

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	1	28
② HWY. 167 EMERGENCY ROUTE (RAMSEY MOUNTAIN) (S)						

ARKANSAS DEPARTMENT OF TRANSPORTATION  
CONSTRUCTION PLANS FOR STATE HIGHWAY

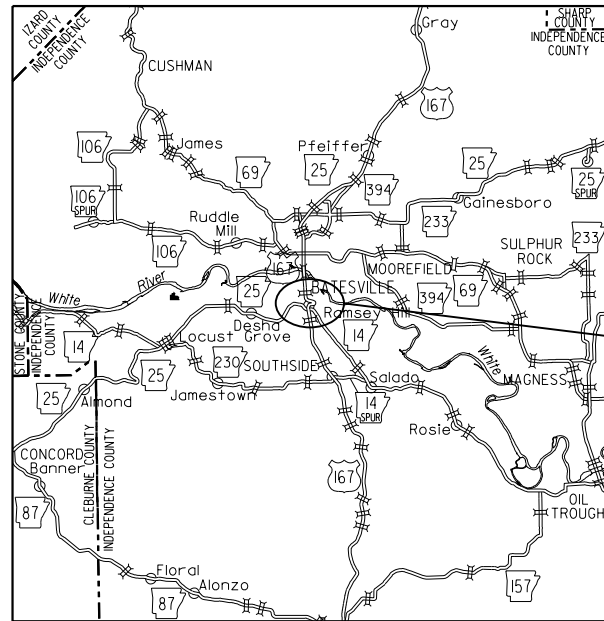
HWY. 167 EMERGENCY ROUTE  
(RAMSEY MOUNTAIN) (S)

INDEPENDENCE COUNTY

ROUTE 167 SECTION 17

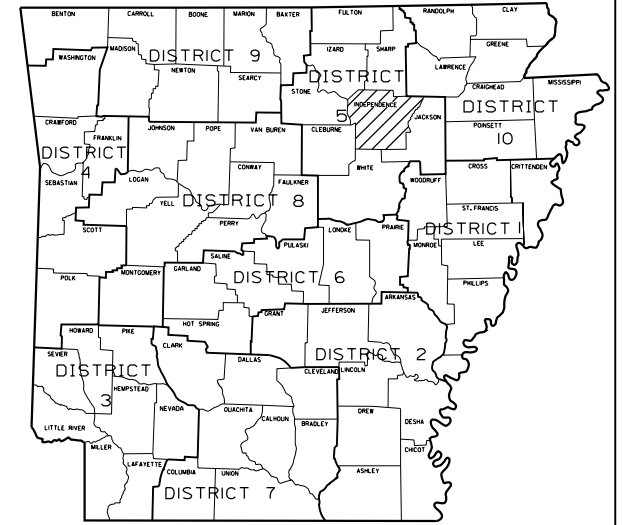
JOB 050478

FED. AID PROJ. NHPP-0032(40)



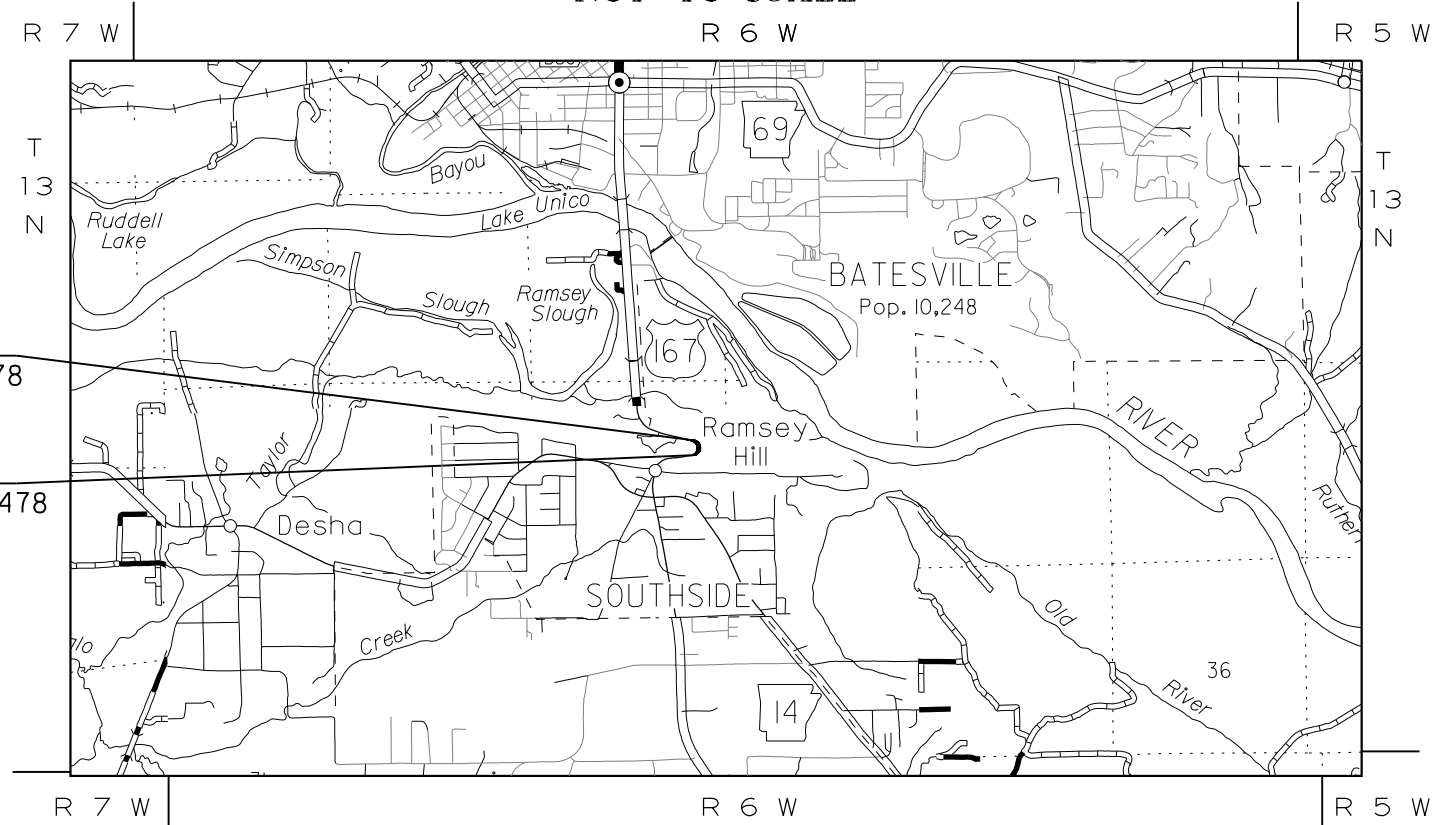
PROJECT LOCATION

VICINITY MAP



ARKANSAS HIGHWAY DISTRICT 5

NOT TO SCALE



STA. III+73.20  
END JOB 050478

STA. I03+27.63  
BEGIN JOB 050478  
L.M. 15.60

DESIGN TRAFFIC DATA

DESIGN YEAR	-----	2043
2023 ADT	-----	N/A
2043 ADT	-----	N/A
2043 DHV	-----	N/A
DIRECTIONAL DISTRIBUTION	-----	N/A
TRUCKS	-----	N/A
DESIGN SPEED	-----	25 MPH

PROJECT COORDINATES

	BEGIN	MID-POINT	END
LATITUDE	N 35°44'26"	N 35°44'28"	N 35°44'31"
LONGITUDE	W 91°38'10"	W 91°38'06"	W 91°38'09"
STATION	I03+27.63	I07+50.42	III+73.20

GROSS LENGTH OF PROJECT	845.57 FEET OR	0.160 MILES
NET " " ROADWAY	845.57 " "	0.160 MILES
NET " " BRIDGES	0.00 " "	0.000 MILES
NET " " PROJECT	845.57 " "	0.160 MILES



DIGITALLY SIGNED 8/16/2023

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 WORKSPACE: AHTD  
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 REVISION DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	2	28
INDEX OF SHEETS AND STANDARD DRAWINGS						



DIGITALLY SIGNED 9/18/2023

### INDEX OF SHEETS

SHEET NO.	TITLE
1	TITLE SHEET
2	INDEX OF SHEETS AND STANDARD DRAWINGS
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES
4 - 5	TYPICAL SECTIONS OF IMPROVEMENT
6 - 8	SPECIAL DETAILS
9 - 10	TEMPORARY EROSION CONTROL DETAILS
11	MAINTENANCE OF TRAFFIC DETAILS
12	PERMANENT PAVEMENT MARKING DETAILS
13 - 14	QUANTITIES
15	SUMMARY OF QUANTITIES AND REVISIONS
16 - 17	SURVEY CONTROL DETAILS
18 - 19	PLAN AND PROFILE SHEETS
20 - 28	CROSS SECTIONS

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

### ROADWAY STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
CDP-1	CONCRETE DITCH PAVING	12-08-16
FPC-9S	DETAILS OF DROP INLET & JUNCTION BOX (TYPE ST)	07-26-12
PBC-1	PRECAST CONCRETE BOX CULVERTS	01-28-15
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PM-1	PAVEMENT MARKING DETAILS	02-27-20
RCB-1	REINFORCED CONCRETE BOX CULVERT DETAILS	07-26-12
RCB-2	EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS	11-20-03
RCB-3	METHOD OF EXTENDING EXISTING R.C. BOX CULVERTS	10-12-95
SE-2	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	11-07-19
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	11-07-19
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	05-20-21
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	08-12-21
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94
R-1004-A	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS (SINGLES) B	7-1958

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	3	28
GOVERNING SPECIFICATIONS AND GENERAL NOTES						

②

**GOVERNING SPECIFICATIONS**

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
100-4	DEPARTMENT NAME CHANGE
102-2	ISSUANCE OF PROPOSALS
105-4	MAINTENANCE DURING CONSTRUCTION
107-2	RESTRAINING CONDITIONS
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
210-1	UNCLASSIFIED EXCAVATION
303-1	AGGREGATE BASE COURSE
306-1	QUALITY CONTROL AND ACCEPTANCE
400-1	TACK COATS
400-4	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
400-5	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
400-6	LIQUID ANTI-STRIP ADDITIVE
400-7	TRACKLESS TACK
404-3	DESIGN OF ASPHALT MIXTURES
409-2	ASPHALT LABORATORY FACILITY
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
410-2	DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS
410-4	EVALUATION OF ACHM SUBLLOT REPLACEMENT MATERIAL
416-1	RECYCLED ASPHALT PAVEMENT
501-2	CEMENT
600-2	INCIDENTAL CONSTRUCTION
603-1	LANE CLOSURE NOTIFICATION
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-3	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH)
605-1	CONCRETE DITCH PAVING
620-1	MULCH COVER
621-1	FILTER SOCKS
732-1	CRASH CUSHION
800-1	STRUCTURES
802-4	CEMENT
804-2	REINFORCING STEEL FOR STRUCTURES
JOB 050478	BIDDING REQUIREMENTS AND CONDITIONS
JOB 050478	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 050478	BUY AMERICA - CONSTRUCTION MATERIALS
JOB 050478	CARGO PREFERENCE ACT REQUIREMENTS
JOB 050478	CAVE DISCOVERY
JOB 050478	CONTACT INFORMATION FOR MOTORIST DAMAGE CLAIMS
JOB 050478	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
JOB 050478	DISADVANTAGED BUSINESS ENTERPRISE BIDDERS RESPONSIBILITIES
JOB 050478	ESTABLISHING CONTRACT TIME - WORKING DAY CONTRACT
JOB 050478	EXTENSION FOR PIPE CULVERTS
JOB 050478	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 050478	HORIZONTAL SWING GATE
JOB 050478	LIQUIDATED DAMAGES PROCEDURE FOR BID LETTINGS
JOB 050478	LONGITUDINAL JOINT DENSITIES FOR ACHM SURFACE COURSES
JOB 050478	MANDATORY ELECTRONIC CONTRACT
JOB 050478	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB 050478	OFF-SITE RESTRAINING CONDITIONS FOR INDIANA AND NORTHERN LONG-EARED BATS
JOB 050478	PRICE ADJUSTMENT FOR ASPHALT BINDER
JOB 050478	PRICE ADJUSTMENT FOR FUEL
JOB 050478	PROHIBITION OF CERTAIN TELECOMMUNICATIONS AND VIDEO SURVEILLANCE SERVICES OR EQUIPMENT
JOB 050478	SHORING FOR CULVERTS
JOB 050478	SOIL STABILIZATION
JOB 050478	STORM WATER POLLUTION PREVENTION PLAN
JOB 050478	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 050478	TOTAL SOLAR ECLIPSE
JOB 050478	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES LEFT IN PLACE
JOB 050478	UTILITY ADJUSTMENTS
JOB 050478	WARM MIX ASPHALT
JOB 050478	WATER POLLUTION CONTROL

**GENERAL NOTES**

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.



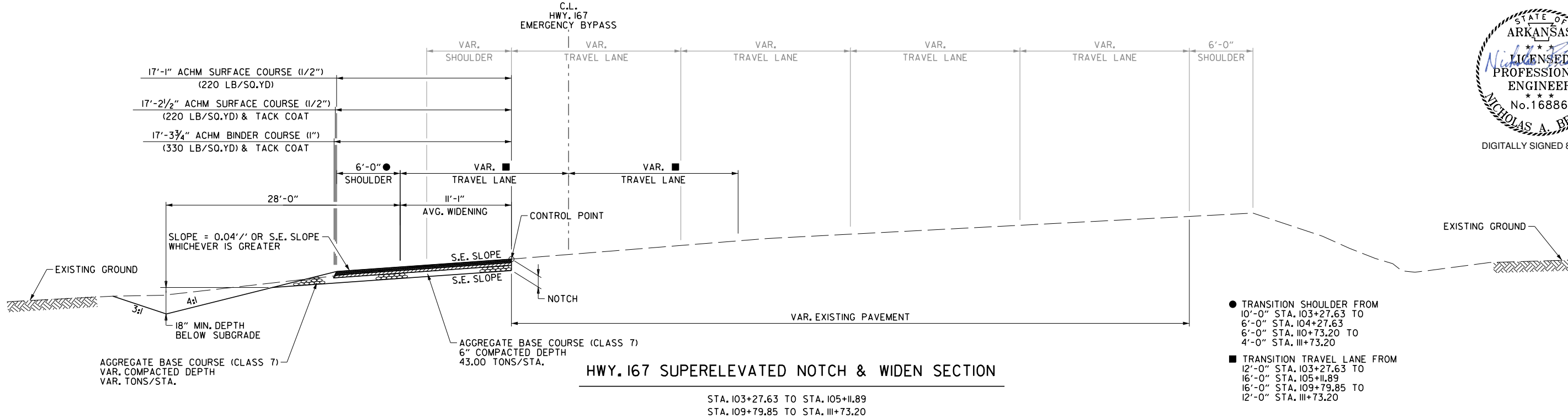
DIGITALLY SIGNED 9/18/2023

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	4	28
TYPICAL SECTIONS OF IMPROVEMENT						

②



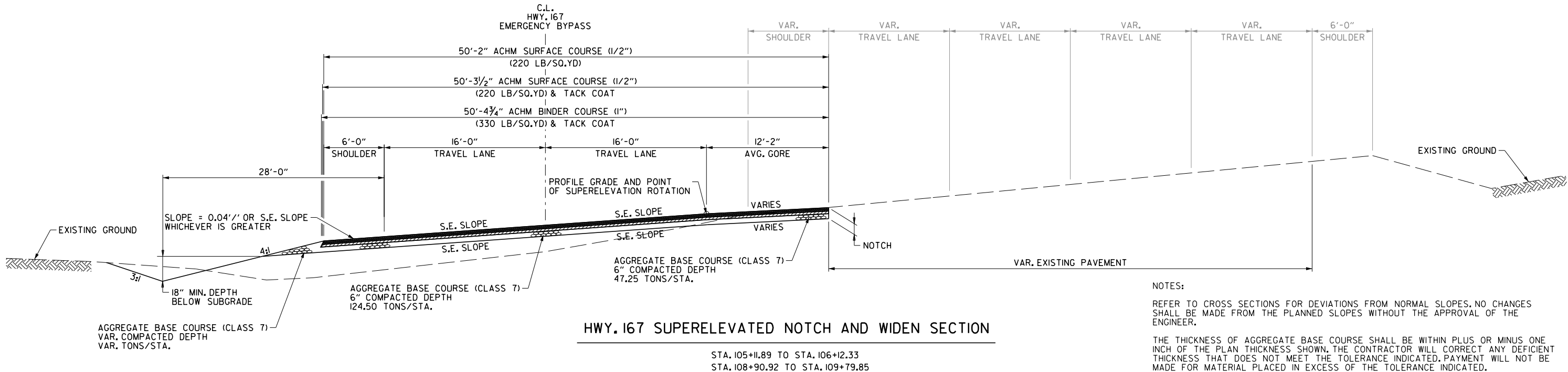
DIGITALLY SIGNED 8/16/2023



**HWY. 167 SUPERELEVATED NOTCH & WIDEN SECTION**

STA. 103+27.63 TO STA. 105+11.89  
STA. 109+79.85 TO STA. 111+73.20

- TRANSITION SHOULDER FROM  
10'-0" STA. 103+27.63 TO  
6'-0" STA. 104+27.63  
6'-0" STA. 110+73.20 TO  
4'-0" STA. 111+73.20
- TRANSITION TRAVEL LANE FROM  
12'-0" STA. 103+27.63 TO  
16'-0" STA. 105+11.89  
16'-0" STA. 109+79.85 TO  
12'-0" STA. 111+73.20



**HWY. 167 SUPERELEVATED NOTCH AND WIDEN SECTION**

STA. 105+11.89 TO STA. 106+12.33  
STA. 108+90.92 TO STA. 109+79.85

- NOTES:
- REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
  - THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET THE TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
  - THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.
  - BLEEDER DITCHES - PRIOR TO AND DURING PLACEMENT OF PAVEMENT AT THE NOTCH, THE CONTRACTOR SHALL PROVIDE POSITIVE DRAINAGE AT ALL TIMES. THE METHOD(S) AND SPACING USED SHALL BE APPROVED BY THE ENGINEER. PAYMENT FOR THIS WORK SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.

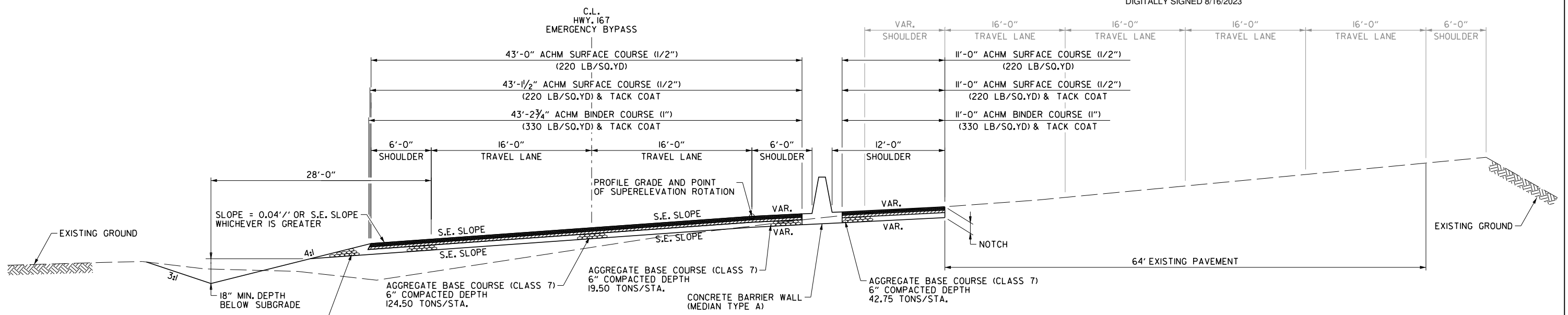
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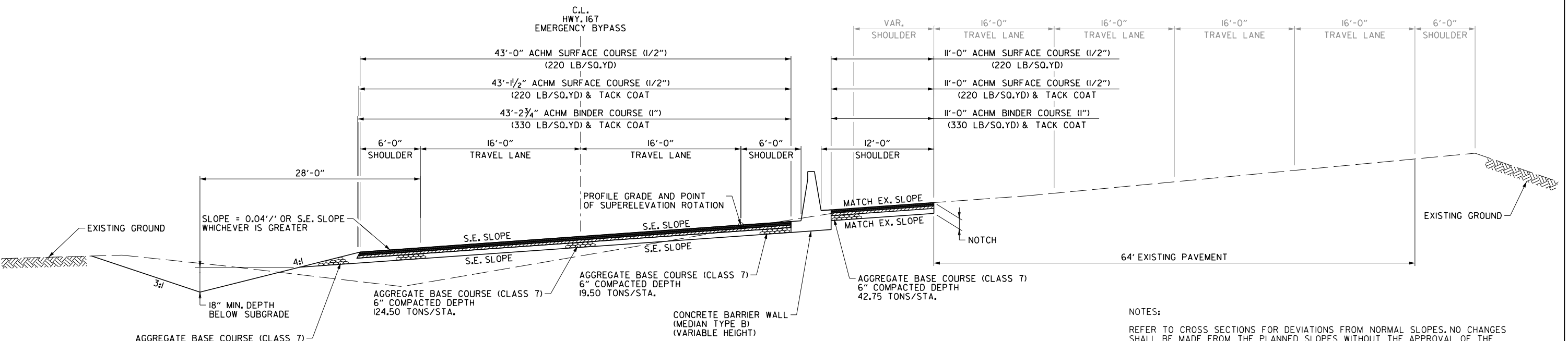
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		6	ARK.	050478	5	28
TYPICAL SECTIONS OF IMPROVEMENT						

DIGITALLY SIGNED 8/16/2023



**HWY. 167 SUPERELEVATED NOTCH & WIDEN SECTION**

STA. 106+12.33 TO STA. 107+02.83  
STA. 108+60.83 TO STA. 108+90.92



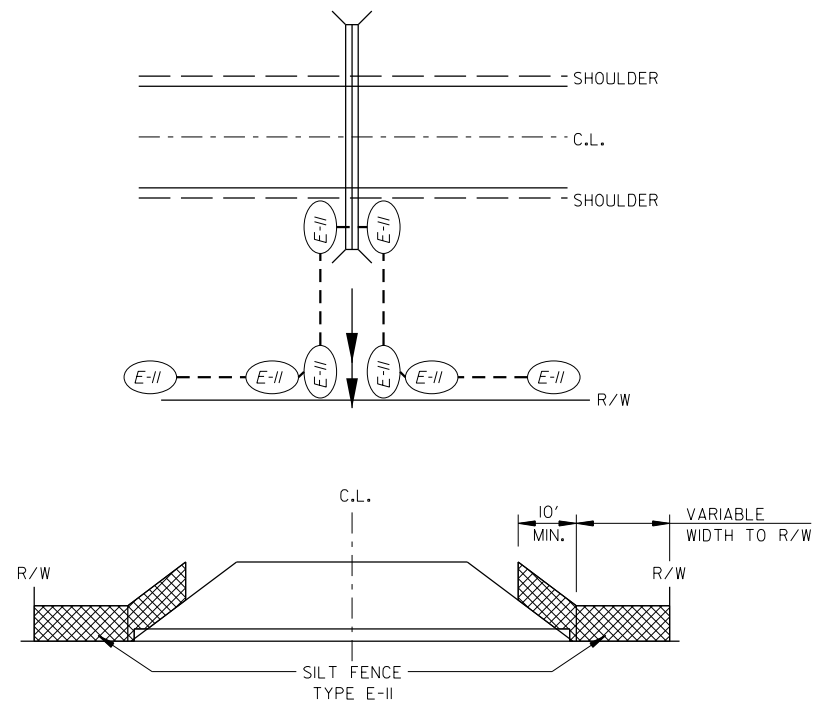
**HWY. 167 SUPERELEVATED NOTCH & WIDEN SECTION**

STA. 107+02.83 TO STA. 108+60.83

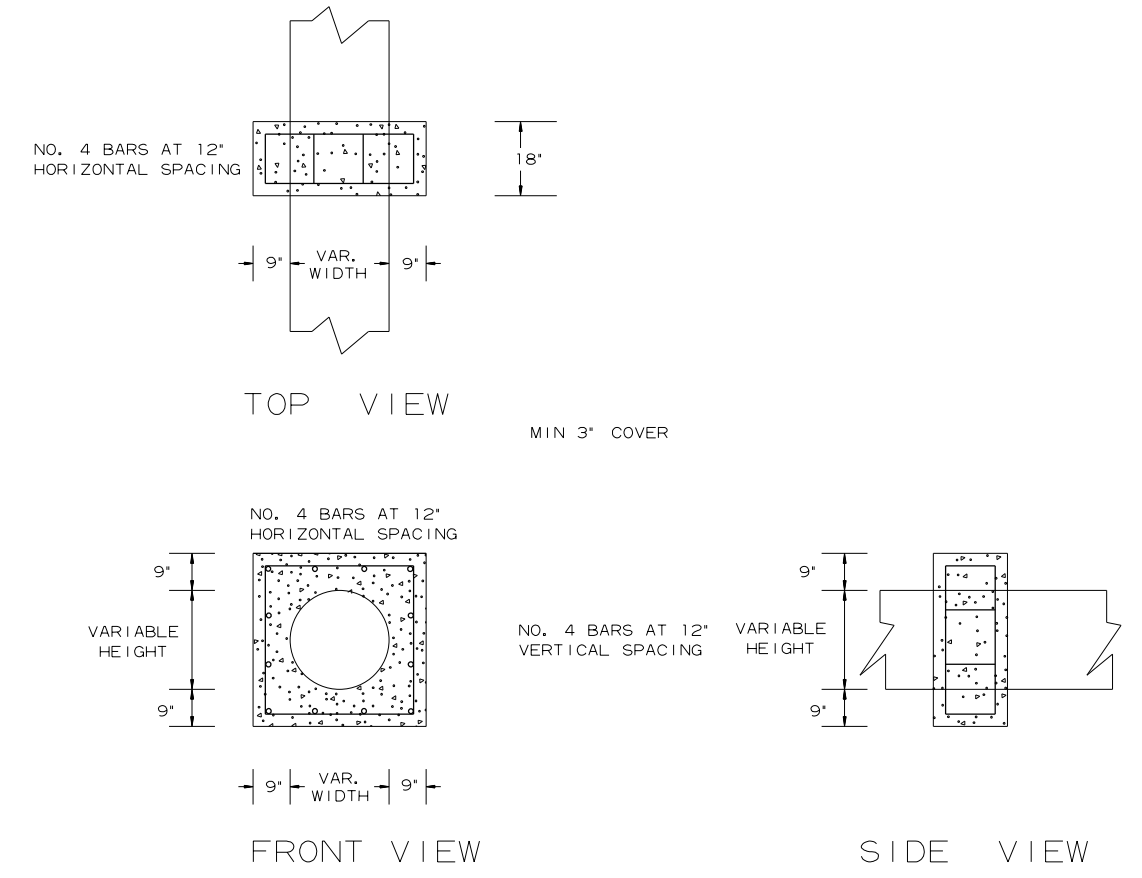
- NOTES:
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SPECIAL DETAILS						



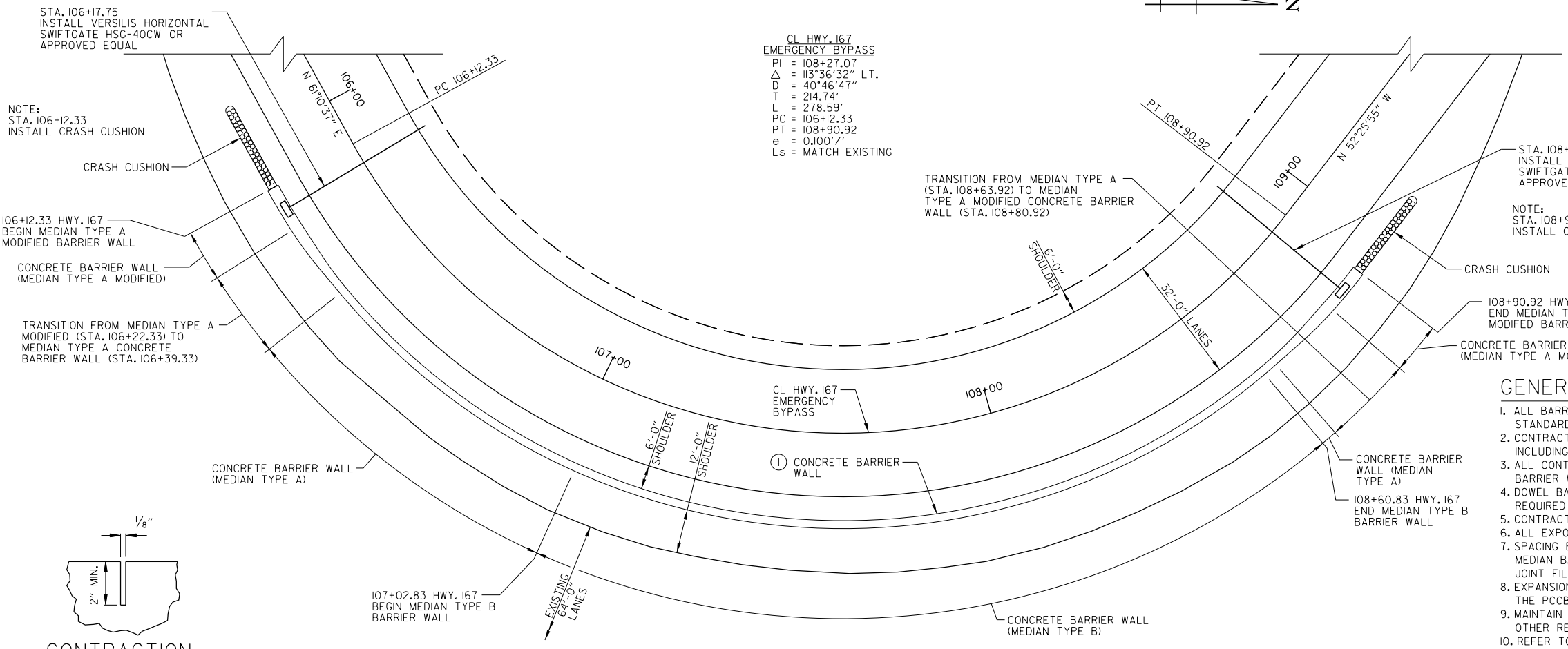
DETAILS OF SILT FENCE  
AT R.C. BOX



PIPE EXTENSION  
REINFORCED CONCRETE COLLAR DETAIL

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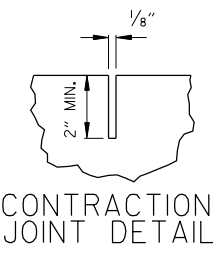
CL HWY. 167  
EMERGENCY BYPASS  
PI = 108+27.07  
Δ = 113°36'32" LT.  
D = 40°46'47"  
T = 214.74'  
L = 278.59'  
PC = 106+12.33  
PT = 108+90.92  
e = 0.100'/'  
Ls = MATCH EXISTING

NOTE:  
STA. 106+12.33  
INSTALL CRASH CUSHION

STA. 108+85.50  
INSTALL VERSILIS HORIZONTAL  
SWIFTGATE HSG-40CW OR  
APPROVED EQUAL  
NOTE:  
STA. 108+90.92  
INSTALL CRASH CUSHION

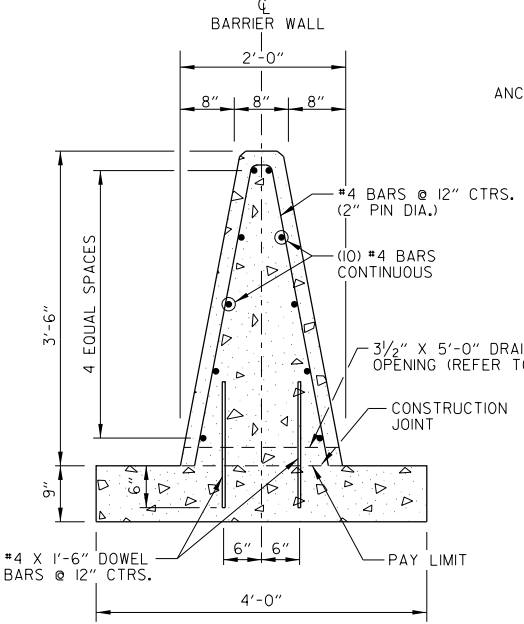
**GENERAL NOTES FOR CONCRETE BARRIER WALLS**

- ALL BARRIER WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH SECTION 631 OF THE STANDARD SPECIFICATIONS, 2014 EDITION.
- CONTRACTION JOINTS REQUIRED AT 15'-0" MAXIMUM SPACING FOR BARRIER TYPES MEDIAN A, INCLUDING TRANSITION REGIONS, MEDIAN B, AND MEDIAN A MODIFIED.
- ALL CONTRACTION JOINTS TO BE FORMED IN FRESH CONCRETE ON TOP AND IN SIDES OF BARRIER WALL.
- DOWEL BARS FOR BARRIER TYPES MEDIAN A, MEDIAN B, AND MEDIAN A MODIFIED WILL NOT BE REQUIRED IF BARRIER AND MINIMUM 4" WIDE BASE ARE CAST AS A COMPLETE UNIT.
- CONTRACTION JOINTS ARE NOT PERMITTED AT THE DOWEL BAR LOCATIONS.
- ALL EXPOSED EDGES OF CONCRETE BARRIER WALL SHALL HAVE A 3/4" CHAMFER.
- SPACING BETWEEN EXPANSION JOINTS SHALL NOT EXCEED 400 FT FOR BARRIER TYPES MEDIAN A, MEDIAN B, AND MEDIAN A MODIFIED. EXPANSION JOINTS SHALL BE FORMED USING 1" PREFORMED JOINT FILLER. CONTINUOUS REINFORCEMENT SHALL BE CUT 2" CLEAR OF EXPANSION JOINTS.
- EXPANSION JOINTS SHOULD BE CONSTRUCTED IN BOTH THE FOOTING OF THE STRUCTURE AND THE PCCB WALL.
- MAINTAIN 3" CLEARANCE ON ALL FOOTING REINFORCEMENT AND 2" CLEARANCE ON ALL OTHER REINFORCEMENT.
- REFER TO BARRIER MOUNTED GATE SPECIAL DETAILS FOR INFORMATION REGARDING GATE SUPPORT BASE RELATIVE TO CONCRETE BARRIER WALL.
- THE COST FOR THE MODIFICATION OF THE BARRIERS AND DROP INLETS ARE TO BE SUBSIDIARY TO CONCRETE BARRIER WALLS AND CURBS.
- CONSTRUCT DRAINAGE OPENINGS EVERY 100' O.C. AND AT SAGS AND ADJACENT TO DROP INLETS IF SHOWN ON THE PLANS. DOWEL BARS SHALL NOT BE PLACED WITHIN 3" OF DRAINAGE OPENINGS.

