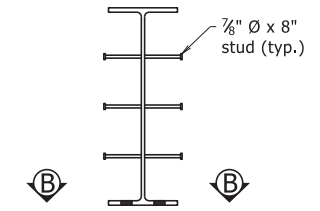
SHEET 2 OF 5  
DETAILS OF 170'-0"  
INTEGRAL W-BEAM UNIT  
FOURCHE RIVER

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

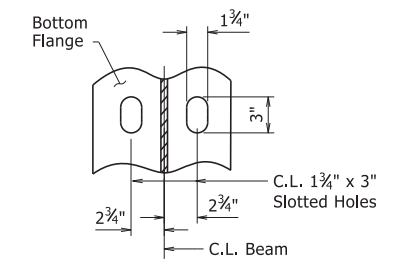
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CHECKED BY: NAC DATE: 11/16/22 SCALE: As Shown  
DESIGNED BY: JAC DATE: 7/13/21  
BRIDGE NO. 07600 DRAWING NO. 65878



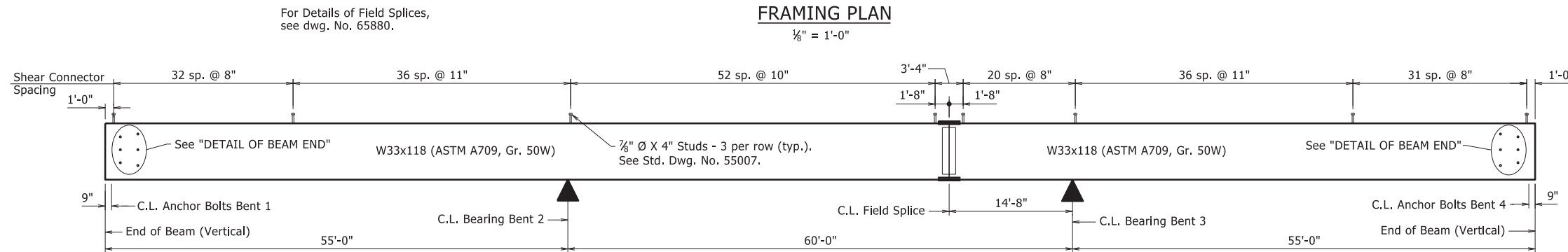
**FRAMING PLAN**  
1/8" = 1'-0"



**VIEW C-C**  
3/4" = 1'-0"



**SECTION B-B**  
1/2" = 1'-0"

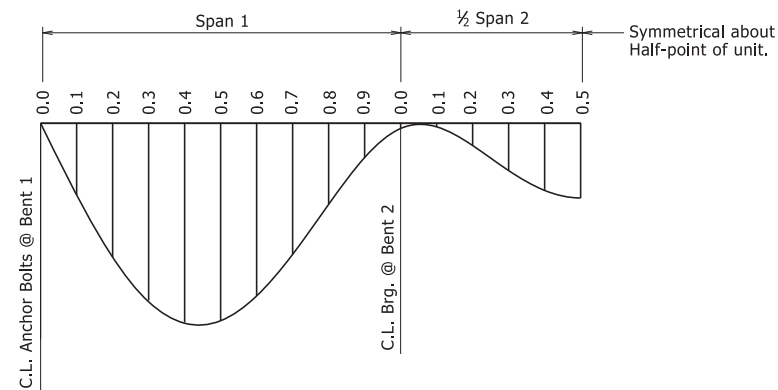


**TYPICAL BEAM ELEVATION**  
No Scale

**TABLE OF DEAD LOAD DEFLECTION - INCHES**

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Rail	
		Ext. Beam	Int. Beam	Ext. Beam	Int. Beam	Ext. Beam	Int. Beam
1	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.028	0.031	0.197	0.230	0.215	0.247
	0.2	0.052	0.058	0.365	0.427	0.399	0.459
	0.3	0.068	0.077	0.482	0.566	0.527	0.608
	0.4	0.077	0.086	0.540	0.633	0.590	0.680
	0.5	0.075	0.084	0.531	0.623	0.580	0.670
	0.6	0.066	0.074	0.464	0.544	0.507	0.585
	0.7	0.050	0.056	0.351	0.411	0.384	0.442
	0.8	0.030	0.034	0.213	0.250	0.233	0.269
1/2 of Span 2	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.000	0.000	-0.001	-0.001	-0.001	-0.001
	0.2	0.008	0.009	0.056	0.066	0.061	0.071
	0.3	0.018	0.020	0.128	0.150	0.140	0.161
	0.5	0.029	0.032	0.205	0.239	0.224	0.257

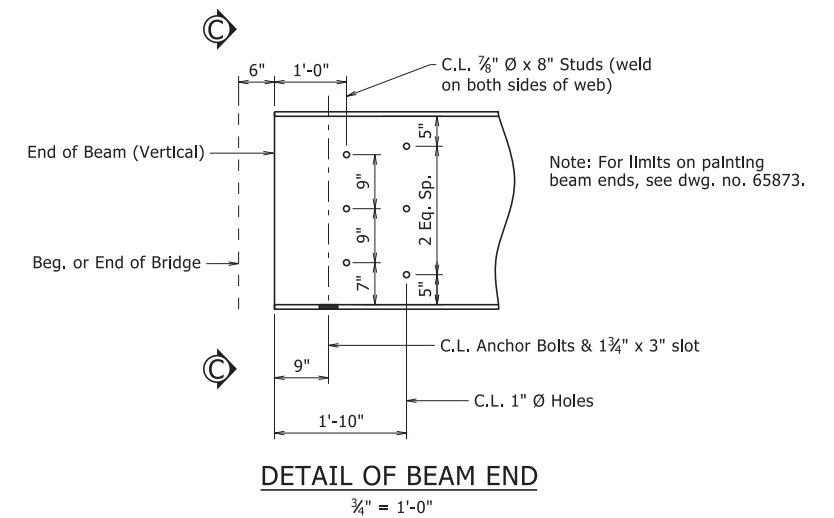
Symmetrical about Half-point of unit.



**DEAD LOAD DEFLECTION DIAGRAM**  
No Scale

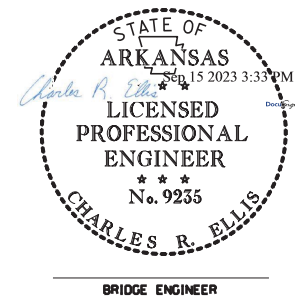
Camber for Dead Load Deflection +/- 1/4" tolerance. Deflections shown are along C.L. beam from a chord from C.L. Anchor Bolt to C.L. Anchor Bolt. Negative sign (-) indicates point above chord. Vertical curve corrections are not included. Superelevation transition corrections not included.

All structural steel shall be ASTM A709, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (A709, Gr. 50W)". See Std. Dwg. Nos. 55006 and 55007 for additional notes and details.



**DETAIL OF BEAM END**  
3/4" = 1'-0"

Note: For limits on painting beam ends, see dwg. no. 65873.



SHEET 3 OF 5  
 DETAILS OF 170'-0"  
 CONTINUOUS INTEGRAL W-BEAM UNIT  
 FOURCHE RIVER  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: JAC DATE: 7/13/21 FILENAME: b100993x2\_s1.dgn  
 CHECKED BY: NAC DATE: 11/16/22 SCALE: As Shown  
 DESIGNED BY: JAC DATE: 7/13/21  
 BRIDGE NO. 07600 DRAWING NO. 65879

DATE REVISED	DATE REVISED	FED. ROAD DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	63	103
07600 - 170' UNIT - 65880						

### GENERAL NOTES

For Rail reinforcing details, see Std. Dwg. No. 55070.

For Bar List, see Dwg. No. 65877.

For "VIEW R-R" and "VIEW S-S", see Dwg. No. 65881.

Pours with the same number may be placed simultaneously or separately. All Pour(s) 1 must be placed before Pour(s) 2, all Pour(s) 2 must be placed before Pour(s) 3 can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between adjacent pours.

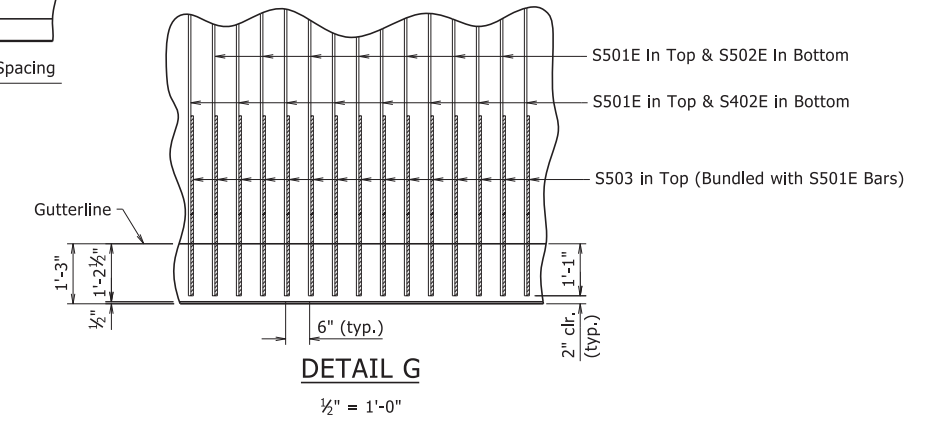
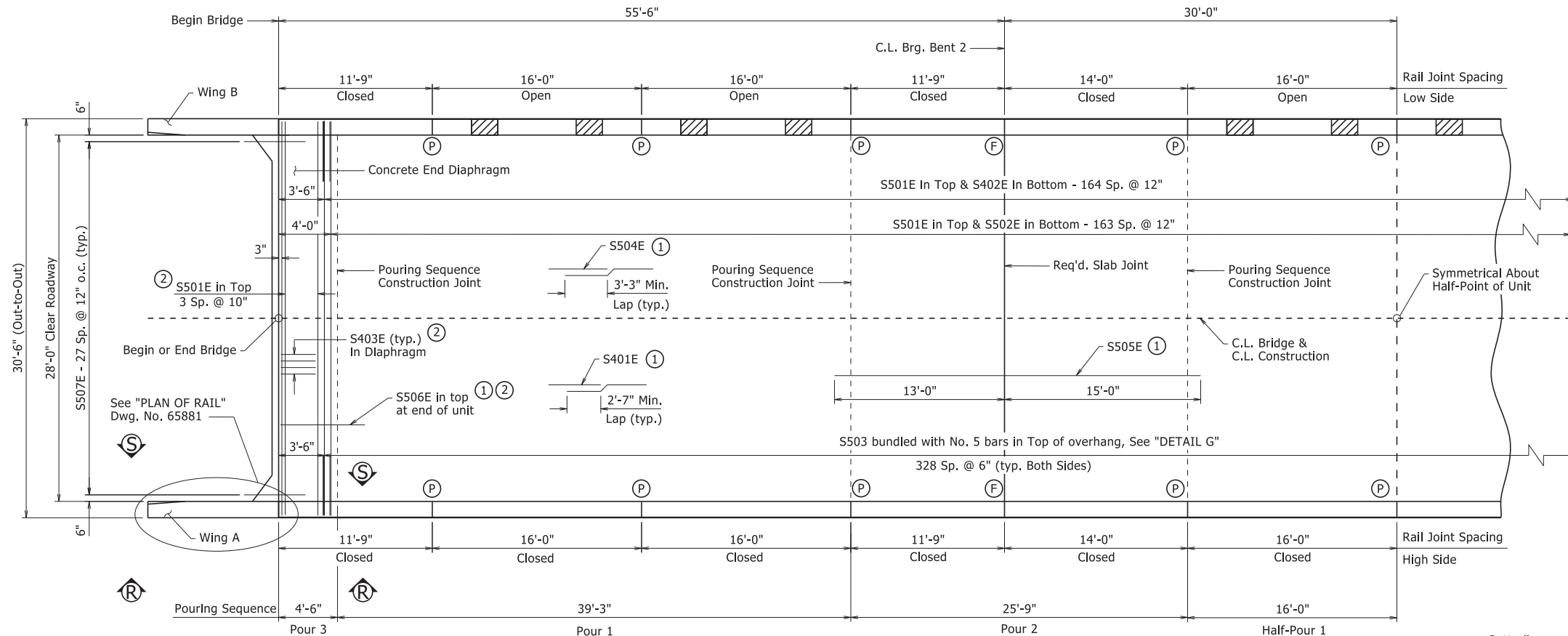
Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

Concrete Diaphragms at end bents shall be poured monolithically with the deck.

A minimum of 72 hours shall elapse between completion of the slab and the pouring of the bridge railing. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.

Rails and Wings are included in span construction and are included in span quantities.

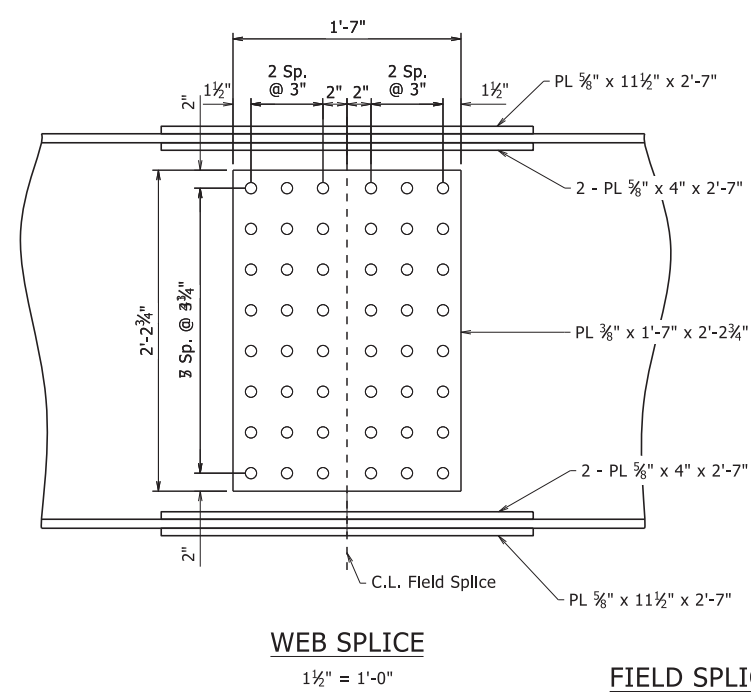
NO DEVIATIONS WILL BE ALLOWED FROM THE "POURING SEQUENCE" OR "ALTERNATE POURING SEQUENCE" SHOWN IN THE PLANS.



All field splice bolts shall be 7/8" Ø Hi. Str. bolts.  
 All holes for splice bolts shall be 1 1/16" Ø.  
 Bolted field splices may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of plan quantities.  
 All Field Splice Plates shall be ASTM A709, Gr. 50W.

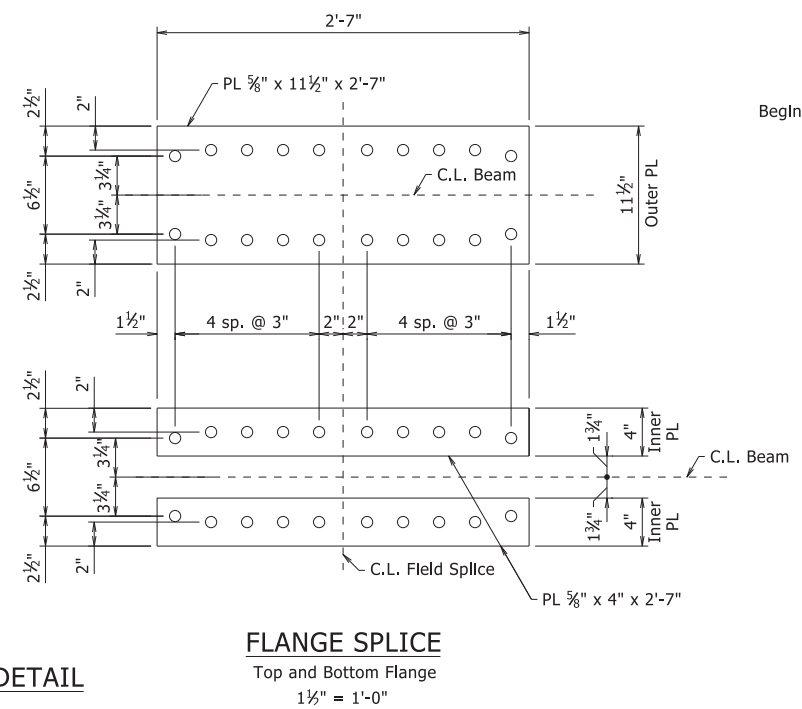
### HALF-REINFORCING PLAN AND SLAB POURING SEQUENCE

- 1/16" = 1'-0"
- (P) Partial depth parapet joint at this location.
  - (F) Full depth parapet joint at this location.
  - (1) Placed as shown in "TYPICAL ROADWAY SECTION," Dwg. No. 65877.
  - (2) See Dwg. No. 65878 for more details of reinforcing in concrete end diaphragm.

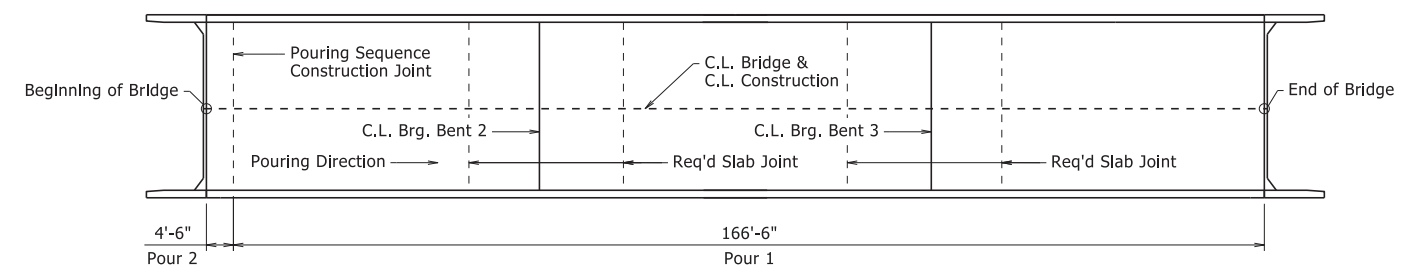


WEB SPLICE  
1 1/2" = 1'-0"

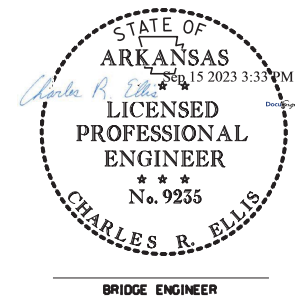
FIELD SPLICE DETAIL



FLANGE SPLICE  
Top and Bottom Flange  
1 1/2" = 1'-0"



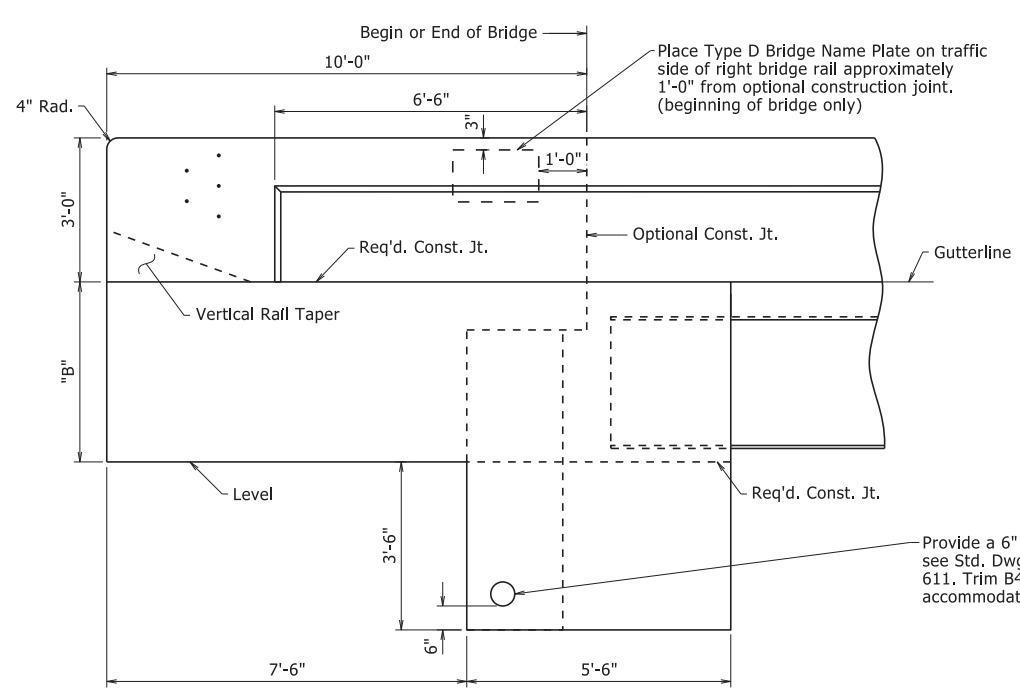
ALTERNATE POURING SEQUENCE  
No Scale



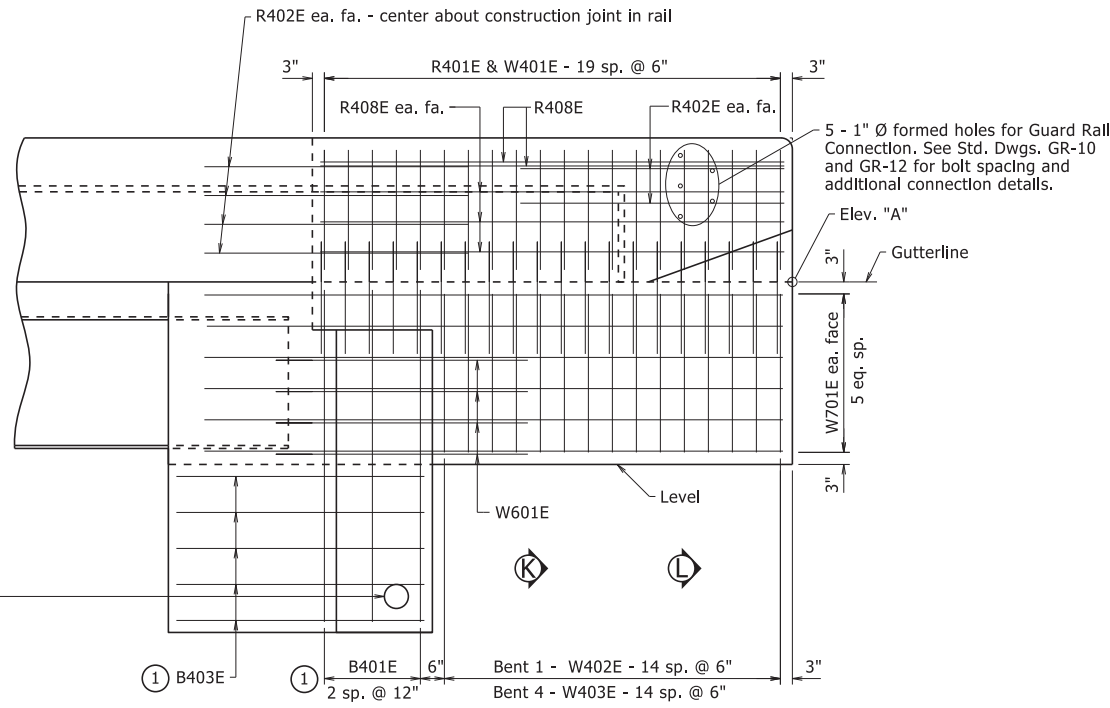
SHEET 4 OF 5  
 DETAILS OF 170'-0"  
 CONTINUOUS INTEGRAL W-BEAM UNIT  
 FOURCHE RIVER

ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 7/13/21 FILENAME: b100993x2\_s1.dgn  
 CHECKED BY: NAC DATE: 11/16/22 SCALE: As Shown  
 DESIGNED BY: JAC DATE: 7/13/21  
 BRIDGE NO. 07600 DRAWING NO. 65880



**VIEW R-R**  
Wing A Shown, Wing B Similar  
1/2" = 1'-0"



**VIEW S-S**  
Wing A Shown, Wing B Similar  
1/2" = 1'-0"

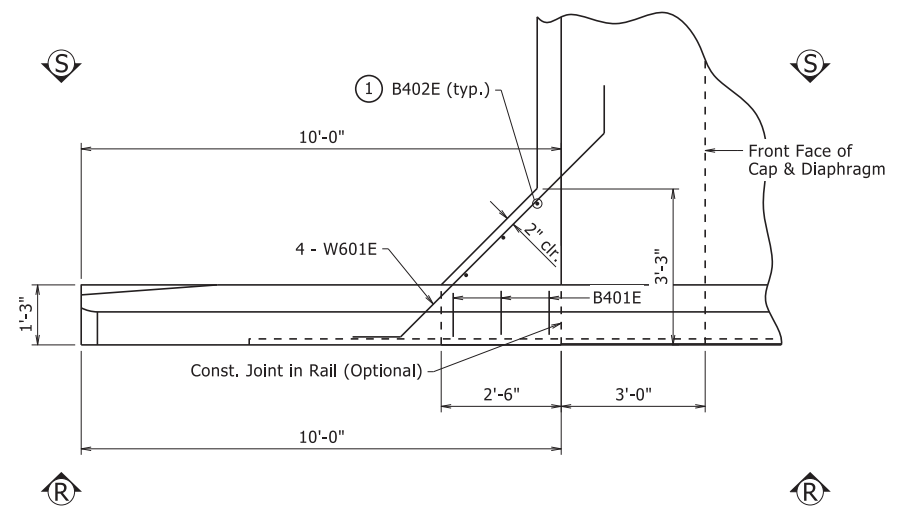
Panel Length	R4XXE
10'-0"	R408E

For Rail Bar details, see Std. Dwg. No. 55070.

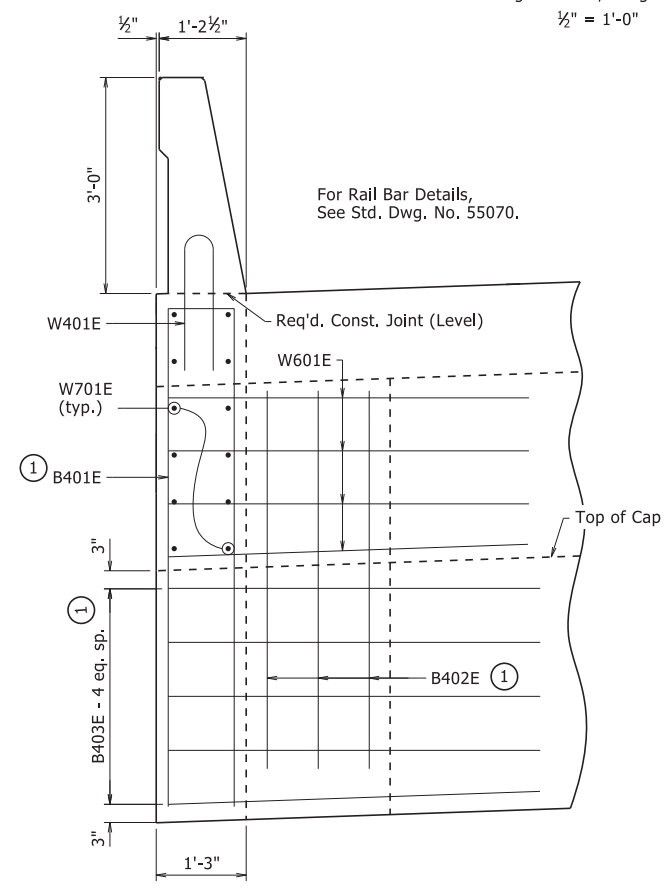
**TABLE OF VARIABLES**

Bent	Wing	Elev. "A"	"B"
1	A	281.78	3'-7 1/16"
	B	280.43	3'-7 1/2"
4	A	283.59	3'-10 1/2"
	B	282.17	3'-10 1/16"

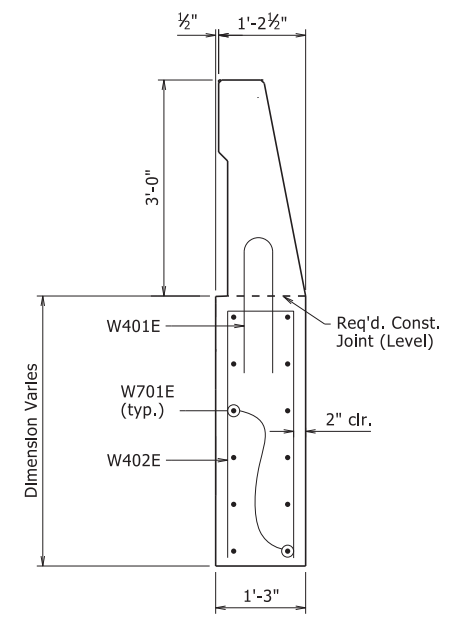
① See End Bent Details on Dwg. No. 65874 for reinforcing and additional details.



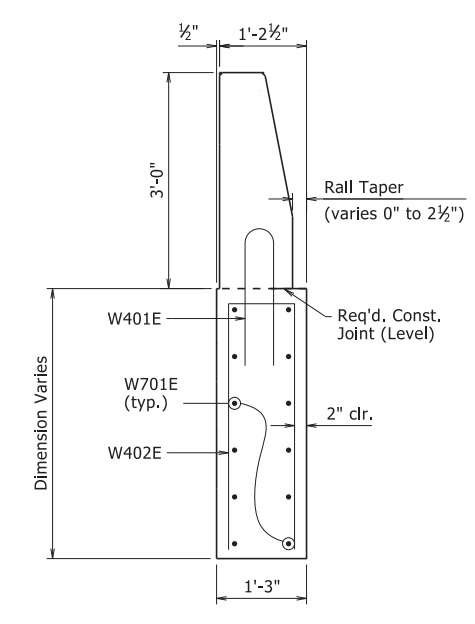
**PLAN OF RAIL**  
Wing A Shown, Wing B Similar  
1/2" = 1'-0"



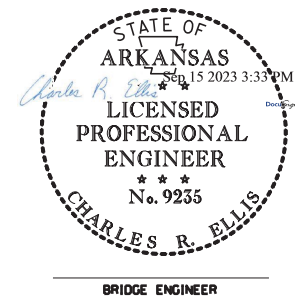
**SECTION W-W**  
3/4" = 1'-0"



**SECTION K-K**  
3/4" = 1'-0"



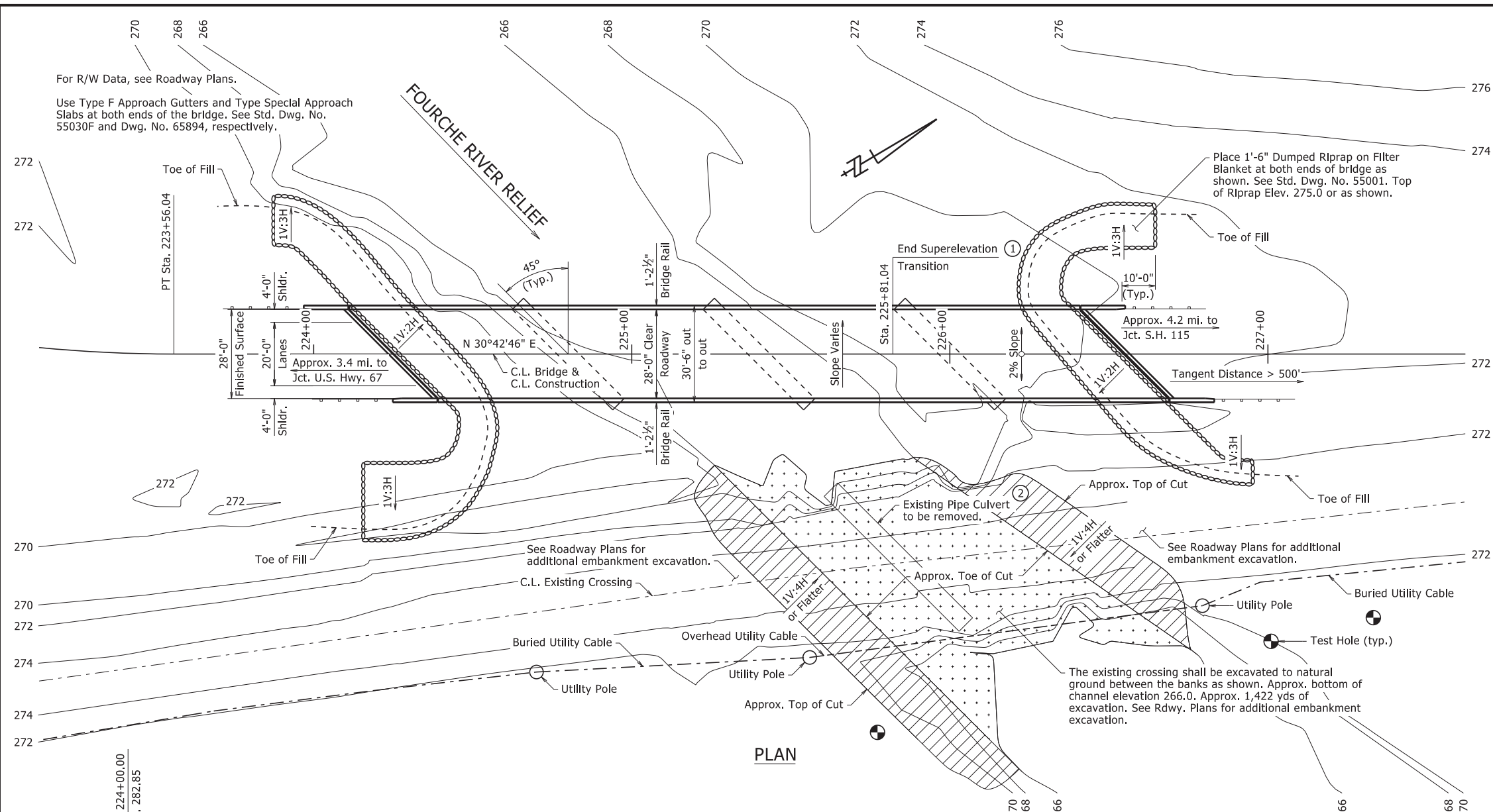
**SECTION L-L**  
3/4" = 1'-0"



SHEET 5 OF 5  
DETAILS OF 170'-0"  
CONTINUOUS INTEGRAL W-BEAM UNIT  
FOURCHE RIVER

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 7/13/21 FILENAME: b100993x2\_s1.dgn  
CHECKED BY: NAC DATE: 11/16/22 SCALE: As Shown  
DESIGNED BY: JAC DATE: 7/13/21  
BRIDGE NO. 07600 DRAWING NO. 65881



PLAN

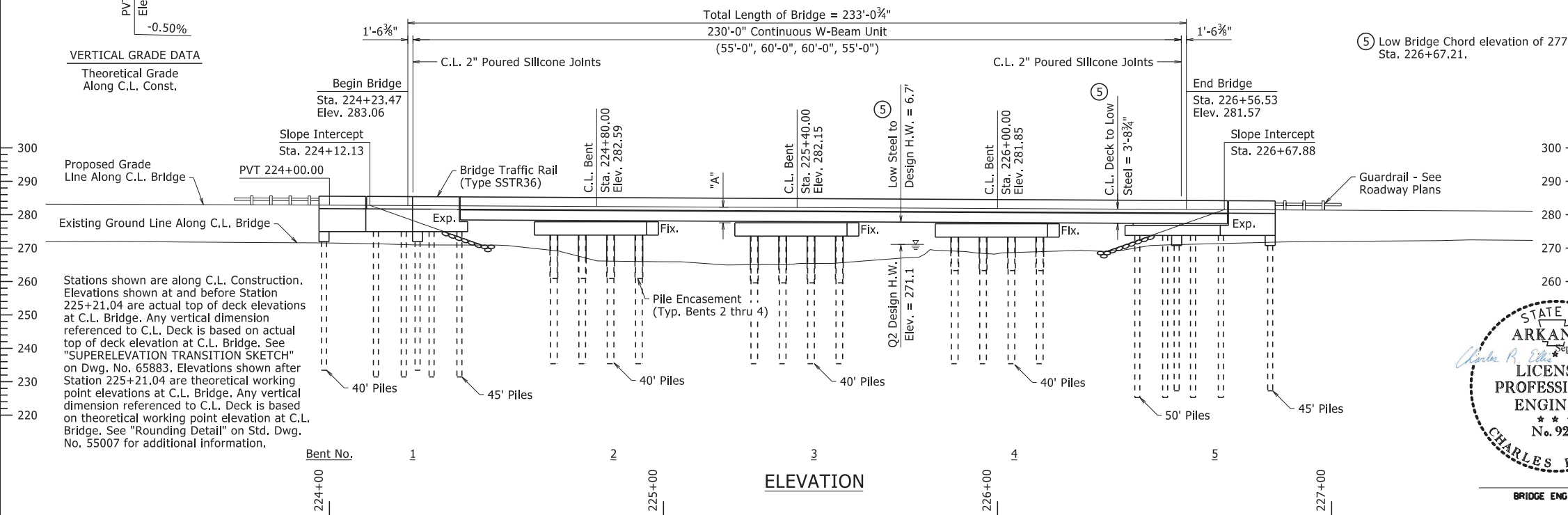
- ① See "SUPERELEVATION TRANSITION SKETCH" on Dwg. No. 65883.
- ② Bridge No. M2166 was replaced by low water crossing and existing pipe culvert.

HYDRAULIC DATA

Flood Description	Frequency	④	Discharge This Bridge	③	Water Surface Elevation With Backwater
		Total Discharge		Natural Water Surface Elevation	
	Years	CFS	CFS	FEET	FEET
Desgn	2	9,230	1,307	270.3	270.9
Base	100	54,500	4,974	275.8	276.1
Extreme	500	79,900	7,388	277.4	277.9
Overtopping	2	9,230	1,307	270.3	270.9

- ③ Unconstricted water surface elevation without structure or roadway approaches.
  - ④ The total discharge includes flow at this bridge, flow at Relief Structure at Log Mile 3.26, flow at Fourche River Bridge at Log Mile 3.30, and low roadway overtopping.
  - ② Q100 backwater elevation for Bridge No. M2166 = 276.0 ft.
  - ⑤ Proposed Low Bridge Chord Elev. = 277.79 ft.
- Drainage Area = 241.00 square miles  
Historical H.W. Elev. 276.8 ft.

If approach Roadway Embankment is raised above the design stage elevation in the future, additional waterway openings may be required to meet the floodplain requirements. This may be accomplished by increasing the bridge length or by adding a relief structure(s).



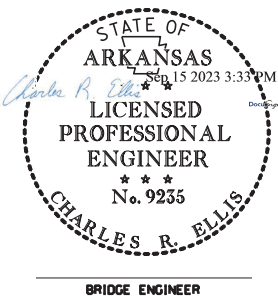
ELEVATION

- ⑤ Low Bridge Chord elevation of 277.79 occurs at Sta. 226+67.21.

TABLE OF VARIABLES

Bent No.	C.L. Deck @ C.L. Bent to Low Side Top of Cap
2	"A"
3	4'-6 <sup>5</sup> / <sub>16</sub> "
4	4'-6 <sup>1</sup> / <sub>4</sub> "

See. Dwg. No. 65883 for Soil Borings and General Notes.



SHEET 1 OF 2  
LAYOUT OF BRIDGE  
HIGHWAY 166 OVER FOURCHE RIVER RELIEF  
HWY. 67 - ENGELBERG STRS. & APPRS. (S)  
RANDOLPH COUNTY

ROUTE 166 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

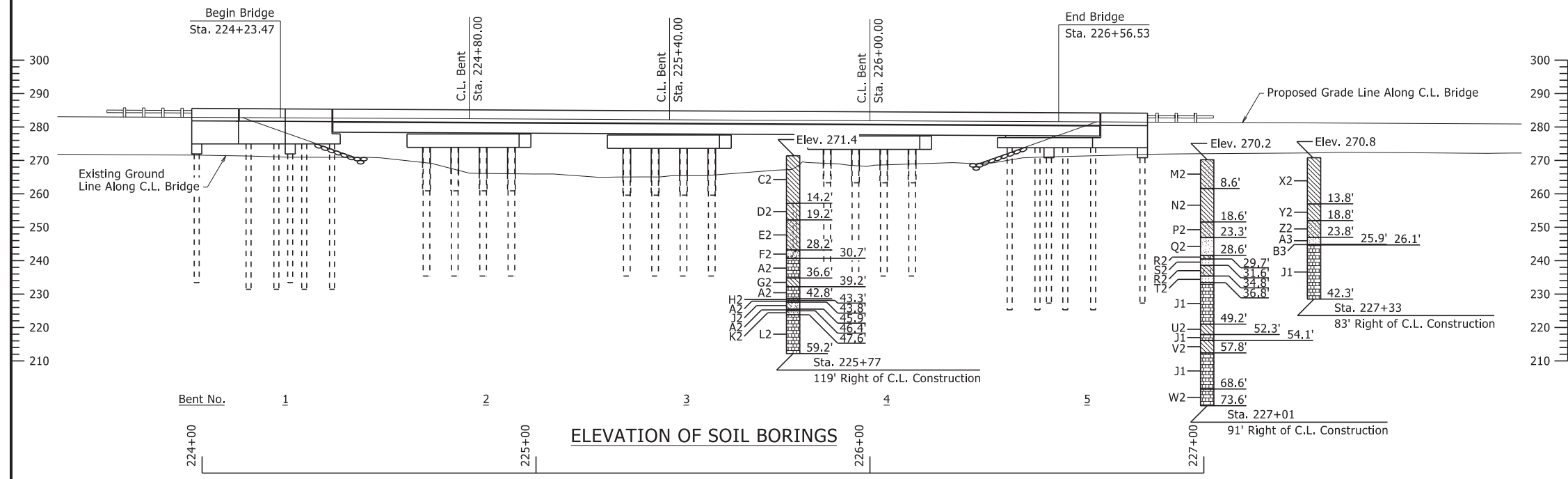
BRIDGE ENGINEER

BRIDGE NO. 07601 DRAWING NO. 65882

DRAWN BY: NAC DATE: 4/13/2020 FILENAME: b100993\_l1.dgn  
CHECKED BY: DKS DATE: 8/5/2020 SCALE: 1"=20'  
DESIGNED BY: NAC DATE: 8/2020

PRINT DATE: 9/12/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	66	103
				07601 - LAYOUT	- 65883	



- ### BORING LEGEND
- J1 - Hard, Gray Dolomite
  - A2 - Hard, Gray Fractured Dolomite
  - C2 - Moist, Medium Stiff, Mottled Brown to Brown Clay
  - D2 - Moist, Medium Stiff, Brown Clay
  - E2 - Moist, Stiff to Medium Stiff, Gray and Brown Sandy, Silty Clay
  - F2 - Wet, Loose, Gray Silty Sand with Dolomite Fragments
  - G2 - Clay-filled Cavity (36.6' to 39.2')
  - H2 - Clay-filled Cavity (42.8' to 43.3')
  - J2 - Clayey Sand-filled Cavity (43.8' to 45.9')
  - K2 - Clayey Sand-filled Cavity (46.4' to 47.6')
  - L2 - Hard, Gray Dolomite
  - M2 - Moist, Medium Stiff, Mottled Brown Sandy Clay
  - N2 - Moist, Medium Stiff, Brown to Brown and Gray Clay
  - P2 - Moist, Stiff, Gray and Brown Sandy Clay
  - Q2 - Wet, Very Loose, Brown Sand
  - R2 - Wet, Soft, Brown Sandy, Silty Clay
  - S2 - Medium Dense, Brown Poorly-Cemented Sand (29.7' to 31.6')
  - T2 - Medium Dense, Brown Poorly-Cemented Sand (34.8' to 36.8')
  - U2 - Clay-filled Cavity (49.2' to 52.3')
  - V2 - Clay-filled Cavity (54.1' to 57.8')
  - W2 - Hard, Gray Dolomite with some Fractured Seams
  - X2 - Moist, Stiff, Mottled Brown to Brown Clay
  - Y2 - Moist, Medium Stiff, Brown and Gray Clay
  - Z2 - Wet, Medium Stiff, Brown and Gray Sandy Clay
  - A3 - Wet, Loose, Gray Sand with some Cemented Sand
  - B3 - Wet, Loose, Gray Sand with Dolomite Fragments

### "N" VALUES

Sta. 225+77 - 119' Right of C.L. Construction	Sta. 227+01 - 91' Right of C.L. Construction	Sta. 227+33 - 83' Right of C.L. Construction
4.7 - 5.7, N=8	4.1 - 5.1, N=7	4.3 - 5.3, N=10
9.7 - 10.7, N=6	9.1 - 10.1, N=8	9.3 - 10.3, N=9
14.7 - 15.7, N=5	14.1 - 15.1, N=9	14.3 - 15.3, N=7
19.7 - 20.7, N=9	19.1 - 20.1, N=12	19.3 - 20.3, N=7
24.7 - 25.7, N=7	24.1 - 25.1, N=1	24.3 - 25.3, N=10
29.7 - 30.7, N=8	29.1 - 30.1, N=17	
	34.1 - 35.1, N=8	

### GENERAL NOTES

**BENCH MARK:** Vertical Control Data are shown on the Survey Control Data Sheets.

**CONSTRUCTION SPECIFICATIONS:** Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection in the plans refer to the Standard Construction Specifications unless otherwise noted in the Plans.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Eighth Edition (2017).

**LIVE LOADING:** HL-93

**SEISMIC ZONE:** 2      **SITE CLASS:** C      **S<sub>D1</sub>:** 0.238

**SEISMIC OPERATIONAL CLASSIFICATION:** Other

**MATERIALS AND STRENGTHS:**  
Class S(AE) Concrete (superstructure)      f<sub>c</sub> = 4,000 psi  
Class S Concrete (substructure)      f<sub>c</sub> = 3,500 psi  
Reinforcing Steel (AASHTO M 31 or M 322, Type A)      f<sub>y</sub> = 60,000 psi  
Structural Steel (ASTM A709, Gr. 50W)      F<sub>y</sub> = 50,000 psi  
Structural Steel (ASTM A709, Gr. 36)      F<sub>y</sub> = 36,000 psi

**BORING LOGS:** Boring logs may be obtained from the Construction Contract Development Section of the Program Management Division.

**STEEL SHELL PILING:** Piling in Bents 1 and 5 shall be 18" diameter concrete filled steel shell piles and shall be driven to a minimum safe bearing capacity of 155 tons per pile and to a minimum of 5' into the material designated as Dolomite on the boring legend. Minimum penetration at Bents 1 and 5 shall be 20' below bottom of cap. Piling in Bents 2 thru 4 shall be 24" diameter concrete filled steel shell piles and shall be driven to a minimum safe bearing capacity of 205 tons per pile and to a minimum of 5' into the material designated as Dolomite on the boring legend. All piling shall be driven with an approved air, steam, or diesel hammer. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are assumed for estimating quantities only. Actual lengths are to be determined in the field. No additional payment will be made for cut-off or build-up. Piles shall be fitted with special rock points as shown on Dwg. No. 65896.

**PREBORING:** Preboring is required for all piling at Bents 1 thru 5. Preboring at Bents 1 and 5 shall be to a minimum depth of 5' into the material designated as Dolomite on the boring legend or to a minimum depth of 20' below the bottom of the cap, whichever depth is lower. Preboring at Bents 2 thru 4 shall be to minimum depth of 5' into the material designated as Dolomite on the boring legend. Quantities listed for Preboring are for estimating purposes and actual quantities shall be determined in the field at the direction of the Engineer.

Prebored holes shall have a diameter 6" greater than the diameter of the pile to the top of the Dolomite. The diameter of the prebored hole into the Dolomite shall be the least diameter adequate for pile installation. The void space around the pile after completion of driving shall be backfilled with Class S Concrete to the top of the rock and the remaining length backfilled in accordance with Subsection 805.08(a).

The Contractor shall be responsible for keeping prebored holes free of debris prior to backfilling which may require the use of temporary casings or other approved methods. Any related cost for backfilling, temporary casing, and pile templates will not be paid for directly, but shall be considered subsidiary to the item "Preboring".

**EXPLORATORY HOLES:** The Contractor shall drill one exploratory hole at each bent in accordance with Special Provision Job No. 100993 "Exploratory Holes". If rock is encountered at an elevation more than 10' above or below the elevation shown on the borings, the conditions encountered shall be provided to the Engineer for determination of preboring and pile penetration requirements. The quantities of exploratory holes listed are for bidding purposes only. The actual locations, number, and depths of exploratory holes are to be determined in the field by the Engineer.

**PILE ENCASEMENT:** Pile encasement for Bents 2 thru 4 shall extend from bottom of cap to 5' below channel bottom. See Dwg. No. 65896 for additional information.

**PAINTING:** The following weathering steel surfaces shall be painted as specified in Subsection 807:  
All steel surfaces within 6 feet of bridge deck expansion joints, including diaphragms, connection bolts and bearings, but not including the expansion device. All three coats in accordance with Subsection 807.76 will be required.

ASTM F3125, Grade A325 Type 3 bolts shall be used within these painted zones and shall be painted.

Galvanized members and surfaces in contact with concrete shall not be painted. The color of paint shall be Brown equal or close to Federal Std. 595B, Color Chip No. 30070 and as approved by the Engineer. The finish system may be applied in the shop. Any damage to the paint system occurring during transport or installation shall be corrected according to the manufacturer's recommendations at no cost to the Department.

**BRIDGE DECK:** The concrete bridge deck shall be given a tine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

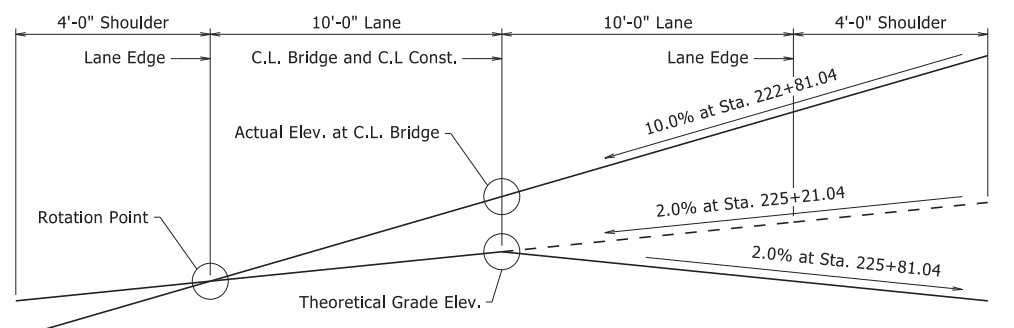
**PROTECTIVE SURFACE TREATMENT:** Class 2 Protective Surface Treatment shall be applied to the roadway surface and to the roadway face and top of the concrete parapet rail in accordance with Section 803.

**DETAIL DRAWINGS:**  
End Bents      DRAWING NO(S). 65884 - 65887  
Intermediate Bents      65888 - 65889  
Elastomeric Bearings      65895  
240'-0" Continuous W-Beam Unit      65890 - 65893  
Concrete Filled Steel Shell Piling      65896  
General Notes for Steel Bridge Structures      55006  
Details for Steel Bridge Structures      55007  
Poured Silicone Joints      55008  
Bridge Traffic Rail      55070

**EXISTING BRIDGE:** Existing Bridge No. M2166 (Log Mile 3.45) was 20.8' wide (20.0' clear roadway) and 91.0' long and consisted of a steel truss, and steel I-beam approach spans, with a concrete deck supported by a timber substructure. The existing bridge was located approximately 80' downstream from the proposed new bridge. The existing bridge has been removed and replaced by the low water crossing and pipe culvert.

**REMOVAL AND SALVAGE:** After the new bridge is open to traffic, the Contractor shall excavate the existing low water crossing to natural ground between the banks of the channel and shall remove the existing pipe culvert in accordance with Section 202. Existing remnant timber piling or other remnant foundation elements from existing Bridge No. M2166 shall be removed in accordance with Section 205. All material from the existing crossing and existing bridge shall become property of the Contractor except the existing pipe culvert which shall remain property of the state. At the Direction of the Engineer, the existing pipe culvert shall be protected and loaded onto State Trucks. This work shall be considered subsidiary to the item "Removal and Disposal of Pipe Culverts". Removal of remnant timber piling or other remnant foundation elements from existing Bridge No. M2166 shall not be paid for directly, but shall be considered subsidiary to the item "Removal and Disposal of Pipe Culverts".

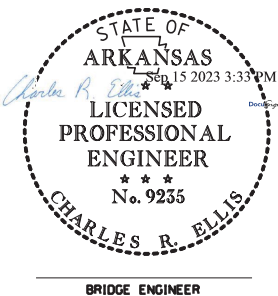
**MAINTENANCE OF TRAFFIC:** See Roadway Plans.



### STA. 222+81.04 TO STA. 225+81.04

### SUPERELEVATION TRANSITION SKETCH

Looking Ahead  
No Scale  
See Roadway Plans for superelevation beyond limits shown.



SHEET 2 OF 2  
LAYOUT OF BRIDGE  
HIGHWAY 166 OVER FOURCHE RIVER RELIEF  
HWY. 67 - ENGELBERG STRS. & APPRS. (S)  
RANDOLPH COUNTY

ROUTE 166      SEC. 1  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

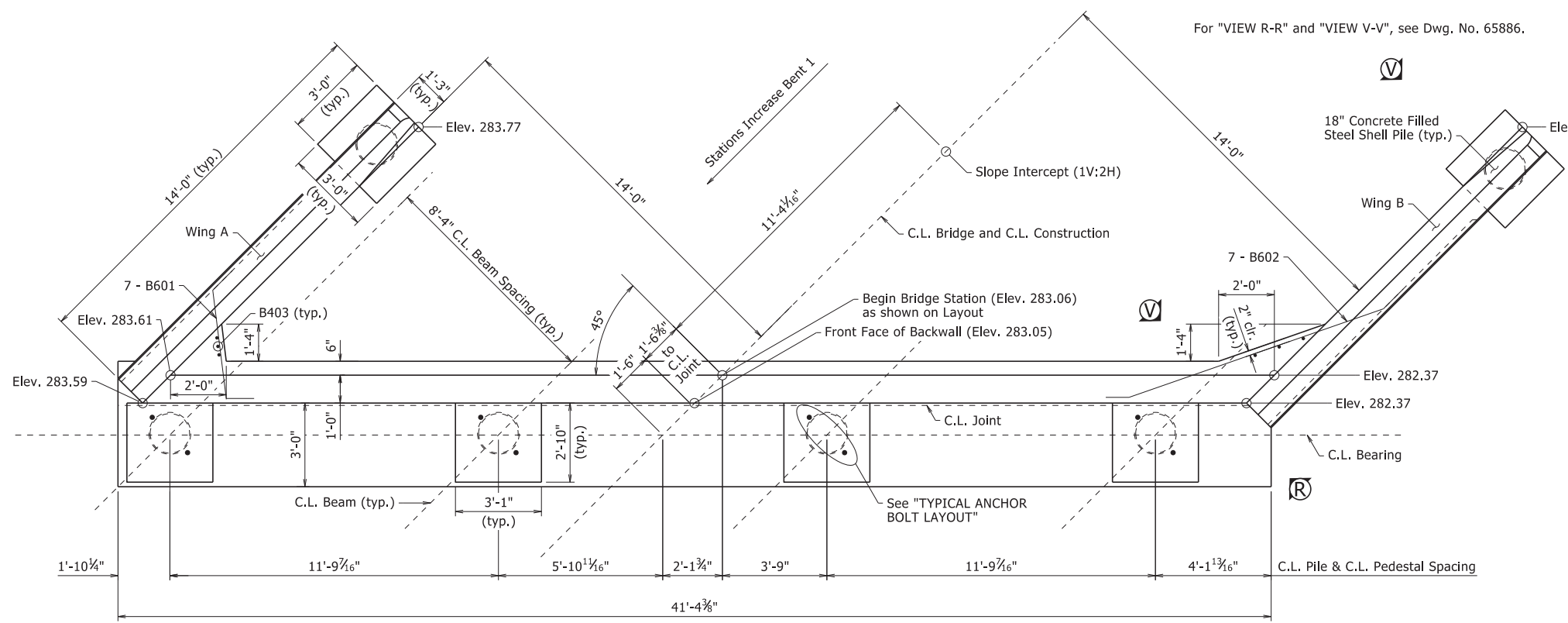
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CHECKED BY: DKS      DATE: 8/5/2020      SCALE: 1"=20'  
DESIGNED BY: NAC      DATE: 8/2020

BRIDGE NO. 07601      DRAWING NO. 65883

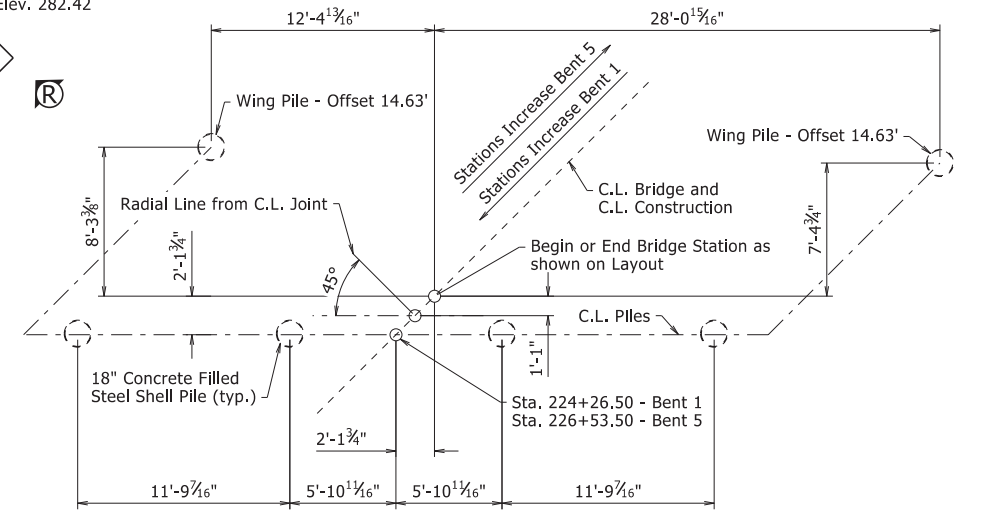
PRINT DATE: 9/15/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	67	103
				07601 - END BENTS	- 65884	

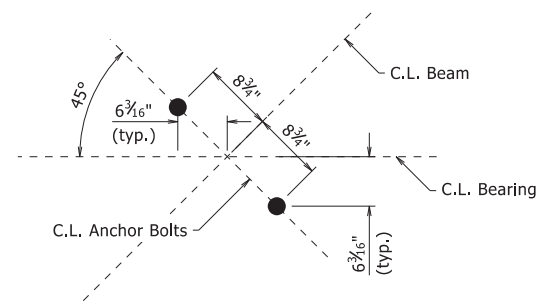
For "VIEW R-R" and "VIEW V-V", see Dwg. No. 65886.



**PLAN - BENT 1**  
3/8" = 1'-0"

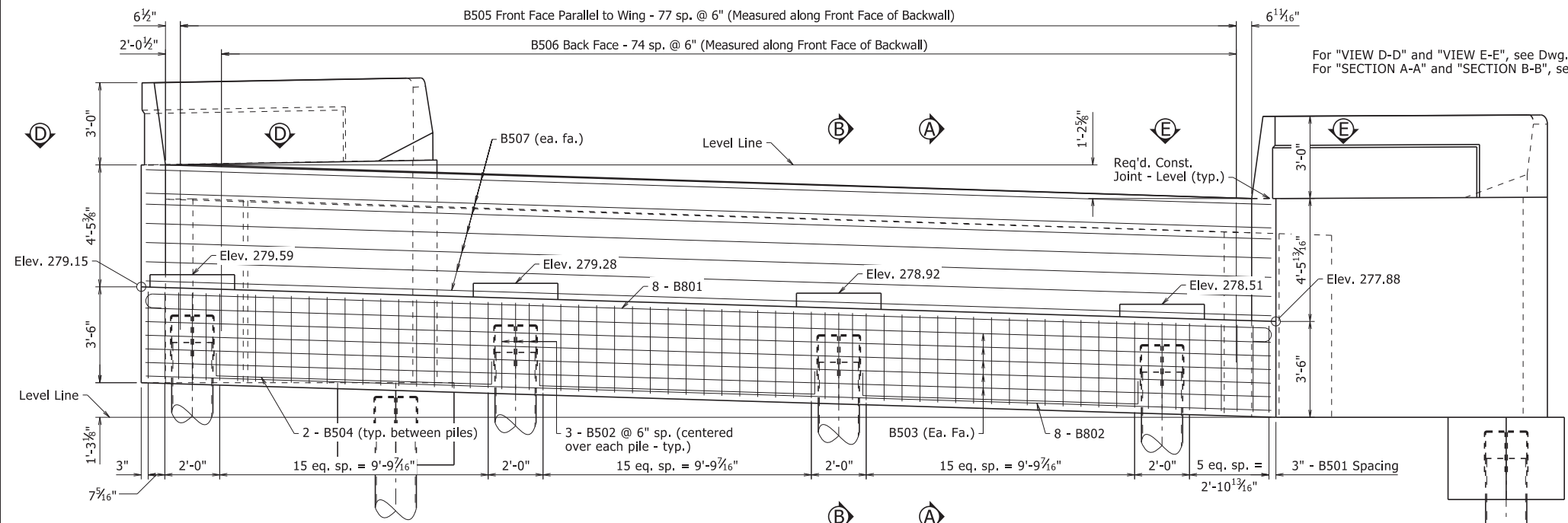


**LAYOUT OF PILES**  
NO SCALE



**TYPICAL ANCHOR BOLT LAYOUT**  
NO SCALE

For "VIEW D-D" and "VIEW E-E", see Dwg. No. 65887.  
For "SECTION A-A" and "SECTION B-B", see Dwg. No. 65887.

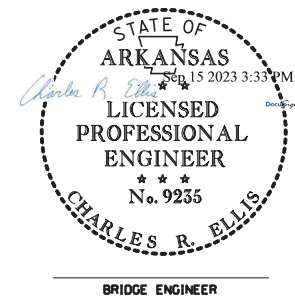


**ELEVATION - BENT 1**  
Looking Back  
3/8" = 1'-0"

No portion of the backwall shall be poured before the beams are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the adjacent deck pour has been made. Refer to the "EXPANSION DEVICE INSTALLATION AT END BENTS" note on Std. Dwg. No. 55009. No heavy construction equipment shall be allowed within 10 feet of the backwall before the deck concrete placement for the adjacent span has been completed.

**GENERAL NOTES**

- Structural Steel in Bent 1 and Bent 5 shall be ASTM A709, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (A709, Gr. 50W)".
- All piling shall be ASTM A252, Grade 3 (Fy = 45,000 psi). For details of concrete filled steel shell piles, see Dwg. No. 65896.
- Class 2 Protective Surface Treatment shall be applied to the top of the backwall and to the roadway face and top of the concrete rails.
- For Details of Wings, see Dwg. No. 65886.
- Pedestals shall be cast level at the elevations shown. For Details of Pedestals, see Dwg. No. 65885.
- For Bar List see Dwg. No. 65887.
- For additional information, see Layout.

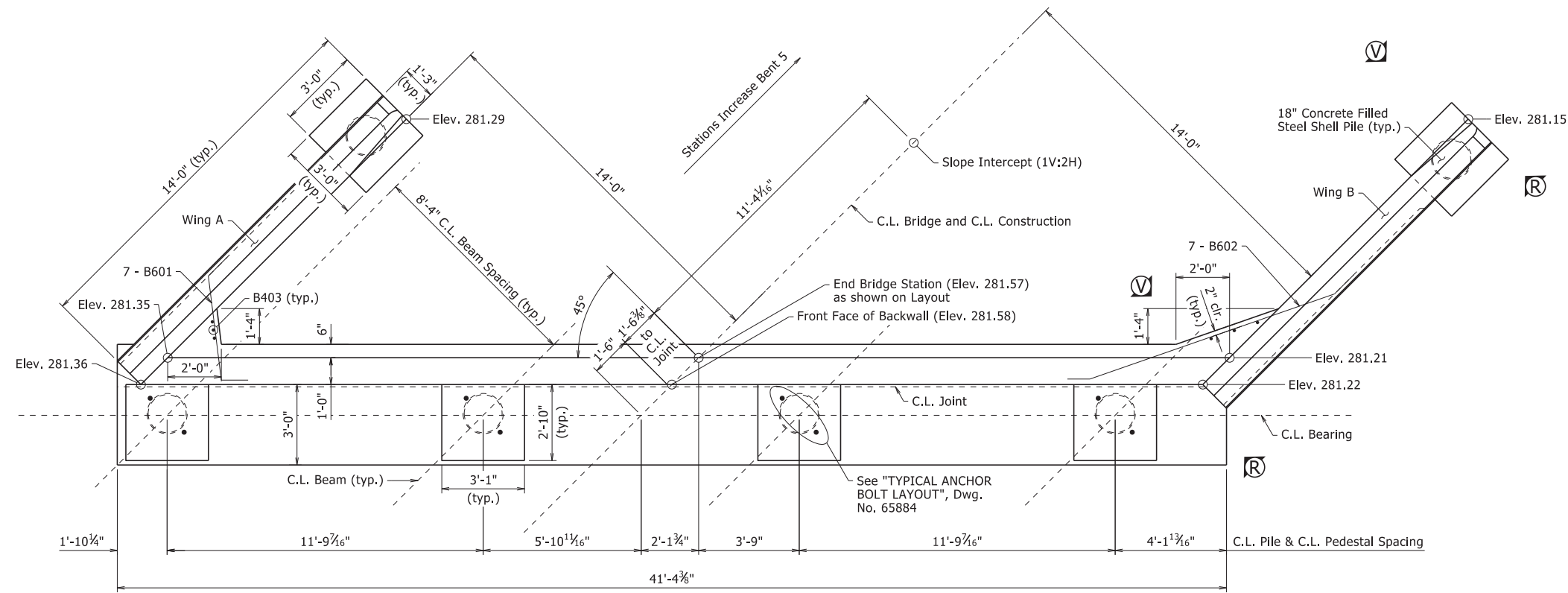


SHEET 1 OF 4  
DETAILS OF END BENTS  
FOURCHE RIVER RELIEF  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

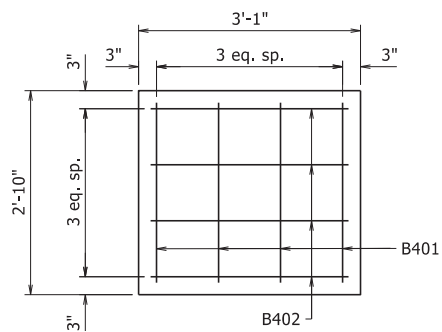
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DESIGNED BY: HY DATE: 8/2021  
BRIDGE NO. 07601 DRAWING NO. 65884

PRINT DATE: 9/15/2023

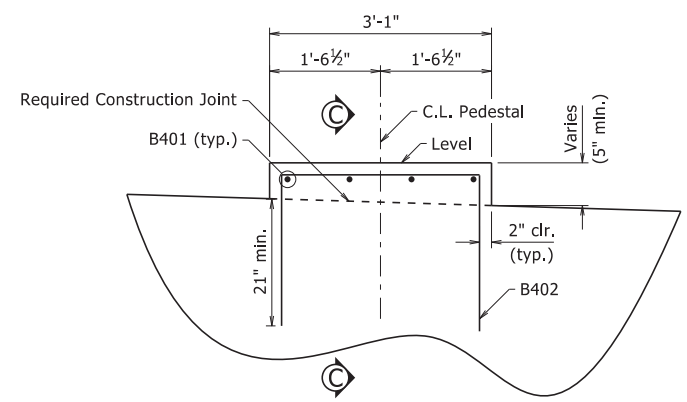
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		6	ARK.	100993	68	103
07601 - END BENTS					- 65885	



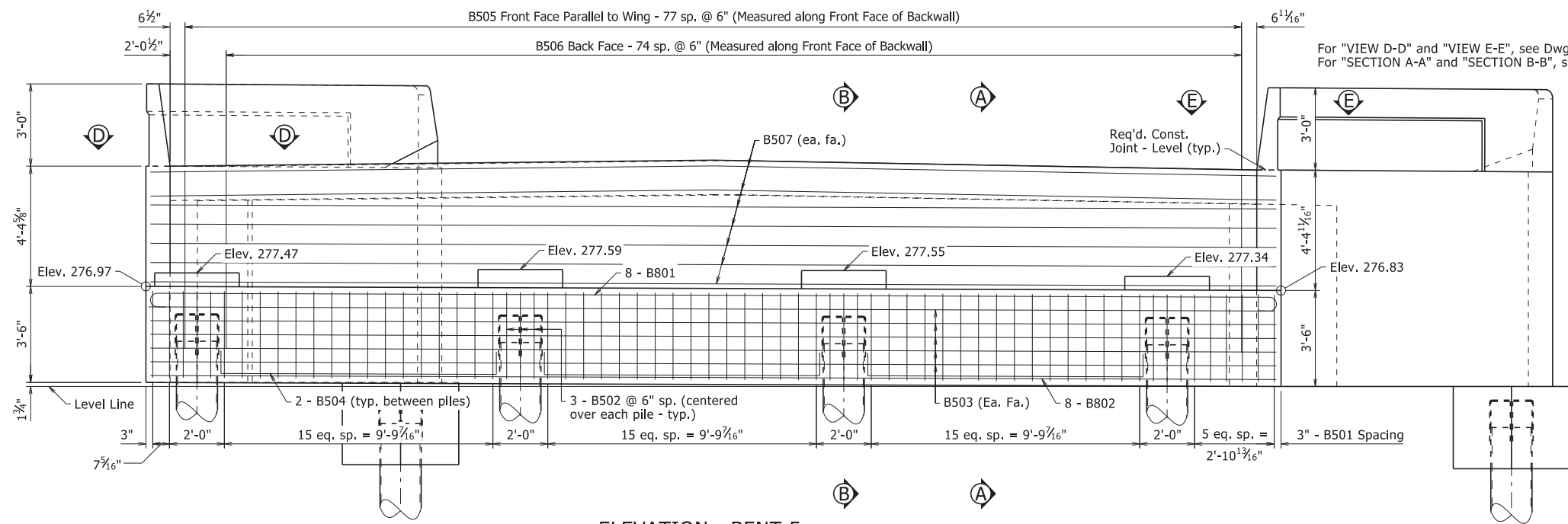
**PLAN - BENT 5**  
 $\frac{3}{8}'' = 1'-0''$



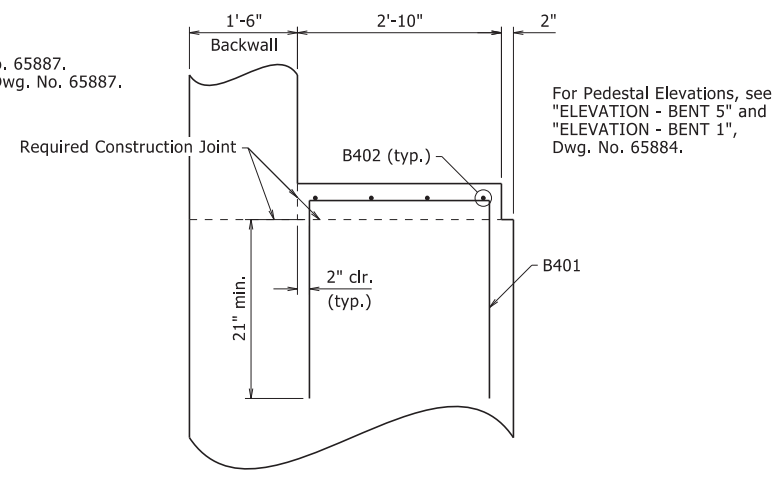
**PEDESTAL PLAN**  
 $\frac{3}{4}'' = 1'-0''$



**TYPICAL PEDESTAL DETAILS**  
 (Shown for Bent 1, Bent 5 Similar)  
 $\frac{3}{4}'' = 1'-0''$

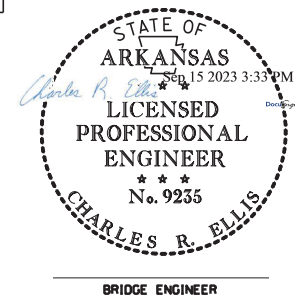


**ELEVATION - BENT 5**  
 Looking Ahead  
 $\frac{3}{8}'' = 1'-0''$



**SECTION C-C**  
 $\frac{3}{4}'' = 1'-0''$

No portion of the backwall shall be poured before the beams are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the adjacent deck pour has been made. Refer to the "EXPANSION DEVICE INSTALLATION AT END BENTS" note on Std. Dwg. No. 55009. No heavy construction equipment shall be allowed within 10 feet of the backwall before the deck concrete placement for the adjacent span has been completed.