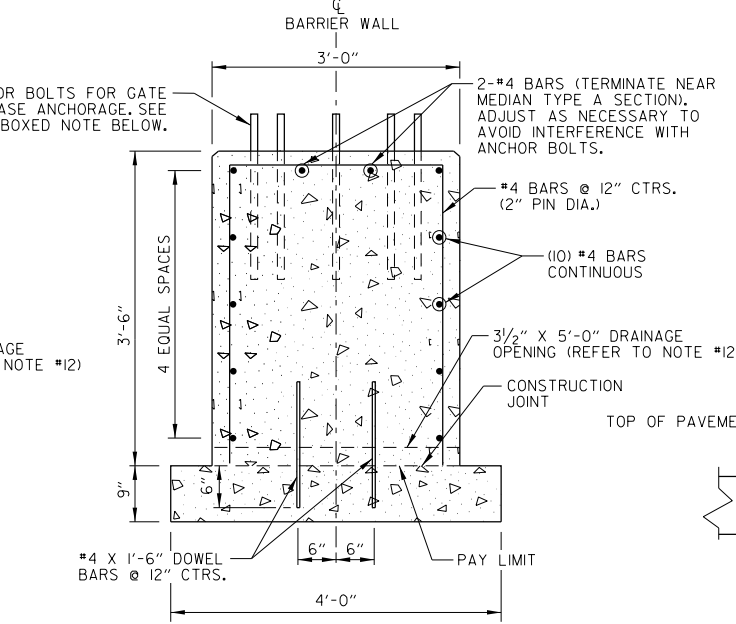


**CONCRETE BARRIER WALL TRANSITION - PLAN**  
N.T.S.

① SEE STATIONING ALONG CONCRETE BARRIER WALL TO DETERMINE WHICH MEDIAN TYPE IS APPLICABLE.

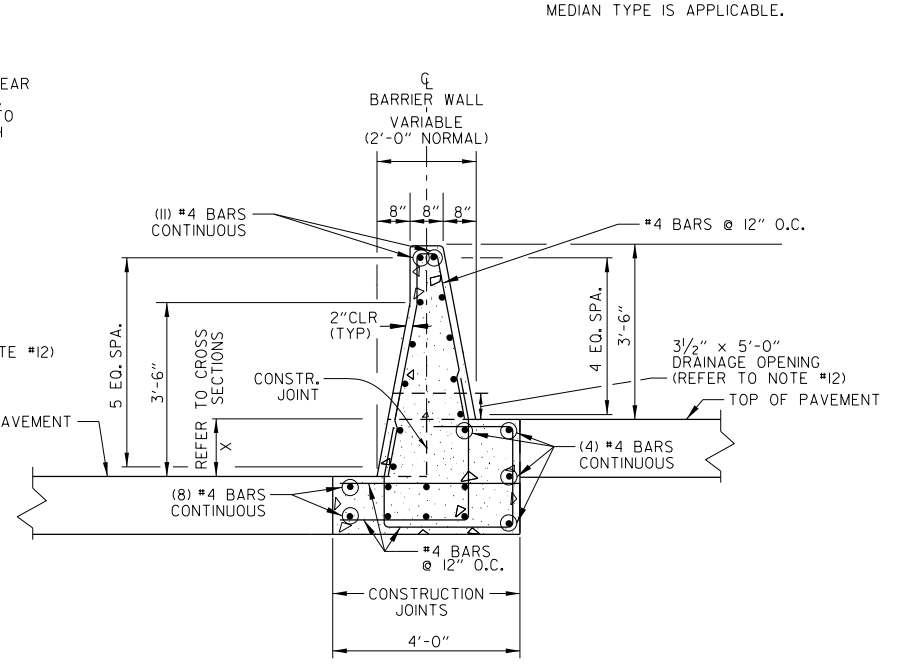


**CONCRETE BARRIER WALL (MEDIAN TYPE A; MASH TL-4)**  
N.T.S.

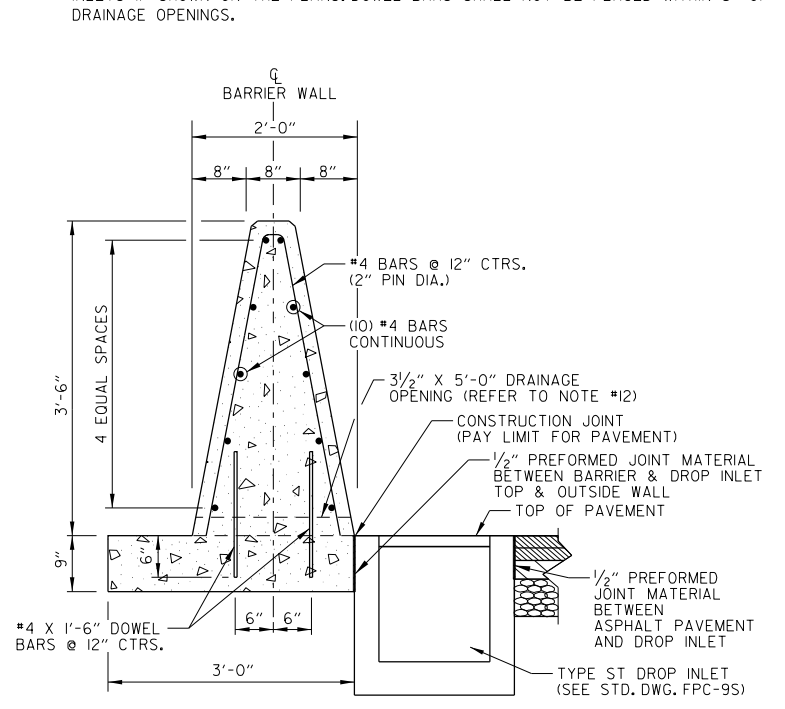


**CONCRETE BARRIER WALL (MEDIAN TYPE A MODIFIED; MASH TL-4)**  
N.T.S.

NOTE:  
MEDIAN TYPE A MODIFIED BARRIER WALL HAS BEEN SIZED TO ACCOMMODATE CAST-IN-PLACE ANCHORS FOR BASE OF VERSILIS HORIZONTAL SWIFTGATE HSG-40CW. PRIOR TO INSTALLING ANCHORS, THE CONTRACTOR SHALL VERIFY THE ACTUAL ANCHOR PATTERN AND LOCATION WITH THE GATE MANUFACTURER. THE GATE SUPPORT BASE SHALL NOT HANG OVER THE EDGE OF THE BARRIER.



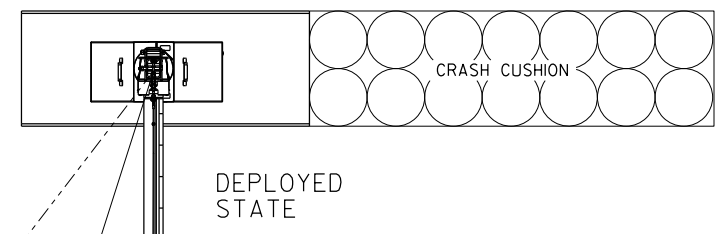
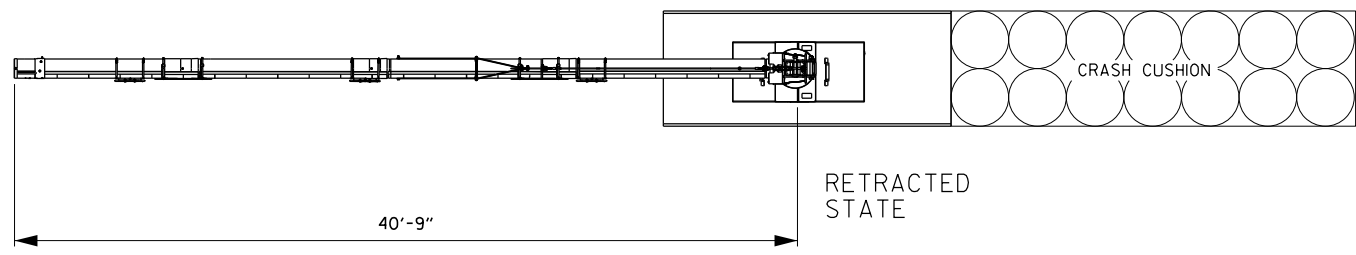
**CONCRETE BARRIER WALL (MEDIAN TYPE B; MASH TL-4)**  
X = 0'-0" TO 1'-0" MAX  
N.T.S.



**TRANSVERSE SECTION OF TYPE ST DROP INLET ADJACENT TO CONCRETE BARRIER WALL (MEDIAN TYPE A; MASH TL-4)**  
N.T.S.

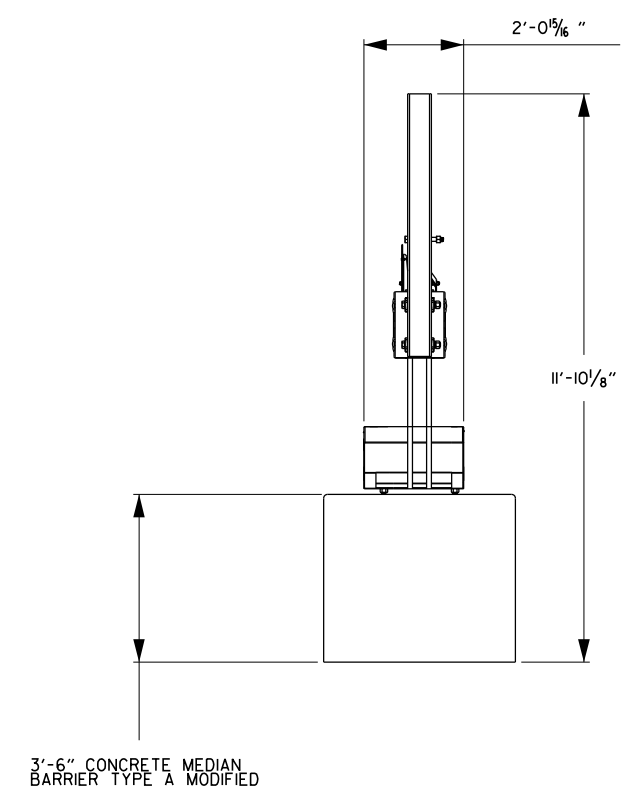
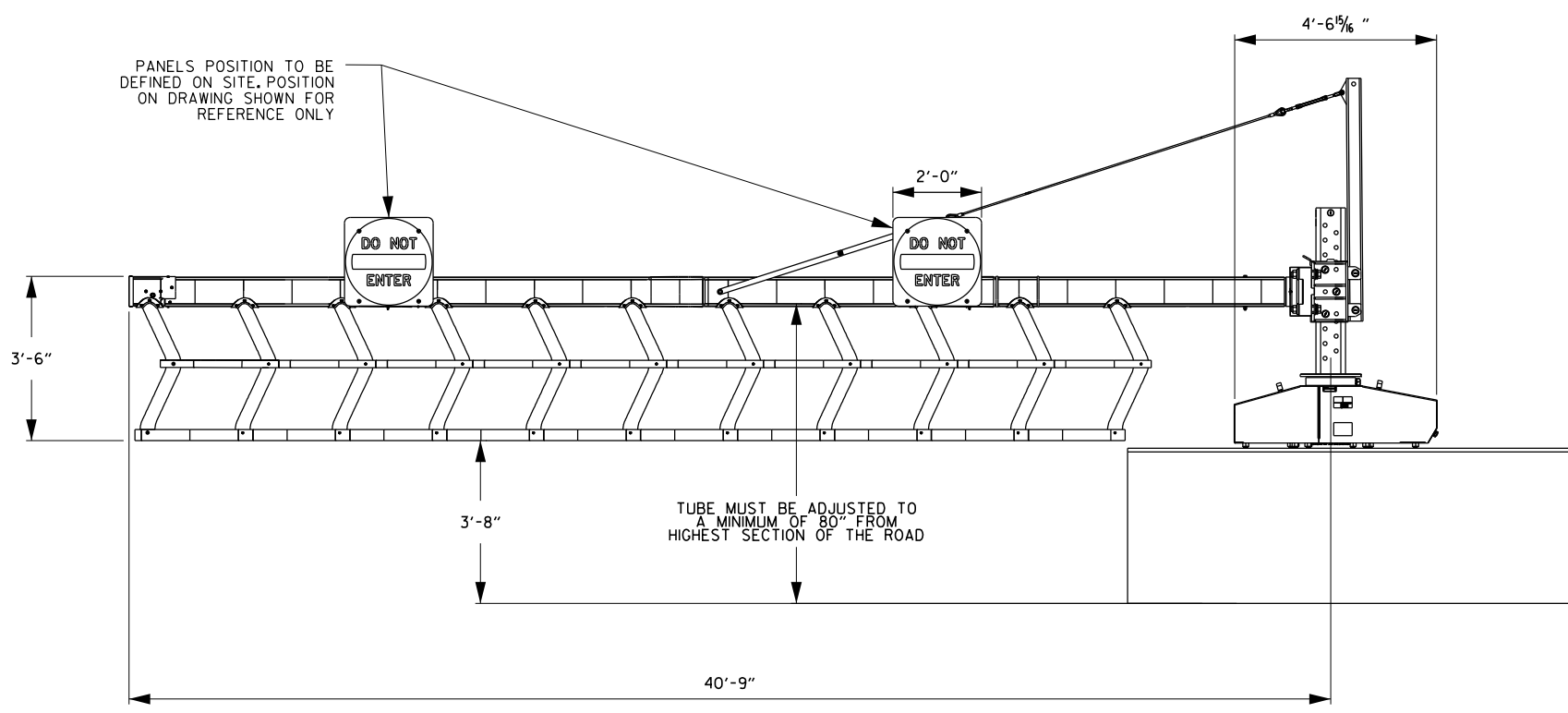
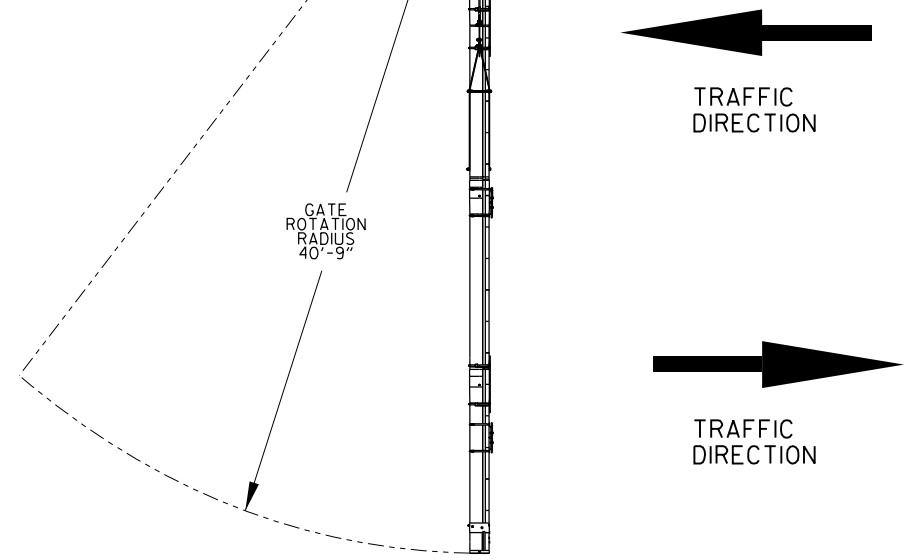
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SPECIAL DETAILS						



STATE OF  
ARKANSAS  
\*\*\*  
LICENSED  
PROFESSIONAL  
ENGINEER  
\*\*\*  
No. 16886  
NICHOLAS A. BRADY

DIGITALLY SIGNED 8/16/2023



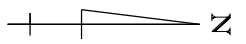
DETAILS OF HORIZONTAL SWING GATE SYSTEM

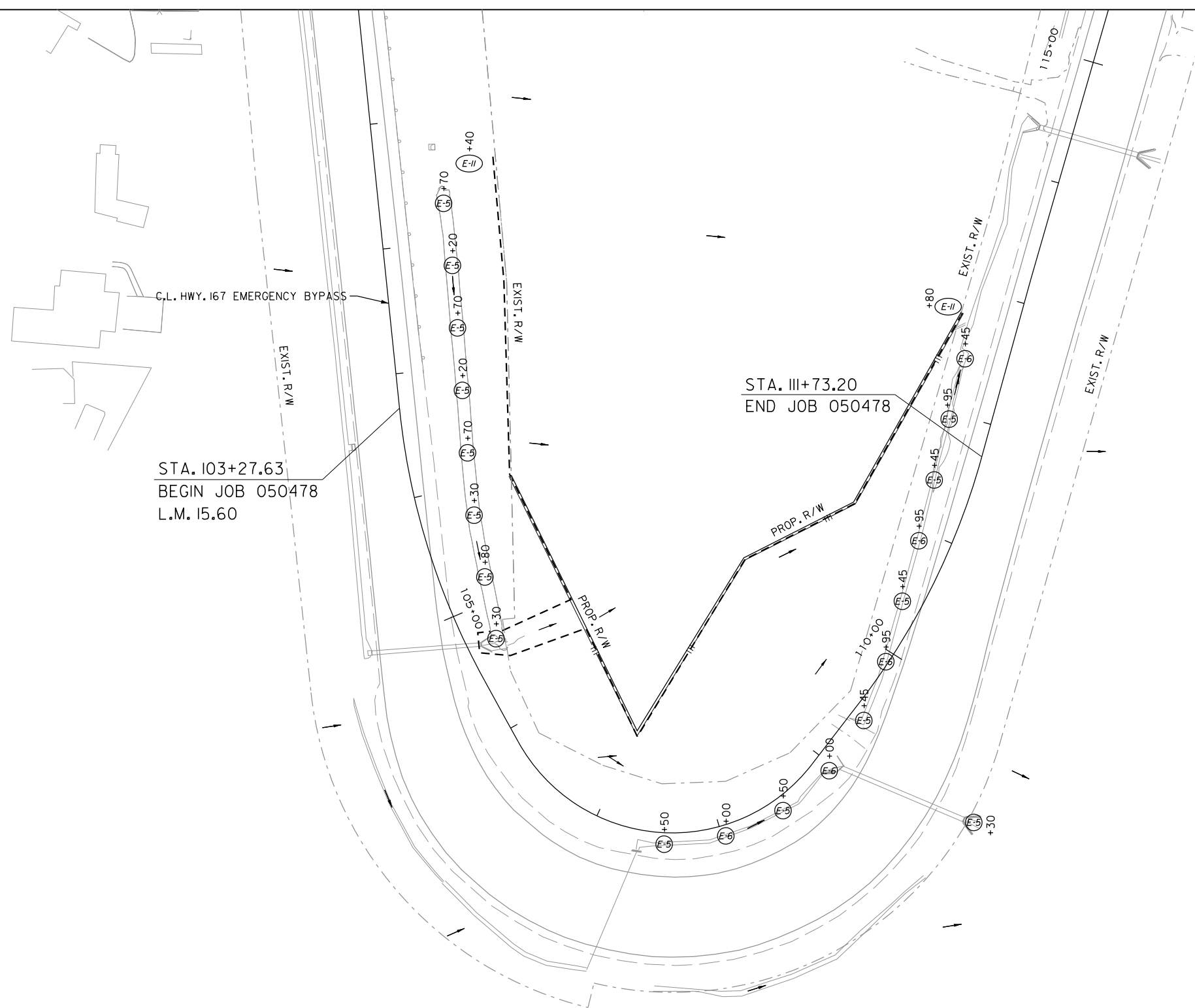
SPECIAL DETAILS

8/16/2023 11:23 AM  
 JATurner  
 WORKSPACE: AHTD  
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 REVISED DATE:



DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	9	28
② TEMPORARY EROSION CONTROL DETAILS						


  
 STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 16886  
 NICHOLAS A. BRADY  
 DIGITALLY SIGNED 9/18/2023



SAND BAG DITCH CHECK	E-5	INSTALLATION
STA. 101+70 TO STA. 105+30	LT.	8
STA. 107+50	LT.	1
STA. 108+50	LT.	1
STA. 109+30	RT.	1
STA. 109+45	LT.	1
STA. 110+45	LT.	1
STA. 111+45	LT.	1
STA. 111+95	LT.	1
ROCK DITCH CHECK	E-6	INSTALLATION
STA. 108+00	LT.	1
STA. 109+00	LT.	1
STA. 109+95	LT.	1
STA. 110+95	LT.	1
STA. 112+45	LT.	1
SILT FENCE	E-11	LIN. FT.
STA. 101+40 TO 112+80	LT.	1074

REVISIONS

DATE	

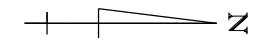
**LEGEND**

(E-5) = SAND BAG DITCH CHECKS      (E-13) = COMPOST FILTER SOCK DROP INLET PROTECTION  
 (E-6) = ROCK DITCH CHECKS        (E-11) = SILT FENCE

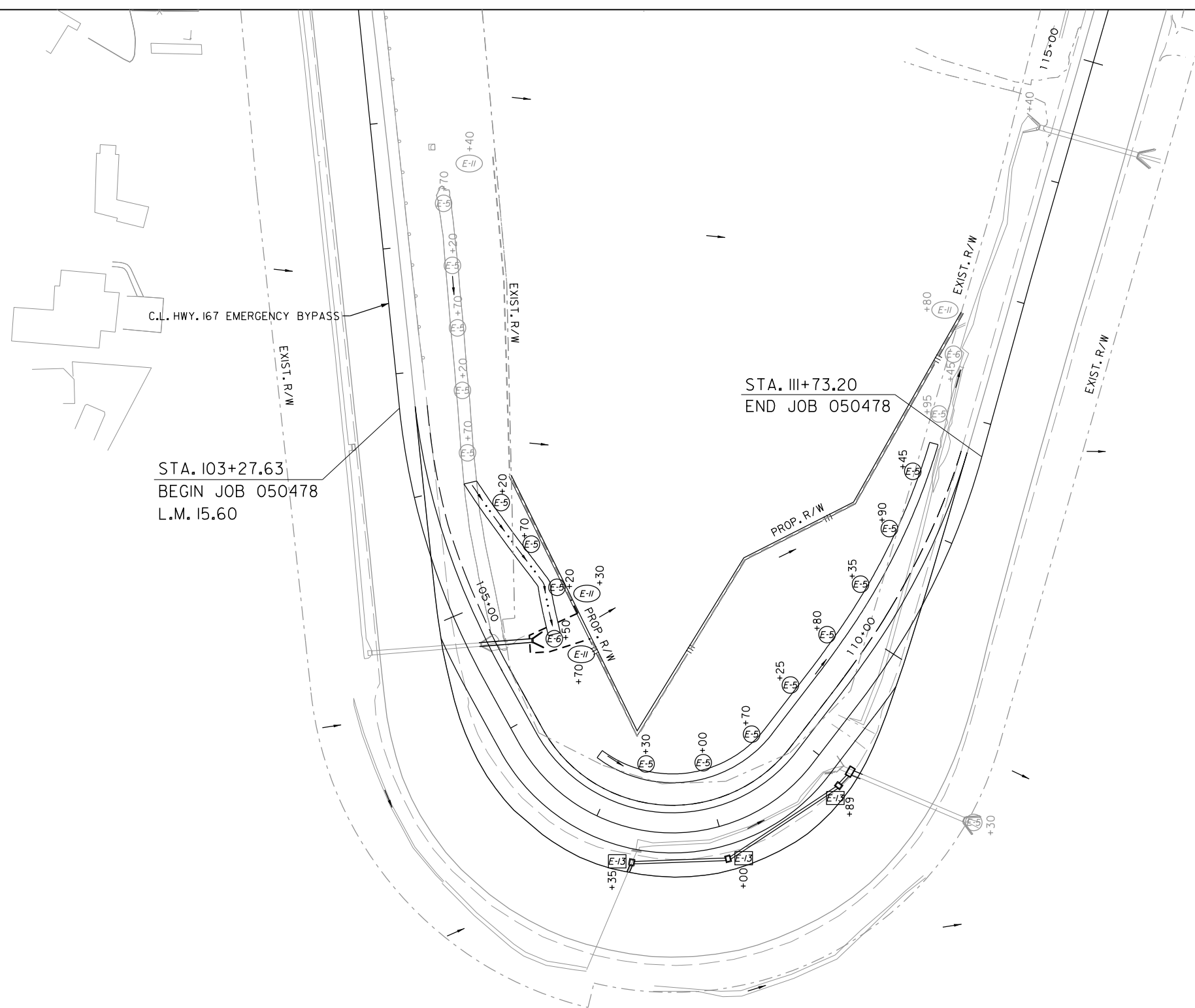
CLEARING AND GRUBBING EROSION CONTROL MEASURES TO BE PLACED BEFORE ANY CONSTRUCTION. THESE DEVICES SHALL BE LEFT IN PLACE AS LONG AS REQUIRED TO CONTROL EROSION.

9/18/2023 14:46 PM  
 EPSher-III  
 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	10	28
② TEMPORARY EROSION CONTROL DETAILS						



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STA. 103+27.63  
BEGIN JOB 050478  
L.M. 15.60

STA. 111+73.20  
END JOB 050478

SAND BAG DITCH CHECK	(E-5)	INSTALLATION
STA. 104+20 TO STA. 105+20	LT.	3
STA. 107+30 TO STA. 111+45	LT.	8
ROCK DITCH CHECK	(E-6)	INSTALLATION
STA. 105+50	LT.	1
FILTER SOCK	(E-7)	INSTALLATION
STA. 107+35	RT.	1
STA. 108+00	RT.	1
STA. 108+89	RT.	1
SILT FENCE	(E-11)	LIN. FT.
STA. 105+30 TO 105+70	LT.	108

REVISIONS

DATE	

**LEGEND**

(E-5) = SAND BAG DITCH CHECKS      (E-7) = COMPOST FILTER SOCK  
DROP INLET PROTECTION

(E-6) = ROCK DITCH CHECKS      (E-11) = SILT FENCE

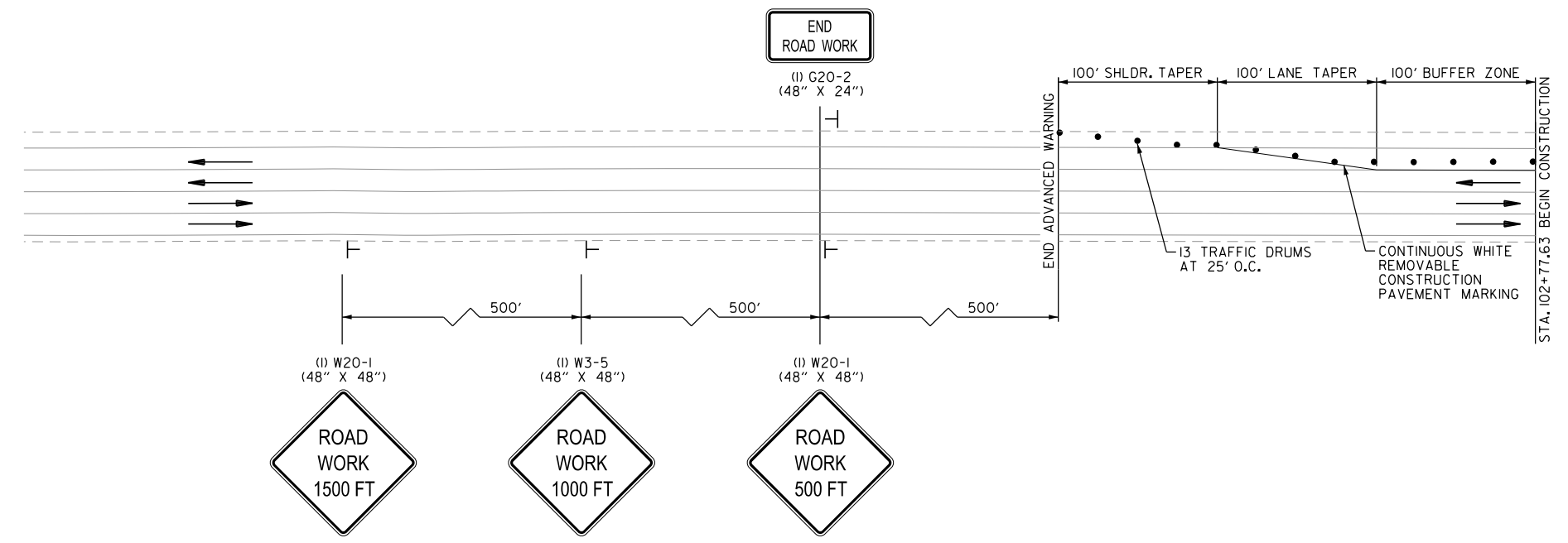
EROSION CONTROL MEASURES TO BE PLACED BEFORE ANY CONSTRUCTION, THESE DEVICES SHALL BE LEFT IN PLACE AS LONG AS REQUIRED TO CONTROL EROSION.