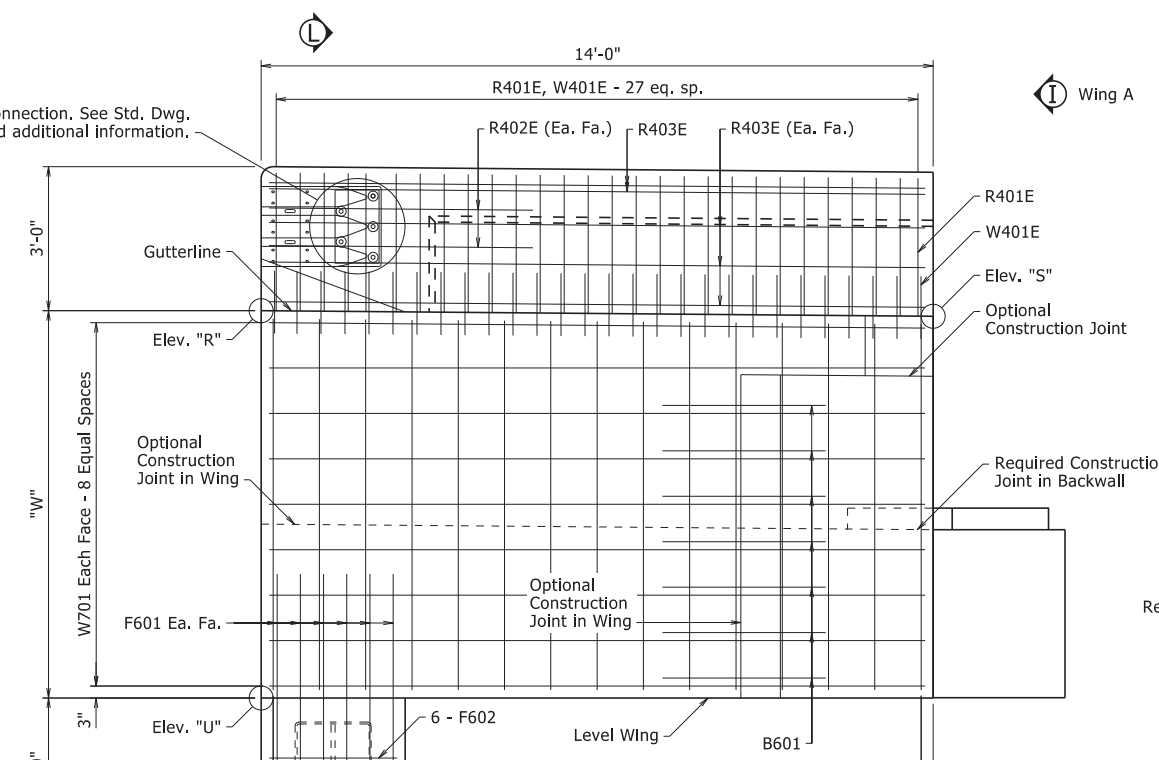
SHEET 2 OF 4  
 DETAILS OF END BENTS  
 FOURCHE RIVER RELIEF

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

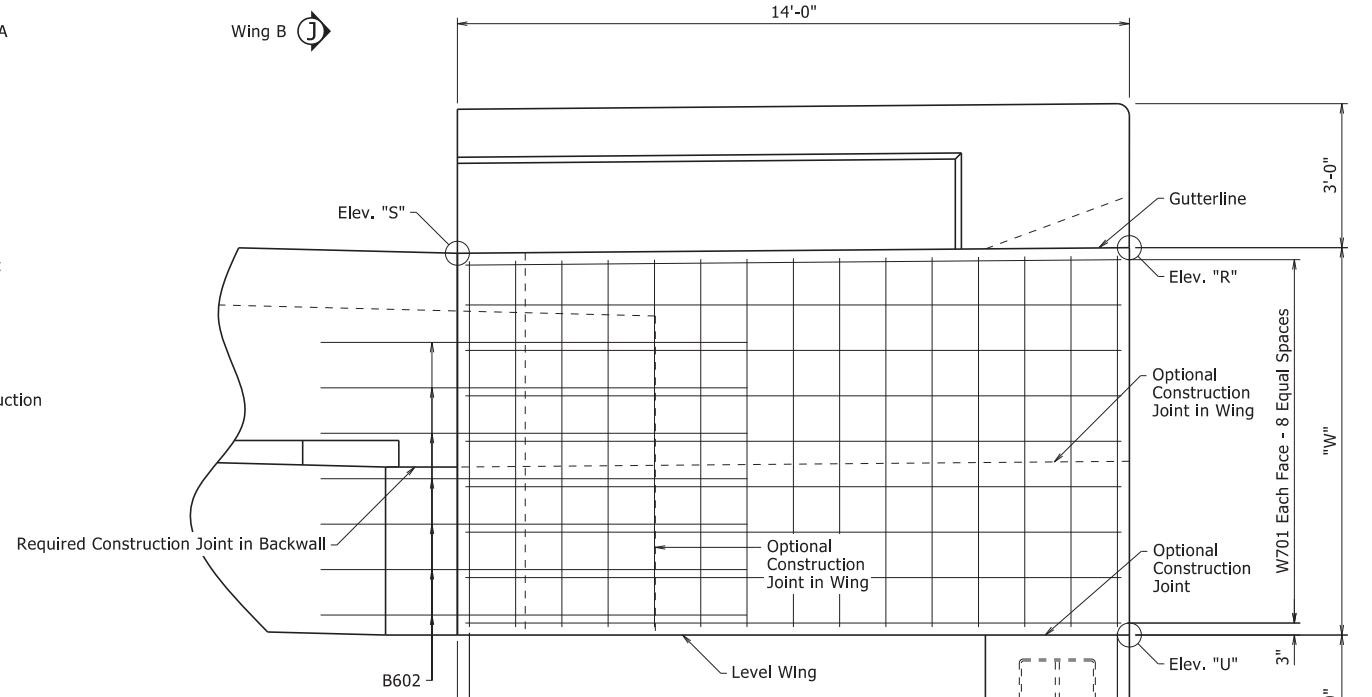
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 CHECKED BY: WAC DATE: 11/15/2022 SCALE: AS SHOWN  
 DESIGNED BY: HY DATE: 8/2021  
 BRIDGE NO. 07601 DRAWING NO. 65885

PRINT DATE: 9/15/2023

5 - 1"Ø formed holes for guard rail connection. See Std. Dwg. GR-10 and GR-12 for bolt spacing and additional information.

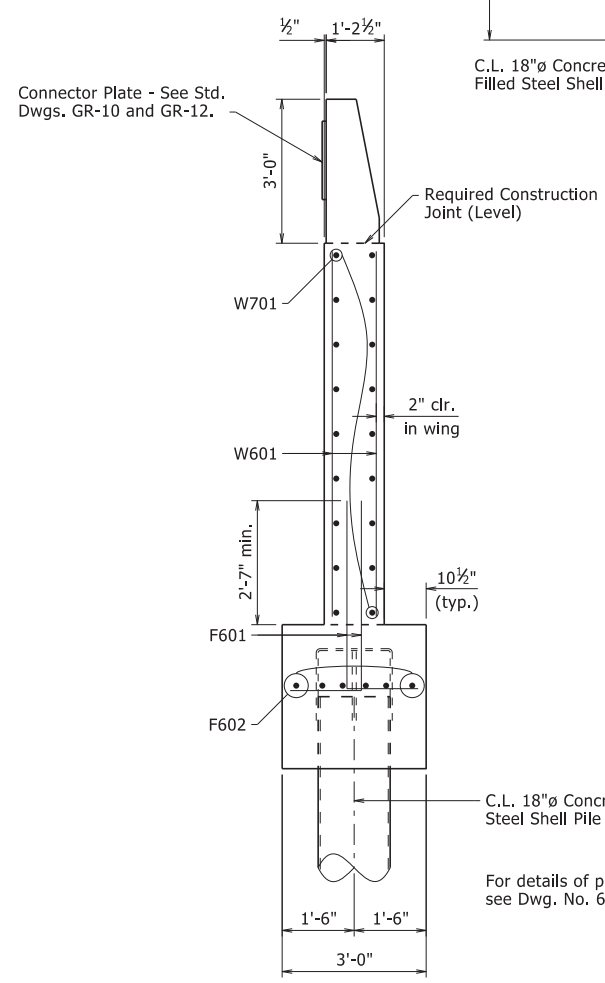


**VIEW V-V**  
Bent 1, Wing A Shown  
(Bent 5, Wing A Similar)  
½" = 1'-0"

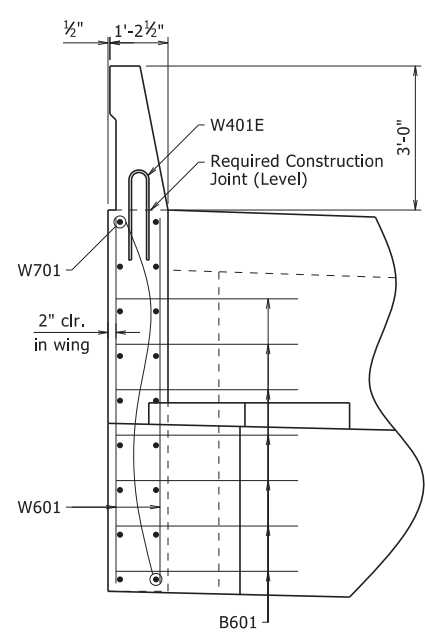


**VIEW R-R**  
Bent 1, Wing B Shown  
(Bent 5, Wing B Similar)  
½" = 1'-0"

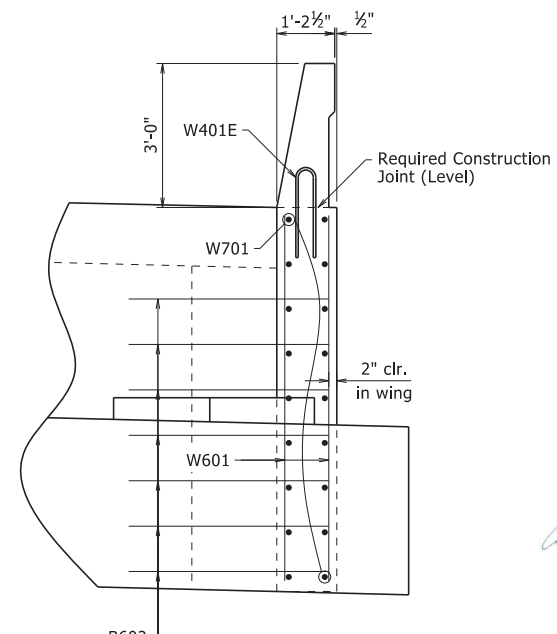
See "VIEW V-V" for wing rail and footing reinforcing.



**SECTION L-L**  
½" = 1'-0"



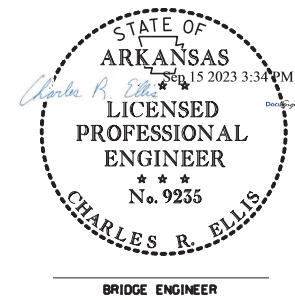
**VIEW I-I**  
½" = 1'-0"



**VIEW J-J**  
½" = 1'-0"

**TABLE OF VARIABLES**

BENT NO.	WING	"W"	"R"	"S"	"U"	"Y"
1	A	8'-1 1/16"	283.77	283.59	275.65	7'-8"
	B	8'-0 7/16"	282.42	282.37	274.38	7'-8"
5	A	7'-9 1/16"	281.29	281.36	273.47	7'-6"
	B	7'-9 7/8"	281.15	281.22	273.33	7'-6"

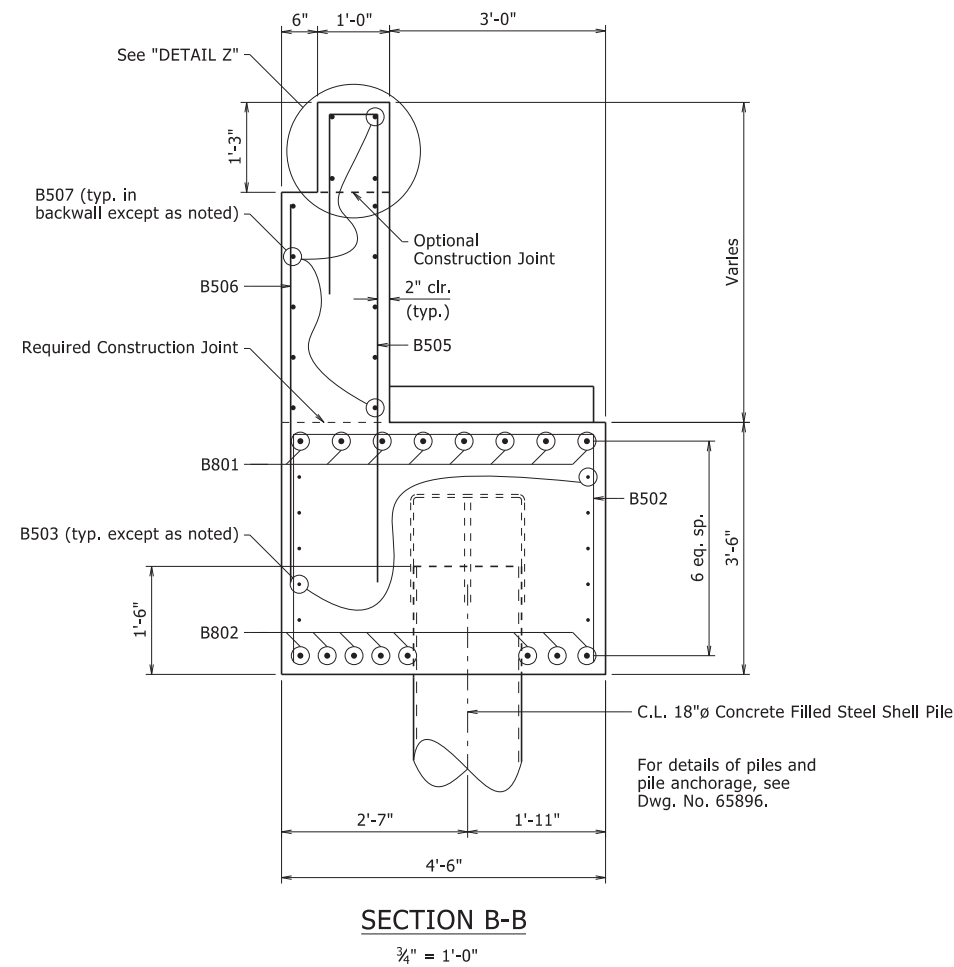
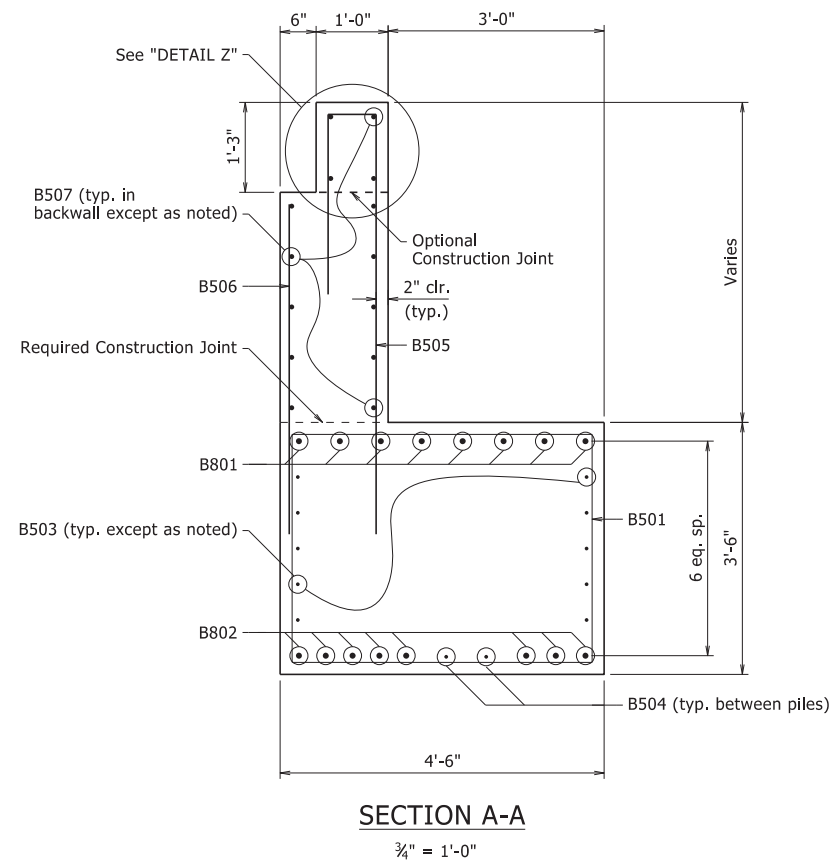


SHEET 3 OF 4  
DETAILS OF END BENTS  
FOURCHE RIVER RELIEF

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: NAC DATE: 10/4/2022 FILENAME: b100993x3\_b1.dgn  
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DESIGNED BY: HY DATE: 8/2021  
BRIDGE NO. 07601 DRAWING NO. 65886

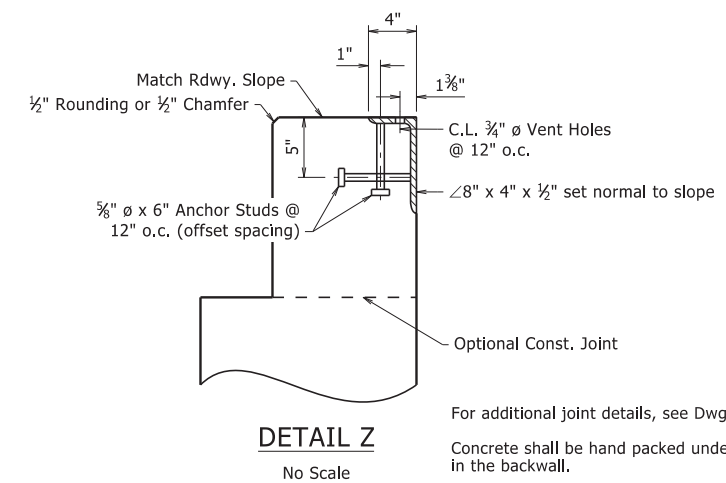
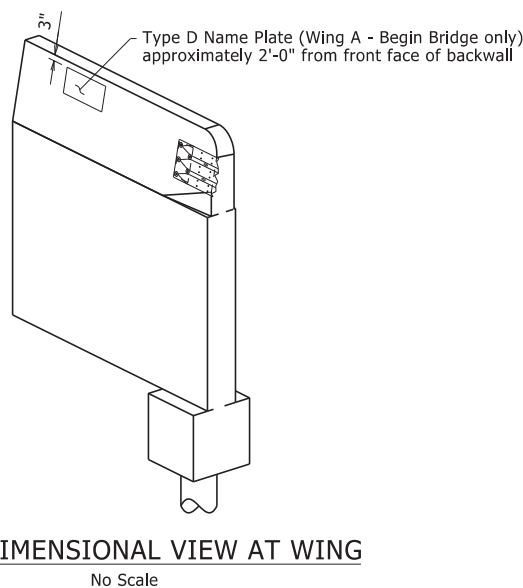
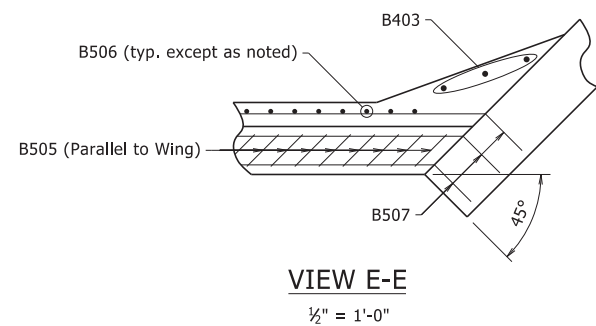
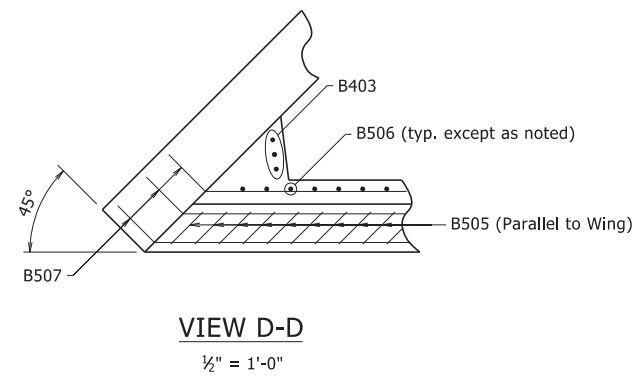
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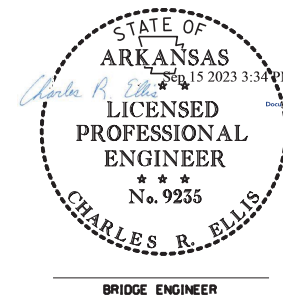
**BAR LIST - PER BENT**

MARK	NO. REQ'D.	LENGTH	"A"	"B"	PIN DIA.	BENDING DIAGRAMS
B401	16	7'-2"	2'-5"	2'-6"	2"	
B402	16	7'-5"	2'-5"	2'-9"	2"	
B403	6	6'-4"	-	-	Str.	
B501	56	15'-2"	-	-	2 1/2"	
B502	12	10'-4"	3'-2"	4'-2"	2 1/2"	
B503	10	41'-1"	-	-	Str.	
B504	6	11'-11"	1'-0"	10'-1"	2 1/2"	
B505	78	10'-6"	-	-	2 1/2"	
B506	75	5'-3"	-	-	Str.	
B507	14	41'-10"	-	-	3 3/4"	
B601	7	5'-11"	-	-	4 1/2"	
B602	7	11'-10"	-	-	4 1/2"	
B801	8	42'-11"	-	-	6"	
B802	8	41'-1"	-	-	Str.	
F601	24	5'-6"	-	-	4 1/2"	
F602	12	2'-8"	-	-	Str.	
R401E	56	6'-4"	-	-	2 1/2"	
R402E	8	5'-6"	-	-	Str.	
R403E	16	13'-8"	-	-	Str.	
W401E	56	3'-11"	-	-	3 3/4"	
W601	60	"y"	-	-	Str.	
W701	36	13'-8"	-	-	Str.	

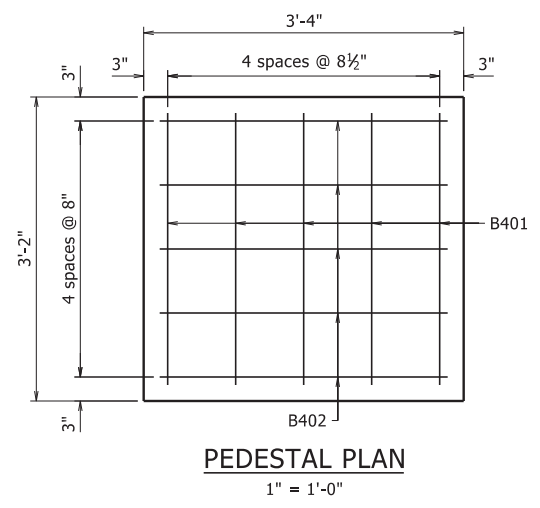
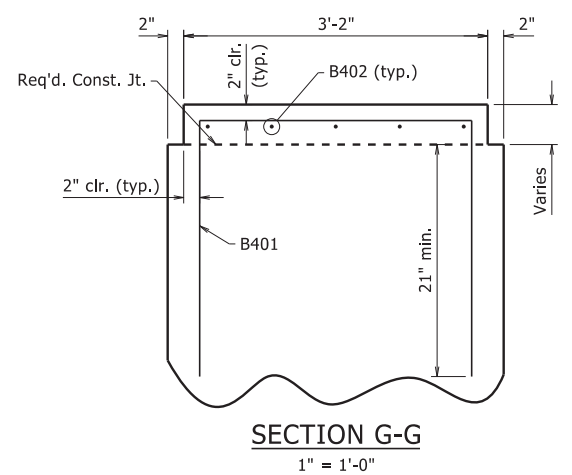
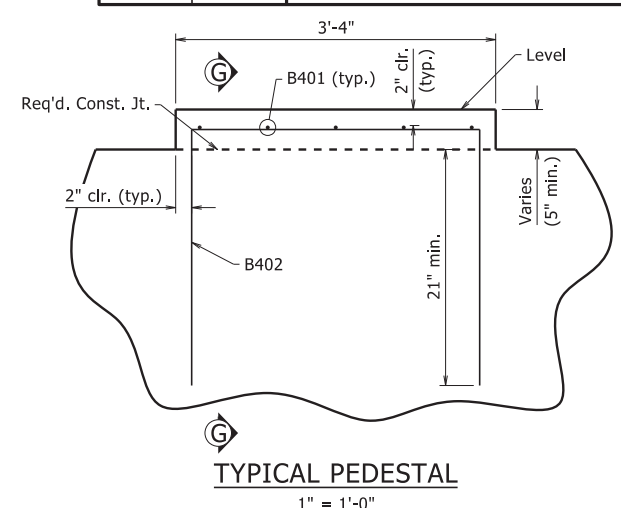
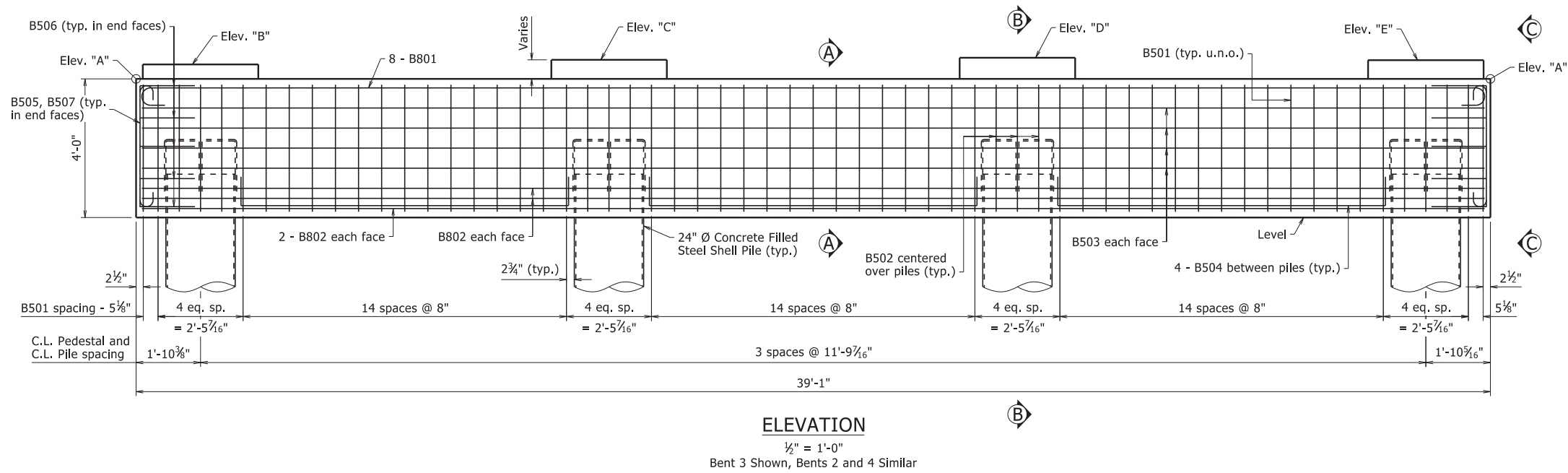
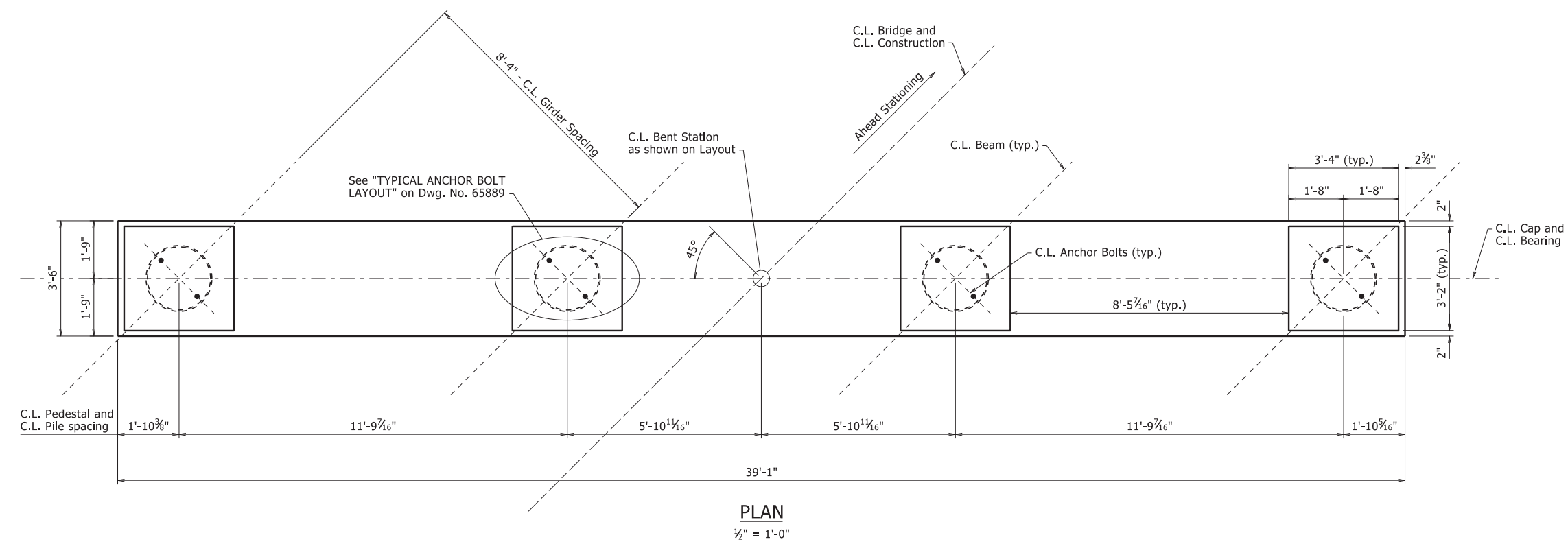
Dimensions are out to out of bars.  
 Bars with "E" suffix are to be epoxy coated.  
 For "TABLE OF VARIABLES", see Dwg. No. 65886.  
 See Std. Dwg. No. 55070 for details of Rail bars.



For additional joint details, see Dwg. No. 65890.  
 Concrete shall be hand packed under the joint armor in the backwall.  
 Transverse spacing between top anchor studs and vent holes shall be 6".



**SHEET 4 OF 4**  
**DETAILS OF END BENTS**  
**FOURCHE RIVER RELIEF**  
 ROUTE                      SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
 DRAWN BY: NAC      DATE: 10/4/2022      FILENAME: b100993x3\_b1.dgn  
 CHECKED BY: WAC      DATE: 11/15/2022      SCALE: AS SHOWN  
 DESIGNED BY: HY      DATE: 8/2021  
 BRIDGE NO. 07601                      DRAWING NO. 65887

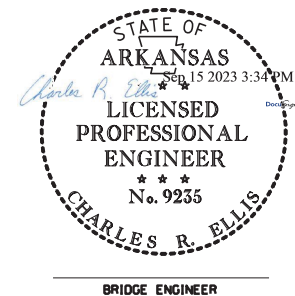


**GENERAL NOTES**

- See Std. Dwg. No. 55006 for additional notes.
- All piling shall be ASTM, Grade 3 (Fy = 45 ksi). For details of concrete filled steel shell piles, see Dwg. No. 65896.
- Pedestals shall be cast level at the elevations shown.
- For "SECTION A-A", "SECTION B-B" and "VIEW C-C", see Dwg. No. 65889.
- See "TABLE OF VARIABLES" on Dwg. No. 65889 for variables A, B, C, D and E.
- For additional information, see Layout.

**TABLE OF VARIABLES**

	"A"	"B"	"C"	"D"	"E"	"Z"
BENT 2	278.01	278.43	278.69	278.90	279.06	6 5/16"
BENT 3	277.76	278.17	278.30	278.36	278.29	6 5/16"
BENT 4	277.33	277.87	278.00	277.96	277.75	6 1/4"

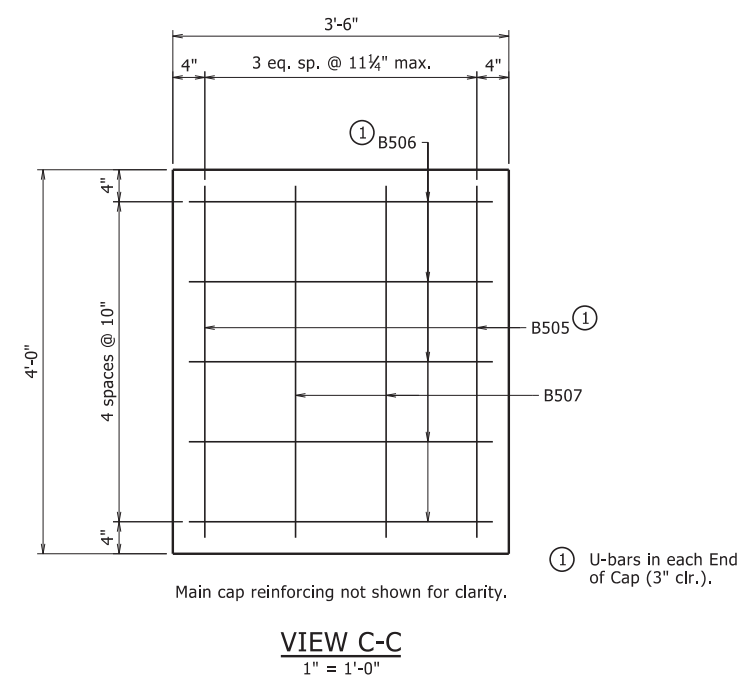
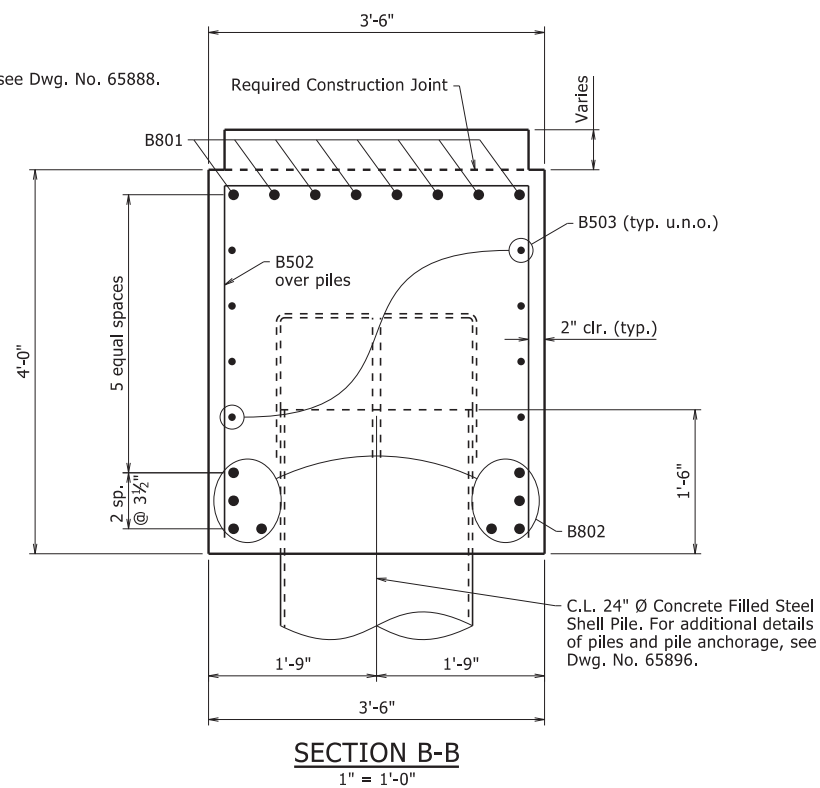
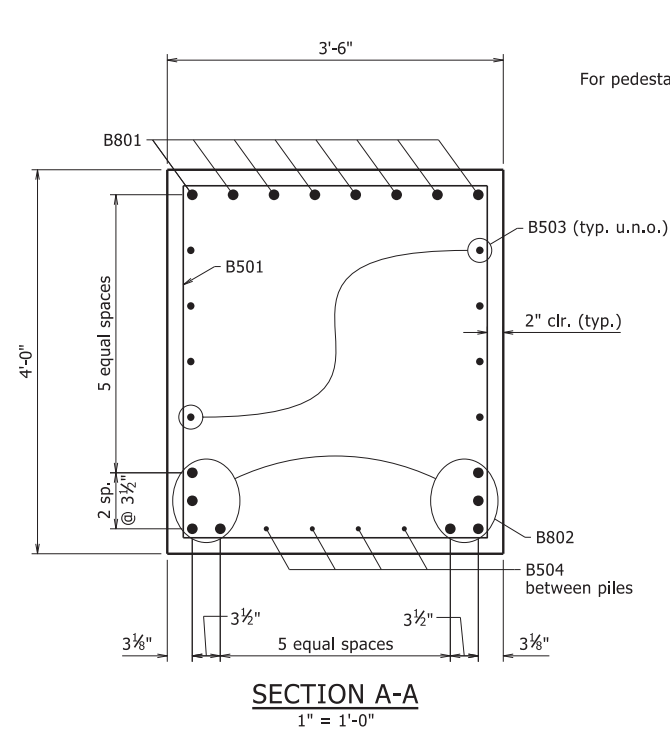


SHEET 1 OF 2  
**DETAILS OF INTERMEDIATE BENTS  
 FOURCHE RIVER RELIEF**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: WAC DATE: 10/2022 FILENAME: b100993x3\_b2.dgn  
 CHECKED BY: NAC DATE: 11/2022 SCALE: As Shown  
 DESIGNED BY: HY DATE: 8/2021  
 BRIDGE NO. 07601 DRAWING NO. 65888

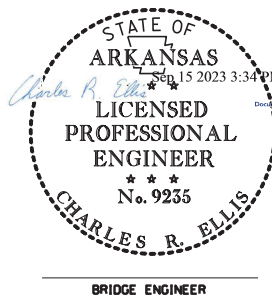
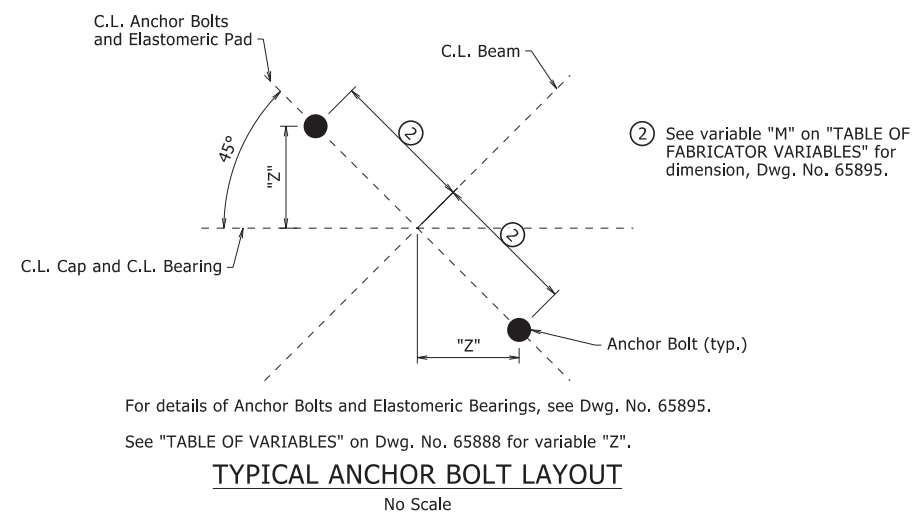
PRINT DATE: 9/15/2023



**BAR LIST - PER BENT**

MARK	NO. REQ'D	LENGTH	P.D.	"X"	BENDING DIAGRAMS
B401	20	8'-0"	2"	2'-10"	
B402	20	8'-2"	2"	3'-0"	
B501	49	14'-2"	2 1/2"	-	
B502	12	10'-3 1/2"	2 1/2"	3'-2"	
B503	8	38'-9"	Str.	-	
B504	12	11'-2 1/2"	3 3/4"	9'-5 1/2"	
B505	4	7'-7"	3 3/4"	3'-6"	
B506	10	7'-1"	3 3/4"	3'-0"	
B507	4	4'-10"	4 1/2"	-	
B801	8	40'-7"	6"	-	
B802	8	38'-9"	Str.	-	

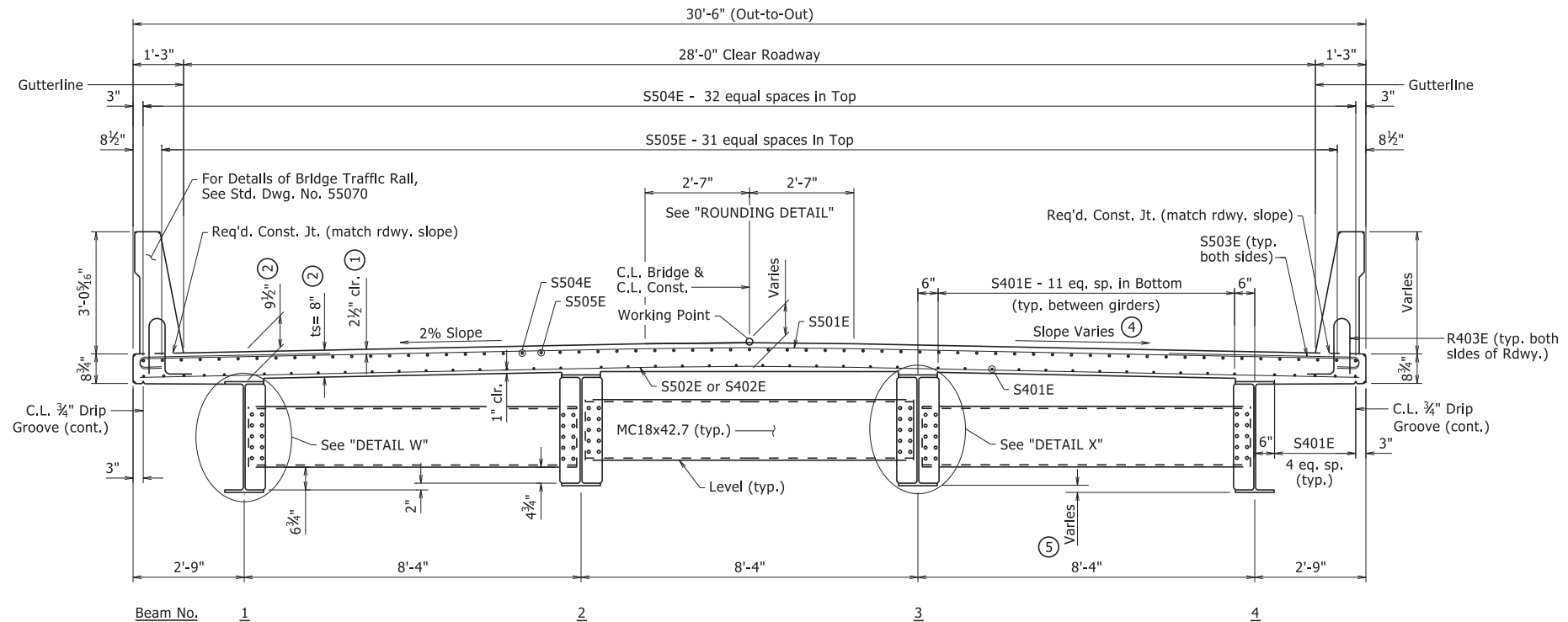
Dimensions are out to out of bars.



SHEET 2 OF 2  
 DETAILS OF INTERMEDIATE BENTS  
 FOURCHE RIVER RELIEF

ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: WAC DATE: 10/2022 FILENAME: b100993x3\_b2.dgn  
 CHECKED BY: NAC DATE: 11/2022 SCALE: As Shown  
 DESIGNED BY: HY DATE: 8/2021  
 BRIDGE NO. 07601 DRAWING NO. 65889



**TYPICAL ROADWAY SECTION**

Ahead of Station 225+21.04  
Looking Ahead  
1/2" = 1'-0"

**BAR LIST**

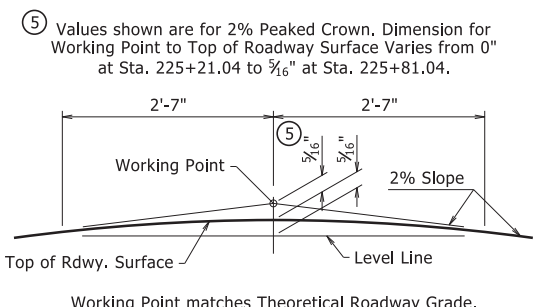
MARK	NO. REQ'D	LENGTH	P.D.	BENDING DIAGRAMS
S401E	368	31'-4"	Str.	
S402E	202	30'-2"	Str.	
S501E	403	31'-4"	3 3/4"	
S502E	201	30'-2"	Str.	
S503E	906	5'-2"	3 3/4"	
S504E	198	44'-0"	Str.	
S505E	96	30'-0"	Str.	
S506E	4	41'-9"	3 3/4"	
S507E	28	5'-11"	3 3/4"	
S508E-S556E	4 ea.	5'-2" to 28'-8"	Str.	
R400E	80	5'-3"	2 1/2"	
R401E	920	6'-4"	2 1/2"	
R402E	48	5'-6"	Str.	
R403E	920	3'-6"	3 3/4"	
R404E	32	8'-0"	Str.	
R405E	32	11'-8"	Str.	
R406E	32	12'-0"	Str.	
R407E	32	13'-4"	Str.	
R408E	48	16'-10"	Str.	
R409E	80	16'-10"	Str.	

Bar dimensions are out-to-out.  
Bars with an "E" suffix are to be epoxy coated.  
See Std. Dwg. No. 55070 for additional details.

- ① Tolerance: Minus = 1/4", Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Std. Dwg. No. 55007.
- ② See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" on Std. Dwg. No. 55007.
- ③ If permanent steel bridge deck forms are used, the fabricator shall clip the plate as necessary to accommodate the deck form support.
- ④ See Dwg. No. 65883 for "SUPERELEVATION TRANSITION SKETCH".

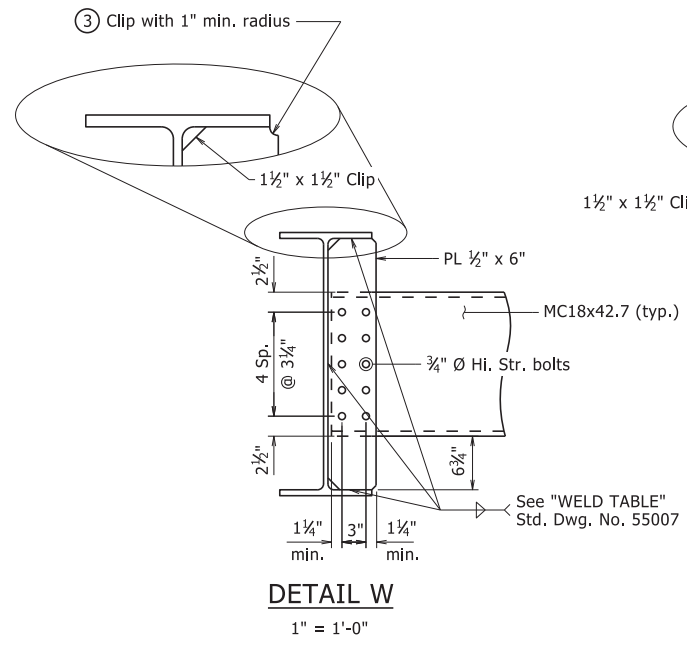
**Slab Reinforcing:**  
**Longitudinal:** S504E in top and S401E in bottom (placed as shown) S505E over intermediate supports. See "REINFORCING PLAN AND POURING SEQUENCE", Dwg. No. 65893.  
**Transverse:** S501E @ 12" o.c. in top, S402E @ 12" o.c. in bottom S501E @ 12" o.c. in top, S502E @ 12" o.c. in bottom S503E @ 6" in top of overhangs (bundled with No. 5 bars) both sides R403E in bridge rail. See Std. Dwg. No. 55070.

Bar positions or clearances from the forms shall be maintained by means of stays, ties, hangers or other approved devices per Subsection 804.06. Placement of slab bolsters or high-chairs with full length lower runners on removable deck forms will not be allowed.  
 Class 2 Protective Surface Treatment shall be applied to the Roadway Surface and the Roadway Face and Top of Bridge Traffic Rail.



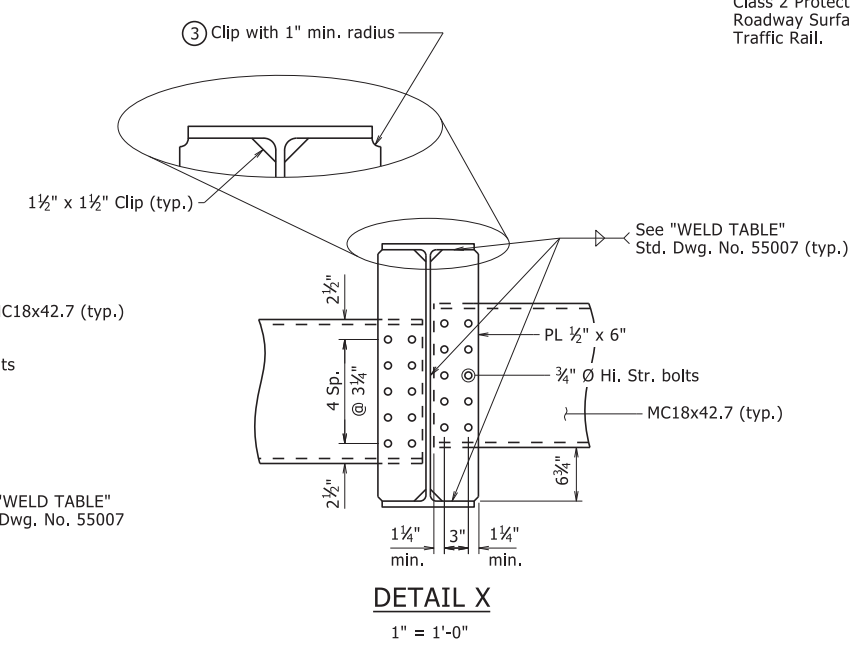
**ROUNDING DETAIL**

No Scale



**DETAIL W**

1" = 1'-0"



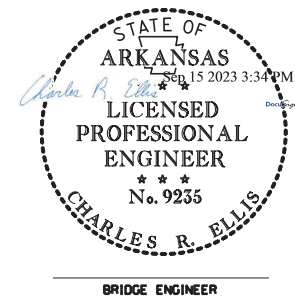
**DETAIL X**

1" = 1'-0"

"A" Width Perpendicular to Joint at 24 Hour Average Temperature of:			"B" Perpendicular to Joint at 60°F	Bumper Plate Size
40°F	60°F	80°F		
2 1/8"	2"	1 7/8"	2 3/8" +/-	1" x 1" x 12"

**SILICONE JOINT DATA**

For details of poured silicone joints, See Std. Dwg. No. 55008.  
 The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.



SHEET 1 OF 4  
 DETAILS OF 230'-0"  
 CONTINUOUS W-BEAM UNIT  
 FOURCHE RIVER RELIEF

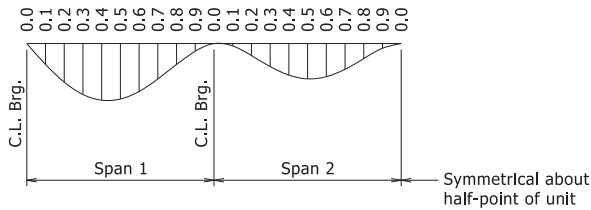
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 9/28/2021 FILENAME: b100993x3\_s1.dgn  
 CHECKED BY: NAC DATE: 10/27/2022 SCALE: As Shown  
 DESIGNED BY: NAC DATE: 10/27/2022  
 BRIDGE NO. 07601 DRAWING NO. 65890

**TABLE OF DEAD LOAD DEFLECTIONS (INCHES)**

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Rail	
		Ext. Beam	Int. Beam	Ext. Beam	Int. Beam	Ext. Beam	Int. Beam
Span 1	0.0	0	0	0	0	0	0
	0.1	0.025	0.028	0.166	0.203	0.182	0.218
	0.2	0.046	0.053	0.306	0.376	0.336	0.404
	0.3	0.061	0.070	0.405	0.496	0.444	0.533
	0.4	0.068	0.077	0.450	0.552	0.493	0.592
	0.5	0.066	0.076	0.440	0.539	0.482	0.580
	0.6	0.057	0.065	0.379	0.465	0.416	0.500
	0.7	0.042	0.048	0.281	0.345	0.308	0.370
	0.8	0.025	0.028	0.165	0.203	0.181	0.217
	0.9	0.009	0.010	0.060	0.074	0.066	0.078
Span 2	0.0	0	0	0	0	0	0
	0.1	0.003	0.003	0.019	0.024	0.021	0.025
	0.2	0.014	0.016	0.094	0.116	0.103	0.125
	0.3	0.027	0.031	0.182	0.223	0.200	0.240
	0.4	0.038	0.043	0.250	0.307	0.274	0.330
	0.5	0.042	0.048	0.280	0.343	0.307	0.369
	0.6	0.040	0.045	0.263	0.323	0.288	0.346
	0.7	0.031	0.035	0.204	0.250	0.224	0.269
	0.8	0.018	0.021	0.120	0.147	0.132	0.158
	0.9	0.006	0.007	0.038	0.047	0.042	0.050
0.0	0	0	0	0	0	0	

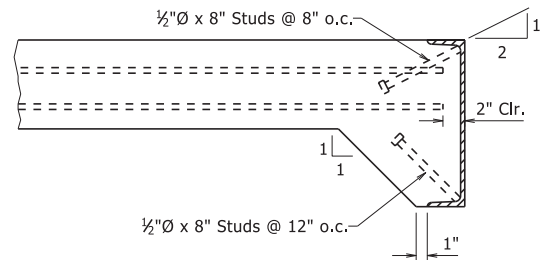
Symmetrical about half-point of unit



**DEAD LOAD DEFLECTION DIAGRAM**

Camber for Dead Load Deflection +/- 1/4" tolerance. Deflections shown are along C.L. beam from a chord from C.L. Bearing to C.L. Bearing. Negative sign (-) indicates point above chord. Vertical curve corrections are not included. Superelevation transition corrections not included.

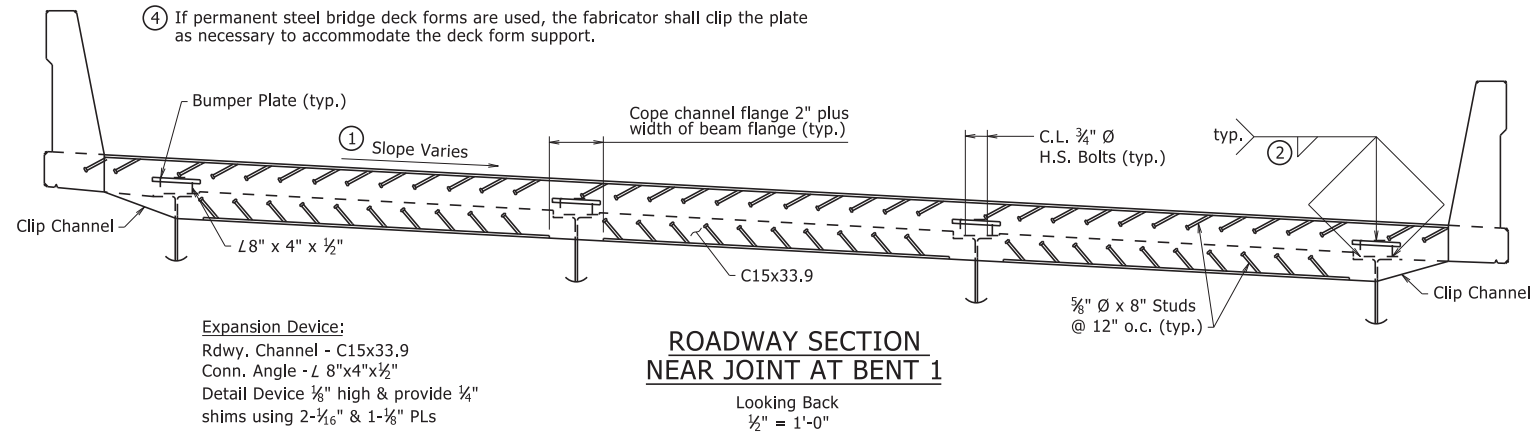
As an alternate to 5/8" Ø studs, 1/2" Ø x 8" studs spaced as shown may be used. Use weight of 5/8" Ø stud as basis of measurement of structural steel in anchors.



**DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT**

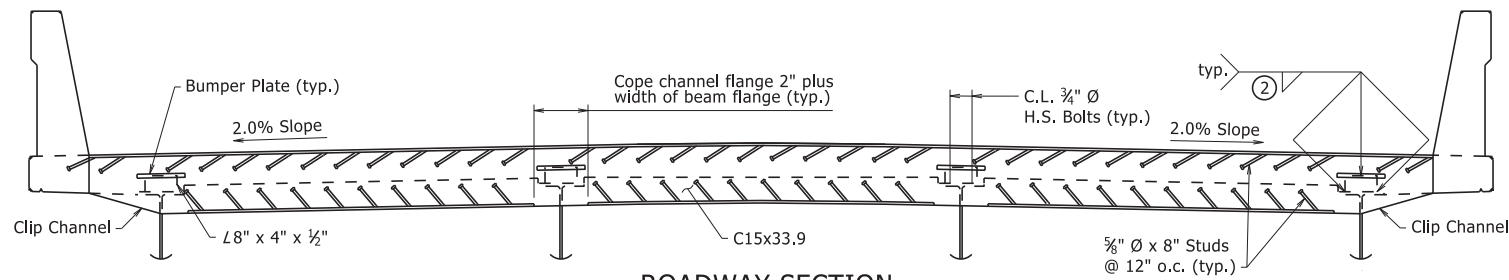
No Scale

- See dwg. No. 65883 for "SUPERELEVATION TRANSITION SKETCH"
- See "WELD TABLE" for min. weld size on Std. Dwg. No. 55007.
- See "DETAIL V" and "DETAIL Z" on Dwg. No. 65892 for additional weld information.
- If permanent steel bridge deck forms are used, the fabricator shall clip the plate as necessary to accommodate the deck form support.



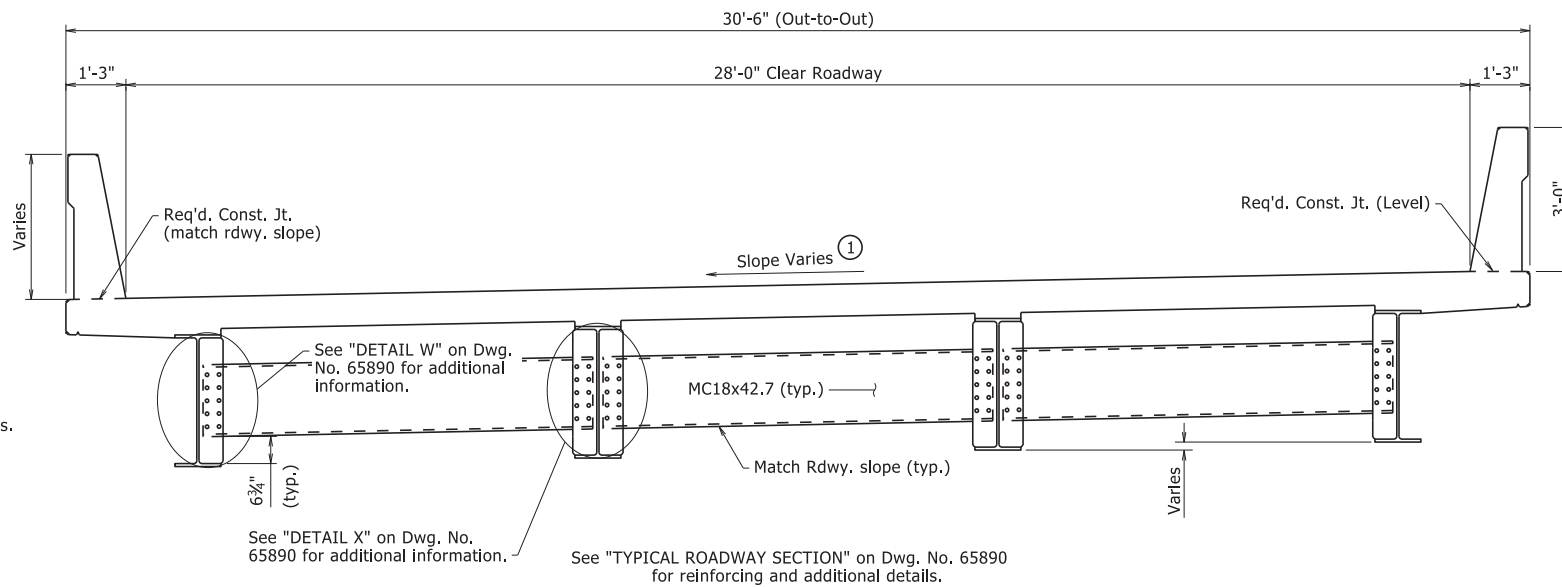
**ROADWAY SECTION NEAR JOINT AT BENT 1**

Looking Back  
1/2" = 1'-0"



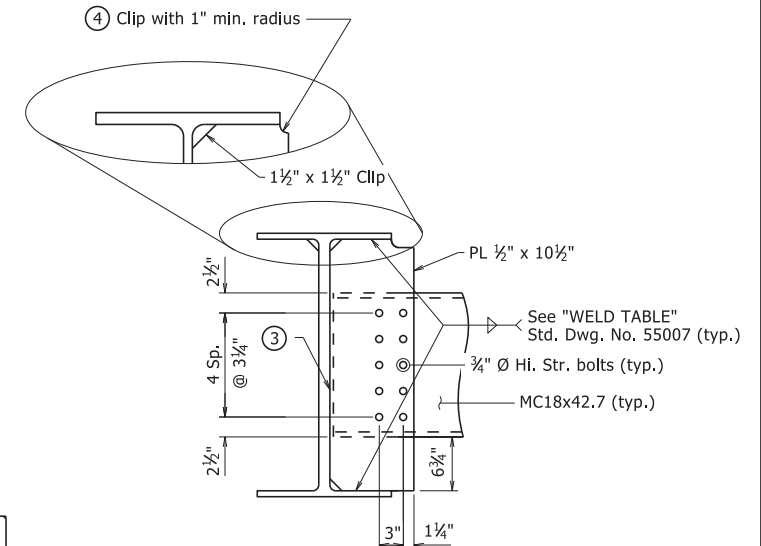
**ROADWAY SECTION NEAR JOINT AT BENT 5**

Looking Ahead  
1/2" = 1'-0"



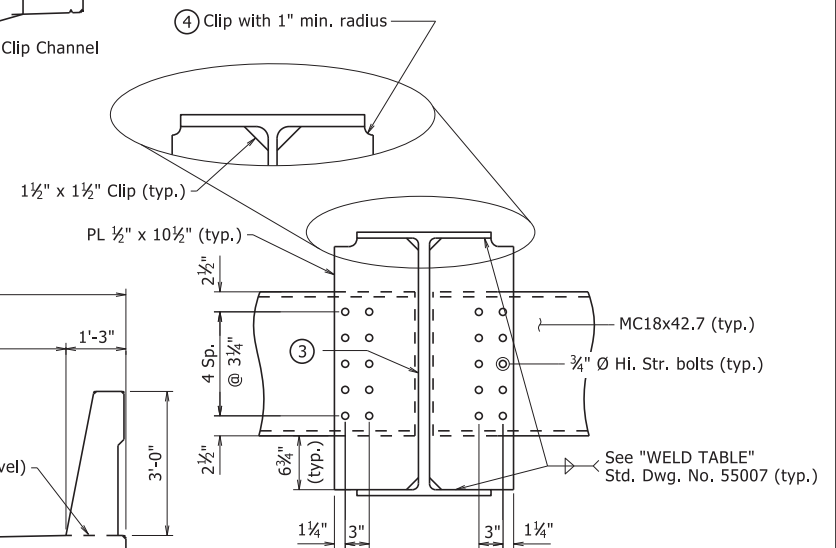
**TYPICAL ROADWAY SECTION**

Begin Bridge to Station 225+21.04  
Looking Ahead  
1/2" = 1'-0"



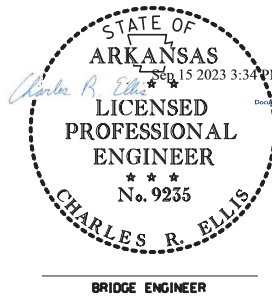
**DETAIL D**

1" = 1'-0"



**DETAIL E**

1" = 1'-0"



BRIDGE ENGINEER

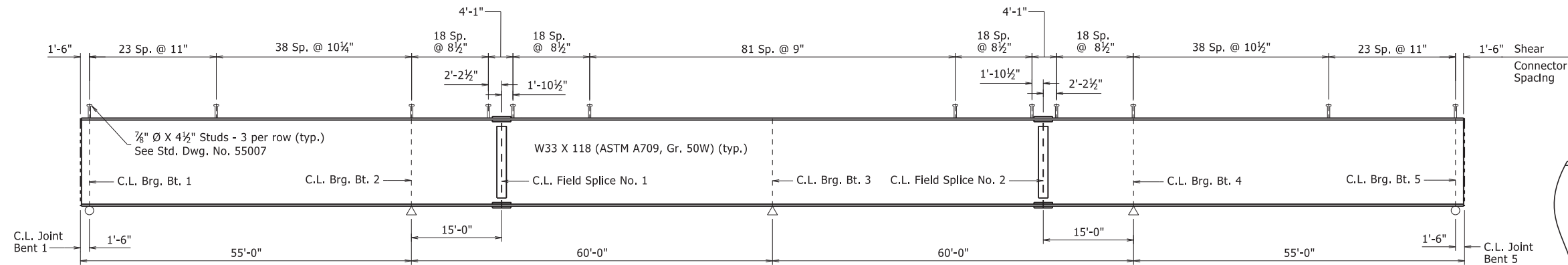
SHEET 2 OF 4  
DETAILS OF 230'-0"  
CONTINUOUS W-BEAM UNIT  
FOURCHE RIVER RELIEF

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION

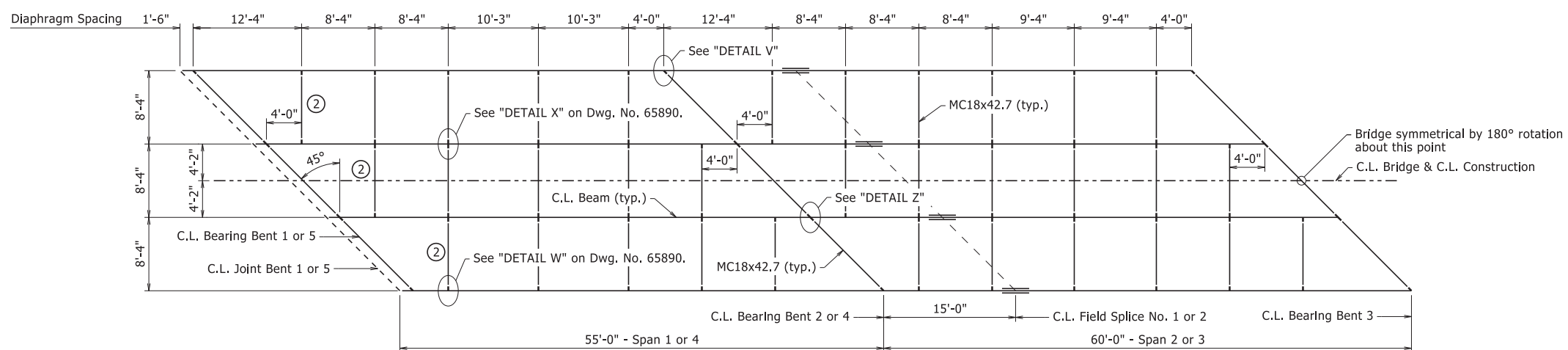
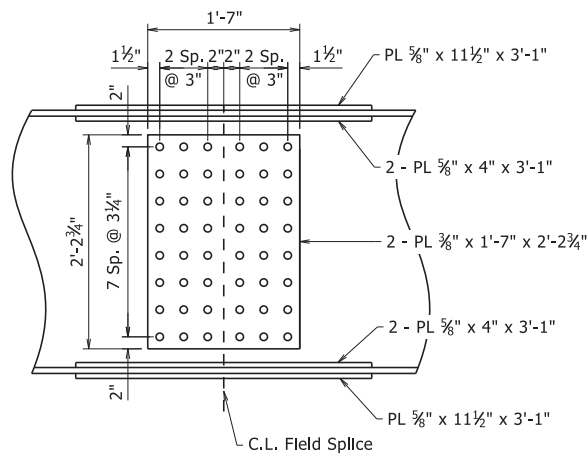
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 9/28/2021 FILENAME: b100993x3\_s1.dgn  
CHECKED BY: NAC DATE: 10/27/2022 SCALE: As Shown  
DESIGNED BY: NAC DATE: 10/27/2022  
BRIDGE NO. 07601 DRAWING NO. 65891

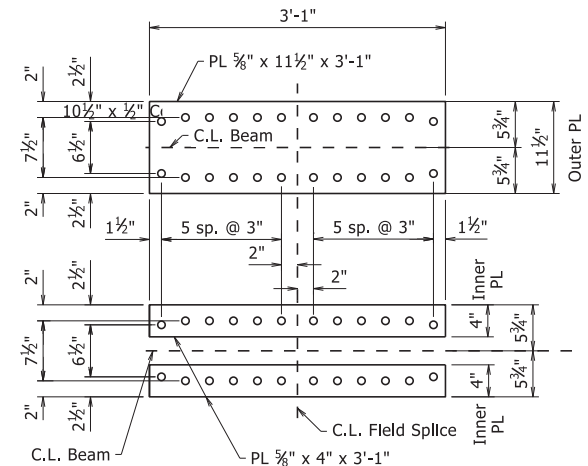
DATE REVISED	DATE REVISED	FED. ROAD DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	75	103
07601 - 230' UNIT - 65892						



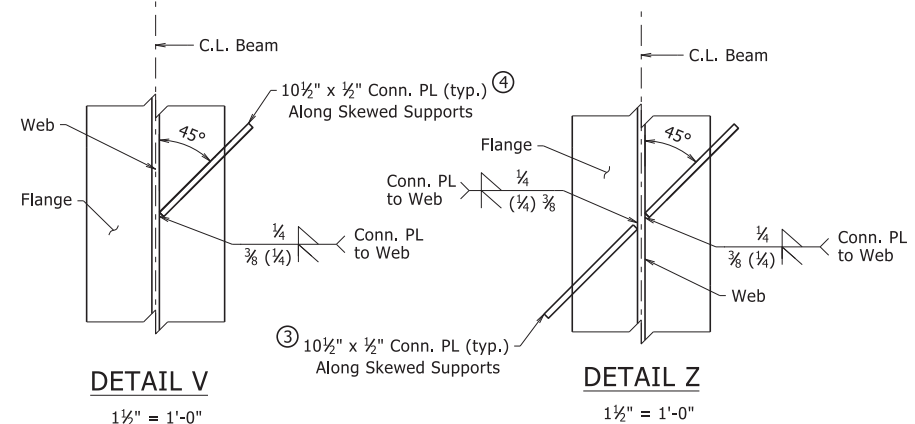
**BEAM ELEVATION**  
No Scale



**HALF - FRAMING PLAN**  
1/8" = 1'-0"



**FIELD SPLICE DETAILS**  
1" = 1'-0"

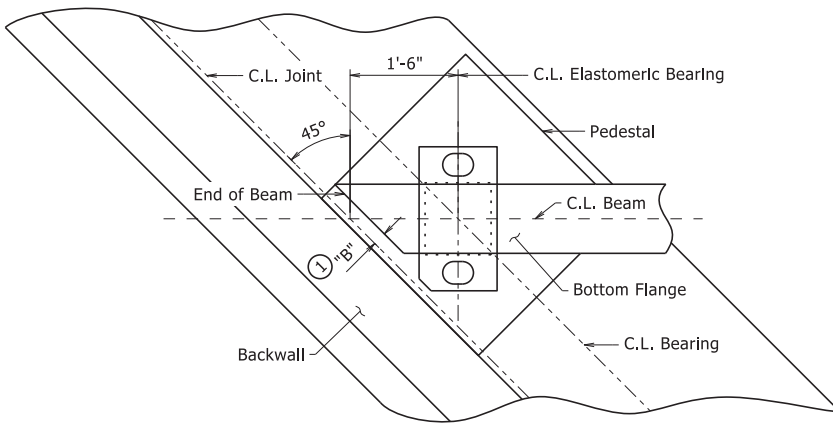


**TABLE OF VARIABLES  
BRIDGE TRAFFIC RAIL (TYPE SSTR36)**

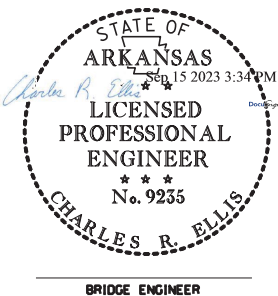
Closed Rail Panels			Open Rail Panels					
Panel Length	"A"	R4XXE	Panel Length	"B"	"C"	"D"	"E"	R4XXE
8'-4"	17	R404E	17'-2"	8	3'-0"	14	7'-2"	R409E
12'-0"	23	R405E						
12'-4"	24	R406E						
13'-8"	27	R407E						
17'-2"	34	R408E						

- ① See "SILICONE JOINT DATA" on Dwg. No. 65890.
- ② First row of staggered bracing shall not be painted
- ③ See "DETAIL E" on Dwg. No. 65891.
- ④ See "DETAIL D" on Dwg. No. 65891.

All structural steel shall be ASTM A709, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (A709, Gr. 50W)". See Std. Dwg. Nos. 55006 and 55007 for additional notes and details.



**PLAN OF BEARING AT END BENT**  
3/4" = 1'-0"



SHEET 3 OF 4  
DETAILS OF 230'-0"  
CONTINUOUS W-BEAM UNIT  
FOURCHE RIVER RELIEF

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 9/28/2021 FILENAME: b100993x3\_s1.dgn  
CHECKED BY: NAC DATE: 10/27/2022 SCALE: As Shown  
DESIGNED BY: NAC DATE: 10/27/2022  
BRIDGE NO. 07601 DRAWING NO. 65892

PRINT DATE: 9/15/2023

DATE REVISED	DATE REVISED	FED. ROAD DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	76	103
07601 - 230' UNIT - 65893						

**GENERAL NOTES**

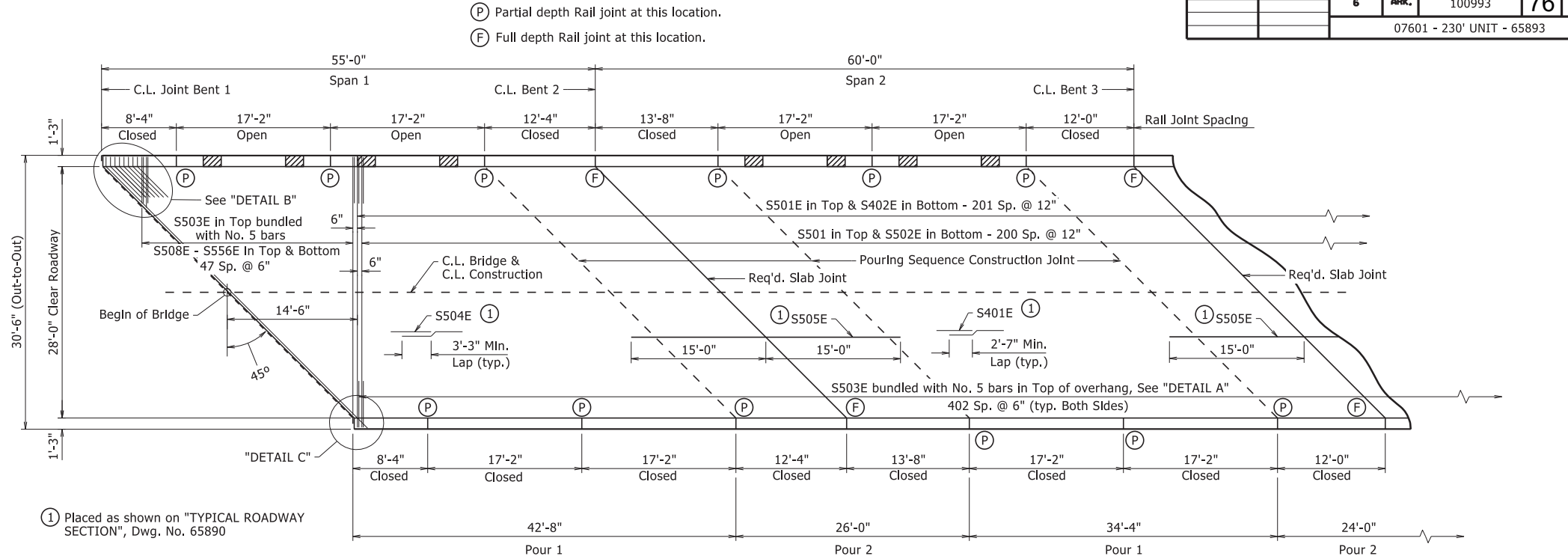
For reinforcing details, see Std. Dwg. No. 55070.  
For Bar List, see Dwg. No. 65890.

Pours with the same number may be placed simultaneously or separately. All Pour(s) 1 must be placed before Pour(s) 2 can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between adjacent pours.