9/18/2023 14:46 PM  
 EPSher-III  
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 REVISED DATE:

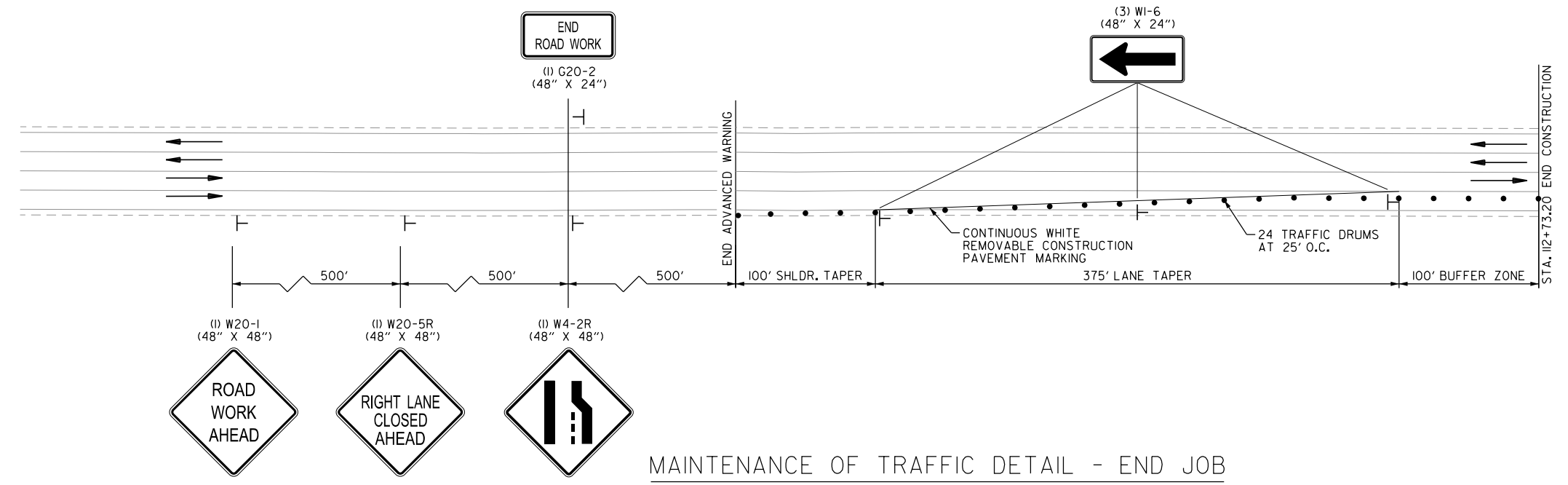
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	11	28
MAINTENANCE OF TRAFFIC						



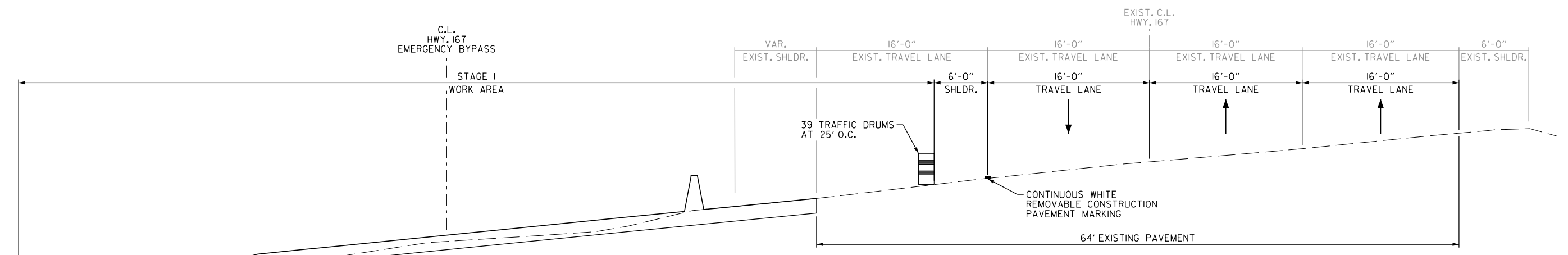
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MAINTENANCE OF TRAFFIC DETAIL - BEGIN JOB



MAINTENANCE OF TRAFFIC DETAIL - END JOB



MAINTENANCE OF TRAFFIC TYPICAL SECTION

MAINTENANCE OF TRAFFIC DETAILS ALL STAGES

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 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	12	28
PERMANENT PAVEMENT MARKING DETAILS						



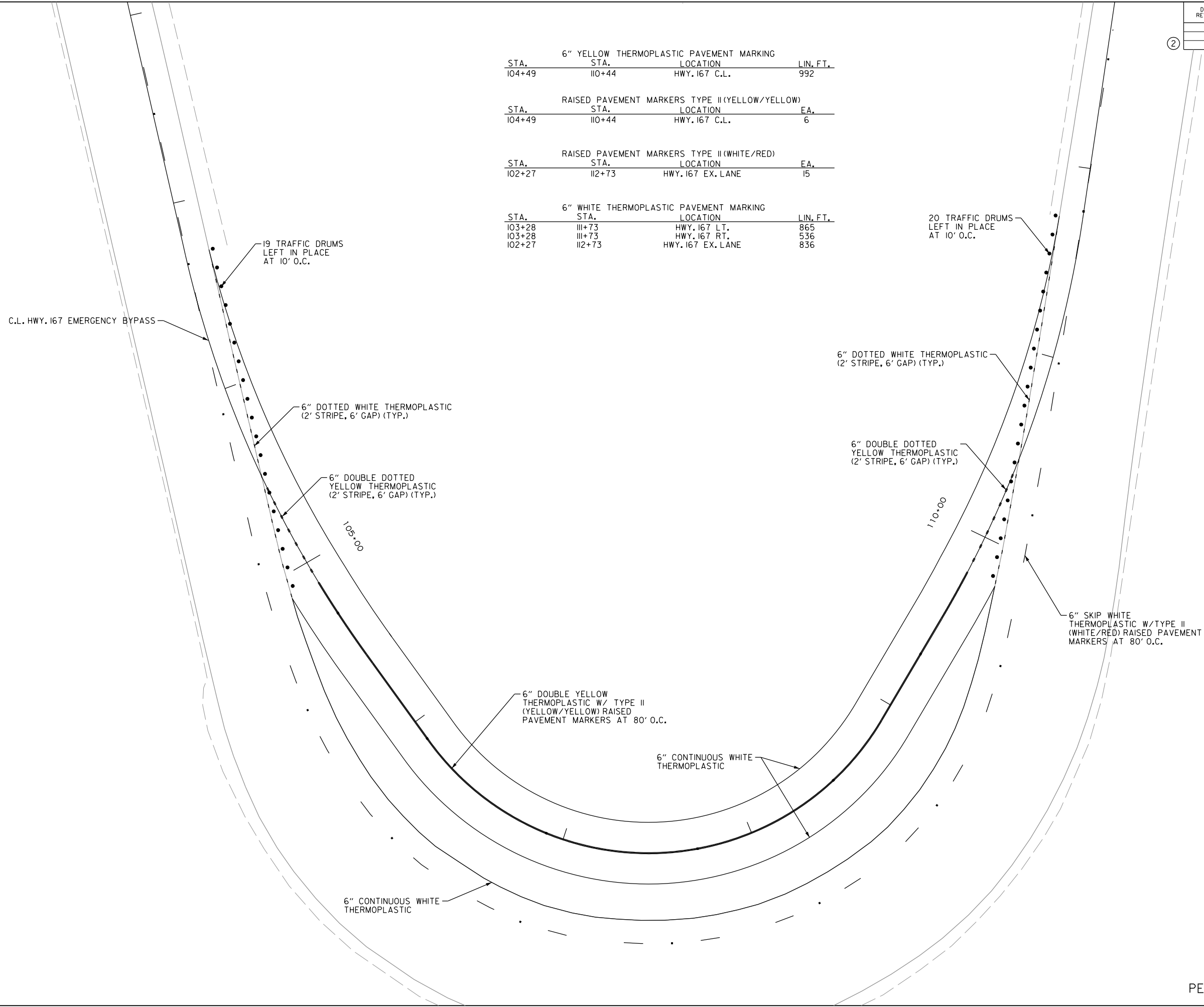
DIGITALLY SIGNED 8/16/2023

6" YELLOW THERMOPLASTIC PAVEMENT MARKING			
STA.	STA.	LOCATION	LIN. FT.
104+49	110+44	HWY. 167 C.L.	992

RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)			
STA.	STA.	LOCATION	EA.
104+49	110+44	HWY. 167 C.L.	6

RAISED PAVEMENT MARKERS TYPE II (WHITE/RED)			
STA.	STA.	LOCATION	EA.
102+27	112+73	HWY. 167 EX. LANE	15

6" WHITE THERMOPLASTIC PAVEMENT MARKING			
STA.	STA.	LOCATION	LIN. FT.
103+28	111+73	HWY. 167 LT.	865
103+28	111+73	HWY. 167 RT.	536
102+27	112+73	HWY. 167 EX. LANE	836



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 WORKSPACE: AHTD  
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 REVISED DATE:

**ADVANCE WARNING SIGNS AND DEVICES**

SIGN NUMBER	DESCRIPTION	SIGN SIZE	TOTAL SIGNS REQUIRED		TRAFFIC DRUMS	TRAFFIC DRUMS LEFT IN PLACE
			NO.	SQ. FT.		
W20-1	ROAD WORK 1500 FT.	48"x48"	1	16.0		
W20-1	ROAD WORK 1000 FT.	48"x48"	1	16.0		
W20-1	ROAD WORK 500 FT.	48"x48"	1	16.0		
W20-1	ROAD WORK AHEAD	48"x48"	1	16.0		
W20-5R	RIGHT LANE CLOSED AHEAD	48"x48"	1	16.0		
W1-6	LEFT ARROW	48"x24"	3	24.0		
W4-2R	MERGE LANE RT.	48"x48"	1	16.0		
G20-2	END ROAD WORK	48"x24"	2	16.0		
	TRAFFIC DRUMS				76	
	TRAFFIC DRUMS LEFT IN PLACE					39
<b>TOTALS:</b>				<b>136.0</b>	<b>76</b>	<b>39</b>

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

**CRASH CUSHION**

STATION	LOCATION	CRASH CUSHION
		EACH
106+12.33	C.L. HWY. 167 EMERGENCY BYPASS - RT.	1
108+90.92	C.L. HWY. 167 EMERGENCY BYPASS - RT.	1
<b>TOTAL:</b>		<b>2</b>

NOTE: THE CRASH CUSHION SHALL BE NON-GATING AND REDIRECTIVE AND COMPATIBLE WITH THE SITE GEOMETRY SHOWN ON THE PLANS.

**ACHM PATCHING OF EXISTING ROADWAY**

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100
<b>TOTAL:</b>	<b>100</b>

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.



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**CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS**

DESCRIPTION	STAGE 1	END OF JOB	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS		THERMOPLASTIC PAVEMENT MARKING	
				TYPE II (YELLOW/YELLOW)	TYPE II (WHITE/RED)	6"	
						WHITE	YELLOW
LIN. FT. - EACH		LIN. FT.	EACH		LIN. FT.		
REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	1741		1741				
RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)		6		6			
RAISED PAVEMENT MARKERS TYPE II (WHITE/RED)		15		15			
THERMOPLASTIC PAVEMENT MARKING WHITE (6")		2237				2237	
THERMOPLASTIC PAVEMENT MARKING YELLOW (6")		992					992
<b>TOTALS:</b>			<b>1741</b>	<b>6</b>	<b>15</b>	<b>2237</b>	<b>992</b>

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.

**GATE SYSTEM**

STATION	LOCATION	HORIZONTAL SWING GATE
		EACH
106+17.75	C.L. HWY. 167 EMERGENCY BYPASS - RT.	1
108+85.50	C.L. HWY. 167 EMERGENCY BYPASS - RT.	1
<b>TOTAL:</b>		<b>2</b>

**CLEARING AND GRUBBING**

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
103+28	111+73	HWY. 167	9	9
<b>TOTALS:</b>			<b>9</b>	<b>9</b>

**EARTHWORK**

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT
			CU. YD.	
144+68	515+00	MAIN LANES - STAGE 1	8381	1444
<b>TOTALS:</b>			<b>8381</b>	<b>1444</b>

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

**EROSION CONTROL**

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL											
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS	ROCK DITCH CHECKS	SILT FENCE	PIPE FOR SLOPE DRAINS	FILTER SOCK	*SEDIMENT REMOVAL & DISPOSAL			
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	ACRE	M.GAL.	BAG	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	
ENTIRE PROJECT	ENTIRE PROJECT	CLEARING AND GRUBBING																	
ENTIRE PROJECT	ENTIRE PROJECT	STAGE 1	1.17	2.34	1.17	119.3	1.17	1.17	1.17	23.9	1.17	1.17	23.9	330	15	1074	60	60	
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.														57	10	119	80	12	8
<b>TOTALS:</b>			<b>1.17</b>	<b>2.34</b>	<b>1.17</b>	<b>119.3</b>	<b>1.17</b>	<b>1.17</b>	<b>1.17</b>	<b>23.9</b>	<b>1.17</b>	<b>1.17</b>	<b>23.9</b>	<b>629</b>	<b>26</b>	<b>1300</b>	<b>80</b>	<b>132</b>	<b>68</b>

BASIS OF ESTIMATE:

- LIME ..... 2 TONS / ACRE OF SEEDING
- WATER ..... 102.0 M.G. / ACRE OF SEEDING
- WATER ..... 20.4 M.G. / ACRE OF TEMPORARY SEEDING
- SAND BAG DITCH CHECKS ..... 22 BAGS / LOCATION
- ROCK DITCH CHECKS ..... 3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

**SOIL STABILIZATION**

STATION	STATION	LOCATION / DESCRIPTION	SOIL STABILIZATION
			TON
ENTIRE PROJECT	ENTIRE PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.	200
<b>TOTAL:</b>			<b>200</b>

QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.





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**DUMPED RIPRAP AND FILTER BLANKET**

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YD.	SQ. YD.
105+25	OUTLET OF BOX CULVERT	12	17
<b>TOTALS:</b>		<b>12</b>	<b>17</b>

**CONCRETE BARRIER WALL**

STATION	STATION	LOCATION	MEDIAN TYPE A; MASH TL-4	MEDIAN TYPE A MODIFIED; MASH TL-4	MEDIAN TYPE B; MASH TL-4
			LIN FT	LIN FT	LIN FT
			106+12	106+39	HWY. 167 EMERGENCY BYPASS - RT.
106+39	107+03	HWY. 167 EMERGENCY BYPASS - RT.	64		
107+03	108+61	HWY. 167 EMERGENCY BYPASS - RT.			158
108+61	108+64	HWY. 167 EMERGENCY BYPASS - RT.	3		
108+64	108+91	HWY. 167 EMERGENCY BYPASS - RT.		27	
<b>TOTALS:</b>			<b>67</b>	<b>54</b>	<b>158</b>

**SELECTED PIPE BEDDING**

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	20
<b>TOTAL:</b>	<b>20</b>

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

**CONCRETE DITCH PAVING**

STATION	STATION	LOCATION	LENGTH LIN. FT.	"W" FEET	"B" FEET	CONC. DITCH PAVING		SOLID SODDING SQ. YD.	WATER M. GAL.
						(TYPE A) SQ. YD.	(TYPE B) SQ. YD.		
						104+00.00	105+50.00		
106+70.00	111+73.00	HWY. 167 LT.	424	7.00			329.78	188.44	2.37
<b>TOTALS:</b>						<b>145.56</b>	<b>329.78</b>	<b>246.66</b>	<b>3.10</b>

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

**REMOVAL AND DISPOSAL OF ITEMS**

STATION	LOCATION	HEADWALLS
		EACH
105+29	HWY. 167 - LT.	1
107+35	HWY. 167 - RT.	1
109+05	HWY. 167 - RT.	1
<b>TOTAL:</b>		<b>3</b>

**STRUCTURES**

STATION	DESCRIPTION	REINFORCED CONCRETE PIPE CULVERT		DROP INLETS	JUNCT. BOXES	SPAN	HEIGHT	LENGTH	CLASS S CONCRETE ROADWAY	REINF. STEEL-ROADWAY (GRADE 60)	UNCL. EXC. FOR STR.-ROADWAY	SOLID SODDING	WATER	STD. DWG. NOS.
		(CLASS II)	(CLASS V)											
		24"	24"											
105+25	HWY. 167 3' X 3' EXTEND BOX CULVERT					3		40	18.47	1464	19	5	0.06	RCB-1, RCB-2, RCB-3, R-1004-A
107+35	HWY. 167 EXTEND 24" R.C. PIPE CULVERT 6' LT.		6											FPC-9S, PCC-1
107+35	HWY. 167 DROP INLET PIPE CULVERT TO DROP INLET			1										FPC-9S, PCC-1
108+00	HWY. 167 DROP INLET PIPE CULVERT TO DROP INLET			1										FPC-9S, PCC-1
108+89	HWY. 167 DROP INLET PIPE CULVERT TO JUNCTION BOX			1										FPC-9S, PCC-1
109+05	HWY. 167 JUNCTION BOX TO BOX CULVERT				1									FPC-9S, PCC-1
<b>TOTALS:</b>			<b>6</b>	<b>3</b>	<b>1</b>				<b>18.47</b>	<b>1464</b>	<b>19</b>	<b>5</b>	<b>0.06</b>	

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

**BASE AND SURFACING**

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT (0.05 GAL. PER SQ. YD.)			ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (12")								
				TON / STATION	TON	TOTAL WID. FEET	SQ. YD.	GALLONS	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 70-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 70-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 70-22 TON	TOTAL PG 70-22 TON
				<b>EMERGENCY BYPASS LANES</b>																	
103+27.63	105+11.89	HWY. 167 NOTCH & WIDEN	184.26	43.00	79.23	22.17	453.81	22.69	11.08	226.91	330.00	37.44	11.08	226.91	220.00	24.96	11.08	226.91	220.00	24.96	49.92
105+11.89	106+12.33	HWY. 167 NOTCH & WIDEN	100.44	124.50	125.05	64.00	714.24	35.71	32.00	357.12	330.00	58.92	32.00	357.12	220.00	39.28	32.00	357.12	220.00	39.28	78.56
106+12.33	107+02.83	HWY. 167 NOTCH & WIDEN	90.50	124.50	112.67	64.00	643.56	32.18	32.00	321.78	330.00	53.09	32.00	321.78	220.00	35.40	32.00	321.78	220.00	35.40	70.80
107+02.83	108+60.83	HWY. 167 NOTCH & WIDEN	158.00	124.50	196.71	64.00	1123.56	56.18	32.00	561.78	330.00	92.69	32.00	561.78	220.00	61.80	32.00	561.78	220.00	61.80	123.60
108+60.83	108+90.92	HWY. 167 NOTCH & WIDEN	30.09	124.50	37.45	64.00	213.97	10.70	32.00	106.99	330.00	17.65	32.00	106.99	220.00	11.77	32.00	106.99	220.00	11.77	23.54
108+90.92	109+79.85	HWY. 167 NOTCH & WIDEN	88.93	124.50	110.72	64.00	632.39	31.62	32.00	316.20	330.00	52.17	32.00	316.20	220.00	34.78	32.00	316.20	220.00	34.78	69.56
109+79.85	111+73.20	HWY. 167 NOTCH & WIDEN	193.35	43.00	83.14	22.17	476.20	23.81	11.08	238.10	330.00	39.29	11.08	238.10	220.00	26.19	11.08	238.10	220.00	26.19	52.38
<b>EMERGENCY BYPASS SHOULDER</b>																					
103+27.63	104+27.83	HWY. 167 NOTCH & WIDEN	100.00	36.75	36.75	16.36	181.72	9.09	8.23	91.44	330.00	15.09	8.13	90.28	220.00	9.93	8.00	88.89	220.00	9.78	19.71
104+27.83	105+11.89	HWY. 167 NOTCH & WIDEN	84.26	83.50	70.35	12.36	115.67	5.78	6.23	58.33	330.00	9.62	6.13	57.34	220.00	6.31	6.00	56.17	220.00	6.18	12.49
105+11.89	106+12.33	HWY. 167 NOTCH & WIDEN	100.44	98.50	98.93	36.69	409.46	20.47	18.40	205.34	330.00	33.88	18.29	204.12	220.00	22.45	18.17	202.78	220.00	22.31	44.76
106+12.33	108+90.92	HWY. 167 NOTCH & WIDEN	278.59	98.50	274.41	44.36	1373.14	68.66	22.23	688.12	330.00	113.54	22.13	685.02	220.00	75.35	22.00	681.00	220.00	74.91	150.26
108+90.92	109+79.85	HWY. 167 NOTCH & WIDEN	88.93	98.50	87.60	36.69	362.54	18.13	18.40	181.81	330.00	30.00	18.29	180.73	220.00	19.88	18.17	179.54	220.00	19.75	39.63
109+79.85	110+73.20	HWY. 167 NOTCH & WIDEN	93.35	83.50	77.95	12.36	128.15	6.41	6.23	64.62	330.00	10.66	6.13	63.53	220.00	6.99	6.00	62.23	220.00	6.85	13.84
110+73.20	111+73.20	HWY. 167 NOTCH & WIDEN	100.00	36.75	36.75	10.36	115.06	5.75	5.23	58.11	330.00	9.59	5.13	56.94	220.00	6.26	5.00	55.56	220.00	6.11	12.37
<b>ADDITIONAL FOR SUPERELEVATION</b>																					
103+27.63	105+72.82	SUPERELEVATION HWY. 167 NOTCH & WIDEN - TRANS	245.19	5.25	12.87																
105+72.82	109+31.81	SUPERELEVATION HWY. 167 NOTCH & WIDEN - FULL SUPER	358.99	10.50	37.69																
109+31.81	111+73.20	SUPERELEVATION HWY. 167 NOTCH & WIDEN - TRANS	241.39	5.75	13.88																
<b>TOTALS:</b>					<b>1492.17</b>		<b>6943.47</b>	<b>347.18</b>		<b>3476.65</b>		<b>573.63</b>		<b>3466.84</b>		<b>381.35</b>		<b>3455.05</b>		<b>380.07</b>	<b>761.42</b>

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER  
ACHM BINDER COURSE (1").....95.7% MIN. AGGR.....4.3% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 160 FOR PG 70-22  
TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.

8/16/2023 10:23:36 AM  
 J:\Turner\WORKSPACE\_AHTD\122021\1024 - ARDOT 050478 Hwy 167\Drawings\050478\_01Y.DGN  
 REVISION DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
10/13/2023		6	ARK.	050478	15	28
SUMMARY OF QUANTITIES AND REVISIONS						



DIGITALLY SIGNED 10/13/2023

**SUMMARY OF QUANTITIES**

ITEM NUMBER	ITEM	QUANTITY	UNIT
201	CLEARING	9	STATION
201	GRUBBING	9	STATION
202	REMOVAL AND DISPOSAL OF HEADWALLS	3	EACH
SP, SS, & 210	UNCLASSIFIED EXCAVATION	8381	CU. YD.
SP & 210	COMPACTED EMBANKMENT	1444	CU. YD.
SP & 210	SOIL STABILIZATION	200	TON
SP, SS, & 303	AGGREGATE BASE COURSE (CLASS 7)	1492	TON
SS & 401	TACK COAT	347	GAL.
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	549	TON
SP, SS, & 406	ASPHALT BINDER (PG 70-22) IN ACHM BINDER COURSE (1")	25	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	721	TON
SP, SS, & 407	ASPHALT BINDER (PG 70-22) IN ACHM SURFACE COURSE (1/2")	40	TON
SP, SS, & 415	ACHM PATCHING OF EXISTING ROADWAY	100	TON
601	MOBILIZATION	1.00	LLMP SUM
SS & 603	MAINTENANCE OF TRAFFIC	1.00	LLMP SUM
SS & 604	SIGNS	136	SQ. FT.
SS & 604	TRAFFIC DRUMS	76	EACH
SP, SS, & 604	TRAFFIC DRUMS LEFT IN PLACE	39	EACH
604	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	1741	LIN. FT.
SP, SS, & 605	CONCRETE DITCH PAVING (TYPE A)	146	SQ. YD.
SP, SS, & 605	CONCRETE DITCH PAVING (TYPE B)	330	SQ. YD.
SS & 606	24" REINFORCED CONCRETE PIPE CULVERTS (CLASS III)	187	LIN. FT.
SS & 606	24" REINFORCED CONCRETE PIPE CULVERTS (CLASS V)	6	LIN. FT.
SS & 606	SELECTED PIPE BEDDING	20	CU. YD.
SS & 609	DROP INLETS (TYPE ST)	3	EACH
SS & 609	JUNCTION BOXES (TYPE ST)	1	EACH
620	LIME	2	TON
620	SEEDING	1.17	ACRE
SS & 620	MULCH COVER	3.51	ACRE
620	WATER	170.3	M. GAL.
621	TEMPORARY SEEDING	2.34	ACRE
621	SILT FENCE	1300	LIN. FT.
621	SAND BAG DITCH CHECKS	629	BAG
621	SEDIMENT REMOVAL AND DISPOSAL	84	CU. YD.
621	PIPE FOR SLOPE DRAINS	80	LIN. FT.
621	ROCK DITCH CHECKS	28	CU. YD.
SS & 621	FILTER SOCK (18")	132	LIN. FT.
623	SECOND SEEDING APPLICATION	1.17	ACRE
624	SOLID SODDING	252	SQ. YD.
SS & 631	CONCRETE BARRIER WALL (MEDIAN TYPE A; MASH TL-4)	67	LIN. FT.
SS & 631	CONCRETE BARRIER WALL (MEDIAN TYPE B; MASH TL-4)	158	LIN. FT.
SS & 631	CONCRETE BARRIER WALL (MEDIAN TYPE A MODIFIED; MASH TL-4)	54	LIN. FT.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LLMP SUM
719	THERMOPLASTIC PAVEMENT MARKING WHITE (6")	2237	LIN. FT.
719	THERMOPLASTIC PAVEMENT MARKING YELLOW (6")	992	LIN. FT.
721	RAISED PAVEMENT MARKERS (TYPE II)	21	EACH
SS & 732	CRASH CUSHION	2	EACH
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-ROADWAY	19	CU. YD.
SP, SS, & 802	CLASS S CONCRETE-ROADWAY	18.47	CU. YD.
SS & 804	REINFORCING STEEL-ROADWAY (GRADE 60)	1464	POUND
SS & 816	FILTER BLANKET	17	SQ. YD.
SS & 816	DUMPED RIPRAP	12	CU. YD.
SP	HORIZONTAL SWING GATE	2	EACH

**REVISIONS**

DATE	REVISION	SHEET NUMBER
10/13/2023	REVISED "AGGREGATE BASE COURSE (CLASS 7)" UNITS TO TON	15

NABraddy 10/13/2023 9:30:50 AM  
 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	16	28
② SURVEY CONTROL DETAILS						



DIGITALLY SIGNED 8/16/2023

SURVEY CONTROL COORDINATES

Project Name: s050478  
 Date: 3/1/2022  
 Coordinate System: ARKANSAS STATE PLANE – NORTH ZONE BASED ON GPS CONTROL, 320021 – 320035  
 PROJECTED TO GROUND.  
 Units: U.S. SURVEY FOOT

Point Name	Northing	Easting	Elev	Feature	Description
1	512302.3916	1419763.3382	457.53	CTL	STD ARDOT MON STAMPED PN:1
2	512442.3412	1420428.3166	409.82	CTL	STD ARDOT MON STAMPED PN:2
3	512587.4862	1420905.8358	377.18	CTL	STD ARDOT MON STAMPED PN:3
4	512909.7827	1420600.5777	342.36	CTL	STD ARDOT MON STAMPED PN:4
5	513115.3393	1419886.7925	301.48	CTL	STD ARDOT MON STAMPED PN:5
100	519845.0128	1418856.9854	271.00	GPS	ARDOT GPS MON.320021
101	509199.1592	1412548.7359	398.84	GPS	ARDOT GPS MON.320035
900	512448.2467	1420251.7752	417.34	TBM	DISK ON NW CRNR CONC\W MH
901	512772.2103	1420750.2360	352.85	TBM	SQUARE CUT CNTR S HW
902	513009.0472	1420259.7898	316.67	TBM	DISK SET CNTR OF N HW
903	512442.3312	1420510.9349	407.54	TBM	DISK SET ON CA

ALIGNMENT NAME : HWY. 167 EMERGENCY BYPASS

POINT	STATION	TYPE	NORTHING	EASTING
8000	100+00.00	POB	512387.0385	1420135.9571
8001	103+27.63	PC	512420.6435	1420461.8568
8002	105+56.98	PT	512488.6037	1420679.3146
8003	106+12.33	PC	512515.2849	1420727.8014
8004	108+90.92	PT	512749.7443	1420745.7288
8005	109+51.93	PC	512788.9453	1420697.3866
8006	111+73.20	PT	512885.0771	1420500.5865
8007	113+19.31	PI	512923.9800	1420359.7504
8008	116+85.62	POE	513025.1964	1420007.7014

\*Note – Rebar and Cap – Standard – 5/8” Rebar with 2” Aluminum Cap stamped  
 \*(standard markings common to all caps), or as indicated  
 (other markings indicated in the point description of the individual point).  
 ALL DISTANCES ARE GROUND.  
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.  
 A PROJECT CAF OF 0.9999241471 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.  
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
 GRID DISTANCE = GROUND DISTANCE X CAF.  
 GRID COORDINATES ARE STORED UNDER FILE NAME s050478gi.CTL  
 HORIZONTAL DATUM: NAD 83 (2011)  
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE  
 AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL  
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.  
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

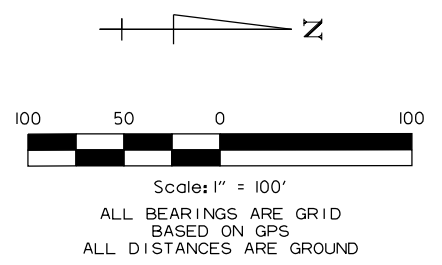
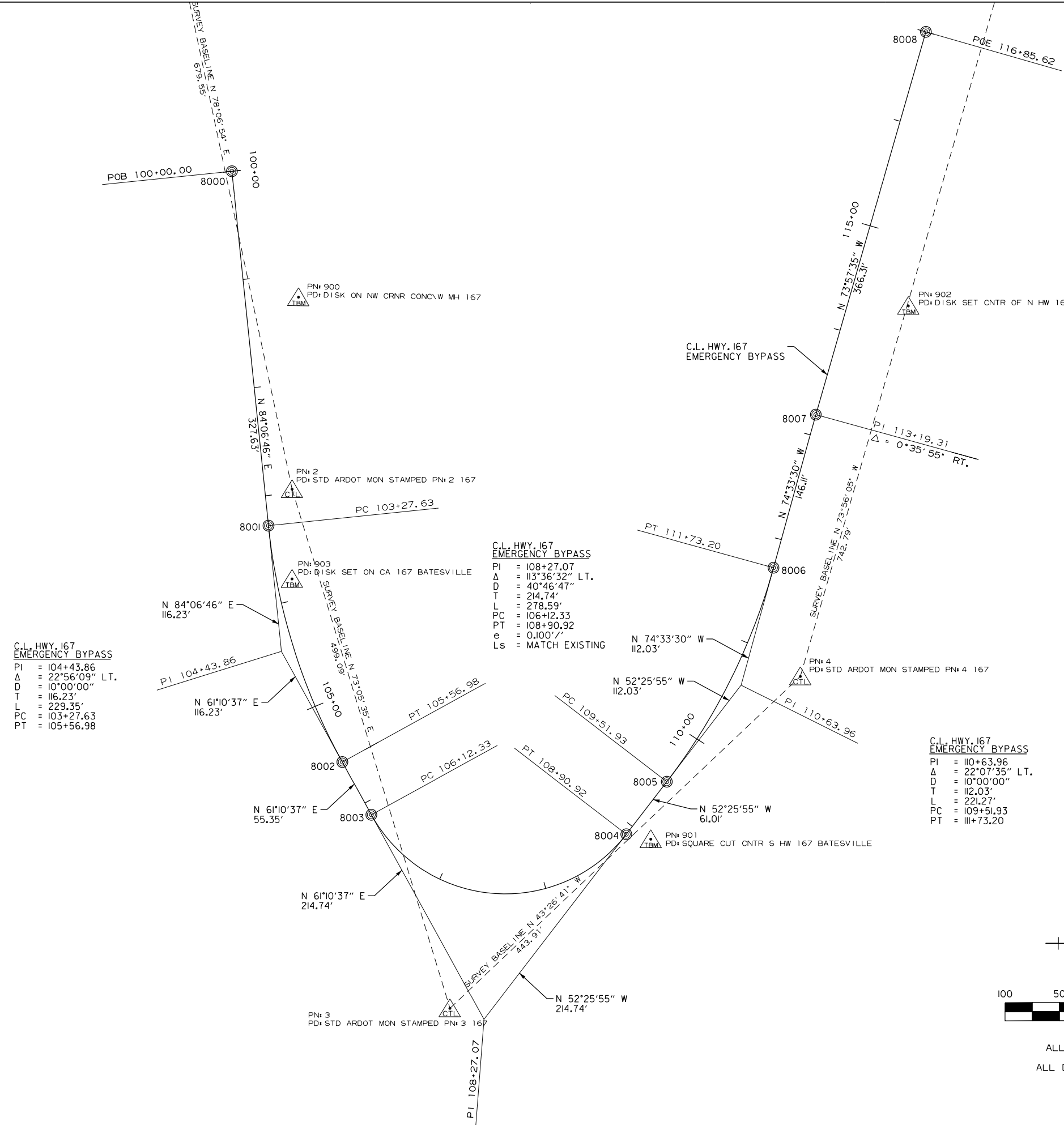
BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS – 0301–NORTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS: 320021 – 320035  
 CONVERGENCE ANGLE: 00 12 43.5 RIGHT AT PN:4 LT:N 35°44’30.61947 LG:W 91°38’07.89165  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH – CONVERGENCE ANGLE.

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 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	17	28
SURVEY CONTROL DETAILS						



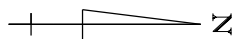
DIGITALLY SIGNED 8/16/2023

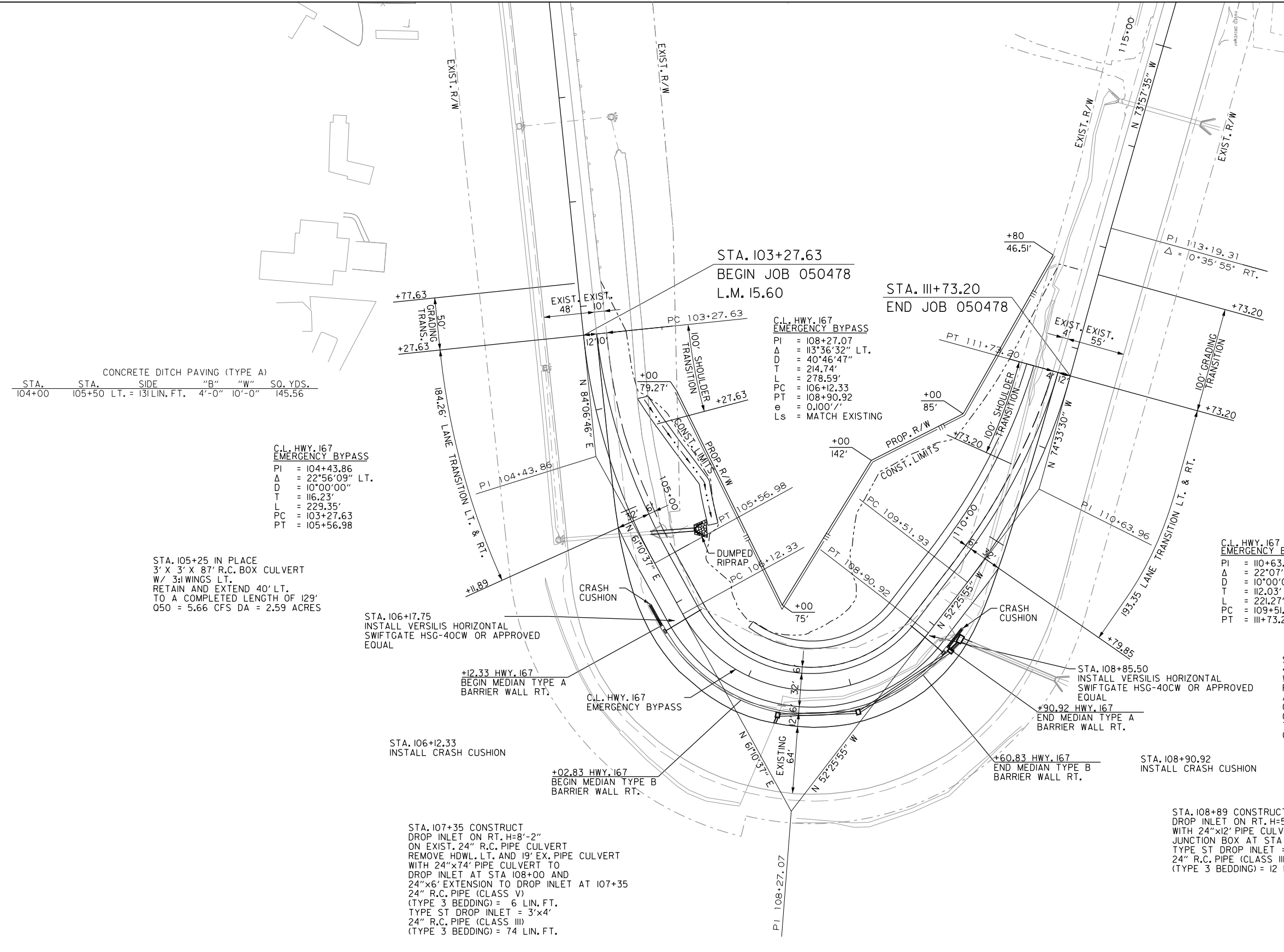


SURVEY CONTROL DETAILS

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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	18	28
PLAN - HWY. 167 EMERGENCY BYPASS						

  
 STATE OF ARKANSAS  
 LICENSED PROFESSIONAL ENGINEER  
 No. 16886  
 NICHOLAS A. BRADY  
 DIGITALLY SIGNED 9/18/2023



CONCRETE DITCH PAVING (TYPE A)

STA.	STA.	SIDE	"B"	"W"	SQ. YDS.
104+00	105+50	LT.	131	4'-0" 10'-0"	145.56

C.L. HWY. 167  
EMERGENCY BYPASS

PI = 104+43.86  
 Δ = 22°56'09" LT.  
 D = 10°00'00"  
 T = 116.23'  
 L = 229.35'  
 PC = 103+27.63  
 PT = 105+56.98

CONCRETE DITCH PAVING (TYPE B)

STA.	STA.	SIDE	"W"	SQ. YDS.
106+70	111+73	LT.	424	7'-0" 329.78

C.L. HWY. 167  
EMERGENCY BYPASS

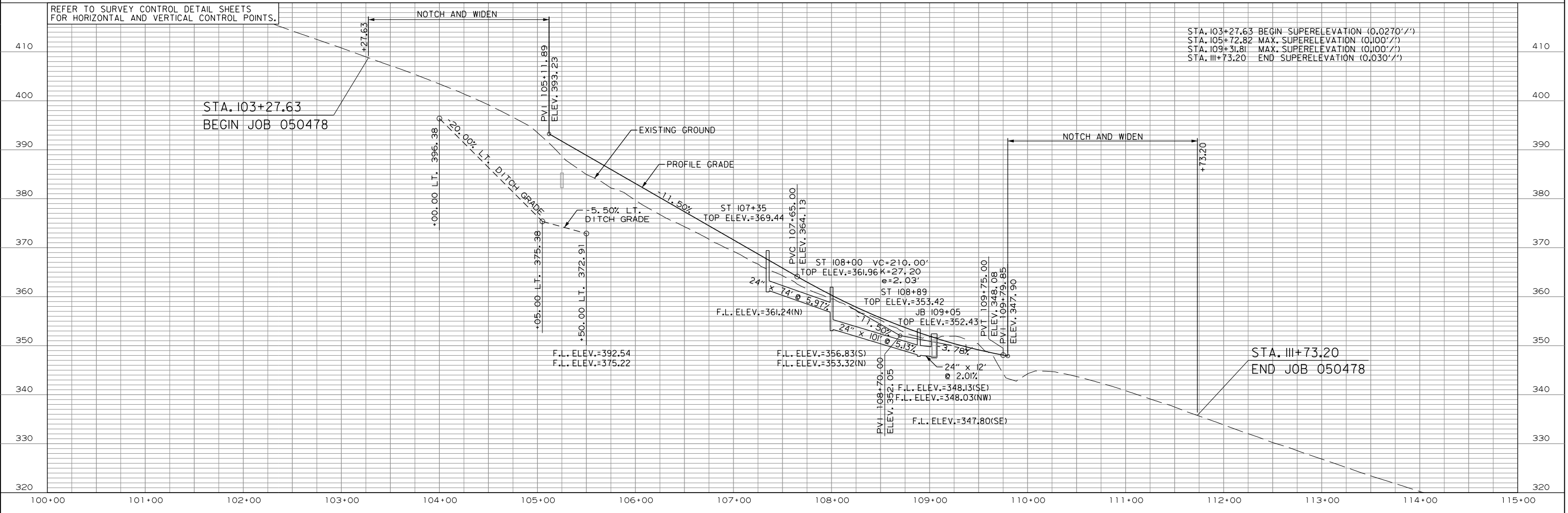
PI = 110+63.96  
 Δ = 22°07'35" LT.  
 D = 10°00'00"  
 T = 112.03'  
 L = 221.27'  
 PC = 109+51.93  
 PT = 111+73.20

STA. 109+05 IN PLACE  
4' X 3' X 106' R.C. BOX CULVERT  
WITH 3:1 WINGS LT. & RT.  
REMOVE WINGS AND HDWL. LT.  
AND 10' OF BOX CULVERT  
CONSTRUCT JUNCTION BOX ON RT. H=4'-8"  
CONNECT TO EXISTING R.C. BOX CULVERT  
TYPE ST JUNCTION BOX = 7'x3'  
Q50 = 12.14 CFS DA = 4.83 ACRES

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 WORKSPACE: AHTD  
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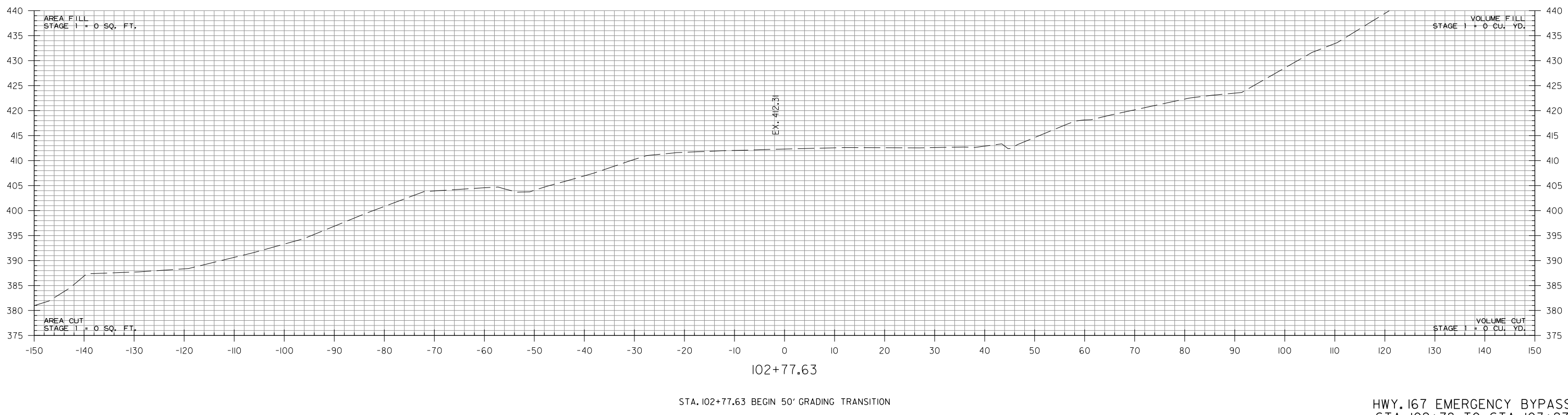
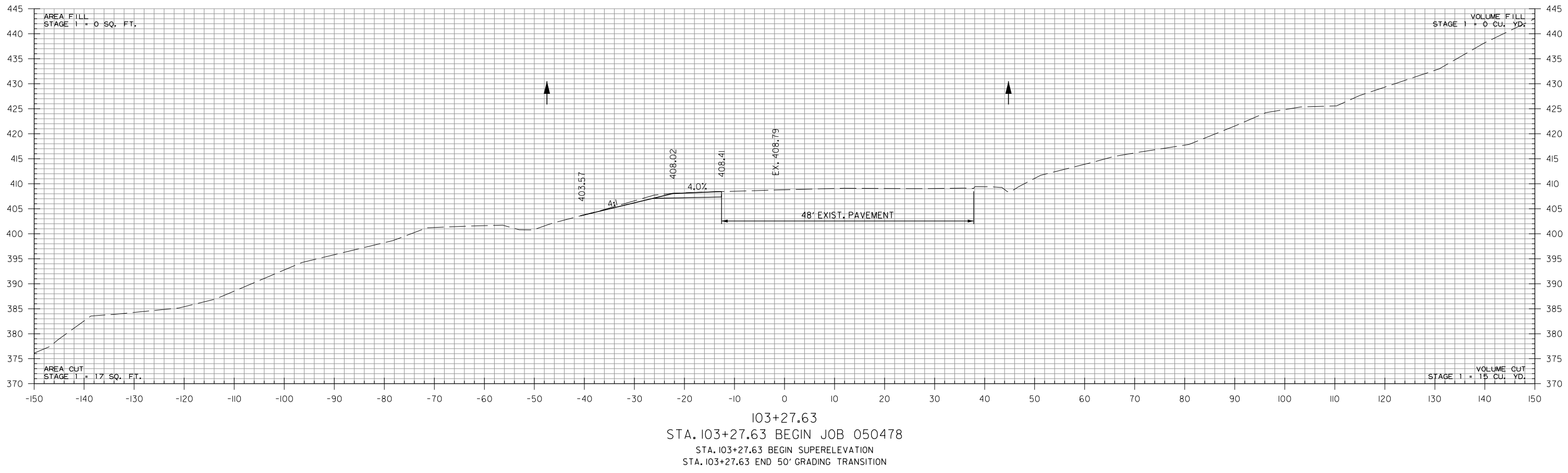


DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	19	28
② PROFILE - HWY. 167 EMERGENCY BYPASS						



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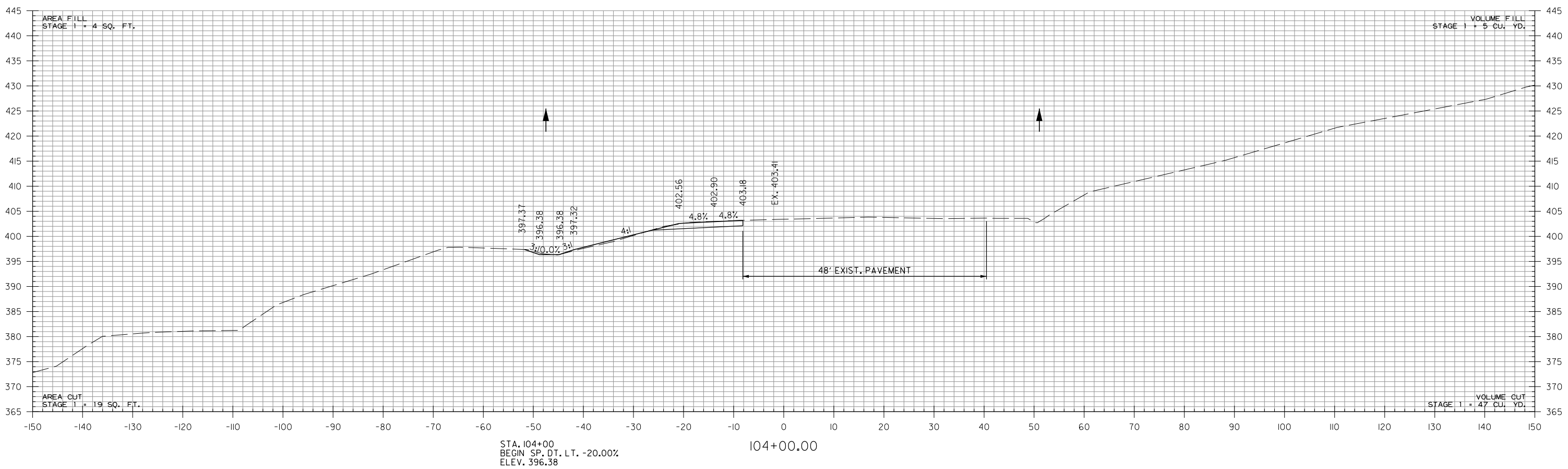
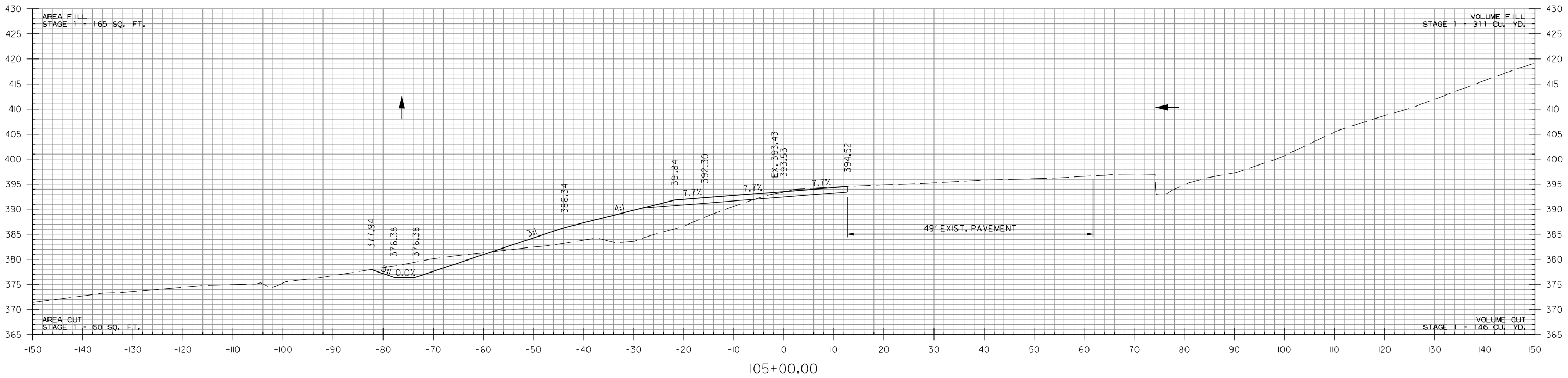
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	20	28
② CROSS SECTIONS						



HWY. 167 EMERGENCY BYPASS  
STA. 102+78 TO STA. 103+27

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 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	21	28
② CROSS SECTIONS						

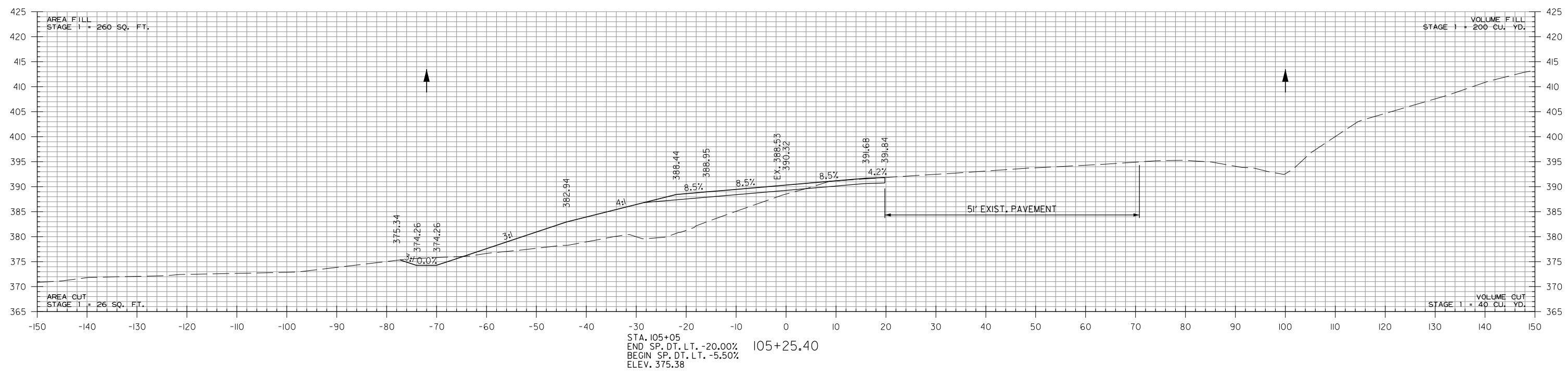
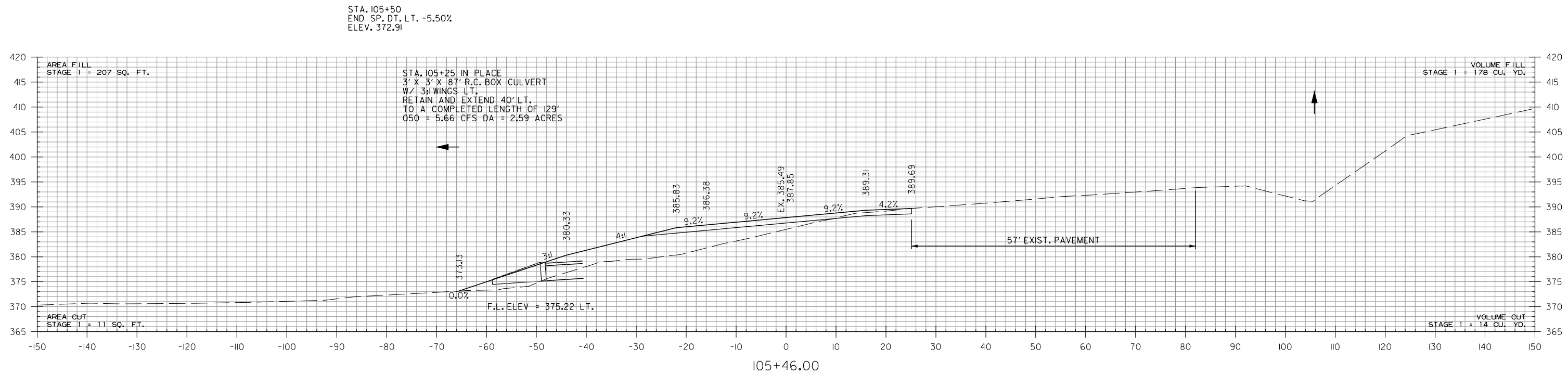


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 REVISED DATE:

HWY. 167 EMERGENCY BYPASS  
STA. 104+00 TO STA. 105+00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	22	28
CROSS SECTIONS						

②

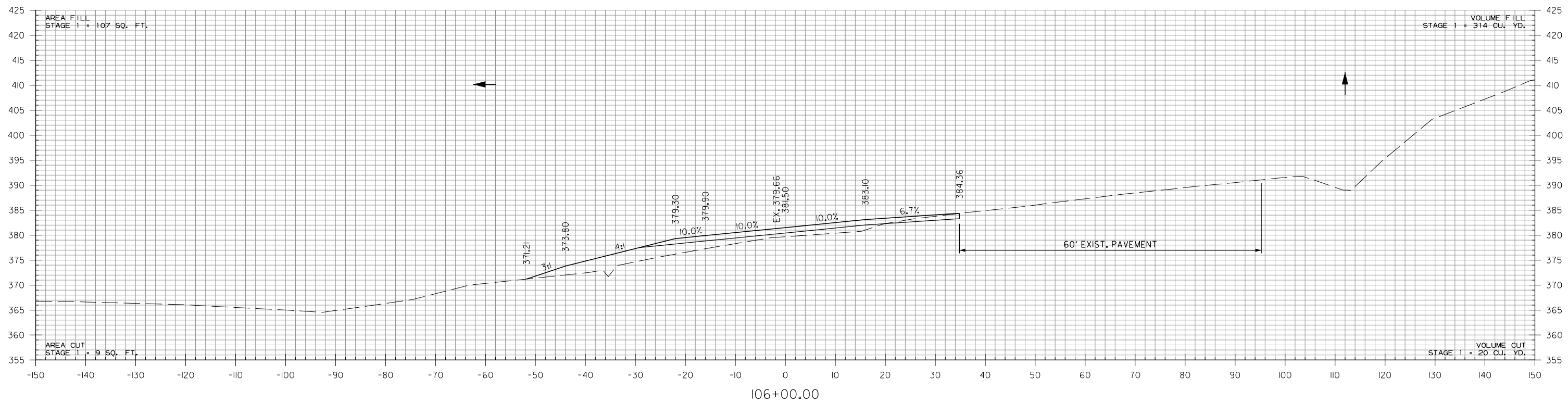


HWY. 167 EMERGENCY BYPASS  
STA. 105+25 TO STA. 105+46

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 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	23	28
CROSS SECTIONS						

②



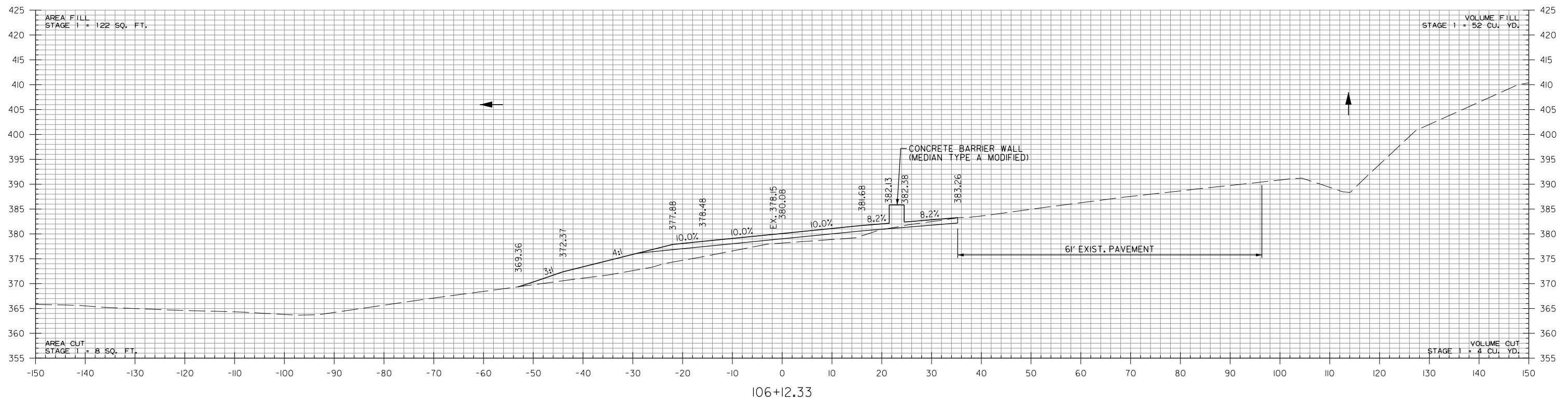
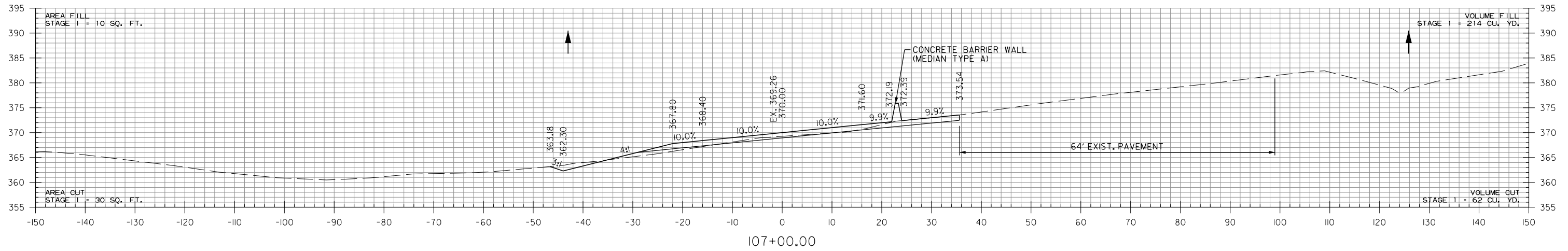
STA. 105+72.82 MAX. SUPERELEVATION (0.100'/'')

HWY. 167 EMERGENCY BYPASS  
STA. 106+00 TO STA. 106+00

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 REVISED DATE:



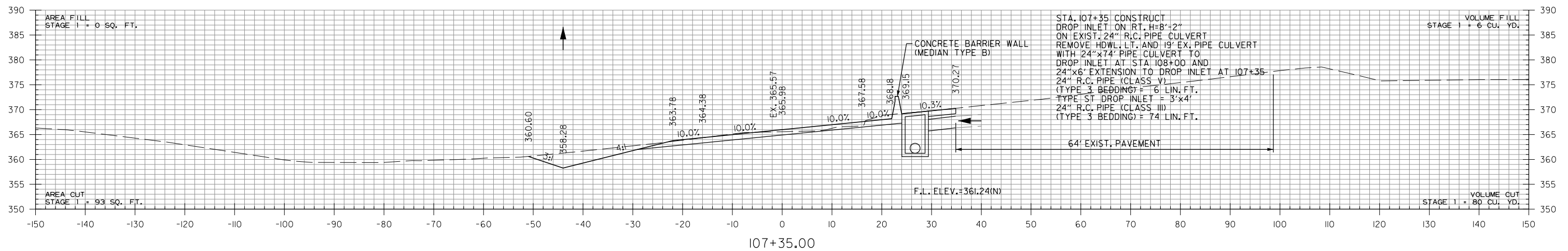
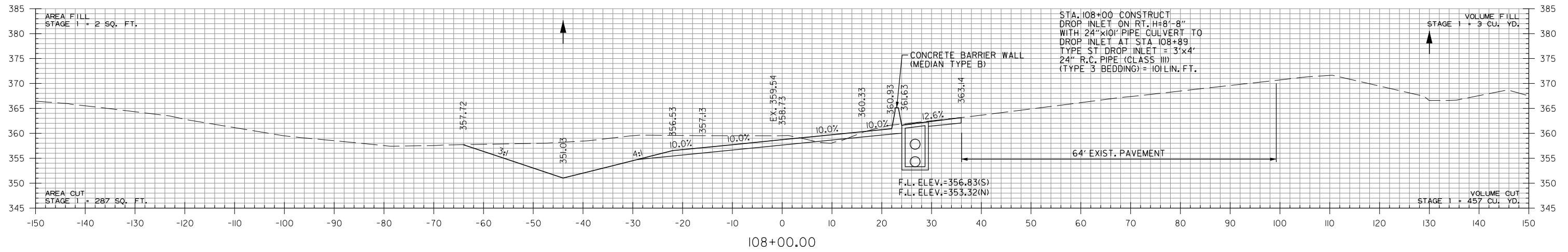
DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	24	28
② CROSS SECTIONS						



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 REVISED DATE:

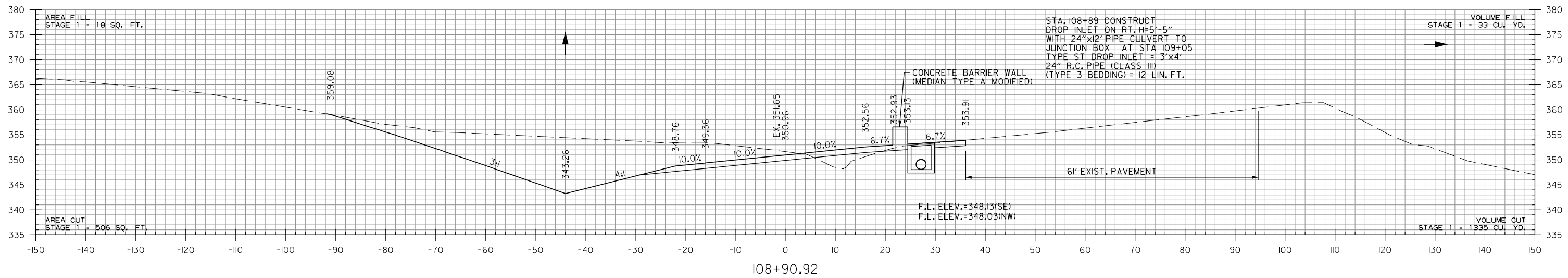
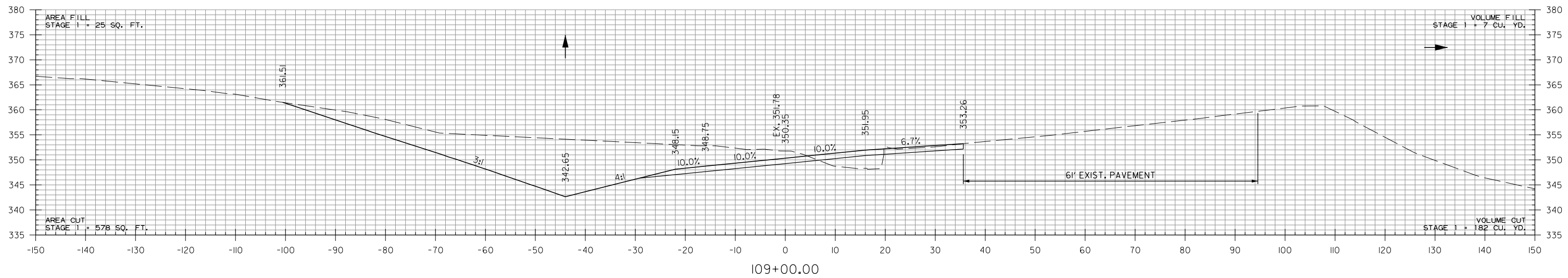
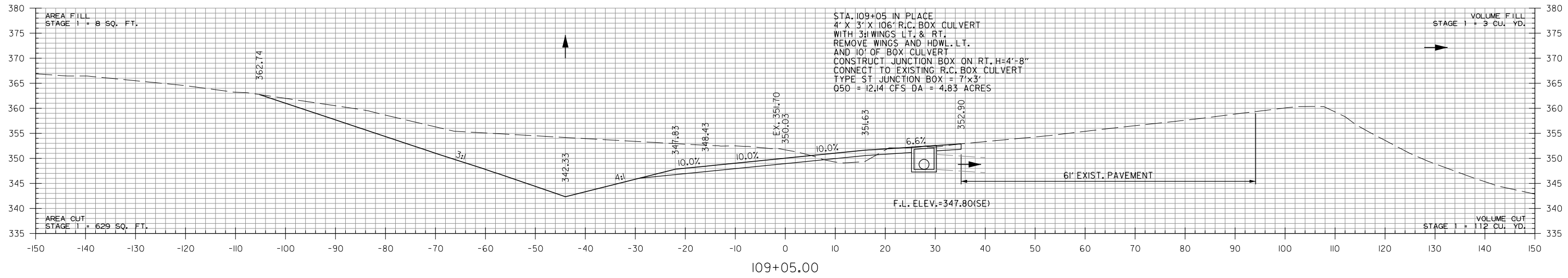
HWY. 167 EMERGENCY BYPASS  
 STA. 106+12 TO STA. 107+00

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	25	28
② CROSS SECTIONS						



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 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	26	28
CROSS SECTIONS						