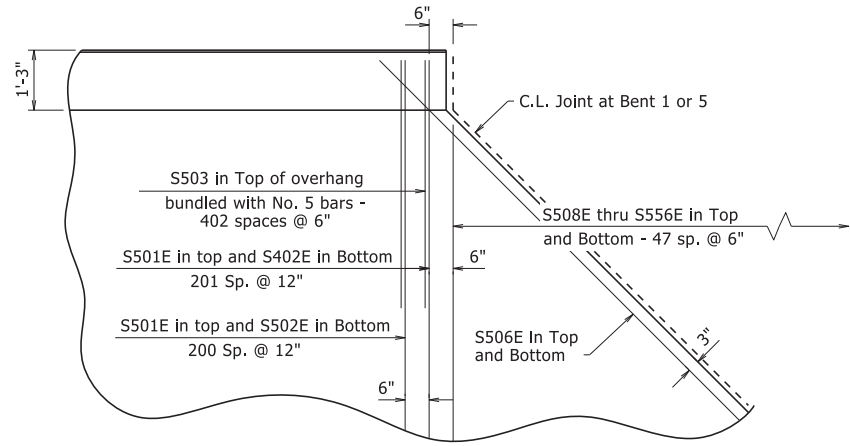
Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

A minimum of 72 hours shall elapse between completion of the slab and the pouring of the bridge railing. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.

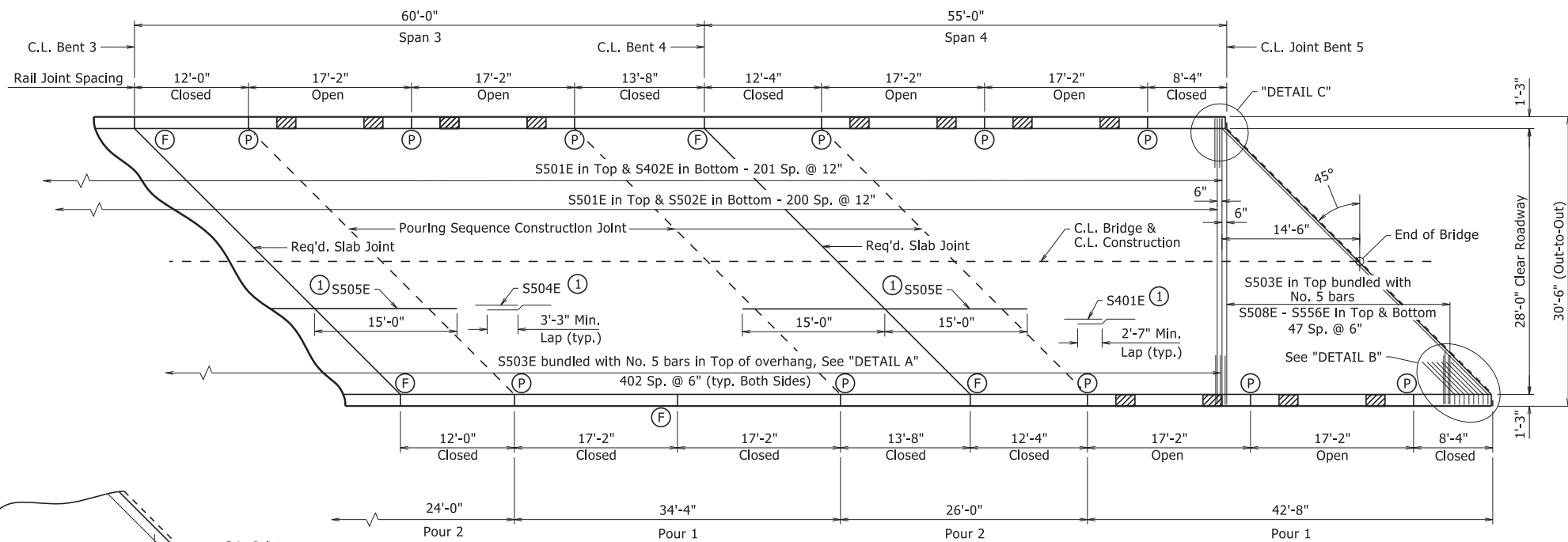
NO DEVIATIONS FROM POURING SEQUENCE SHOWN WILL BE ALLOWED.



① Placed as shown on "TYPICAL ROADWAY SECTION", Dwg. No. 65890

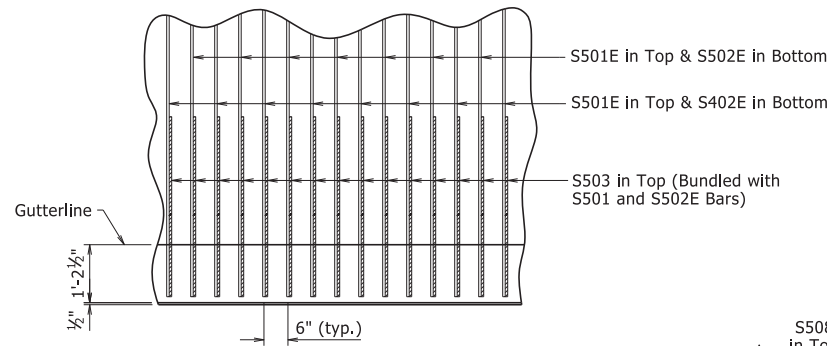


**DETAIL C**  
1/2" = 1'-0"

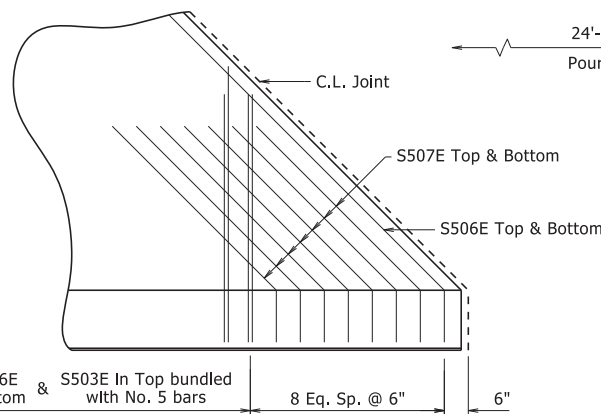


**REINFORCING PLAN AND POURING SEQUENCE**

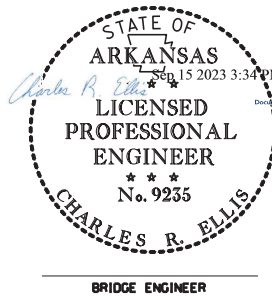
1/8" = 1'-0"



**DETAIL A**  
1/2" = 1'-0"



**DETAIL B**  
1/2" = 1'-0"



SHEET 4 OF 4  
DETAILS OF 230'-0"  
CONTINUOUS W-BEAM UNIT  
FOURCHE RIVER RELIEF

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: JAC DATE: 9/28/2021 FILENAME: b100993x3\_s1.dgn  
CHECKED BY: NAC DATE: 10/27/2022 SCALE: As Shown  
DESIGNED BY: NAC DATE: 10/27/2022  
BRIDGE NO. 07601 DRAWING NO. 65893

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	77	103
07601 - APPROACH SLAB - 65894						

**TABLE OF QUANTITIES FOR ONE TYPE SPECIAL APPROACH SLAB**

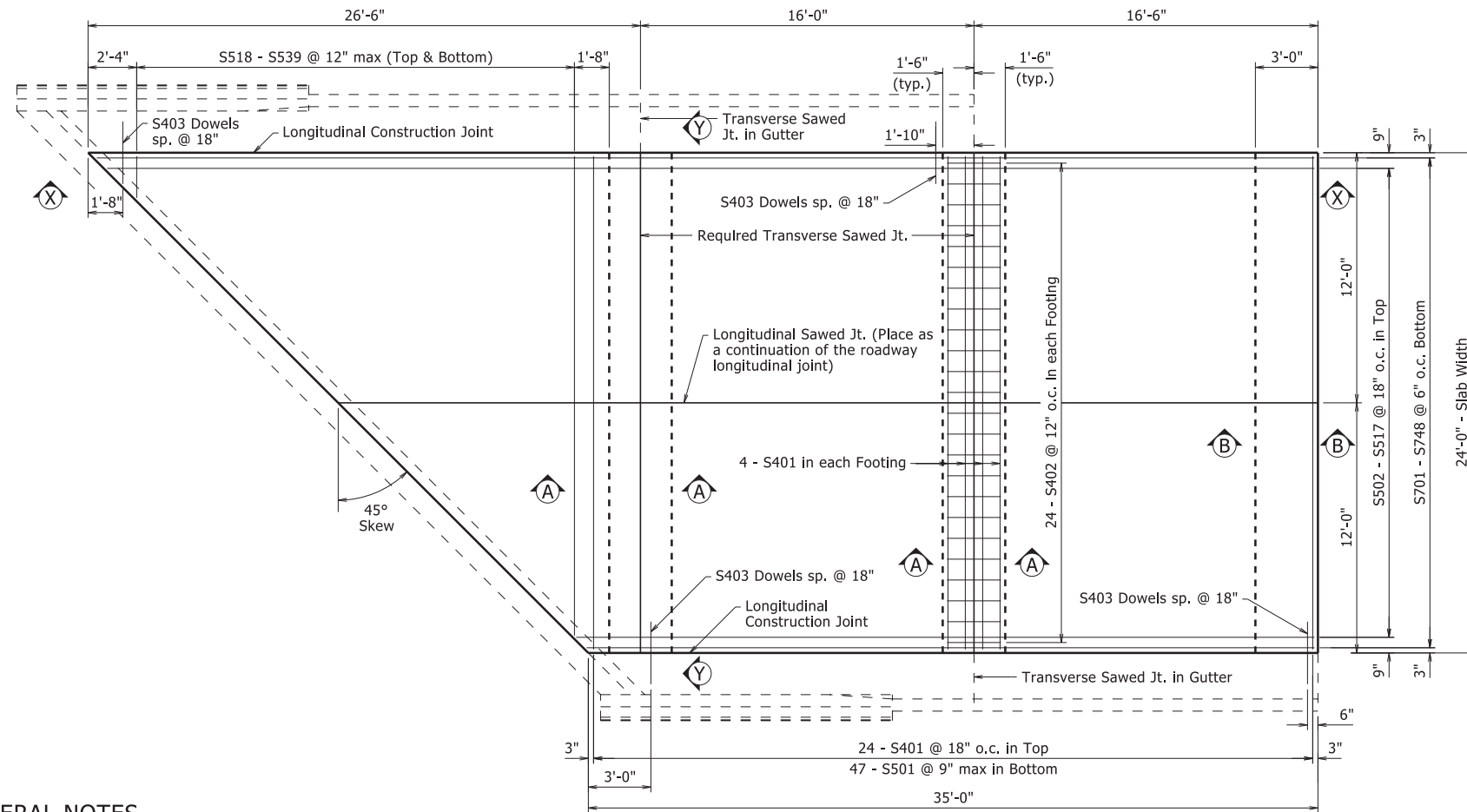
(FOR INFORMATION ONLY)

Slab Width	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
24'-0"	8256	65.15

**BAR LIST - PER APPROACH SLAB**

Mark	No. Req'd	Length	Pin. Dia.	Bending Diagram
S401	36	23'-8"	Str.	
S402	72	10'-4"	2"	
S403	49	3'-0"	Str.	
S501	47	23'-8"	Str.	
S502 - S517	1 each	35'-5" - 57'-11"	Str.	
S518 - S539	2 each	2'-0" - 23'-0"	Str.	
S701 - S748	1 each	34'-11" - 58'-5"	Str.	

Dimensions are out to out of bar



**PLAN**  
1/4" = 1'-0"

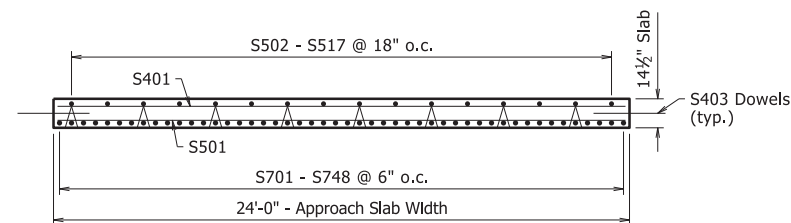
**GENERAL NOTES**

The surface finish for Approach Slabs shall match that used on the bridge deck.

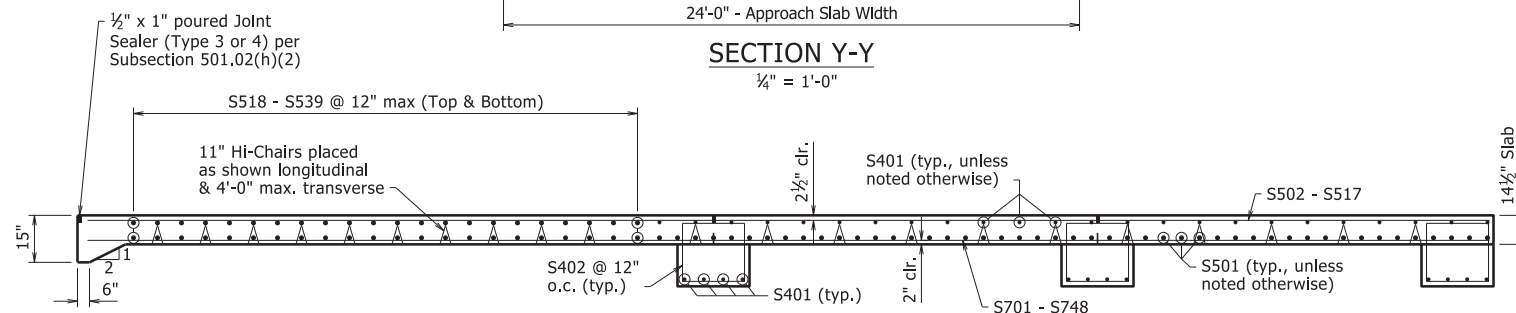
All concrete shall be Class S (AE) with a minimum 28 day compressive strength  $f_c = 4,000$  psi and shall be poured in the dry.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

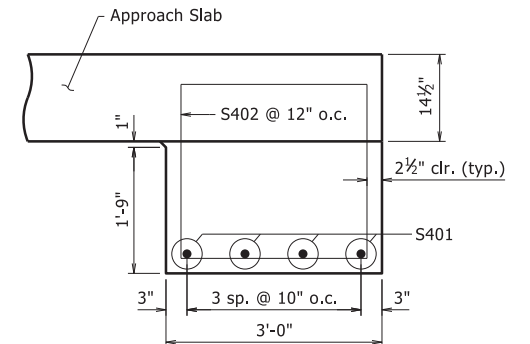
Approach Slabs will be measured and paid for in accordance with Section 504.



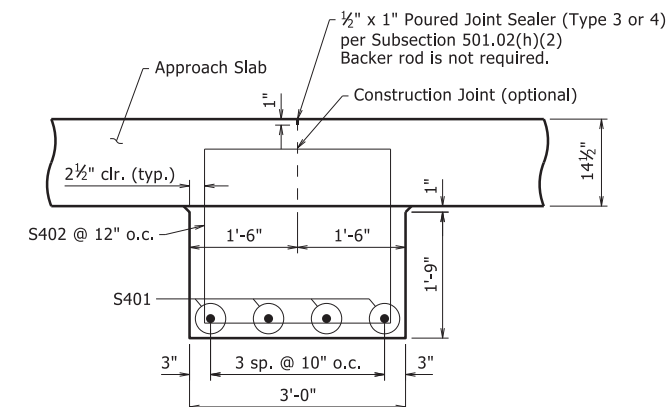
**SECTION Y-Y**  
1/4" = 1'-0"



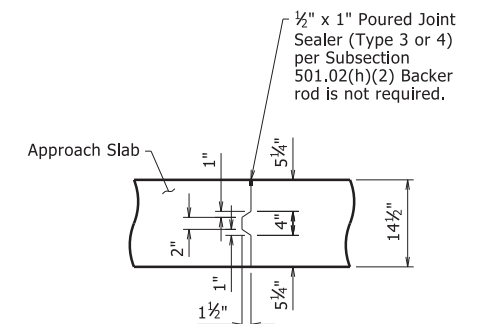
**SECTION X-X**  
1/4" = 1'-0"



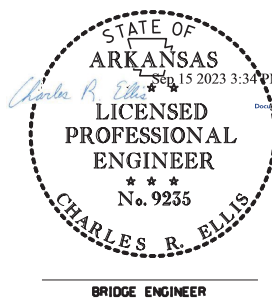
**SECTION B-B**  
3/4" = 1'-0"



**SECTION A-A**  
3/4" = 1'-0"



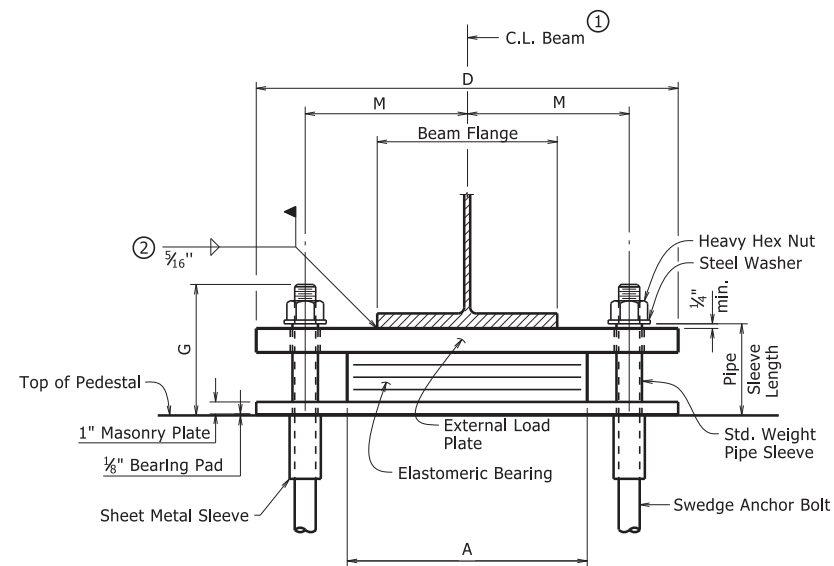
**DETAILS OF LONGITUDINAL CONSTRUCTION JOINT**  
3/4" = 1'-0"



**DETAILS OF TYPE SPECIAL APPROACH SLAB**

ROUTE 152  
SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

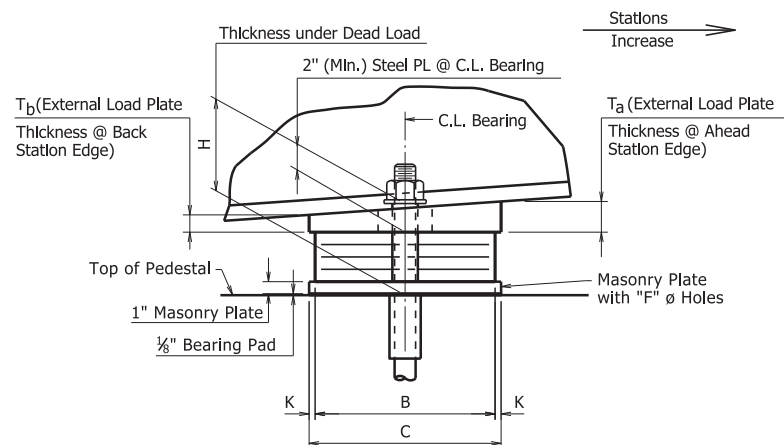
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CHECKED BY: DBS DATE: 10/28/2022 SCALE: AS SHOWN  
DESIGNED BY: STD DATE: -  
BRIDGE NO. 07601 DRAWING NO. 65894



**FRONT VIEW - BENTS WITH MASONRY PLATE**

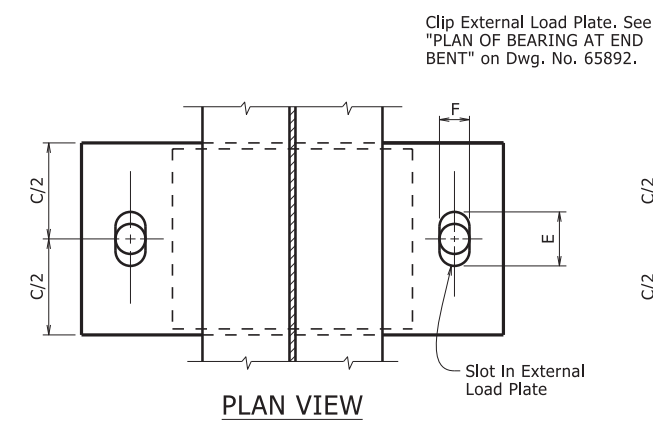
Bridge No. 07601 - Bents 1 and 5 only

Prior to erection of the beams, the Contractor shall verify the orientation of the bearings with respect to  $T_a$  and  $T_b$ .



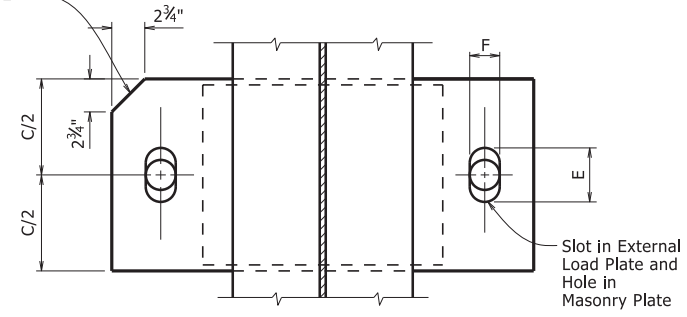
**SIDE VIEW - BENTS WITH MASONRY PLATE**

Bridge No. 07601 - Bents 1 and 5 only



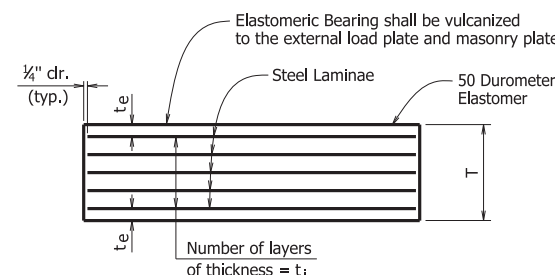
**PLAN VIEW**

Typical Unless Noted Otherwise



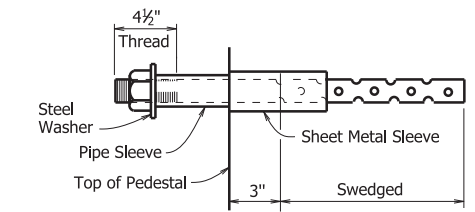
**PLAN VIEW - BENTS WITH MASONRY PLATE**

Bridge No. 07601 - Bents 1 and 5 only



**ELASTOMERIC BEARING**

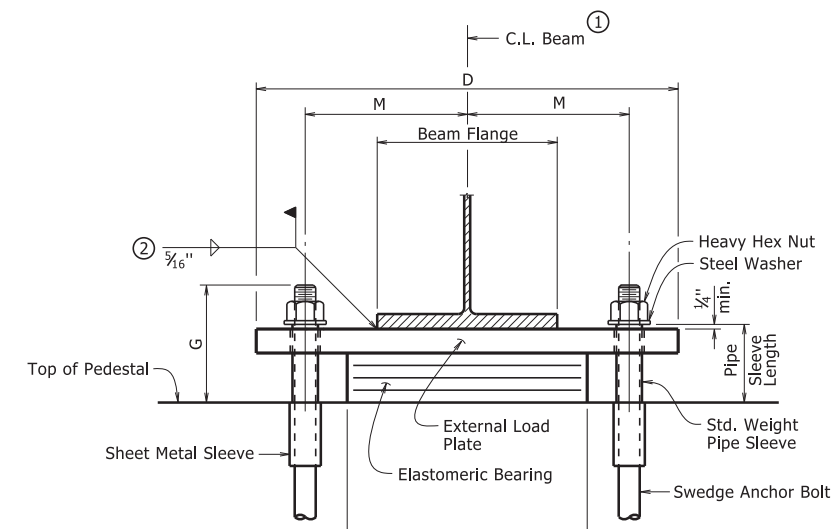
$t_e$  = Thickness of elastomer cover on top and bottom of pad  
 $t_i$  = Thickness of elastomer between steel laminae  
 $N$  = Number of elastomer layers of thickness  $t_i$



**ANCHOR BOLT DETAIL**

Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

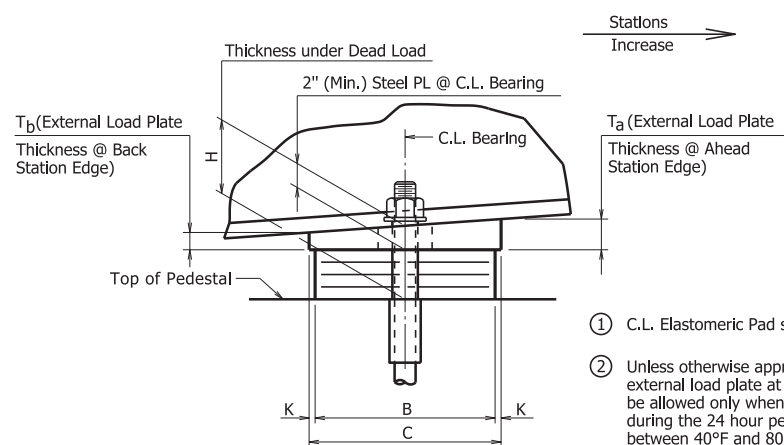
If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (A709, Gr. 50W)".



**FRONT VIEW**

Typical Unless Noted Otherwise

The grade and the direction of bevel of the external load plate may not be accurately depicted with respect to  $T_a$  and  $T_b$  values shown in the "Table of Fabricator Variables".



**SIDE VIEW**

Typical Unless Noted Otherwise

- ① C.L. Elastomeric Pad shall be aligned with C.L. Beam.
- ② Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam flange before welding begins.

**GENERAL NOTES**

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates and masonry plates shall conform to ASTM A709, Grade 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.

External load plates and masonry plates shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

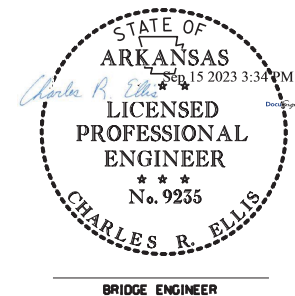
Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (A709, Gr. 50W)". External load plates will not be measured or paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

Bearings with masonry plates shall be seated in accordance with Subsection 807.66. Bearings without masonry plates shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.

- ③ Maximum Design Load = Service I Limit State
- ④ Dimension "E" applies to External Load Plates only. "F"  $\varnothing$  Holes shall be used in Masonry Plates.

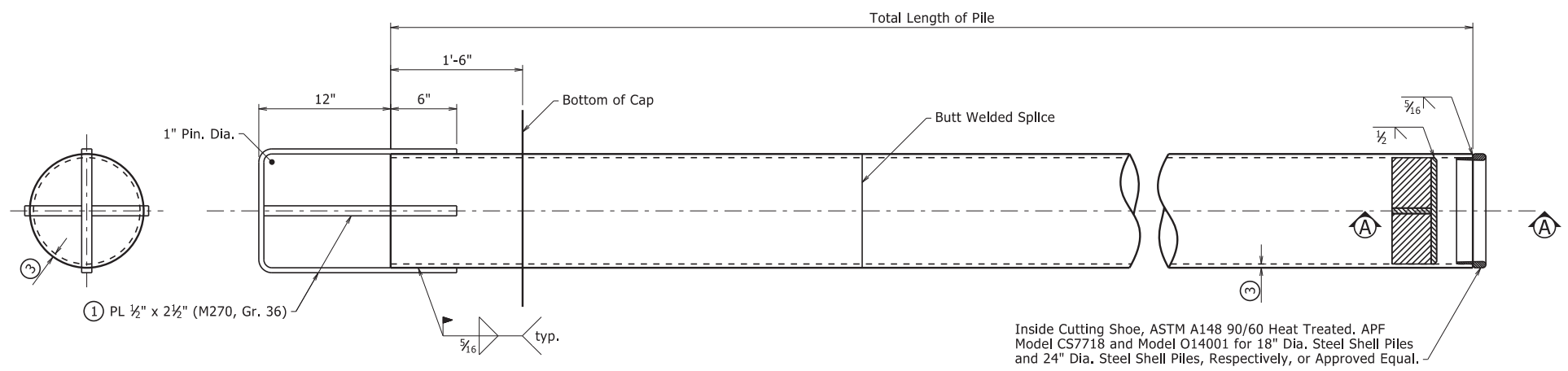
**TABLE OF FABRICATOR VARIABLES**

BRIDGE NO.	LOCATION		BEARING TYPE	NO. OF BEARINGS EACH BENT	③ MAXIMUM DESIGN LOAD (KIPS)	G	H	ELASTOMERIC PAD						EXTERNAL LOAD PLATE						ANCHOR BOLT							
	BENT NO(S)	BEAM NO.						A	B	N	$t_l$	$t_e$	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	④ E	F	K	M	$T_a$	$T_b$	ANCHOR BOLT		PIPE SLEEVE SIZE ( $\varnothing$ X L)	SHEET METAL SLEEVE SIZE ( $\varnothing$ X L)	STEEL WASHER SIZE (O.D.)
07600	2	All	Fix	4	188	7"	3 1/16"	12 1/2"	14 1/2"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/16"	15 1/2"	24 1/2"	3 1/8"	3 3/8"	1/2"	9"	2.08"	1.92"	2" x 32"	55	2 1/2" x 4"	4" x 12"	3 3/4"
	3	All	Fix	4	188	7"	3 1/16"	12 1/2"	14 1/2"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/16"	15 1/2"	24 1/2"	3 1/8"	3 3/8"	1/2"	9"	2.04"	1.96"	2" x 32"	55	2 1/2" x 4"	4" x 12"	3 3/4"
07601	1	All	Exp.	4	97	8 3/4"	5 1/2"	11"	12"	3	1/2"	1/4"	4 @ 12 Ga.	2 1/16"	13"	24"	4 5/8"	3 3/8"	1/2"	8 3/4"	1.97"	2.03"	2" x 33"	55	2 1/2" x 5 3/4"	4" x 15"	3 3/4"
	2	All	Fix	4	190	7 3/8"	3 1/16"	13"	16"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/16"	17"	25"	3 1/8"	3 3/8"	1/2"	9 1/4"	1.96"	2.04"	2 1/4" x 36"	55	2 1/2" x 4 1/2"	4" x 16"	4"
	3	All	Fix	4	183	7 3/8"	3 1/16"	13"	16"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/16"	17"	25"	3 1/8"	3 3/8"	1/2"	9 1/4"	1.96"	2.04"	2 1/4" x 36"	55	2 1/2" x 4 1/2"	4" x 12"	4"
	4	All	Fix	4	190	7 3/8"	3 1/16"	13"	16"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/16"	17"	26"	3 3/4"	3 3/4"	1/2"	9 1/2"	1.96"	2.04"	2 1/2" x 37"	55	3" x 4 1/2"	4" x 12"	4 1/2"
	5	All	Exp.	4	97	8 3/4"	5 1/2"	11"	12"	3	1/2"	1/4"	4 @ 12 Ga.	2 1/16"	13"	24"	4 5/8"	3 3/8"	1/2"	8 3/4"	1.97"	2.03"	2" x 33"	55	2 1/2" x 5 3/4"	4" x 15"	3 3/4"



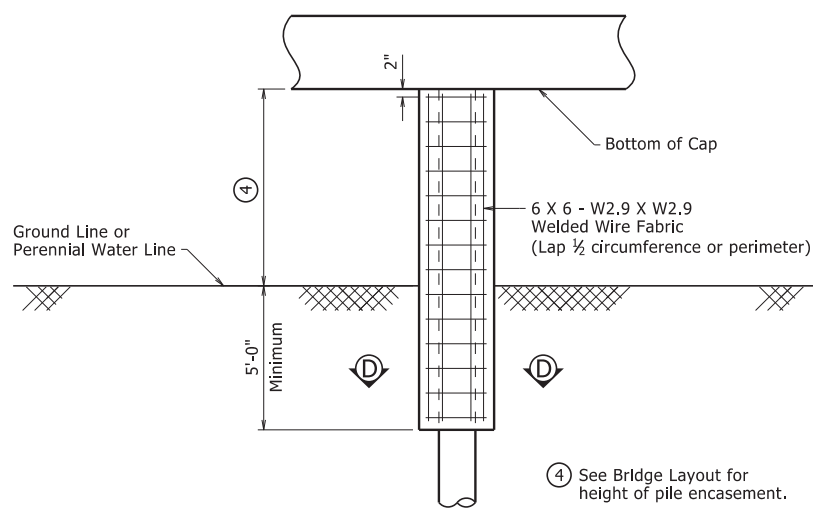
**DETAILS OF ELASTOMERIC BEARINGS**

ROUTE \_\_\_\_\_ SEC. \_\_\_\_\_  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
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 DESIGNED BY: JAC DATE: 6/2021  
 BRIDGE NO. 07600,07601 DRAWING NO. 65895

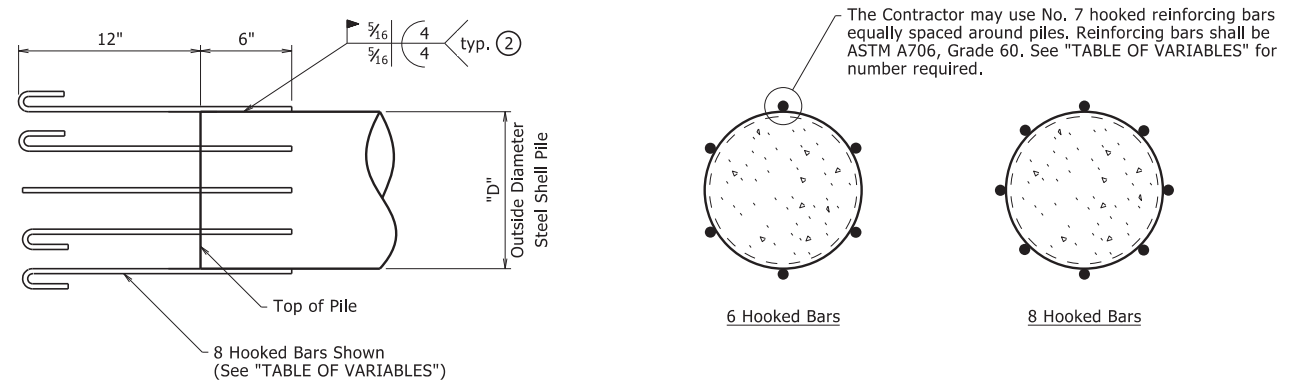


**CONCRETE FILLED STEEL SHELL PILE**

- ① Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap.
- ② Welding shall comply with ANSI/AWS D1.4 Structural Welding Code-Reinforcing Steel and applicable portions of ANSI/AWS D1.5 Bridge Welding Code.
- ③ 1/2" Minimum Nominal Shell Thickness



**PILE ENCASUREMENT DETAIL FOR STEEL SHELL PILES**

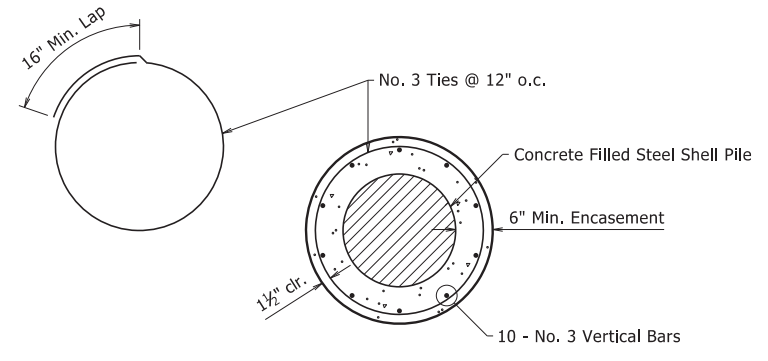


**ALTERNATE PILE ANCHORAGE DETAIL**

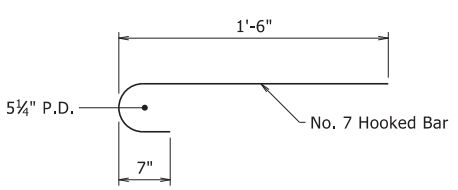
Hooked bars shall be oriented to provide the required concrete clearances shown in the plans.

**TABLE OF VARIABLES**

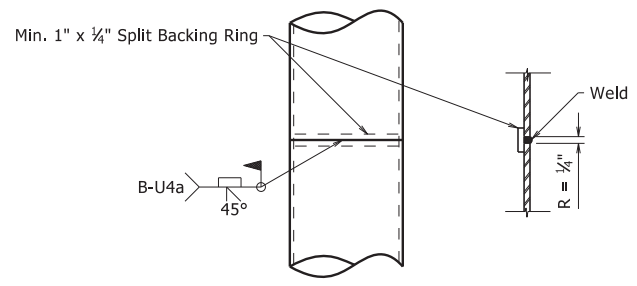
OUTSIDE DIAMETER STEEL SHELL PILE "D"	PLATE DIAMETER "Y"	NO. OF HOOKED BARS FOR ALTERNATE PILE ANCHORAGE
18"	16 7/8"	6
24"	22 7/8"	8



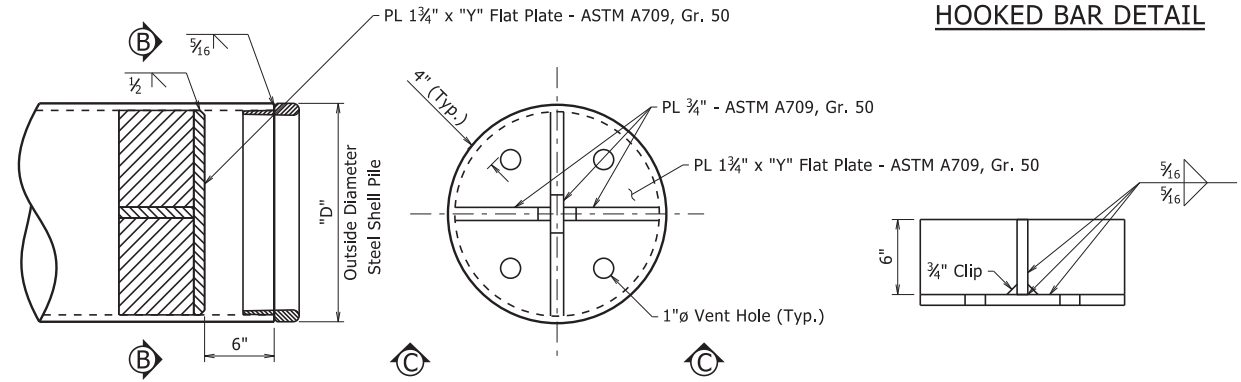
**SECTION D-D REINFORCING ALTERNATE**



**HOOKED BAR DETAIL**



**TYPICAL SPLICE DETAILS**



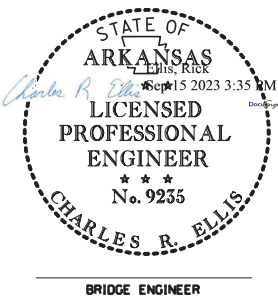
**INSIDE CUTTING SHOE DETAIL**

**GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES**

- Steel shells shall conform ASTM A252, Grade 3 (Fy = 45,000 psi.)
- Concrete used for filling of steel shell shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. and shall be poured in the dry.
- Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with Subsection 805.02.
- See Bridge Layout for size and estimated length of steel shell piles and for driving information.
- Concrete, structural steel, reinforcing steel (including welding), and painting shall not be paid for directly, but shall be considered subsidiary to the item "Steel Shell Piling (18" Dia.)" or "Steel Shell Piling (24" Dia.)".
- Inside Cutting Shoe will not be paid for directly, but shall be subsidiary to the item "Steel Shell Piling (18" Dia.)" or "Steel Shell Piling (24" Dia.)".

**GENERAL NOTES FOR PILE ENCASEMENTS**

- See Bridge Layout for additional notes, any pile encasement restrictions and required location of pile encasements.
- Concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.
- Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.
- Welded wire fabric shall conform to AASHTO M 55 or M 221.
- Concrete, welded wire fabric or reinforcing steel shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".

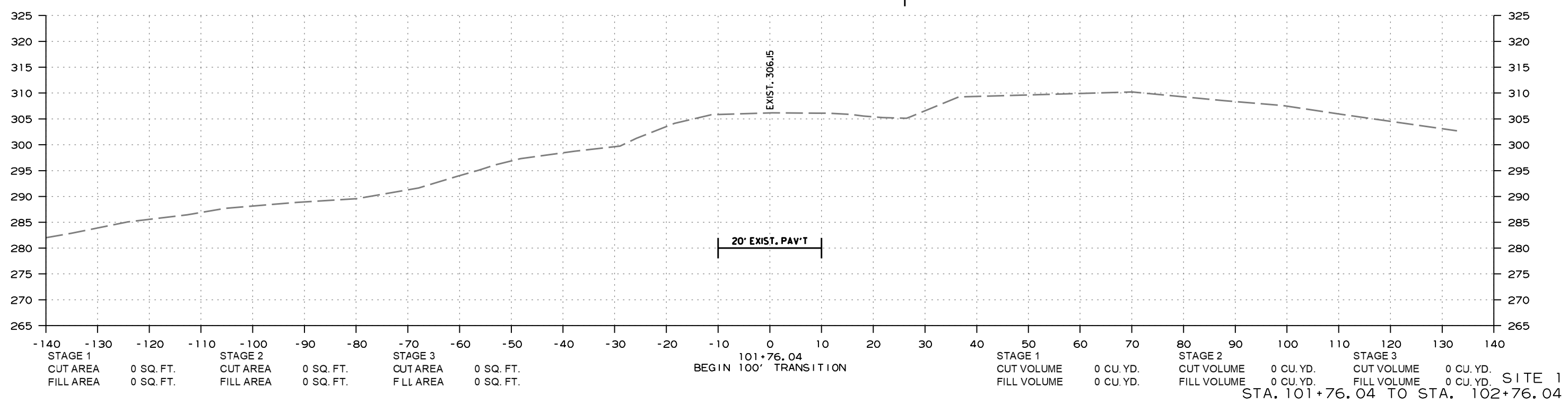
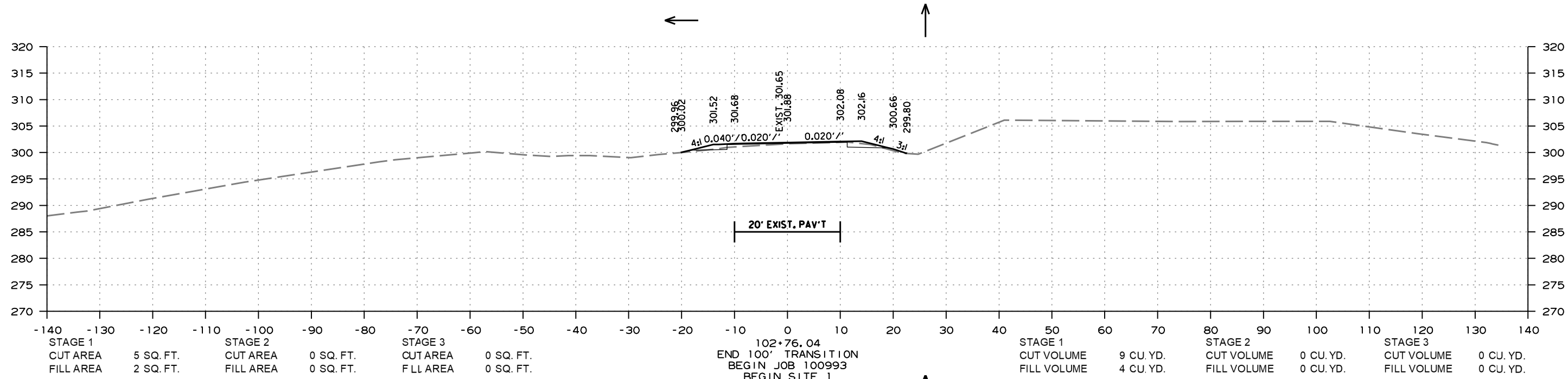


**DETAILS OF CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

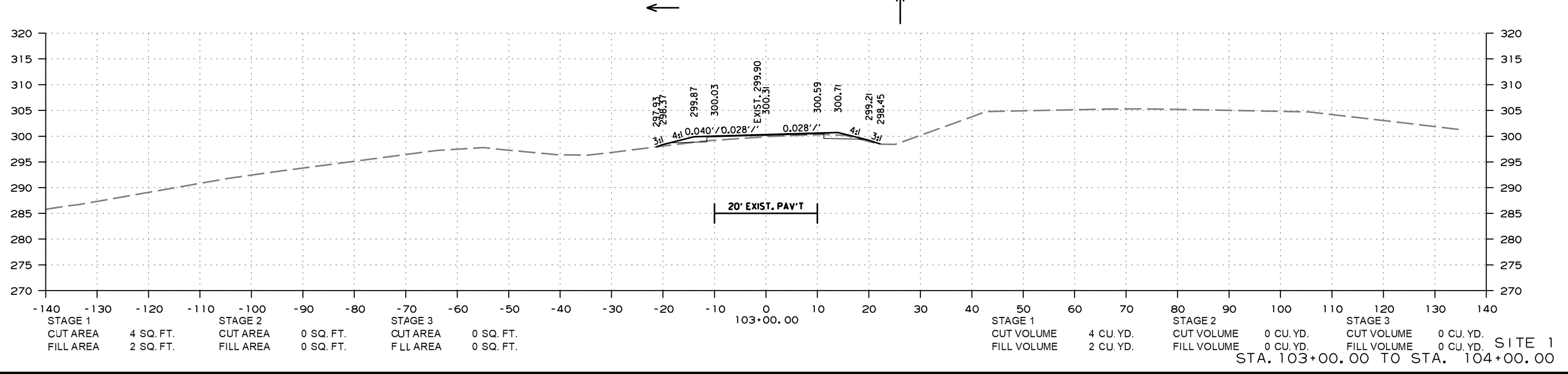
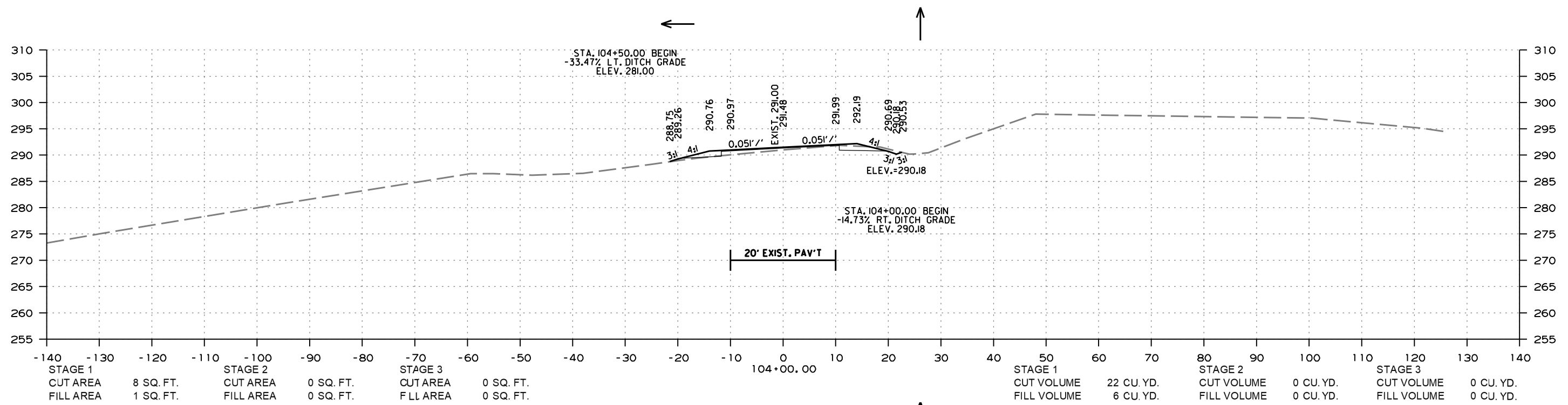
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 DESIGNED BY: --- DATE: ---  
 BRIDGE NO. 07600 & 07601 DRAWING NO. 65896

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						



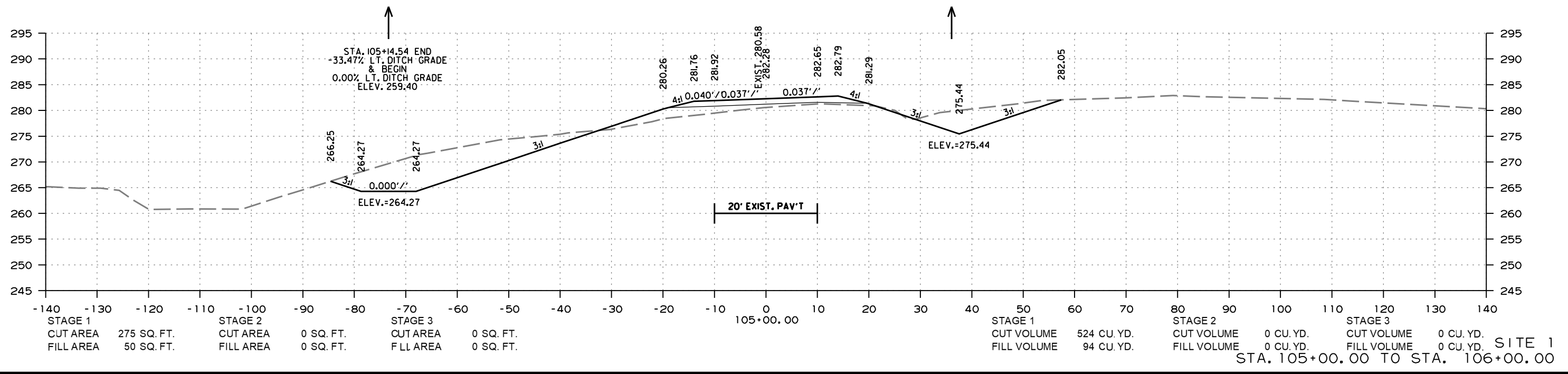
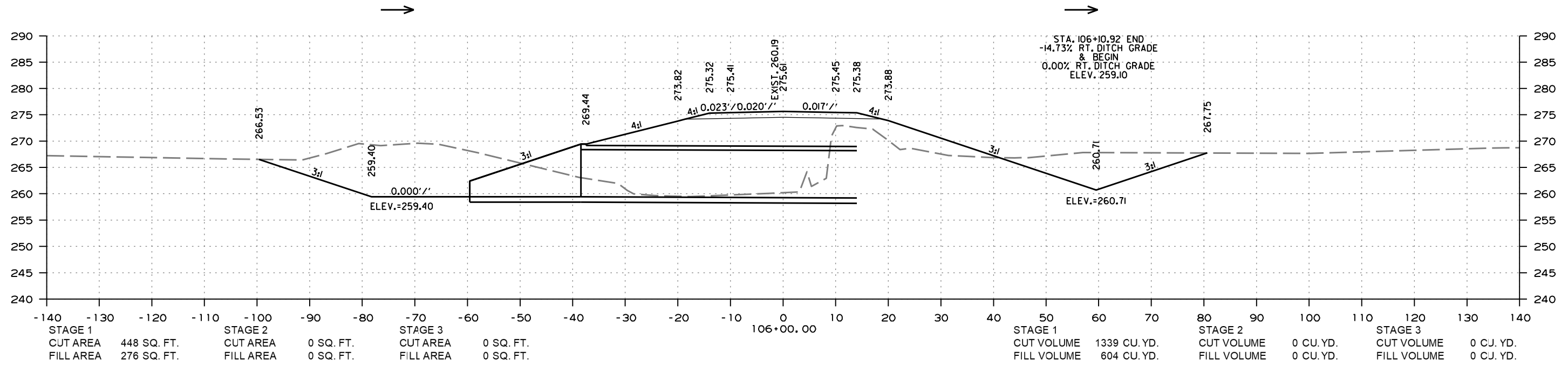
MM41715 9/7/2023  
R100993.DGN

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CROSS SECTIONS						



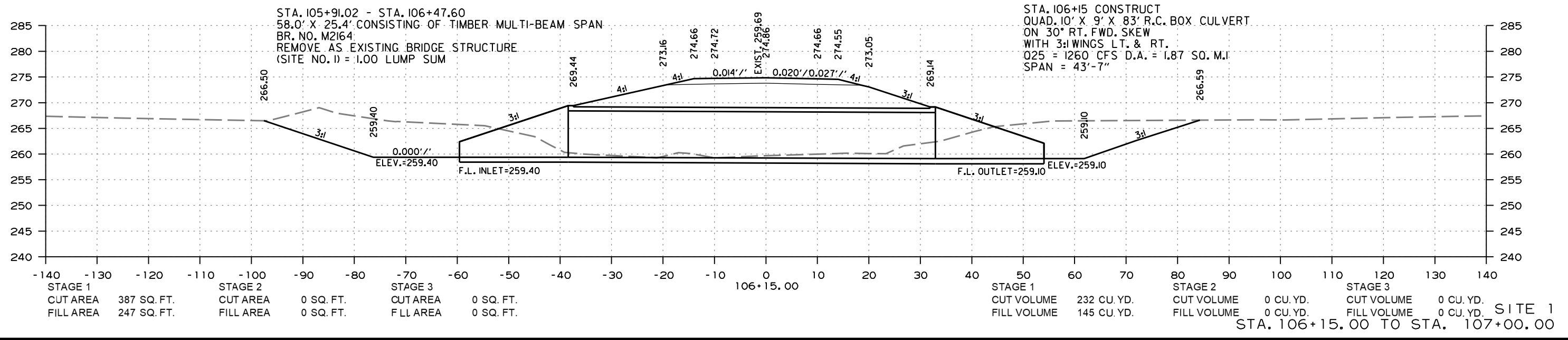
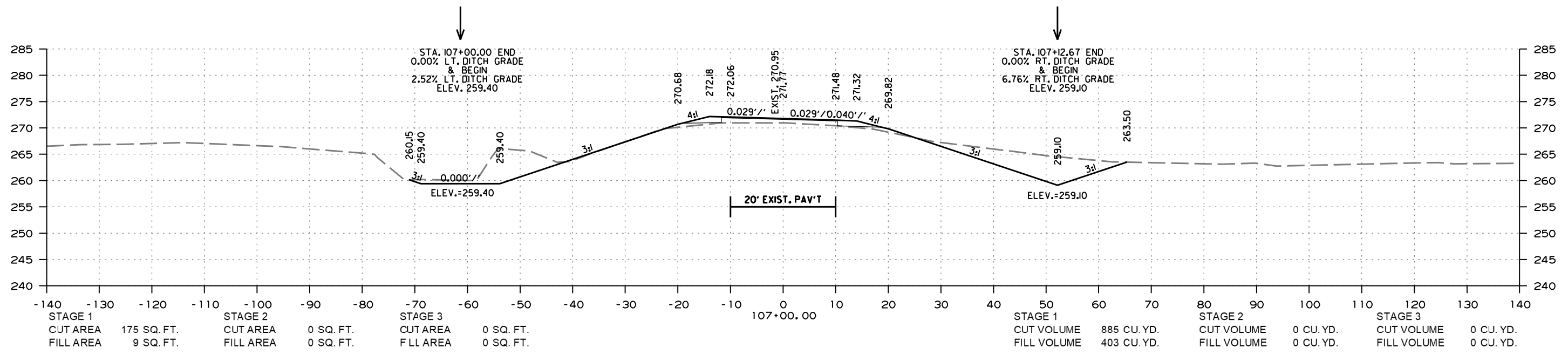
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9/7/2023

DATE REVISD	DATE REVISD	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						



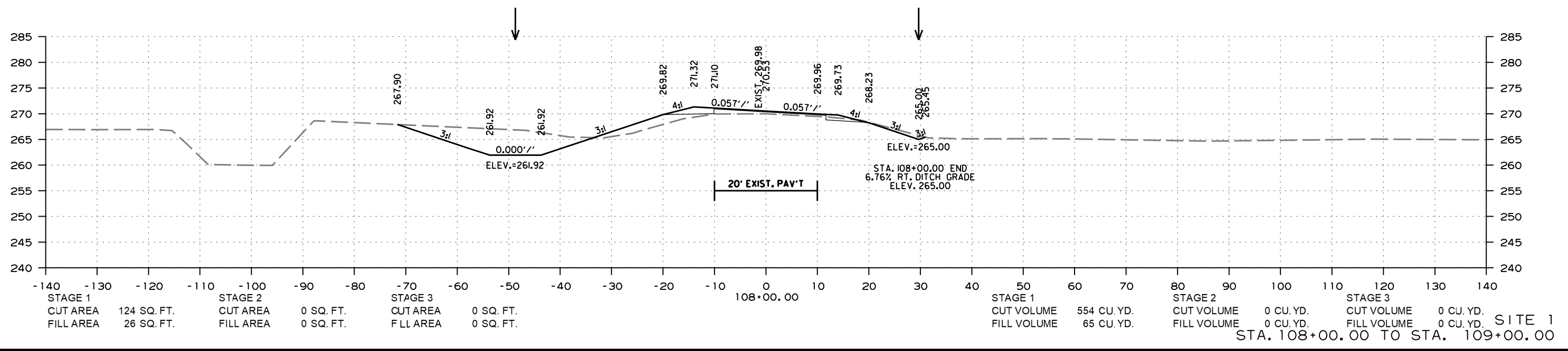
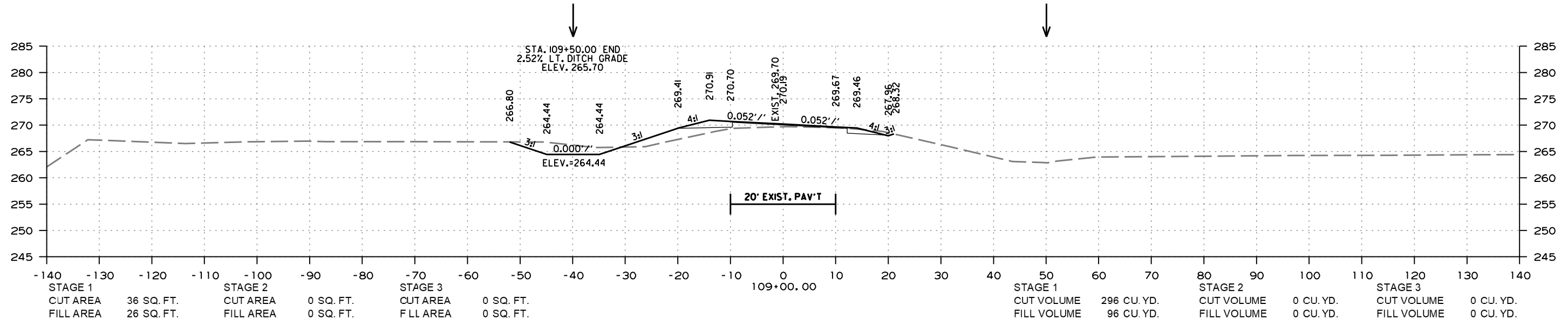
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9/7/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						



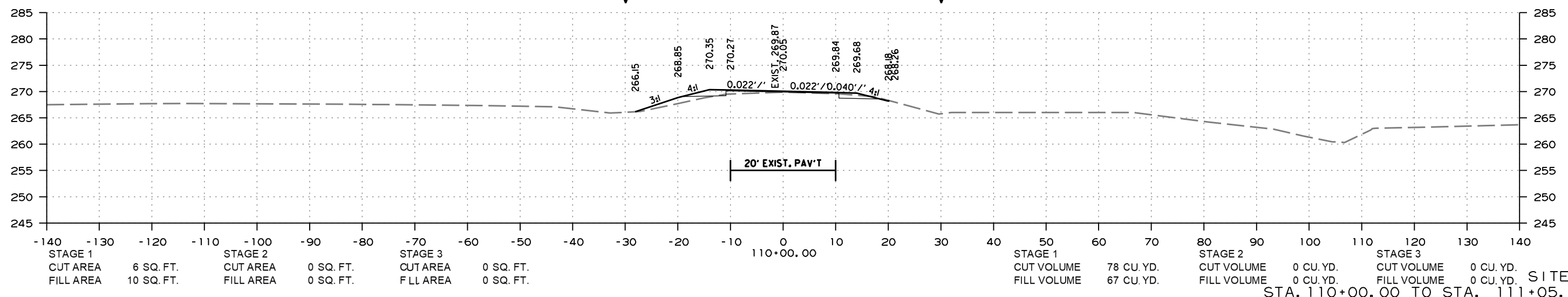
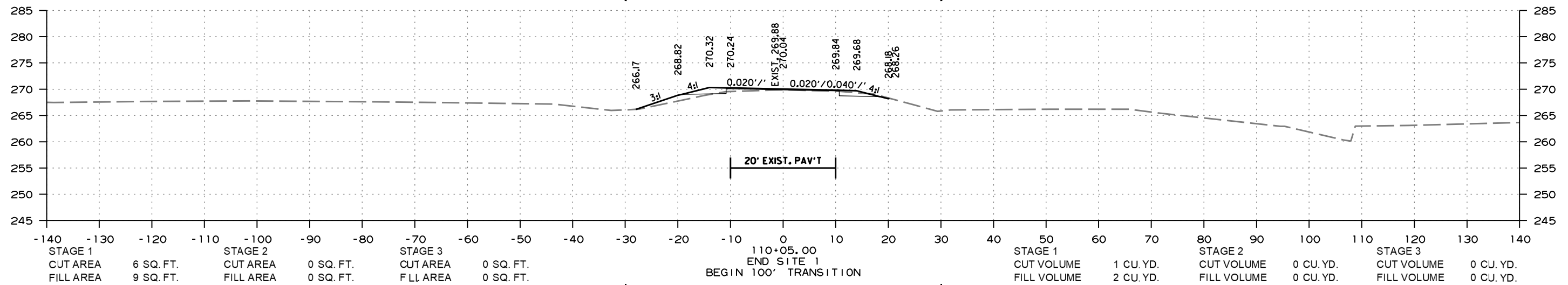
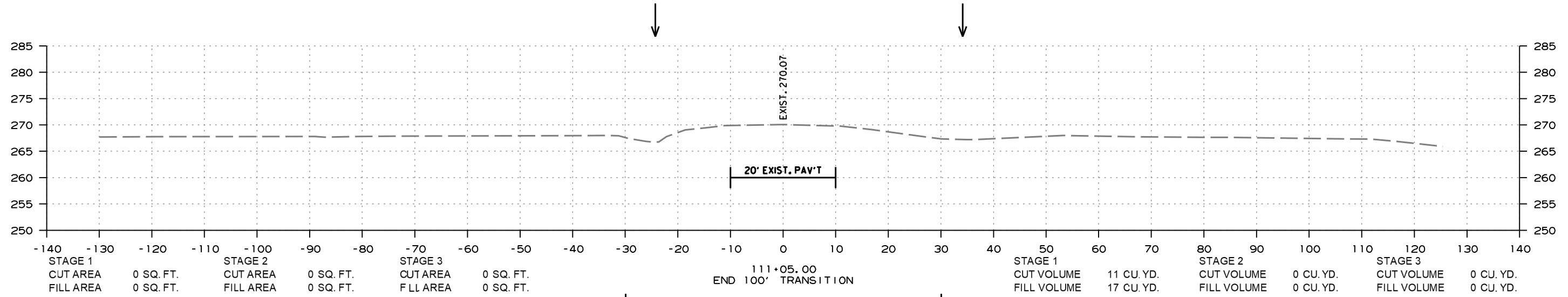
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9/7/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						



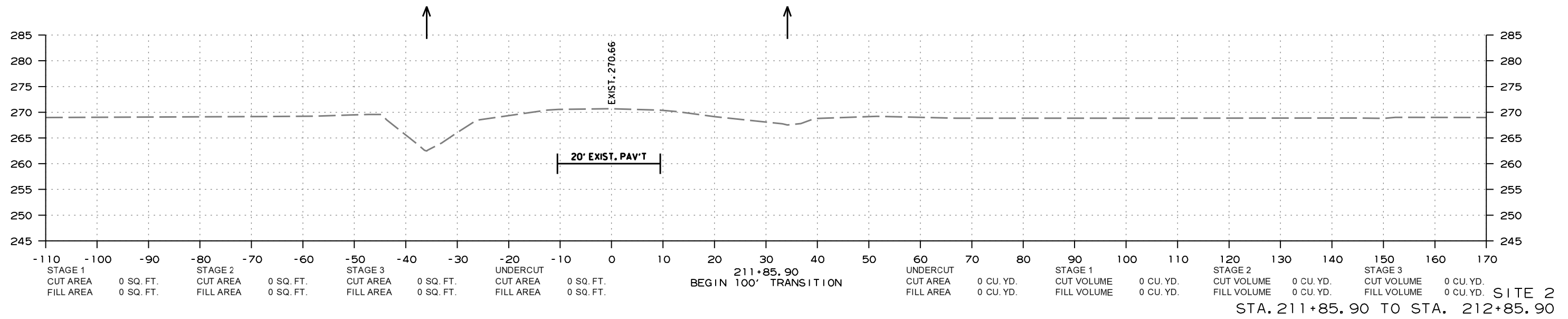
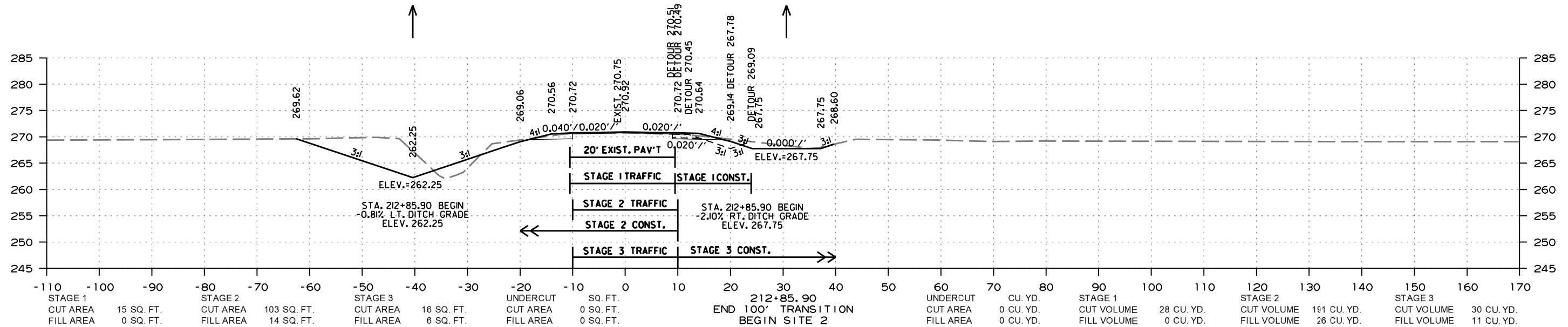
SITE 1  
STA. 108+00.00 TO STA. 109+00.00

DATE REVISION	DATE REVISION	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
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CROSS SECTIONS						



SITE 1  
STA. 110+00.00 TO STA. 111+05.00

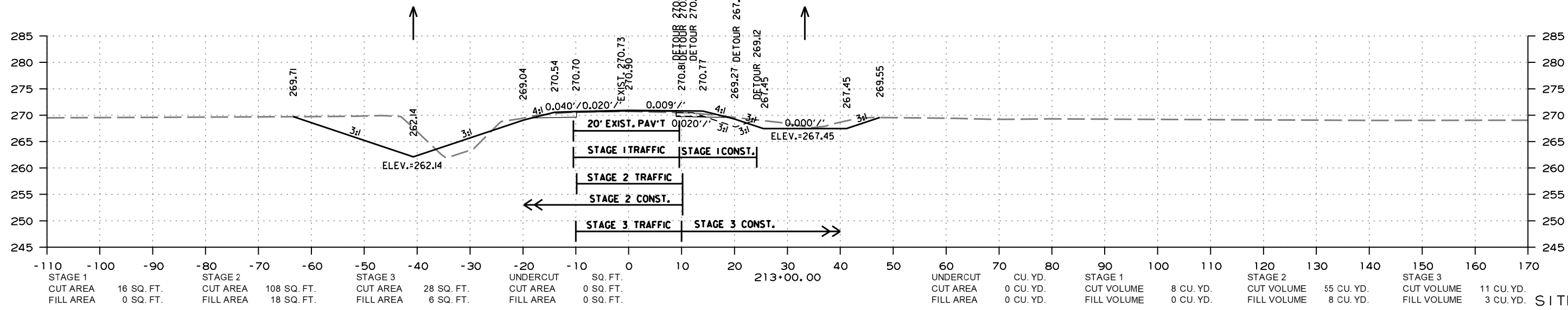
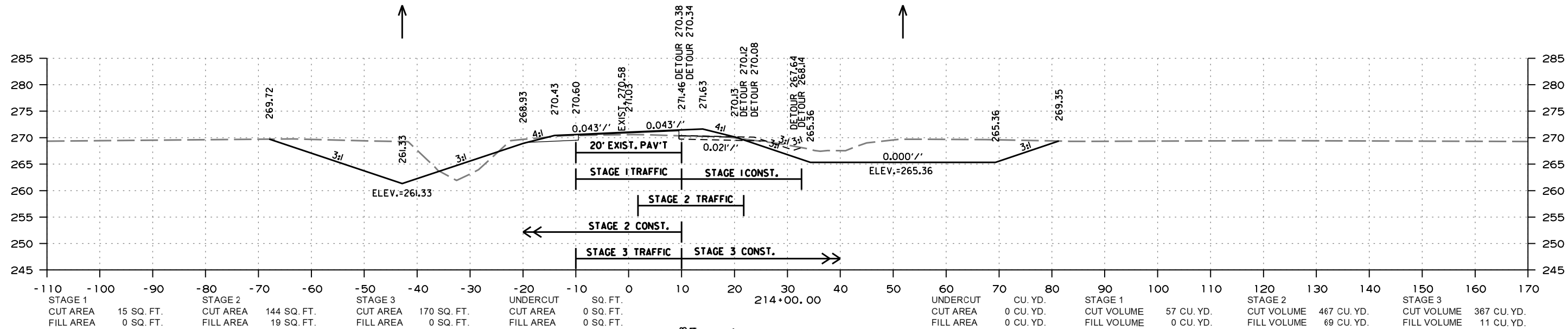
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CROSS SECTIONS						



MM41715  
R100993.DGN

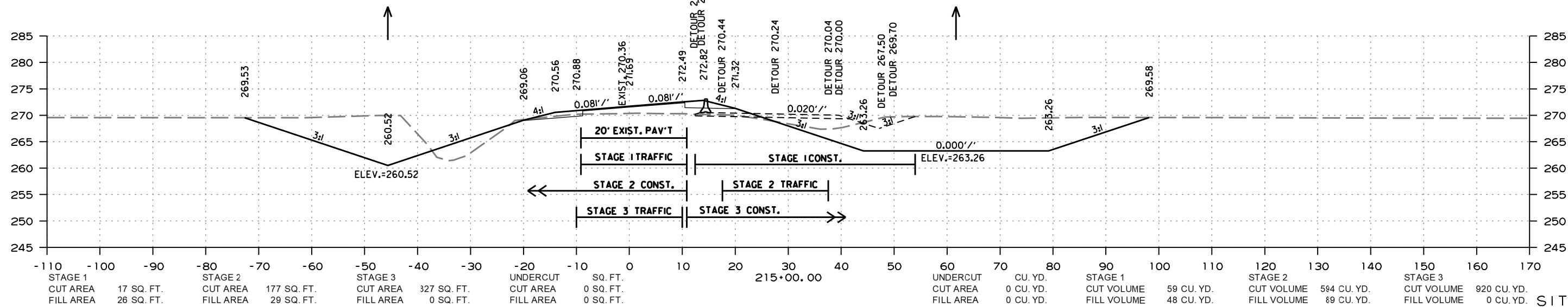
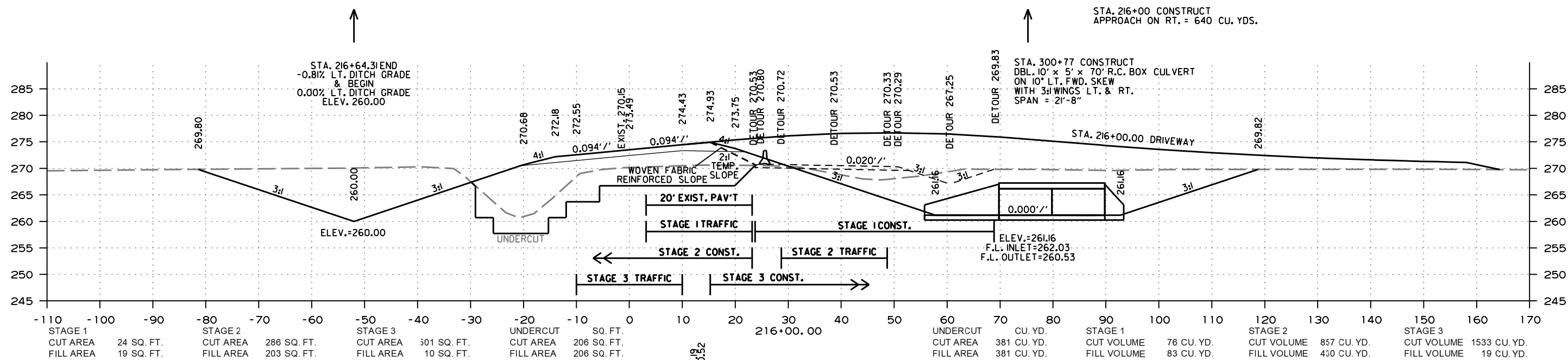
SITE 2  
STA. 211+85.90 TO STA. 212+85.90

DATE REVISÉD	DATE REVISÉD	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	87	103
CROSS SECTIONS						