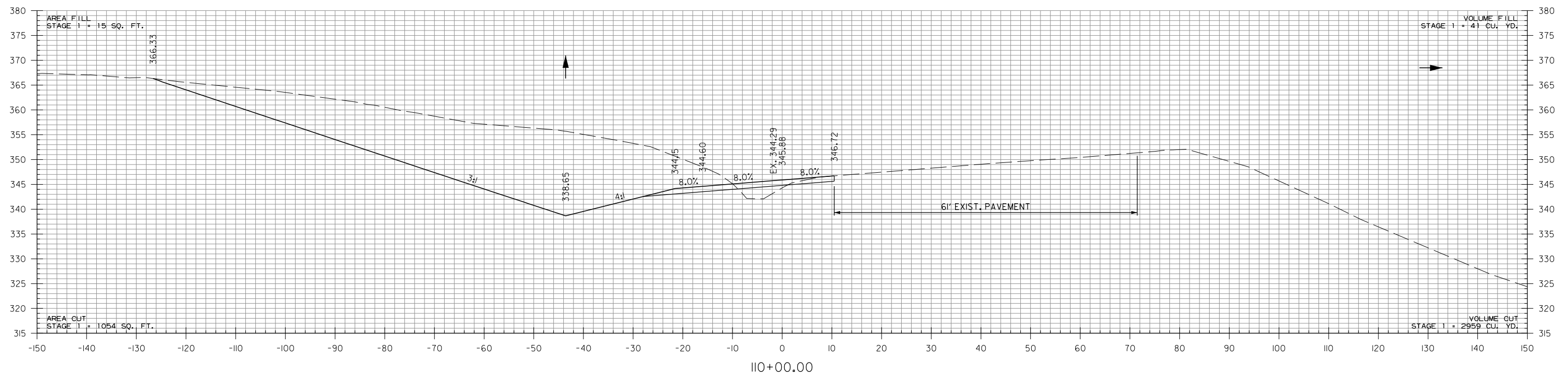
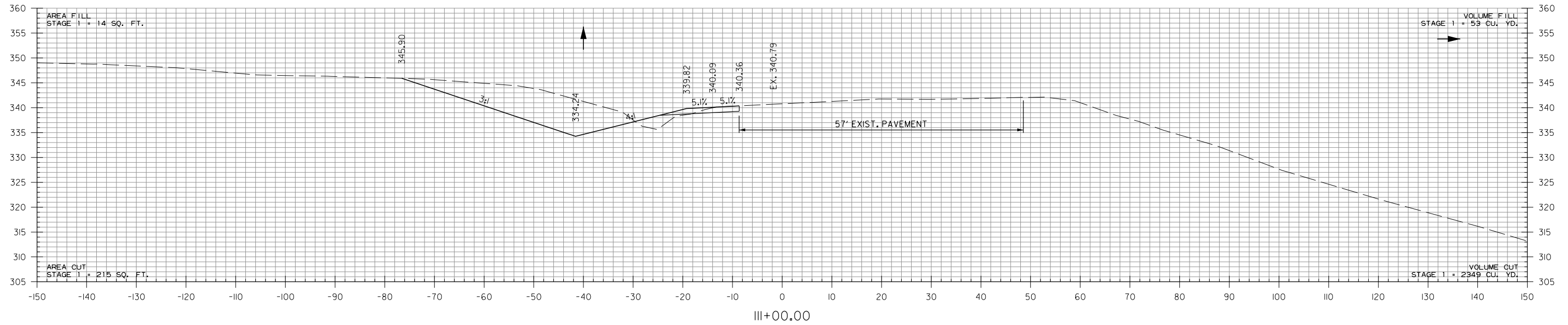


HWY. 167 EMERGENCY BYPASS  
STA. 108+91 TO STA. 109+05

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 WORKSPACE: AHTD  
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	27	28
CROSS SECTIONS						

②



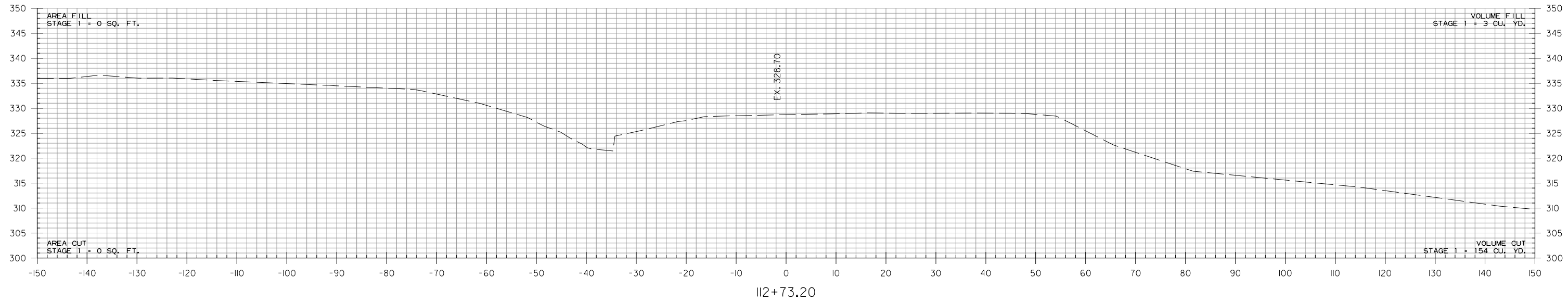
STA. 109+31.81 MAX SUPERELEVATION (0.100'/'')

HWY. 167 EMERGENCY BYPASS  
STA. 110+00 TO STA. 111+00

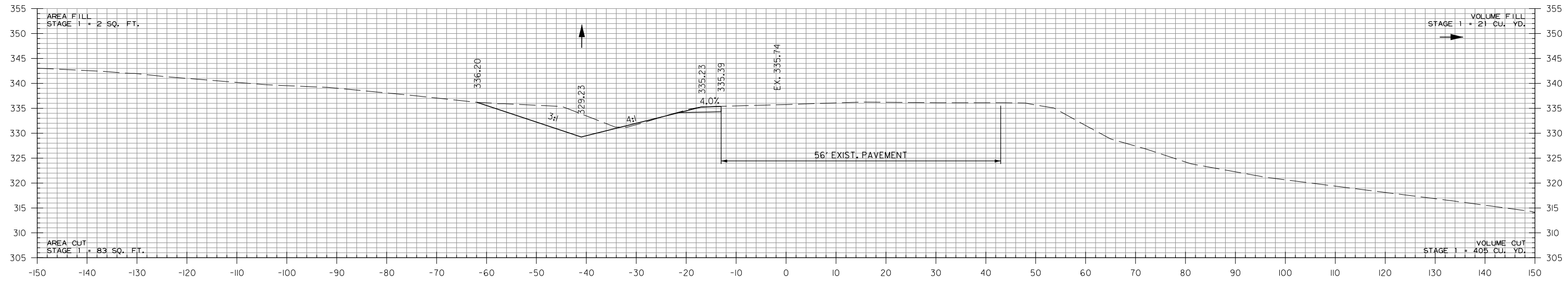
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 REVISED DATE:

DATE REVISED	DATE REVISED	FED. RD. DIST. NO.	STATE	JOB NO.	SHEET NO.	TOTAL SHEETS
		6	ARK.	050478	28	28
CROSS SECTIONS						

②



STA. II2+73.20 END 100' GRADING TRANSITION

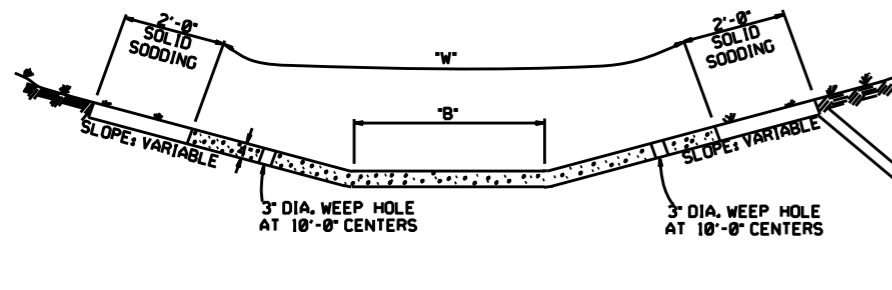


STA. III+73.20  
 STA. III+73.20 END JOB 050478  
 STA. III+73.20 BEGIN 100' GRADING TRANSITION  
 STA. III+73.20 END SUPERELEVATION

HWY. 167 EMERGENCY BYPASS  
 STA. III+74 TO STA. II2+74

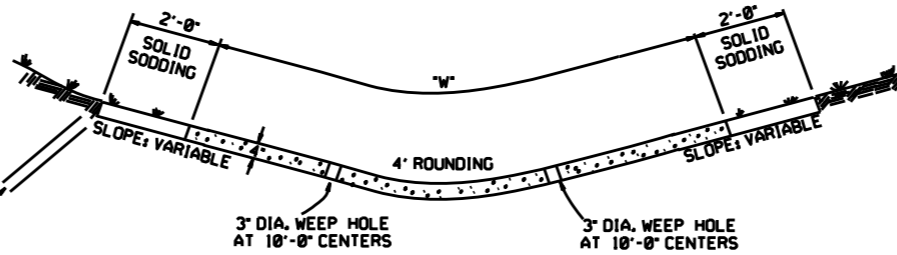
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 WORKSPACE: AHTD  
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 REVISED DATE:

REFER TO TABULATION OF QUANTITIES FOR "W" & "B" DIMENSIONS



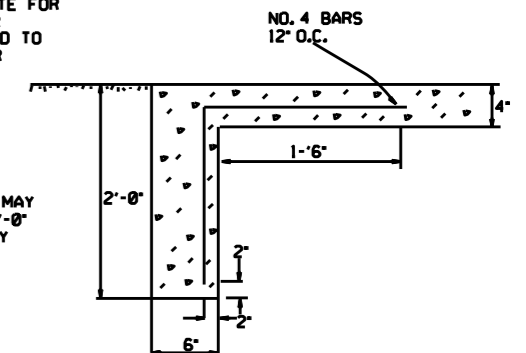
TYPE A

REFER TO TABULATION OF QUANTITIES FOR "W" DIMENSIONS



TYPE B

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."



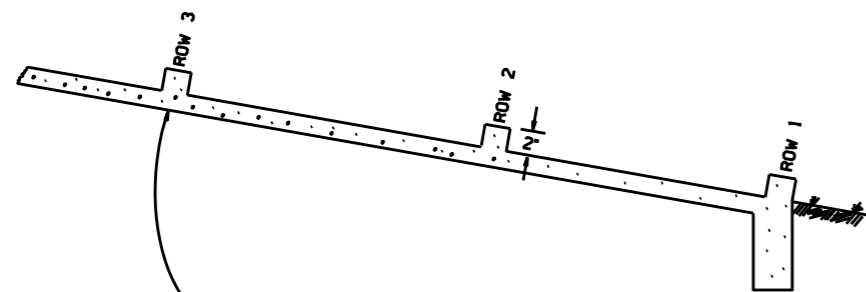
TOE WALL DETAIL FOR CONCRETE DITCH PAVING

GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.  
TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

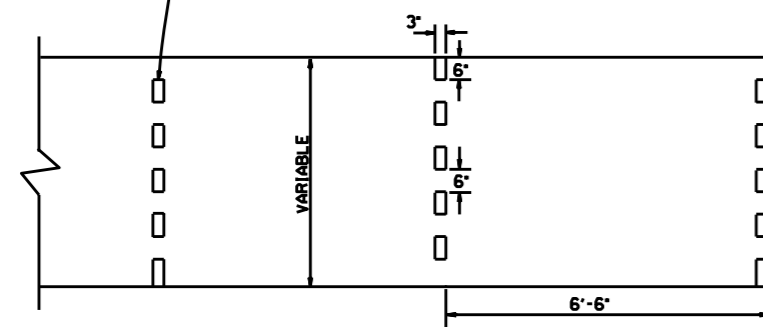
SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



ENERGY DISSIPATORS  
(NO SCALE)

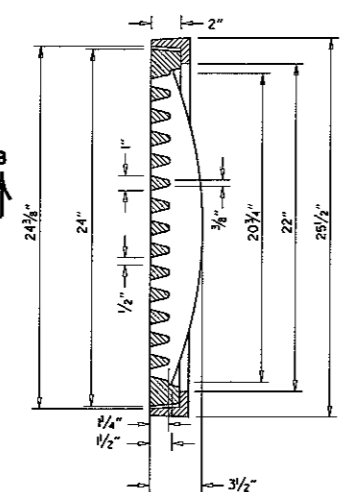
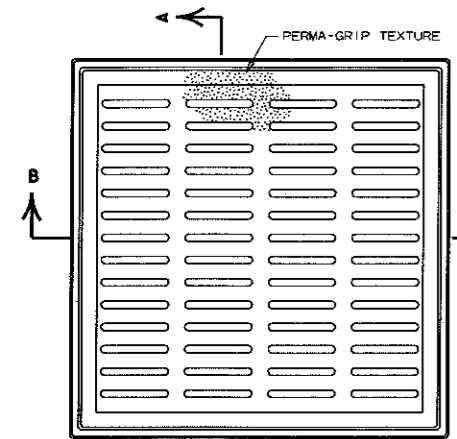
DATE	REVISION	DATE FILM'D
12-8-16	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE	
11-17-10	ADDED GENERAL NOTE	
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
11-30-8	ELIMINATED MIN. ROWS OF ELEMENTS	111-30-89
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISS.	632-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISS.	639-12-1-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	508-11-1-84
11-1-84	EXCAVATION DETAILS ADDED	
	TYPED A & B	
10-2-72	REVISED AND REDRAWN	508-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE DITCH PAVING

STANDARD DRAWING CDP-1

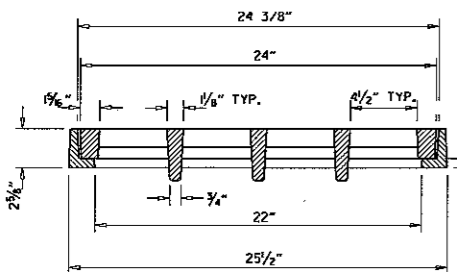




SECTION A-A

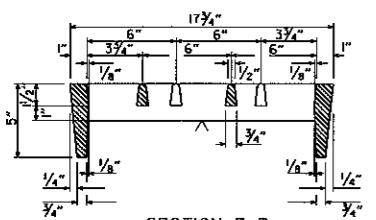
GENERAL NOTES (PEDESTRIAN GRATE & FRAME)

1. THE PEDESTRIAN GRATE SHALL BE ORIENTED IN THE TOP OF THE DROP INLET SO THAT THE 1/2" OPENINGS ARE PERPENDICULAR TO THE PATH OF PEDESTRIAN TRAVEL.
2. THE PEDESTRIAN GRATE AND FRAME SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105, CLASS 35B, & AASHTO M 306.
3. THE GRATE AND FRAME SHALL NOT BE PAINTED.
4. THE GRATE AND FRAME SHALL BE INSTALLED IN THE DROP INLET IN THE ASSEMBLED POSITION.
5. THE APPROXIMATE WEIGHT OF THE GRATE AND FRAME SHALL BE 21 LBS.
6. THE MINIMUM WATERWAY OPENING SHALL BE 122 SQ. IN.

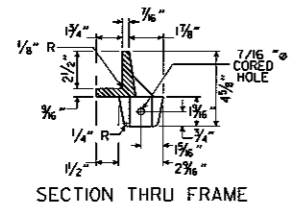


SECTION B-B

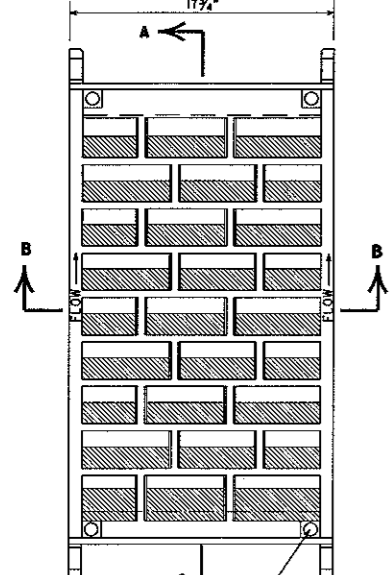
DETAILS OF PEDESTRIAN GRATE AND FRAME



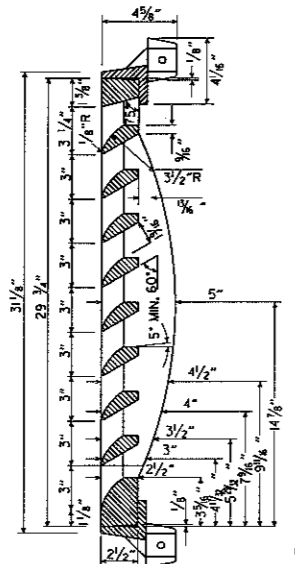
SECTION B-B



SECTION THRU FRAME



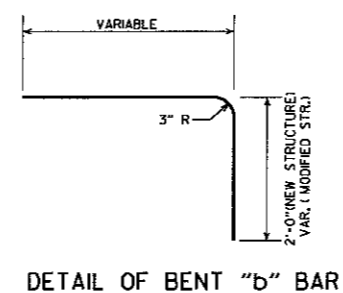
DETAILS OF RIBBED VANE GRATE AND FRAME



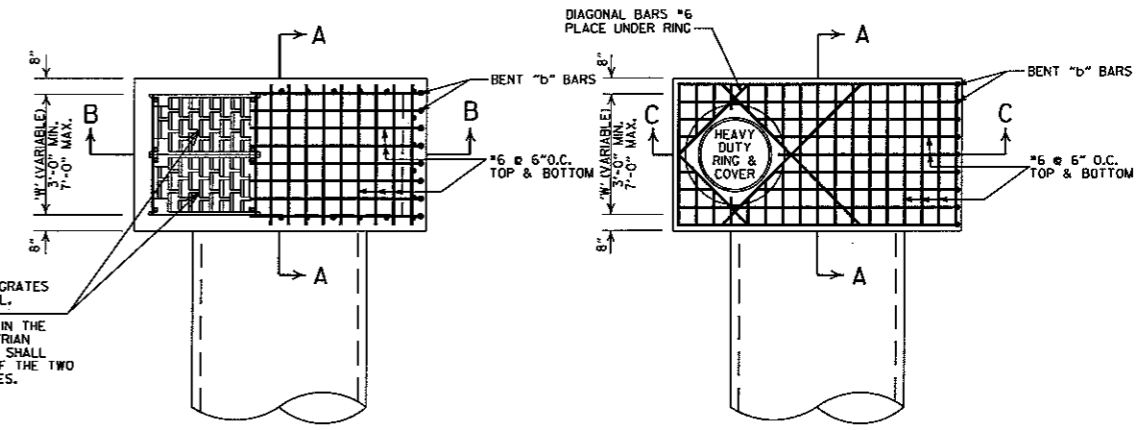
SECTION A-A

GENERAL NOTES (RIBBED VANE GRATE & FRAME)

1. RIBBED VANE GRATE AND FRAME SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105, CLASS 35B, & AASHTO M 306.
2. GRATE AND FRAME SHALL NOT BE PAINTED.
3. GRATE AND FRAME SHALL BE INSTALLED IN DROP INLET IN ASSEMBLED POSITION.
4. APPROXIMATE WEIGHT OF GRATE SHALL BE 170 LBS.

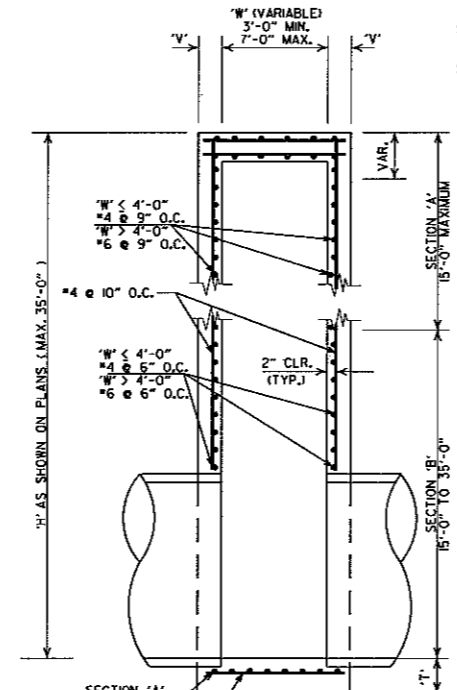


DETAIL OF BENT "b" BAR



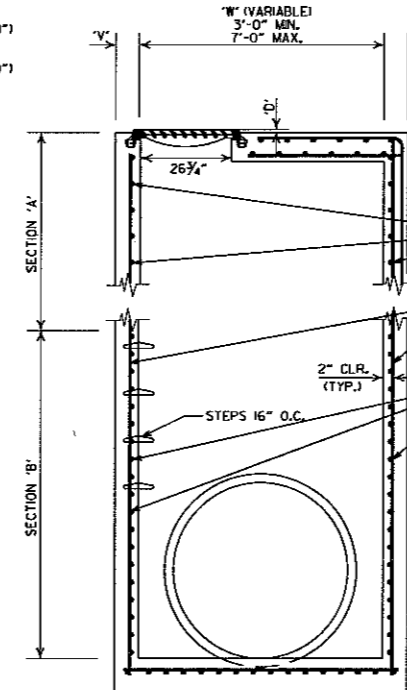
TWO RIBBED VANE GRATES WITH FRAME NORMAL.  
WHEN CALLED FOR IN THE PLANS, ONE PEDESTRIAN GRATE WITH FRAME SHALL BE USED IN LIEU OF THE TWO RIBBED VANE GRATES.

SECTION 'A'  
"V" = 8"  
SECTION 'B' (W ≤ 4'-0")  
"V" = 8"  
SECTION 'B' (W > 4'-0")  
"V" = 10"

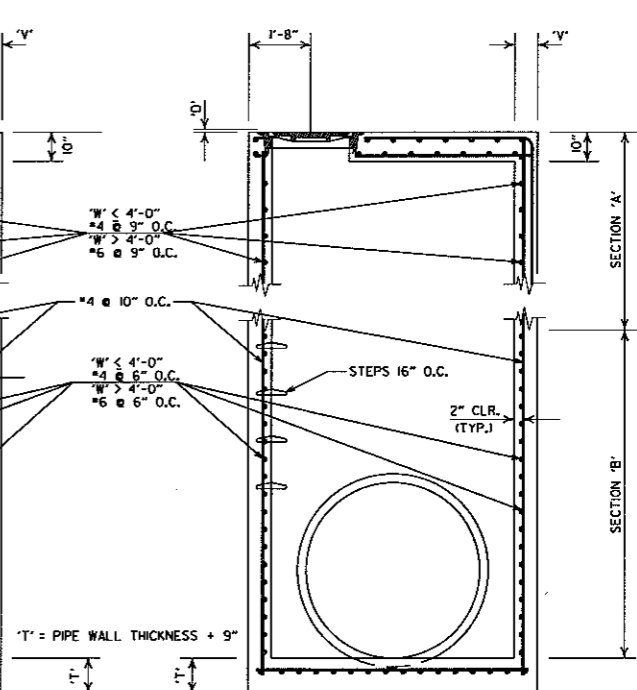


SECTION A-A

DETAILS OF DROP INLET (TYPE ST)



SECTION B-B



SECTION C-C

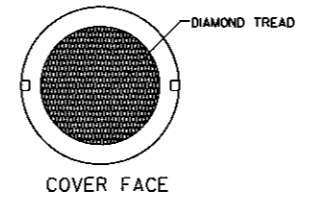
DETAILS OF JUNCTION BOX (TYPE ST)

GENERAL NOTES (TYPE ST DROP INLET & JUNCTION BOX)

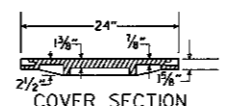
1. THE 'D' DIMENSION SHALL MATCH THE FINAL LIFT OF AGG. SURFACE COURSE SHOWN IN THE PLANS WHEN ASPHALT PAVING SURROUNDS THE GRATE OR RING COVER, AND SHALL BE 0" AT OTHER INSTALLATIONS.
2. THE STEPS SHALL BE OMITTED WHERE 'H' IS LESS THAN 4'-0".
3. ALL EXPOSED CORNERS ARE TO HAVE A 3/4" CHAMFER.

GENERAL NOTES (HEAVY DUTY RING & COVER)

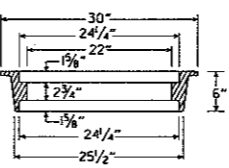
1. HEAVY DUTY RING AND COVER SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105, CLASS 35B, & AASHTO M 306.
2. HEAVY DUTY RING AND COVER SHALL NOT BE PAINTED.
3. HEAVY DUTY RING SHALL ALWAYS BE INSTALLED WITH FLANGE ON TOP.
4. DIMENSIONS SHOWN FOR RING AND COVER ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR CASTINGS WITH THE APPROVAL OF THE ENGINEER, REQUESTING APPROVAL FOR CASTING DESIGNS MAY BE MADE BY REFERRING TO PREVIOUSLY APPROVED DRAWINGS.



COVER FACE



COVER SECTION



RING SECTION  
HEAVY DUTY RING & COVER

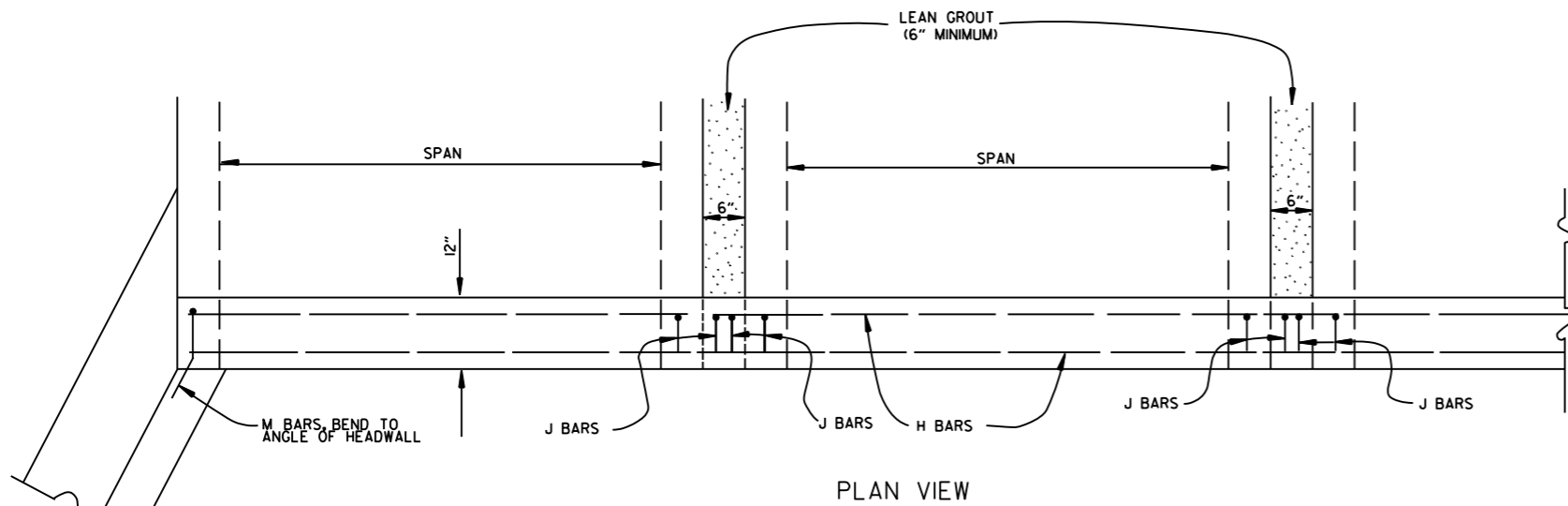
APPROXIMATE TOTAL WEIGHT = 333 LBS.

DATE REVISED	DATE FILMED	DESCRIPTION
7-26-12		REMOVED NOTE 4, REVISED 'T', REVISED BOTTOM SLAB REBAR FOR SECTION 'A', SHOWED REBAR CLEARANCE IN SECTIONS
11-16-01		ADDED NOTE 4
1-12-00		REVISED HEAVY DUTY RING & COVER
5-13-99		ADDED PEDESTRIAN FRAME & GRATE
7-02-98		REMOVED NOTE 5, REV. DIMENSIONS, ADDED HEAVY DUTY RING & COVER, ADDED AASHTO REF. REVISED GRATE
10-18-96		REVISED ASTM REF. TO AASHTO
10-1-92		REVISED & REISSUED
8-15-91	8-15-91	REVISED & REISSUED

ARKANSAS STATE HIGHWAY COMMISSION  
DETAILS OF DROP INLET & JUNCTION BOX (TYPE ST)

STANDARD DRAWING FPC-95





BAR LIST

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS:  
 PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85.  
 SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

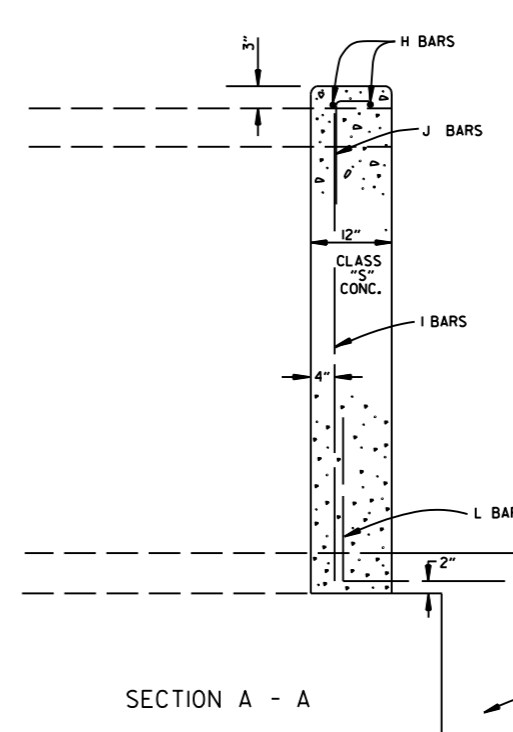
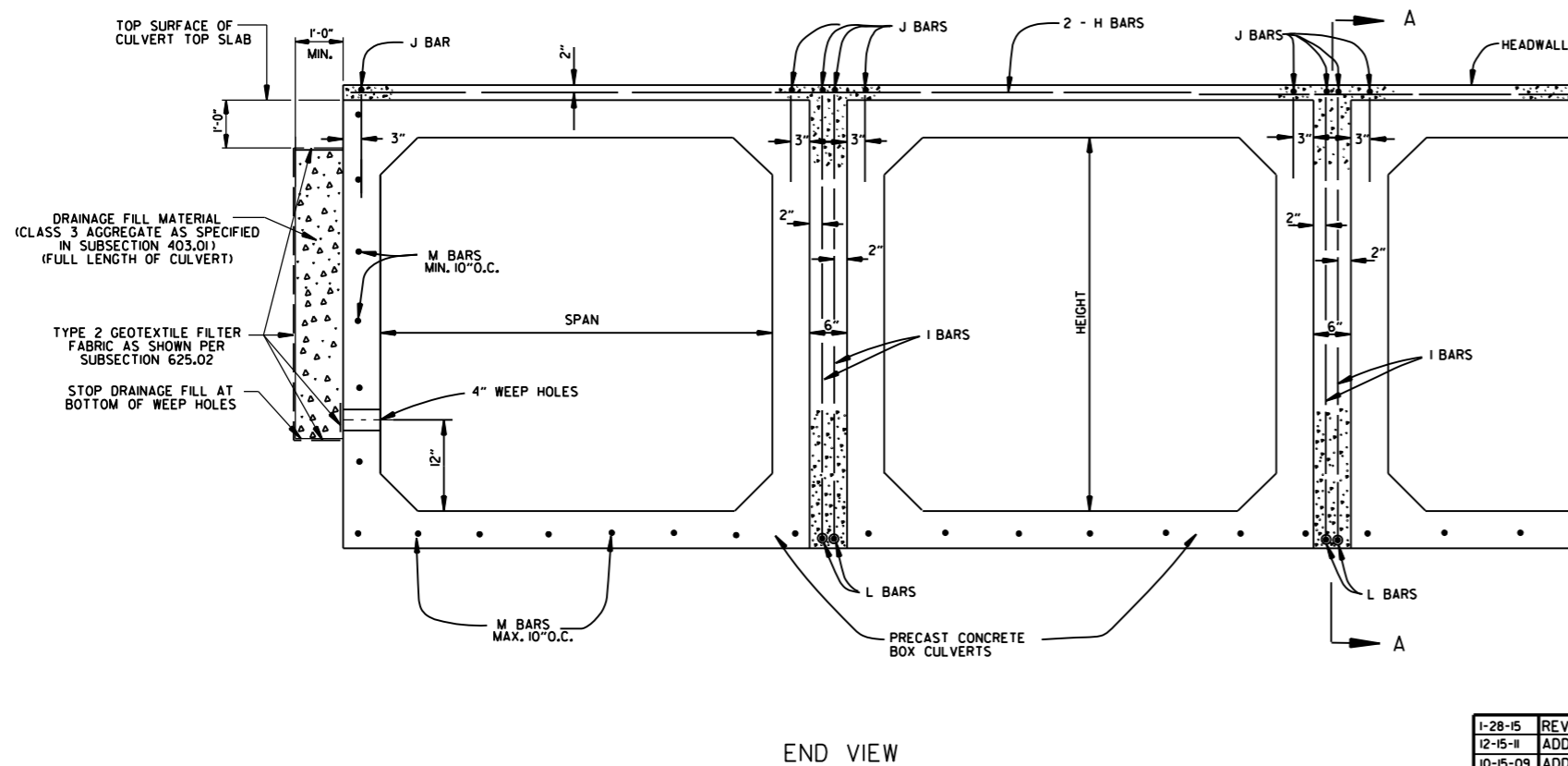
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



DATE	REVISION	DATE FILMED
1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLs FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11- 8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED; JABE	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

**REINFORCED CONCRETE ARCH PIPE DIMENSIONS**

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	ARDDOT NOMINAL	AASHTO M 206	ARDDOT NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

**REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS**

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

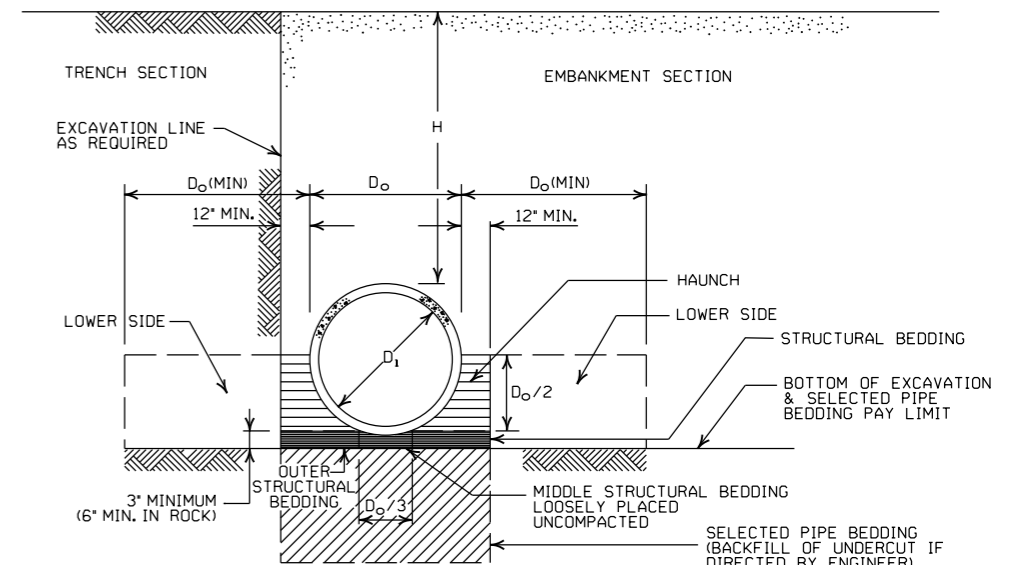
**- LEGEND -**

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

**GENERAL NOTES**

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

**MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III	CLASS IV	CLASS V	CLASS V
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

**MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

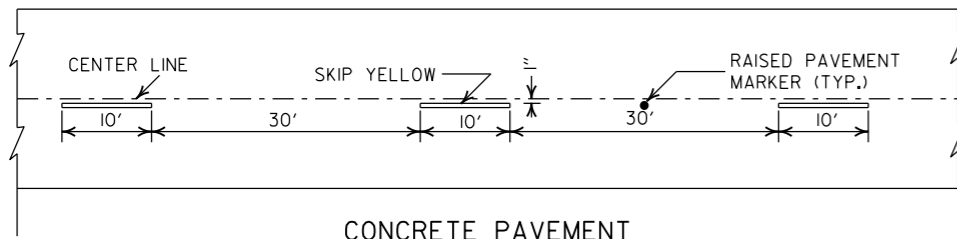
DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

**ARKANSAS STATE HIGHWAY COMMISSION**

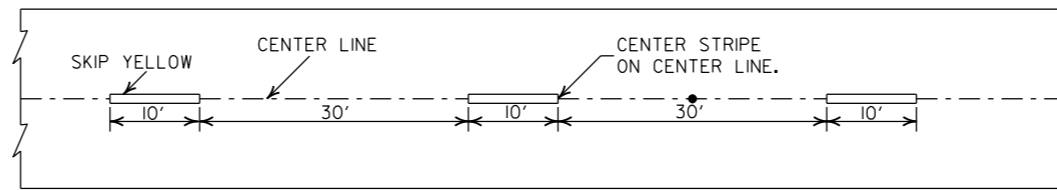
**CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCC-1



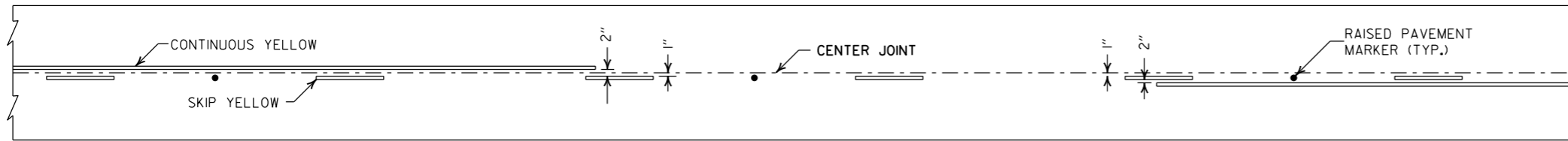


CONCRETE PAVEMENT

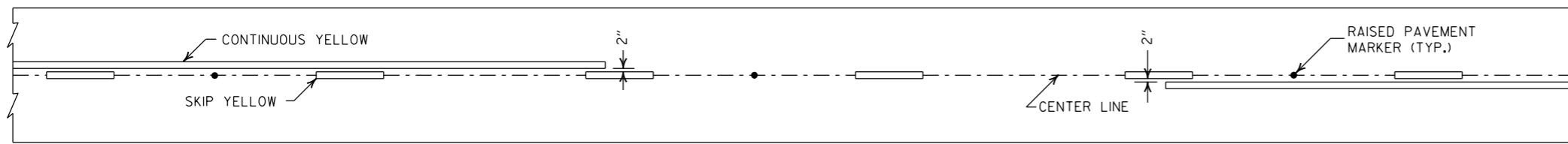


ASPHALT PAVEMENT

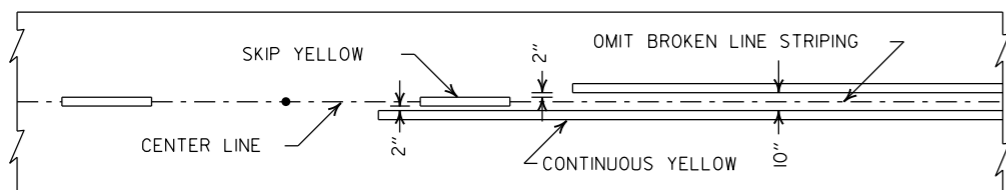
**BROKEN LINE STRIPING**



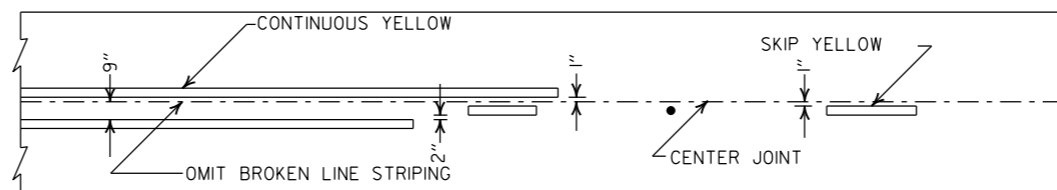
**SOLID LINE STRIPING ON CONCRETE PAVEMENT**



**SOLID LINE STRIPING ON ASPHALT PAVEMENT**

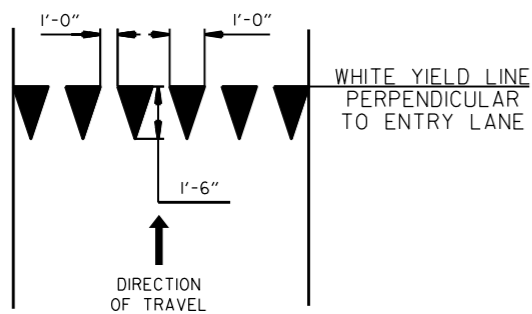


ASPHALT PAVEMENT

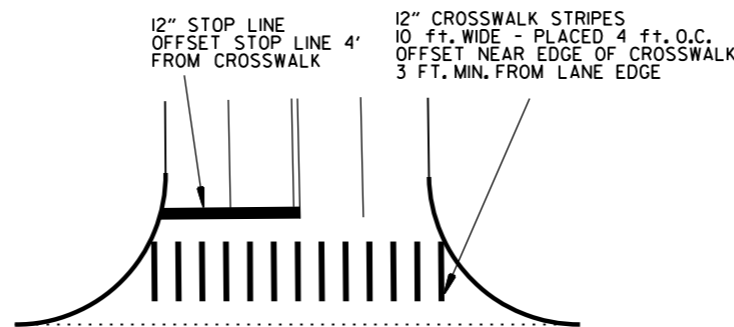


CONCRETE PAVEMENT

**STRIPING AT ADJACENT NO PASSING LANES**



**YIELD LINE DETAIL**

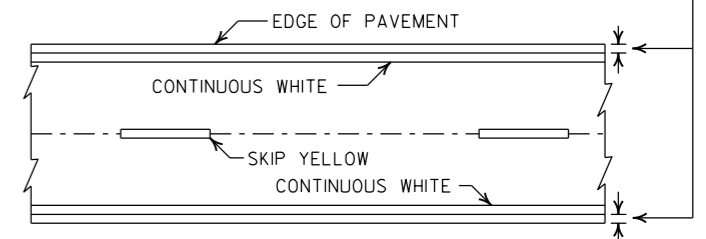


**CROSSWALK AND STOP LINE DETAILS**

**NOTES:**

1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.

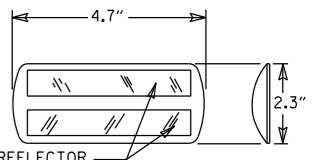
2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT



**PAVEMENT EDGE LINE MARKING**

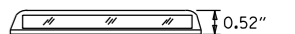
NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II  
RED/CLEAR OR  
YELLOW/YELLOW



PRISMATIC REFLECTOR

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.



**DETAIL OF STANDARD RAISED PAVEMENT MARKERS**

DATE	REVISION	FILMED
2-27-20	REVISED STOP LINE DETAILS	
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTL.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

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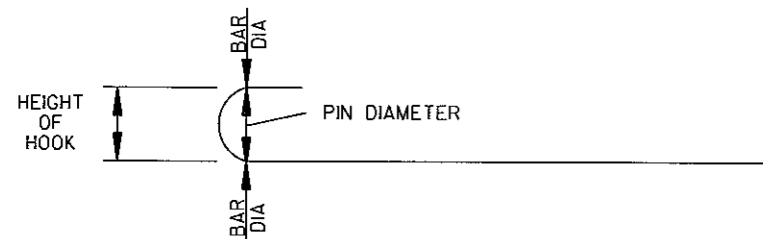
**PAVEMENT MARKING DETAILS**

STANDARD DRAWING PM-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3"	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

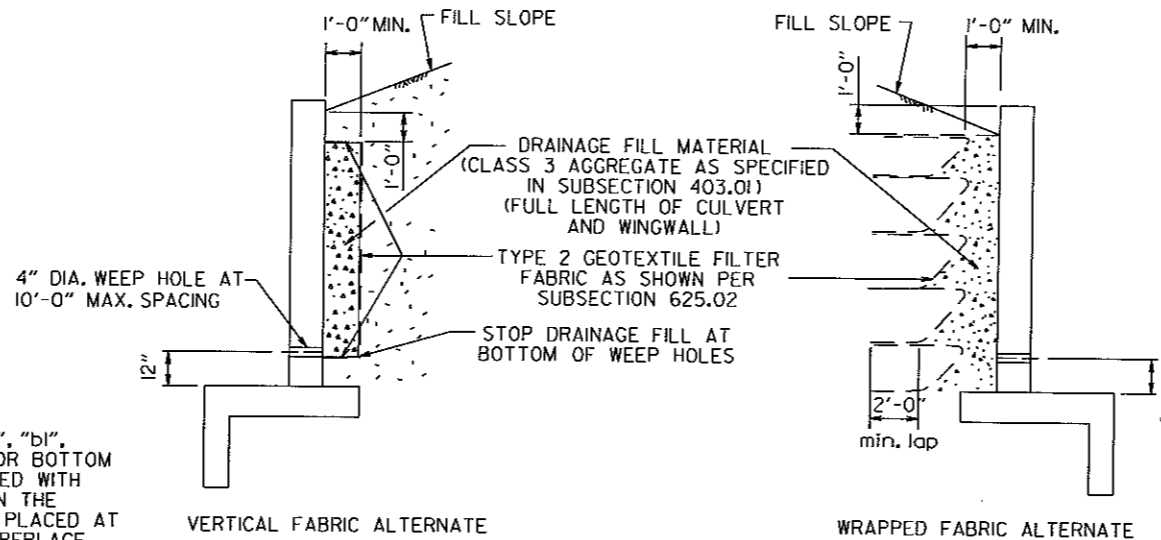
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI.

REINFORCING STEEL SHALL BE AASHTO M 31 OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

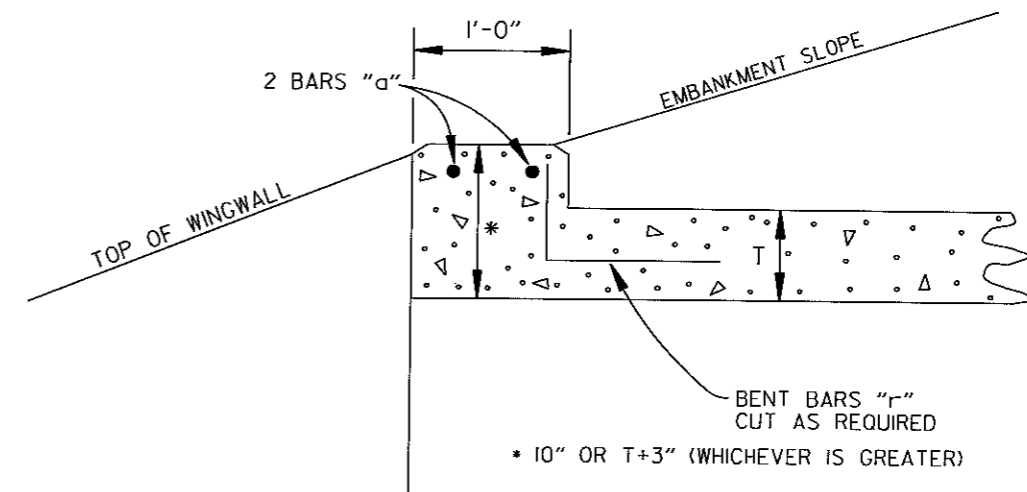
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

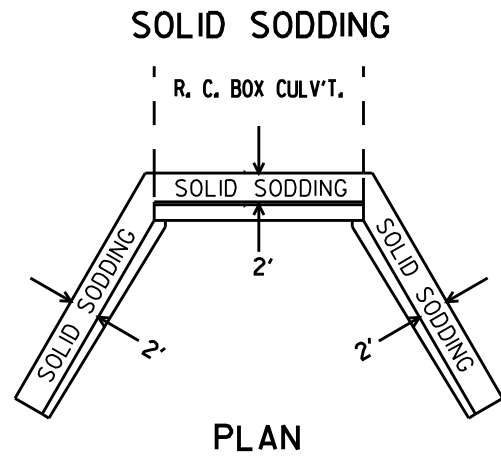
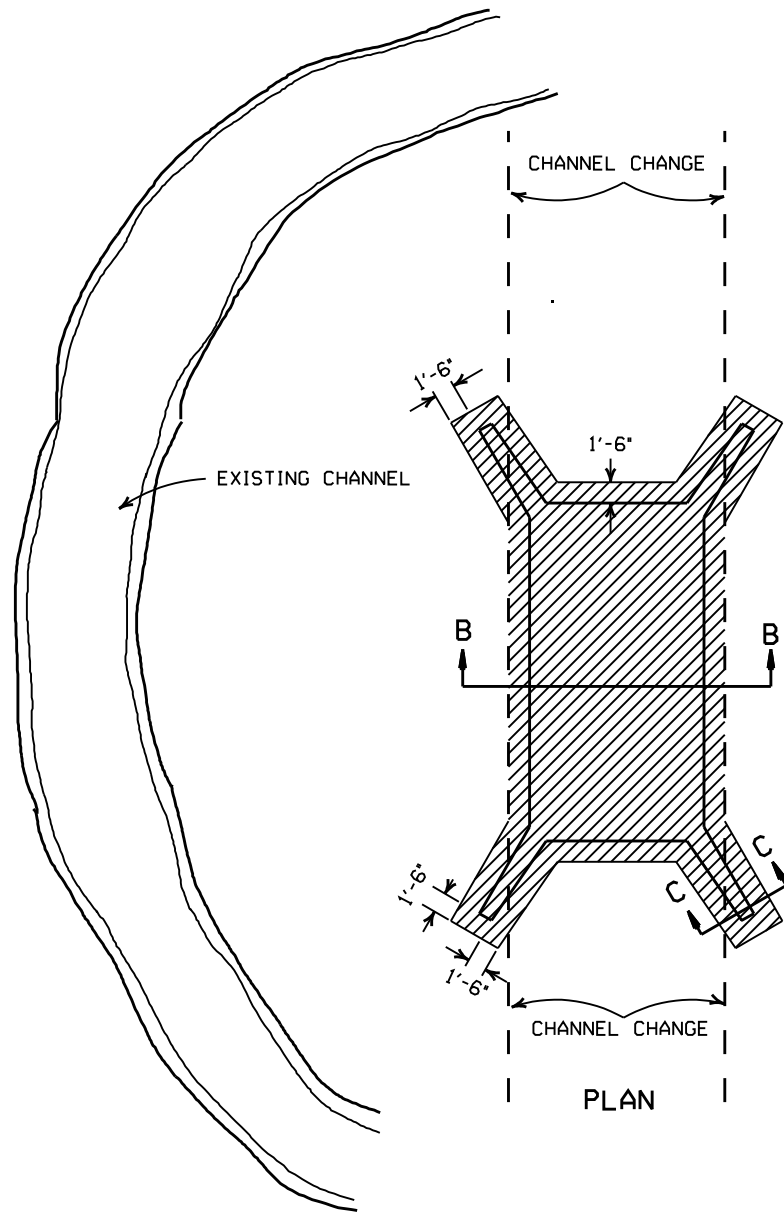
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

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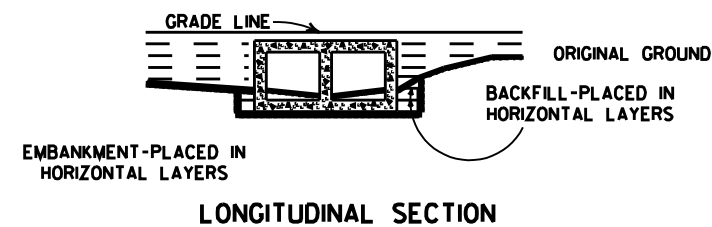
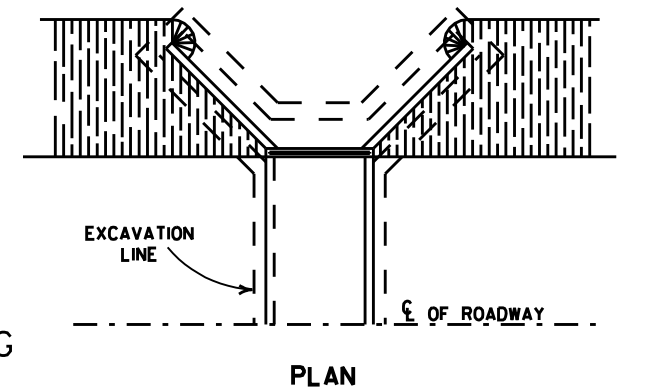
REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1

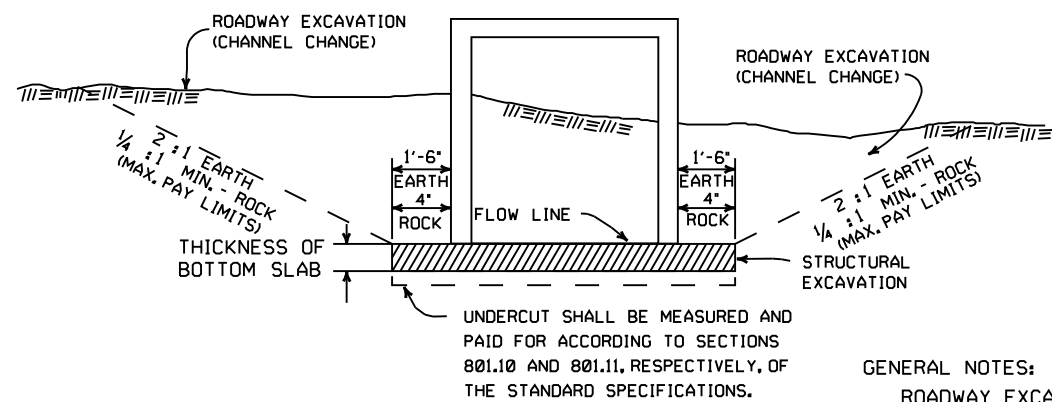
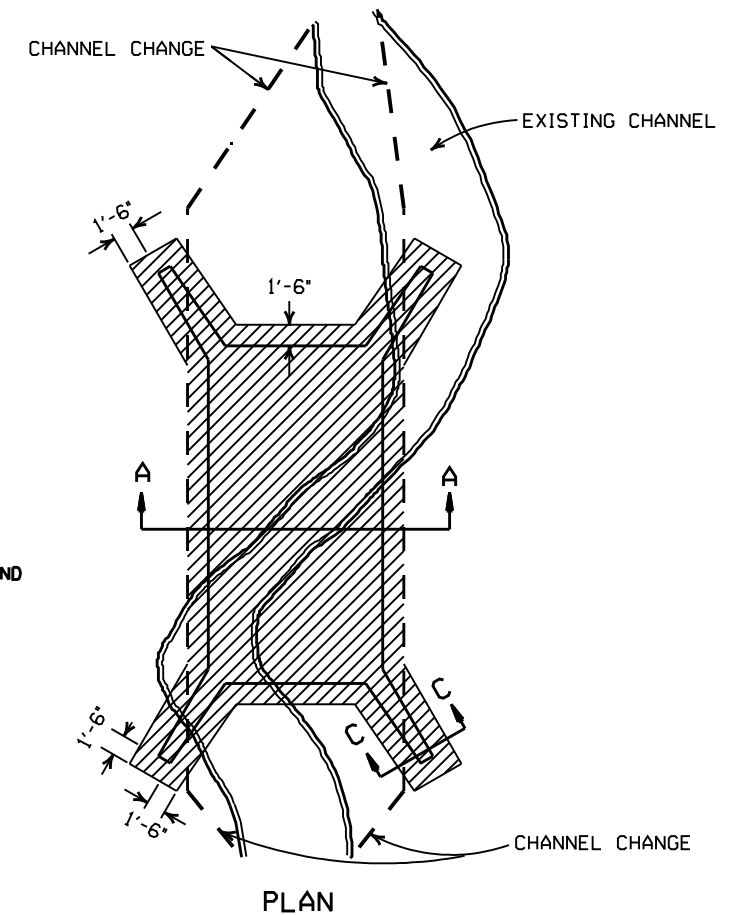


**SOLID SODDING**  
**PLAN**  
 PARTIAL SECTION SHOWING SOLID SODDING  
 AT HEADWALLS AND WING WALLS

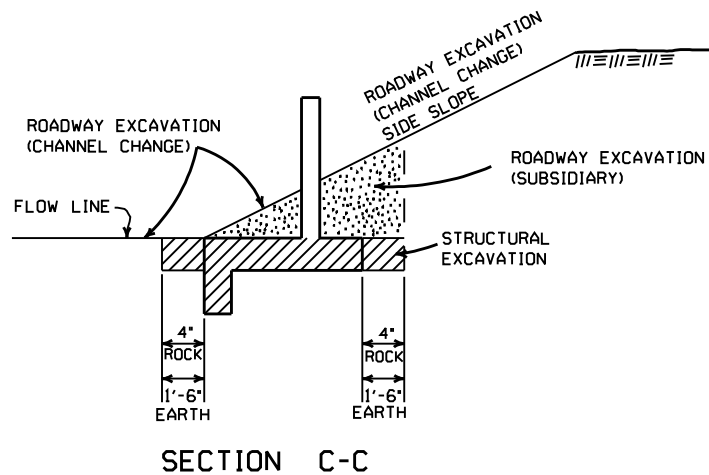
NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.



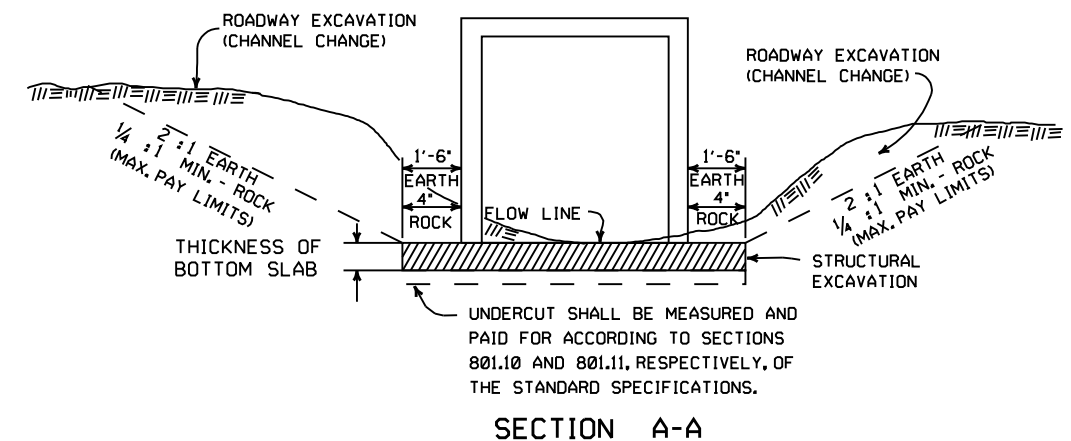
**LONGITUDINAL SECTION**  
**BACKFILL DETAILS FOR BOX CULVERT**



**SECTION B-B**  
**DETAILS FOR NEW CHANNELS**



**SECTION C-C**



**SECTION A-A**  
**DETAILS THROUGH EXISTING CHANNELS**

**GENERAL NOTES:**

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

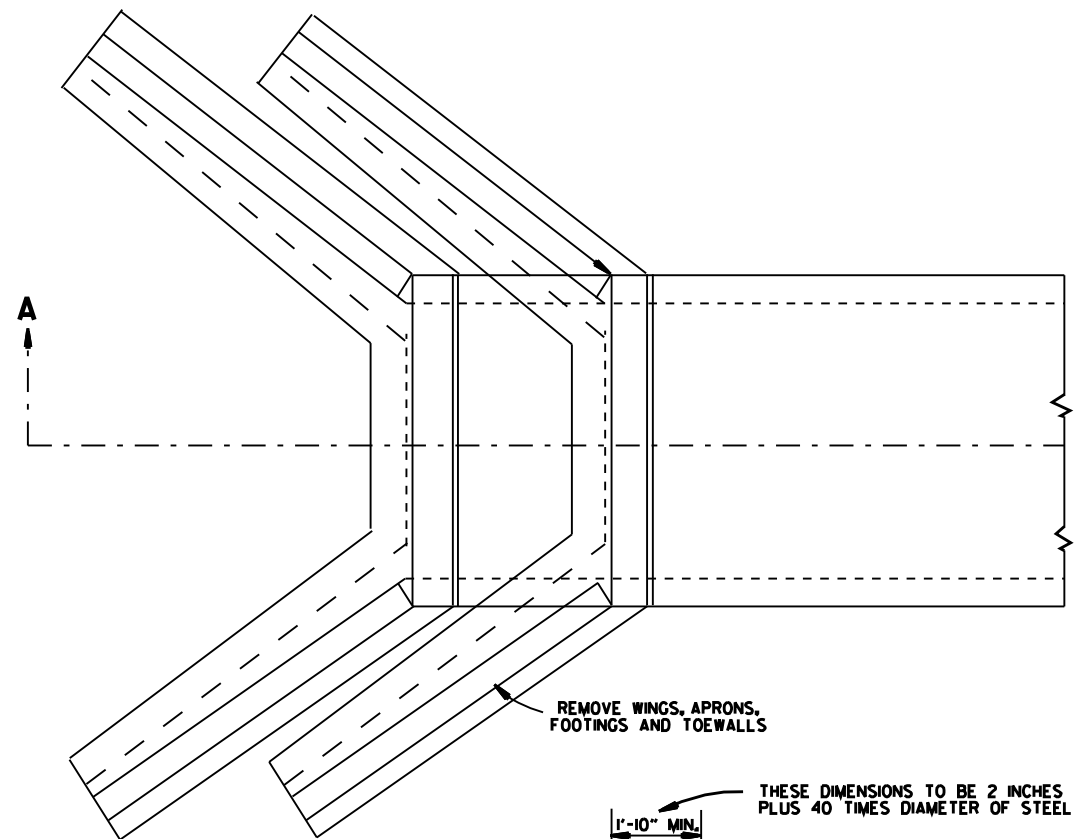
DATE	REVISION	FILMED
11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY	674-1-4-83
	LIMIT NOTES:	
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72

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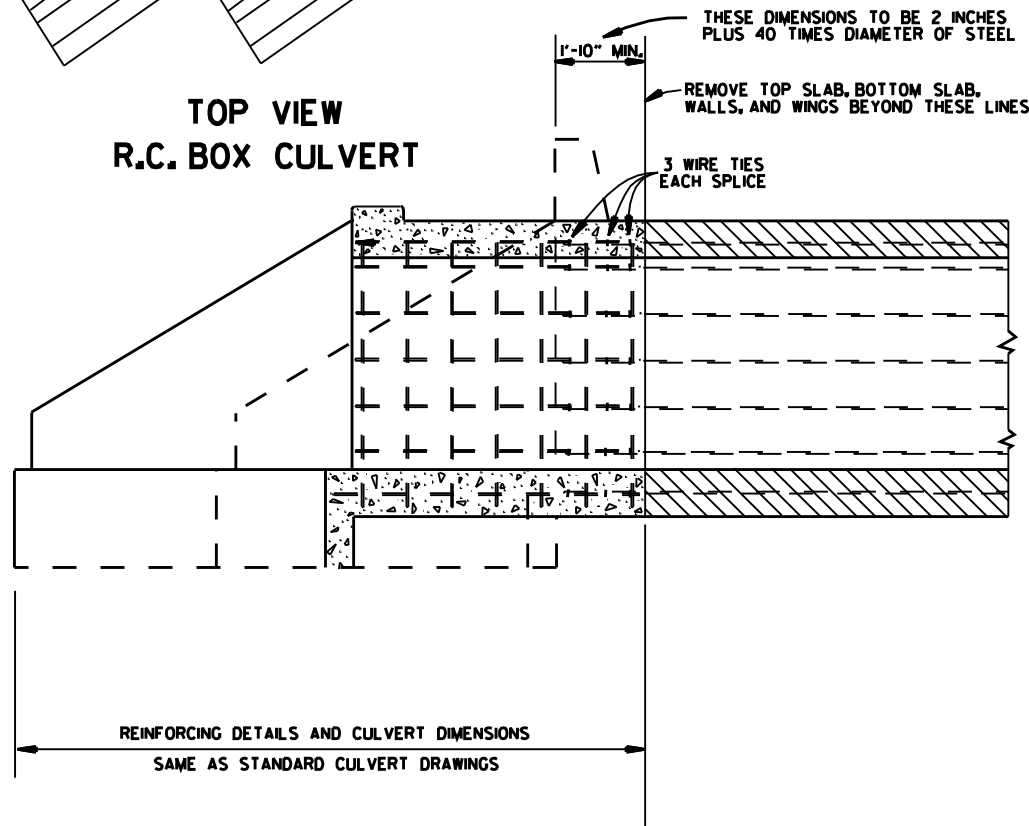
**EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS**

**STANDARD DRAWING RCB-2**

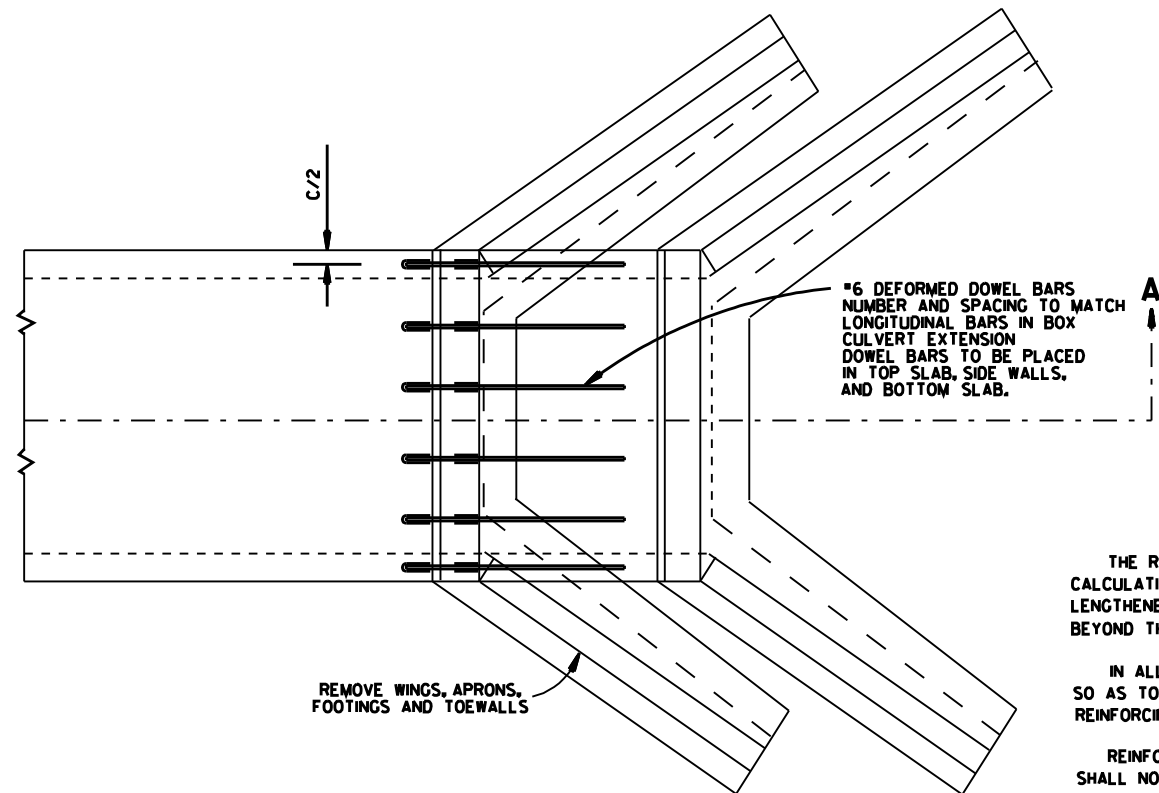




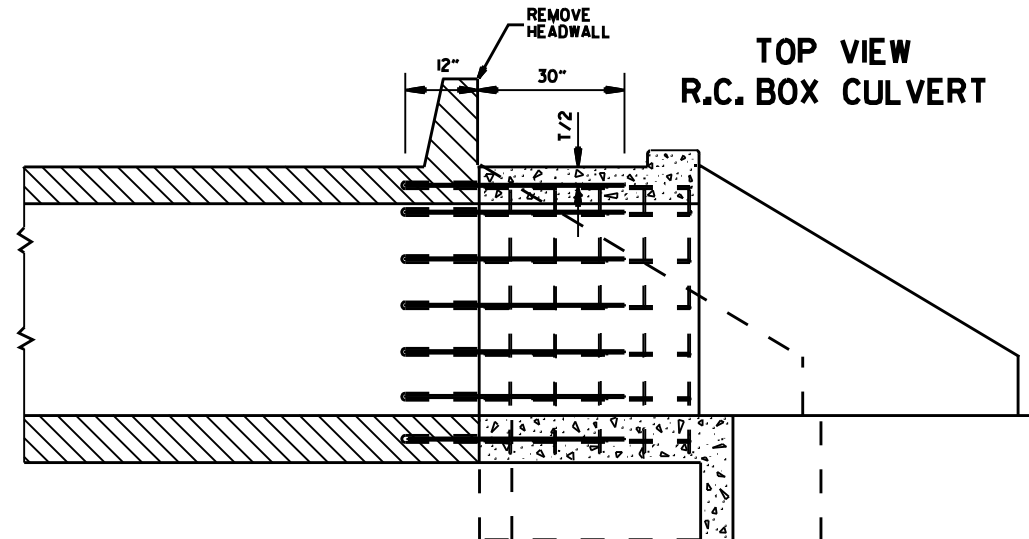
TOP VIEW  
R.C. BOX CULVERT



SECTION A-A  
METHOD 1



#6 DEFORMED DOWEL BARS  
NUMBER AND SPACING TO MATCH  
LONGITUDINAL BARS IN BOX  
CULVERT EXTENSION  
DOWEL BARS TO BE PLACED  
IN TOP SLAB, SIDE WALLS,  
AND BOTTOM SLAB.