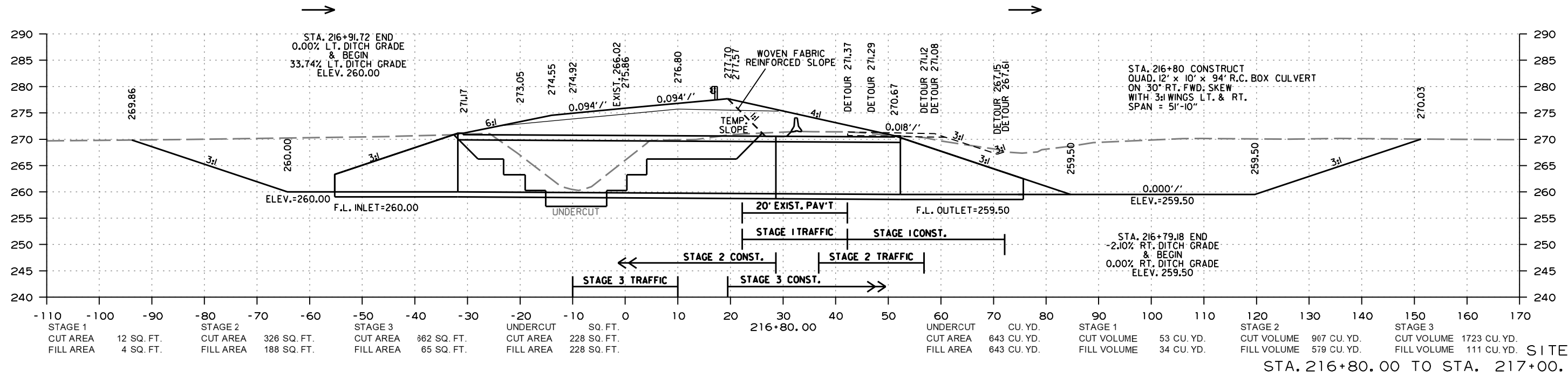
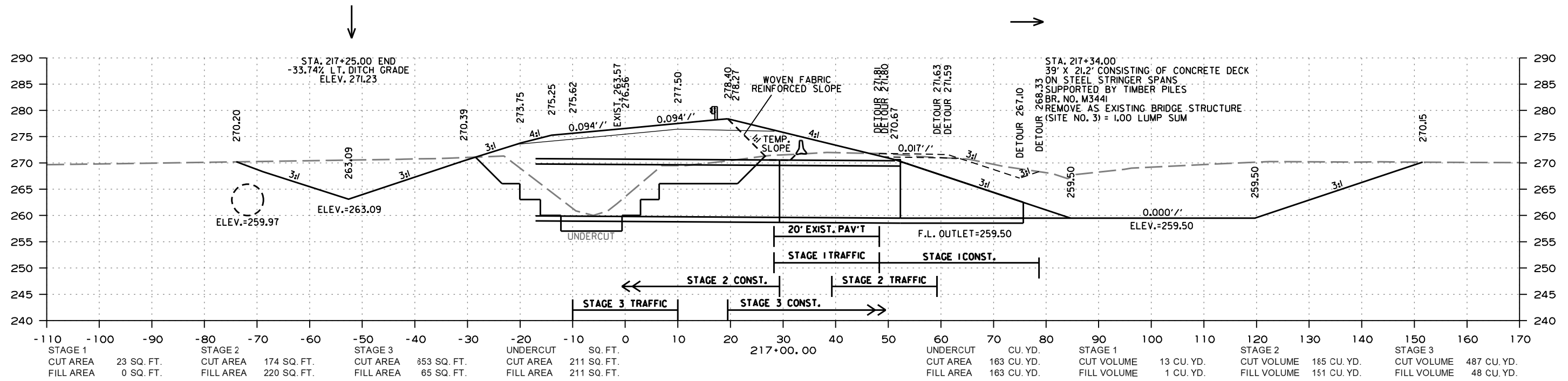
SITE 2  
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DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	88	103
CROSS SECTIONS						



SITE 2  
STA. 215+00.00 TO STA. 216+00.00

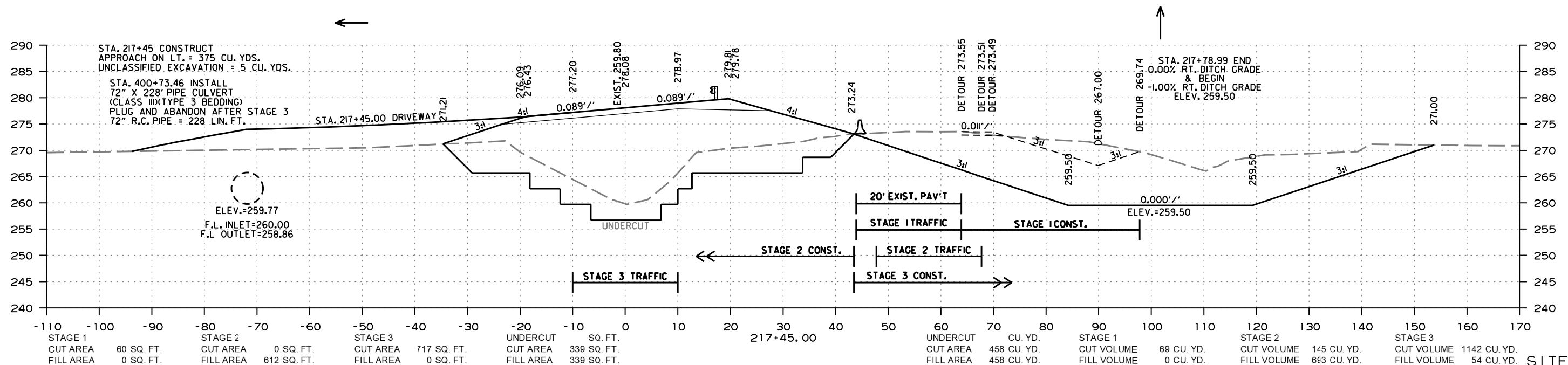
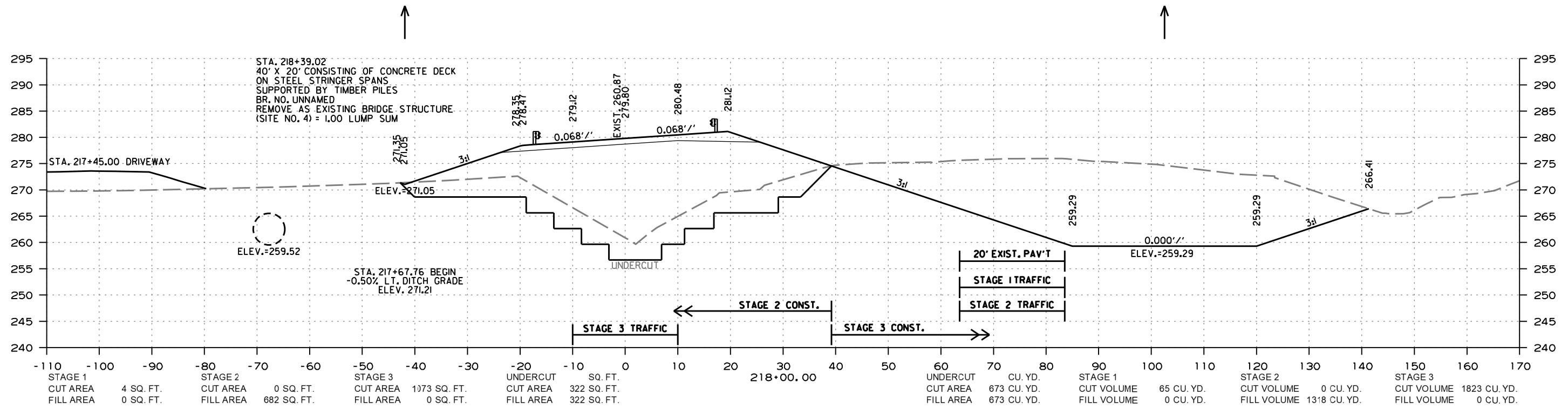
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		6	ARK.	100993	89	103
CROSS SECTIONS						



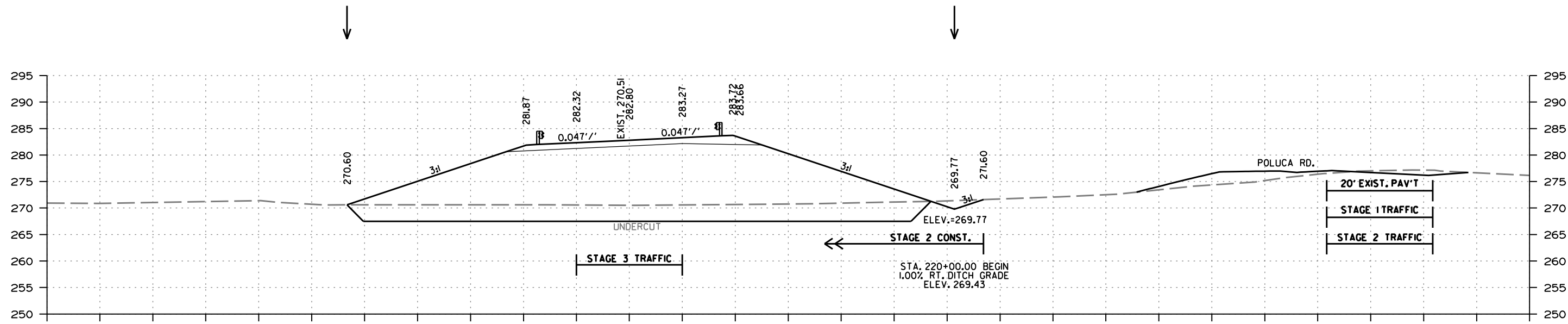
MM41715  
R100993.DGN  
9/7/2023

SITE 2  
STA. 216+80.00 TO STA. 217+00.00

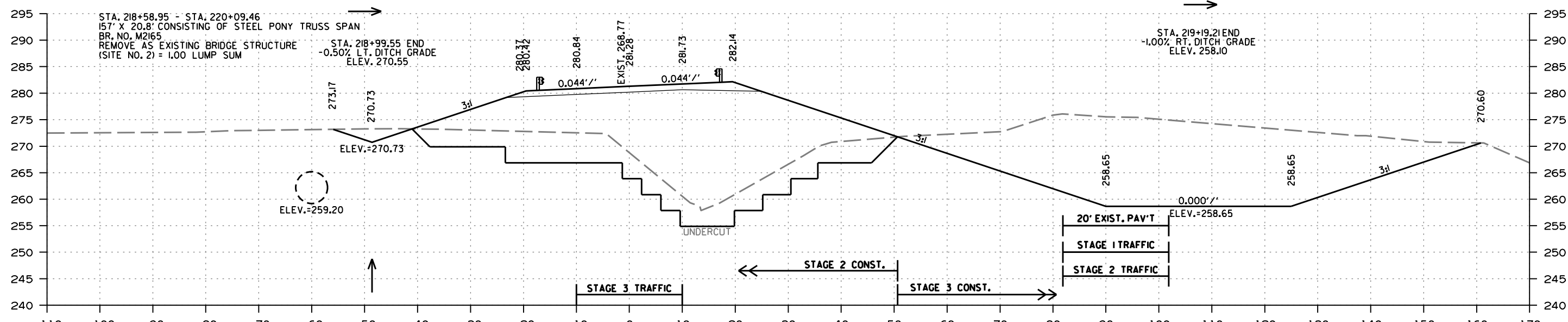
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	90	103
CROSS SECTIONS						



SITE 2  
STA. 217+45.00 TO STA. 218+00.00



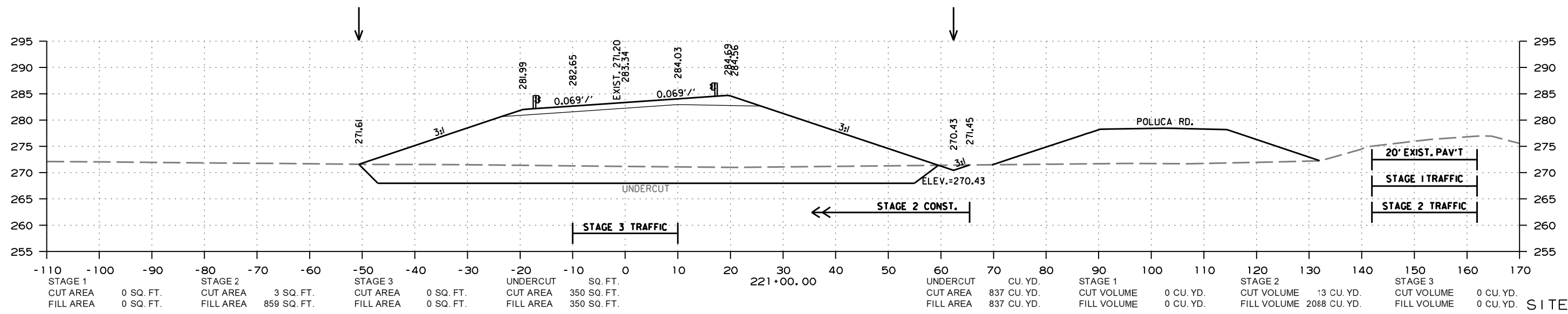
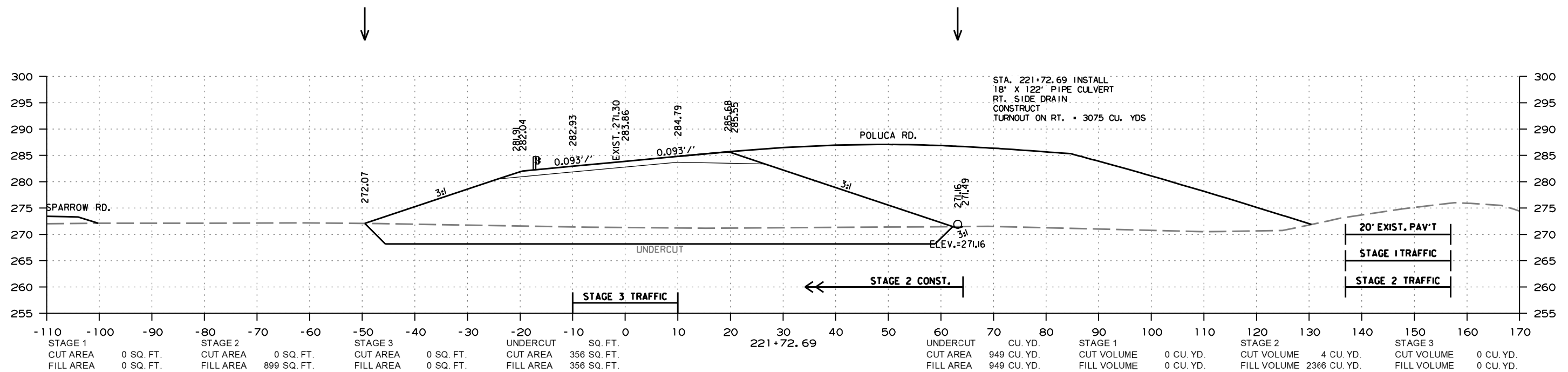
STAGE	CUT AREA	FILL AREA	STAGE	CUT AREA	FILL AREA	STAGE	CUT AREA	FILL AREA	UNDERCUT	SQ. FT.	CU. YD.	STAGE	CUT VOLUME	FILL VOLUME	STAGE	CUT VOLUME	FILL VOLUME	STAGE	CUT VOLUME	FILL VOLUME
STAGE 1	0 SQ. FT.	0 SQ. FT.	STAGE 2	8 SQ. FT.	862 SQ. FT.	STAGE 3	0 SQ. FT.	0 SQ. FT.	UNDERCUT	341 SQ. FT.	341 SQ. FT.	STAGE 1	0 CU. YD.	0 CU. YD.	STAGE 2	0 CU. YD.	0 CU. YD.	STAGE 3	0 CU. YD.	0 CU. YD.
STAGE 1	0 SQ. FT.	0 SQ. FT.	STAGE 2	0 SQ. FT.	0 SQ. FT.	STAGE 3	0 SQ. FT.	0 SQ. FT.	UNDERCUT	0 SQ. FT.	0 SQ. FT.	STAGE 1	0 CU. YD.	0 CU. YD.	STAGE 2	0 CU. YD.	0 CU. YD.	STAGE 3	0 CU. YD.	0 CU. YD.
STAGE 1	0 SQ. FT.	0 SQ. FT.	STAGE 2	0 SQ. FT.	0 SQ. FT.	STAGE 3	0 SQ. FT.	0 SQ. FT.	UNDERCUT	0 SQ. FT.	0 SQ. FT.	STAGE 1	0 CU. YD.	0 CU. YD.	STAGE 2	4 CU. YD.	168 CU. YD.	STAGE 3	218 CU. YD.	0 CU. YD.



STAGE	CUT AREA	FILL AREA	STAGE	CUT AREA	FILL AREA	STAGE	CUT AREA	FILL AREA	UNDERCUT	SQ. FT.	CU. YD.	STAGE	CUT VOLUME	FILL VOLUME	STAGE	CUT VOLUME	FILL VOLUME	STAGE	CUT VOLUME	FILL VOLUME
STAGE 1	0 SQ. FT.	0 SQ. FT.	STAGE 2	19 SQ. FT.	862 SQ. FT.	STAGE 3	1117 SQ. FT.	0 SQ. FT.	UNDERCUT	391 SQ. FT.	391 SQ. FT.	STAGE 1	5 CU. YD.	0 CU. YD.	STAGE 2	22 CU. YD.	1816 CU. YD.	STAGE 3	2575 CU. YD.	0 CU. YD.
STAGE 1	0 SQ. FT.	0 SQ. FT.	STAGE 2	0 SQ. FT.	0 SQ. FT.	STAGE 3	0 SQ. FT.	0 SQ. FT.	UNDERCUT	0 SQ. FT.	0 SQ. FT.	STAGE 1	0 CU. YD.	0 CU. YD.	STAGE 2	0 CU. YD.	0 CU. YD.	STAGE 3	0 CU. YD.	0 CU. YD.
STAGE 1	0 SQ. FT.	0 SQ. FT.	STAGE 2	0 SQ. FT.	0 SQ. FT.	STAGE 3	0 SQ. FT.	0 SQ. FT.	UNDERCUT	0 SQ. FT.	0 SQ. FT.	STAGE 1	0 CU. YD.	0 CU. YD.	STAGE 2	0 CU. YD.	0 CU. YD.	STAGE 3	0 CU. YD.	0 CU. YD.

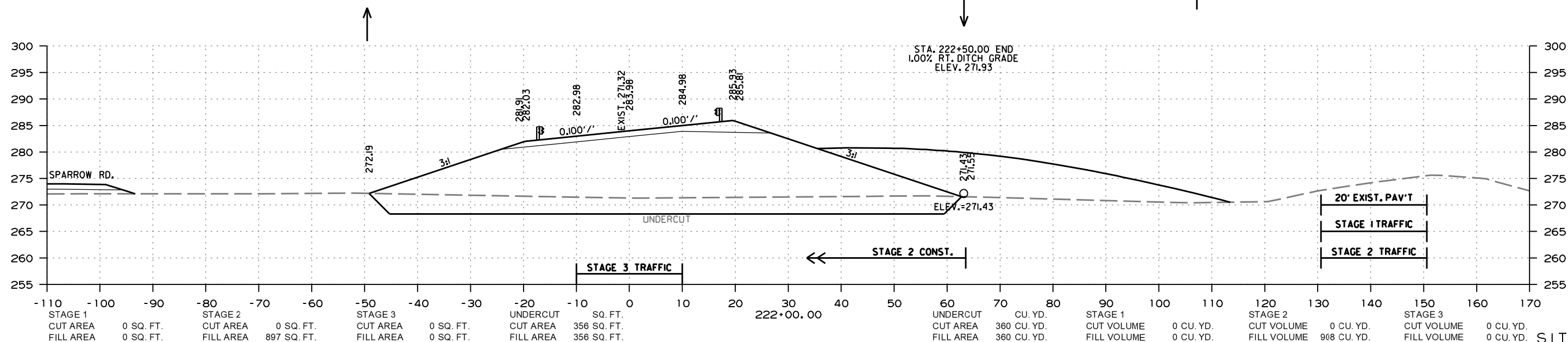
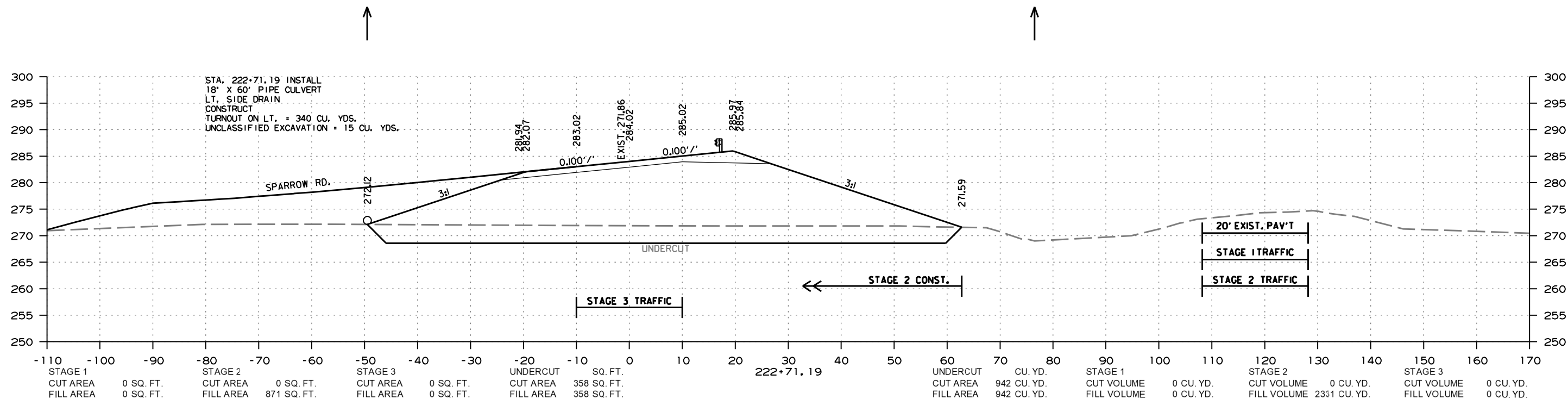
SITE 2  
STA. 218+63.50 TO STA. 220+34.50

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	92	103
CROSS SECTIONS						



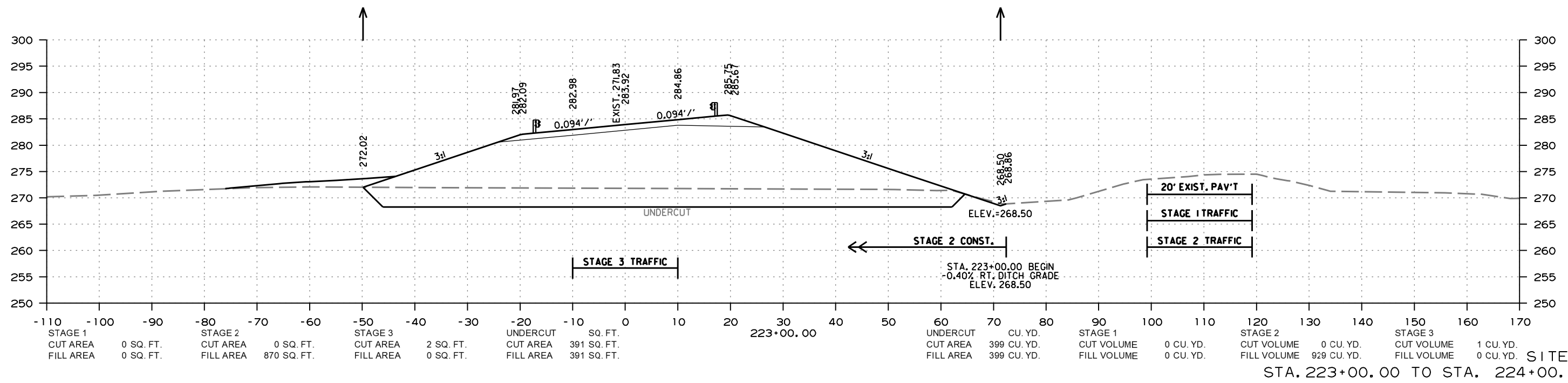
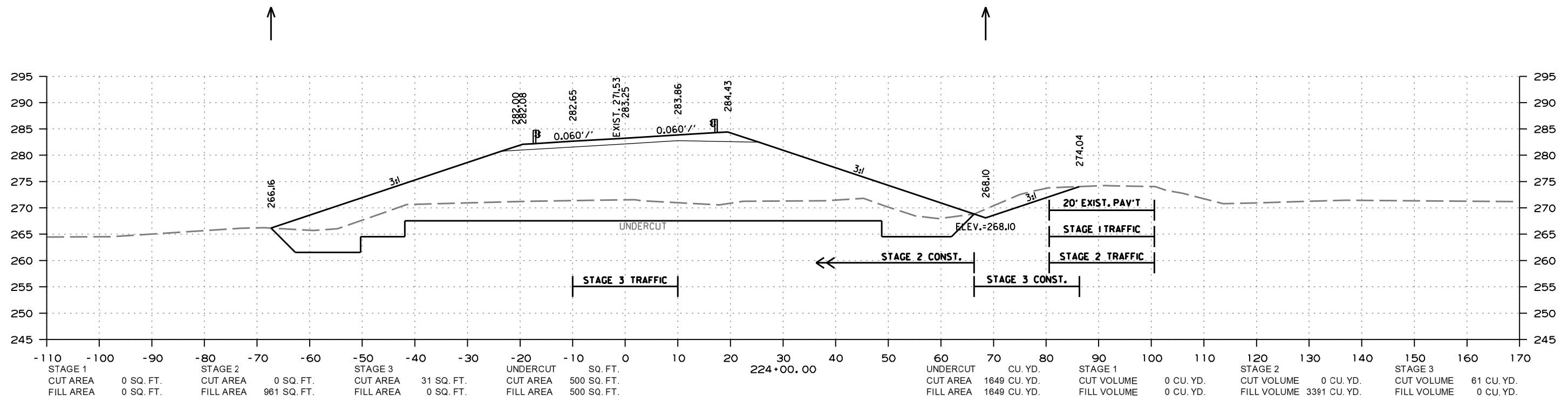
SITE 2  
STA. 221+00.00 TO STA. 221+72.69

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	93	103
CROSS SECTIONS						

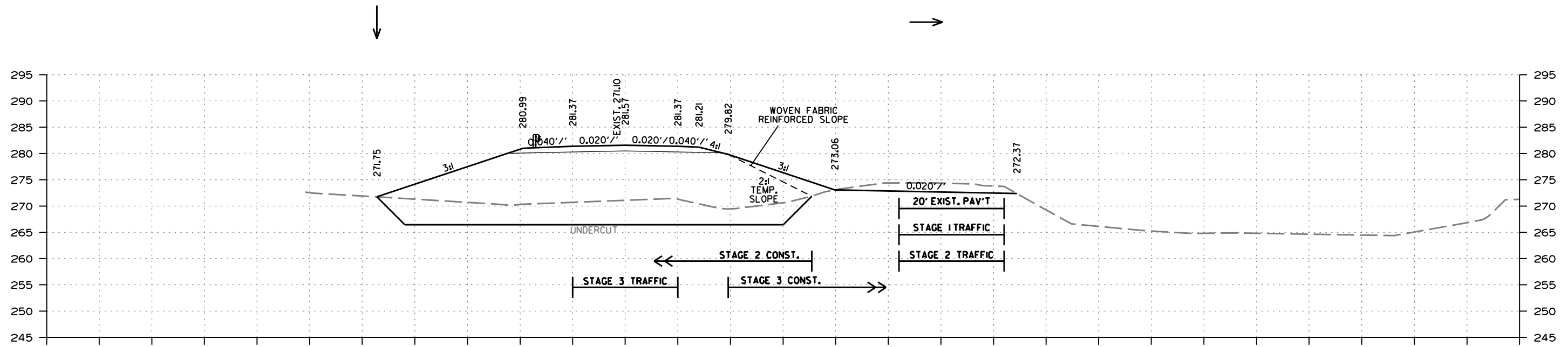


SITE 2  
STA. 222+00.00 TO STA. 222+71.19

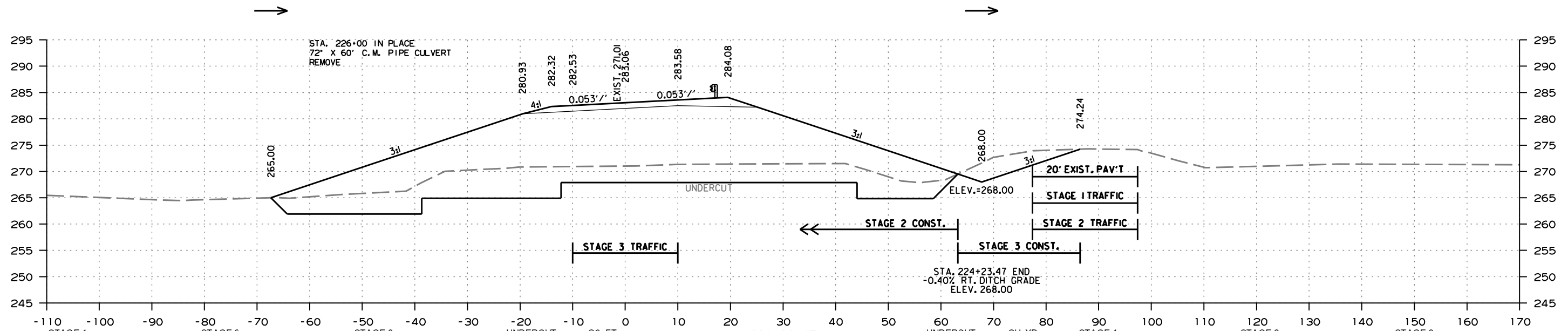
DATE REVISD	DATE REVISD	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	94	103
CROSS SECTIONS						



SITE 2  
STA. 223+00.00 TO STA. 224+00.00



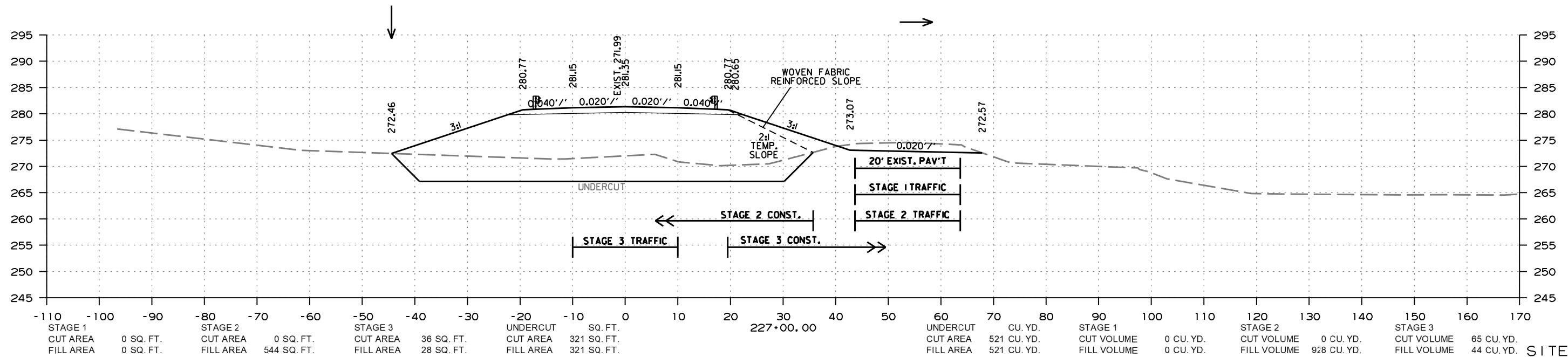
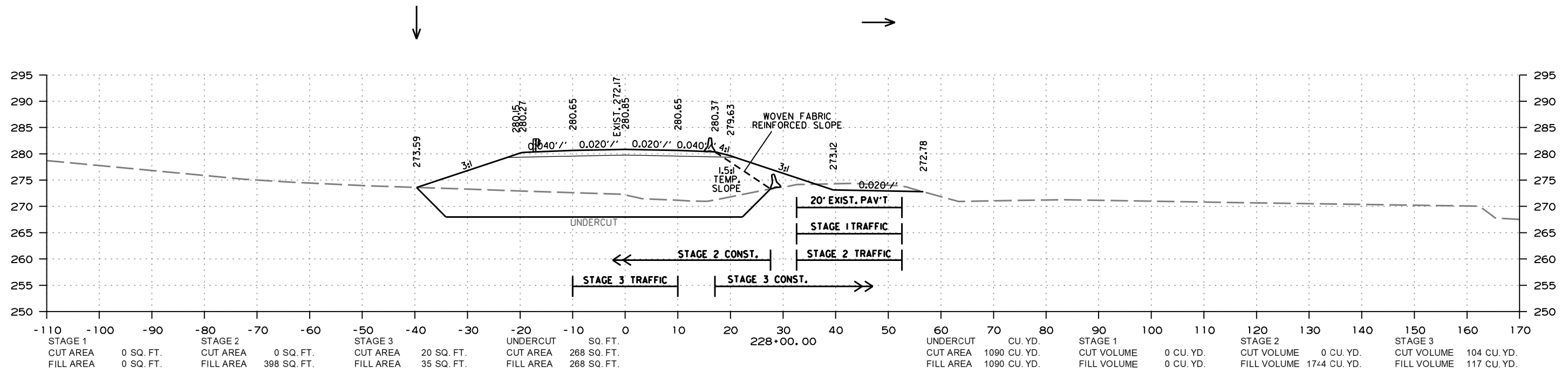
STAGE 1	STAGE 2	STAGE 3	UNDERCUT		226+56.53	UNDERCUT	CU. YD.	STAGE 1	STAGE 2	STAGE 3
CUT AREA	CUT AREA	CUT AREA	CUT AREA	SQ. FT.	BRIDGE END	CUT AREA		CUT VOLUME	CUT VOLUME	CUT VOLUME
0 SQ. FT.	0 SQ. FT.	45 SQ. FT.	326 SQ. FT.			142 CU. YD.		0 CU. YD.	0 CU. YD.	20 CU. YD.
FILL AREA	FILL AREA	FILL AREA	FILL AREA	SQ. FT.		FILL AREA		FILL VOLUME	FILL VOLUME	FILL VOLUME
0 SQ. FT.	609 SQ. FT.	27 SQ. FT.	326 SQ. FT.			142 CU. YD.		0 CU. YD.	266 CU. YD.	12 CU. YD.
STAGE 1	STAGE 2	STAGE 3	UNDERCUT		226+32.96	UNDERCUT	CU. YD.	STAGE 1	STAGE 2	STAGE 3
CUT AREA	CUT AREA	CUT AREA	CUT AREA	SQ. FT.	TOE OF SLOPE	CUT AREA		CUT VOLUME	CUT VOLUME	CUT VOLUME
0 SQ. FT.	0 SQ. FT.	0 SQ. FT.	0 SQ. FT.			0 CU. YD.		0 CU. YD.	0 CU. YD.	0 CU. YD.
FILL AREA	FILL AREA	FILL AREA	FILL AREA	SQ. FT.		FILL AREA		FILL VOLUME	FILL VOLUME	FILL VOLUME
0 SQ. FT.	0 SQ. FT.	0 SQ. FT.	0 SQ. FT.			0 CU. YD.		0 CU. YD.	0 CU. YD.	0 CU. YD.
STAGE 1	STAGE 2	STAGE 3	UNDERCUT		224+45.74	UNDERCUT	CU. YD.	STAGE 1	STAGE 2	STAGE 3
CUT AREA	CUT AREA	CUT AREA	CUT AREA	SQ. FT.	TOE OF SLOPE	CUT AREA		CUT VOLUME	CUT VOLUME	CUT VOLUME
0 SQ. FT.	0 SQ. FT.	0 SQ. FT.	0 SQ. FT.			207 CU. YD.		0 CU. YD.	0 CU. YD.	22 CU. YD.
FILL AREA	FILL AREA	FILL AREA	FILL AREA	SQ. FT.		FILL AREA		FILL VOLUME	FILL VOLUME	FILL VOLUME
0 SQ. FT.	0 SQ. FT.	0 SQ. FT.	0 SQ. FT.			207 CU. YD.		0 CU. YD.	388 CU. YD.	0 CU. YD.



STAGE 1	STAGE 2	STAGE 3	UNDERCUT		224+23.47	UNDERCUT	CU. YD.	STAGE 1	STAGE 2	STAGE 3
CUT AREA	CUT AREA	CUT AREA	CUT AREA	SQ. FT.	BRIDGE END	CUT AREA		CUT VOLUME	CUT VOLUME	CUT VOLUME
0 SQ. FT.	0 SQ. FT.	53 SQ. FT.	502 SQ. FT.			436 CU. YD.		0 CU. YD.	0 CU. YD.	37 CU. YD.
FILL AREA	FILL AREA	FILL AREA	FILL AREA	SQ. FT.		FILL AREA		FILL VOLUME	FILL VOLUME	FILL VOLUME
0 SQ. FT.	966 SQ. FT.	0 SQ. FT.	502 SQ. FT.			436 CU. YD.		838 CU. YD.	0 CU. YD.	0 CU. YD.

SITE 2  
STA. 224+23.47 TO STA. 226+56.53

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	96	103
CROSS SECTIONS						

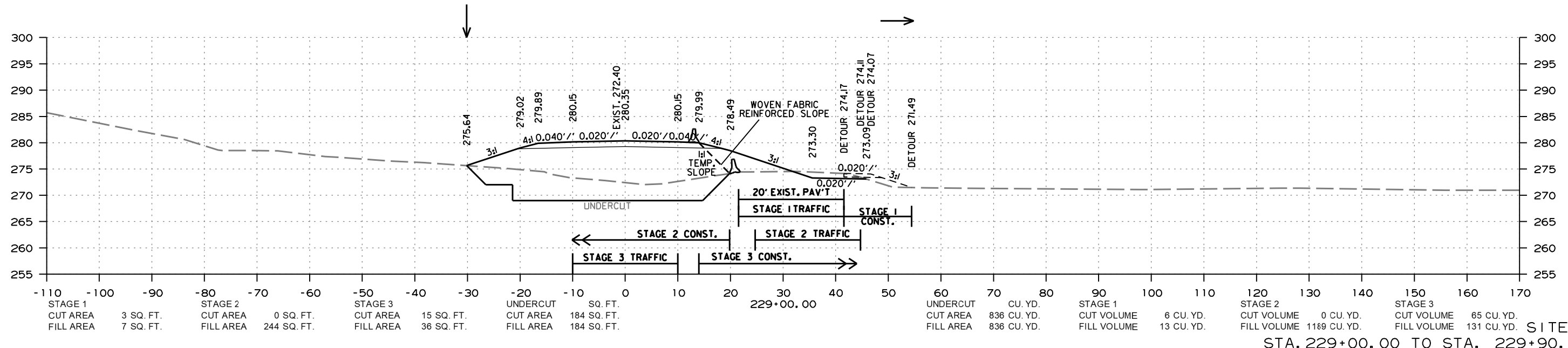
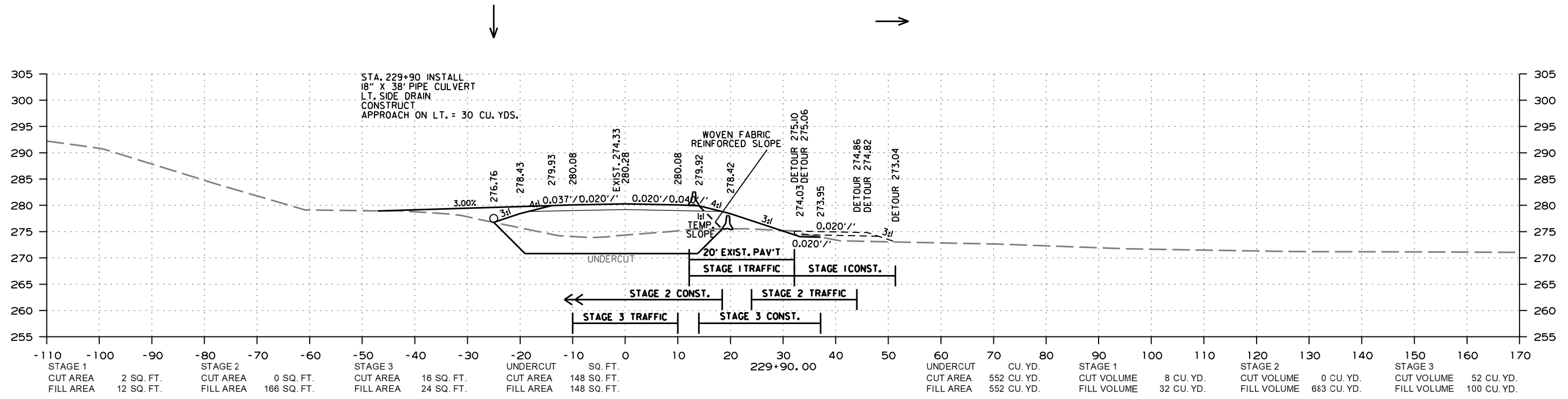


SITE 2  
STA. 227+00.00 TO STA. 228+00.00

9/7/2023

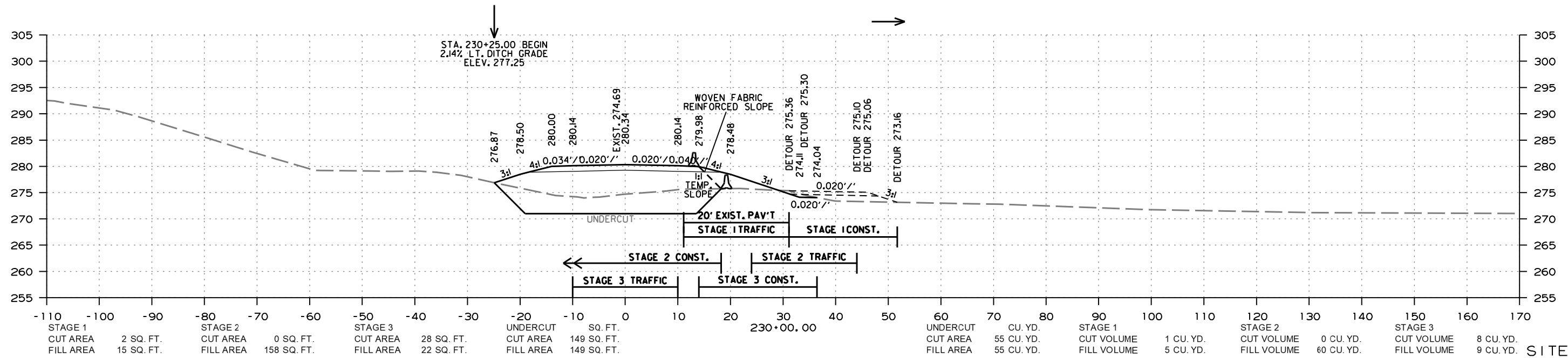
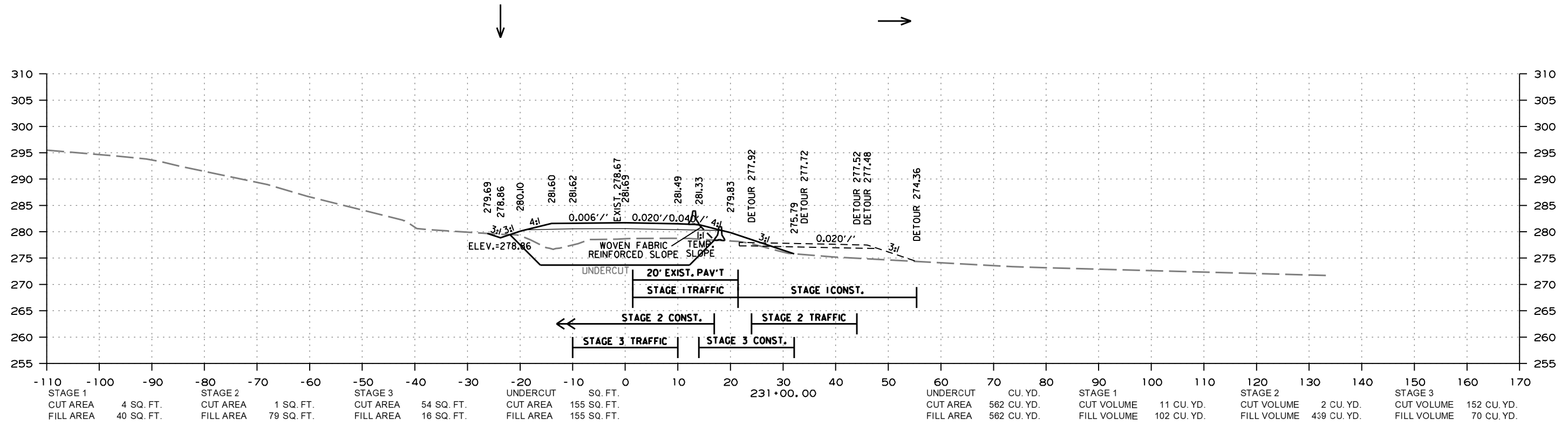
MM41715  
R100993.DGN

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	97	103
CROSS SECTIONS						

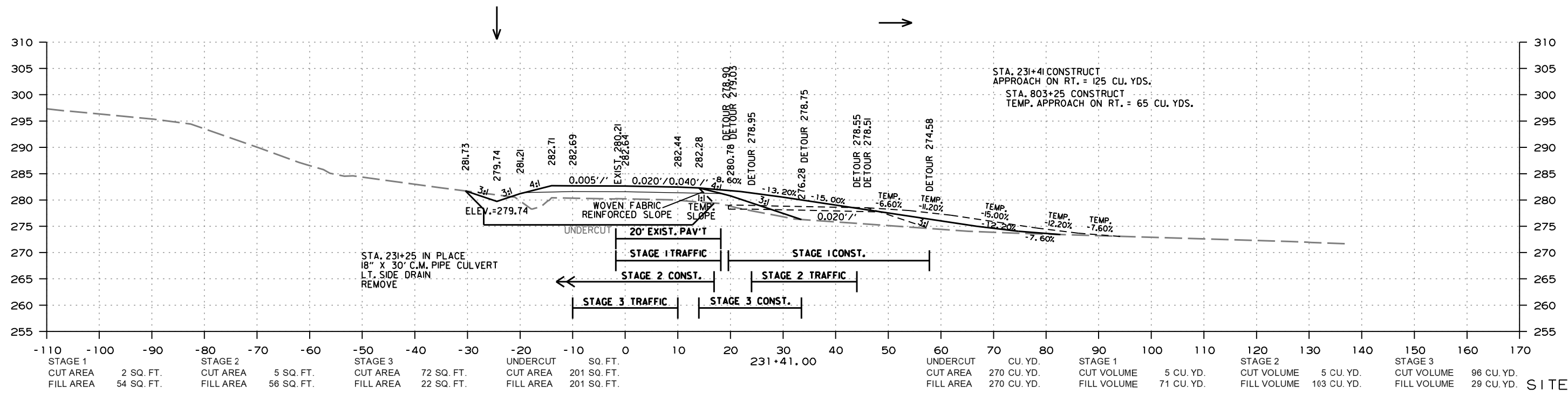
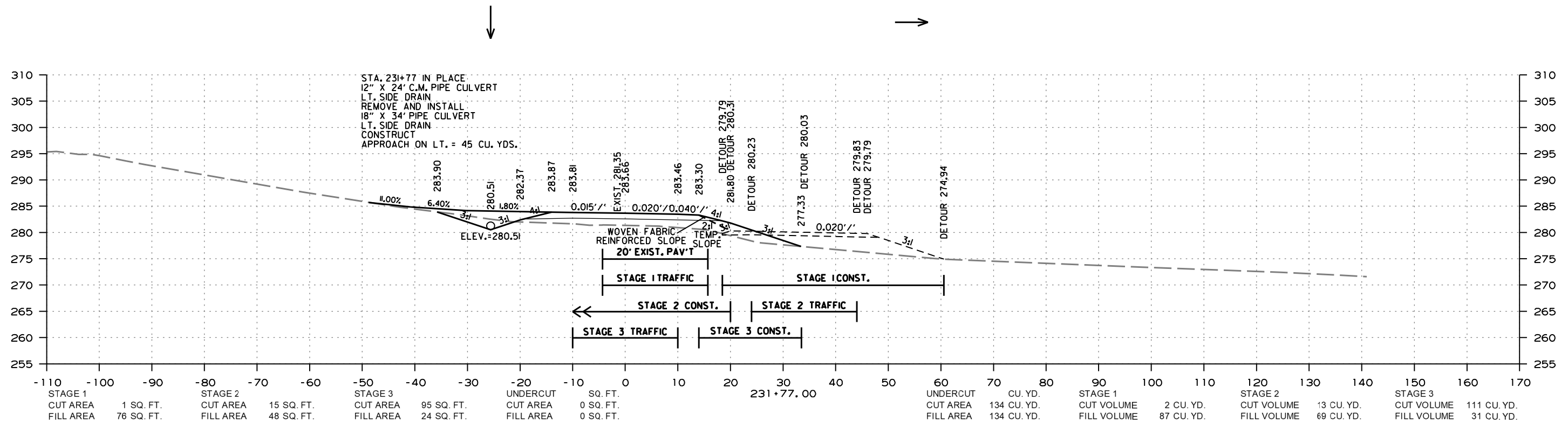


SITE 2  
STA. 229+00.00 TO STA. 229+90.00

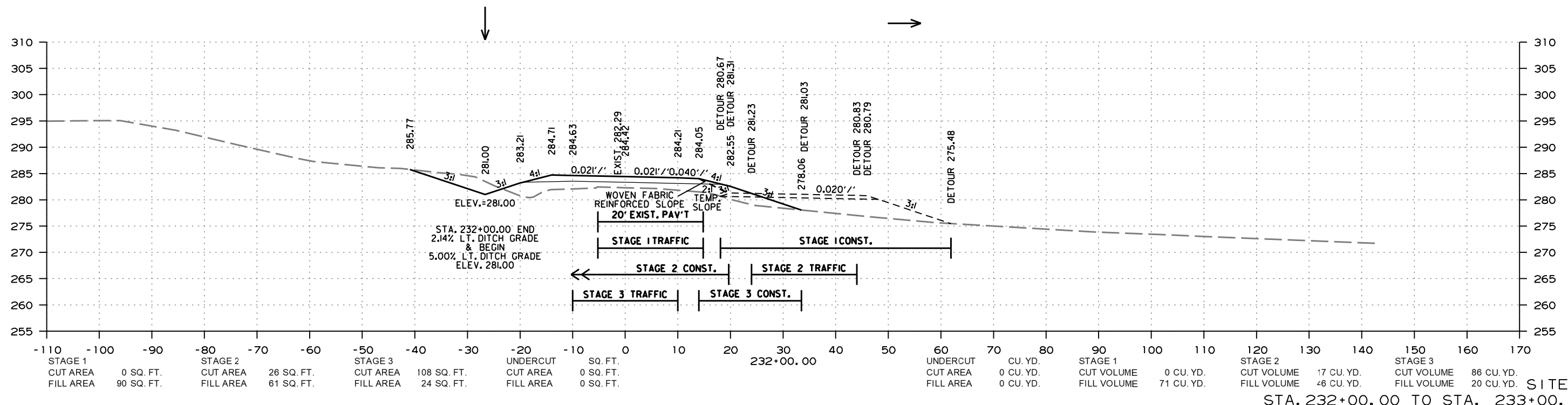
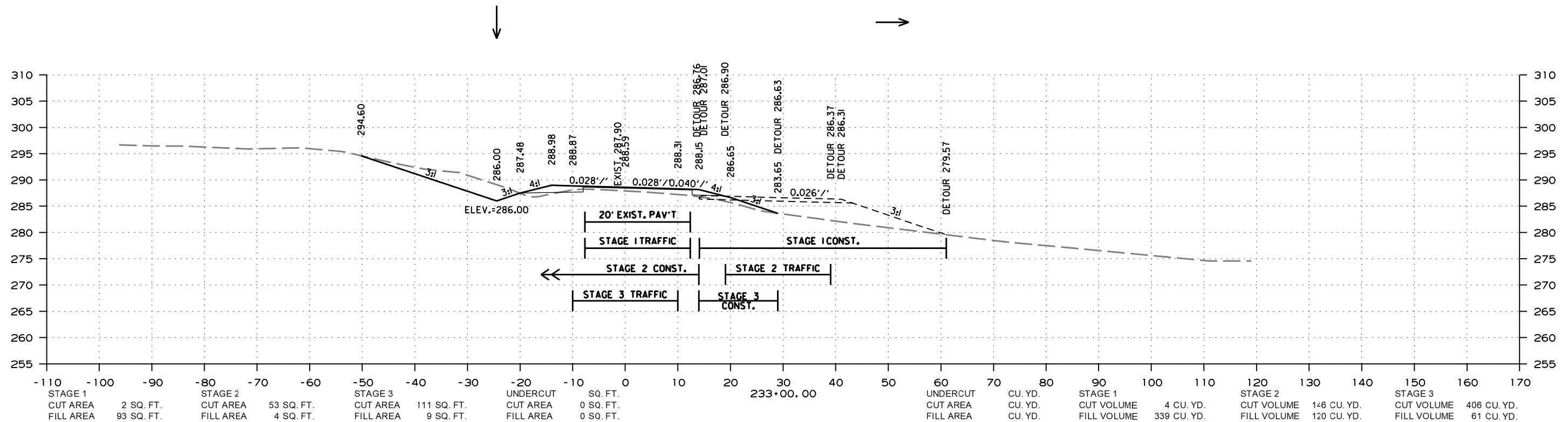
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	98	103
CROSS SECTIONS						



SITE 2  
STA. 230+00.00 TO STA. 231+00.00

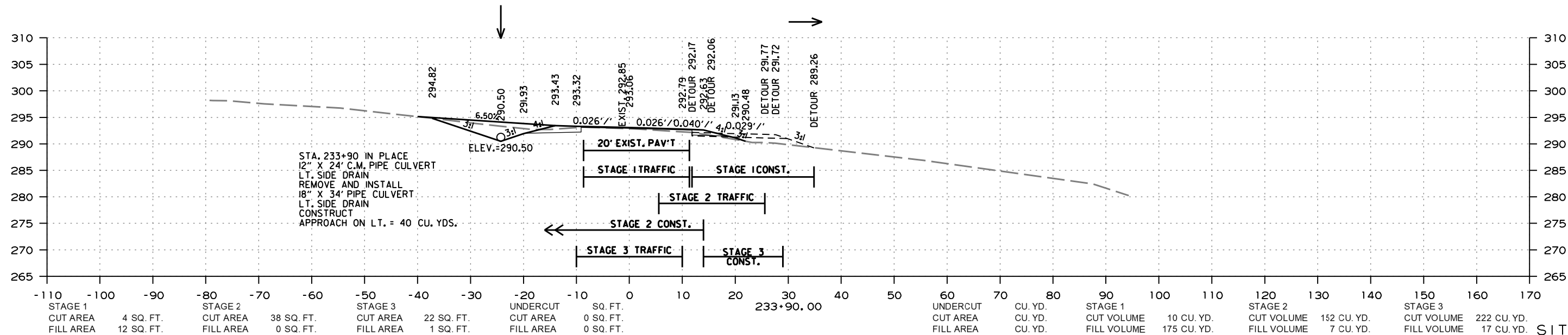
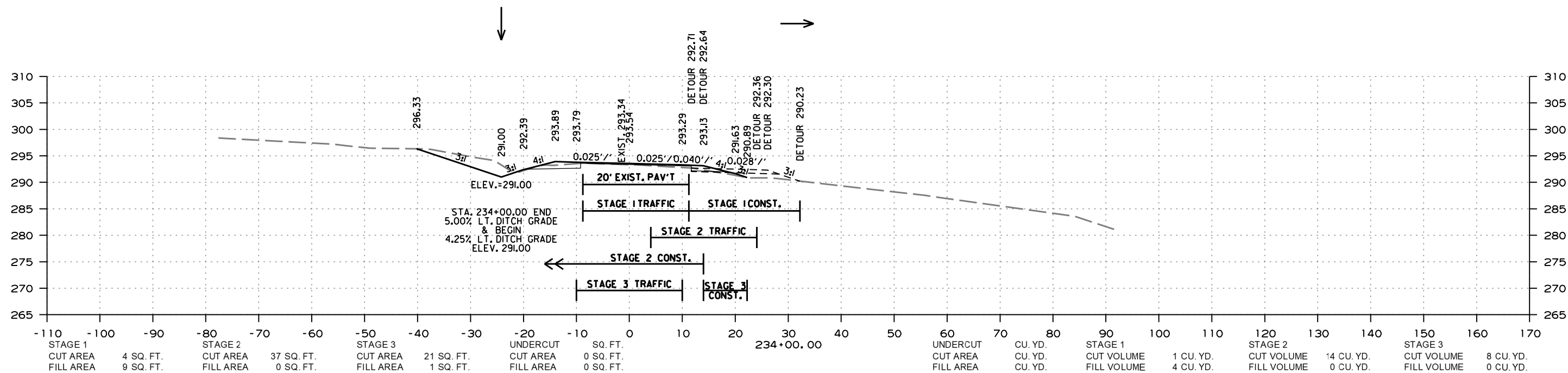


DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	100	103
CROSS SECTIONS						



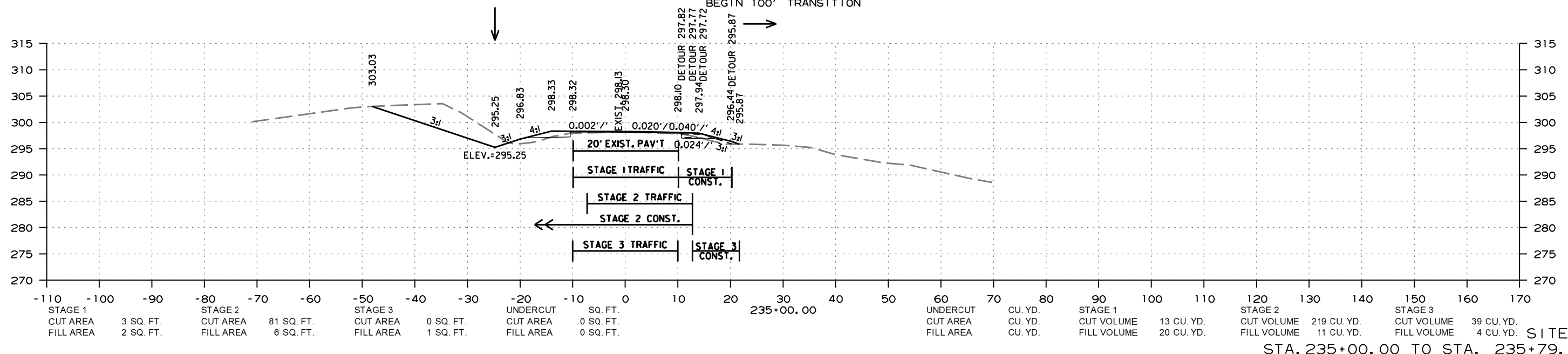
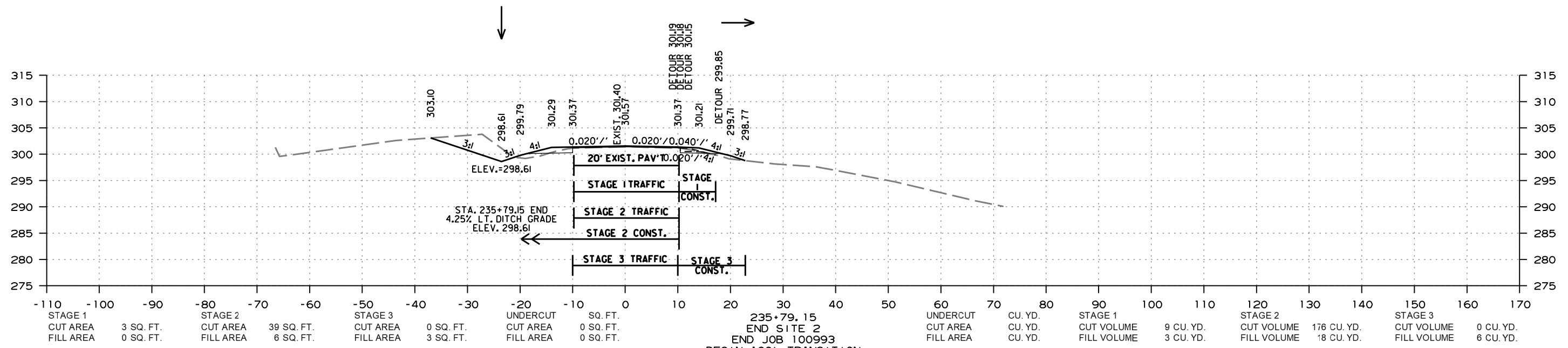
SITE 2  
STA. 232+00.00 TO STA. 233+00.00

DATE REVISID	DATE REVISID	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	101	103
CROSS SECTIONS						



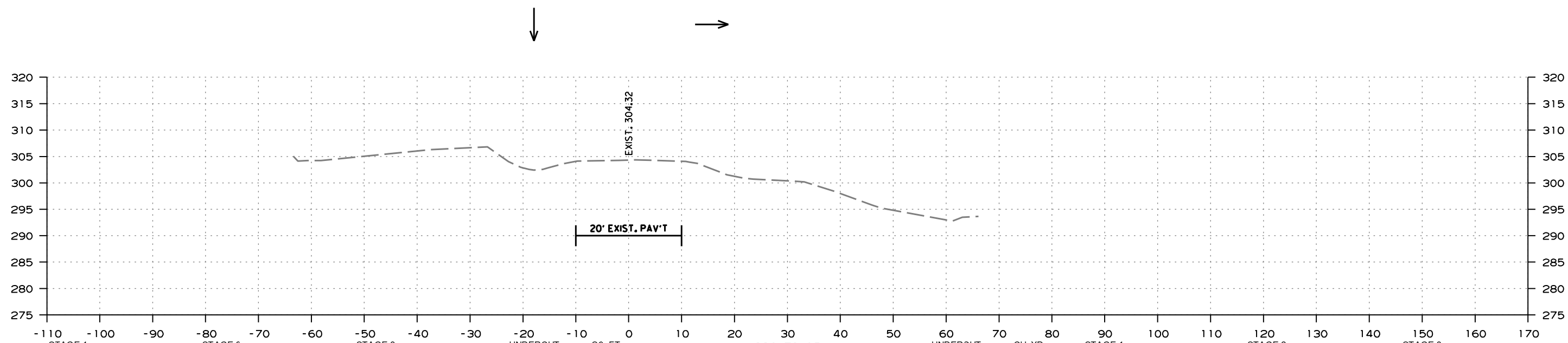
SITE 2  
STA. 233+90.00 TO STA. 234+00.00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	102	103
CROSS SECTIONS						



SITE 2  
STA. 235+00.00 TO STA. 235+79.15

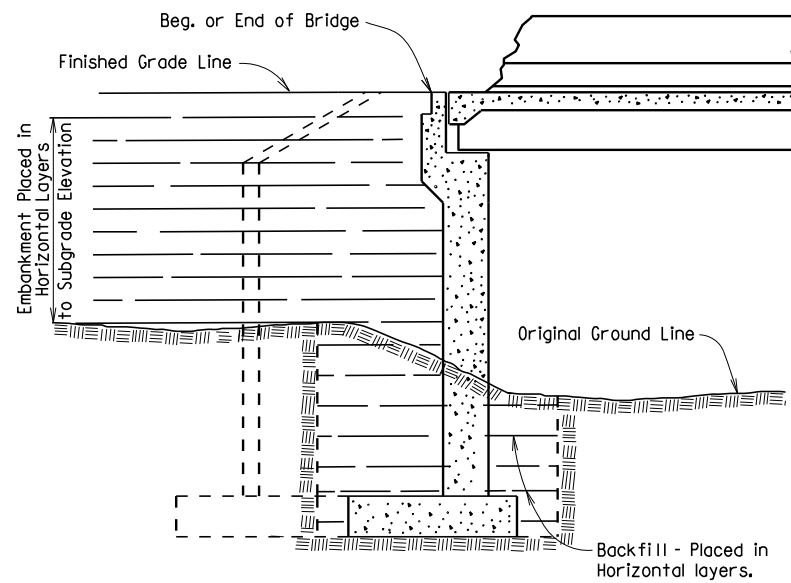
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	100993	103	103
CROSS SECTIONS						



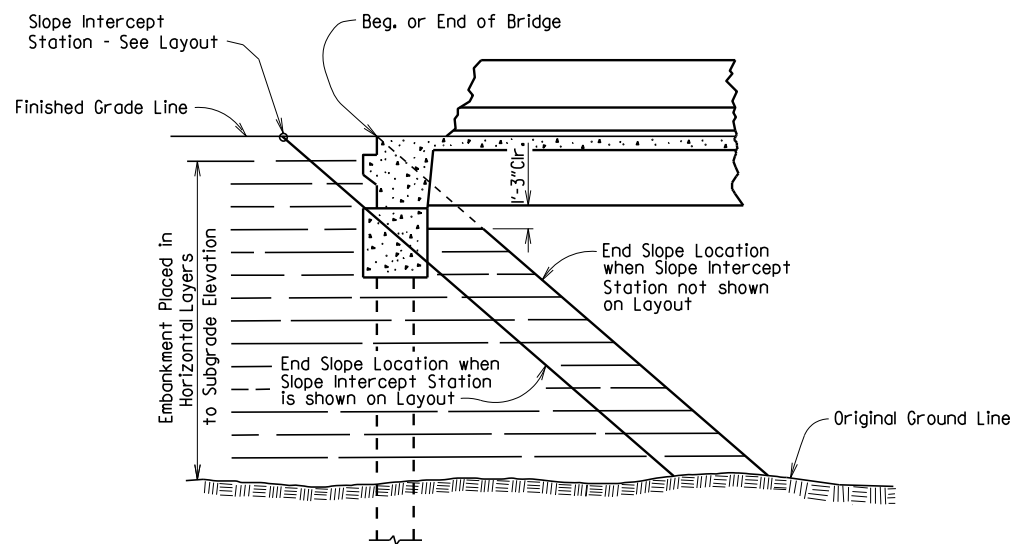
STAGE 1	STAGE 2	STAGE 3	UNDERCUT	236+79.15	UNDERCUT	STAGE 1	STAGE 2	STAGE 3	SITE 2
CUT AREA	CUT AREA	CUT AREA	CUT AREA	END 100' TRANSITION	CUT AREA	CUT VOLUME	CUT VOLUME	CUT VOLUME	
FILL AREA	FILL AREA	FILL AREA	FILL AREA		FILL AREA	FILL VOLUME	FILL VOLUME	FILL VOLUME	

MM41715  
 R100993.DGN  
 9/7/2023

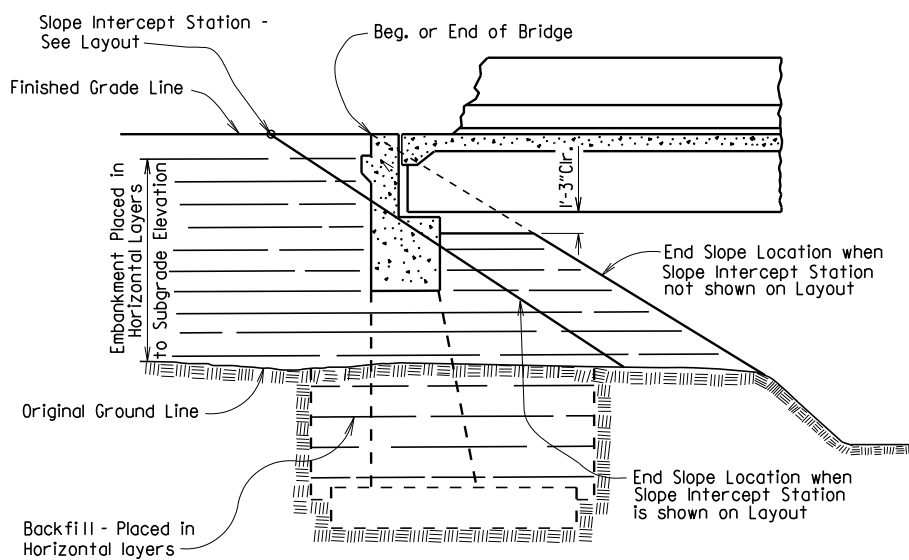
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				6	ARK.			
JOB NO.							1	EMBANKMENT & BACKFILL 55000



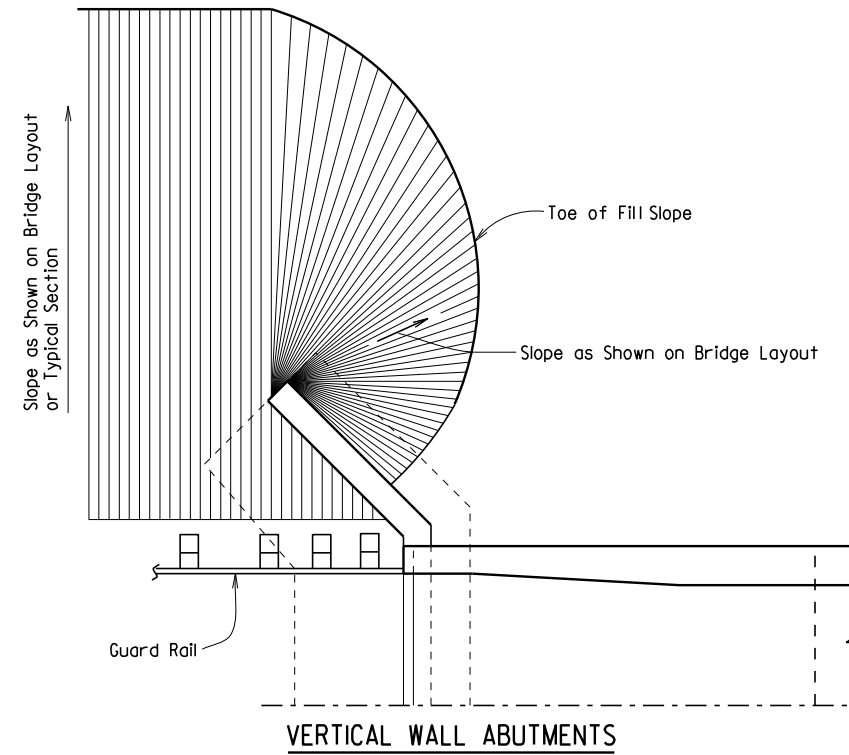
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS**



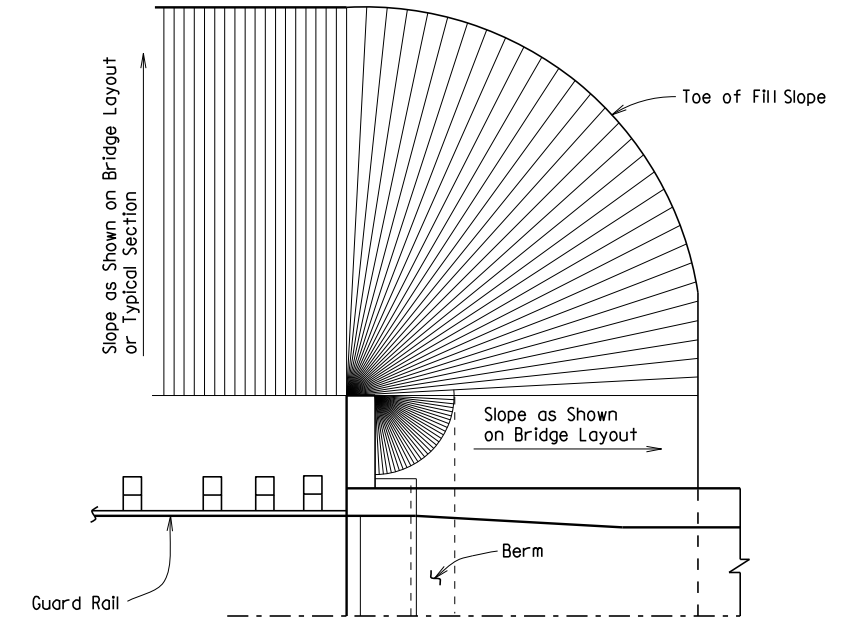
**EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS**



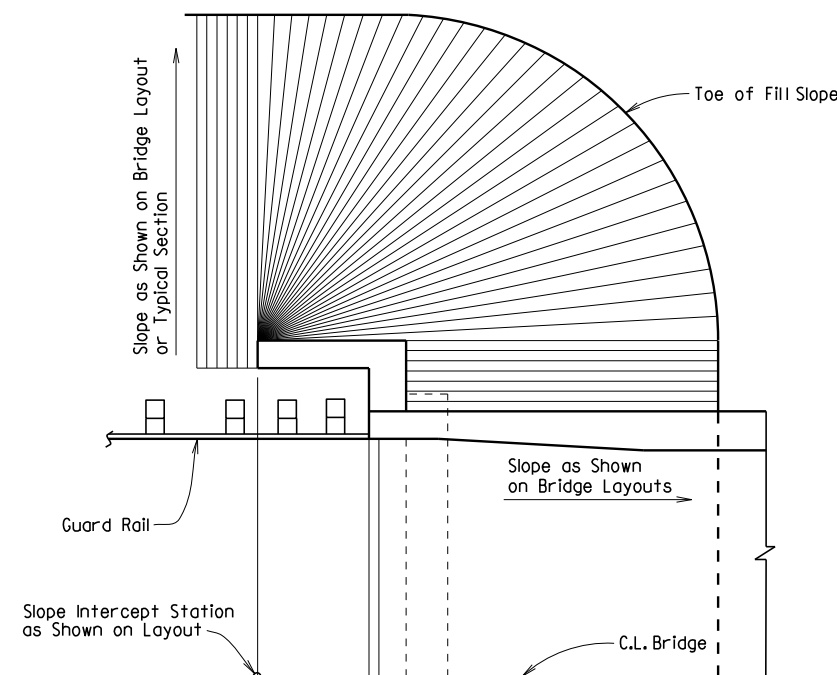
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS**