SECTION A-A  
METHOD 2

- GENERAL NOTES
- |   |     |
|---|-----|
| THE RESIDENT ENGINEER WILL MAKE INDIVIDUAL CALCULATIONS OF QUANTITIES FOR EACH STRUCTURE LENGTHENED, MAKING NO ALLOWANCE FOR OVERBREAKAGE BEYOND THE LINES INDICATED.   | 1   |
| IN ALL INSTANCES CONCRETE SHALL BE REMOVED SO AS TO PERMIT FULL 40 DIAMETER SPLICE OF REINFORCING STEEL.  | 1   |
| REINFORCING STEEL REMOVED FROM EXISTING STRUCTURE SHALL NOT BE REUSED IN CONSTRUCTING EXTENSION.  | 1&2 |
| ON R.C. BOX CULVERTS THAT HAVE AN EXISTING CONCRETE APRON, THE CONCRETE APRON SHALL BE REMOVED WITH THE WINGS, THE COST OF REMOVING ALL OLD CONCRETE WILL BE INCLUDED IN THE PRICE BID PER CUBIC YARD FOR NEW CONCRETE OF THE CLASS SPECIFIED AND NO ADDITIONAL COMPENSATION WILL BE ALLOWED.                   | 1&2 |
| MATERIALS FOR SECURING DOWEL BARS SHALL MEET THE REQUIREMENTS OF SECTION 507.02 OF THE STANDARD SPECIFICATIONS.   | 2   |
| DOWEL BARS SHALL BE INSTALLED AS FOLLOWS: THE DRILLING PROCEDURE SHALL BE APPROVED BY THE ENGINEER, THE FILLING SYSTEM SHALL BE APPROVED BY THE ENGINEER, AND SHALL BE AN INJECTION-TYPE SYSTEM WHICH WILL INSURE THAT SUFFICIENT MATERIAL IS INJECTED SO IT COMPLETELY SURROUNDS THE BARS AND FILLS THE HOLES. | 2   |
| THE CONTRACTOR SHALL HAVE THE OPTION OF USING EITHER METHOD 1 OR METHOD 2, REGARDLESS OF WHICH METHOD IS USED, PAY QUANTITIES WILL BE CALCULATED BASED ON METHOD 1.   | 1&2 |

NOTE:  
NO PART OF THIS STANDARD IS TO BE USED FOR ANY DETAILS RELATIVE TO NEW CONSTRUCTION.  
SEE STANDARD DRAWING LISTED IN TABULATION OF STRUCTURES FOR ALL NEW CONSTRUCTION DETAILS.

DATE	REVISION	DATE FILED
10-12-95	CHANGED DRAWING * FROM 144-A	
4-1-93	ADDED GENERAL NOTE	
10-1-92	ADDED ALT. METHOD OF EXTENSION	
11-30-89	REDRAWN	
1-4-83	ELIMINATED CONCRETE CLASS	
12-20-56	RETRACED	

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METHOD OF EXTENDING  
EXISTING R.C. BOX CULVERTS

STANDARD DRAWING RCB-3

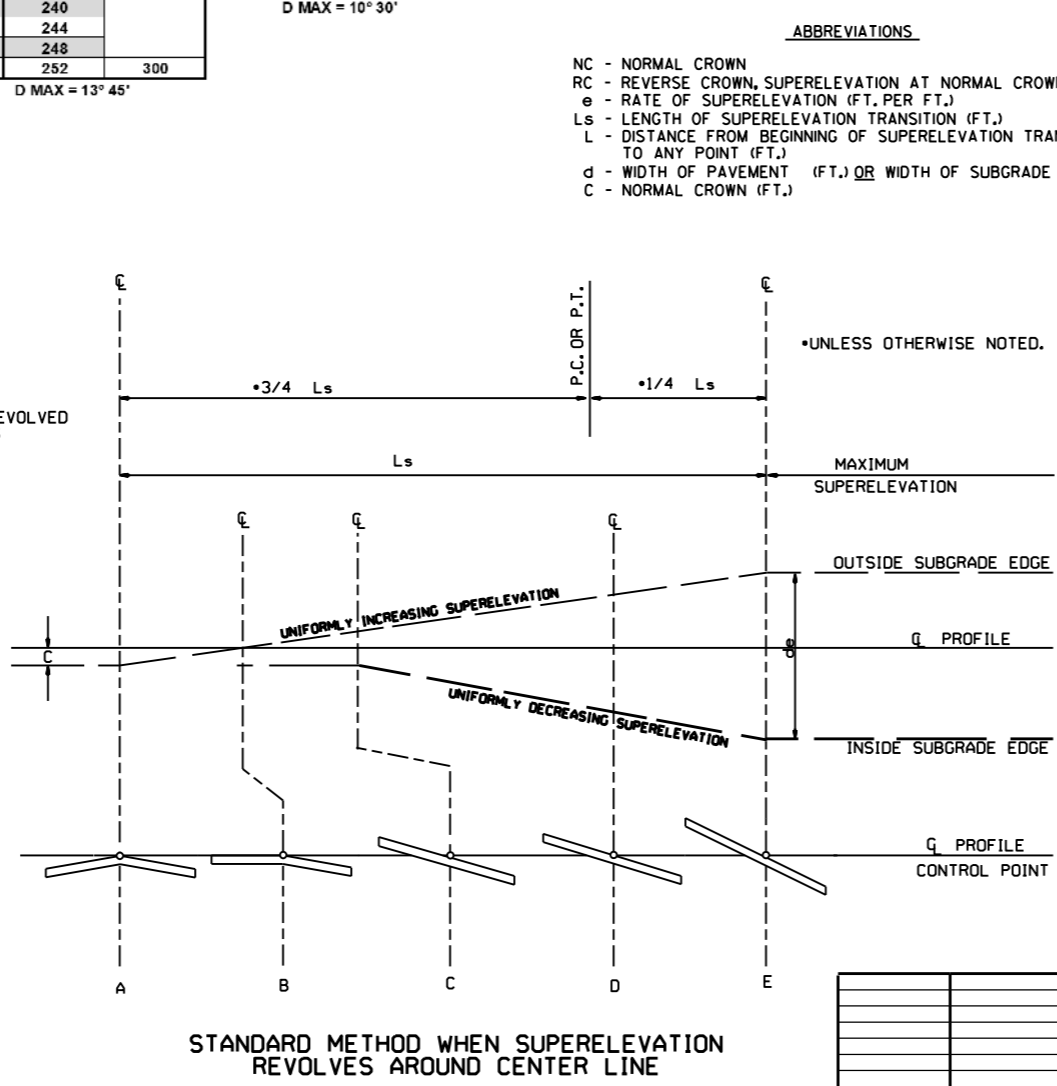
### SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		35 MPH		40 MPH		45 MPH		50 MPH		55 MPH		60 MPH		65 MPH		70 MPH		75 MPH	
	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)
0° 15'	NC		NC		NC		NC		NC		NC		NC		NC		NC		NC	
0° 30'	NC		NC		NC		NC		NC		NC		RC	96	NC		RC	96	NC	
0° 45'	NC		NC		NC		NC		RC	96	NC		0.024	106	0.026	110	0.030	120	0.032	125
1° 00'	NC		NC		RC	90	0.022	101	0.028	108	0.032	115	0.038	125	0.042	130	0.046	139	0.052	149
1° 15'	NC		RC	84	0.022	88	0.028	95	0.032	102	0.038	110	0.044	119	0.050	128	0.056	138	0.062	149
1° 30'	NC		RC	78	0.026	86	0.030	94	0.034	102	0.040	110	0.046	119	0.052	128	0.058	138	0.064	149
1° 45'	RC	72	RC	72	0.034	90	0.038	97	0.042	105	0.046	113	0.052	122	0.058	130	0.064	139	0.070	149
2° 00'	RC	72	0.026	86	0.030	94	0.034	101	0.038	109	0.042	117	0.048	126	0.054	135	0.060	144	0.066	153
2° 15'	RC	72	0.028	90	0.032	98	0.036	105	0.040	113	0.044	121	0.048	129	0.052	137	0.056	145	0.060	153
2° 30'	0.022	75	0.028	94	0.034	103	0.038	111	0.042	119	0.046	127	0.050	135	0.054	143	0.058	151	0.062	159
2° 45'	0.024	79	0.030	98	0.038	107	0.044	115	0.048	123	0.052	131	0.056	139	0.060	147	0.064	155	0.068	163
3° 00'	0.026	83	0.034	105	0.040	114	0.046	122	0.050	130	0.054	138	0.058	146	0.062	154	0.066	162	0.070	170
3° 15'	0.028	86	0.036	109	0.044	118	0.050	126	0.054	134	0.058	142	0.062	150	0.066	158	0.070	166	0.074	174
3° 30'	0.030	90	0.038	113	0.046	122	0.052	130	0.056	138	0.060	146	0.064	154	0.068	162	0.072	170	0.076	178
3° 45'	0.032	93	0.040	117	0.050	126	0.056	134	0.060	142	0.064	150	0.068	158	0.072	166	0.076	174	0.080	182
4° 00'	0.034	97	0.042	121	0.052	130	0.058	138	0.062	146	0.066	154	0.070	162	0.074	170	0.078	178	0.082	186
4° 15'	0.036	100	0.044	125	0.054	134	0.060	142	0.064	150	0.068	158	0.072	166	0.076	174	0.080	182	0.084	190
4° 30'	0.036	100	0.046	129	0.056	138	0.062	146	0.066	154	0.070	162	0.074	170	0.078	178	0.082	186	0.086	194
4° 45'	0.038	104	0.048	133	0.060	142	0.066	150	0.070	158	0.074	166	0.078	174	0.082	182	0.086	190	0.090	198
5° 00'	0.040	108	0.050	137	0.062	146	0.068	154	0.072	162	0.076	170	0.080	178	0.084	186	0.088	194	0.092	202
5° 30'	0.044	115	0.054	144	0.066	153	0.072	161	0.076	169	0.080	177	0.084	185	0.088	193	0.092	201	0.096	209
6° 00'	0.046	119	0.056	152	0.068	161	0.074	169	0.078	177	0.082	185	0.086	193	0.090	201	0.094	209	0.098	217
6° 30'	0.050	126	0.062	160	0.074	169	0.078	177	0.082	185	0.086	193	0.090	201	0.094	209	0.098	217	0.100	221
7° 00'	0.052	130	0.064	164	0.076	173	0.080	181	0.084	189	0.088	197	0.092	205	0.096	213	0.100	221		
7° 30'	0.054	133	0.068	172	0.078	181	0.082	189	0.086	197	0.090	205	0.094	213	0.098	221				
8° 00'	0.058	140	0.070	176	0.084	185	0.088	193	0.092	201	0.096	209	0.100	217						
8° 30'	0.060	144	0.072	179	0.086	188	0.090	196	0.094	204	0.098	212								
9° 00'	0.062	148	0.076	187	0.090	196	0.094	204	0.098	212										
9° 30'	0.064	151	0.078	191	0.092	200	0.096	208												
10° 00'	0.066	155	0.080	195	0.094	204	0.098	212												
11° 00'	0.070	162	0.084	203	0.096	212														
12° 00'	0.074	169	0.088	211	0.098	220														
13° 00'	0.076	173	0.090	215	0.100	224														
14° 00'	0.080	180	0.094	222																
15° 00'	0.082	184	0.096	226																
16° 00'	0.086	191	0.098	230																
17° 00'	0.088	194	0.100	234																
18° 00'	0.090	198																		
19° 00'	0.092	202																		
20° 00'	0.094	205																		
21° 00'	0.096	209																		
22° 00'	0.096	209																		
23° 00'	0.098	212																		
24° 00'	0.098	212																		
25° 00'	0.100	216																		

- GENERAL NOTES**
- ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS.
  - SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
  - LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
  - PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
    - 3 LANE UNDIVIDED - - - - +20%
    - 4 LANE UNDIVIDED - - - - +50%
    - 5 LANE UNDIVIDED - - - - +80%
    - 6 LANE UNDIVIDED - - - - +100%

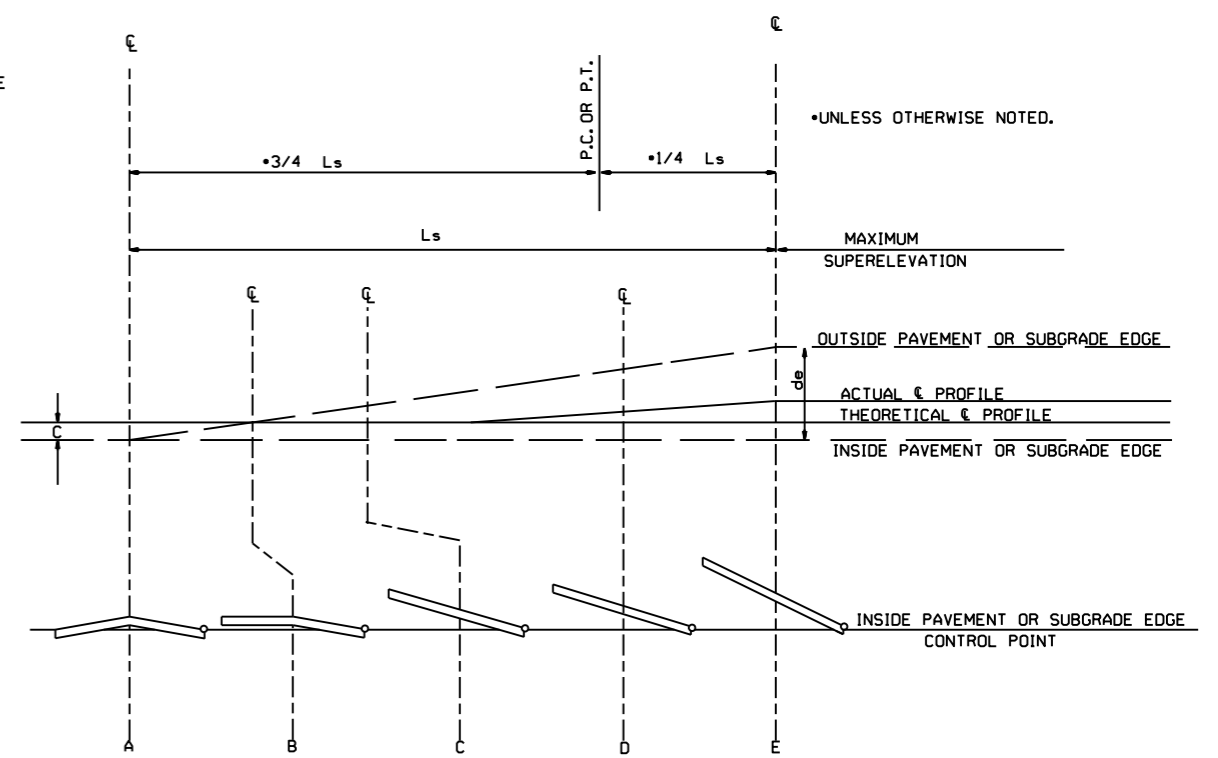
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
 RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.

$$\text{SUPERELEVATION FORMULA} = \frac{Lde}{Ls}$$



**ABBREVIATIONS**

NC - NORMAL CROWN  
 RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE  
 e - RATE OF SUPERELEVATION (FT. PER FT.)  
 Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)  
 L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)  
 d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)  
 C - NORMAL CROWN (FT.)




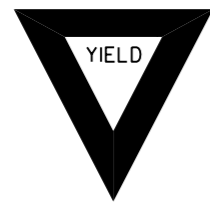







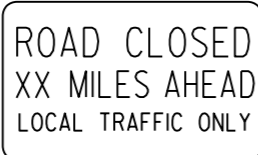
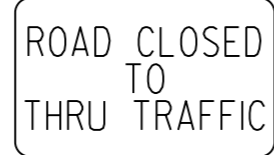

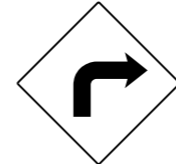



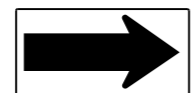

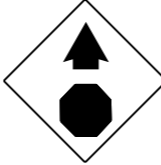

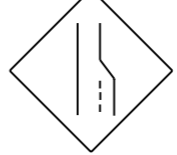

















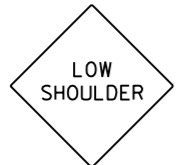

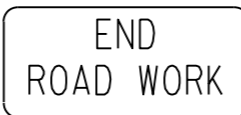
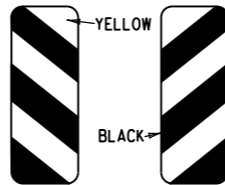


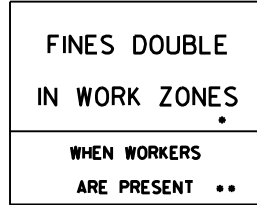
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

11-07-19	REVISED SUPERELEVATION TABLE	
10-18-96	ADDED FORMULA	
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

**TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC**

STANDARD DRAWING SE-2

<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET 24" W16-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

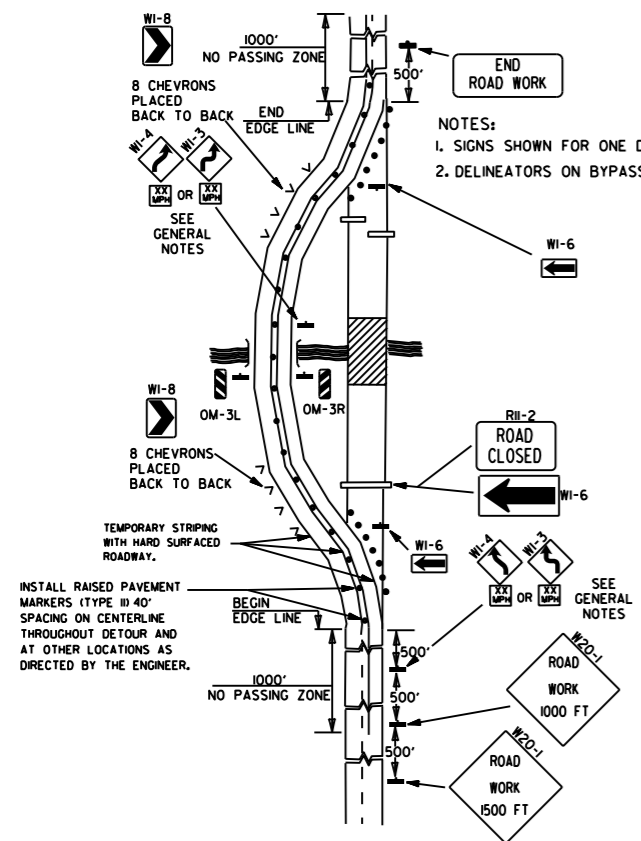
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

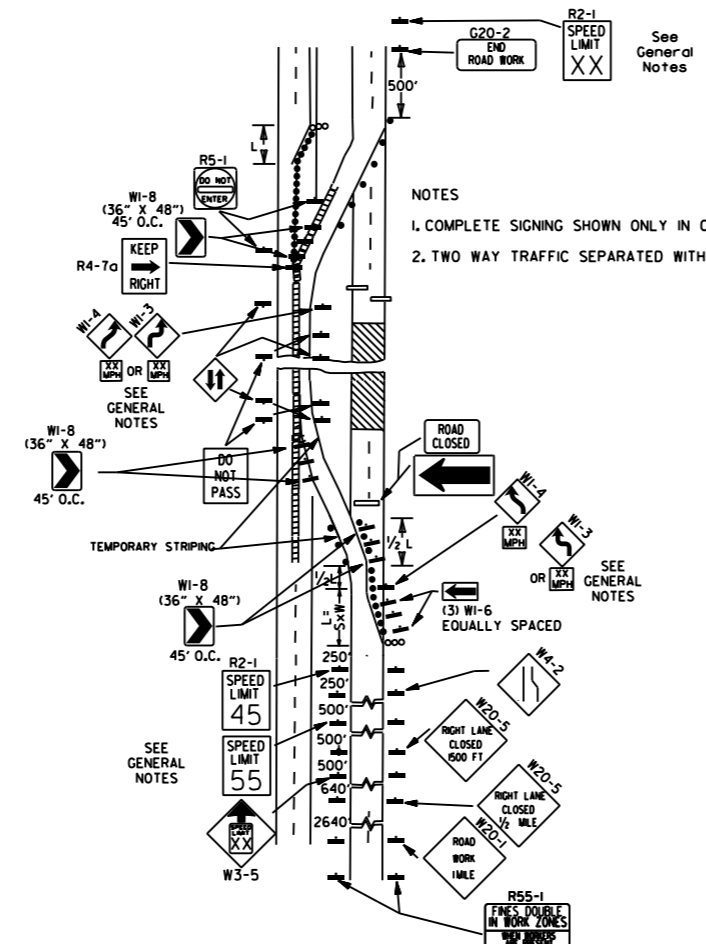
• NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

DATE	REVISION	FILMED
11-07-19	REVISED FOR MASH	
4-13-17	DELETED RSP-1 & ADDED W21-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

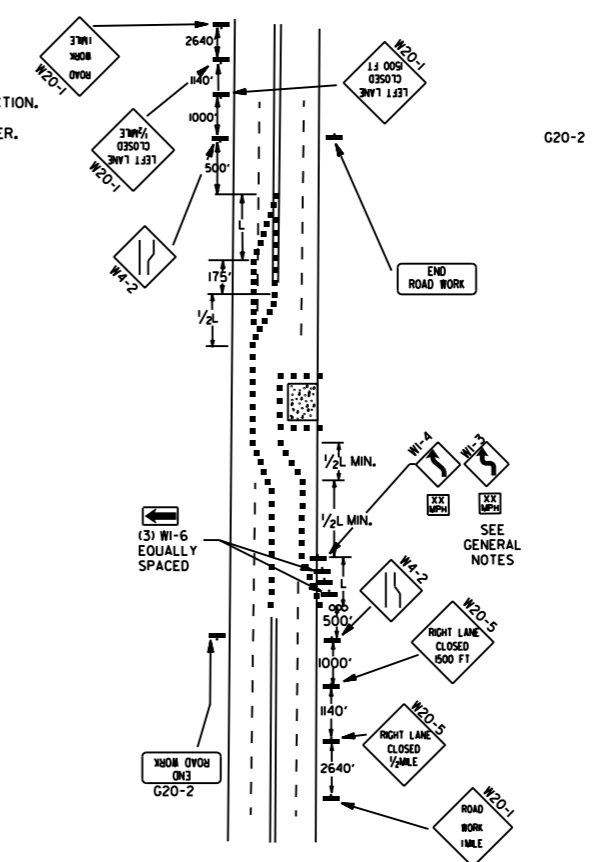
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1



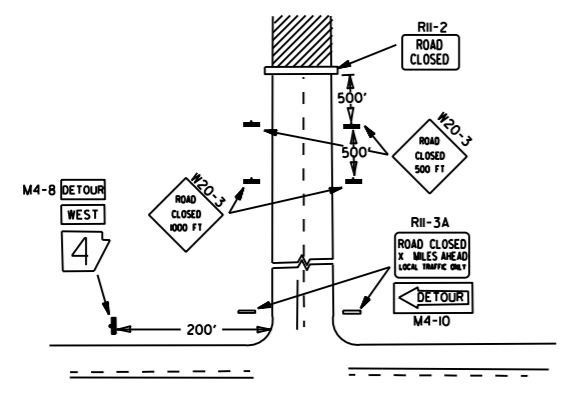
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



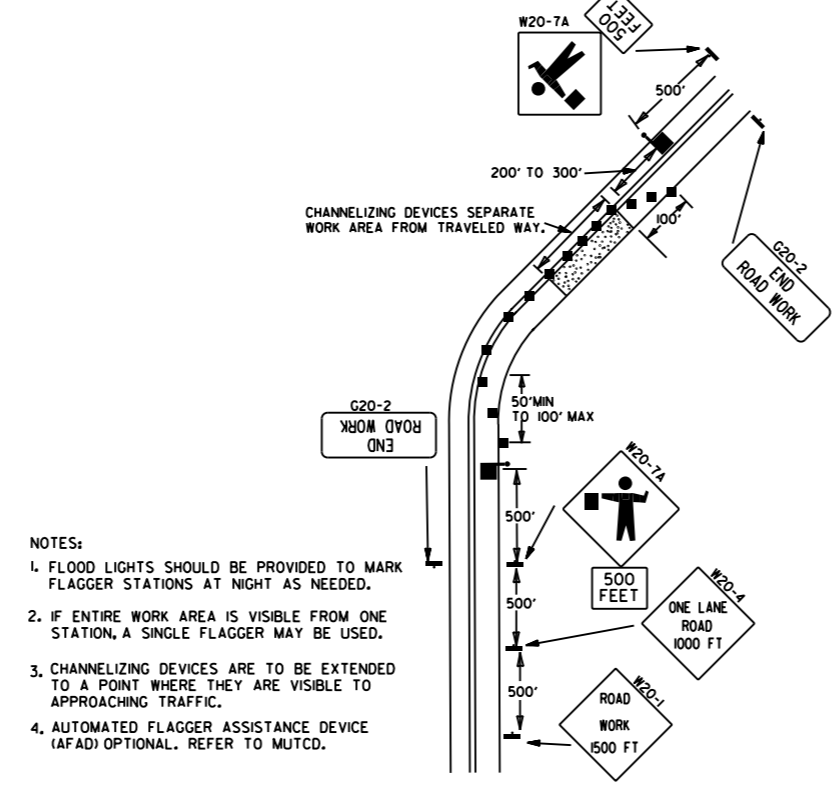
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



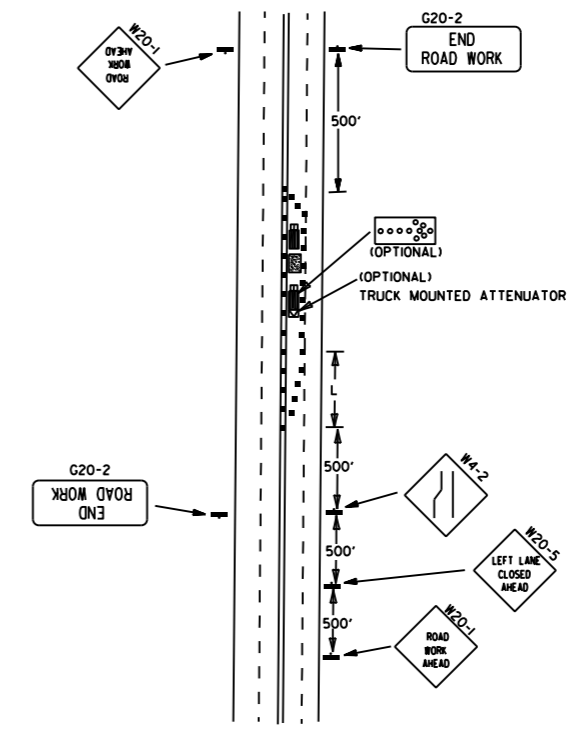
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



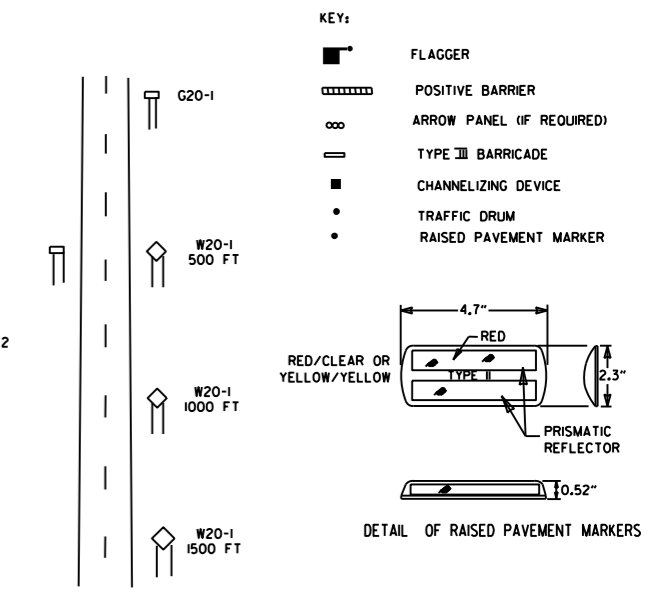
(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:

$L = SXW$  FOR SPEEDS OF 45MPH OR MORE.

$L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.

WHERE:

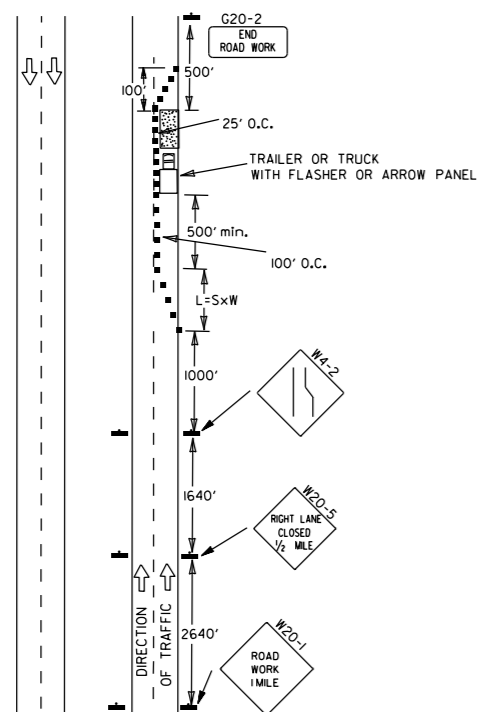
L = MINIMUM LENGTH OF TAPER.