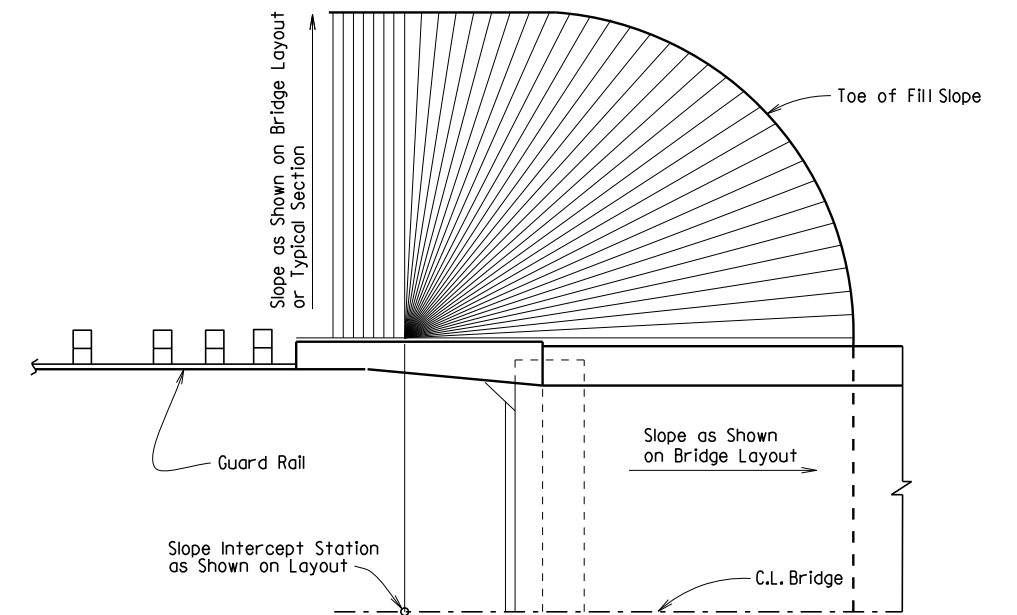
**VERTICAL WALL ABUTMENTS**



**SPILL-THROUGH END BENTS WITH STUB WING**



**SPILL-THROUGH END BENTS WITH TURNBACK WING**



**SPILL-THROUGH END BENTS WITH TRANSITION WING**

**METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS**

**GENERAL NOTES**

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

**STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS**

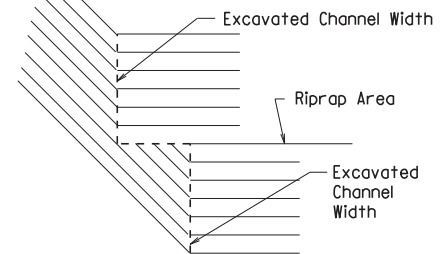
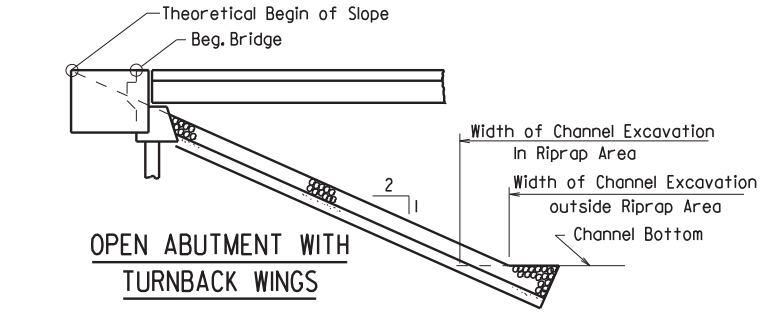
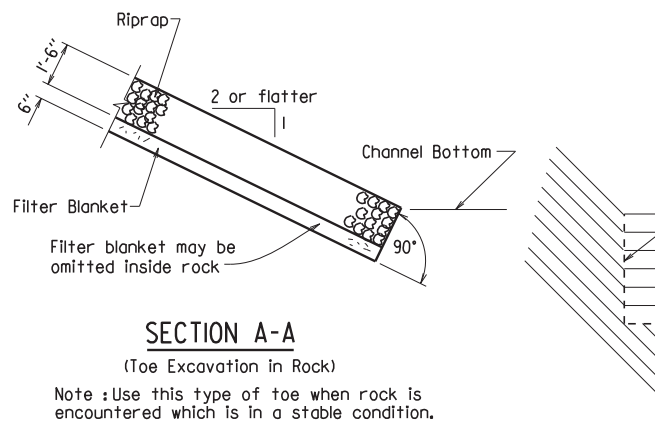
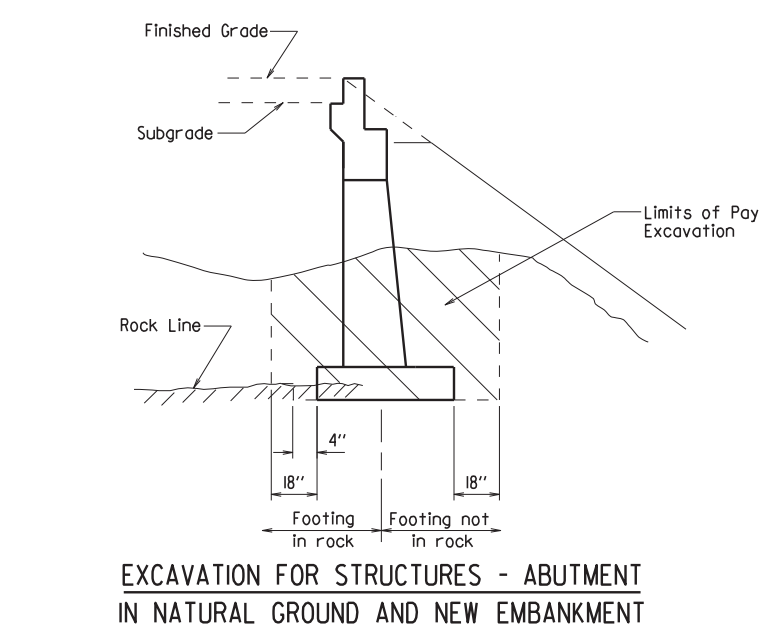
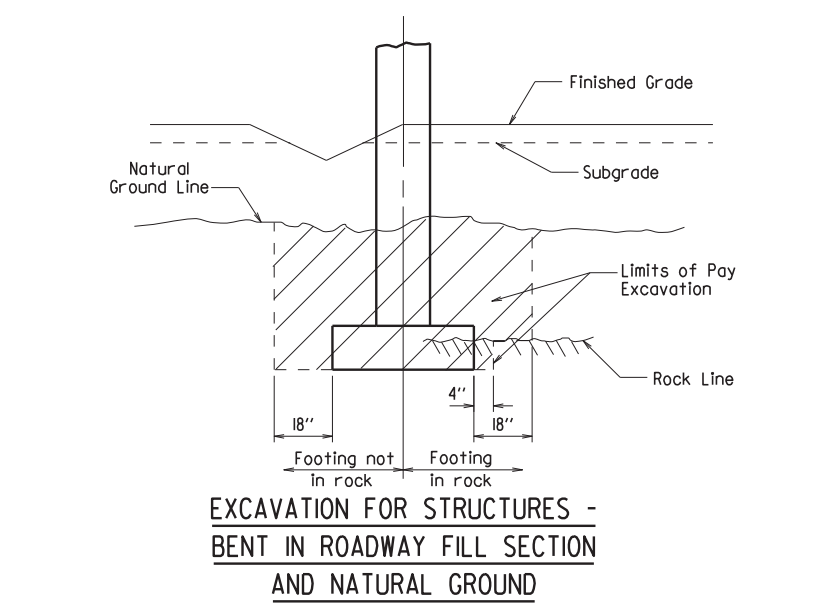
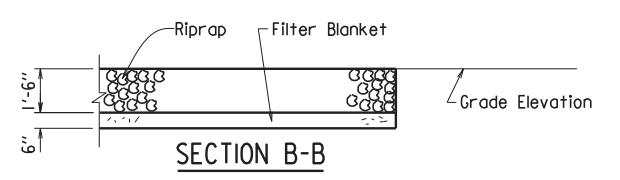
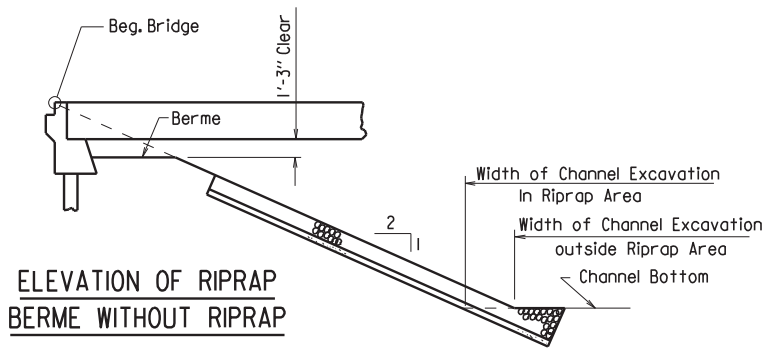
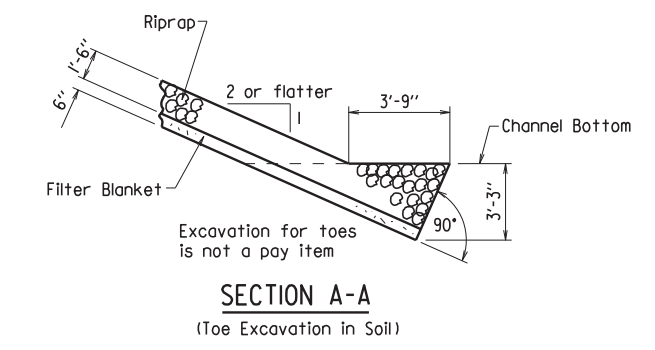
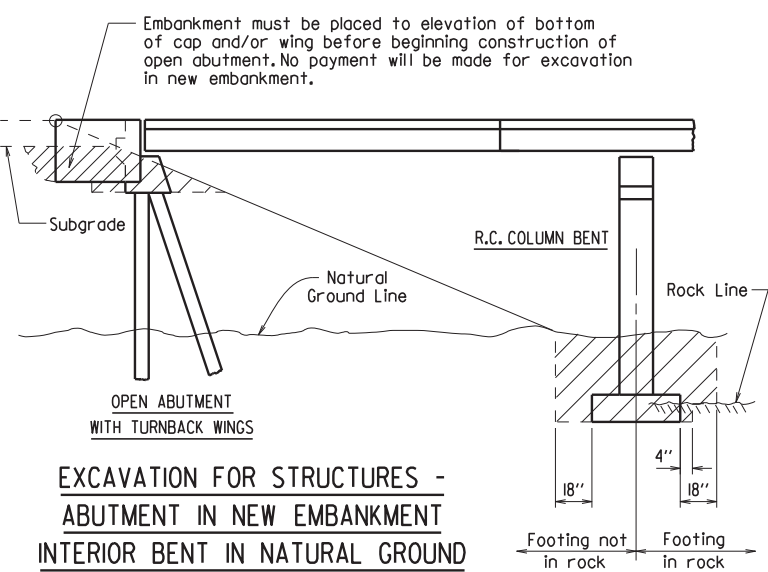
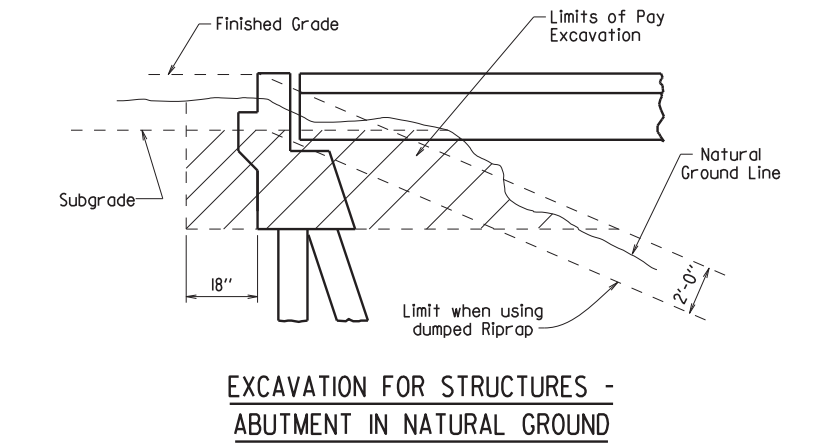
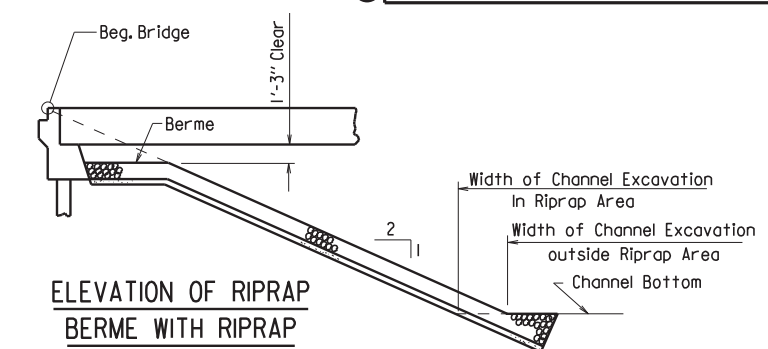
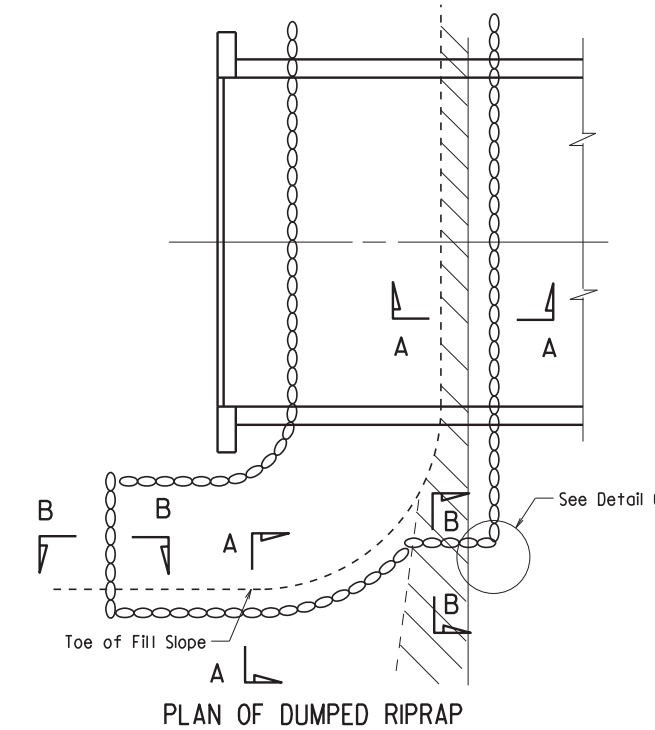
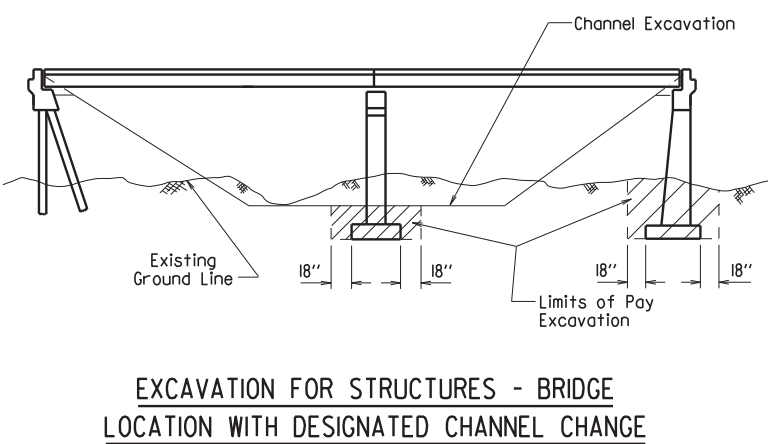
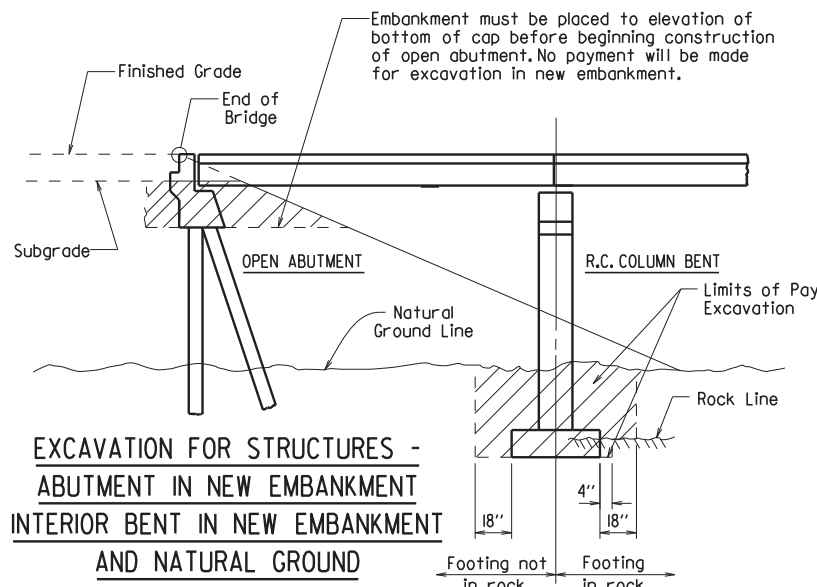
**ARKANSAS STATE HIGHWAY COMMISSION**

LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: -

DRAWING NO. 55000

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.								
RIPRAP & EXCAV. 55001								



Note: Use this type of toe when rock is encountered which is in a stable condition.

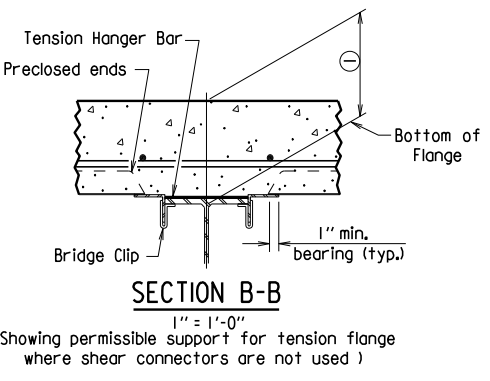
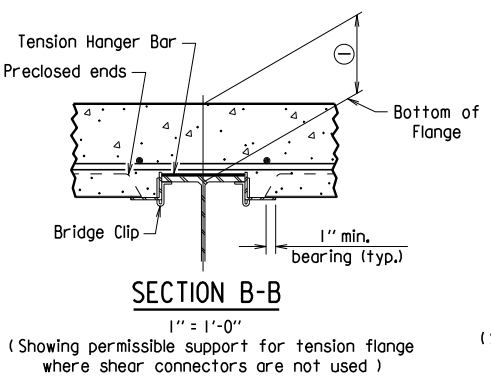
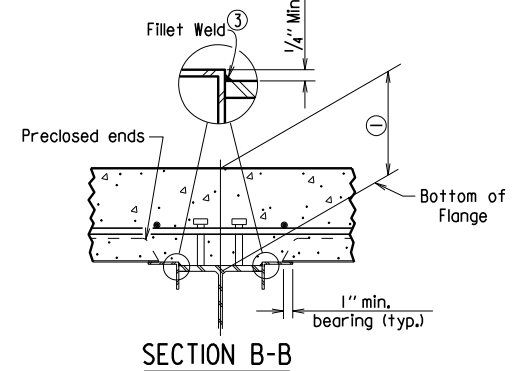
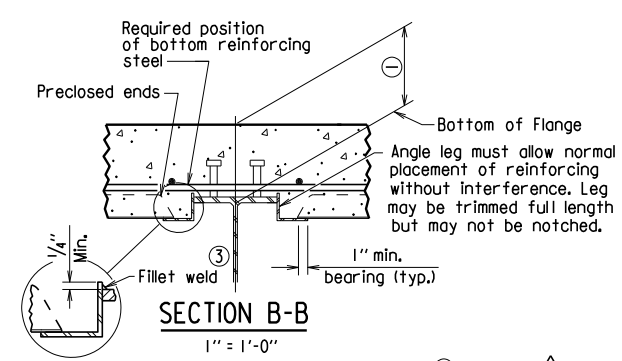
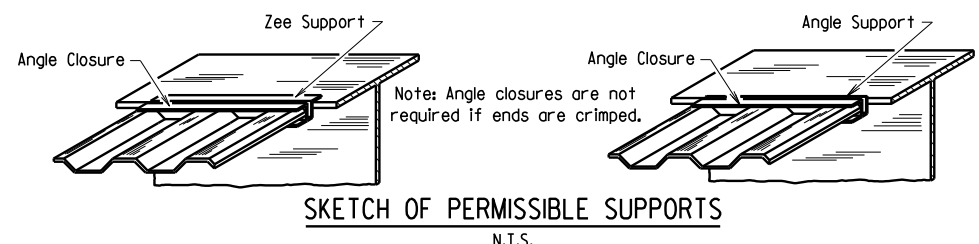
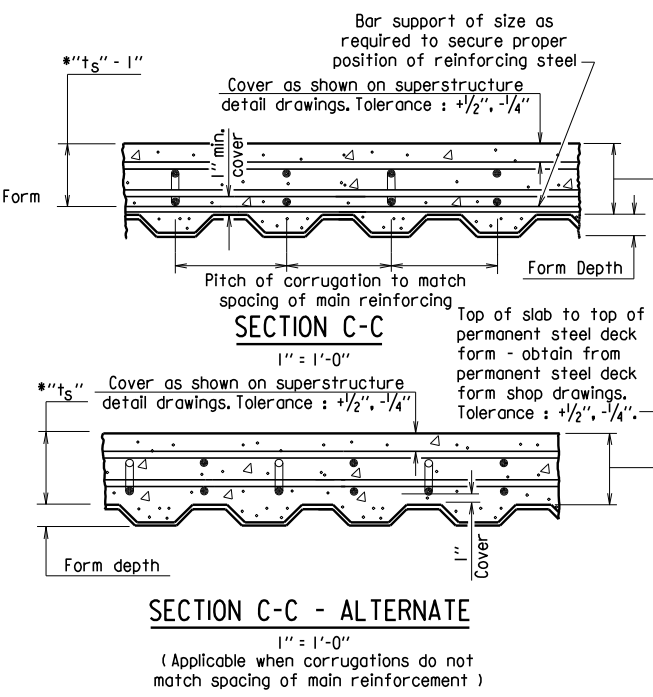
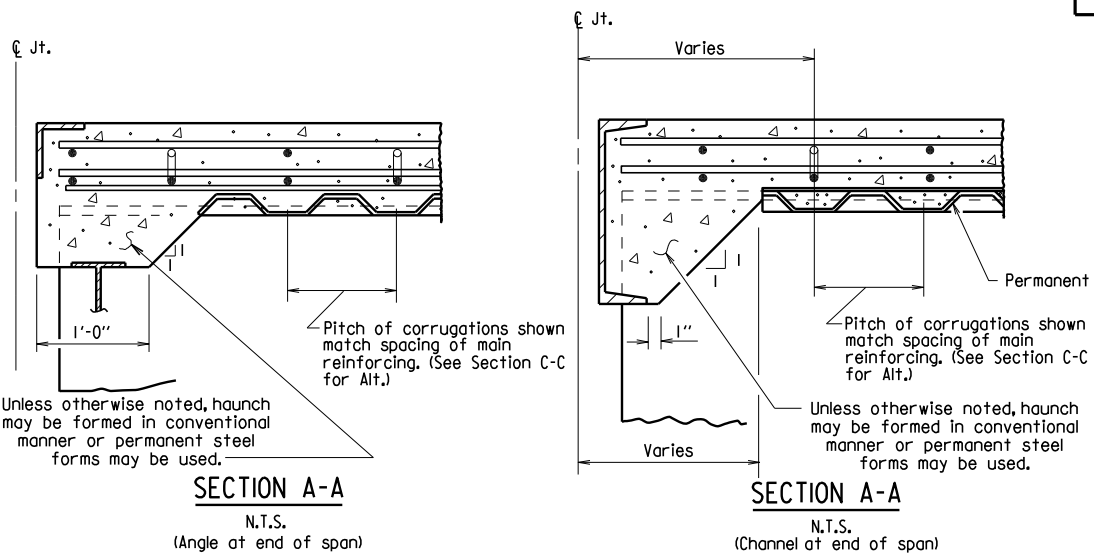
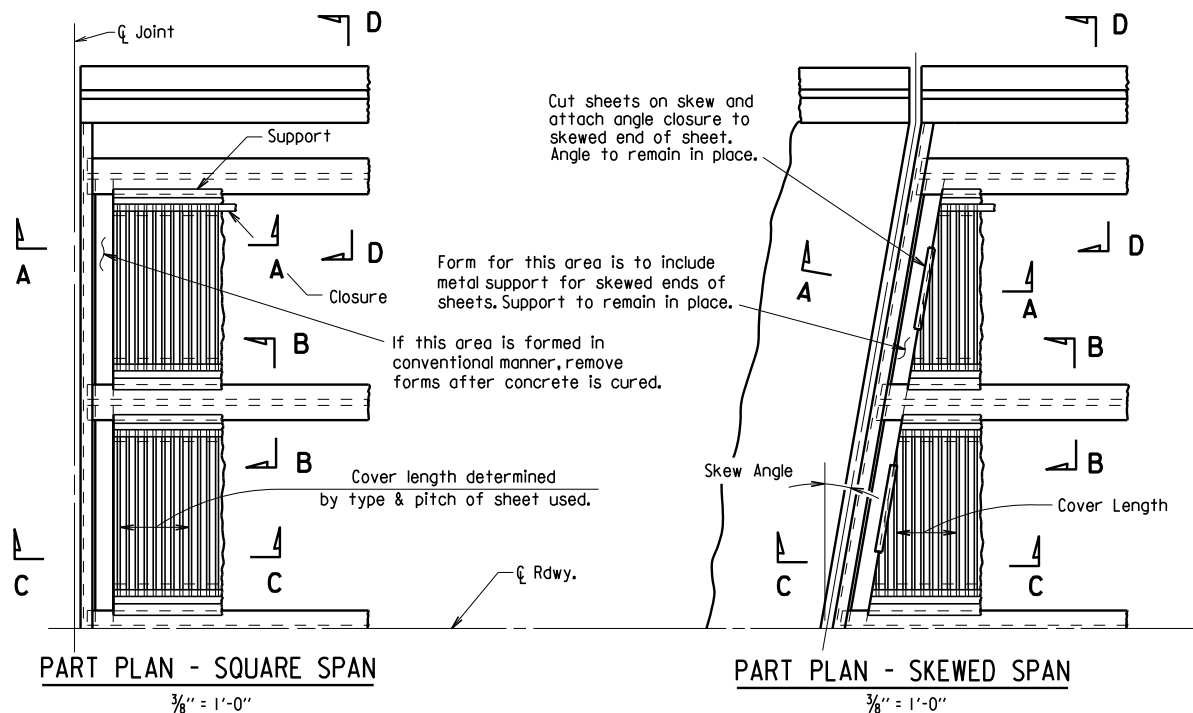
Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

**STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES**  
**ARKANSAS STATE HIGHWAY COMMISSION**

LITTLE ROCK, ARK.  
 DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE:   
 DRAWING NO. 55001

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.			
							BRIDGE DECK FORMS	55005



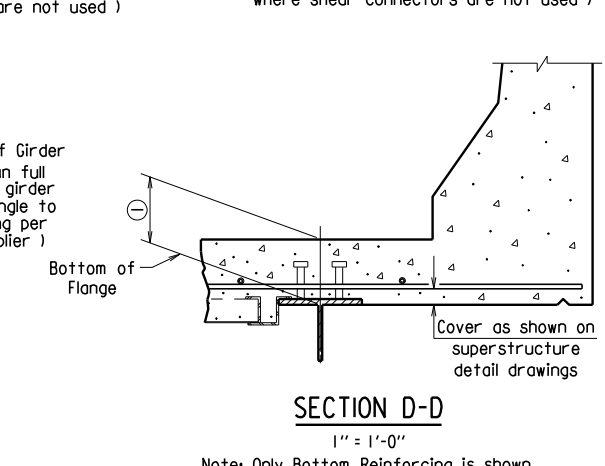
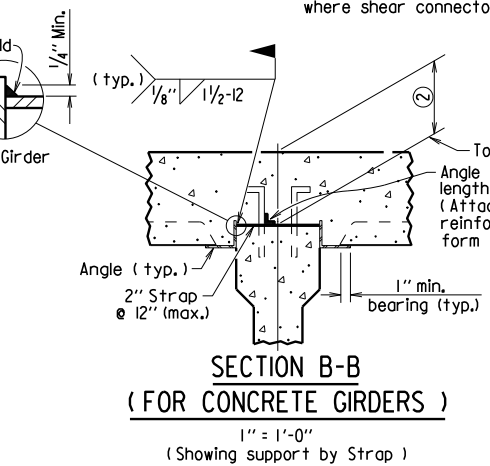
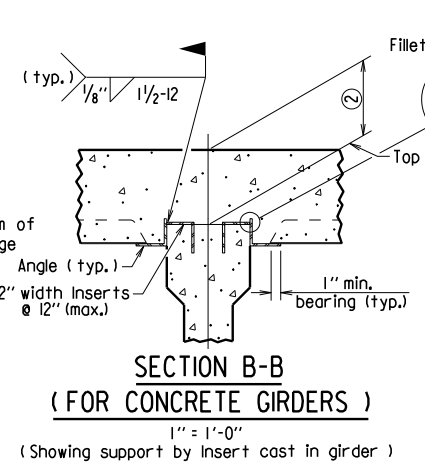
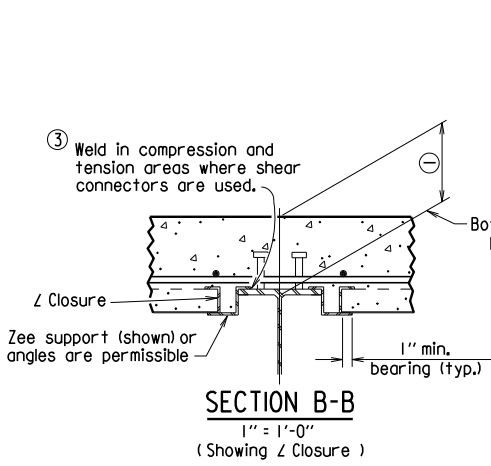
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

③ Minimum weld: 1/8" x 1" @ 18". More weld may be required; maximum length per weld = 1 1/2" (typ.)

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

(Showing permissible support for tension flange where shear connectors are not used)

(Showing permissible support for tension flange where shear connectors are not used)



① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum =  $t_s + 1 1/4"$  + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

△ Revised weld dimension by K.W.Y., Ck'd. by B.E.F., 3/24/16.

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

## STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE  
DESIGNED BY: STD. DATE: —

DRAWING NO. 55005

# GENERAL NOTES

These GENERAL NOTES are applicable unless otherwise shown in the Plan Details, Special Provisions, or Supplemental Specifications.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Specifications.

DESIGN SPECIFICATIONS: See Bridge Layout(s).

## SUPERSTRUCTURE NOTES:

### MATERIALS AND STRENGTHS:

Class (S(AE)) Concrete	f'c = 4,000 psi
Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A)	fy = 60,000 psi
Structural Steel (AASHTO M 270, Gr. 36)	Fy = 36,000 psi
Structural Steel (AASHTO M 270, Gr. 50)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. 50W)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. HPS70W)	Fy = 70,000 psi

See Plan Details for Gradet(s) of Structural Steel required.

### CONCRETE:

All concrete shall be Class (S(AE)) with a minimum 28 day compressive strength f'c = 4,000 psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered 3/4" unless otherwise noted.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S(AE)) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Use of a longitudinal screed is not permitted on any span of a bridge deck with horizontal curvature.

The concrete deck (roadway surface) shall be given a tined finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Sidewalks shall receive a broomed finish as specified for final finishing in Subsection 802.19 for Class 6 Broomed Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. When permitted, the use of a longitudinal strike-off will require that a vertical camber adjustment be made in the strike-off to account for the future dead load deflection due to any railings, median barrier, and sidewalks.

### REINFORCING STEEL:

All reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A, with mill test reports and shall be epoxy coated. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Epoxy Coated Reinforcing Steel (Grade 60)".

### STRUCTURAL STEEL (COMMON TO W-BEAMS AND PLATE GIRDERS):

Structural steel shall be AASHTO M 270 with grade and payment as specified in the plans. Grade 50W steel shall not be painted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84(e), Grade 36 and Grade 50 steel shall be painted unless otherwise noted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84. Structural steel completely embedded in concrete may be AASHTO M 270, Gr. 36, Gr. 50 or Gr. 50W unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Unless otherwise noted, field connections shall be bolted with 3/4" ø high-strength bolts using 1 1/8" ø open holes. Holes for 3/4" ø high-strength bolts may be 1 1/8" ø if a washer is supplied for use under both the nut and head of the bolt. The use of oversized holes will not be allowed on main members unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam or girder webs and on the bottom of the beam or girder flanges.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

When painting is required, all structural steel except galvanized steel and steel completely encased in concrete shall be painted in accordance with Subsection 807.75. The color of paint shall be as specified in the plans.

### STRUCTURAL STEEL (W-BEAMS):

All beams and field splice plates, and all diaphragms and connection plates attached to horizontally curved beams are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. ...)".

All beams in continuous units and simple spans with field splices shall be blocked in their true position in the shop in groups as specified in Subsection 807.54(b)(2) with the webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All beams in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All beam dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" +/- is allowed for camber.

Bent plate diaphragms for horizontally curved beams shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight beams may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved beams.

Unless otherwise noted, diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

### STRUCTURAL STEEL (PLATE GIRDERS):

All references to cross-frames shall include "X" or "K" types.

All girder web and flange plates, all field splice plates, and all diaphragms, cross-frames and connection plates attached to horizontally curved girders are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. ...)".

All girders in continuous units and simple spans with field splices shall be assembled in the shop as specified in Subsection 807.54(b)(2) and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All girders in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Web and flange plates for main members and flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Girder webs may be made by shop splicing with minimum lengths of 25 feet for sections. Flange plates longer than 50 feet may be made by shop splicing with minimum lengths of 25 feet for sections. No additional payment will be made for shop welded splices.

All girder dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" +/- is allowed for camber.

Groove welds in web and flange plates shall be Quality Control (Q.C.) tested by nondestructive testing, as required in Subsection 807.23(b). Fillet welds at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All Q.C. testing shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. ...)".

Bent plate diaphragms for horizontally curved girders shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight girders may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved girders.

Unless otherwise noted, cross-frames and diaphragms shall be installed as girders are erected. All bolts in cross-frames, diaphragms, and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

## SUBSTRUCTURE NOTES:

### CONCRETE:

Unless otherwise noted, concrete in caps, columns and footings (except seal footings) shall be Class "S" with a minimum 28 day compressive strength f'c = 3,500 psi and shall be poured in the dry. Seal Concrete for footings shall have a minimum 28 day compressive strength f'c = 2,100 psi.

Concrete in drilled shafts shall be Class "S" as modified by Job SP "Drilled Shaft Foundations".

All exposed corners shall be chamfered 3/4" unless otherwise noted.

### REINFORCING STEEL:

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

### STRUCTURAL STEEL:

Structural steel in end bents shall be AASHTO M 270 with grade and payment as specified in the plans.

FOR ADDITIONAL INFORMATION AND NOTES, SEE LAYOUT(S) AND PLAN DETAILS.

## STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES

### ARKANSAS STATE HIGHWAY COMMISSION

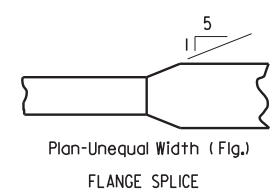
LITTLE ROCK, ARK.

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 DESIGNED BY: STD. DATE:

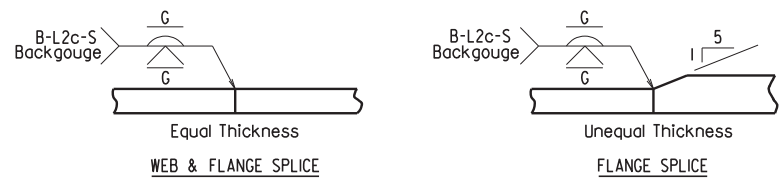
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				6	ARK.			
				JOB NO.				
① GENERAL NOTES								55006

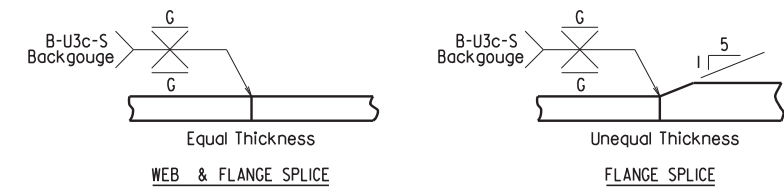
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				6	ARK.			
				JOB NO.		STEEL BRIDGE STRUCTURES 55007		



### FLANGE SPLICE AT UNEQUAL BOTTOM FLANGE WIDTHS

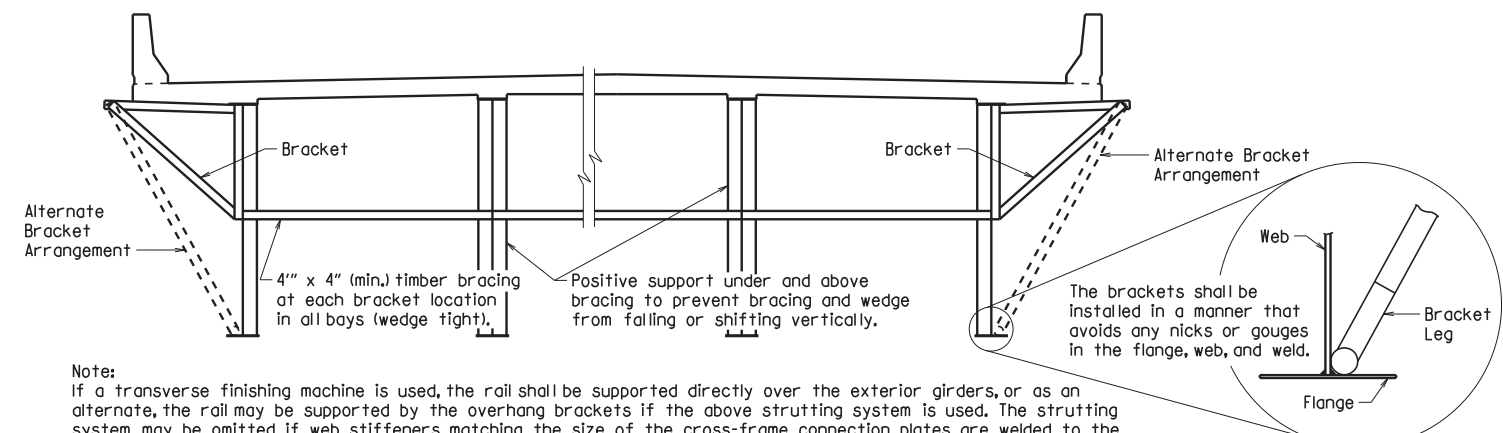


(Use when Base Metal Thickness is Equal to or Less than 2")



(Use when Base Metal Thickness is Greater than 2")

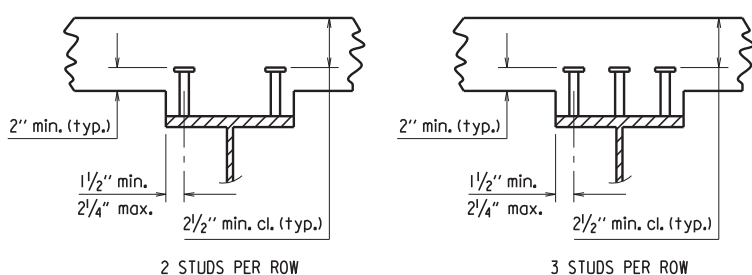
### DETAILS OF WELDED SPLICES FOR PLATE GIRDERS



Note:  
If a transverse finishing machine is used, the rail shall be supported directly over the exterior girders, or as an alternate, the rail may be supported by the overhang brackets if the above strutting system is used. The strutting system may be omitted if web stiffeners matching the size of the cross-frame connection plates are welded to the insides of the exterior girders at the location of each bracket or if the alternate bracket arrangement shown above is used. The Alternate Bracket arrangement shall extend down to the junction of the web and bottom flange. The stiffener shall conform to the details for cross frame connection plates shown on the plans. No direct payment will be made for brackets, timber bracing, supports, or welded stiffeners. Payment shall be subsidiary to "Structural Steel in Plate Girder Spans (\_\_\_)".

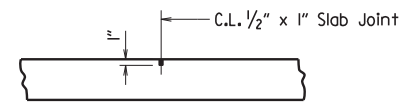
### SCREED RAIL SUPPORT FOR PLATE GIRDERS

(USE WHEN WEB DEPTHS ARE 48" OR GREATER)



Stud Shear Connectors shall be automatically end welded to the beam or girder flange in accordance with the recommendations of the Manufacturer. See plan details for number and size.

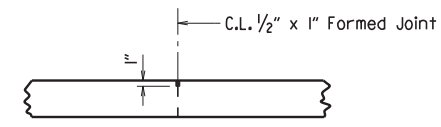
### SHEAR CONNECTOR DETAIL



Use Type 3 or 4 Joint Sealer. See Subsections 50L02(h) and 50L05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.

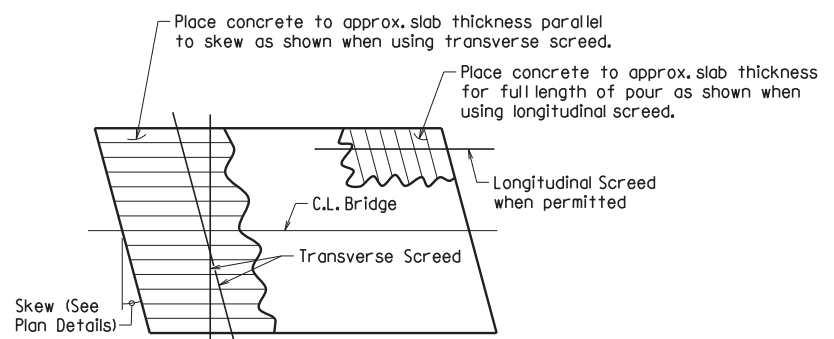
ADDITIONAL NOTES IF SIDEWALKS OR RAISED MEDIANS ARE REQUIRED:  
Slab Joints shall be installed before the sidewalk or raised median is poured. After installation of the joint in the sidewalk or raised median and prior to pouring the parapet rail, the joint sealer shall be placed extending across the deck slab from gutterline to gutterline and across the top of the sidewalk or raised median to the edge of the slab. No joint sealer shall be placed on the deck slab under the sidewalk or raised median.

### TRANSVERSE SLAB JOINT DETAIL



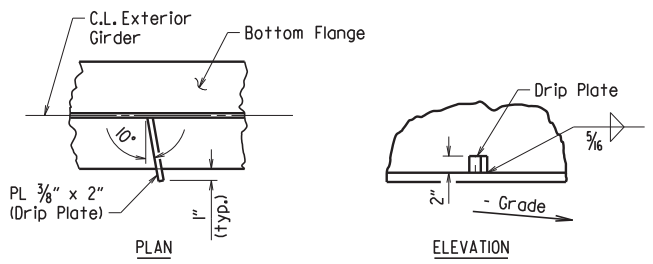
Use 1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 50L02(h) and 50L05(j). Backer Rod filler will not be required. Joint sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. This joint shall be formed. Seal color shall be gray or other color similar to concrete.

### LONGITUDINAL CONSTRUCTION JOINT



Note: At the Contractor's option, the transverse screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

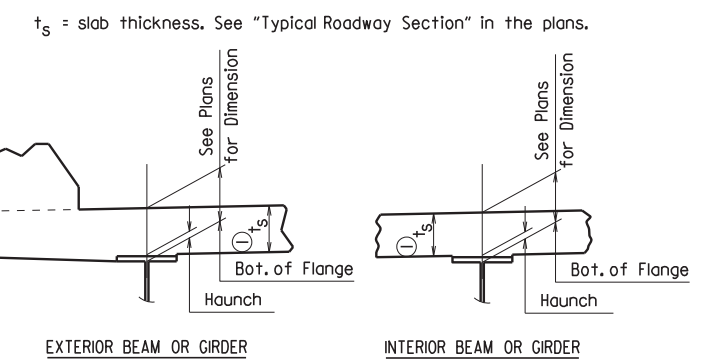
### CONCRETE PLACEMENT PROCEDURE FOR BRIDGES WITH SKEW



Drip Plate to be welded to the outer side of the bottom flange of the exterior girders.  
Locate drip plate 5'-0" from C.L. Bearing on high side of each Bent, unless otherwise noted in the plans.

### BOTTOM FLANGE DRIP PLATE

(USE WHEN WEB DEPTHS ARE 54" OR GREATER AND UNIT OR SPAN IS NOT IN LEVEL GRADE)

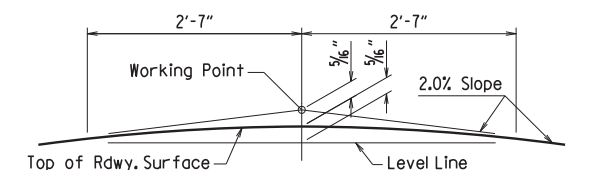


① Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

NOTES:  
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 3/4" unless otherwise noted in the plans. No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

### ADJUSTMENT FOR SLAB THICKNESS TOLERANCE



NOTE: Working Point matches Theoretical Roadway Grade.

### ROUNDING DETAIL BRIDGES IN NORMAL CROWN

### WELD TABLE

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Be Used
Over 3/4"	3/8"	

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

SECTION AND SUBSECTION REFER TO THE ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2014 EDITION).

THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS.

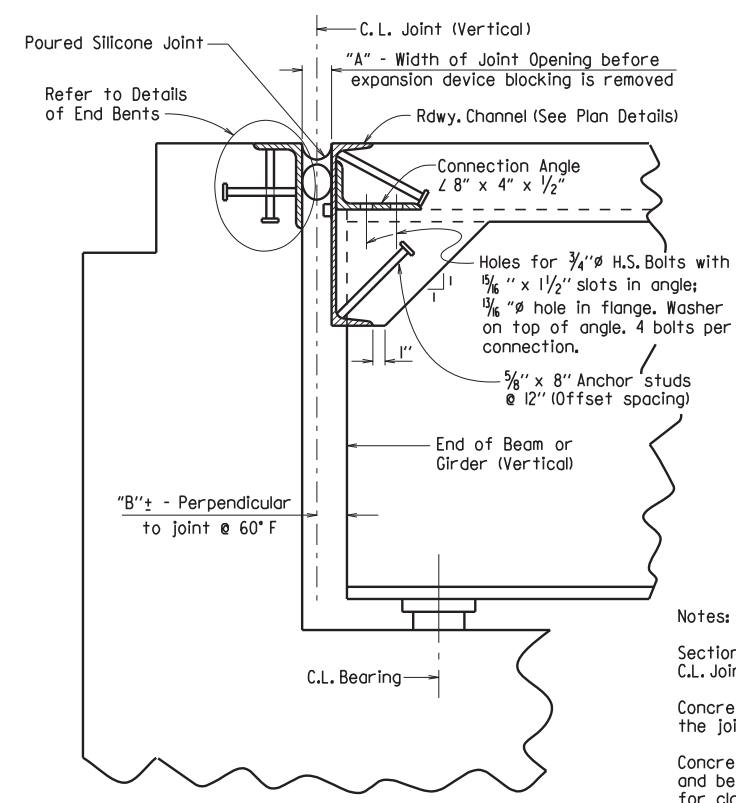
### STANDARD DETAILS FOR STEEL BRIDGE STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

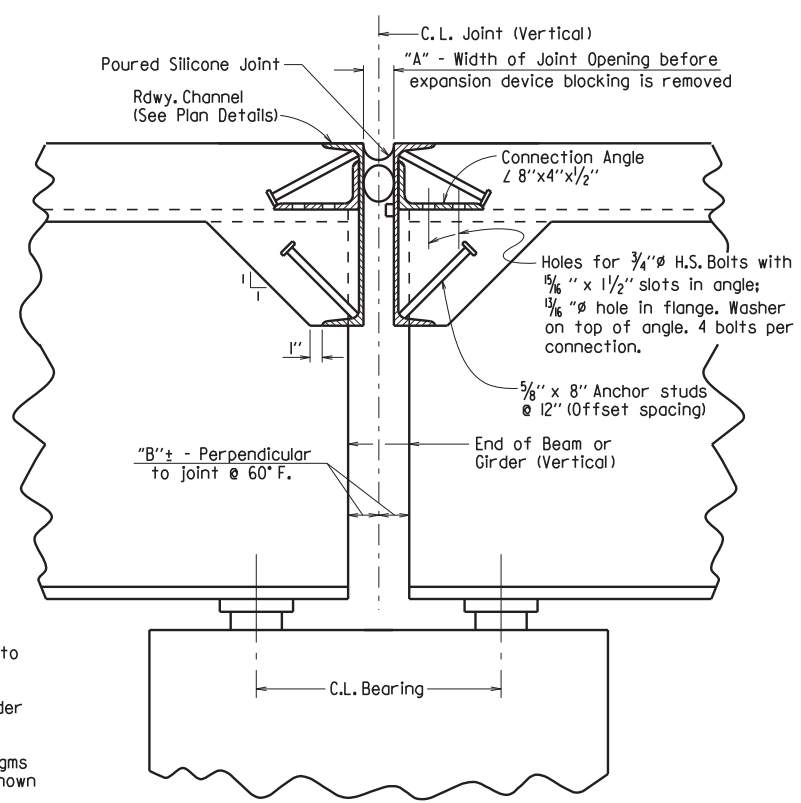
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DRAWING NO. 55007

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							1	POURED SILICONE JOINT 55008

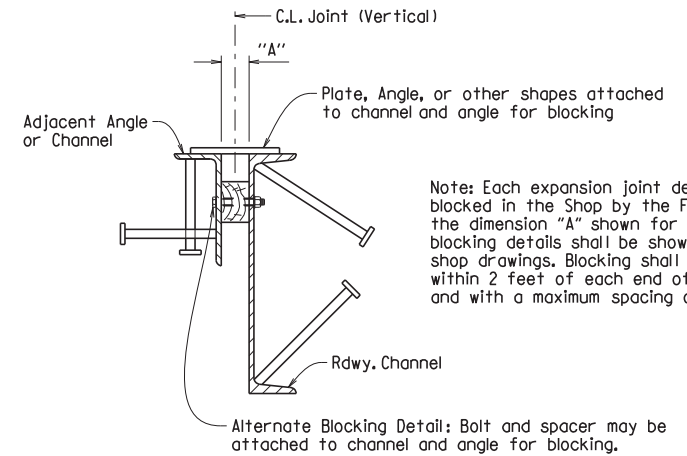


SECTION THRU JOINT AT END BENT



SECTION THRU JOINT AT INTERMEDIATE BENT

Notes:  
 Sections are taken perpendicular to C.L. Joint.  
 Concrete shall be hand packed under the joint armor.  
 Concrete diaphragms, steel diaphragms and bearing stiffeners are not shown for clarity. See plans for details.



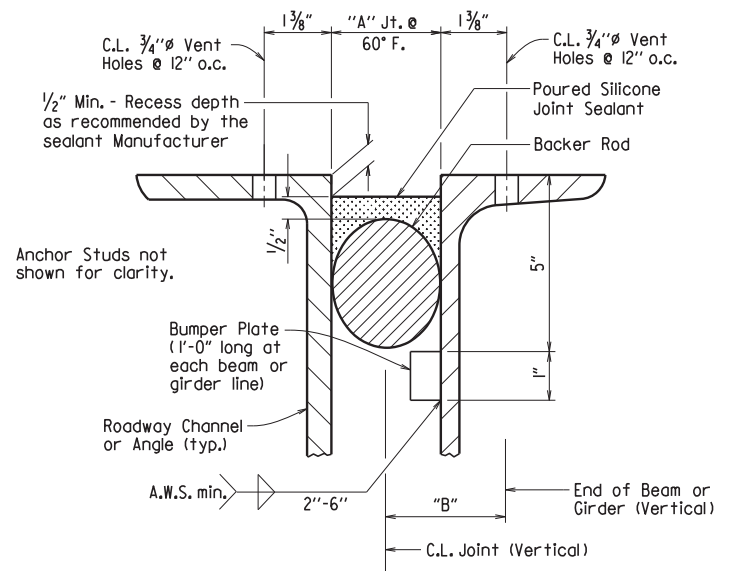
DETAILS FOR BLOCKING EXPANSION JOINT DEVICE

EXPANSION DEVICE INSTALLATION AT END BENTS:  
 The Contractor may elect to install the expansion device using one of the following two alternatives:  
 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams or girders erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, and the opening adjusted for temperature and grade.  
 2) The backwall shall be poured to the optional construction joint after beams or girders are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature and grade.

EXPANSION DEVICE INSTALLATION AT INTERMEDIATE BENTS:  
 After all beams or girders on each side of the joint are erected the blocked expansion device shall be installed and adjusted for grade. Deck concrete shall be placed for the entire unit or span on one side of the joint before deck concrete on the other side is placed. Connection bolts for the first side to have deck concrete placed shall be completely bolted. Bolts on the other side shall be loosely installed so that thermal and rotational movements will not be restricted during concrete placement on the first side.  
 Connection bolts on the second side shall remain loose until the concrete pour adjacent to the joint is to be placed. Immediately prior to pouring the span concrete on the second side, the blocking shall be removed, the joint adjusted for temperature and grade, and the connection bolts tightened.

SECTION AND SUBSECTION REFER TO THE ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2014 EDITION).

THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS. SEE "TABLE OF SILICONE JOINT DATA" IN PLAN DETAILS FOR VARIABLES "A" AND "B", AND BUMPER PLATE SIZE.



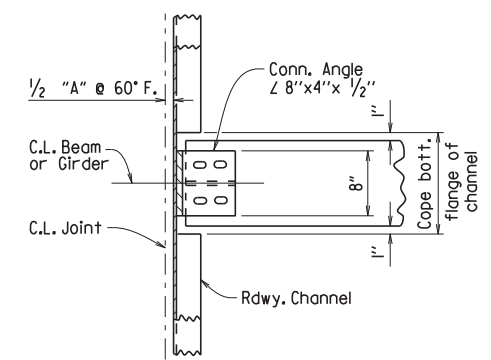
DETAIL OF POURED SILICONE JOINT

Silicone joint material and installation shall conform to Section 809. The temperature limitations recommended by the sealant Manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80° F.

Use an appropriately sized backer rod at the depth shown in the Manufacturer's literature based on the joint width at the time of sealing. Unless otherwise noted, do not install more backer rod than can be sealed in the same day.

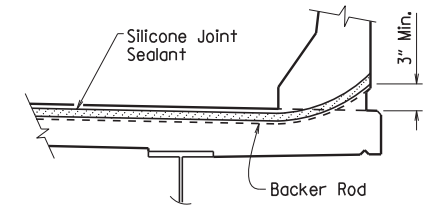
The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.

When bridge deck is constructed in stages, backer rods shall be extended beyond length of poured joint in initial construction stage so that the two pieces can be properly spliced together prior to installing sealant in subsequent stages. Manufacturer's recommendations shall be followed to prevent sealant from "running out of joint" during stage construction.

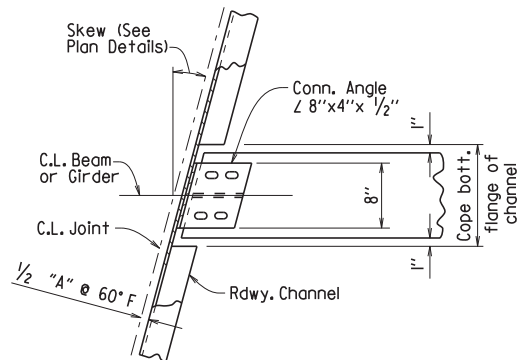


CHANNEL CONNECTION DETAIL

BENTS WITHOUT SKEW

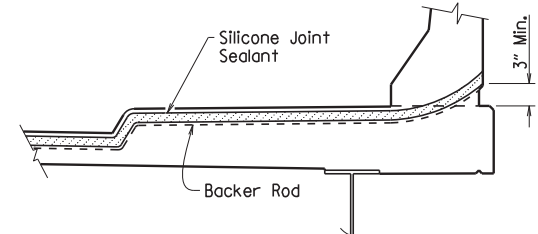


JOINT SEAL PLACEMENT AT RAIL



CHANNEL CONNECTION DETAIL

BENTS WITH SKEW



JOINT SEAL PLACEMENT AT SIDEWALK

STANDARD DETAILS FOR POURED SILICONE JOINTS

ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

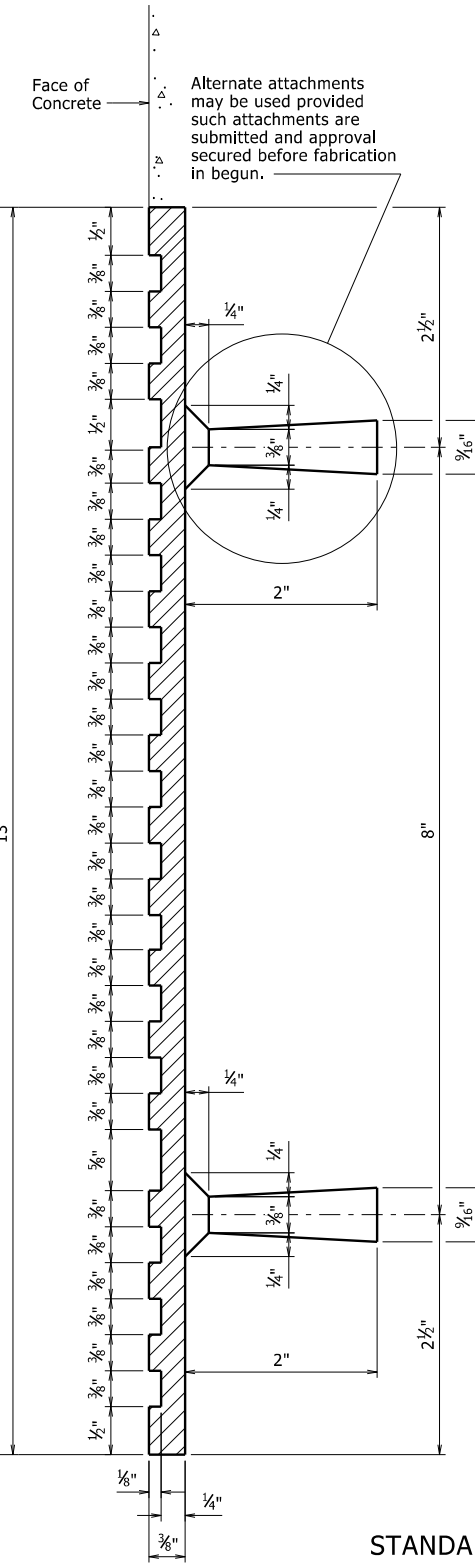
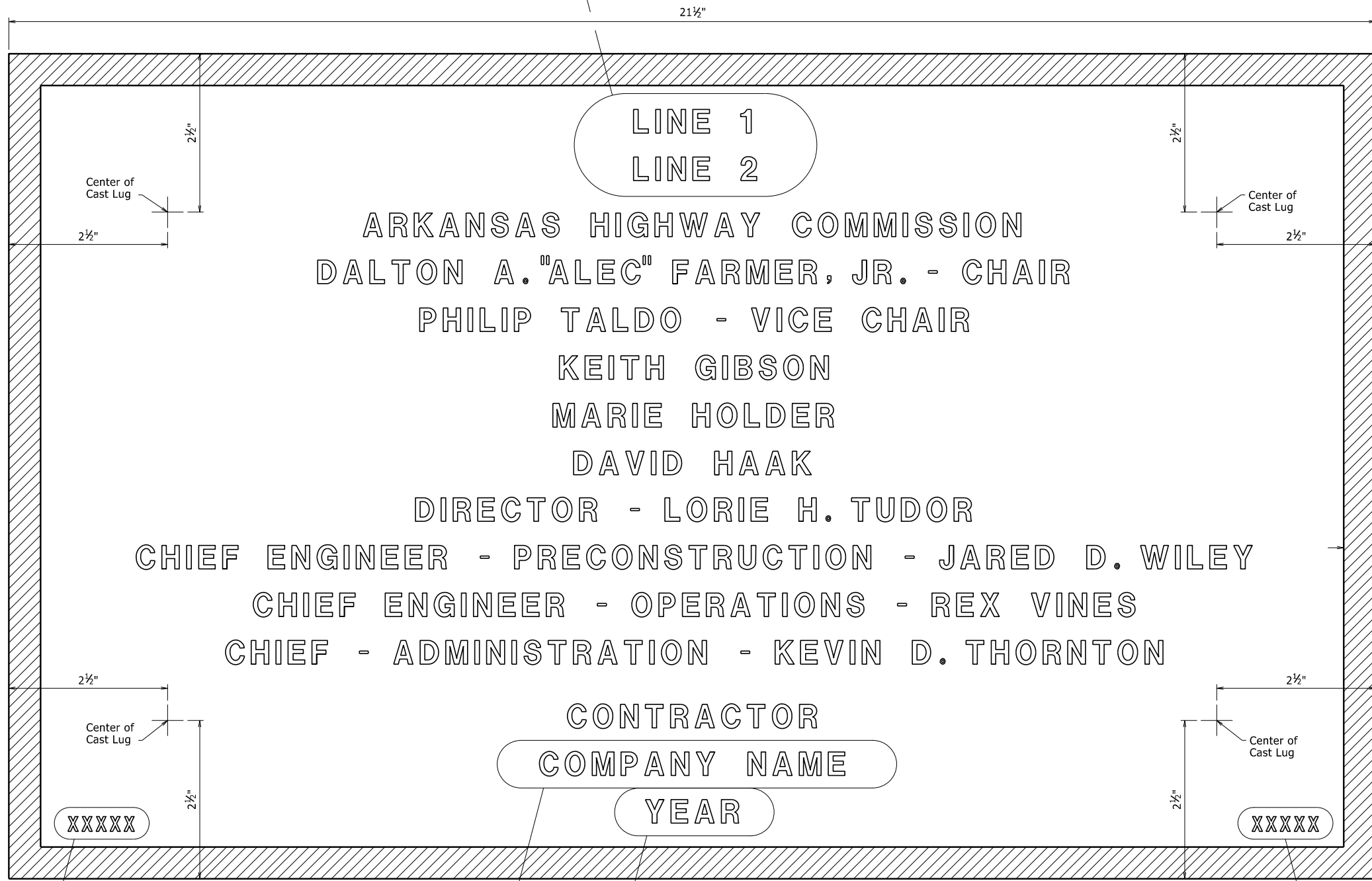
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 CHECKED BY: A.M.S. DATE: 2/11/2016 SCALE: No Scale  
 DESIGNED BY: STD. DATE: —

DRAWING NO. 55008

DATE REVISED	DATE REVISED	FED. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
4-14-23		6	ARK.			
TYPE D NAME PLATE - 55010						

The name of the bridge as shown on the plans shall be placed on Lines 1 & 2 using  $\frac{1}{8}$ " raised letters and numerals  $\frac{3}{8}$ " high.

Line 1	Example 1 RED RIVER	Example 2 SOUTHERN RAILROAD OVERPASS	Example 3 SALINE RIVER RELIEF	Example 4 HIGHWAY 5
Line 2	RELIEF			



**GENERAL NOTES**

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be  $\frac{1}{4}$ " thick and shall include four tapering cone lugs  $\frac{3}{8}$ " to  $\frac{1}{16}$ " x 2" long. The border and all lettering shall be raised  $\frac{1}{8}$ " above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

1 Revised and Redrawn  
4-14-23 CGP Checked By: CRE

Place the design live loading here using  $\frac{1}{8}$ " raised letters and numerals  $\frac{1}{4}$ " high. Examples: HS20 HL-93

Place the Year in which Contract was awarded here using  $\frac{1}{8}$ " raised numerals  $\frac{3}{8}$ " high. Example: 2001

Place the name of the company awarded the construction contract here using  $\frac{1}{8}$ " raised letters and numerals  $\frac{3}{8}$ " high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using  $\frac{1}{8}$ " raised letters and numerals  $\frac{1}{4}$ " high. Examples: A1234 05432

**TYPICAL BRIDGE NAME PLATE**

**STANDARD DETAILS FOR  
TYPE D BRIDGE NAME PLATE**

ROUTE                      SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

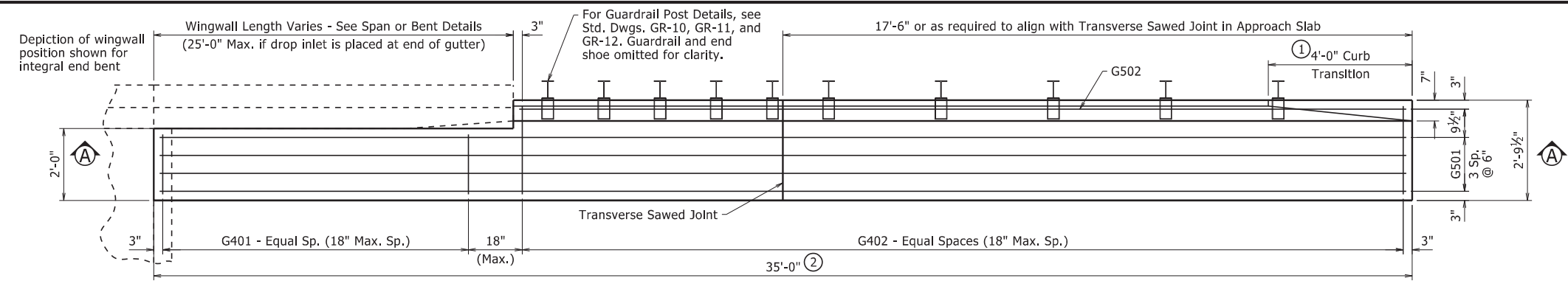
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DRAWING NO. 55010

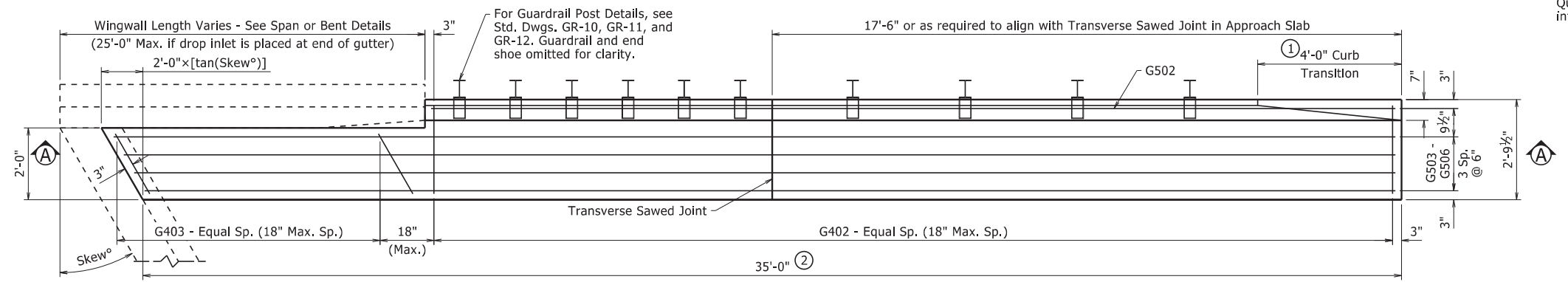
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				

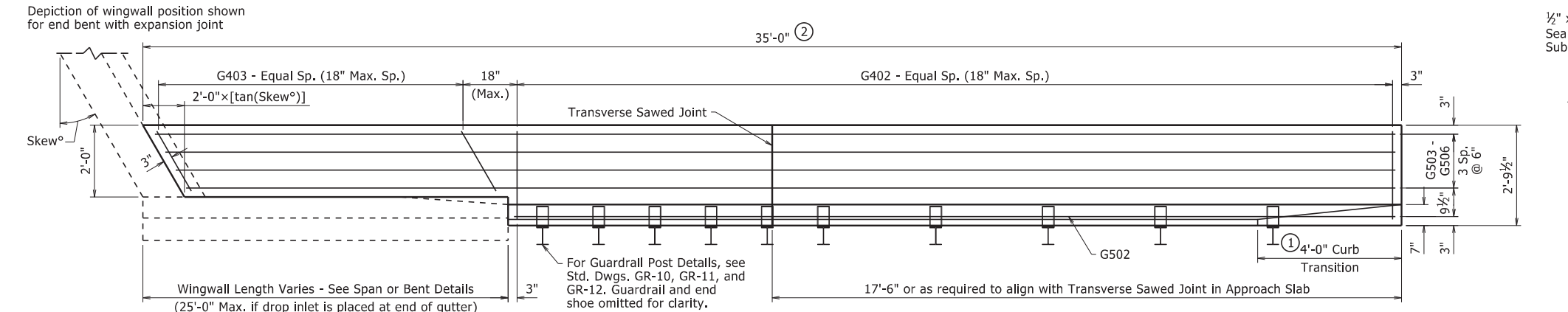
① Type F Approach Gutters - 55030F



**HALF PLAN OF APPROACH GUTTERS FOR SQUARE END BENT**  
1/2" = 1'-0"



**PLAN OF SKewed APPROACH GUTTERS FOR SKewed END BENT**  
1/2" = 1'-0"



**SECTION A-A**  
1/2" = 1'-0"  
(Approach Gutter for Square End Bent Shown)

**QUANTITIES FOR ONE APPROACH GUTTER**  
(For Information Only)

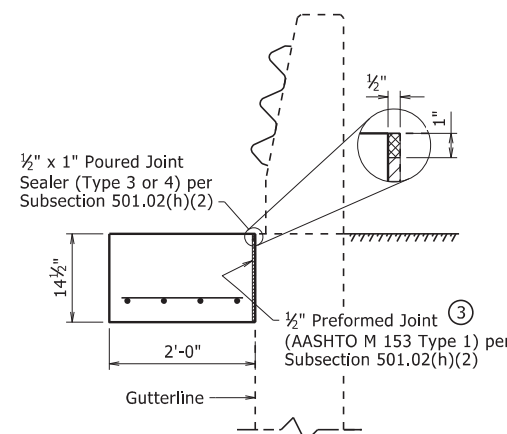
Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
210	4.20

Quantities are based on one gutter for a square, integral end bent and a wingwall length of 10'-0"

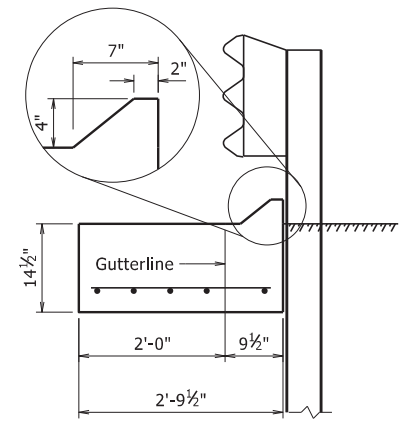
**BAR LIST FOR ONE APPROACH GUTTER**

Mark	No. Req'd.	Length
G401	④	1'-8"
G402	④	2'-5 1/2"
G501	4	34'-8"
G502	1	④
<b>Square End Bent</b>		
G402	④	2'-5 1/2"
G403	④	④
G502	1	④
G503 - G506	1 ea.	④
<b>Skewed End Bent</b>		

④ Varies with Skew and/or Wingwall Length



**SECTION B-B**  
3/4" = 1'-0"



**SECTION C-C**  
3/4" = 1'-0"

- Construct gutter curb with height transition as shown if drop inlet is not placed at end of gutter.  
Construct gutter curb full height (no height transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet.
- Adjust gutter length as necessary to avoid outlet pipe interference with guardrail post if drop inlet is placed at end of gutter.
- Eliminate Type 1 Preformed Joint when bridge details show reinforcing dowels across these joints. Poured joint sealer is required, however, backer rod shall be eliminated.

**GENERAL NOTES**

All concrete shall be Class S(AE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi and shall be poured in the dry.  
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.  
Approach Gutters will be measured and paid for in accordance with Section 504.  
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.  
Scales shown are for 22"x34" drawings. When using 11"x17" drawings, reduce scale by one half.

**STANDARD DETAILS FOR TYPE F APPROACH GUTTERS**

**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

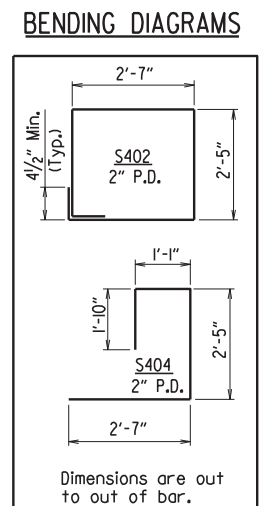
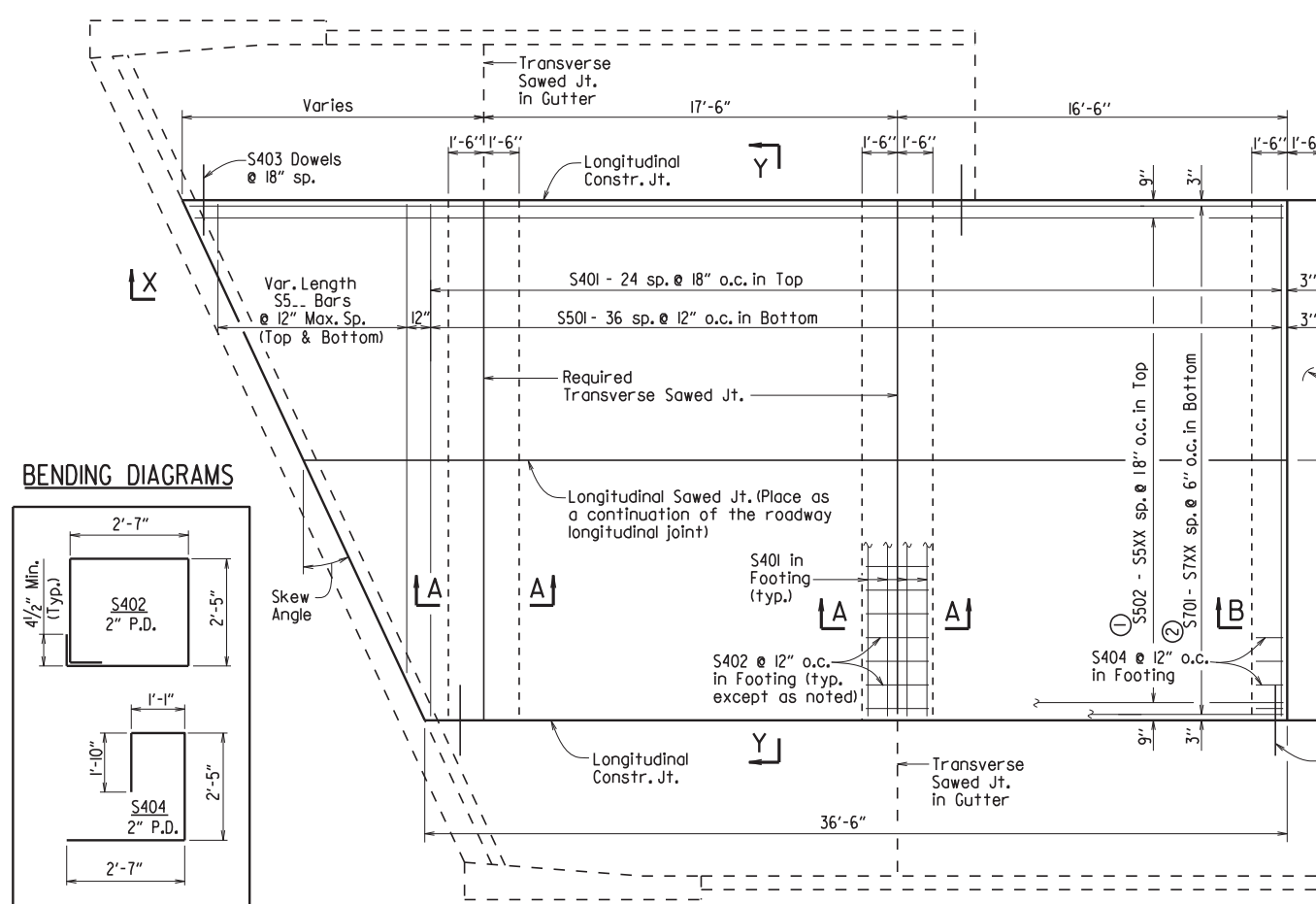
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CHECKED BY: LJB DATE: 4-8-2021 SCALE: AS NOTED  
DESIGNED BY: STD DATE: -

DRAWING NO. 55030F

PRINT DATE: 4/9/2021

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		TYPE C2 APPROACH SLAB 55040C2		

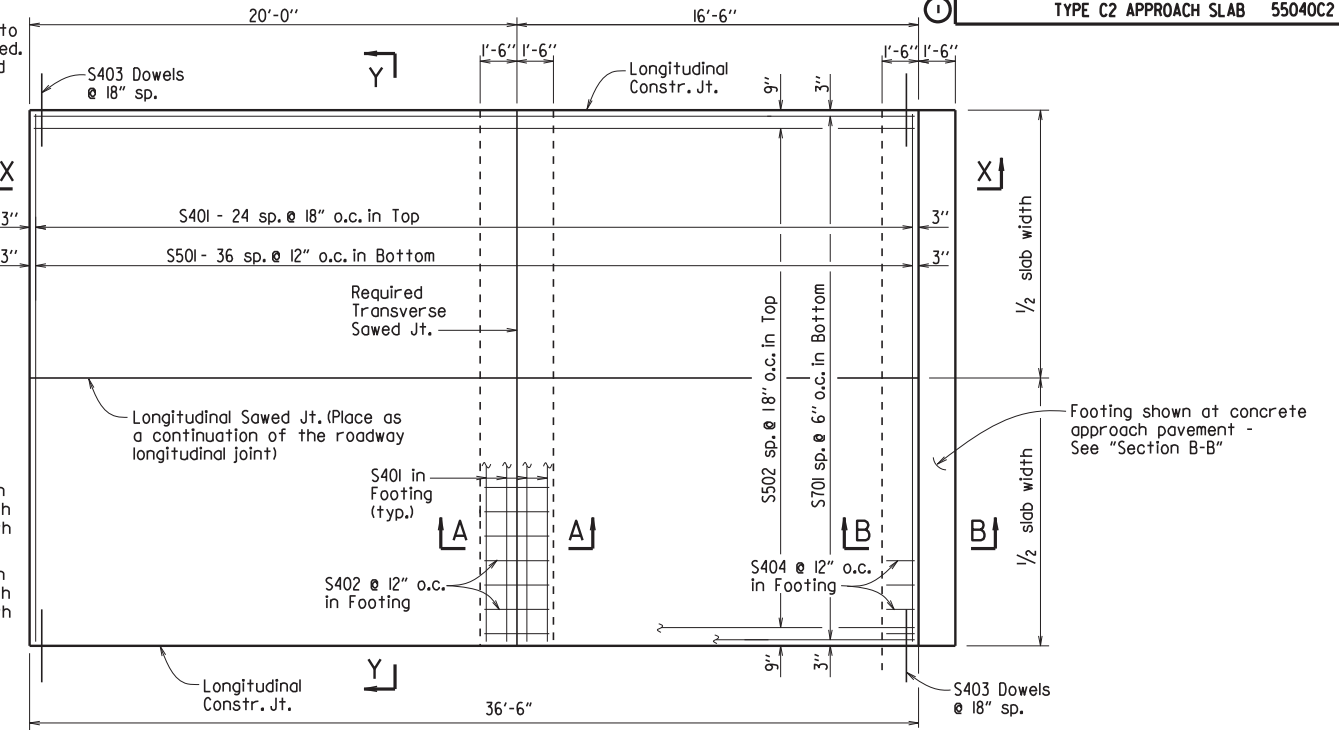
Notes:  
The surface finish for Approach Slabs shall match that used on the bridge deck.  
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.



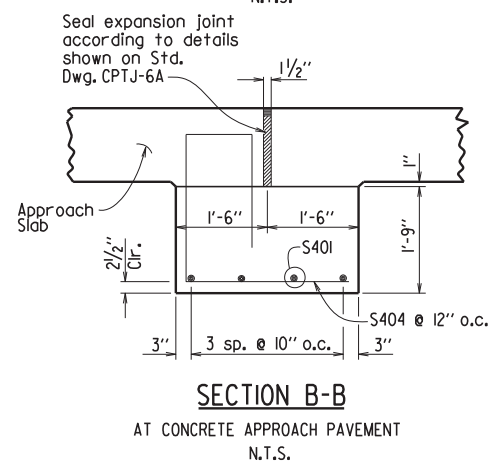
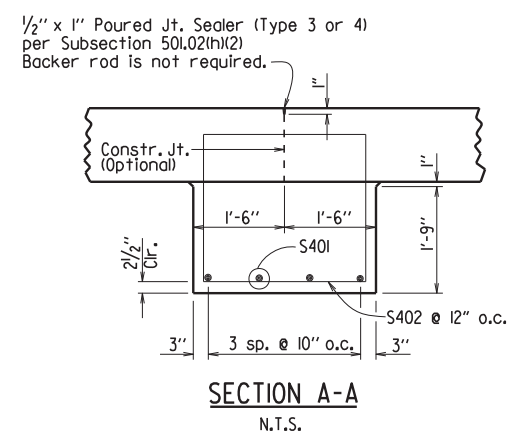
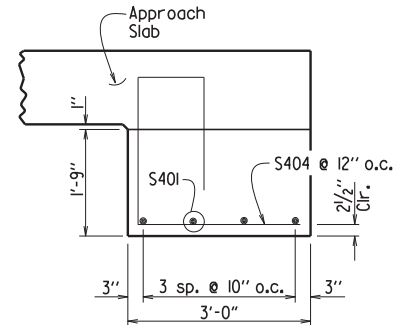
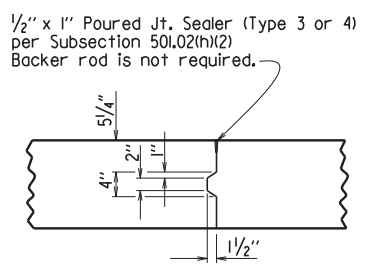
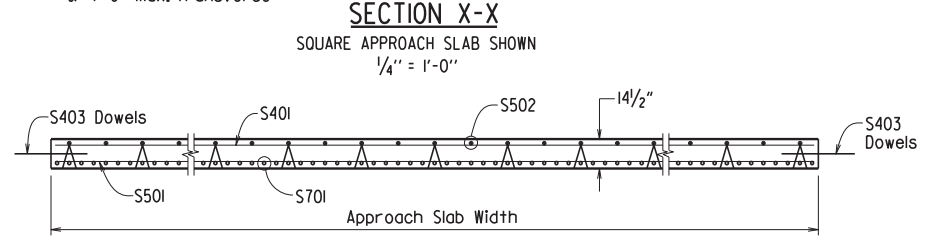
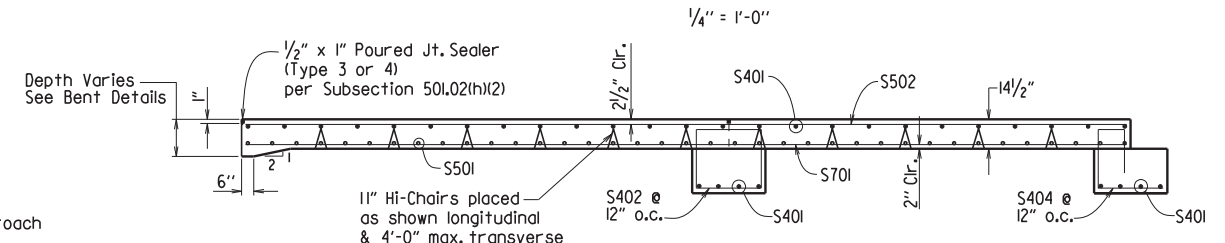
**BAR LIST**  
(Square & Skewed Approach Slabs)

Slab Width	Square		Skewed		
	Mark	No. Req'd.	Length	No. Req'd.	Length
15'-0"	S401	33	14'-8"	37	14'-8"
	S402	15	10'-4"	30	10'-4"
	S403	50	3'-0"	*	3'-0"
	S404	15	7'-8"	15	7'-8"
	S501	37	14'-8"	37	14'-8"
	S502	10	36'-2"	—	—
	S502 - S511	—	—	1 Ea.	36.1' + 0.75' (tan skew angle) to 36.1' + 14.25' (tan skew angle)
	S5...	—	—	2 Ea.	14.7' - 0.75'/(tan skew angle) to 2'-0" Min.
	S701	30	36'-2"	—	—
	S701 - S730	—	—	1 Ea.	36.1' + 0.25' (tan skew angle) to 36.1' + 14.75' (tan skew angle)
24'-0"	S401	33	23'-8"	37	23'-8"
	S402	24	10'-4"	48	10'-4"
	S403	50	3'-0"	*	3'-0"
	S404	24	7'-8"	24	7'-8"
	S501	37	23'-8"	37	23'-8"
	S502	16	36'-2"	—	—
	S502 - S517	—	—	1 Ea.	36.1' + 0.75' (tan skew angle) to 36.1' + 23.25' (tan skew angle)
	S5...	—	—	2 Ea.	23.7' - 0.75'/(tan skew angle) to 2'-0" Min.
	S701	48	36'-2"	—	—
	S701 - S748	—	—	1 Ea.	36.1' + 0.25' (tan skew angle) to 36.1' + 23.75' (tan skew angle)
36'-0"	S401	33	35'-8"	37	35'-8"
	S402	36	10'-4"	72	10'-4"
	S403	50	3'-0"	*	3'-0"
	S404	36	7'-8"	36	7'-8"
	S501	37	35'-8"	37	35'-8"
	S502	24	36'-2"	—	—
	S502 - S525	—	—	1 Ea.	36.1' + 0.75' (tan skew angle) to 36.1' + 35.25' (tan skew angle)
	S5...	—	—	2 Ea.	35.7' - 0.75'/(tan skew angle) to 2'-0" Min.
	S701	72	36'-2"	—	—
	S701 - S772	—	—	1 Ea.	36.1' + 0.25' (tan skew angle) to 36.1' + 35.75' (tan skew angle)

**PLAN - SQUARE APPROACH SLAB**



- ① S5XX = S511 for 15'-0" Width = S517 for 24'-0" Width = S525 for 36'-0" Width
- ② S7XX = S730 for 15'-0" Width = S748 for 24'-0" Width = S772 for 36'-0" Width



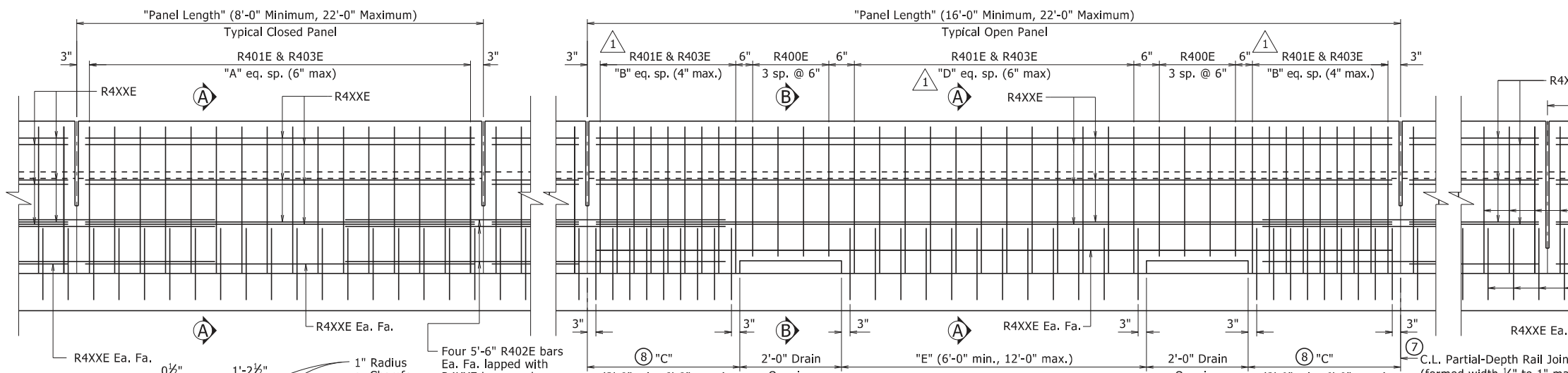
**TABLE OF QUANTITIES FOR ONE SQUARE APPROACH SLAB**  
(FOR INFORMATION ONLY)

Slab Width	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
15'-0"	3765	30.75
24'-0"	5980	49.15
36'-0"	8925	73.75

**GENERAL NOTES**  
This drawing shall be used for Approach Slabs in Seismic Performance Zones 2, 3 & 4 and for the maximum skew angles shown below:  
15'-0" Slab Width: Maximum Skew Angle = 50°  
24'-0" Slab Width: Maximum Skew Angle = 40°  
36'-0" Slab Width: Maximum Skew Angle = 30°  
All concrete shall be Class S (AE) with a minimum 28 day compressive strength f'c = 4,000 psi and shall be poured in the dry.  
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.  
Approach Slabs will be measured and paid for in accordance with Section 504.

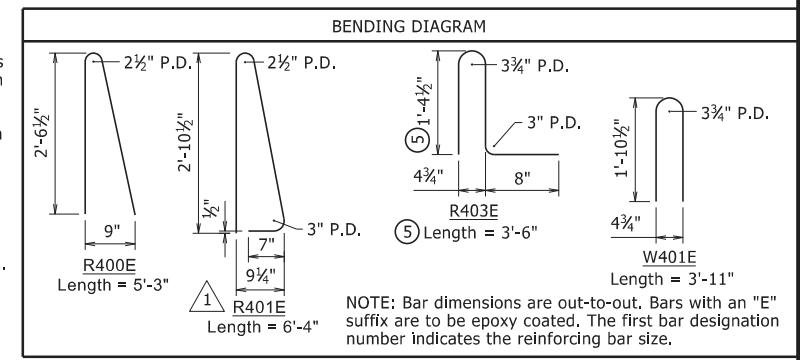
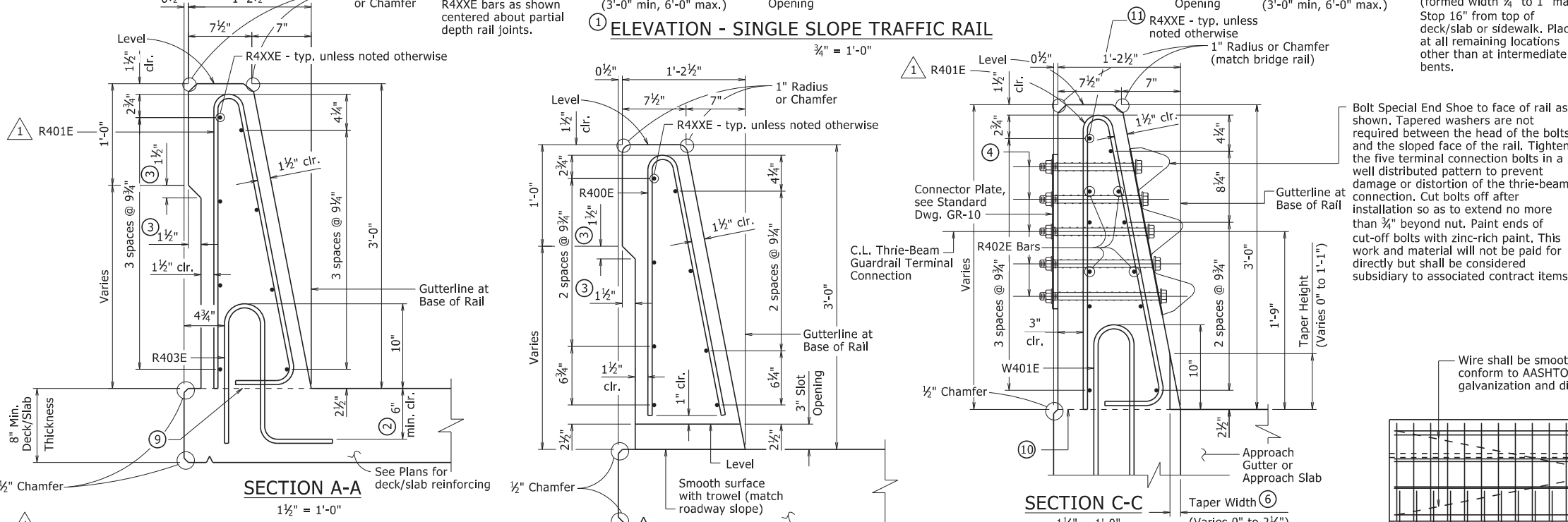
**STANDARD DETAILS FOR TYPE C2 APPROACH SLAB**  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55040c2.dgn  
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: AS SHOWN  
DESIGNED BY: STD. DATE:   
DRAWING NO. 55040C2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
09/27/2022				6	ARK.			
				JOB NO.		TYPE SSTR36 - 55070		

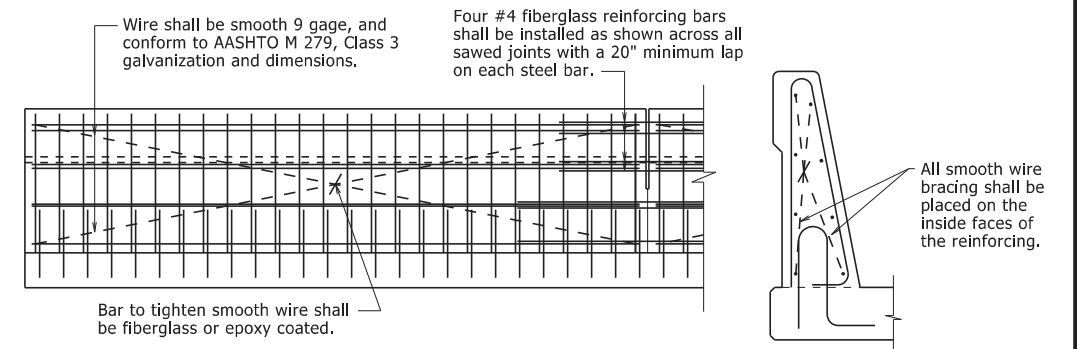


- C.L. Full-Depth Rail Joint (formed width 1/4" to 1" max). Stop 6" from top of deck/slab or sidewalk. Place at all intermediate bents locations where rail is continuous.
- All measurements shown are along gutterline at base of rail.
  - Minimum embedment into deck/slab.
  - Eliminate recess when formliner with architectural finish is used. See Plans for additional information.
  - C.L. 1"  $\phi$  formed holes for 7/8"  $\phi$  bolts. See Standard Drawings GR-10 and GR-12 for additional information.
  - Only applicable for bridges with rail cast directly on bridge deck/slab surface. Increase height as necessary for sidewalks, see Plans for additional information.
  - Field bend front leg of R401E bar as required to maintain minimum 1 1/2" front face clearance within limits of taper.
  - When optional slip forming is used: to control cracking, all rail joints must be V-grooved around the perimeter of the rail prior to concrete set and sawing. Depth of V-groove shall be 1/2". Sawing of the joints shall be done as soon as practical to a width of 1/4", and must be controlled so it will follow the V-Groove.
  - End posts shall be the same length within a panel.

**ELEVATION - SINGLE SLOPE TRAFFIC RAIL**



Bolt Special End Shoe to face of rail as shown. Tapered washers are not required between the head of the bolts and the sloped face of the rail. Tighten the five terminal connection bolts in a well distributed pattern to prevent damage or distortion of the three-beam connection. Cut bolts off after installation so as to extend no more than 3/4" beyond nut. Paint ends of cut-off bolts with zinc-rich paint. This work and material will not be paid for directly but shall be considered subsidiary to associated contract items.



- Required Construction Joint. Level where water flows away from rail, match roadway slope where water flows toward rail.
- Top of Abutment Wing & Required Construction Joint (match bridge deck/slab construction joint slope). See Plans for Wing reinforcing.
- These bars will not be included in the "Table of Variables". See Plans for details.

**TABLE OF VARIABLES**

Panel Length	Closed Rail Panels			Open Rail Panels				
	A	R4XXE	Panel Length	B	C	D	E	R4XXE
See Plans for table with values.								

**GENERAL NOTES**

This rail has been successfully evaluated by full-scale crash test to meet MASH TL-4 criteria.

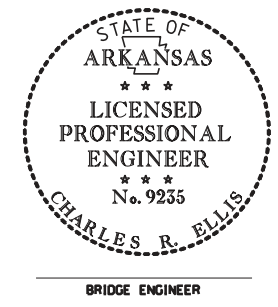
Details shown are general for bridges without sidewalks. See Plans for additional details and requirements specific to bridges with sidewalks.

For Table of Variables, Rail Bar List, locations of Full and Partial Depth Rail Joints, and Wing & Rail Bar Lists, see Plans.

For location of drain openings, see Plans. Drain openings shown are not applicable for bridges with sidewalks. Drain openings will not be allowed over Railroad Right of Way, travelled roadways, and protected waterways.

Rail Terminus details, including Rail Taper, are not applicable for bridges with sidewalks or when bridge railing is continuous with roadway railing.

Scales shown are for 22"x34" drawings. When using 11"x17" drawings, reduce scale by one half.



**DETAILS OF OPTIONAL SLIP FORMING OF BRIDGE TRAFFIC RAIL**

Modified bending diagram and spacing for R401E bar. No Scale

This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on November 5, 2020. This copy is not a signed and sealed document.

THESE DETAILS ARE APPLICABLE UNLESS OTHERWISE SHOWN IN THE PLAN DETAILS, SPECIAL PROVISIONS, OR SUPPLEMENTAL SPECIFICATIONS.

**STANDARD DETAILS FOR BRIDGE TRAFFIC RAIL TYPE SSTR36**

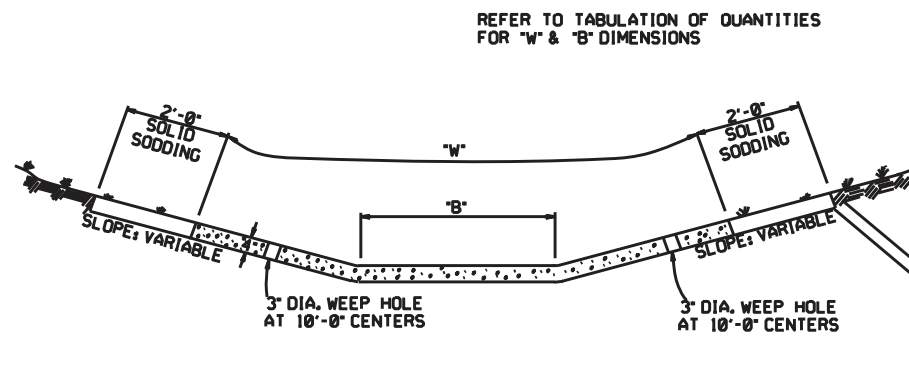
**ARKANSAS STATE HIGHWAY COMMISSION**

LITTLE ROCK, ARK.

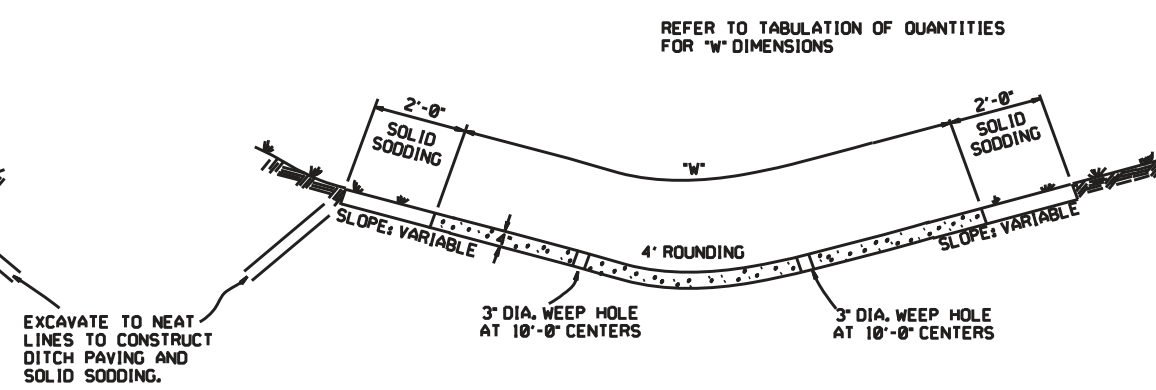
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DRAWING NO. 55070

PRINT DATE: 10/6/2022



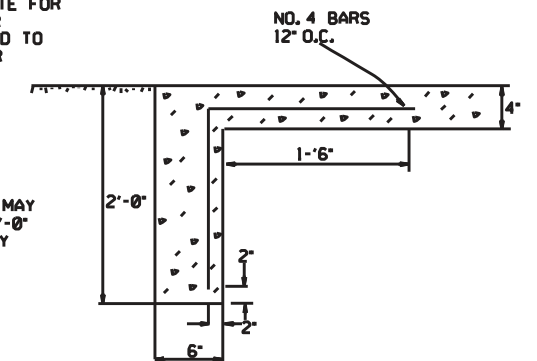
TYPE A



TYPE B

EXCAVATE TO NEAT LINES TO CONSTRUCT DITCH PAVING AND SOLID SODDING.

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."



TOE WALL DETAIL FOR CONCRETE DITCH PAVING

TOE WALL DEPTH MAY BE ALTERED TO 1'-0" WHEN DIRECTED BY THE ENGINEER IN ROCK EXCAVATION

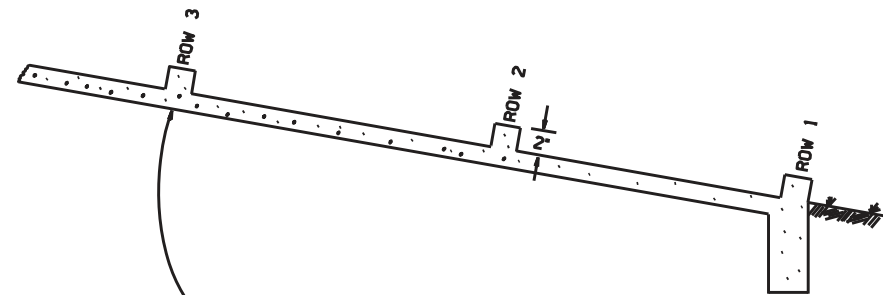
GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.

TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

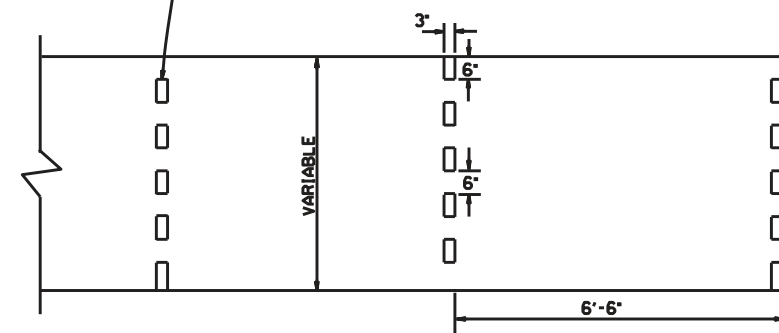
SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



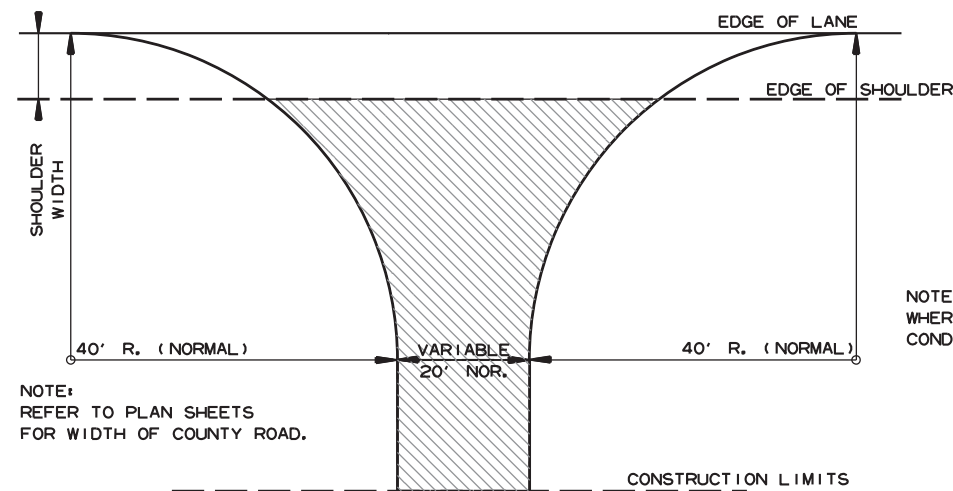
ENERGY DISSIPATORS  
(NO SCALE)

DATE	REVISION	DATE	FILM D
12-8-16	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE		
11-17-10	ADDED GENERAL NOTE		
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING		
11-30-8	ELIMINATED MIN. ROWS OF ELEMENTS	1111-30-89	
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88	
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87	
1-9-87	MODIFIED NOTE ON ENERGY DISS.	532-1-9-87	
11-3-86	ADDED NOTE TO ENERGY DISS.	599-12-1-86	
11-1-84	ENERGY DISSIPATOR DETAILS	508-11-1-84	
11-1-84	ADDED		
11-1-84	EXCAVATION DETAILS ADDED		
10-2-72	TYPED A & B		
	REVISED AND REDRAWN	508-10-2-72	
	DATE		
	REVISION		

ARKANSAS STATE HIGHWAY COMMISSION


CONCRETE DITCH PAVING

STANDARD DRAWING CDP-1

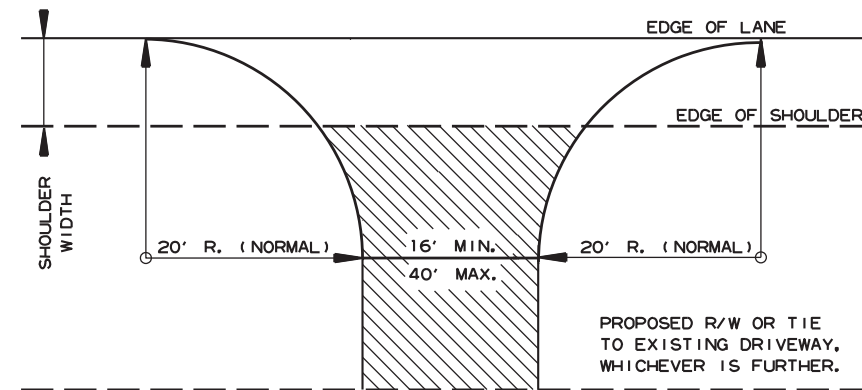


NOTE:  
REFER TO PLAN SHEETS  
FOR WIDTH OF COUNTY ROAD.


NOTE: TURNOUTS SHALL BE MODIFIED  
WHERE NECESSARY TO MEET LOCAL  
CONDITIONS AS DIRECTED BY THE ENGINEER.

 ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH, UNLESS OTHERWISE  
SPECIFIED IN PLANS.

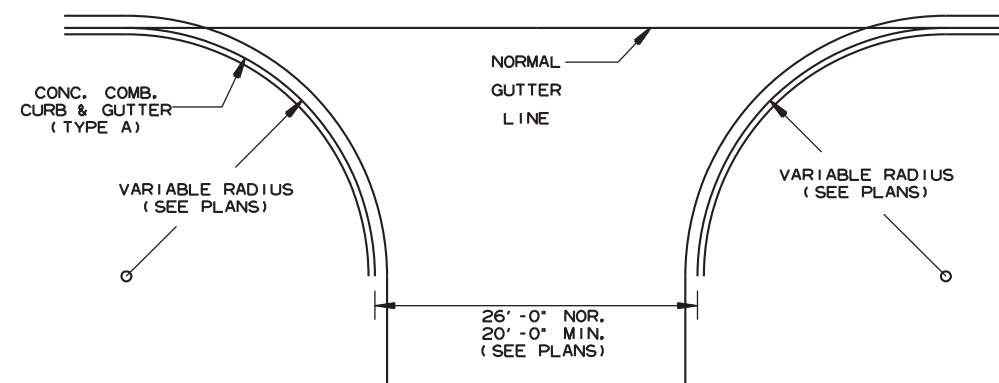
DETAIL FOR COUNTY ROAD TURNOUTS  
OPEN SHOULDER SECTION



NOTE: TURNOUTS AND PRIVATE DRIVES  
SHALL BE MODIFIED WHERE NECESSARY  
TO MEET LOCAL CONDITIONS AS DIRECTED  
BY THE ENGINEER.

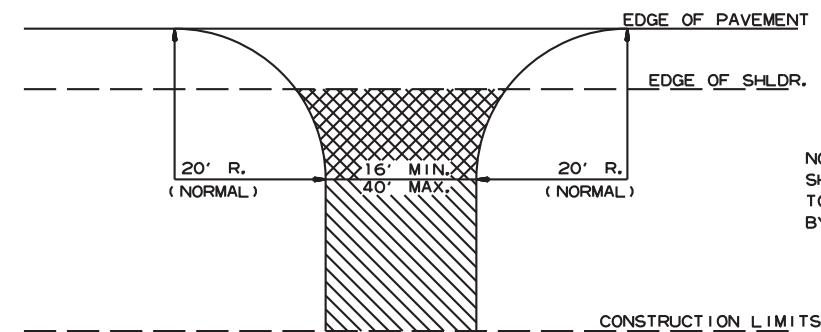
 ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT OR  
GRAVEL DRIVE EXISTING; OR 6"  
CONCRETE IF CONCRETE DRIVE  
EXISTING.

DETAIL FOR DRIVEWAY TURNOUTS  
OPEN SHOULDER SECTION  
(ARTERIALS)





NOTE:  
PAVEMENT STRUCTURE FOR STATE HIGHWAYS, CITY STREETS,  
& COUNTY ROADS TO BE SAME AS MAIN LANES.

DETAIL OF TURNOUTS, ASPHALT STREETS,  
COUNTY ROADS & STATE HIGHWAYS  
CURB & GUTTER SECTION



NOTE: TURNOUTS AND PRIVATE DRIVES  
SHALL BE MODIFIED WHERE NECESSARY  
TO MEET LOCAL CONDITIONS AS DIRECTED  
BY THE ENGINEER.

 ASPHALT CONCRETE HOT MIX SURFACE  
COURSE (220 LBS. PER SQ. YD.)  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR  
6" CONCRETE IF CONCRETE DRIVE EXIST.

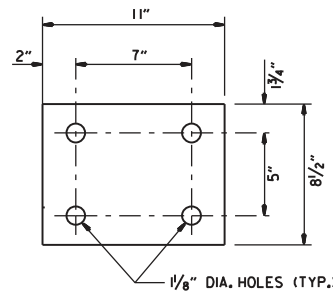
 AGGREGATE BASE COURSE (CLASS 7)  
9" COMP. DEPTH OR CONFORM  
TO EXISTING DRIVEWAY

DETAIL FOR DRIVEWAY TURNOUTS  
(COLLECTORS)

DATE REV	DATE FILMED	DESCRIPTION
5-19-22		ISSUED

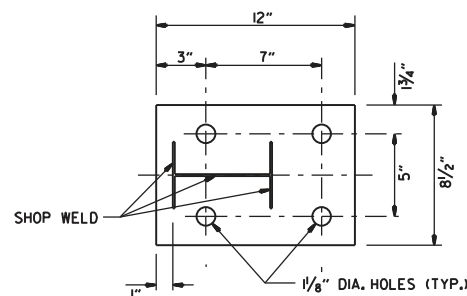
ARKANSAS STATE HIGHWAY COMMISSION  
DETAILS OF DRIVEWAYS & STREET  
TURNOUTS  
STANDARD DRAWING DR-2



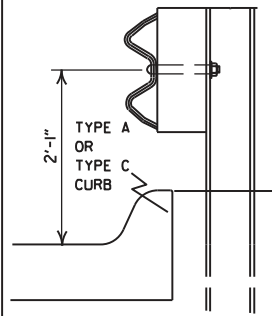


WASHER PLATE

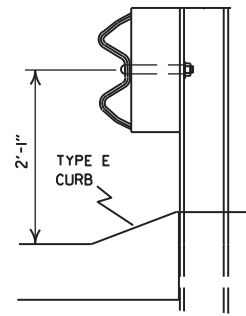
Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.



BASE PLATE



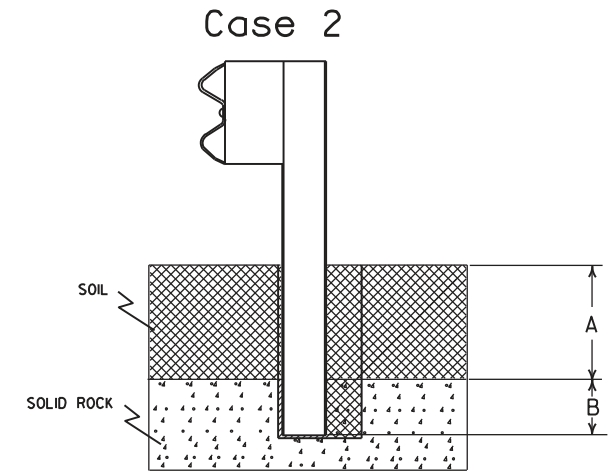
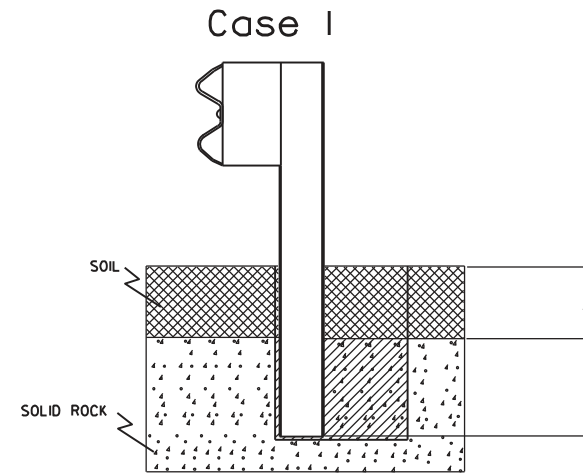
FOR DESIGN SPEEDS OF 50 MPH OR LESS  
ALIGN FACE OF GUARDRAIL WITH FACE OF CURB.



FOR DESIGN SPEEDS OF 55 MPH OR MORE  
PLACE GUARDRAIL POSTS AGAINST BACK OF CURB.

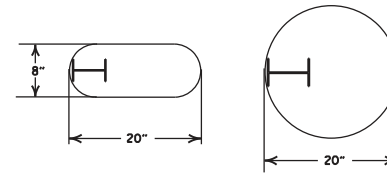
DETAIL OF GUARDRAIL PLACEMENT BEHIND CURB (W-BEAM)

FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



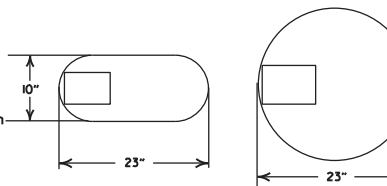
Plan View Steel Posts

Either hole configuration acceptable



Plan View Wood Posts

Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

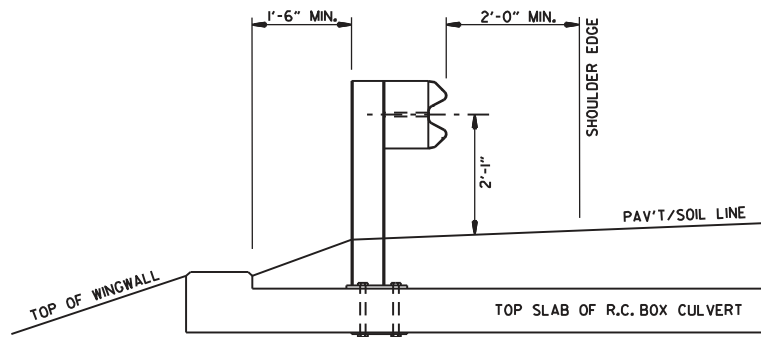
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

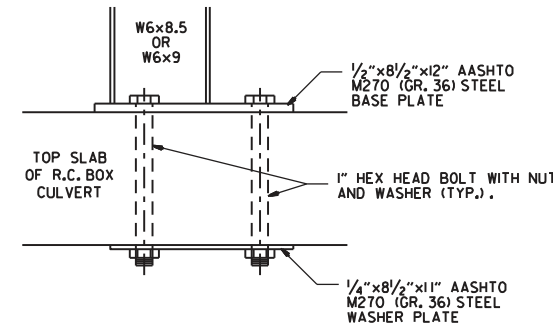
Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

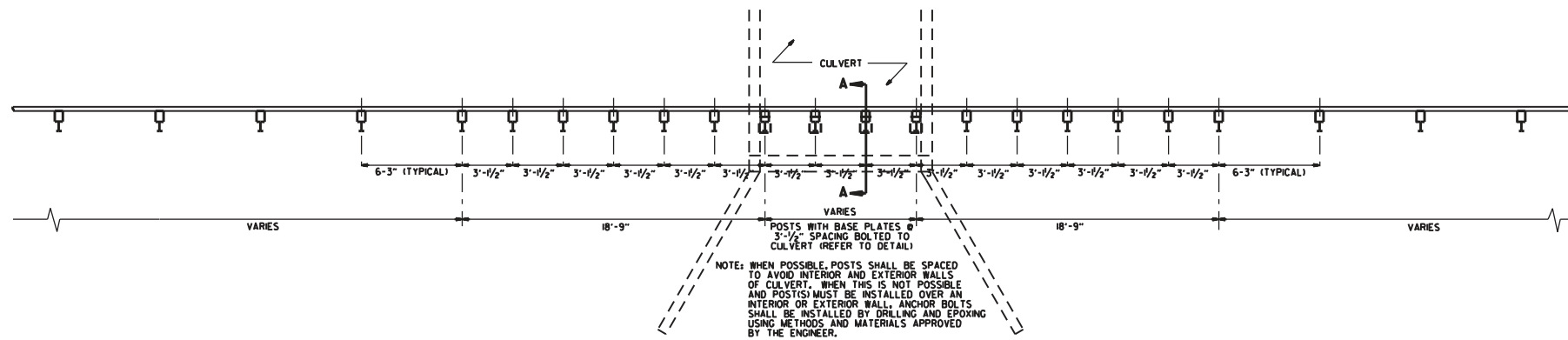
DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



SECTION A-A



DETAIL OF CONNECTION



PLAN LAYOUT OF TYPE A GUARDRAIL AT LOW-FILL CULVERTS  
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARDRAIL POSTS AS SHOWN ON STD. DRWG. GR-6.

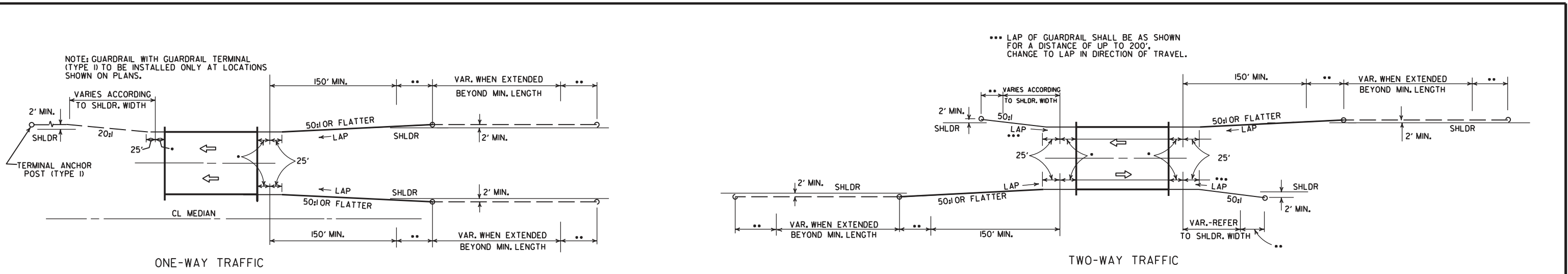
NOTE: WHEN POSSIBLE, POSTS SHALL BE SPACED TO AVOID INTERIOR AND EXTERIOR WALLS OF CULVERT. WHEN THIS IS NOT POSSIBLE AND POSTS MUST BE INSTALLED OVER AN INTERIOR OR EXTERIOR WALL, ANCHOR BOLTS SHALL BE INSTALLED BY DRILLING AND EPOXYING USING METHODS AND MATERIALS APPROVED BY THE ENGINEER.

11-07-19	RENUMBERED, RENAMED, REVISED REFERENCE	
11-16-17	REVISED GUARDRAIL HEIGHT	
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"	
04-12-07	REVISED DETAIL OF GUARDRAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARDRAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARDRAIL PLACEMENT AT LOW-FILL CULVERTS	
03-30-00	REMOVED CONCRETE INSERT ANCHOR CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT. ADDED DET. OF GUARDRAIL CONNECTION TO R.C. BOX CULV'T., DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARDRAIL PLACE. BEHIND CURB & DET. OF POST PLAC. IN SOLID ROCK	
08-12-98		
04-03-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
06-02-94	REVISED ALTERNATE POST SIZE	
08-05-93	REVISED STEEL POST SIZE	
10-01-92	REDRAWN & REVISED	10-1-92
08-02-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
07-15-88	CONFORMED TO 1988 SPECS	
03-04-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-09-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	FILMED

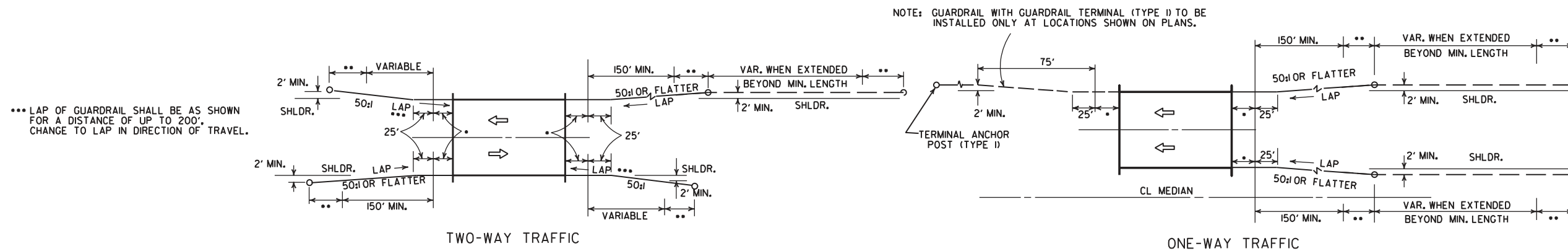
ARKANSAS STATE HIGHWAY COMMISSION

GUARDRAIL DETAILS

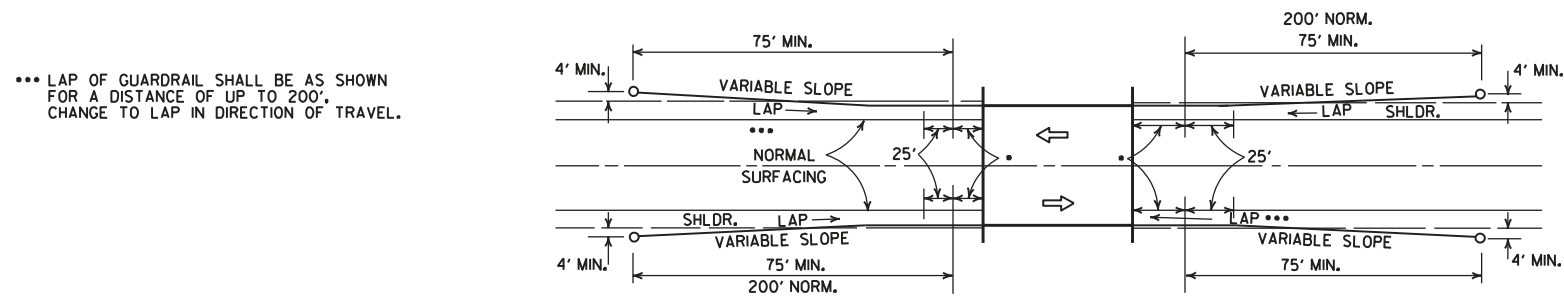
STANDARD DRAWING GR-7



METHODS OF INSTALLATION OF GUARDRAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARDRAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARDRAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARDRAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARDRAIL USING GUARDRAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

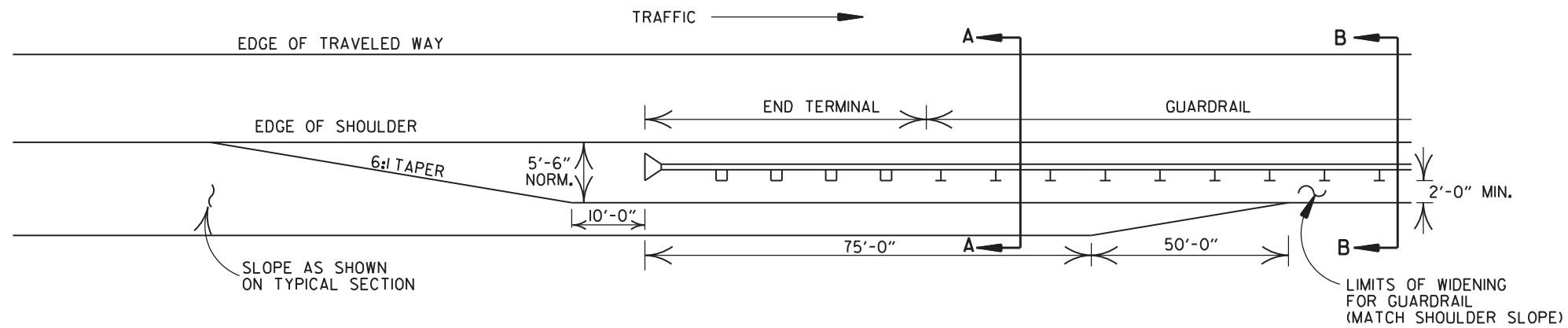
LEGEND

- THRIE BEAM GUARDRAIL TERMINAL
- GUARDRAIL TERMINAL (TYPE 2)

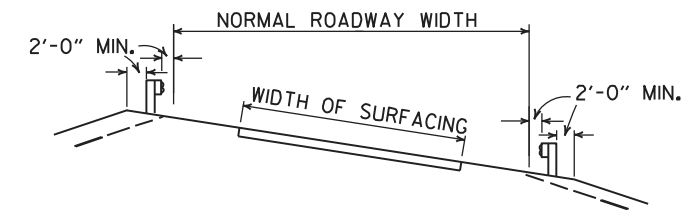
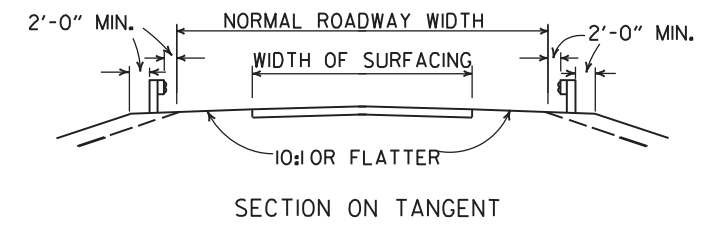
ARKANSAS STATE HIGHWAY COMMISSION		
11-07-19	RENUMBERED AND RENAMED	
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARDRAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARDRAIL USING GUARDRAIL TERM. (TY. 1)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
	REDRAWN & REVISED	
DATE	REVISION	DATE FILM

GUARDRAIL DETAILS

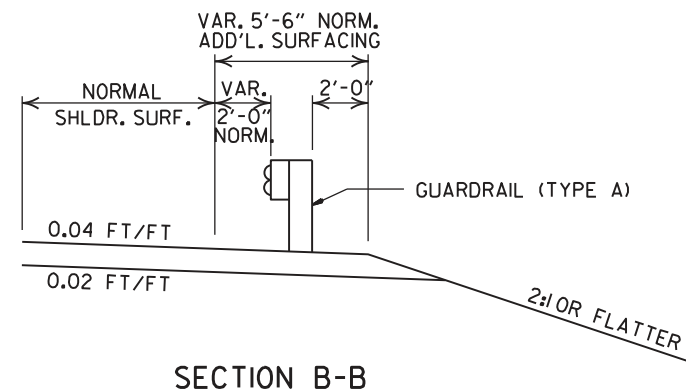
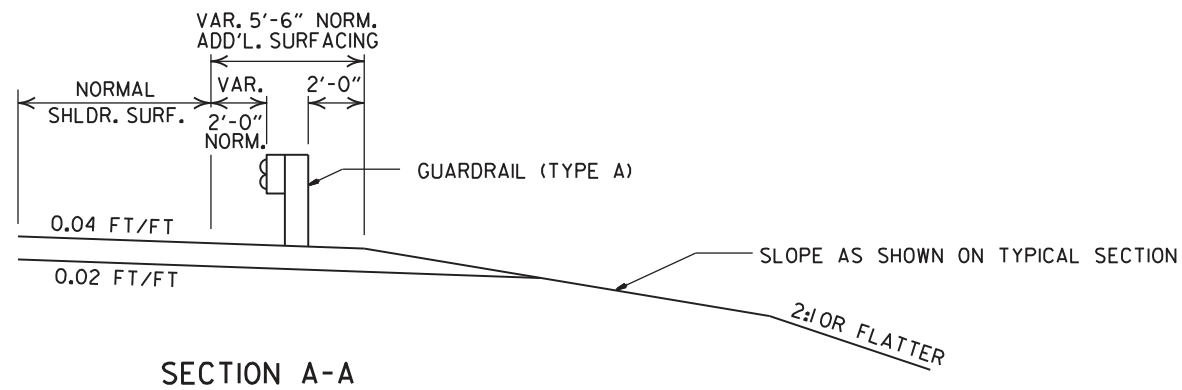
STANDARD DRAWING GR-8



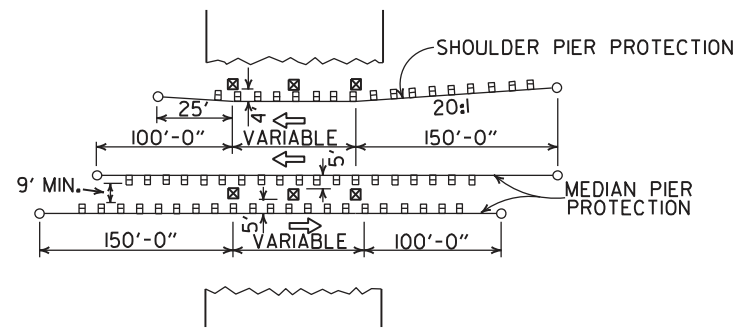
NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARDRAIL.



DETAILS SHOWING POSITION OF GUARDRAIL ON HIGHWAY

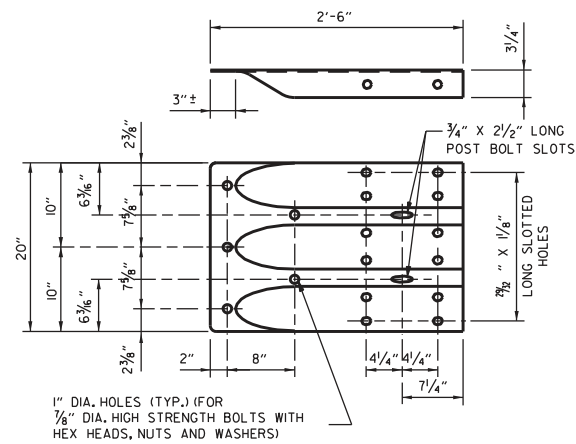


DETAILS OF WIDENING FOR GUARDRAIL

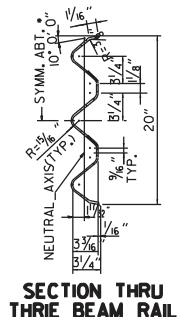


METHOD OF INSTALLATION OF GUARDRAIL AT FIXED OBSTACLE

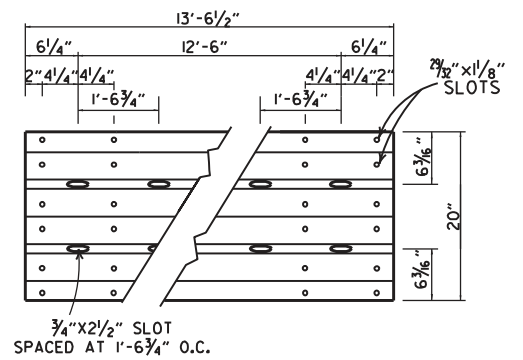
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARDRAIL DETAILS
			STANDARD DRAWING GR-9
II-07-19	RENUMBERED AND RENAMED		
4-17-08	MINOR REVISION		
II-10-05	DRAWN		
DATE	REVISION	DATE	FILM



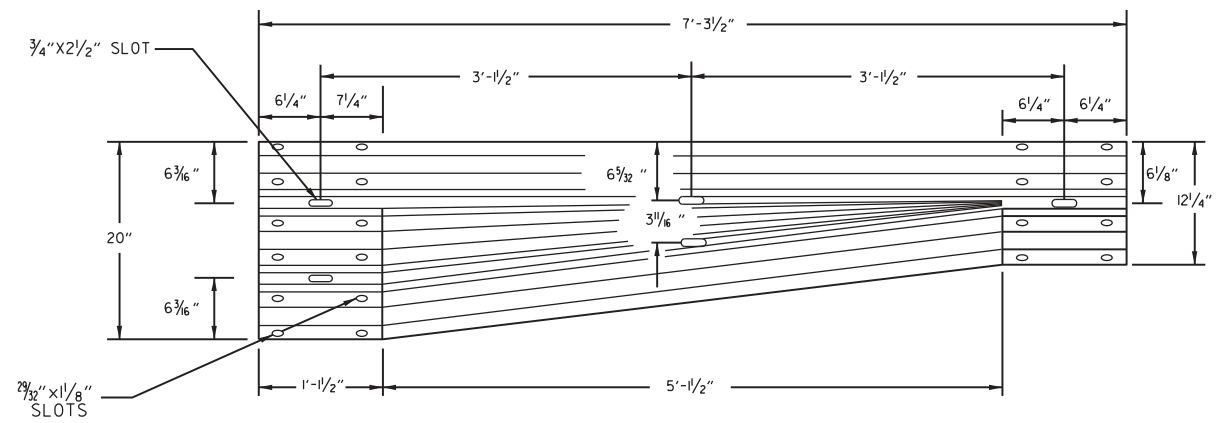
**SPECIAL END SHOE**



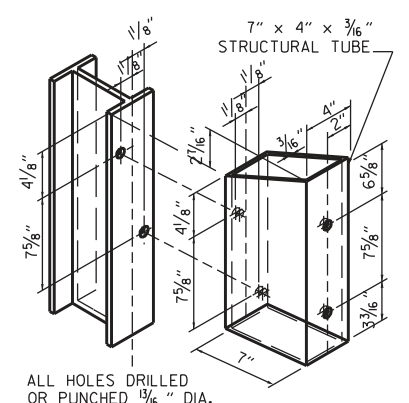
**SECTION THRU THRIE BEAM RAIL**



**THRIE BEAM RAIL**

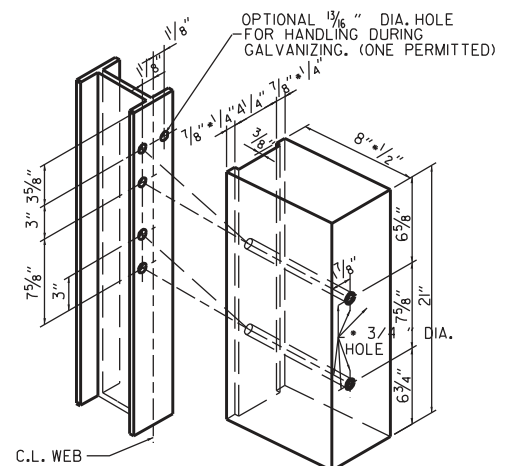


**TRANSITION SECTION**

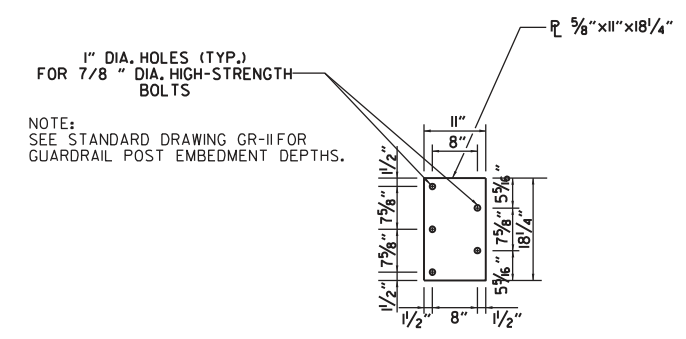


ATTACH BLOCKOUT TO POST USING 3/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.

**STRUCTURAL STEEL TUBING BLOCKOUT DETAIL**



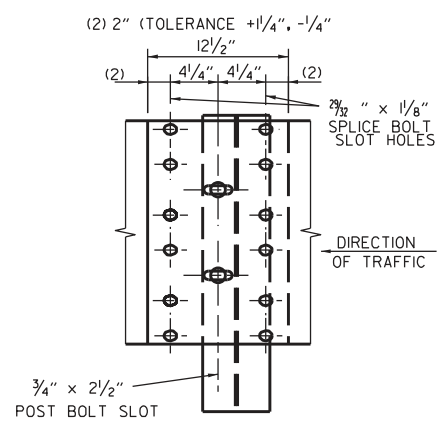
**HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS**



NOTE: SEE STANDARD DRAWING GR-II FOR GUARDRAIL POST EMBEDMENT DEPTHS.

**CONNECTOR PLATE**

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

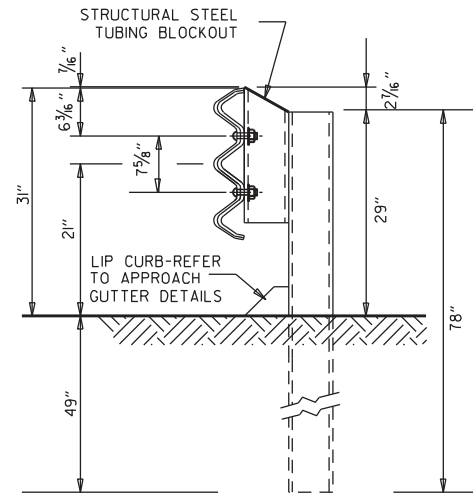


**THRIE BEAM RAIL SPLICE AT POST**

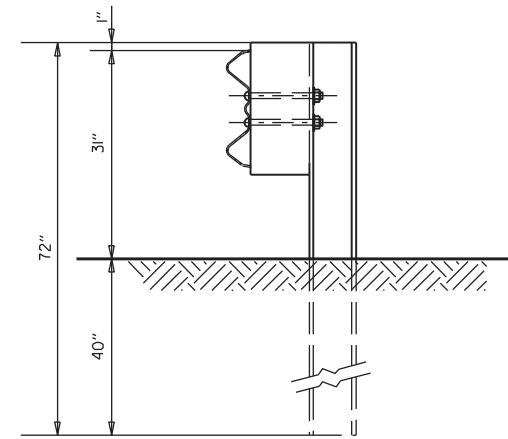
**GENERAL NOTES:**  
 THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.  
 RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
 ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3-4" BEYOND IT.  
 ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.  
 REFER TO STD. DRWG. GR-II FOR POST DETAILS.  
 USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.  
 THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.  
 WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 350 f SOUTHERN PINE.

DATE	REVISION	FILMED
02-07-19	RENAMED AND REVISED REFERENCES	
11-16-17	REVISED TRANSITION SECTION, GUARD RAIL HEIGHT, AND GENERAL NOTES; MOVED THRIE BEAM GUARD RAIL CONNECTIONS AT BRIDGE ENDS TO STD. DRWG. GR-12	
07-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
04-10-03	REVISED GENERAL NOTES	
08-22-02	REVISED NOTE (2)	
06-29-00	MOVED DIMENSION LINES	
05-18-00	ADDED NOTE	
03-30-00	DRAWN & ISSUED	

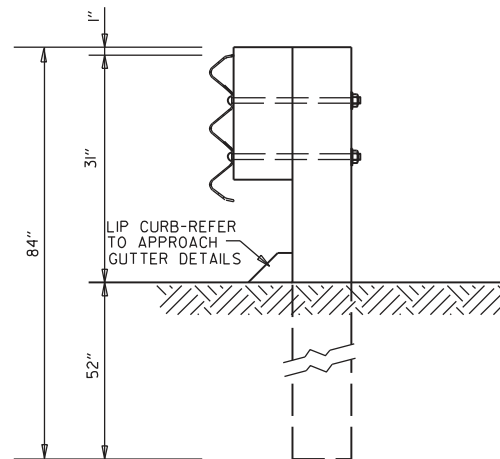
ARKANSAS STATE HIGHWAY COMMISSION  
**GUARDRAIL DETAILS**  
 STANDARD DRAWING GR-10



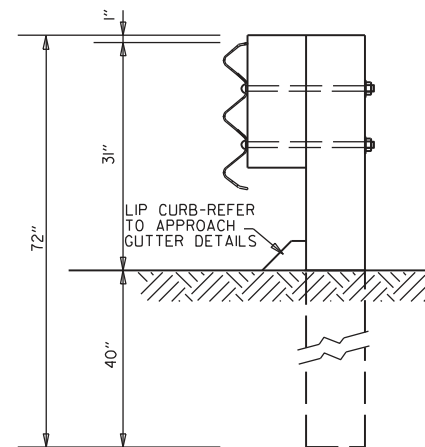
THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7



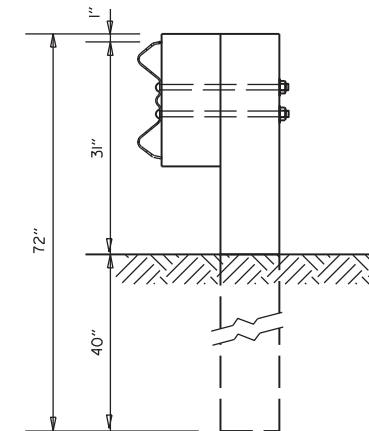
W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



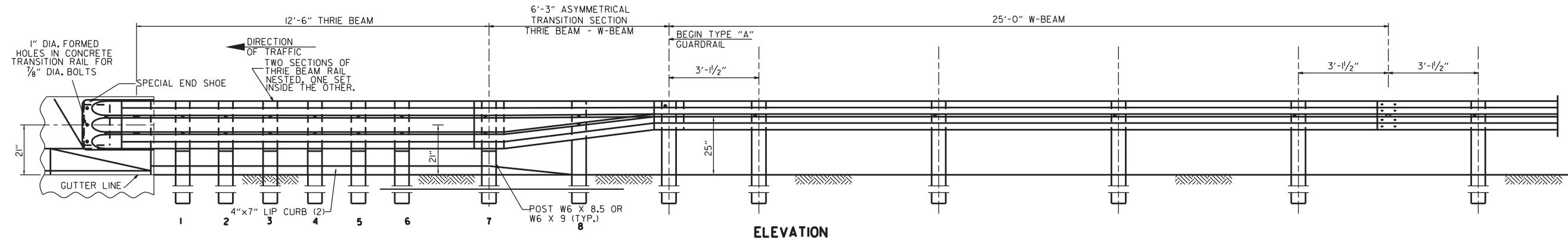
THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7



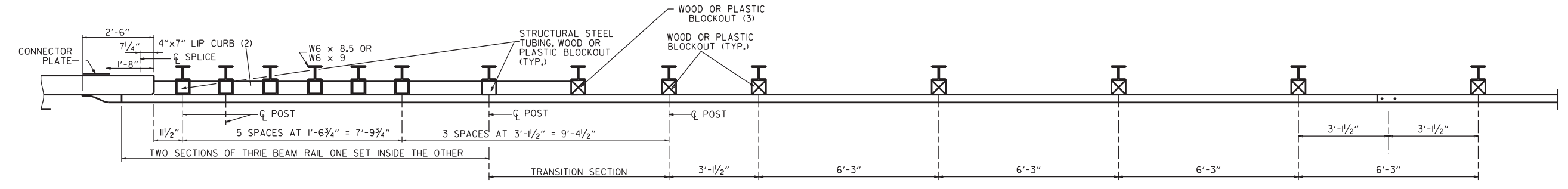
W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (400 f) OR NO. 1 1350 f SOUTHERN PINE.

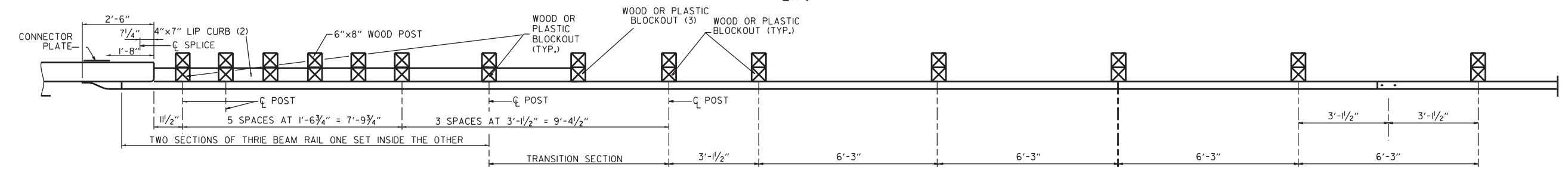
			ARKANSAS STATE HIGHWAY COMMISSION
11-07-19	RENAMED		GUARDRAIL DETAILS
11-16-17	REVISED GUARDRAIL HEIGHT, CHANGED STD. DWG. NUMBER FROM GR-10A TO GR-II		
07-14-10	REVISED POST 8 DIMENSIONS		
11-29-07	ADDED PLASTIC BLOCKOUTS		
08-22-02	REVISED LIP CURB NOTE		
03-30-00	DRAWN & ISSUED		STANDARD DRAWING GR-II
DATE	REVISION	FILMED	



ELEVATION



PLAN



PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

### THRIE BEAM GUARDRAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.

REFER TO STD. DRWG. GR-II FOR POST DETAILS.

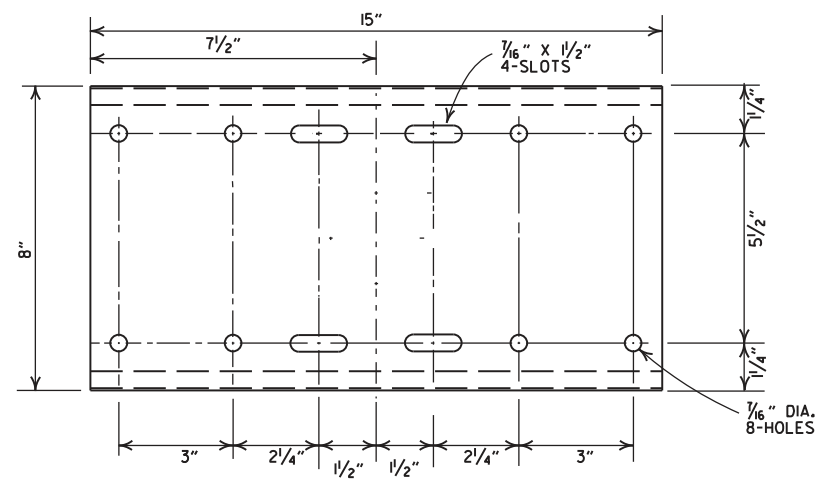
USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.

THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

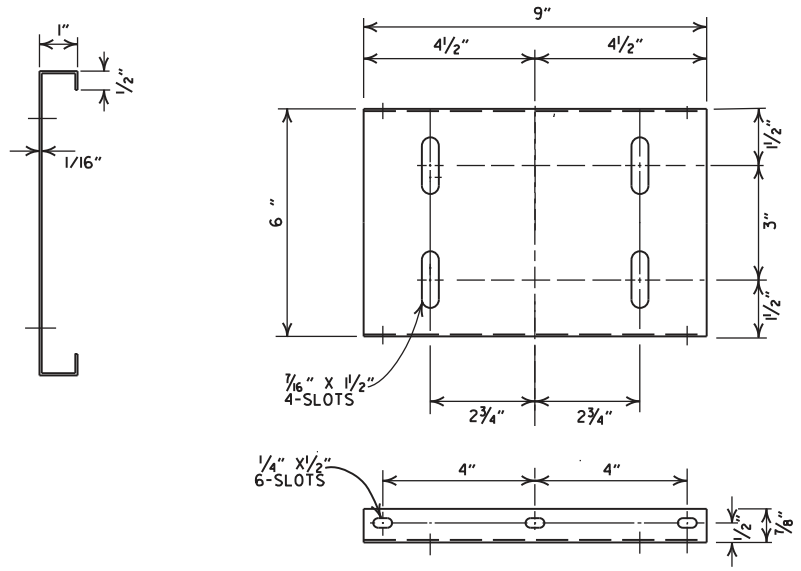
POSTS SHALL NOT BE PLACED AT SPLICE LOCATIONS ALONG W-BEAM RAILS.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 1350 F SOUTHERN PINE.