S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.

W = WIDTH OF OFFSET.

- GENERAL NOTES:
1. THE MAINTENANCE DIVISION SHALL CONDUCT A BALL BANK STUDY TO DETERMINE THE ADVISORY SPEED LIMIT PRIOR TO OPENING TO TRAFFIC. THE ADVISORY SPEED WILL BE POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER, WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
  8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.
  9. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

DATE	REVISION	FILMED
05-20-21	REVISED NOTE 7	
11-07-19	REVISED NOTE 1, ADDED NOTE 9	
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

KEY:

- ○ ○ ARROW PANEL (IF REQUIRED)
- CHANNELIZING DEVICE
- TRAFFIC DRUM

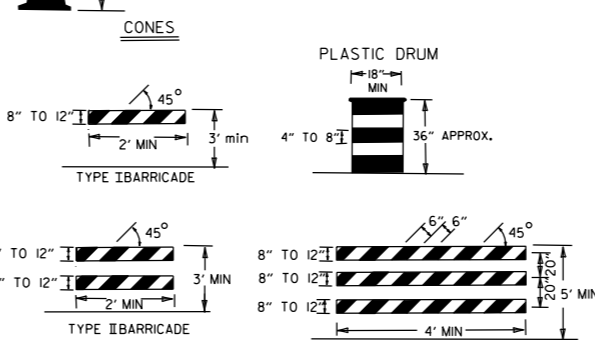
GENERAL NOTES:

1. A SPEED LIMIT REDUCTION MAY BE IMPLEMENTED ONLY WHEN DESIGNATED IN THE PLAN OR WHEN RECOMMENDED BY THE ROADWAY DESIGN DIVISION.
2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(65) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT OR AS DIRECTED BY THE ENGINEER.
5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHOULD BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
7. THE G20-1 SIGN WILL BE REQUIRED ON JOBS OF OVER TWO MILES IN LENGTH. WHEN THE LANE CLOSURE IS NOT AT THE BEGINNING OF THE PROJECT, THE G20-1 SIGN SHALL BE ERECTED 125' IN ADVANCE OF THE JOB LIMIT. ADDITIONAL W20-1(1/2 MILE) SIGNS ARE NOT REQUIRED IN ADVANCE OF LANE CLOSURES THAT BEGIN INSIDE THE PROJECT LIMITS.
8. FLAGGERS SHALL USE STOP/SLOW PADDLES FOR CONTROLLING TRAFFIC THROUGH WORK ZONES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
9. ALL PLASTIC DRUMS AND CONES SHALL MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
10. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE. PAYMENT FOR TRAFFIC DRUMS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR VARIOUS TRAILER MOUNTED DEVICES.
11. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

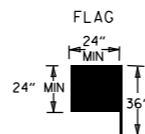
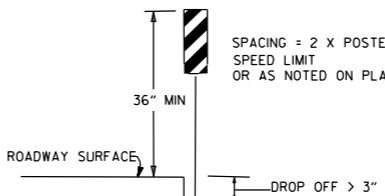
CHANNELIZING DEVICES

WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.



NOTE: FOR ALL ROAD CLOSURES, THE TYPE III BARRICADES SHALL BE OF SUFFICIENT LENGTH TO EXTEND ACROSS ENTIRE ROADWAY.

VERTICAL PANEL PLACEMENT



FLAG SHALL BE OF GOOD GRADE RED MATERIAL

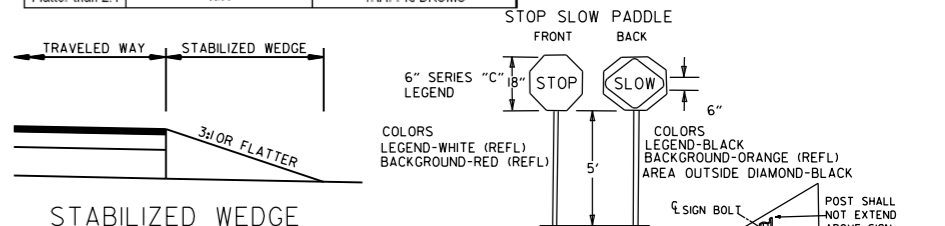
TRAFFIC CONTROL DEVICES

VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL	
		≤ 45 MPH	> 45 MPH
≤ 1"	CENTERLINE	W6-11	W8-11
> 1" ≤ 3"	CENTERLINE	W8-11 AND CENTERLINE LANE STRIPING	W8-11 AND CENTERLINE LANE STRIPING
> 3"	CENTERLINE	STANDARD LANE CLOSURE <sup>(1)</sup>	STANDARD LANE CLOSURE <sup>(1)</sup>
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9 AND TRAFFIC DRUMS <sup>(1)</sup>	W8-9 AND TRAFFIC DRUMS <sup>(1)</sup>
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 18" ≤ 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(2)</sup>
> 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER <sup>(1)</sup> & EDGE LINES	PRECAST CONCRETE BARRIER <sup>(1)</sup> & EDGE LINES

INTERSTATE		
VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL
≤ 3"	CENTERLINE	W8-11 AND LANE STRIPING
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER & EDGE LINES

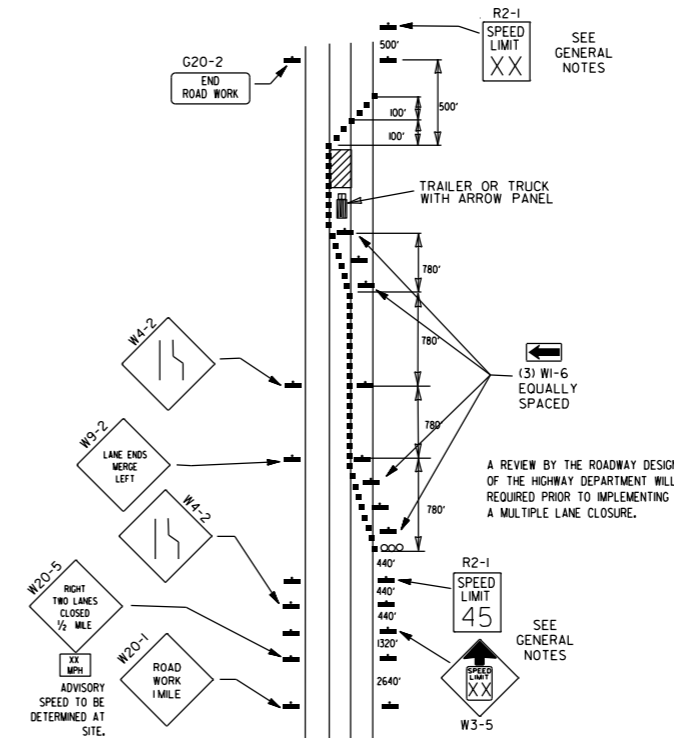
INTERSTATE AND NON-INTERSTATE		
FORESLOPE	HEIGHT	TRAFFIC CONTROL
1:1	> 2 FT	PRECAST CONCRETE BARRIER
2:1	≤ 5 FT	TRAFFIC DRUMS
2:1	> 5 FT	PRECAST CONCRETE BARRIER
Flatter than 2:1	N/A	TRAFFIC DRUMS

- GENERAL NOTES:
1. WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHALL BE USED.
  2. WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED.
  3. PRECAST CONCRETE BARRIER WALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS, IF AND WHERE DIRECTED BY THE ENGINEER.
  4. A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL, IF AND WHERE DIRECTED BY THE ENGINEER.
  5. W21-5, W21-50, AND/OR W21-50b SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER. TIME LIMITATIONS MUST CONFORM TO SECTION 603 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).

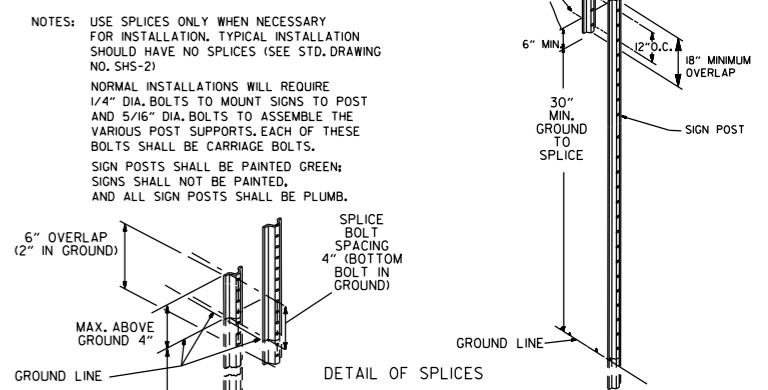


NOTE: MATERIALS FOR THE STABILIZED WEDGE SHALL MEET THE REQUIREMENTS PROVIDED IN SECTION 603.02 OF THE STANDARD SPECIFICATIONS.

STABILIZED WEDGE



(D) TYPICAL APPLICATION - CLOSING MULTIPLE LANES OF A MULTILANE HIGHWAY.

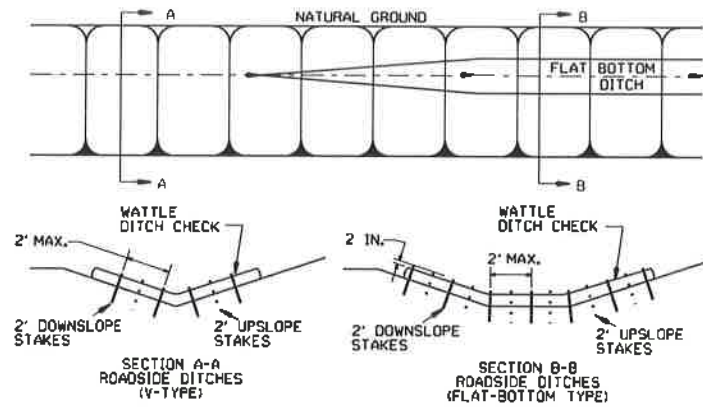


DATE	REVISION	FILED
08-12-21	REVISED TRAFFIC CONTROL DEVICES AND NOTES	
05-20-21	REVISED NOTE 10	
2-27-20	REVISED TRAFFIC CONTROL DEVICES DETAILS	
11-07-19	REVISED NOTE 9, ADDED NOTE II	
7-25-19	REVISED TRAFFIC CONTROL DEVICES DETAILS	
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-18 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



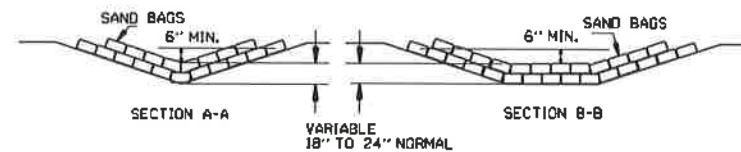
**GENERAL NOTES**

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

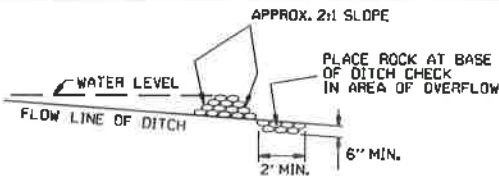


**WATTLE DITCH CHECK (E-1)**

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

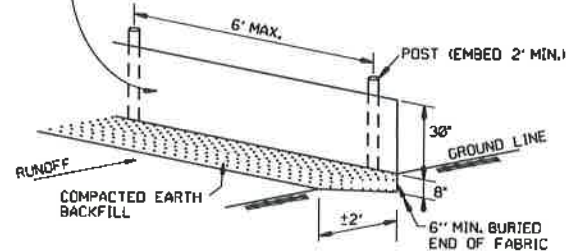


**SAND BAG DITCH CHECK (E-5)**

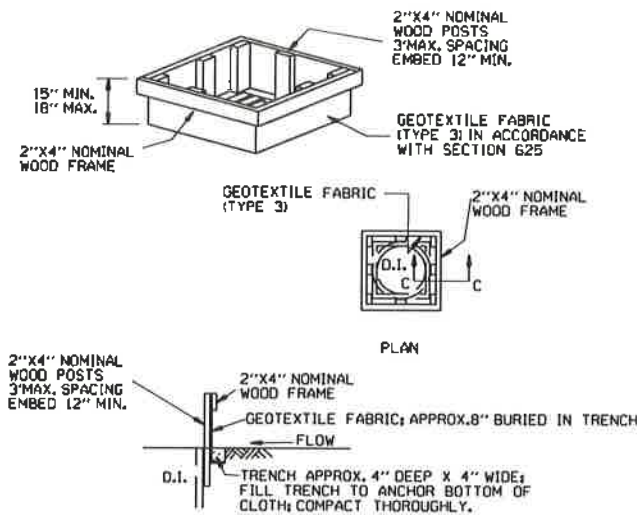


**ROCK DITCH CHECK (E-6)**

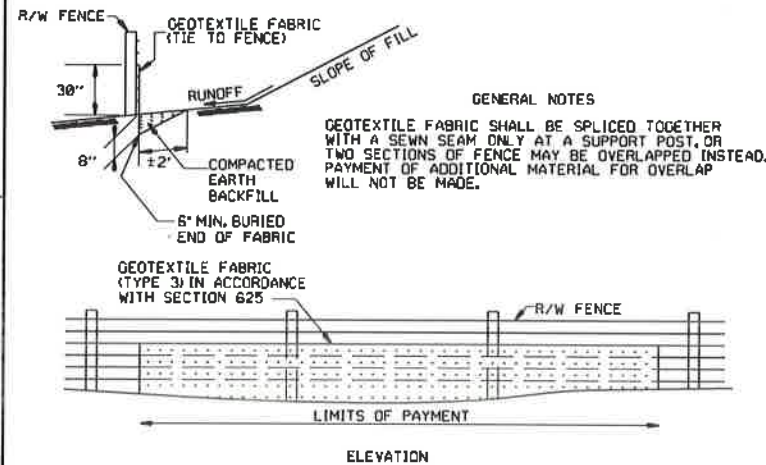
**GENERAL NOTES**  
 GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625  
 GEOTEXTILE FABRIC SHALL BE SPICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



**SILTS FENCE (E-11)**

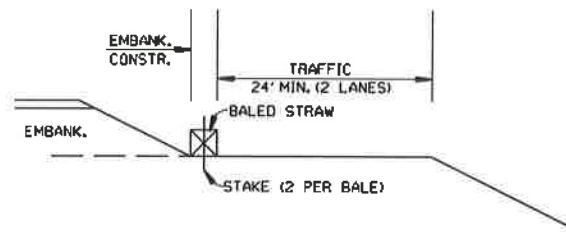


**DROP INLET SILTS FENCE (E-7)**

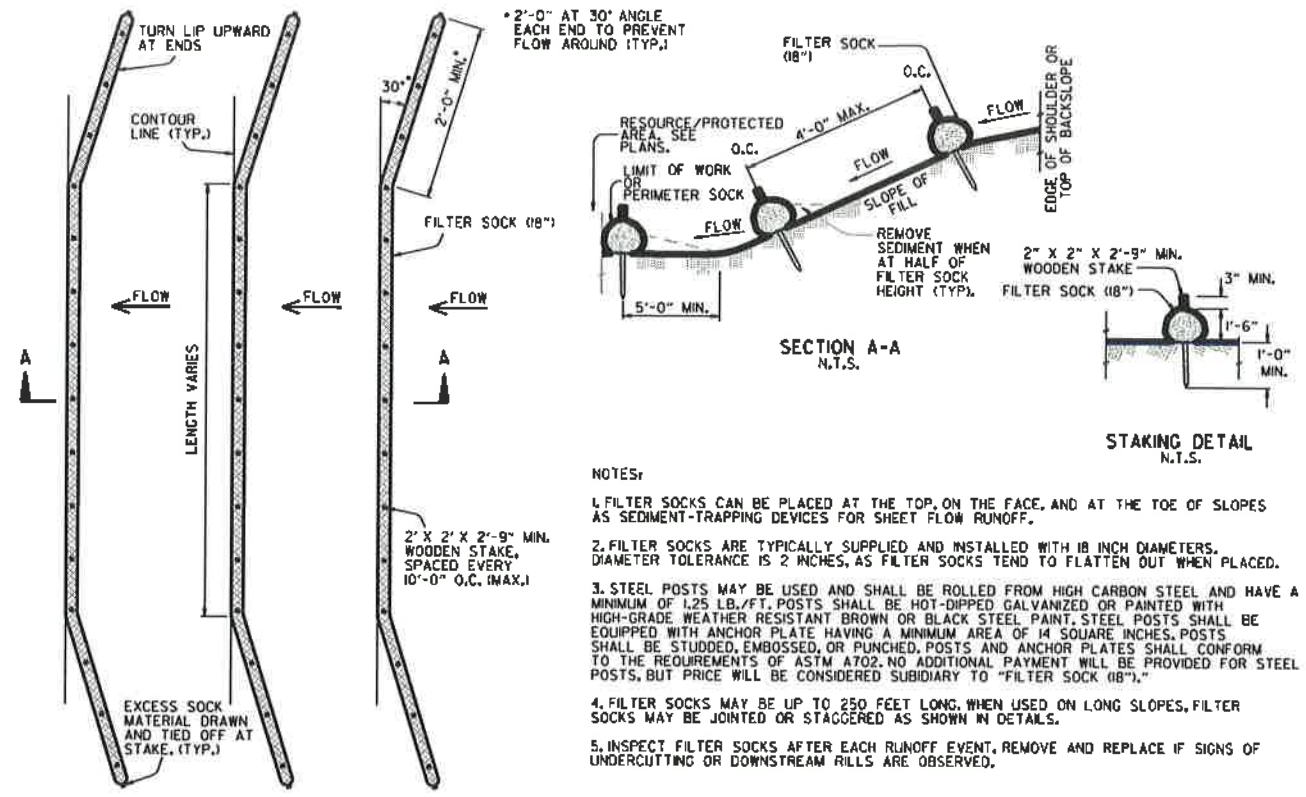


**SILTS FENCE ON R/W FENCE (E-4)**

**GENERAL NOTES**  
 1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

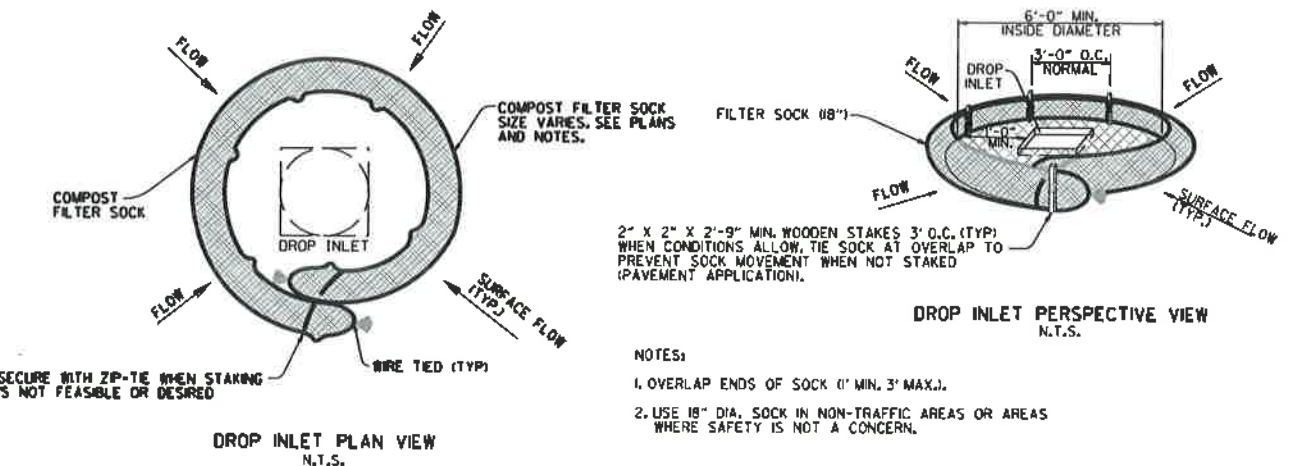


**BALED STRAW FILTER BARRIER (E-2)**



**FILTER SOCK ALONG SLOPE (E-3)**

**NOTES:**  
 1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.  
 2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.  
 3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18\"/>



**COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)**

**NOTES:**  
 1. OVERLAP ENDS OF SOCK (1\"/>

DATE	REVISION	FILMED
11-16-17	ADDED FILTER SOCK E-3 AND E-13	
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
1-18-98	ADDED NOTES	
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
07-20-95	REVISED SILTS FENCE E-4 AND E-11	7-20-95
07-15-94	REV. E-4 & E-11 MIN. 13\"/>	
06-02-94	REVISED E-1, 4, 7 & 11 DELETED E-2 & 3	6-2-94
04-01-93	REDRAWN	
10-01-92	REDRAWN	
08-02-76	ISSUED R.O.M.	298-7-28-76

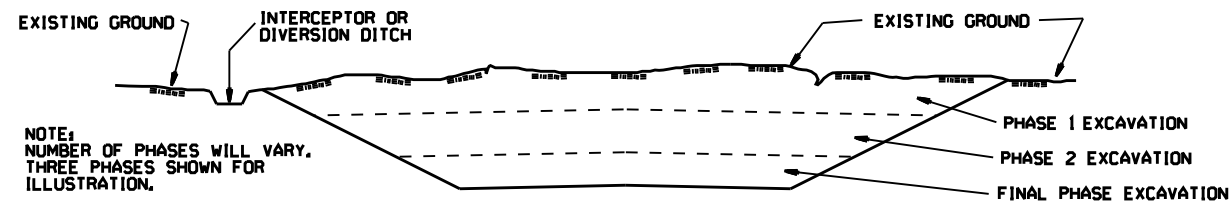
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-1

## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

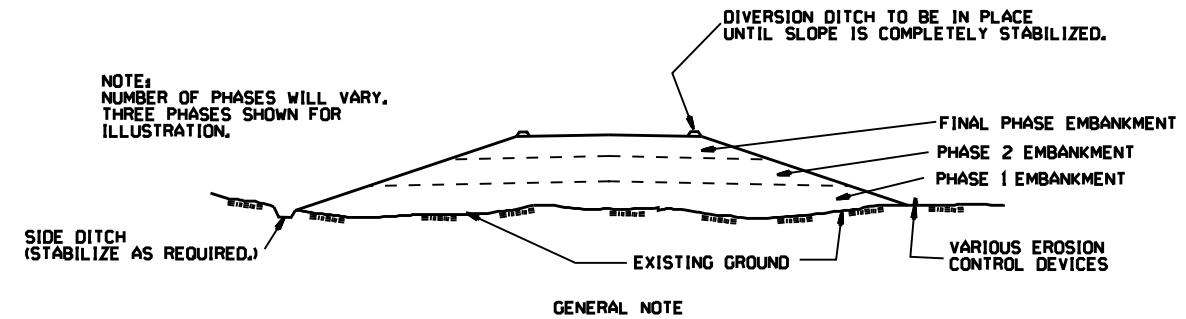
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION, PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION, PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION, PLACE PERMANENT OR TEMPORARY SEEDING, STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

### GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING, PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING, PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING, PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED



FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	NO. SHEET	TOTAL SHEETS
6	ARK.				
JOB NO.					

**DIMENSIONS AND QUANTITIES**

SPAN	HEIGHT	CONCRETE CUYD										STEEL LB	
		S	H	A	D	T	C	B	W <sub>1</sub>	W <sub>2</sub>	W <sub>3</sub>	W <sub>4</sub>	PER LINEAR FT. OF BARREL
2	6	2.9	1.0	2.6	7.0	2.7	7.8	0.70	4.76	0.255	288	22.84	111
3	9	3.9	1.0	3.6	11.0	3.7	11.8	0.70	7.89	0.272	440	25.27	134
4	12	4.9	1.0	4.6	15.0	4.7	15.8	0.70	10.06	0.309	587	37.97	156
5	15	5.9	1.0	5.6	19.0	5.7	19.8	0.70	12.24	0.346	734	46.46	192
6	18	6.9	1.0	6.6	23.0	6.7	23.8	0.70	14.42	0.383	881	55.95	228
7	21	7.9	1.0	7.6	27.0	7.7	27.8	0.70	16.60	0.420	1028	65.44	264
8	24	8.9	1.0	8.6	31.0	8.7	31.8	0.70	18.78	0.457	1175	74.93	300
9	27	9.9	1.0	9.6	35.0	9.7	35.8	0.70	20.96	0.494	1322	84.42	336
10	30	10.9	1.0	10.6	39.0	10.7	39.8	0.70	23.14	0.531	1469	93.91	372

LAP NOTE: In computing quantities of steel from the above table, add one lap for culverts up to 50'-0" in length and one lap for each additional 25'-0" in length.

SPECIFICATIONS: Arkansas Standard Road and Bridge Specifications.

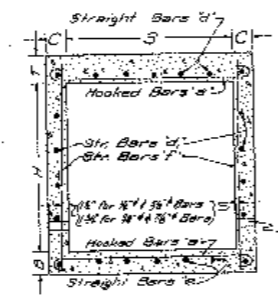
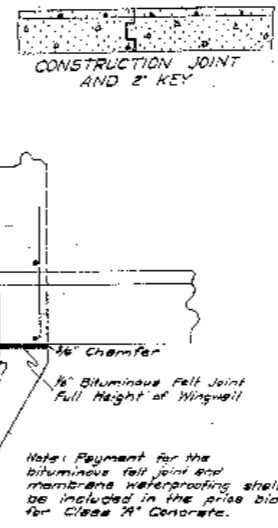
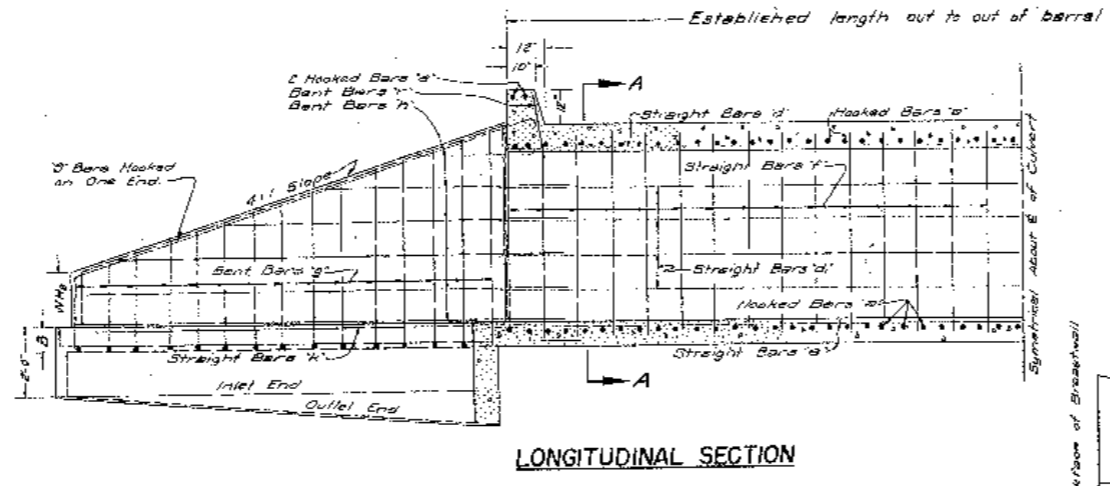
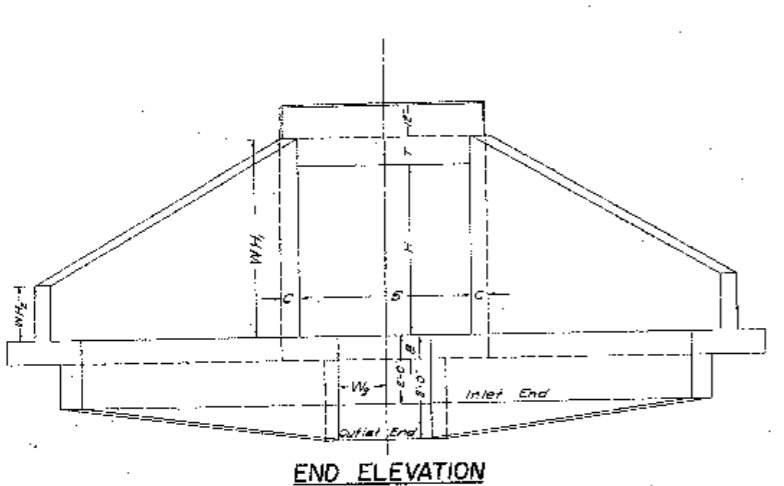
REINFORCING STEEL: To be deformed bars of Structural or Intermediate grade.

CHAMFER: All exposed corners to have 3/8" Chamfer.

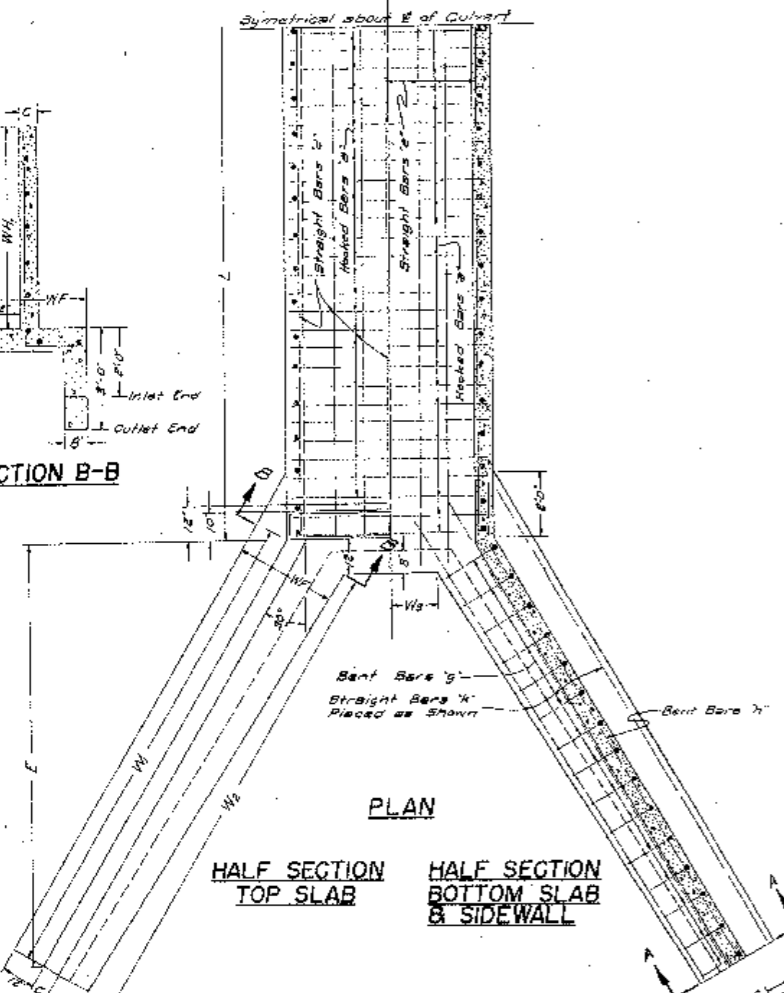
CONCRETE: All concrete to be Class 'A'.

Reinforcing Steel to be deformed bars of intermediate or rail grade on all Interstate Highways.

CONSTRUCTION JOINTS: Construction joints in wing walls and apron slabs shall be made only where shown on the plans. Maximum length of culvert between babbles for which continuous pours will be permitted is 75'. For longer culverts construction joints shall be provided in slabs and walls at intervals not greater than 50'. Joints shall be normal to E. of barrel and shall have 2' continuous keys.



SECTION A-A



**STEEL SCHEDULE**  
For Culverts 50'-0" in Length - Out to Out of Barrel

SPAN	HEIGHT	STRAIGHT										Vertical Bars in back face of Wingwall bent into bottom of footing		Horizontal bars in Wingwalls Footing		Vertical Bars in Wingwall																																	
		In Bottom of Top Slab					In Sidewalls					In Top of Bottom Slab		Vertical Bars in back face of Wingwall bent into bottom of footing		Horizontal bars in Wingwalls Footing		Vertical Bars in Wingwall																															
2	6	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50

NOTE: Lengths given above do not include lap.

**REVISIONS**

March 59	Drawn
July, 1958	Construction Joints

**AASHTO DESIGN LIVE LOADING H-20 S-16**  
UNIT STRESSES  
Concrete (n=15) 840 Lbs Per Sq. In.  
Reinforcing Steel (Str. Cr) 18000 Lbs Per Sq. In.

**SPECIAL MILITARY LOADING**  
Add'l Loading For Interstate Highways  
2 - 24,000 Lb. Axles @ 4'-0" Ctr.  
Concrete (n=15) 840 Lbs Per Sq. In.  
Reinf. Steel (Int. or Rail) - 20000 Lbs. Per Sq. In.

**ARKANSAS STATE HIGHWAY COMMISSION**  
**REINFORCED CONCRETE BOX CULVERTS**  
3' TO 10' SPAN  
SINGLE  
4:1 SLOPES  
OVER 3'-6" COVER  
STD. DWG. NO. R-1004-A