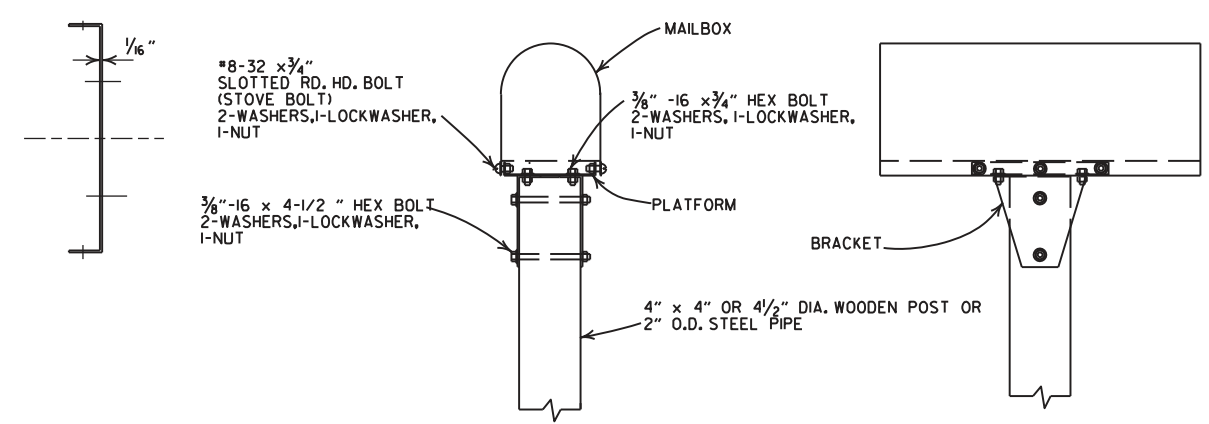
ARKANSAS STATE HIGHWAY COMMISSION		
GUARDRAIL DETAILS		
STANDARD DRAWING GR-12		
05-14-20	REVISED NOTES	
11-07-19	RENAMED & REVISED REFERENCES	
11-16-17	RE-DRAWN FROM STD. DWG. GR-10 & ISSUED	
DATE	REVISION	FILMED



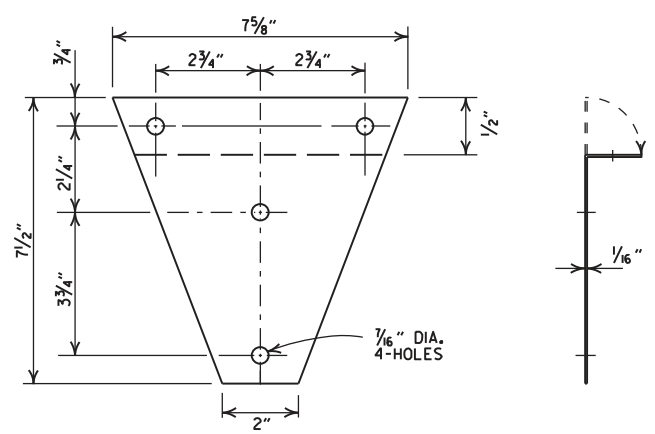
SHELF



PLATFORM

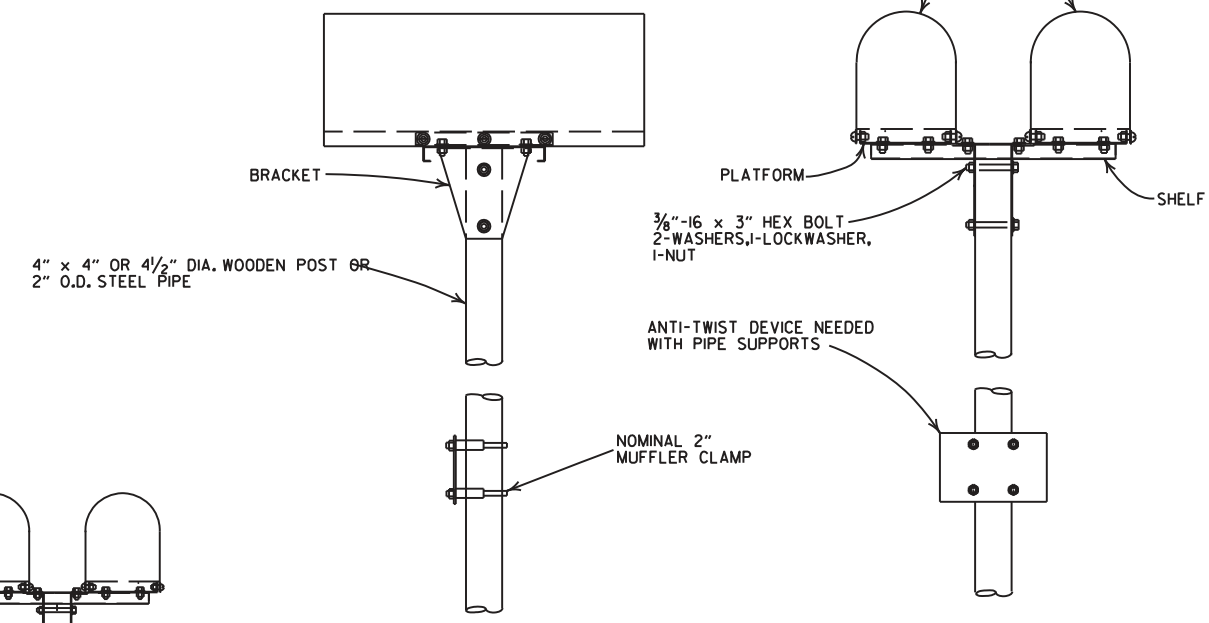


SINGLE INSTALLATION

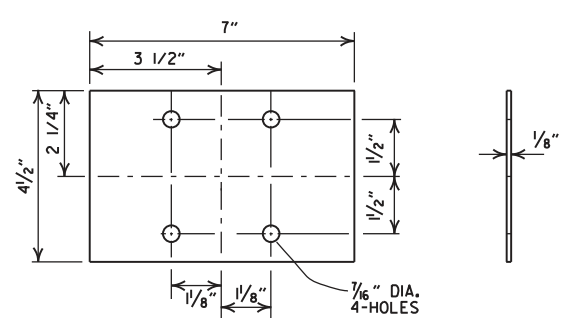


BRACKET

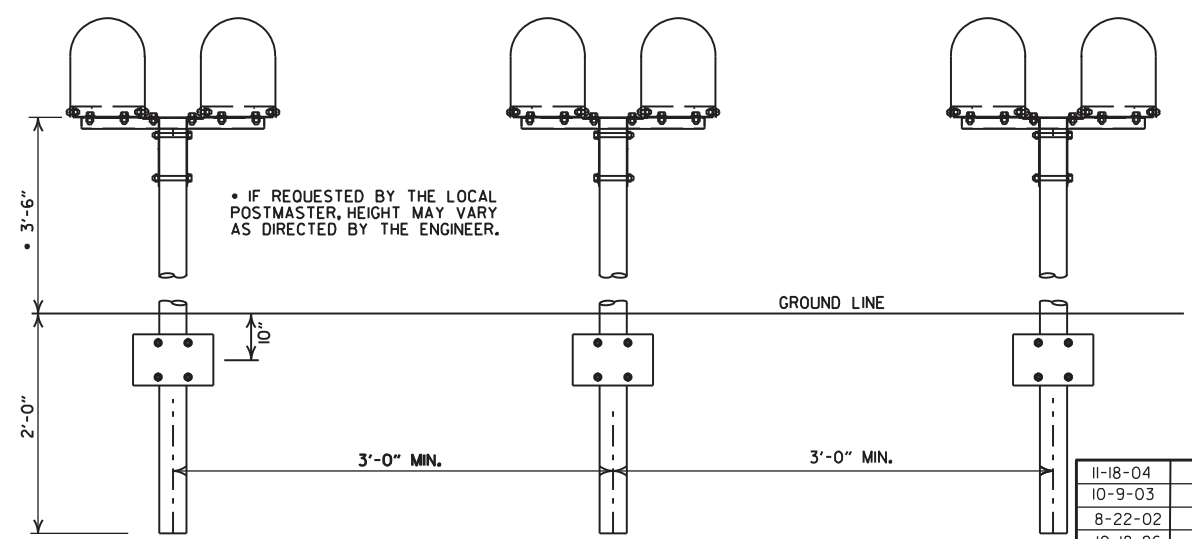
- GENERAL NOTES**
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
  2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
  3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 x 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
  4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
  5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
  6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



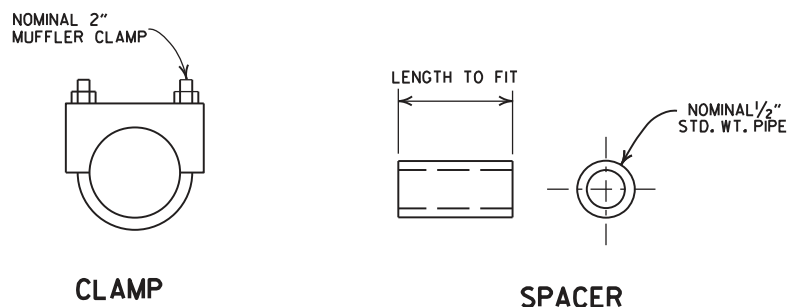
DOUBLE INSTALLATION



ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



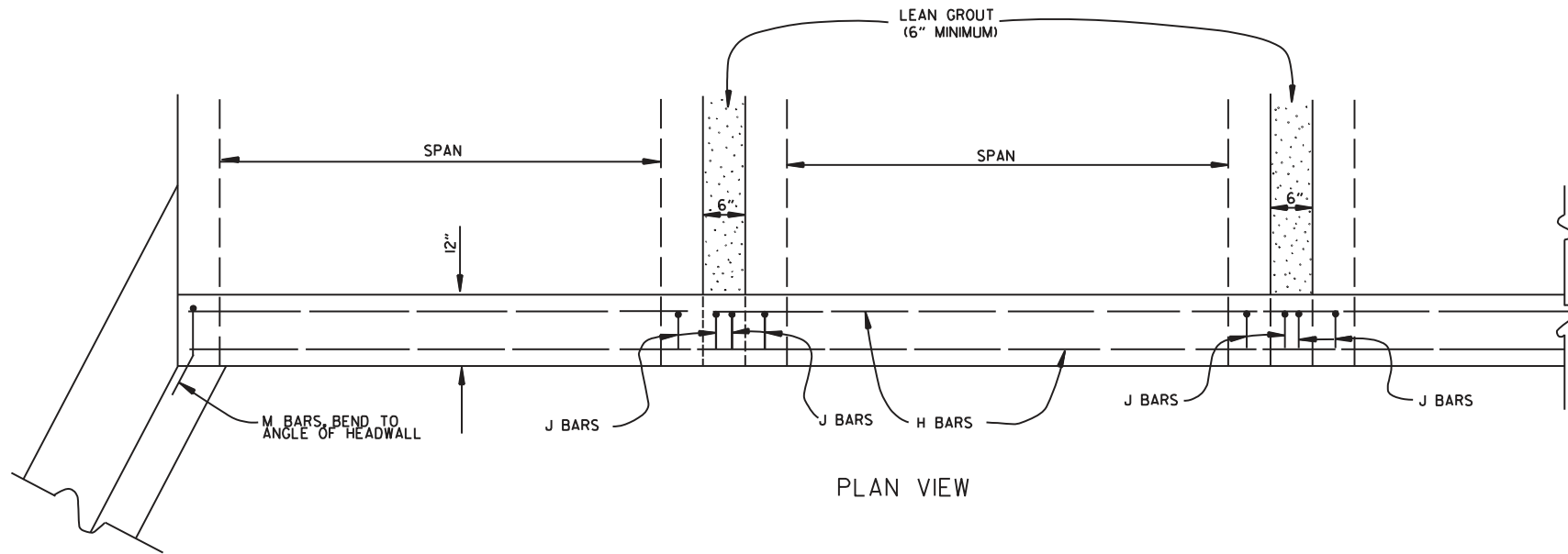
CLAMP

SPACER

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED
		DATE FILMED REVISION

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS  
STANDARD DRAWING MB-1



PLAN VIEW

BAR LIST

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

\* NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING, STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS: PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85. SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

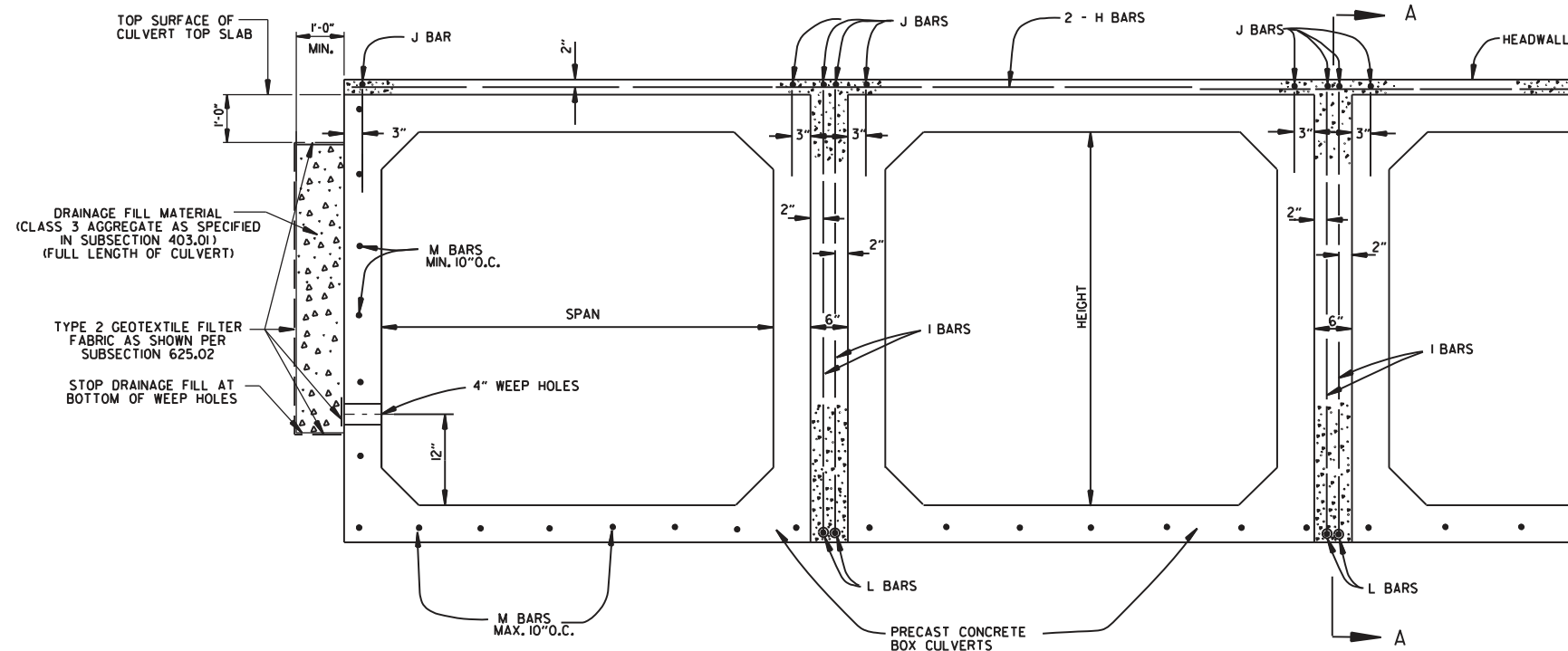
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

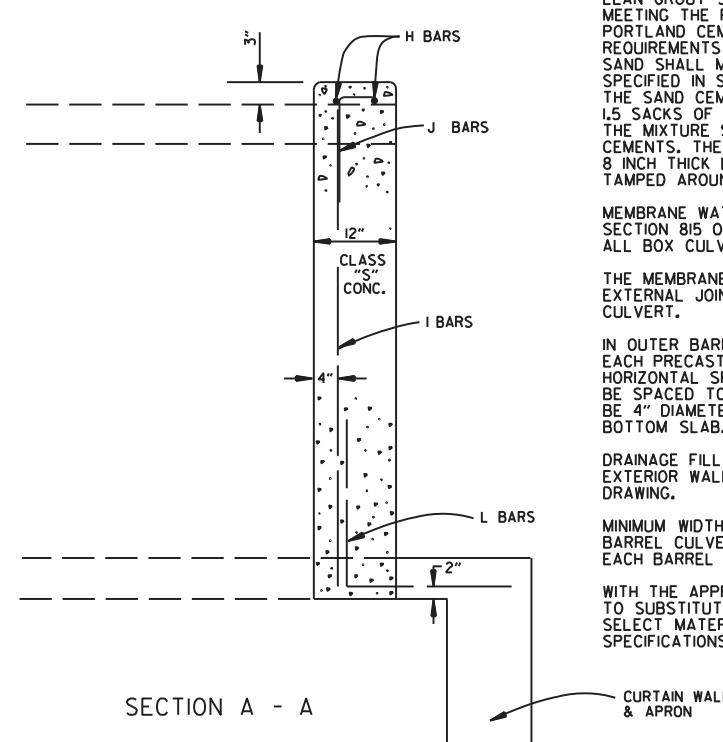
DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



END VIEW



SECTION A - A

1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLs FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11- 8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED; JABE	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

**REINFORCED CONCRETE ARCH PIPE DIMENSIONS**

EQUIV. DIA. INCHES	SPAN		RISE	
	AASHTO M 206	ARDOT NOMINAL	AASHTO M 206	ARDOT NOMINAL
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31½	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

**REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS**

EQUIV. DIA. INCHES	AASHTO M 207	
	SPAN	RISE
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(i).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

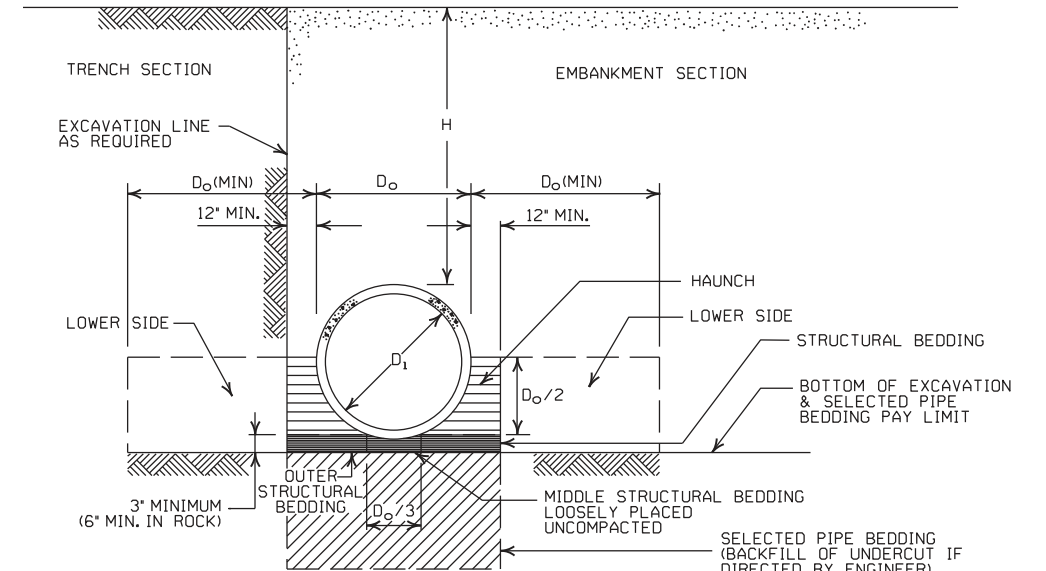
**- LEGEND -**

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

**GENERAL NOTES**

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

**MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	TYPE 1 OR 2	TYPE 3	ALL	ALL
	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

**MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

**ARKANSAS STATE HIGHWAY COMMISSION**

**CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCC-1

**CORRUGATED STEEL PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 2/3 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

**CORRUGATED ALUMINUM PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 2/3 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52	41	
24	2	22	22	39	32	34
30	2		18	31	32	
36	2,5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

**CORRUGATED METAL PIPE ARCHES**

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
2 2/3 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2,5	15	0.075	2,5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

**NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.**

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

**EQUIVALENT METAL THICKNESSES AND GAUGES**

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

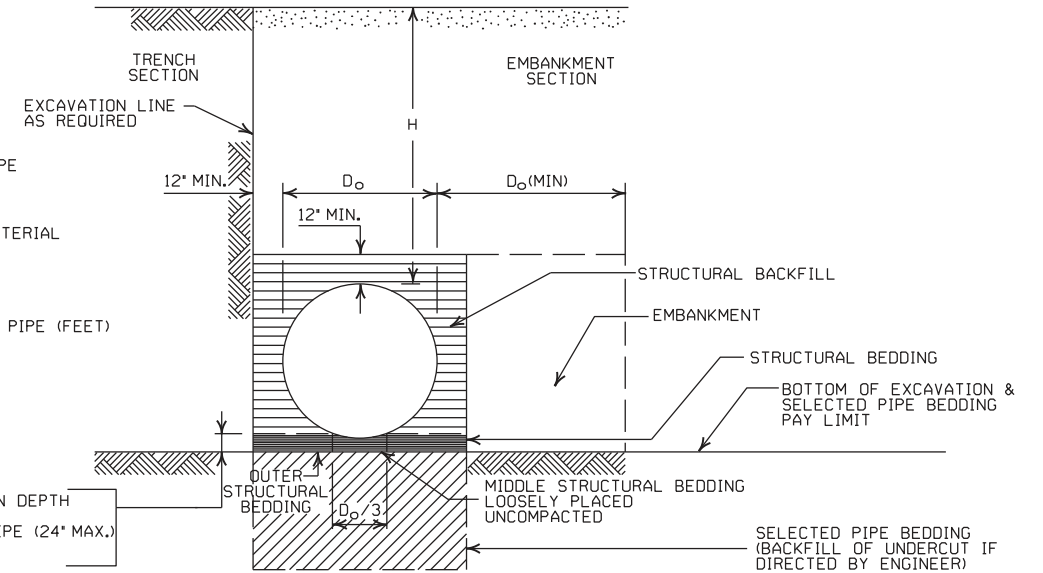
① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

**- LEGEND -**

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- [Symbol] = EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK-MIN. EQUALS GREATER OF:  
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)  
TWICE CORRUGATION DEPTH



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 2/3" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

**GENERAL NOTES**


1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

**ARKANSAS STATE HIGHWAY COMMISSION**

**METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING**

**STANDARD DRAWING PCM-1**



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

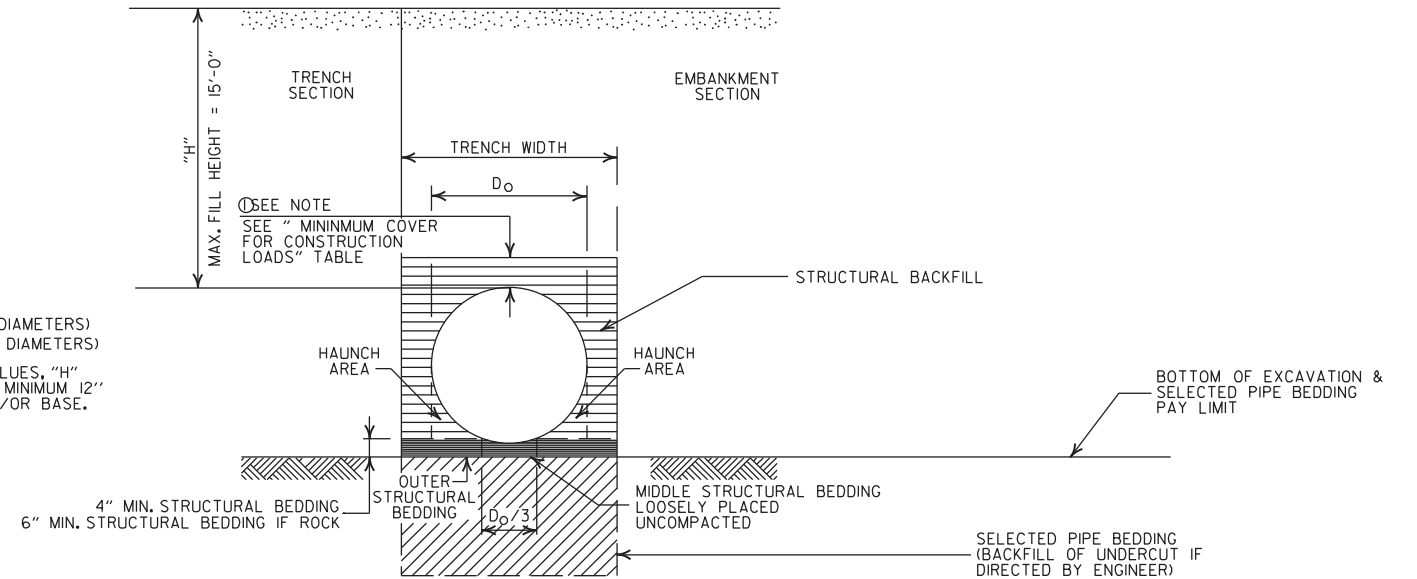
- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:  
 18" MIN. (18" - 30" DIAMETERS)  
 24" MIN. (36" - 48" DIAMETERS)  
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### - LEGEND -

H = FILL HEIGHT (FT.)  
 D\_o = OUTSIDE DIAMETER OF PIPE  
 MAX. = MAXIMUM  
 MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
 // // // = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)
STANDARD DRAWING PCP-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

### MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:  
12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

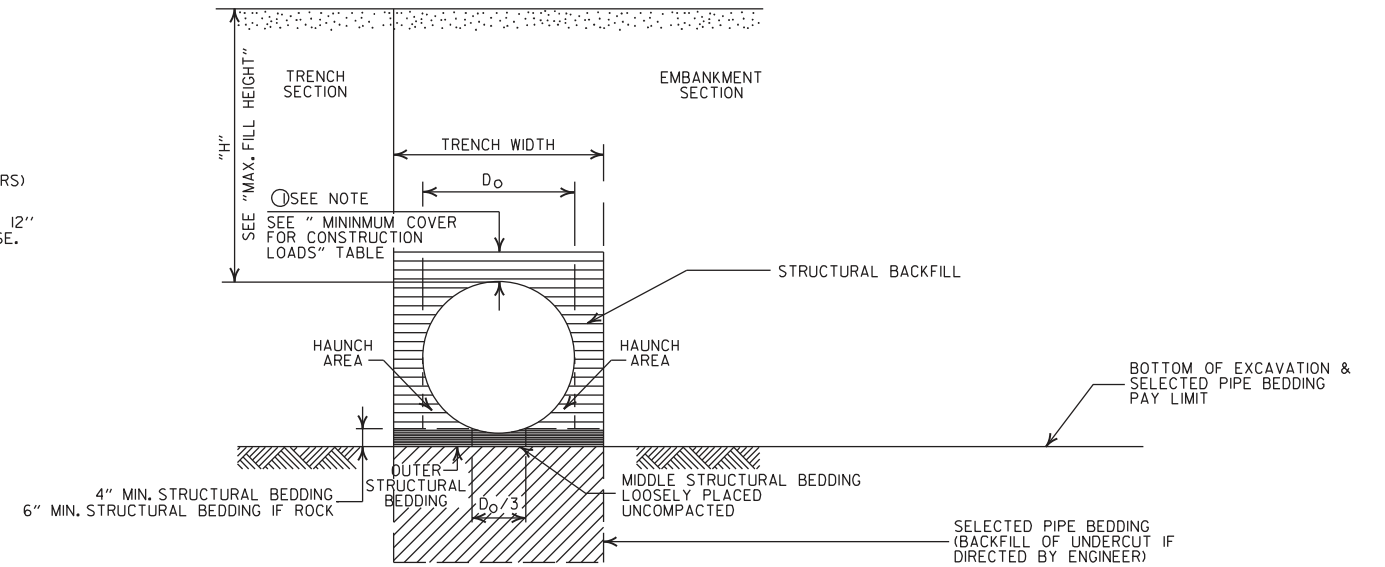
### MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

### GENERAL NOTES

- PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL
11-17-10	ISSUED
DATE	REVISION
	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE 1 INSTALLATION MATERIAL

\* SM3 WILL NOT BE ALLOWED.

\*\* STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"
60"	10'-0"	15'-0"

① NOTE:  
12" MIN. (18" - 42" DIAMETERS)  
24" MIN. (60" DIAMETER)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-150.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

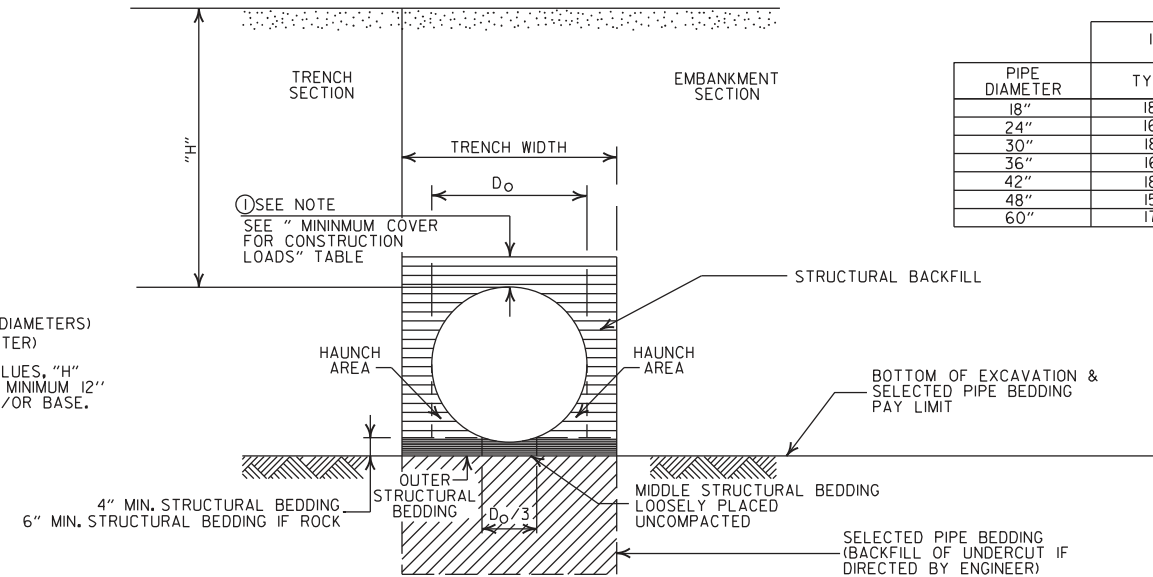
PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"
60"	5'-0"

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### MAXIMUM HEIGHT OF FILL "H"

PIPE DIAMETER	INSTALLATION TYPE	
	TYPE 1	TYPE 2
18"	18'	14'
24"	16'	12'
30"	18'	14'
36"	16'	12'
42"	18'	13'
48"	15'	11'
60"	17'	12'



### EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
Do = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

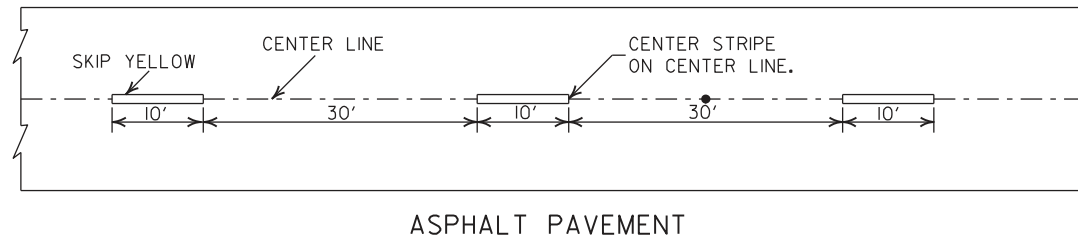
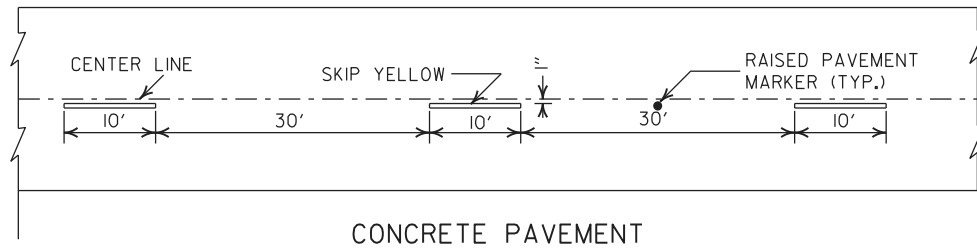
02-27-20	REVISED		
11-07-19	ISSUED		
DATE	REVISION	DATE FILMED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(POLYPROPYLENE)

STANDARD DRAWING PCP-3

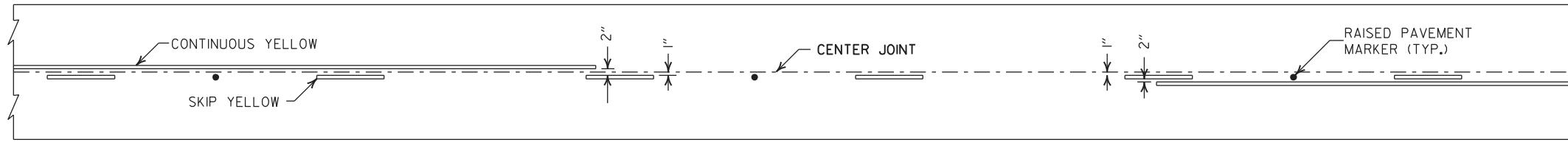




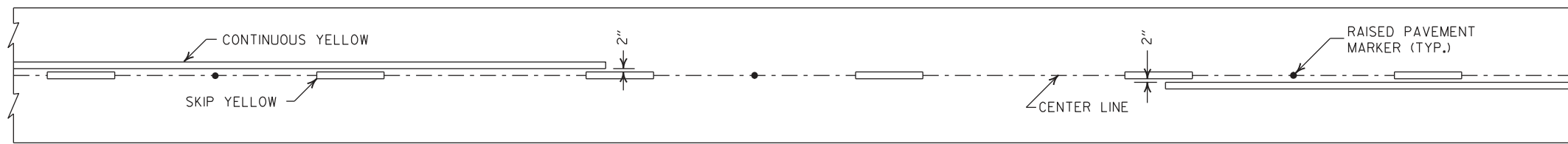
CONCRETE PAVEMENT

ASPHALT PAVEMENT

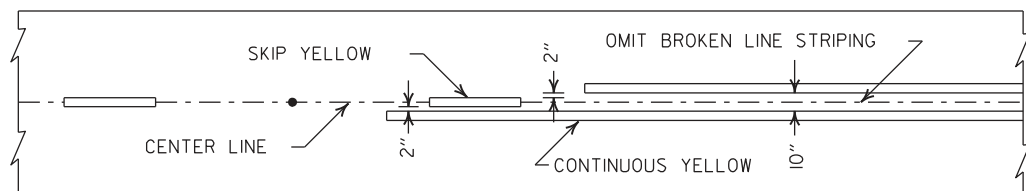
**BROKEN LINE STRIPING**



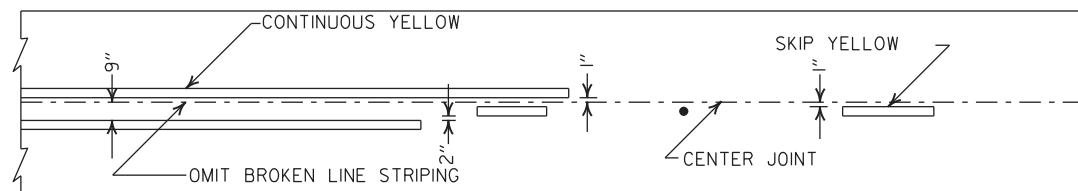
**SOLID LINE STRIPING ON CONCRETE PAVEMENT**



**SOLID LINE STRIPING ON ASPHALT PAVEMENT**

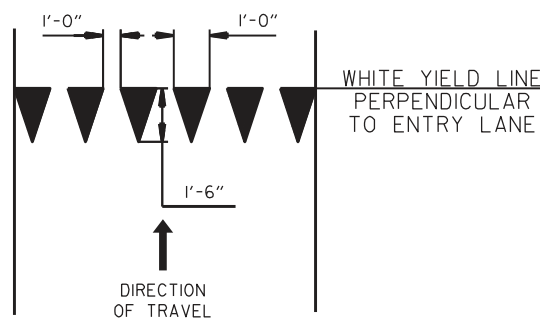


ASPHALT PAVEMENT

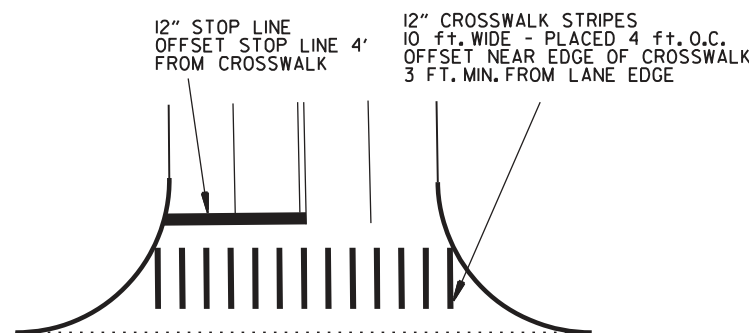


CONCRETE PAVEMENT

**STRIPING AT ADJACENT NO PASSING LANES**



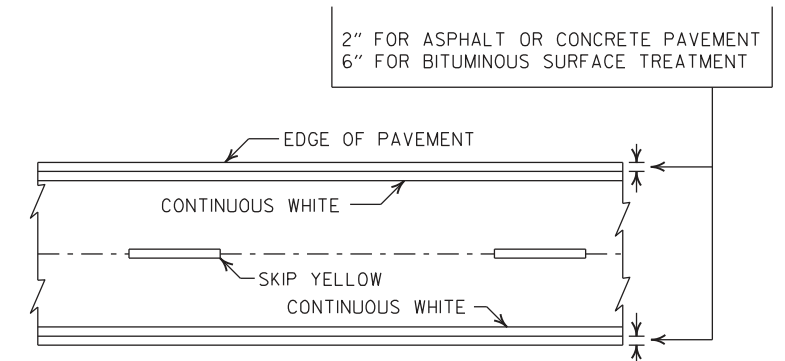
**YIELD LINE DETAIL**



**CROSSWALK AND STOP LINE DETAILS**

**NOTES:**

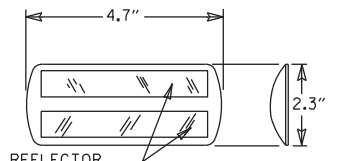
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



**PAVEMENT EDGE LINE MARKING**

NOTE: THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II RED/CLEAR OR YELLOW/YELLOW



PRISMATIC REFLECTOR

NOTE: DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.



**DETAIL OF STANDARD RAISED PAVEMENT MARKERS**

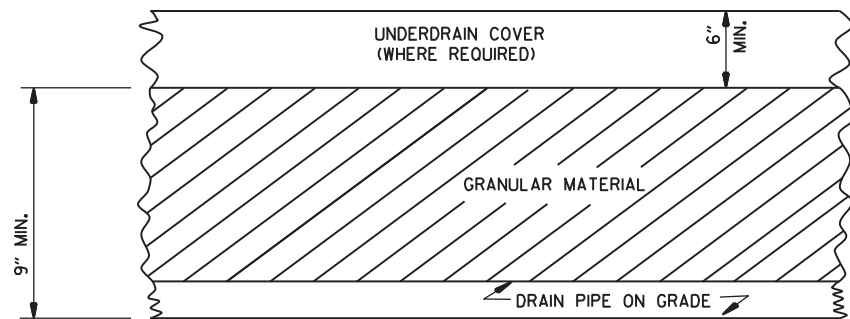
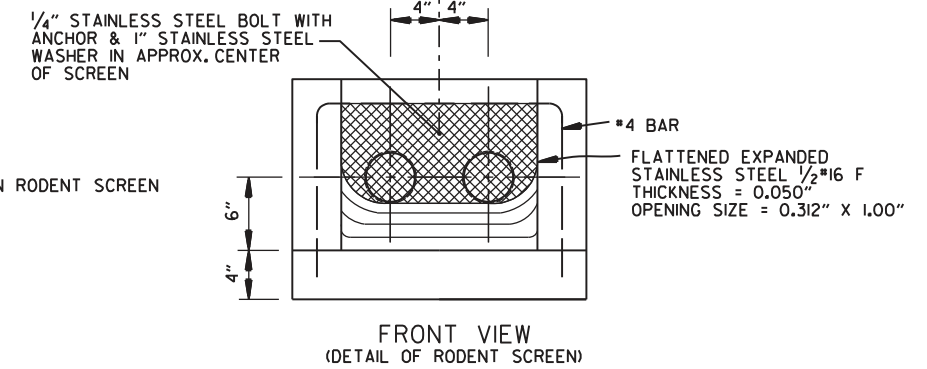
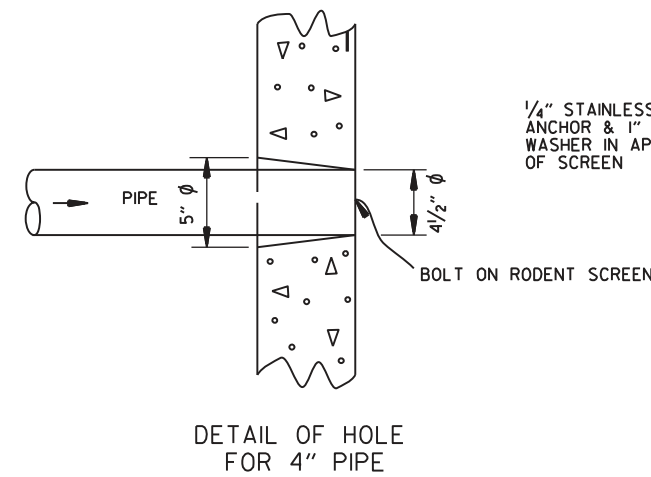
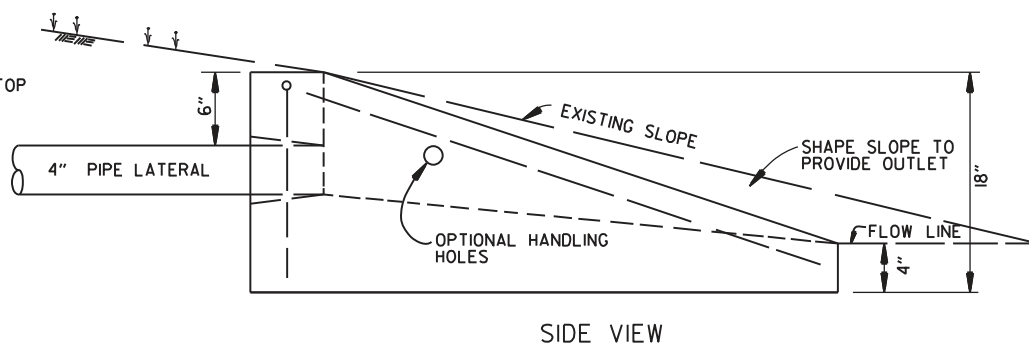
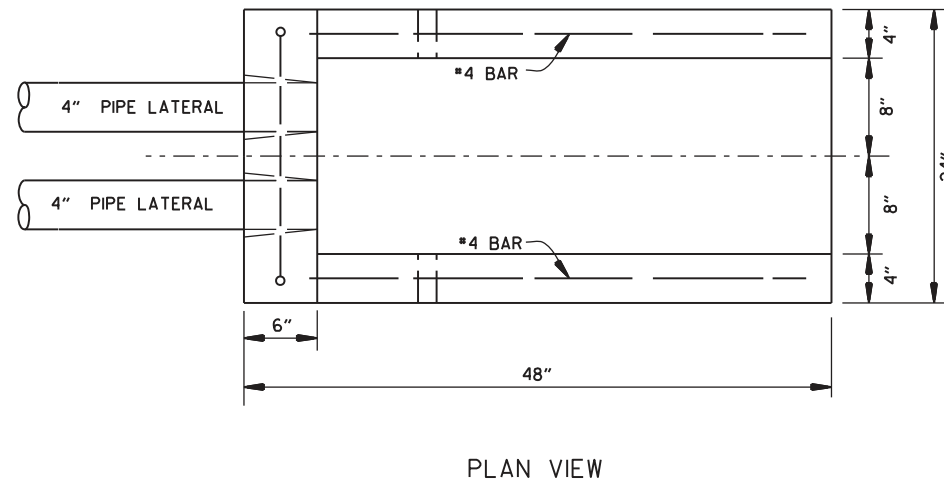
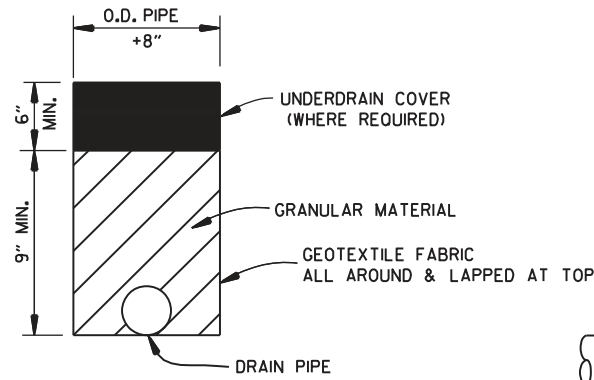
2-27-20	REVISED STOP LINE DETAILS	
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

**PAVEMENT MARKING DETAILS**

STANDARD DRAWING PM-1

NOTE:  
 1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



DETAILS OF PIPE UNDERDRAIN

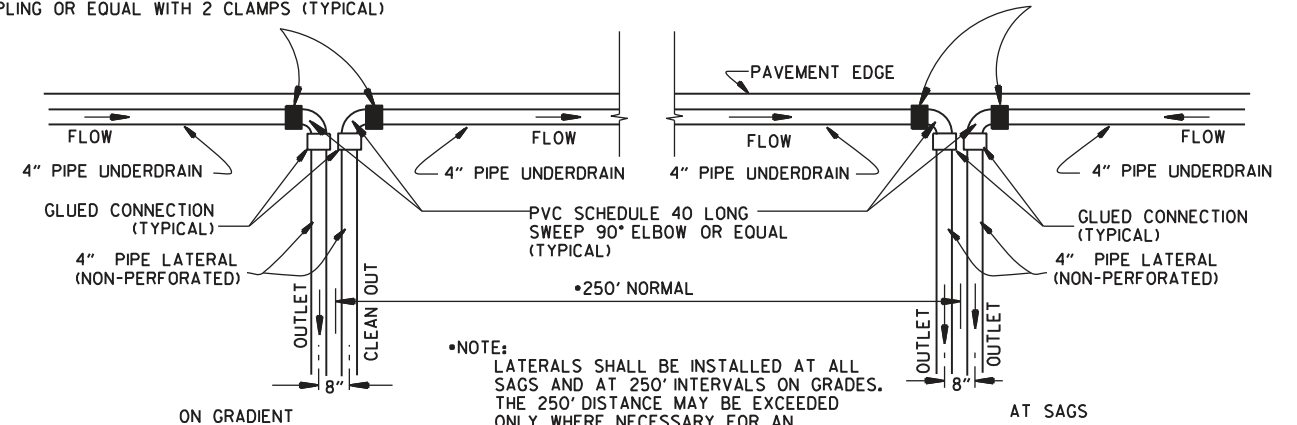
NOTES FOR PIPE UNDERDRAINS

1. GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
2. 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
3. EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
4. THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
5. PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
6. ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
7. AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS: 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

FERNCO I056-44 (4" CI/PLASTIC) OR FERNCO I051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO I056-44 (4" CI/PLASTIC) OR FERNCO I051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

DATE	REVISION	DATE FILMED
12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC	
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE: 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88

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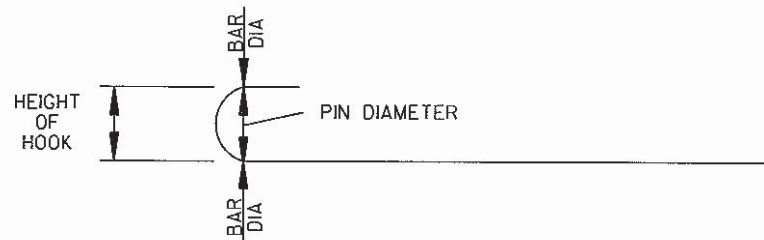
DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3"	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

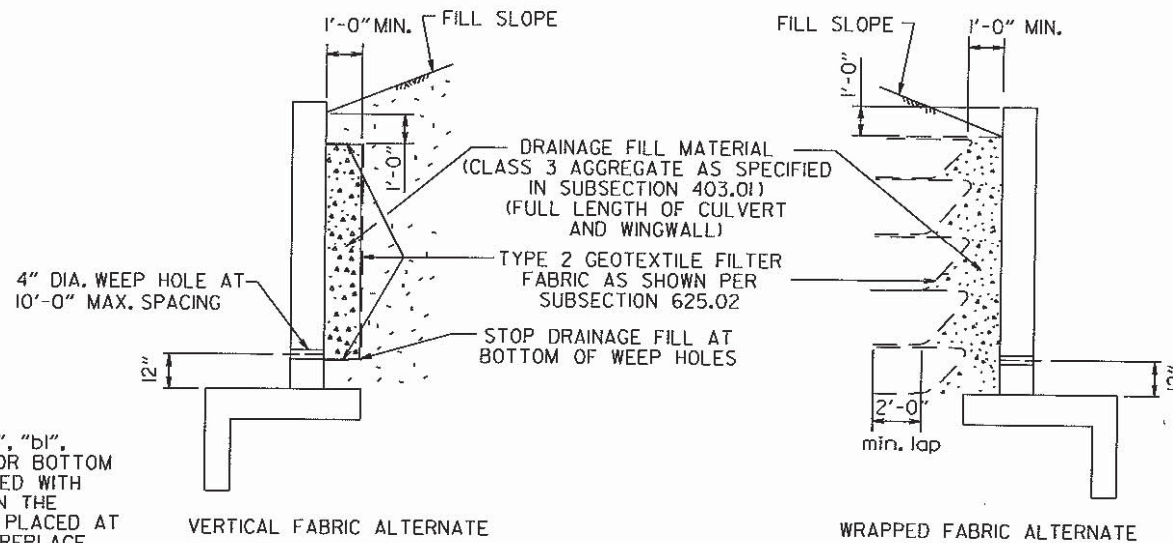
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI.

REINFORCING STEEL SHALL BE AASHTO M 31 OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

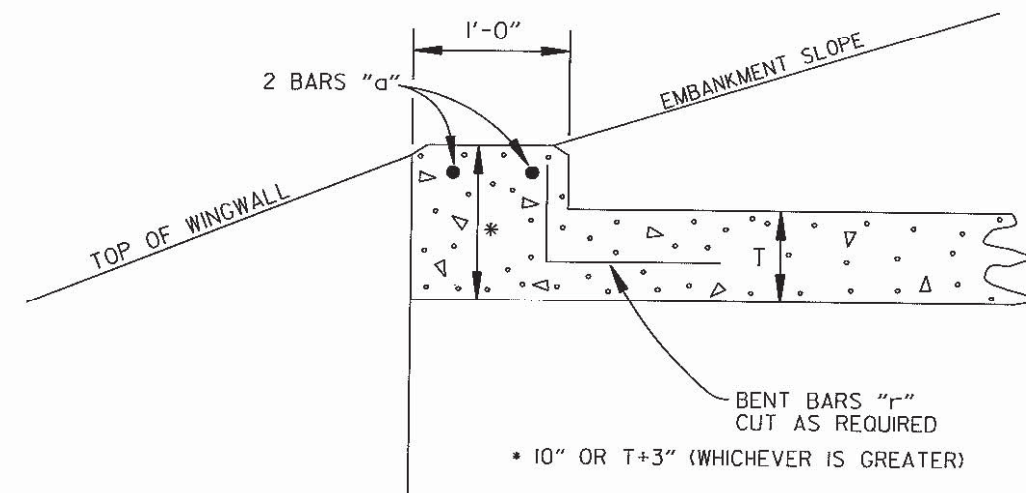
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

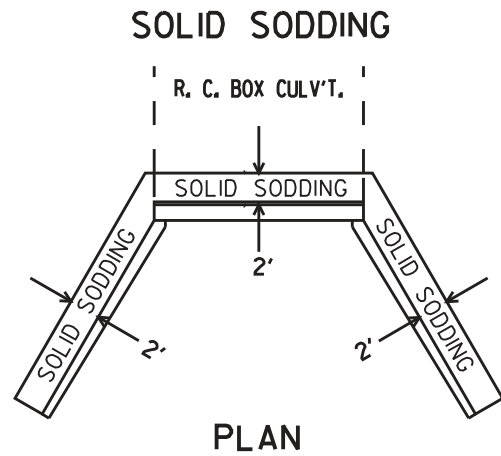
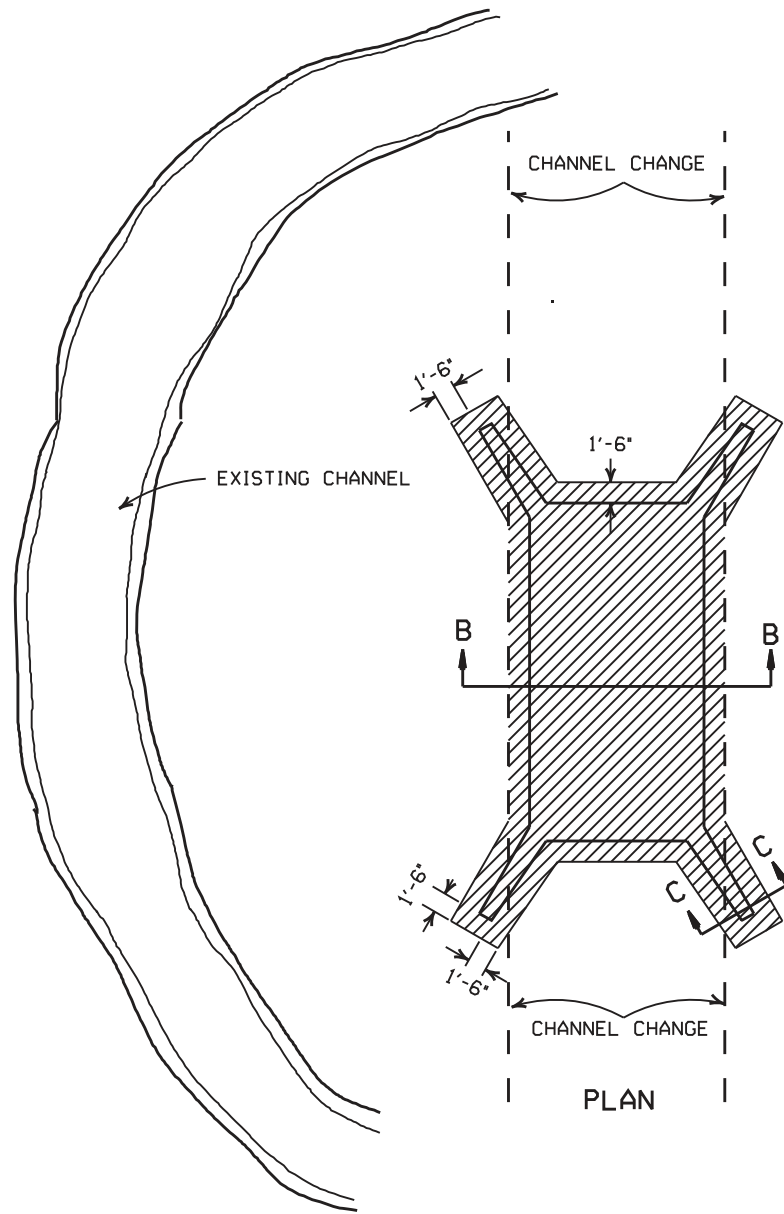
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

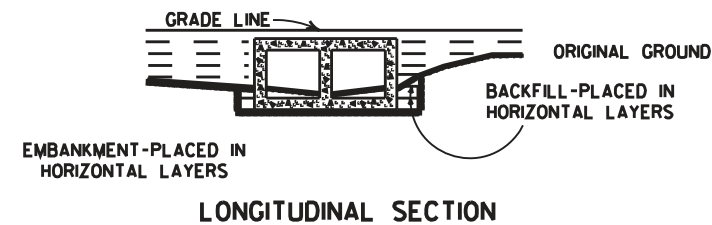
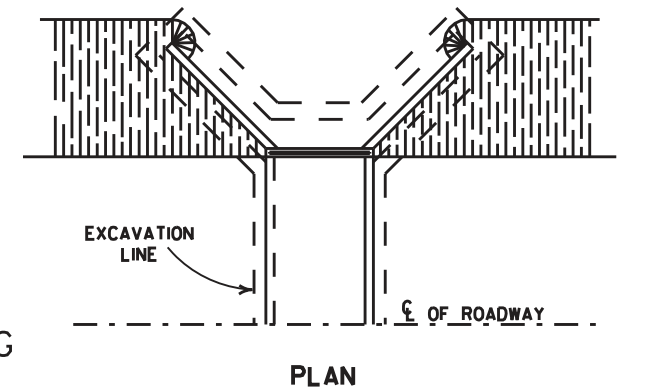
REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1

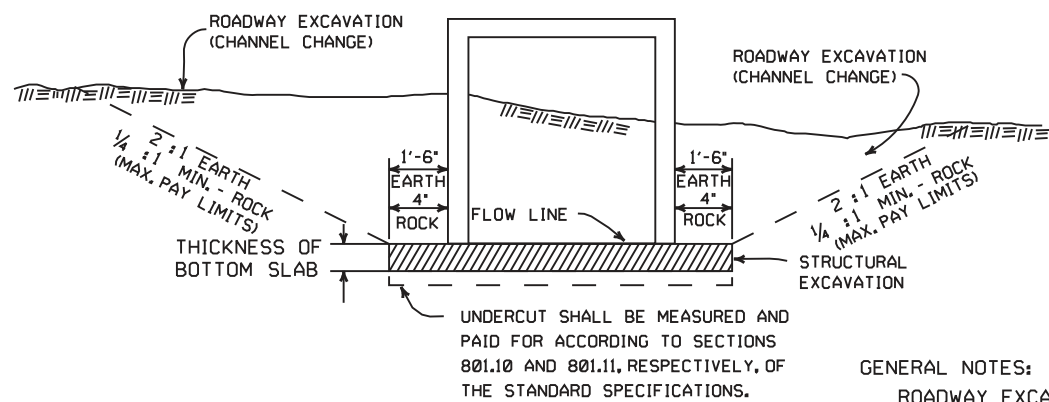
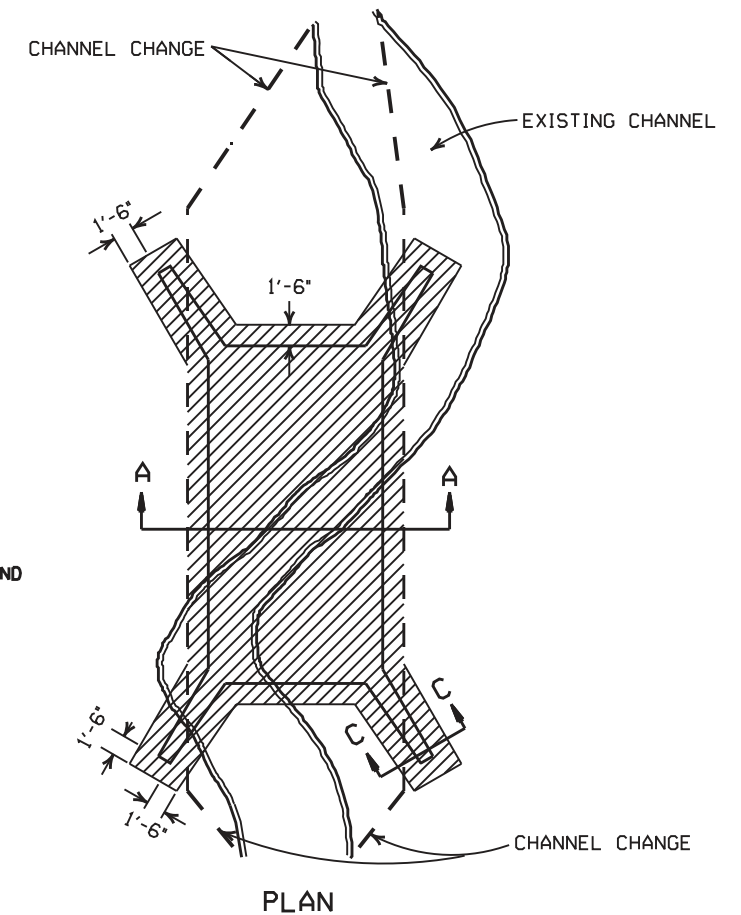


PLAN  
PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

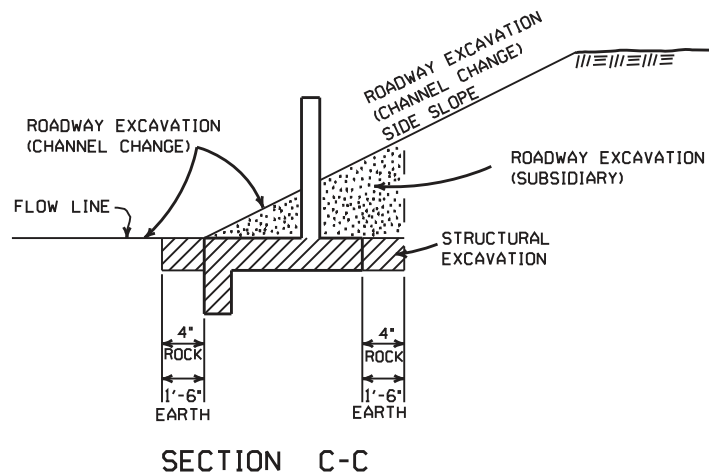
NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.



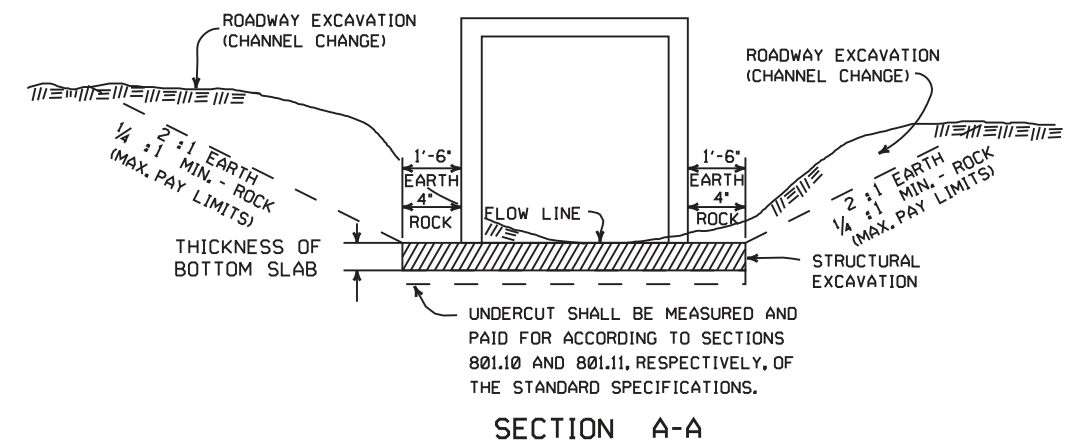
LONGITUDINAL SECTION  
BACKFILL DETAILS FOR BOX CULVERT



SECTION B-B  
DETAILS FOR NEW CHANNELS



SECTION C-C



SECTION A-A  
DETAILS THROUGH EXISTING CHANNELS

GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

DATE	REVISION	FILMED
11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES.	674-1-4-83
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72

ARKANSAS STATE HIGHWAY COMMISSION

EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS

STANDARD DRAWING RCB-2

**SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC**

DEGREE OF CURVE	30 MPH		35 MPH		40 MPH		45 MPH		50 MPH		55 MPH		60 MPH		65 MPH		70 MPH		75 MPH		
	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	
0° 15'	NC		NC		NC		NC		NC		NC		NC		NC		NC		NC		
0° 30'	NC		NC		NC		NC		NC		NC		NC		NC		NC		NC		
0° 45'	NC		NC		NC		NC		RC	96		RC	96	0.024	106		RC	96		0.022	101
1° 00'	NC		NC		NC		RC	90	0.022	101		0.026	110	0.030	120		0.038	139		0.042	149
1° 15'	NC		NC		RC	84	0.022	95	0.028	115		0.032	125	0.038	139		0.046	158		0.052	173
1° 30'	NC		RC	78	0.012	88	0.028	108	0.032	125		0.038	139	0.044	154		0.056	182		0.062	197
1° 45'	RC	72	RC	78	0.016	97	0.030	113	0.036	134		0.044	154	0.050	168		0.064	202		0.070	216
2° 00'	RC	72	0.024	86	0.018	101	0.034	122	0.042	149		0.048	163	0.056	182		0.070	216		0.080	240
2° 15'	RC	72	0.026	90	0.02	109	0.038	131	0.046	158		0.054	178	0.062	197		0.078	235		0.088	259
2° 30'	0.022	75	0.028	94	0.024	113	0.042	140	0.050	168		0.058	187	0.068	211		0.086	254		0.096	278
2° 45'	0.024	79	0.030	98	0.028	122	0.046	149	0.054	178		0.064	202	0.072	221		0.092	269		0.100	288
3° 00'	0.026	83	0.034	105	0.03	126	0.050	158	0.058	187		0.068	211	0.078	235		0.098	283		0.100	288
3° 15'	0.028	86	0.036	109	0.034	134	0.052	162	0.062	197		0.072	221	0.082	245		0.098	283		0.100	288
3° 30'	0.030	90	0.038	113	0.036	139	0.056	171	0.066	206		0.076	230	0.086	254		0.096	278		0.100	288
3° 45'	0.032	93	0.040	117	0.038	147	0.058	176	0.068	211		0.078	235	0.088	259		0.098	283		0.100	288
4° 00'	0.034	97	0.042	121	0.042	151	0.062	185	0.072	221		0.084	250	0.094	274		0.098	283		0.100	288
4° 15'	0.036	100	0.044	125	0.044	155	0.064	189	0.076	230		0.088	254	0.098	278		0.098	283		0.100	288
4° 30'	0.036	100	0.046	129	0.046	160	0.068	198	0.078	235		0.090	264	0.098	278		0.098	283		0.100	288
4° 45'	0.038	104	0.048	133	0.048	168	0.070	203	0.082	245		0.092	269	0.098	278		0.098	283		0.100	288
5° 00'	0.040	108	0.050	137	0.050	172	0.072	207	0.084	250		0.094	274	0.098	278		0.098	283		0.100	288
5° 30'	0.044	115	0.054	144	0.054	181	0.078	221	0.088	259		0.098	283	0.098	283		0.098	283		0.100	288
6° 00'	0.046	119	0.058	152	0.058	189	0.082	230	0.092	269		0.100	288	0.100	288		0.100	288		0.100	288
6° 30'	0.050	126	0.062	160	0.062	198	0.086	239	0.096	278		0.100	288	0.100	288		0.100	288		0.100	288
7° 00'	0.052	130	0.064	164	0.064	206	0.090	248	0.098	283		0.100	288	0.100	288		0.100	288		0.100	288
7° 30'	0.054	133	0.068	172	0.068	210	0.092	252	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
8° 00'	0.058	140	0.070	176	0.070	219	0.094	257	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
8° 30'	0.060	144	0.072	179	0.072	223	0.096	261	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
9° 00'	0.062	148	0.076	187	0.076	227	0.098	266	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
9° 30'	0.064	151	0.078	191	0.078	235	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
10° 00'	0.066	155	0.080	195	0.080	240	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
11° 00'	0.070	162	0.084	203	0.084	244	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
12° 00'	0.074	169	0.088	211	0.088	248	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
13° 00'	0.076	173	0.090	215	0.090	252	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
14° 00'	0.080	180	0.094	222	0.094	256	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
15° 00'	0.082	184	0.096	226	0.096	260	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
16° 00'	0.086	191	0.098	230	0.098	264	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
17° 00'	0.088	194	0.100	234	0.100	268	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
18° 00'	0.090	198	0.100	238	0.100	272	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
19° 00'	0.092	202	0.100	242	0.100	276	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
20° 00'	0.094	205	0.100	246	0.100	280	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
21° 00'	0.096	209	0.100	250	0.100	284	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
22° 00'	0.096	209	0.100	250	0.100	284	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
23° 00'	0.098	212	0.100	254	0.100	288	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
24° 00'	0.098	212	0.100	254	0.100	288	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288
25° 00'	0.100	216	0.100	258	0.100	292	0.100	270	0.100	288		0.100	288	0.100	288		0.100	288		0.100	288

**ABBREVIATIONS**

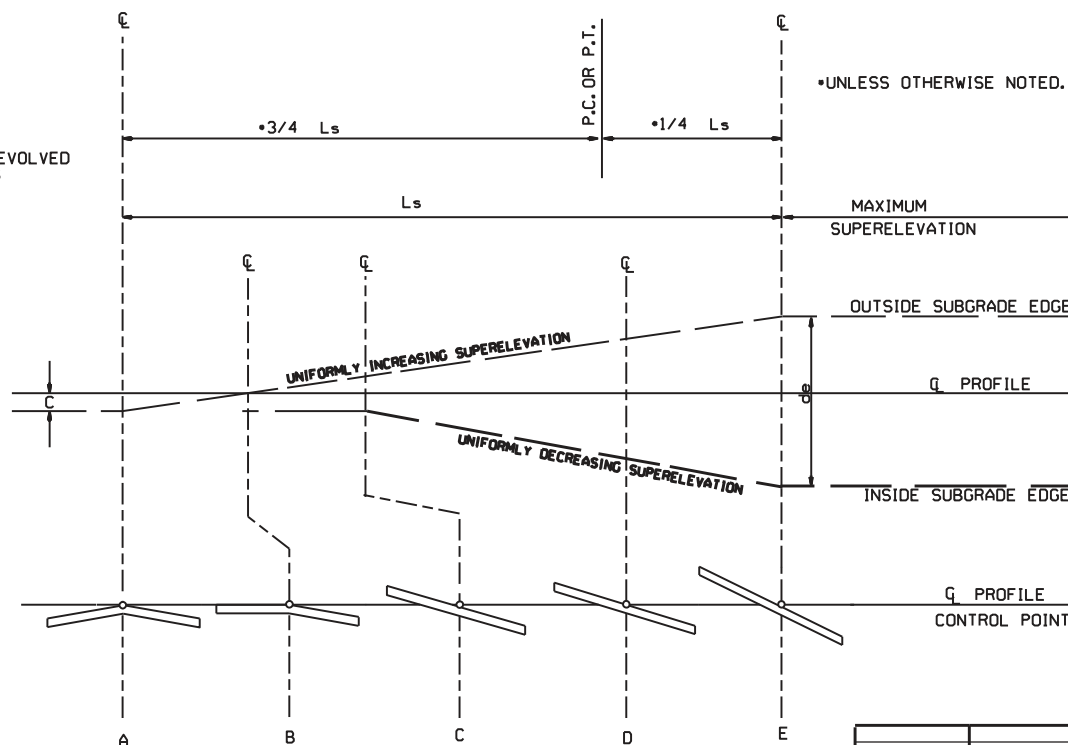
NC - NORMAL CROWN  
 RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE  
 e - RATE OF SUPERELEVATION (FT. PER FT.)  
 Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)  
 L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)  
 d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)  
 C - NORMAL CROWN (FT.)

- GENERAL NOTES**
- ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
  - SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
  - LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
  - PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

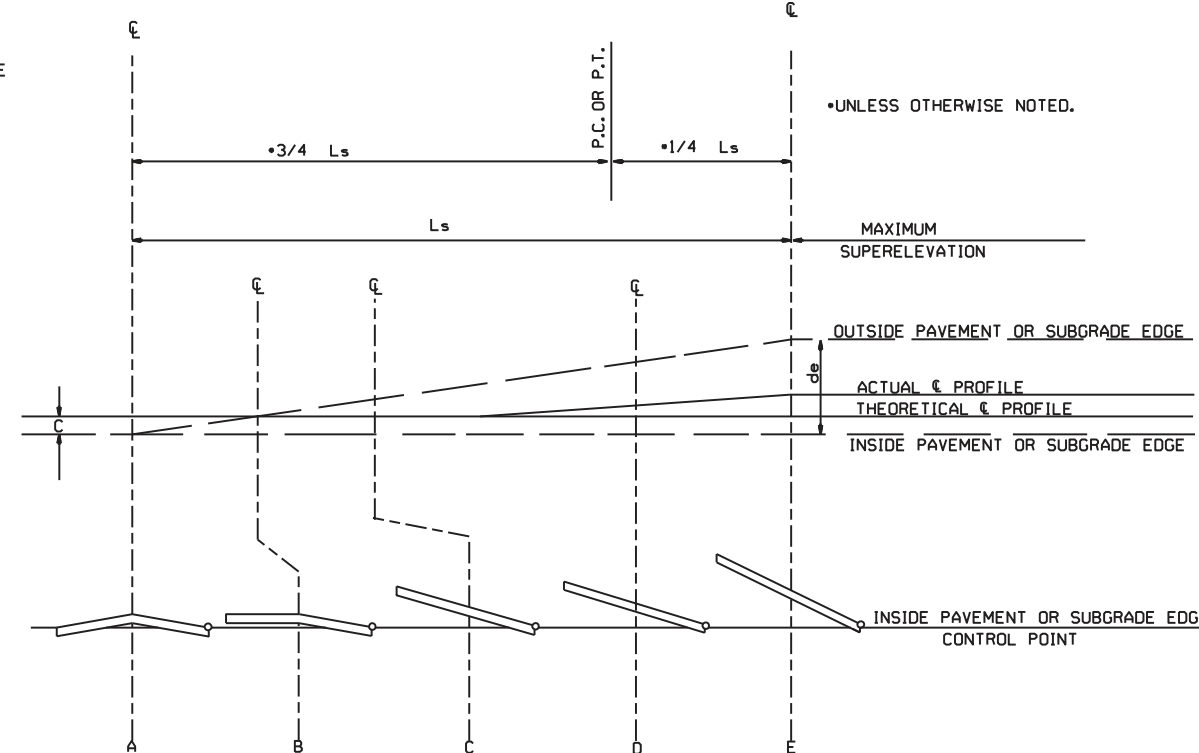
3 LANE UNDIVIDED - - - - +20%  
 4 LANE UNDIVIDED - - - - +50%  
 5 LANE UNDIVIDED - - - - +80%  
 6 LANE UNDIVIDED - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
 RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$



**STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE**



**STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE**


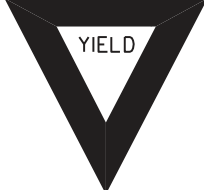







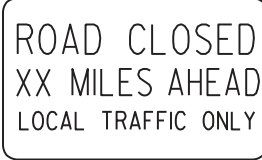


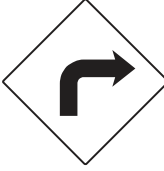






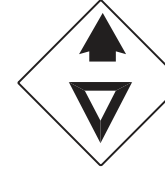
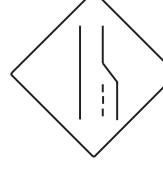



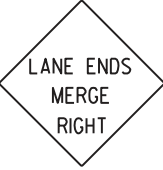









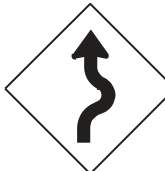



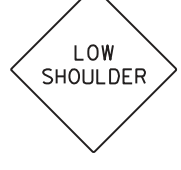

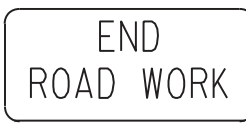
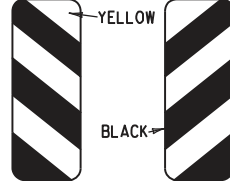


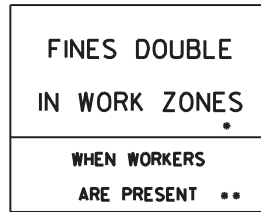
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

**ARKANSAS STATE HIGHWAY COMMISSION**

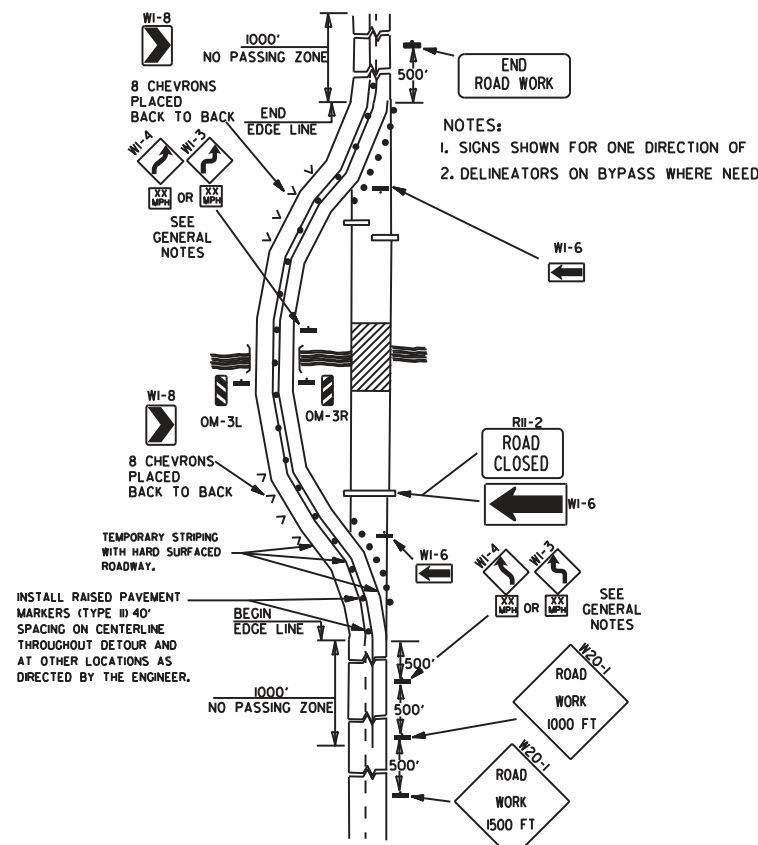
**TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC**

**STANDARD DRAWING SE-2**

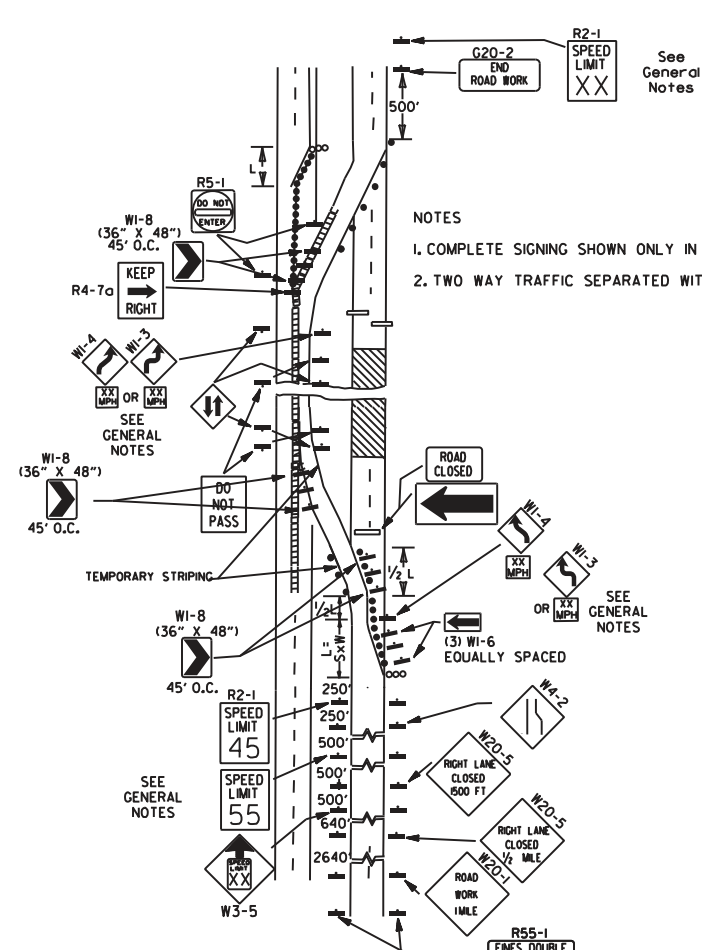
11-07-19	REVISED SUPERELEVATION TABLE		
10-18-96	ADDED FORMULA		
01-09-87	ISSUED	534-1-9-87	
DATE	REVISION	DATE FILLED	

							ADVANCE DISTANCES (XXXX)
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</p> <p>GENERAL NOTES:</p> <ol style="list-style-type: none"> <li>ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.</li> <li>TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.</li> <li>EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.</li> <li>SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SO. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.</li> <li>SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.</li> <li>POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.</li> <li>ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.</li> <li>FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.</li> <li>MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.</li> <li>R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.</li> </ol> <p>NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p>
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET W16-2 24"</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

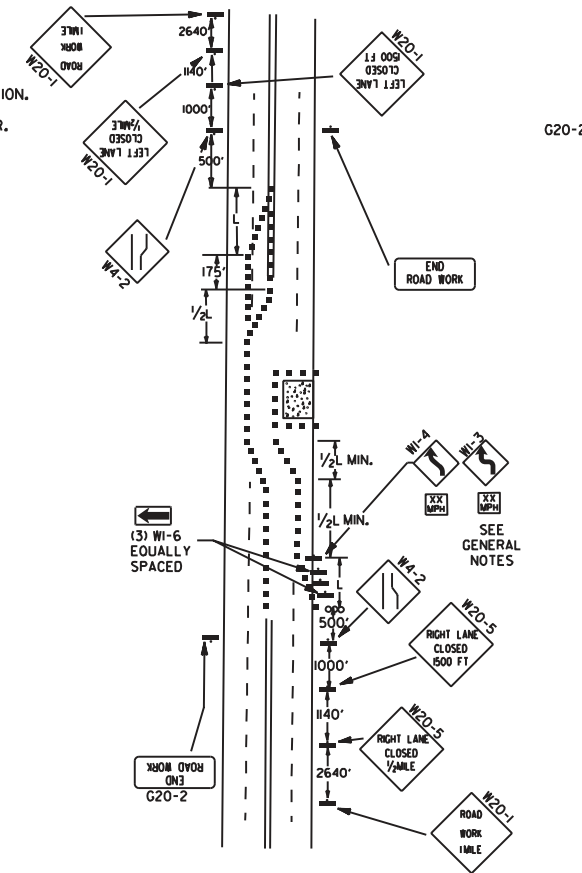
DATE	REVISION	FILMED
11-07-19	REVISED FOR MASH	
4-13-17	DELETED RSP-1 & ADDED W21-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



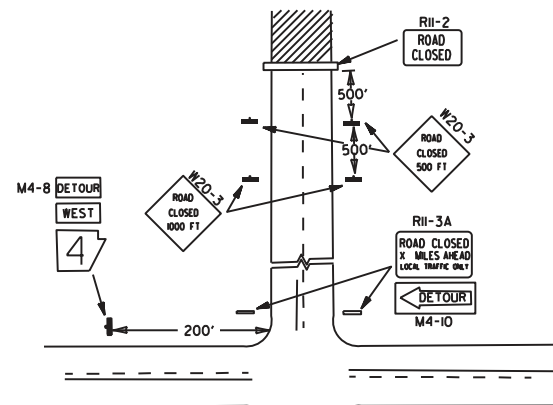
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

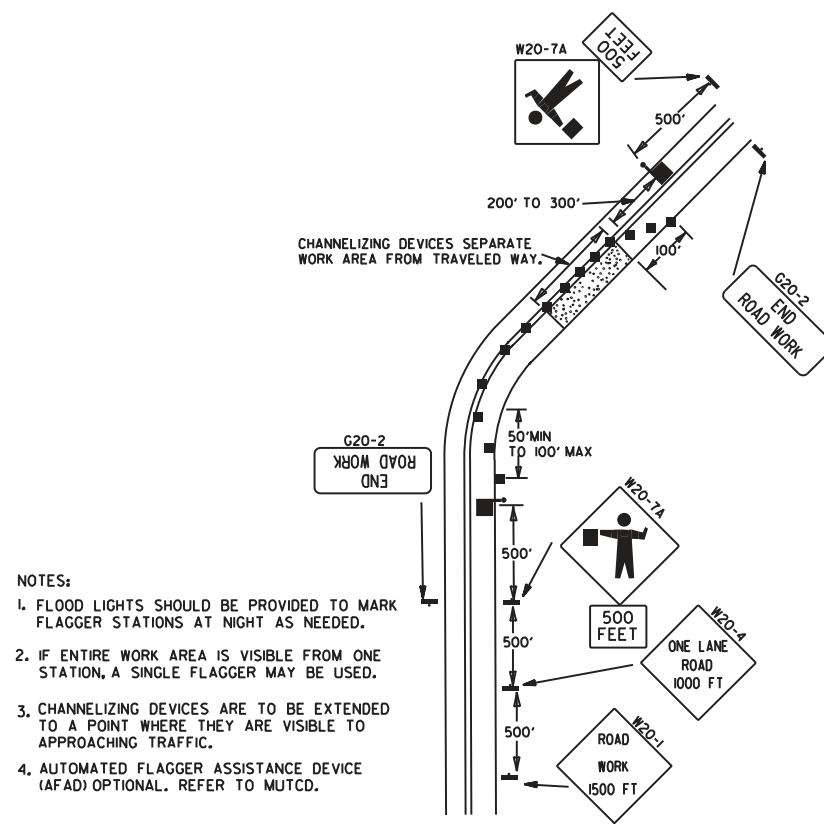


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

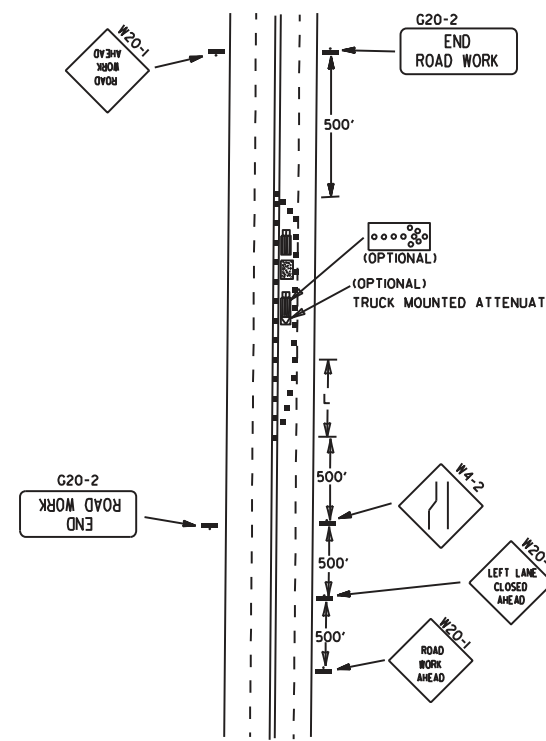


- NOTES:
- REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.
  - STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

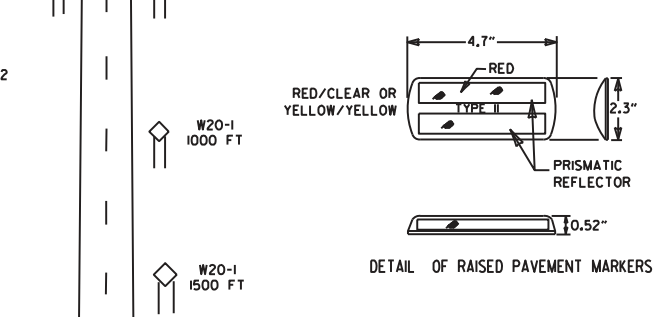


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

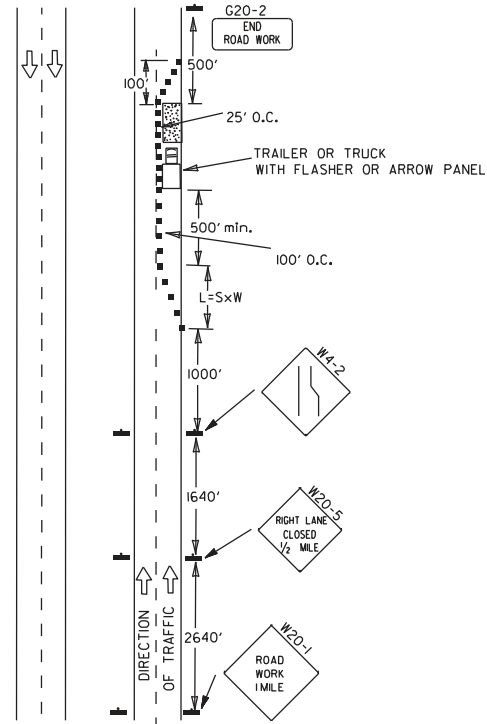
- KEY:
- FLAGGER
  - POSITIVE BARRIER
  - ARROW PANEL (IF REQUIRED)
  - TYPE III BARRICADE
  - CHANNELIZING DEVICE
  - TRAFFIC DRUM
  - RAISED PAVEMENT MARKER



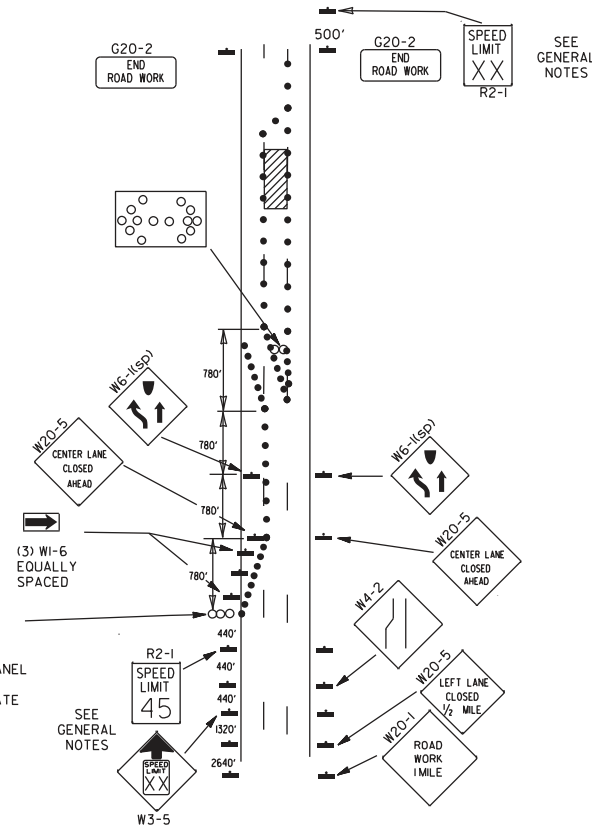
- TYPICAL ADVANCE WARNING SIGN PLACEMENT
- TAPER FORMULAE:
- $L = SXW$  FOR SPEEDS OF 45MPH OR MORE.
- $L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.
- WHERE:
- L = MINIMUM LENGTH OF TAPER.
  - S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
  - W = WIDTH OF OFFSET.

- GENERAL NOTES:
- THE MAINTENANCE DIVISION SHALL CONDUCT A BALL BANK STUDY TO DETERMINE THE ADVISORY SPEED LIMIT PRIOR TO OPENING TO TRAFFIC. THE ADVISORY SPEED WILL BE POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  - WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(155) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(155) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(145) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(155) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
  - DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ADOT QUALIFIED PRODUCTS LIST.
  - ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

DATE	REVISION	FILMED
05-20-21	REVISED NOTE 7	
11-07-19	REVISED NOTE 4, ADDED NOTE 9	
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



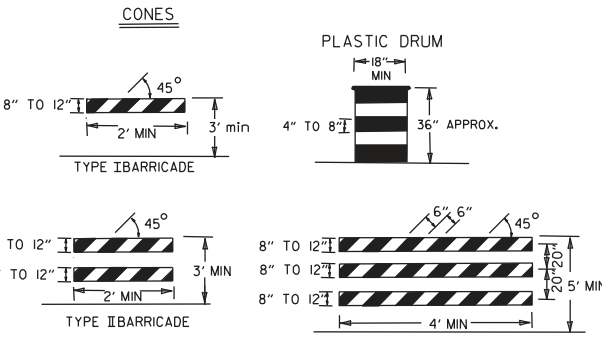
(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

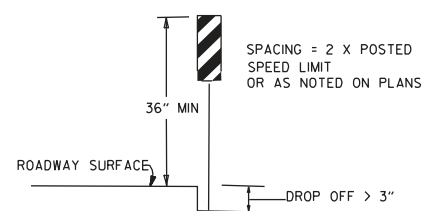
CHANNELIZING DEVICES

\* WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.



NOTE: FOR ALL ROAD CLOSURES, THE TYPE III BARRICADES SHALL BE OF SUFFICIENT LENGTH TO EXTEND ACROSS ENTIRE ROADWAY.

VERTICAL PANEL PLACEMENT

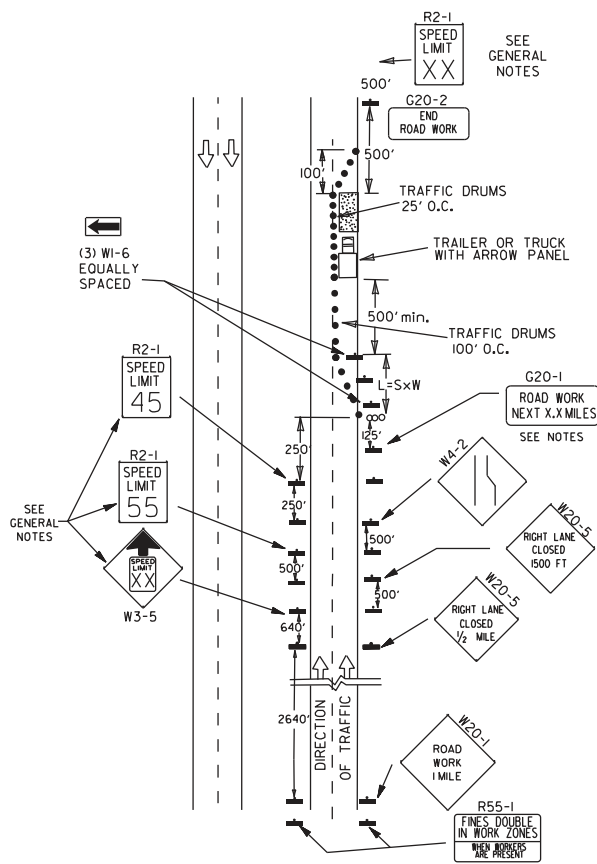


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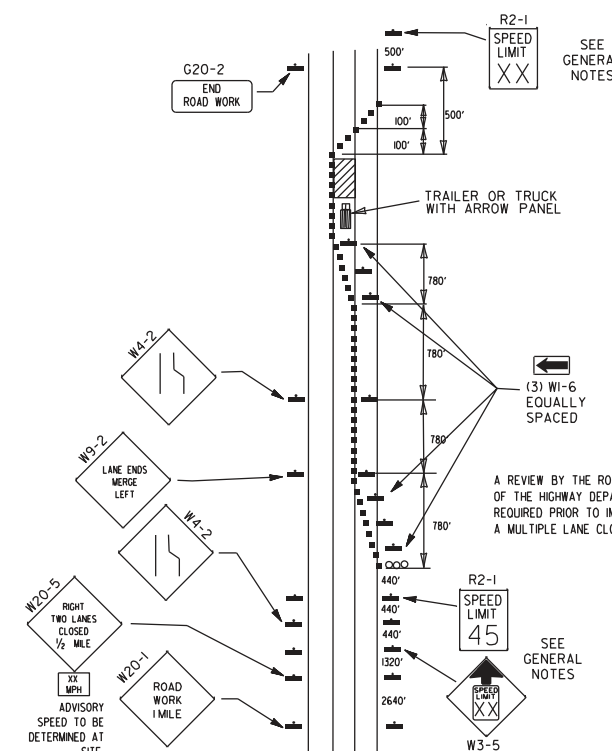
- ○ ○ ○ ARROW PANEL (IF REQUIRED)
- CHANNELIZING DEVICE
- TRAFFIC DRUM

GENERAL NOTES:

1. A SPEED LIMIT REDUCTION MAY BE IMPLEMENTED ONLY WHEN DESIGNATED IN THE PLAN OR WHEN RECOMMENDED BY THE ROADWAY DESIGN DIVISION.
2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(45) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/4 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(45) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/4 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT OR AS DIRECTED BY THE ENGINEER.
5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
7. THE G20-1 SIGN WILL BE REQUIRED ON JOBS OF OVER TWO MILES IN LENGTH, WHEN THE LANE CLOSURE IS NOT AT THE BEGINNING OF THE PROJECT, THE G20-1 SIGN SHALL BE ERECTED 125' IN ADVANCE OF THE JOB LIMIT. ADDITIONAL W20-1(1/4 MILE) SIGNS ARE NOT REQUIRED IN ADVANCE OF LANE CLOSURES THAT BEGIN INSIDE THE PROJECT LIMITS.
8. FLAGGERS SHALL USE STOP/SLOW PADDLES FOR CONTROLLING TRAFFIC THROUGH WORK ZONES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
9. ALL PLASTIC DRUMS AND CONES SHALL MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
10. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
11. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).



(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



(D) TYPICAL APPLICATION - CLOSING MULTIPLE LANES OF A MULTILANE HIGHWAY.

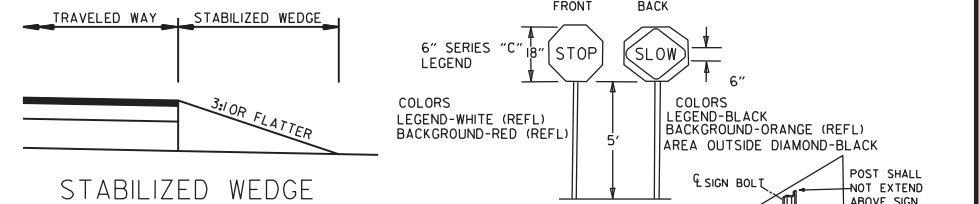
TRAFFIC CONTROL DEVICES

VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL	
		≤ 45MPH	> 45 MPH
≤ 1"	CENTERLINE	W1-11	W8-11
> 1"	CENTERLINE	W8-11 AND CENTERLINE LANE STRIPING	W8-11 AND CENTERLINE LANE STRIPING
≤ 3"	CENTERLINE	STANDARD LANE CLOSURE <sup>(1)</sup>	STANDARD LANE CLOSURE <sup>(2)</sup>
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9 AND TRAFFIC DRUMS <sup>(1)</sup>	W8-9 AND TRAFFIC DRUMS <sup>(1)</sup>
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>
≤ 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(1)</sup>
> 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER <sup>(1)</sup> & EDGE LINES	PRECAST CONCRETE BARRIER <sup>(1)</sup> & EDGE LINES

INTERSTATE		
VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL
≤ 3"	CENTERLINE	W8-11 AND LANE STRIPING
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER & EDGE LINES

INTERSTATE AND NON-INTERSTATE		
FORESLOPE	HEIGHT	TRAFFIC CONTROL
1:1	> 2 FT	PRECAST CONCRETE BARRIER
2:1	≤ 5 FT	TRAFFIC DRUMS
2:1	> 5 FT	PRECAST CONCRETE BARRIER
Flatter than 2:1	N/A	TRAFFIC DRUMS

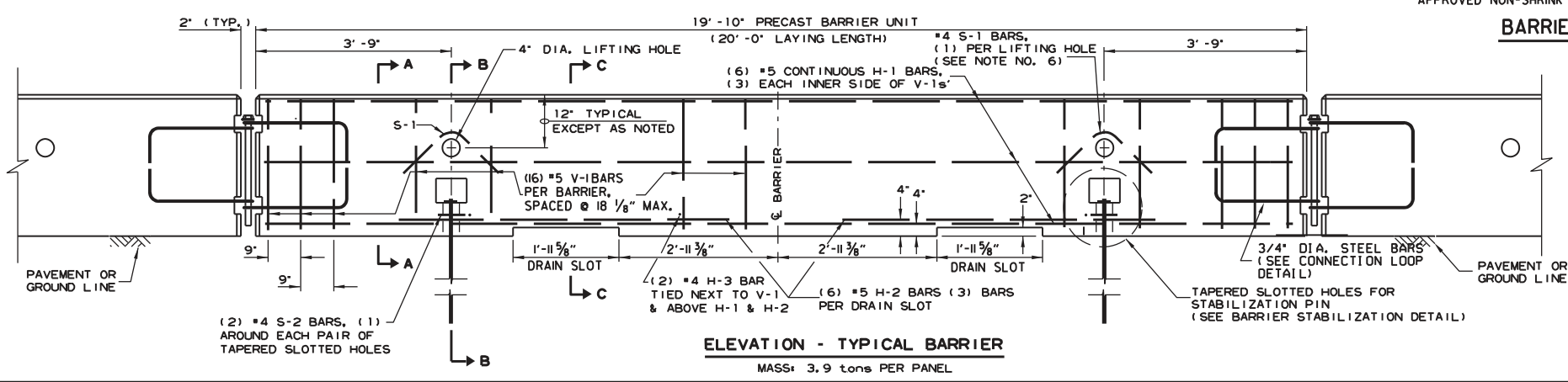
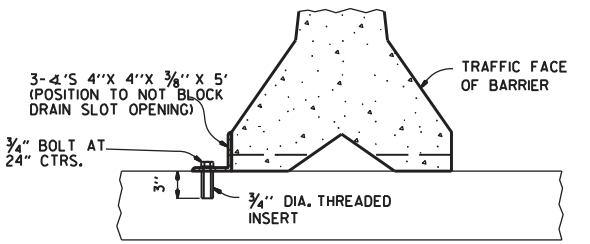
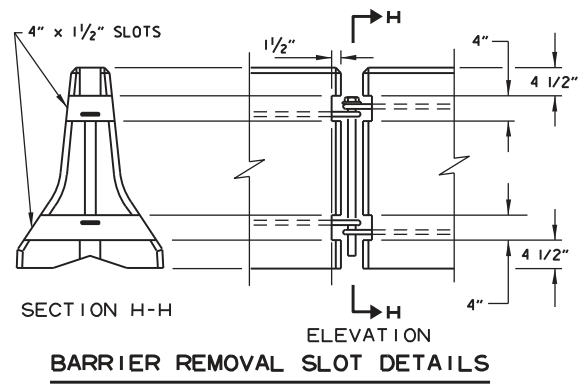
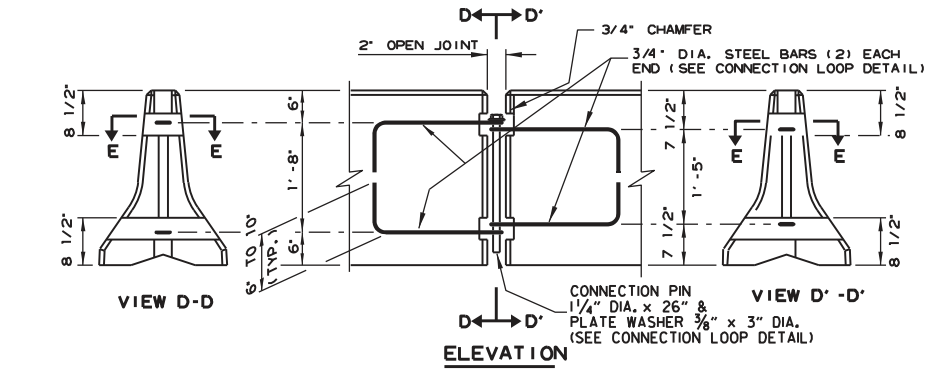
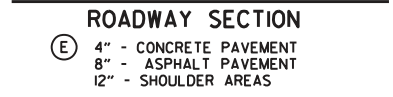
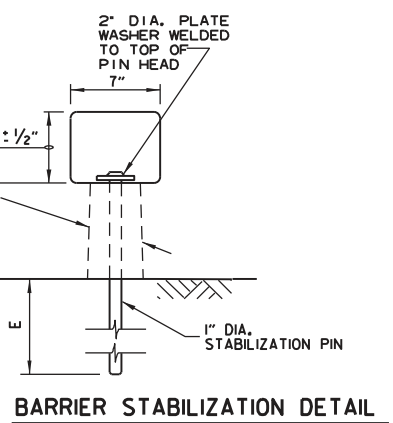
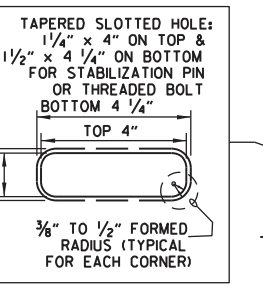
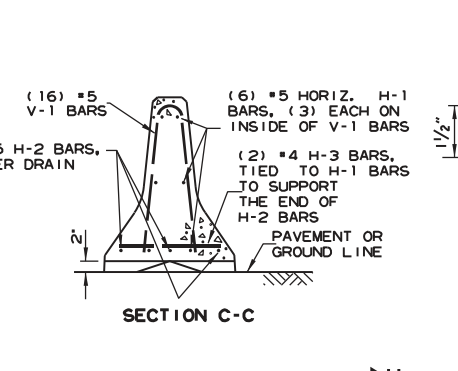
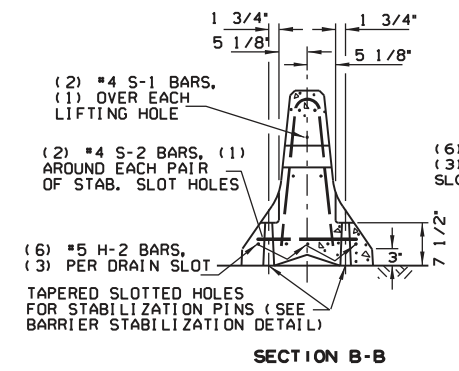
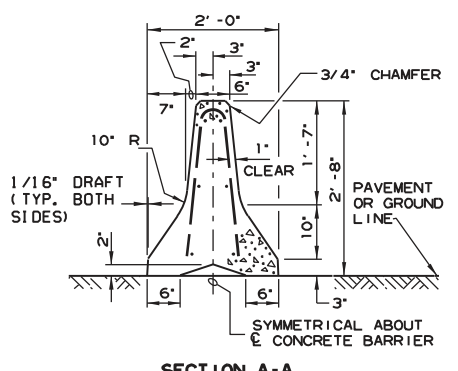
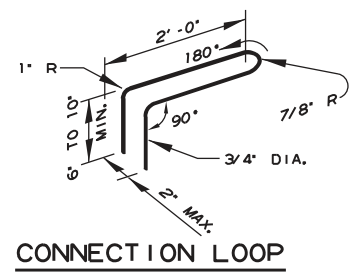
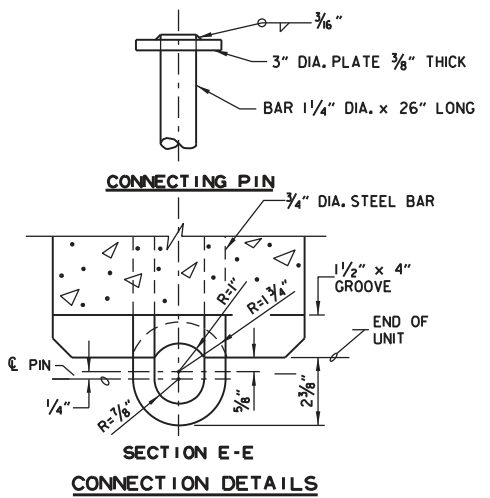
- GENERAL NOTES:
1. WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHOULD BE USED.
  2. WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED. PRECAST CONCRETE BARRIER SHALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS.
  3. A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL, IF AND WHERE DIRECTED BY THE ENGINEER.
  4. W21-5, W21-5a, AND/OR W21-5b SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER.
  5. TIME LIMITATIONS MUST CONFORM TO SECTION 603 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).



NOTE: MATERIALS FOR THE STABILIZED WEDGE SHALL MEET THE REQUIREMENTS PROVIDED IN SECTION 603.02 OF THE STANDARD SPECIFICATIONS.

DATE	REVISION	FILED
08-12-21	REVISED TRAFFIC CONTROL DEVICES AND NOTES	
05-20-21	REVISED NOTE 10	
2-27-20	REVISED TRAFFIC CONTROL DEVICES DETAILS	
11-07-19	REVISED NOTE 9, ADDED NOTE II	
7-25-19	REVISED TRAFFIC CONTROL DEVICES DETAILS	
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

REINFORCING BAR TABLE PER BARRIER UNIT				
MARK	LOCATION	BAR SIZE	(NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5	(6)	19'-3"
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5	(6)	6'-6"
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4	(2)	1'-6"
S-1	OVER LIFT HOLES	#4	(2)	
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4	(2)	
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5	(16)	



- GENERAL NOTES**
- THE CONTRACTOR SHALL FURNISH THE PRECAST CONCRETE BARRIER UNITS AND SHALL BE RESPONSIBLE FOR THE MANUFACTURE, SHIPMENT, STORAGE, PLACEMENT AND REMOVAL. AT THE COMPLETION OF THE PROJECT, THE PRECAST UNITS WILL REMAIN THE PROPERTY OF THE CONTRACTOR.
  - MATERIALS SHALL MEET THE FOLLOWING MINIMUM REQUIREMENTS:  
CONCRETE: 2500 PSI COMPRESSIVE STRENGTH AT 28 DAYS.  
REINFORCING STEEL: AASHTO M 31 OR M 53, GRADE 60  
STRUCTURAL STEEL: AASHTO-M270 GRADE 36 SHALL BE USED FOR THE CONNECTION PIN, CONNECTION LOOPS, AND STABILIZATION PINS. A ONE PIECE PIN WITH A 3" ROUNDED TOP MAY BE USED IN PLACE OF THE DETAILED CONNECTION PIN. DELINEATORS: DELINEATORS SHALL BE MOUNTED AT 10' SPACING ON TOP OF PRECAST BARRIER.  
  
IN APPLICATIONS WHERE BARRIER WALL IS WITHIN 6 FEET OF A TRAFFIC LANE, ADDITIONAL DELINEATORS SHALL BE PLACED ON THE BARRIER AT 10' SPACING APPROXIMATELY ONE (1) FOOT FROM THE TOP OF THE BARRIER. DELINEATORS SHALL BE ON THE ADOT QUALIFIED PRODUCTS LIST FOR CONSTRUCTION CONCRETE BARRIER MARKERS. DELINEATOR COLOR SHALL BE IN ACCORDANCE WITH THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES. PAYMENT FOR DELINEATORS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID PER LIN. FT. FOR "FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER". THE CONTRACTOR SHALL CERTIFY TO THE ENGINEER THAT THE MATERIAL AND THE DESIGN USED IN THE PRECAST BARRIER UNITS MEETS THE REQUIREMENTS AS SHOWN ON THIS STANDARD DRAWING.
  - OTHER PRECAST CONCRETE BARRIERS THAT HAVE BEEN CRASH TESTED AND APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION TO MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) WILL BE ACCEPTED IN LIEU OF THE BARRIER SHOWN. DRAIN SLOTS SHALL BE PROVIDED AS NEEDED OR AS DIRECTED BY THE ENGINEER. THE CONTRACTOR SHALL FURNISH A CERTIFICATION OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) COMPLIANCE FOR ANY OTHER TYPES OF PRECAST BARRIER TO BE USED. THE CERTIFICATION SHALL STATE THAT THE PRECAST CONCRETE BARRIER MEETS THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH). MIXING OF SHAPES WILL NOT BE ALLOWED IN A CONTINUOUS LINE OF UNITS.
  - DOWEL HOLES IN PAVEMENT OR BRIDGE SLABS THAT ARE TO REMAIN IN PLACE SHALL BE FILLED. HOLES IN CONCRETE PAVEMENT AND BRIDGE SLABS SHALL BE FILLED WITH AN APPROVED NON-SHRINK EPOXY GROUT. HOLES IN ASPHALT PAVEMENT SHALL BE FILLED WITH AN APPROVED ASPHALT JOINT FILLER. PAYMENT FOR DRILLING AND FILLING HOLES TO BE INCLUDED IN THE PRICE FOR VARIOUS BARRIER ITEMS.
  - ATTACH UNITS TO ROADWAY SURFACE WITH STABILIZATION PINS AND TO DECK SLABS USING BOLTS WHEN REQUIRED.
  - A 4" WHITE PVC SLEEVE MAY BE USED TO FORM THE LIFTING HOLE AND IF USED THE SLEEVE IS TO BE LEFT IN PLACE.

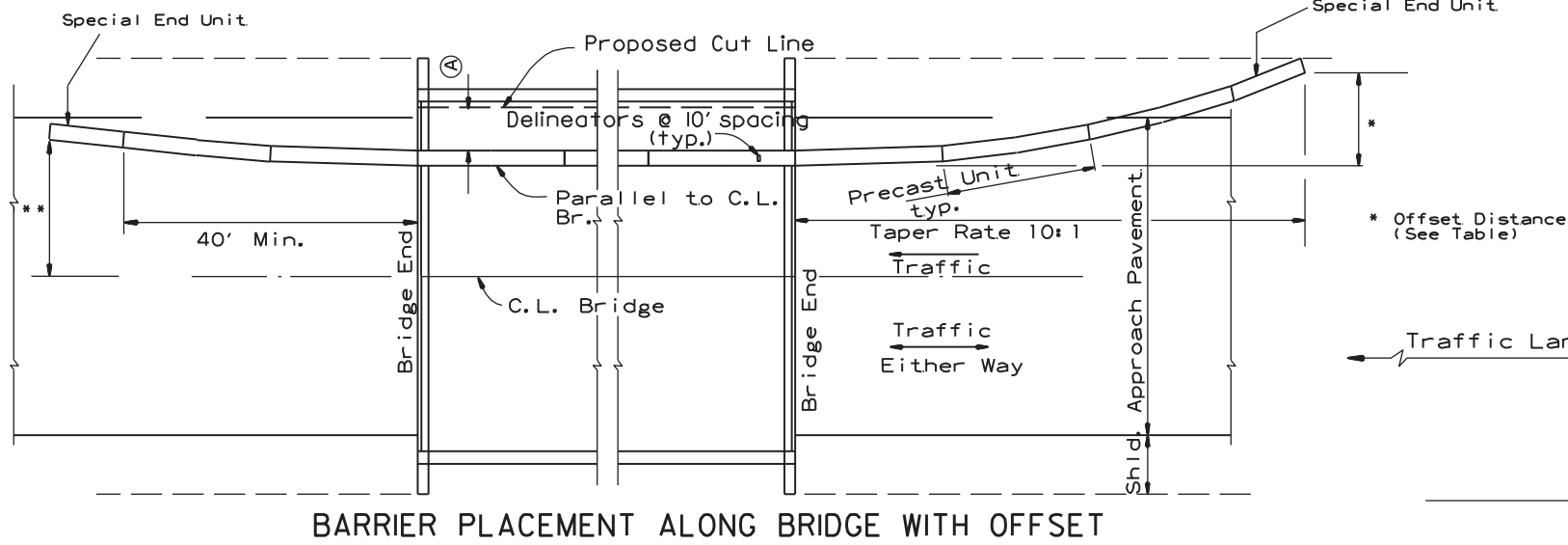
DATE	REVISION	FILMED
11-07-19	REVISED NOTE 3	
2-27-14	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
11-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	

ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER

STANDARD DRAWING TC-4

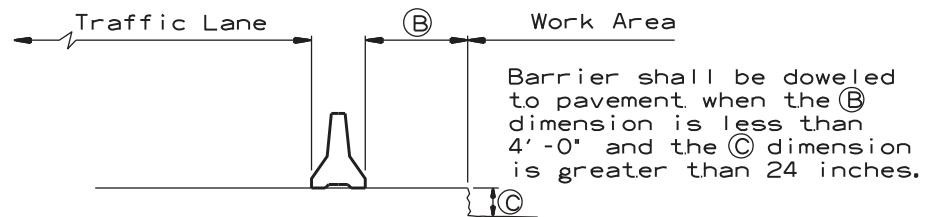
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



**BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET**

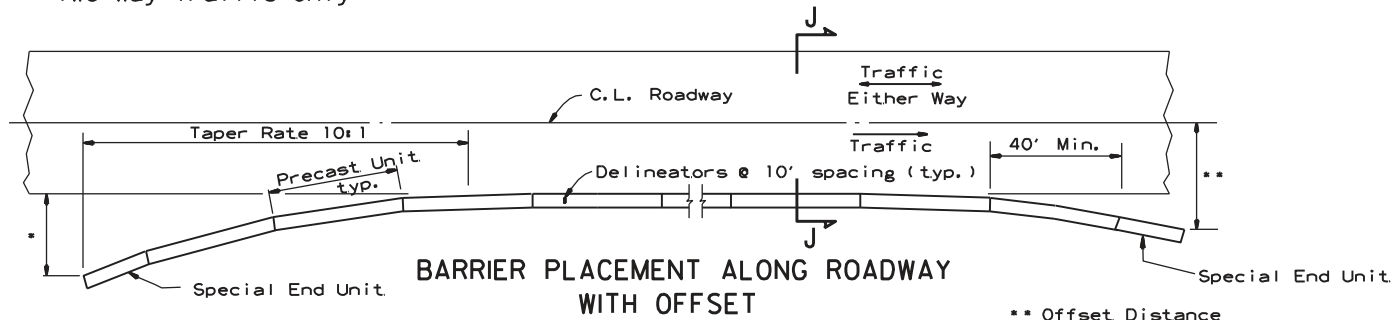
No Scale

\*\* Offset Distance for Two Way Traffic Only



**SECTION J-J**

No Scale



**BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET**

No Scale

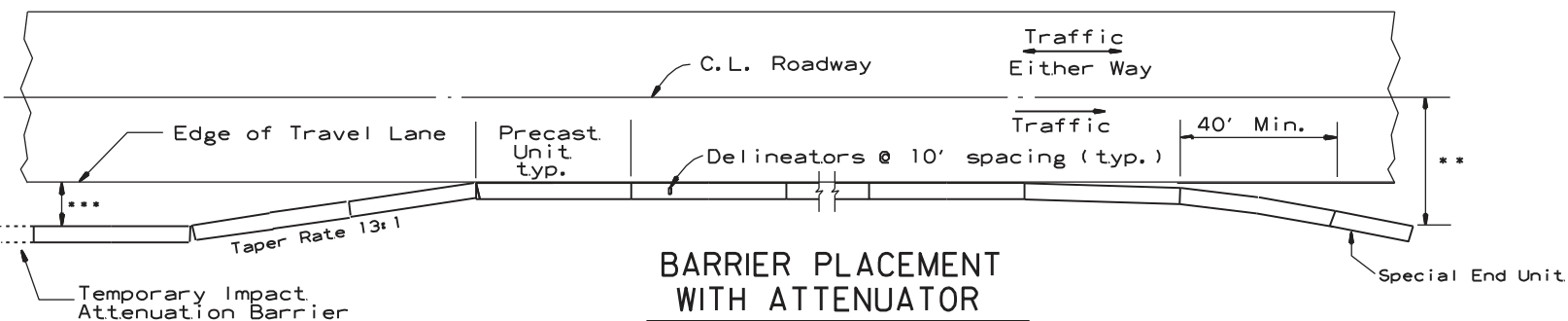
\* Offset Distance (See Table)

\*\* Offset Distance For Two Way Traffic Only

**Offset Distance Table**

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

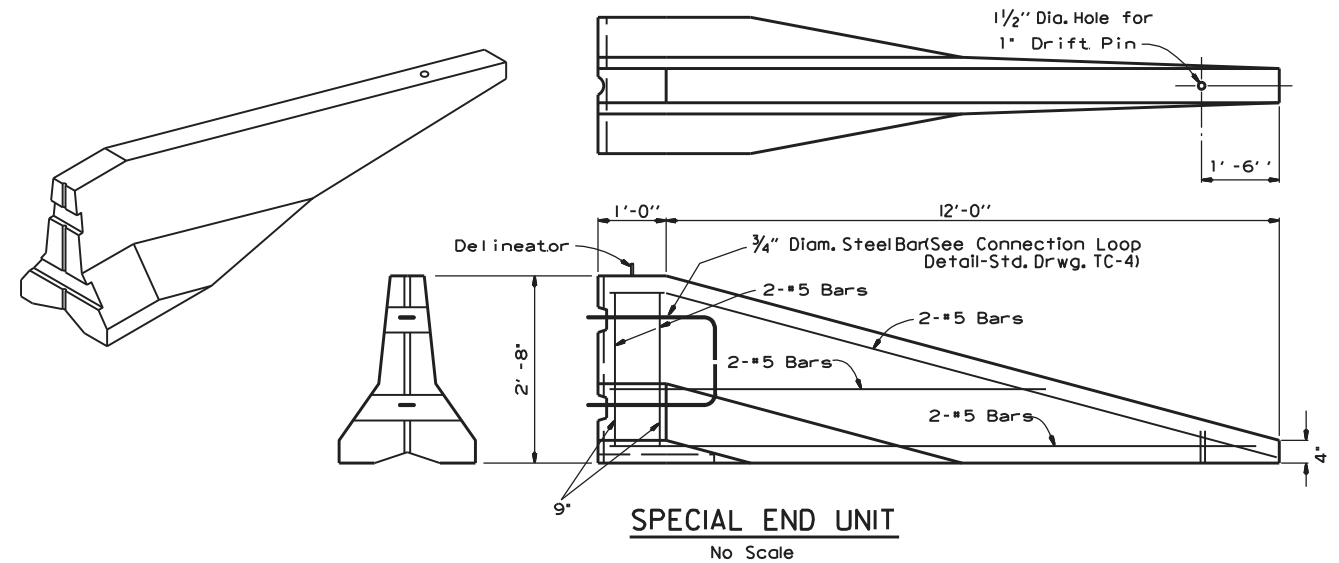


**BARRIER PLACEMENT WITH ATTENUATOR**

No Scale

\*\* Offset Distance For Two Way Traffic Only

\*\*\* Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator



**SPECIAL END UNIT**

No Scale

**General Notes**

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with a Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."

DATE	REVISION	FILMED
11-07-19	REVISED NOTE	
10-15-09	ADDED REFERENCE TO MASH	
5-25-06	REVISED BARRIER PLACEMENT	
8-22-02	ISSUED NEW DRAWING	

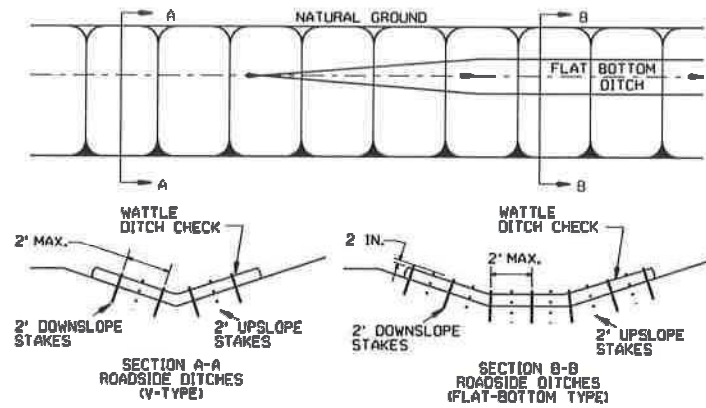
**ARKANSAS STATE HIGHWAY COMMISSION**

**STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION -  
TEMPORARY PRECAST BARRIER**

**STANDARD DRAWING TC-5**

**GENERAL NOTES**

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

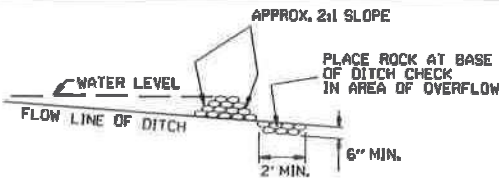


**WATTLE DITCH CHECK (E-1)**

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS.

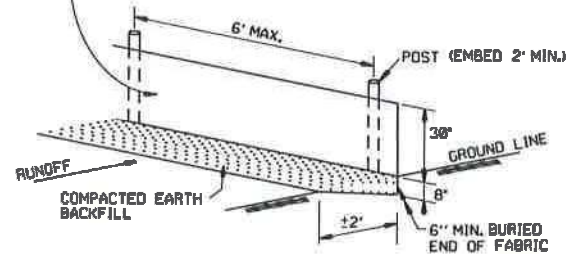


**SAND BAG DITCH CHECK (E-5)**

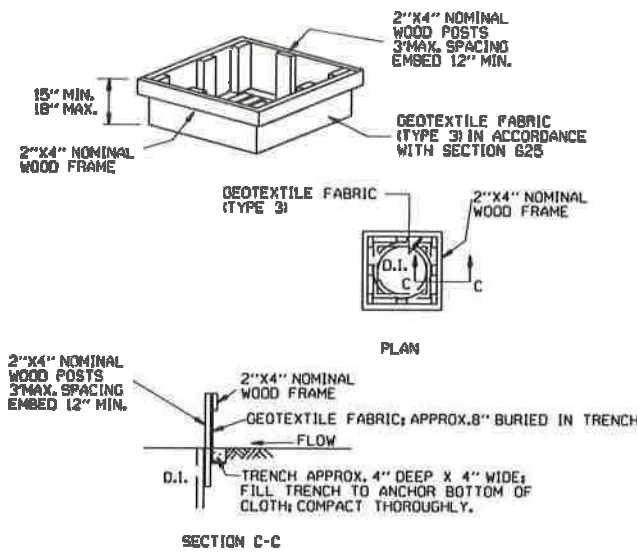


**ROCK DITCH CHECK (E-6)**

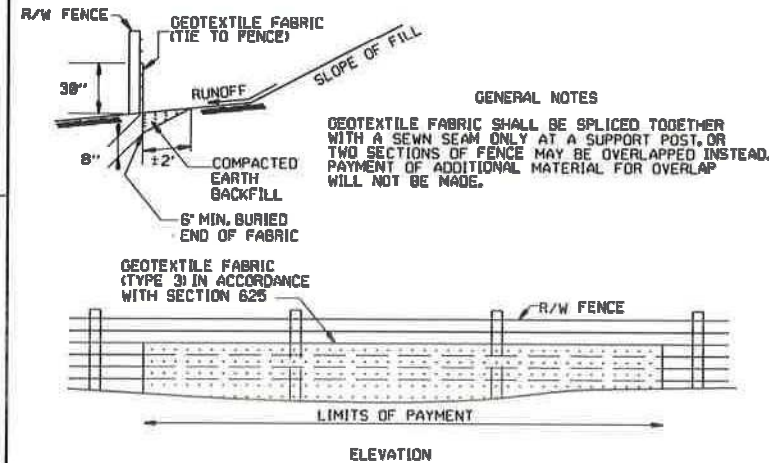
**GENERAL NOTES**  
 GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625  
 GEOTEXTILE FABRIC SHALL BE SPICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



**SILT FENCE (E-11)**

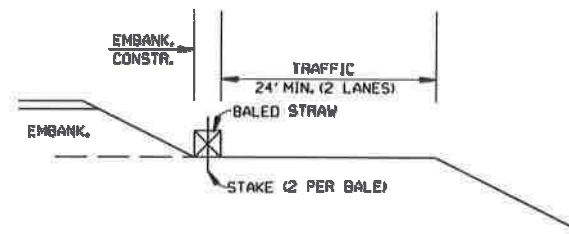


**DROP INLET SILT FENCE (E-7)**

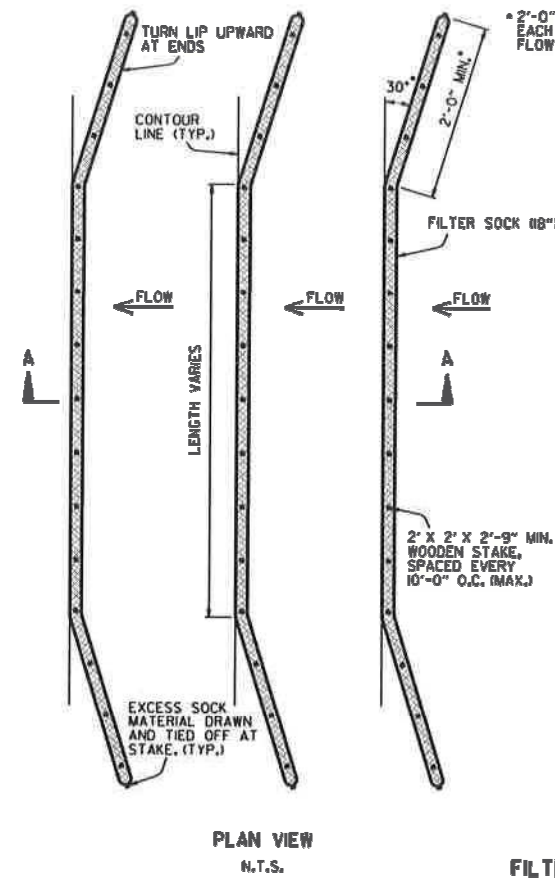


**SILT FENCE ON R/W FENCE (E-4)**

**GENERAL NOTES**  
 1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE \$10 PER BALE FOR BALED STRAW DITCH CHECKS.



**BALED STRAW FILTER BARRIER (E-2)**

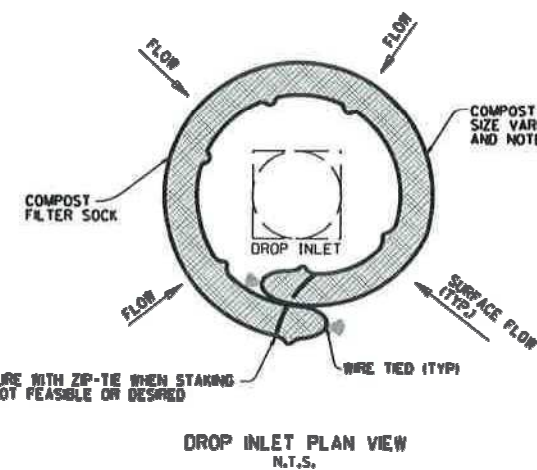


**PLAN VIEW N.T.S.**

**FILTER SOCK ALONG SLOPE (E-3)**

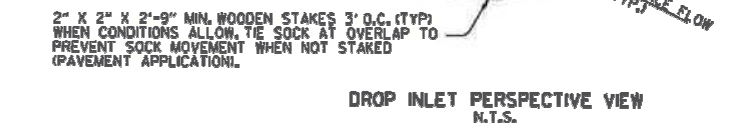
**NOTES:**

1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.
2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.
3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18\"/>



**DROP INLET PLAN VIEW N.T.S.**

**COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)**



**DROP INLET PERSPECTIVE VIEW N.T.S.**

**NOTES:**

1. OVERLAP ENDS OF SOCK (1\"/>

DATE	REVISION	FILED
11-16-17	ADDED FILTER SOCK E-3 AND E-13	
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
11-18-98	ADDED NOTES	
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
07-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95
07-15-94	REV. E-4 & E-11 MIN. 13\"/>	
06-02-94	REVISED E-1,4,7 & 11 DELETED E-2 & 3	
04-01-93	REDRAWN	6-2-94
10-01-92	REDRAWN	
08-02-76	ISSUED R.O.M.	298-7-28-76

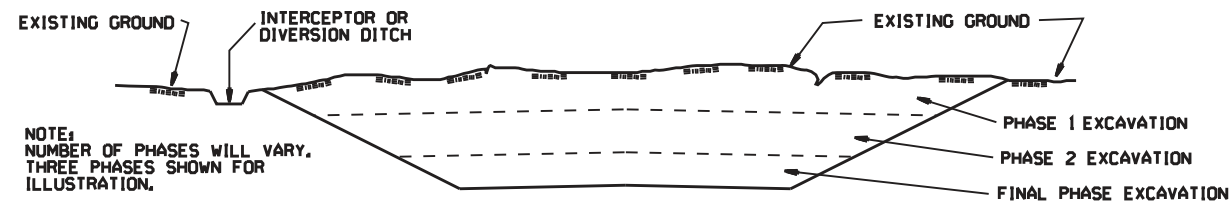
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-1

## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

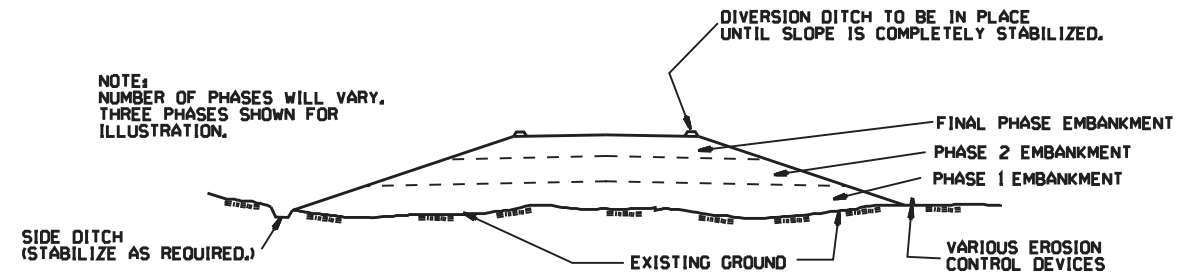
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION, PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION, PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION, PLACE PERMANENT OR TEMPORARY SEEDING, STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

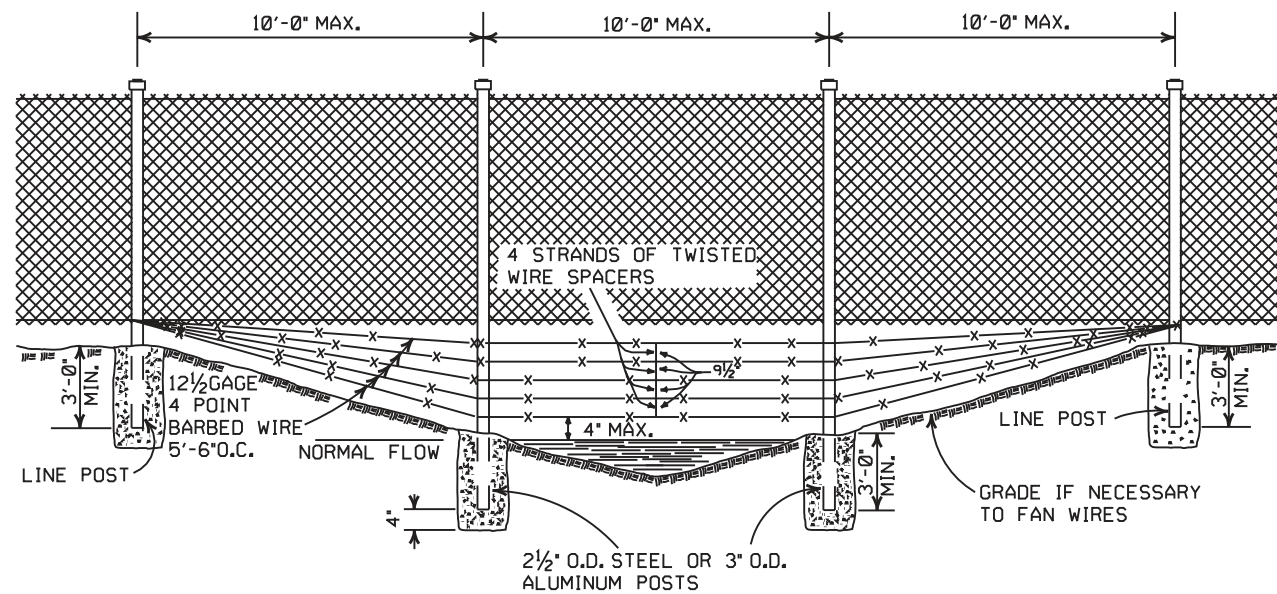
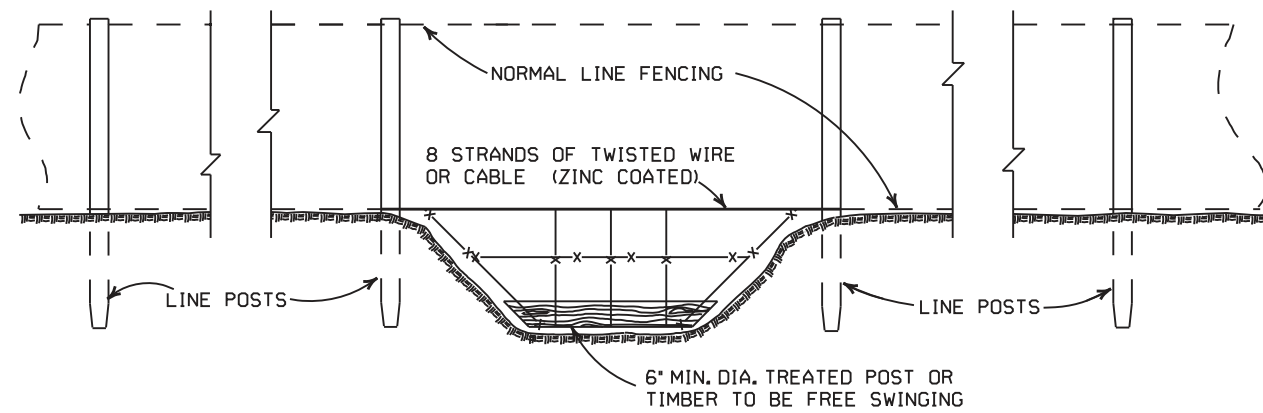
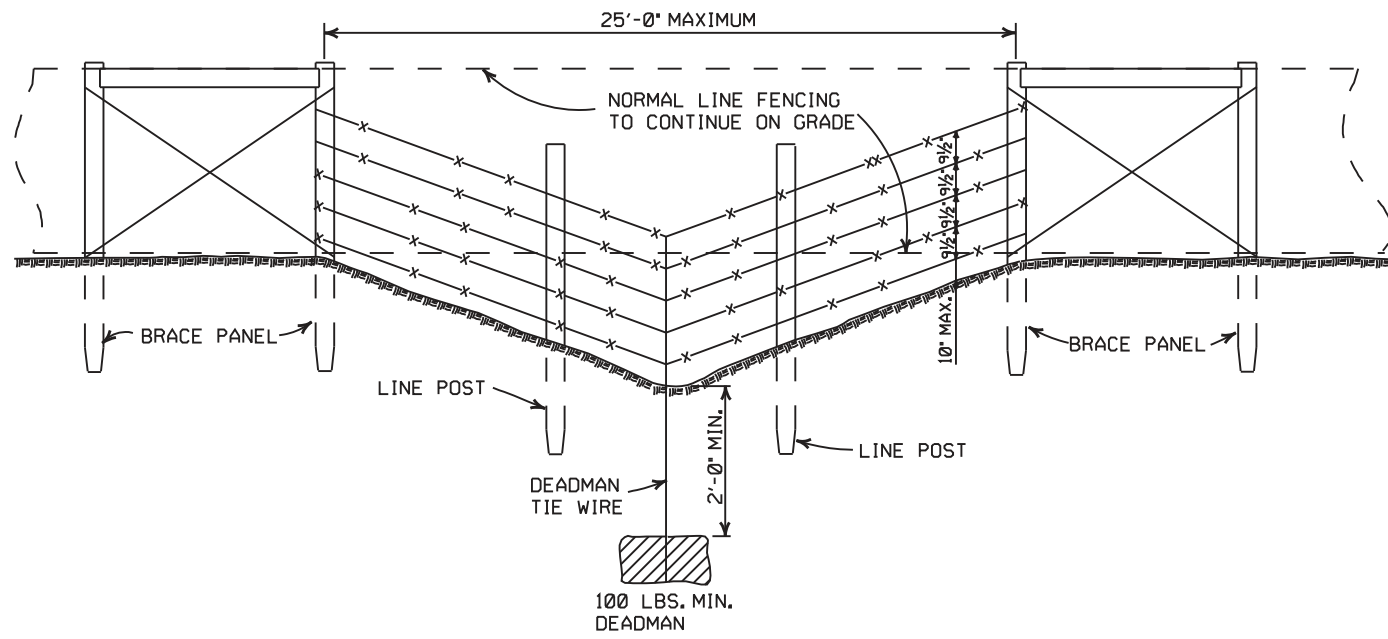
### GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING, PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING, PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING, PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED



GENERAL NOTES:

THESE INSTALLATIONS TO BE USED WHERE NORMAL FENCING INSTALLATION WOULD CAUSE THE COLLECTING OF DRIFT IN THE CHANNEL OR THE DEPRESSION WILL NOT PERMIT NORMAL INSTALLATION. INSTALLATIONS WILL BE MADE ONLY WHERE DIRECTED BY THE ENGINEER.

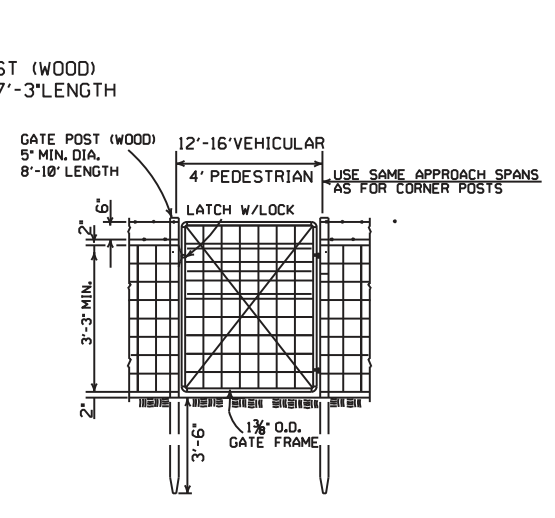
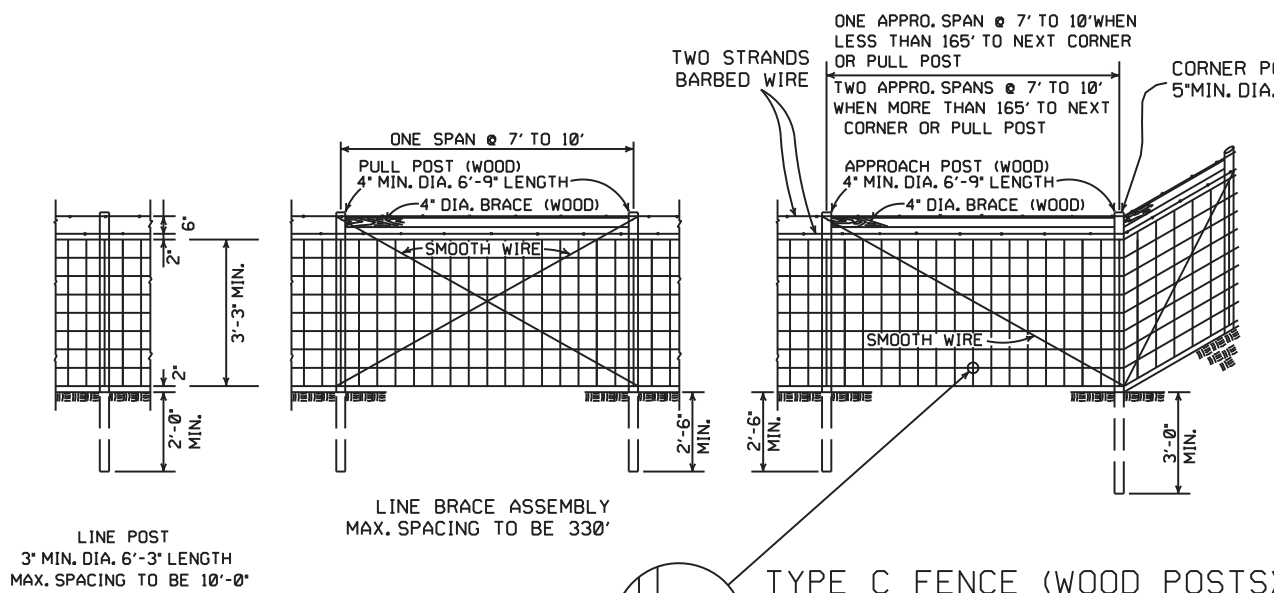
WHEN A FENCE LINE APPROACHES A DITCH, GULLY OR DEPRESSION, THE LAST POST ON LEVEL GROUND SHALL BE PLACED CLOSE ENOUGH TO THE EDGE OF THE DROP OFF THAT THE FENCE MAY BE STRUNG TO THE POST IN THE DEPRESSION WITHOUT TOUCHING THE GROUND.

IN TERRAIN OF SUCH EXTREME IRREGULARITY THAT MINOR GRADING WILL NOT BE FEASIBLE, THE NORMAL FENCE SHALL CONTINUE ON GRADE AND THE GULLIES OR DEPRESSIONS TREATED BY AUXILIARY FENCES AS SHOWN.

PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.

4-20-79	REVISED TOP RAIL & TENSION WIRE	696-4-20-79
10-2-72	REVISED AND REDRAWN	529-10-2-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION  
**WIRE FENCE WATER GAPS**  
 STANDARD DRAWING WF-2

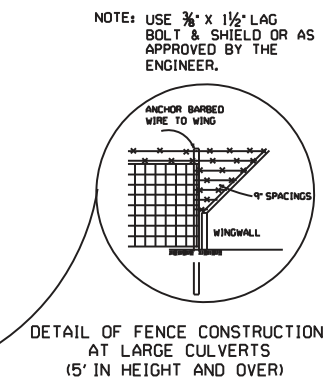
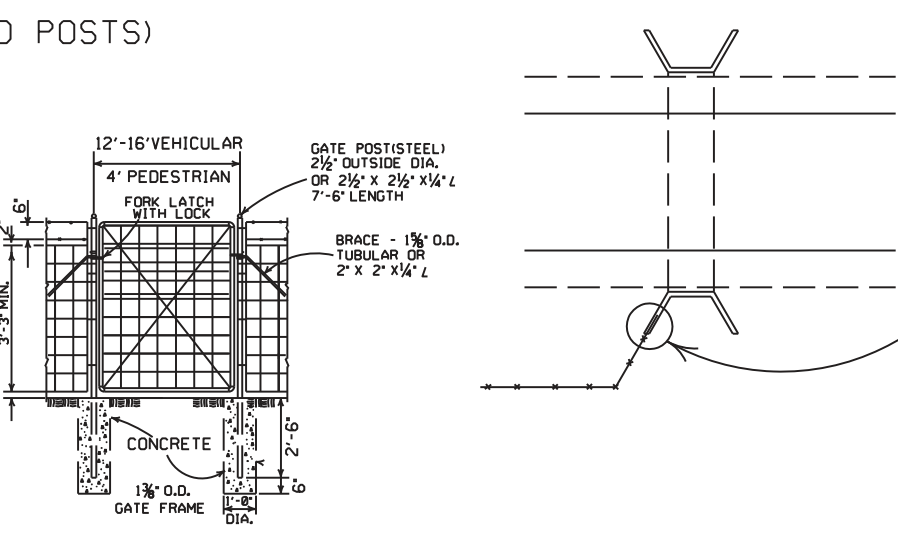
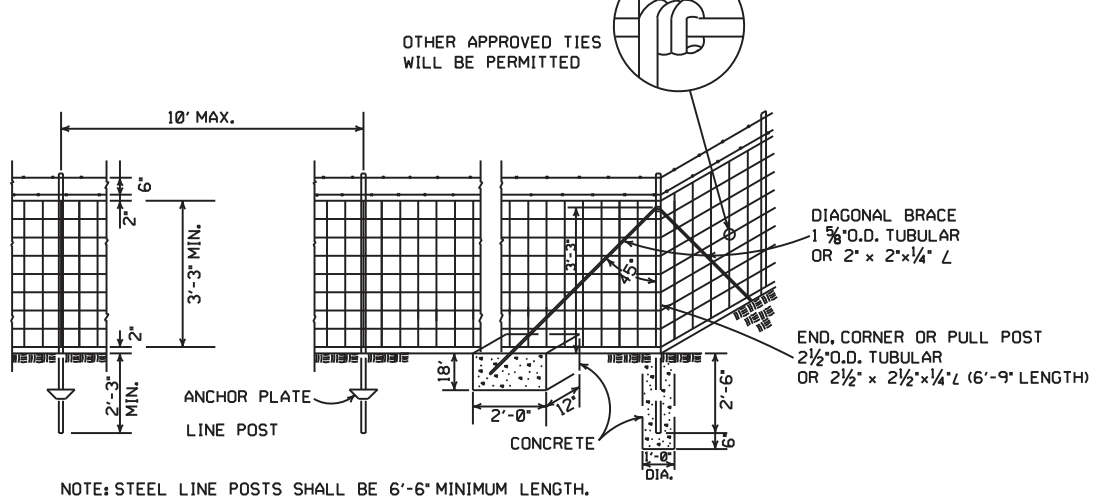


GENERAL NOTES:  
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE. AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

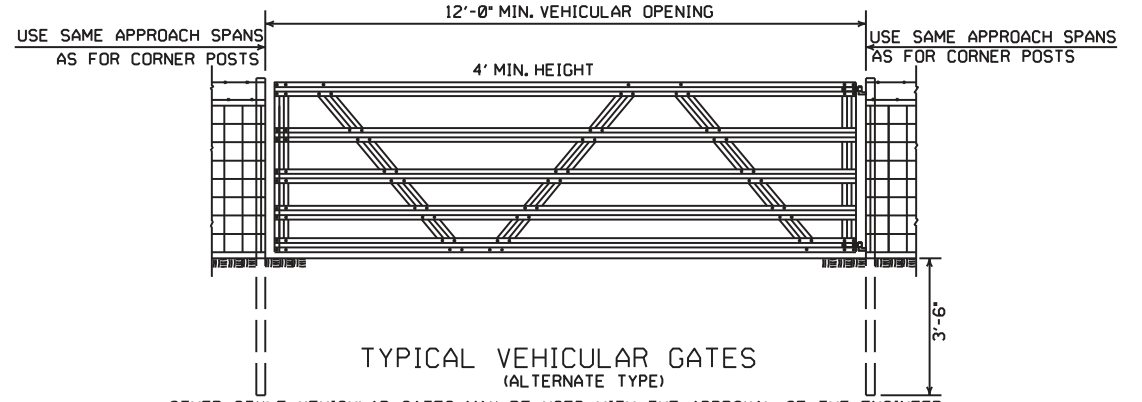
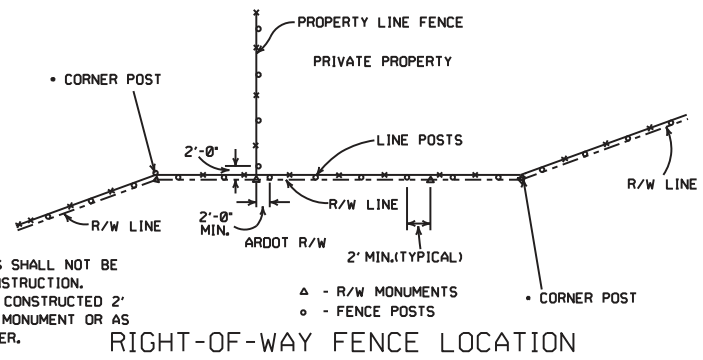


SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

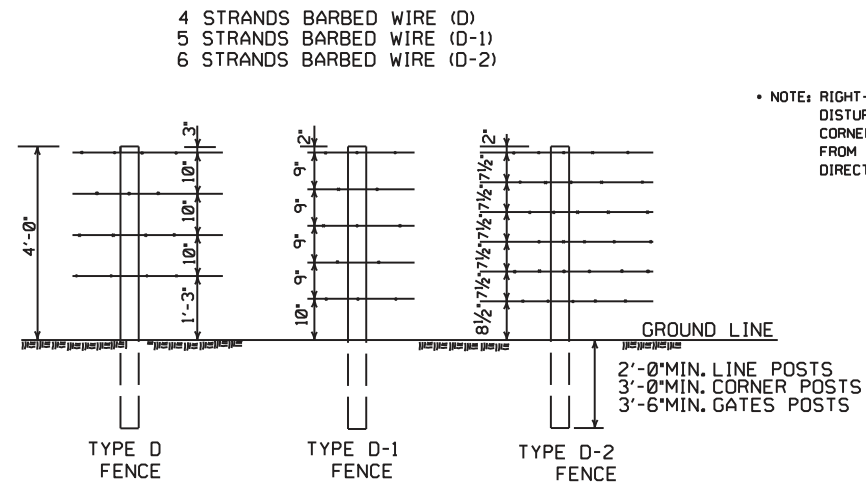
SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

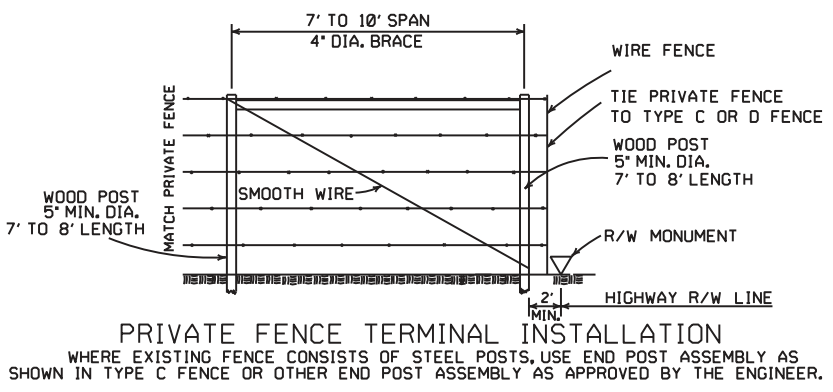
TYPE C FENCE (STEEL POSTS)



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



DATE	REVISION	FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE  
 TYPE C AND D

STANDARD DRAWING WF-4